Section I & Installation Preparation

Part Number: 08414-33810 Section I & Installation Preparation

Kit Contents

- "		
Item #	Quantity Reqd.	Description
1	1	Front Passenger Side Mudguard
		(P/N 76621-33080)
2	1	Front Driver Side Mudguard
		(P/N 76622-33080)
3	1	Rear Passenger Side Mudguard
		(P/N 76625-33080)
4	1	Rear Driver Side Mudguard
		(P/N 76626-33080)

Hardware Bag Contents

Item#	Quantity Reqd.	Description
1	4	Screw Grommet (90189-06157)
2	6	Phillips Pan Head S.T. Screw (90164-60024)
3	2	Screw Grommet (90189-06006)
4	6	Captive Washer Hex Head S.T. Screw (90159-60500)
5	2	Screw Grommet (90189-06177)
6	4	Tinnerman U-Nut (90183-06019)

Additional Items Required For Installation

Item#	Quantity Reqd.	Description
1	None	

Conflicts

Note:

Recommended Tools

Safety Tools	
Safety Glasses	
Special Tools	
None	
Installation Tools	
Phillips Screwdriver	#2
Drill	
Drill Bit	8mm
Socket	$10 \text{mm} (^{3}/_{8}" \text{ drive})$
Socket Driver	³ / ₈ "
Clean Cloth/Rag	Lint-free
Special Chemicals	
Cleaner	3M TM Prep Solvent-70

General Applicability

Recommended Sequence of Application

Item#	Accessory	
1		
2		
3		

*Mandatory

Legend



STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with.



OPERATOR SAFETY: Use caution to avoid risk of injury.



<u>CRITICAL PROCESS:</u> Proceed with caution to ensure a quality installation.



<u>GENERAL PROCESS</u>: This highlights specific processes to ensure a quality installation.



TOOLS & EQUIPMENT: Calls out the specific tools and equipment recommended for this process.

Section II 2 Installation Procedure

A. Clean Front and Rear Mounting Areas



1. Clean and degrease front and rear body panels where mudguards are to be located with 3MTM Prep Solvent-70.

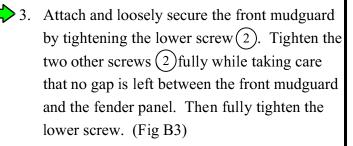


i. When cleaning with 3MTM Prep Solvent-70 follow the manufacturer is directions. Do not allow cleaner to air dry.

B. Front Mudguard Installation



- 1. Remove the two (2) vehicle clips securing the fender liner at the two positions shown. (Fig. B1)
- 2. Install the grommets (1) & (3) (Fig. B2)

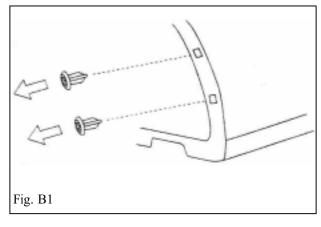


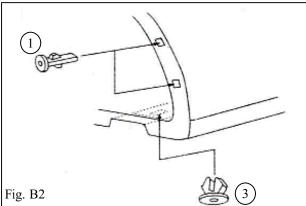
4. Repeat procedure (B.1. \(\bar{\mathbb{U}}\) B.3.) for other side.

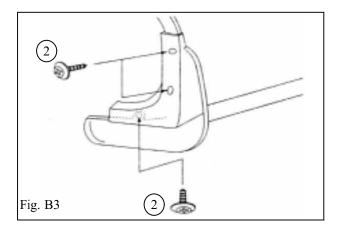
C. Rear Mudguard Installation

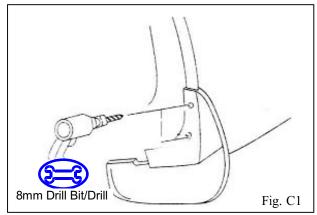


- 1. Hold the rear mudguard against the rear bumper so that the attaching portion is brought into close contact with the bumper.
- 2. Using mudguard as a template drill two (2) 8 mm holes in the locations shown, while holding part tight against body. (Fig. C1)



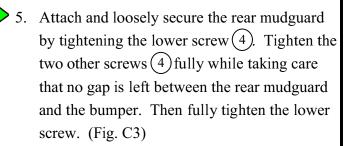




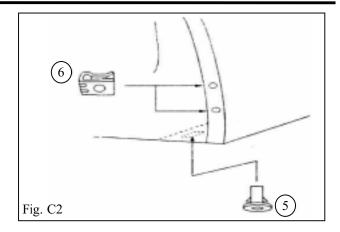


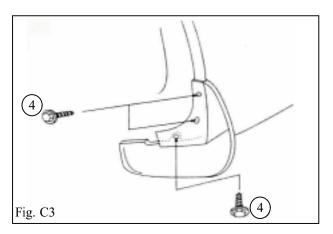
Section II **U**Installation Procedure

- 3. Install the two (2) Tinnerman U-nuts (6) in the drilled holes shown. (Fig. C2)
- 4. Install the grommet 5 in the hole below. (Fig. C2)









TOYOTA CAMRY 2002 - MUDGUARDS
Section III ¿Functional Verifications

7	1/
1	:

Section III ¿Functional Verifications

Check:

Gaps between mudguard and bodyside

Look For:

Excessive gaps