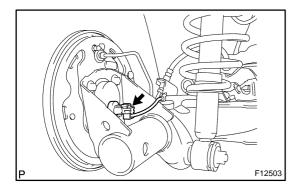
SKID CONTROL SENSOR REPLACEMENT

22018 02

HINT:

Replace the RH side by the same procedure as the LH side.

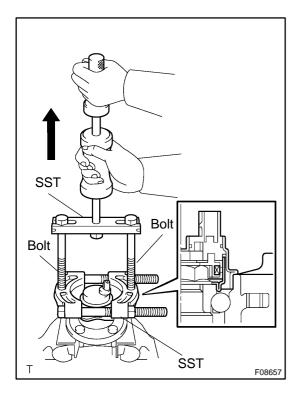
- 1. REMOVE REAR WHEEL
- 2. REMOVE REAR BRAKE DRUM SUB-ASSY (See page 32-31)



3. DISCONNECT SKID CONTROL SENSOR WIRE

(a) Disconnect the skid control sensor wire connector from the skid control sensor.

4. REMOVE REAR AXLE HUB & BEARING ASSY LH (See page 30-24)



5. REMOVE SKID CONTROL SENSOR

(a) Mount the rear axle hub in a soft jaw vise.

NOTICE:

Replace the axle hub assembly if it is dropped or a strong shock is given to it.

- (b) Using a pin punch and hammer, drive out the 2 pins and remove the 2 attachments from SST.
- (c) Using SST and 2 bolts (Diameter: 12 mm, pitch: 1.5 mm), remove the skid control sensor from the rear axle hub. SST 09520–00031 (09520–00040), 09521–00020, 09950–00020

NOTICE:

- If a damage is inflicted to the sensor rotor, replace the axle hub assembly.
- Do not scratch the contacting surface of axle hub and speed sensor.

2004 COROLLA (RM1037U)

Author: Date: 1337

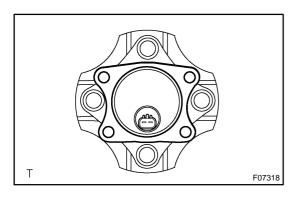
6. INSTALL SKID CONTROL SENSOR

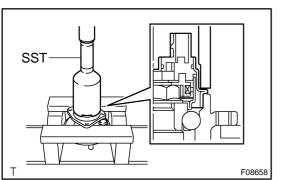
(a) Clean the contacting surface of the axle hub and a new speed sensor.

NOTICE:

Do not stick any foreign objects to the sensor rotor.

(b) Place the speed sensor on the axle hub so that the connector makes the lowest position under the on-vehicle condition.

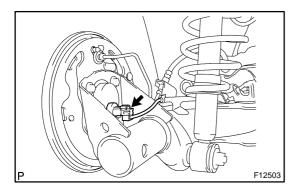




(c) Using SST and press, install the new speed sensor to the axle hub.

SST 09214-76011

7. INSTALL REAR AXLE HUB & BEARING ASSY LH (See page 30-24)



8. CONNECT SKID CONTROL SENSOR WIRE

 (a) Connect the skid control sensor wire connector to the skid control sensor.

- 9. INSTALL REAR BRAKE DRUM SUB-ASSY (See page 32-31)
- 10. INSTALL REAR WHEEL

Torque: 103 N·m (1,050 kgf·cm, 76 ft·lbf)

- 11. INSPECT AND ADJUST REAR WHEEL ALIGNMENT (See page 27-3)
- 12. CHECK ABS SPEED SENSOR SIGNAL (See page 05-297)

2004 COROLLA (RM1037U)

Author: Date: 1338