



SAMS PHOTOFAC[®]

CB RADIO SERIES



CB-4
4
SEPTEMBER 1963



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SAMS PHOTOFAC[®]

CB RADIO SERIES

VOLUME

4

by the

Howard W. Sams

ENGINEERING STAFF

REFERENCE AND INTERLIBRARY LOAN
SUFFOLK COOPERATIVE LIBRARY SYSTEM
627 NORTH SUNRISE SERVICE ROAD
BELLPORT, N.Y. 11713



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C B RADIO SERIES

VOLUME 4

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NOTICE

ONLY THOSE PERSONS PROPERLY LICENSED ARE PERMITTED TO MAKE REPAIRS OR ADJUSTMENTS WHICH MAY RESULT IN ILLEGAL OPERATION. (REFER TO FCC RULES & REGULATIONS PART 19, SUBPART D, SECTION 19.71.)

C B RADIO SERIES

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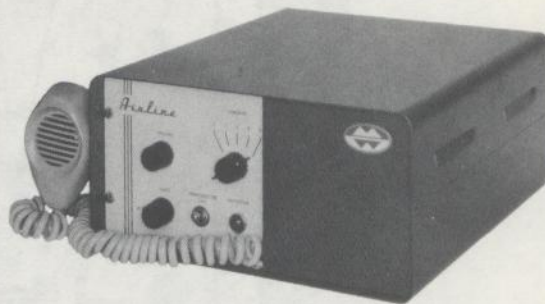
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PHOTOFACT®

TRADE NAME: Airline Model GAS-587
SUPPLIER: Montgomery Ward & Co.,
619 Chicago Ave., Chicago 7, Illinois
TYPE SET: 9 Tube Citizens Band Transceiver
POWER SUPPLY: 110 - 120 Volts AC, 60 Cycles (or)
12 VDC (or) 32 VDC
RATING: 50 Watts, .45 Amp. @117 Volts AC
TUNING RANGE: Any 5 of Citizens Band Channels 1 thru 22



ALIGNMENT INSTRUCTIONS

RECEIVER ALIGNMENT

Output meter across voice coil.
Volume control should be at maximum position. Output of signal generator should be no higher than necessary to obtain an output reading.

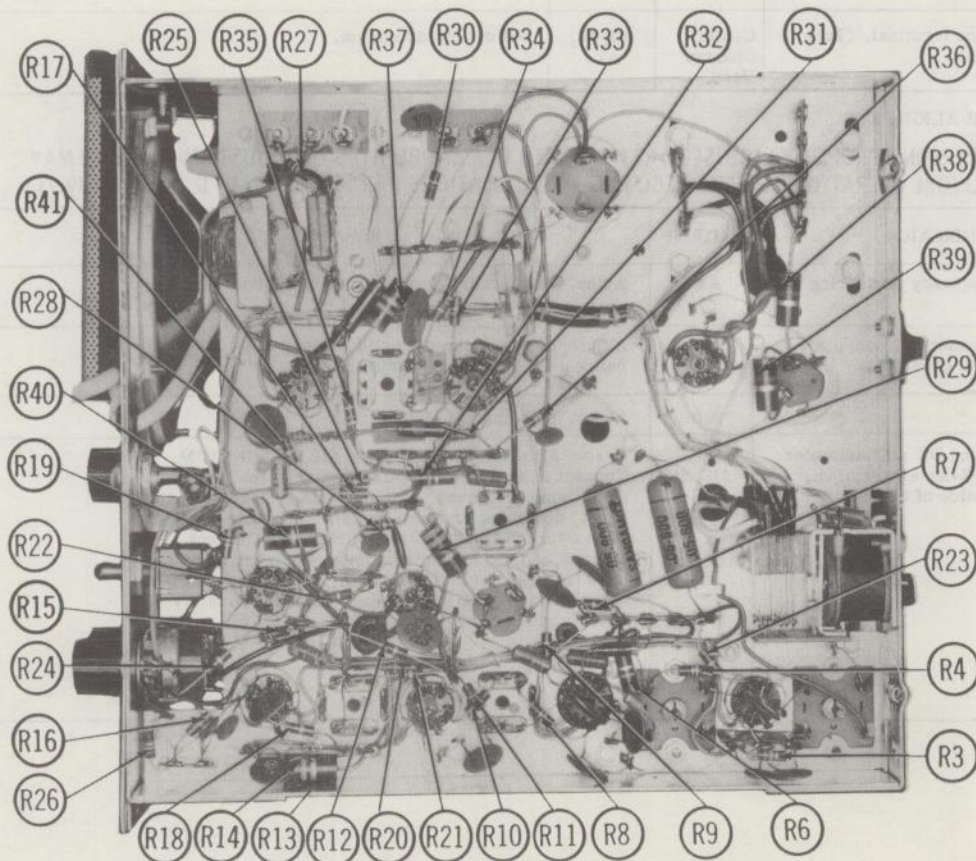
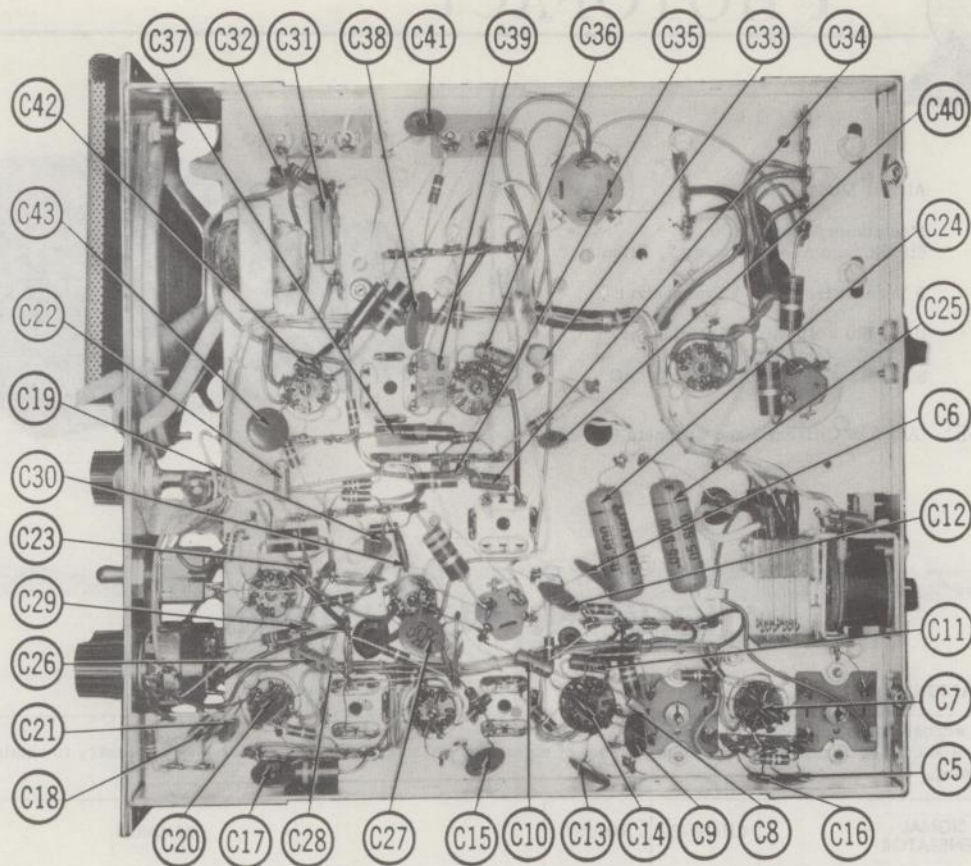
SIGNAL GENERATOR	CHANNEL	ADJUST	REMARKS
High side thru .1mfd to pin 2 of V2, low side to chassis. (Tune to 455KC 400% Mod.)	Any	A1, A2, A3, A4	Adjust for maximum.
Across antenna terminal. (Tune to channel freq.)	Center Channel Used.	A5, A6, A7	Adjust for maximum.

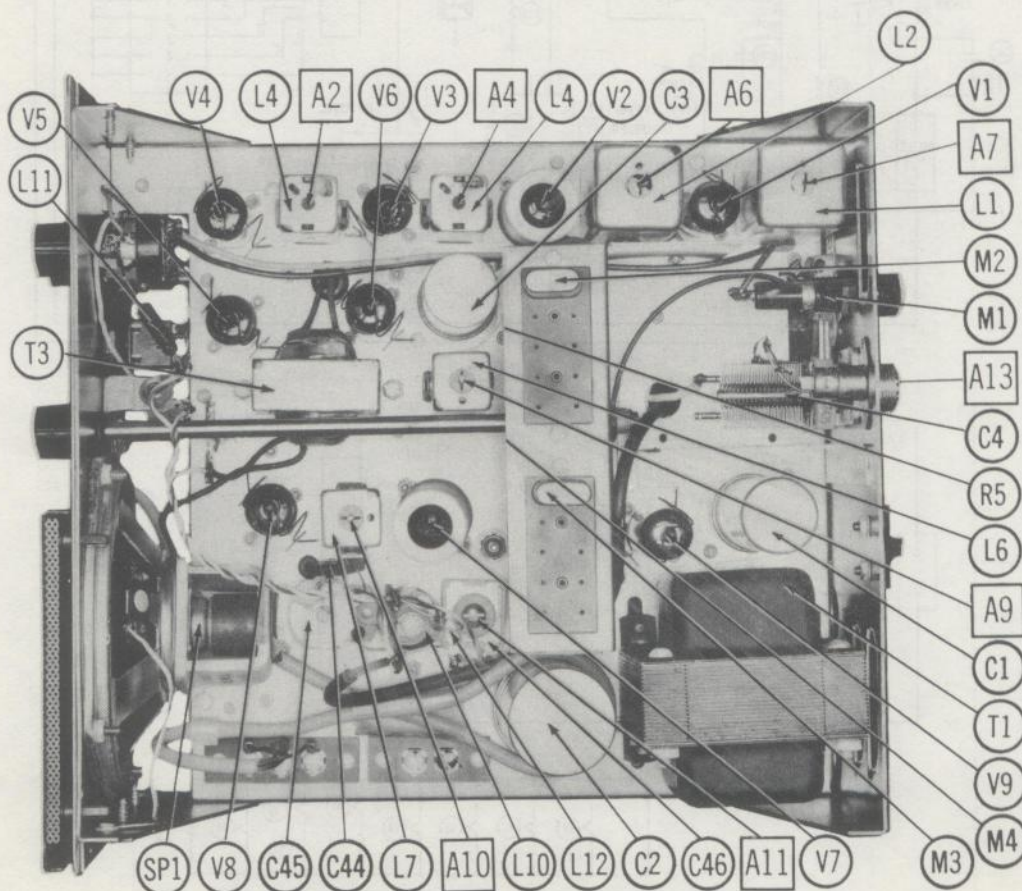
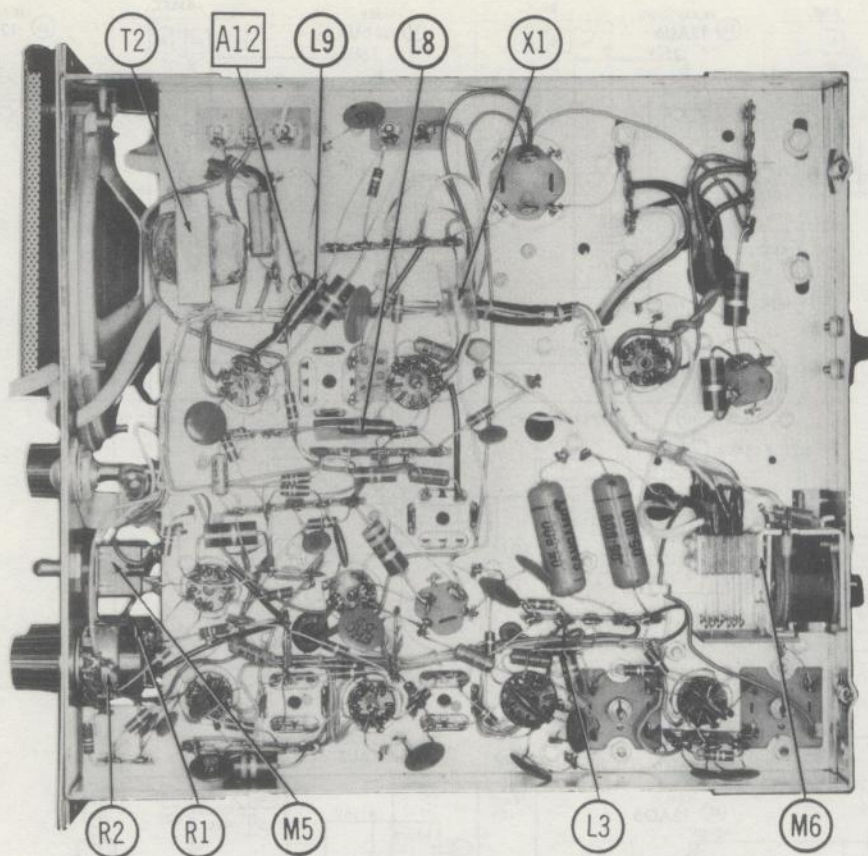
TRANSMITTER ALIGNMENT

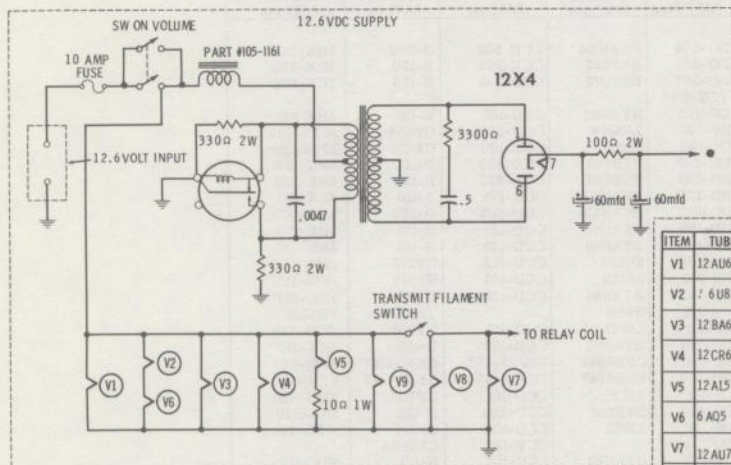
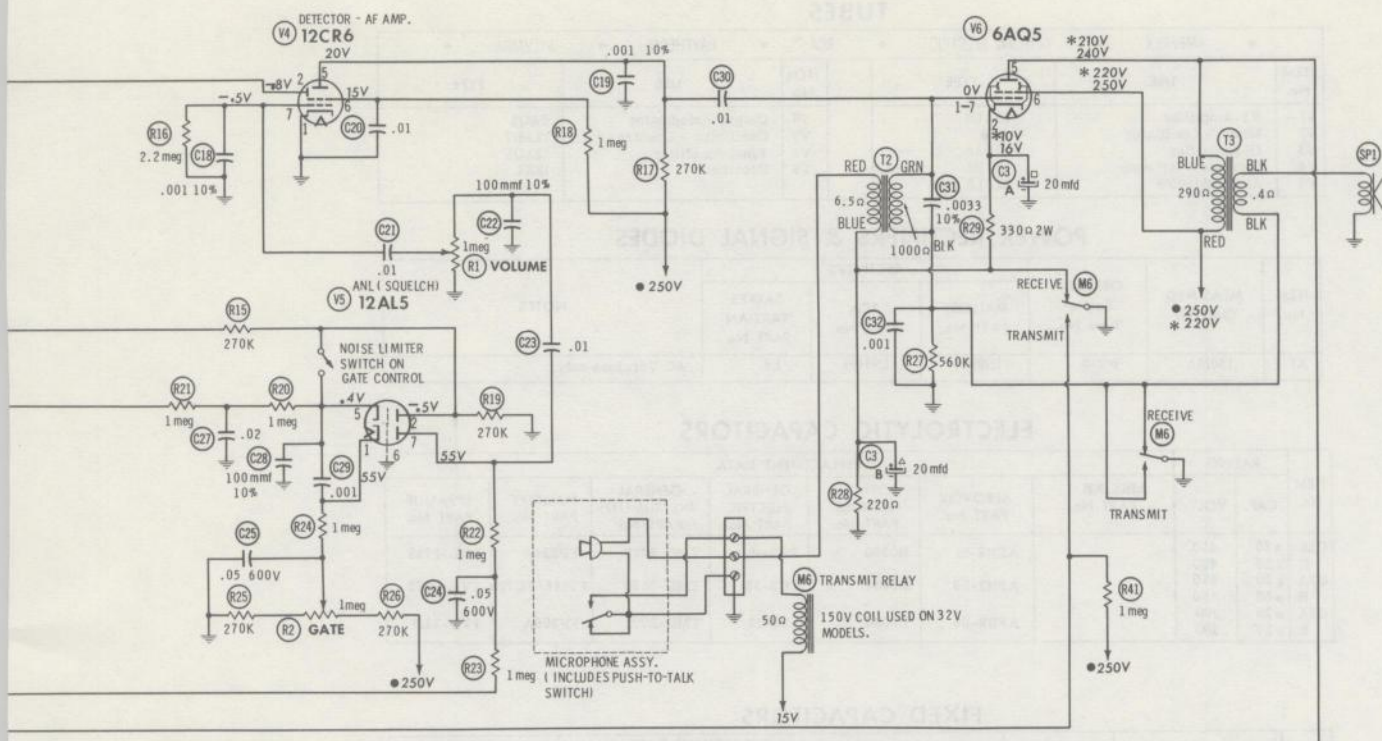
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INDICATOR	ADJUST	REMARKS
Accurate frequency measuring device.	A8	Adjust for exact frequency of center channel used.
DC VTVM connected from pin 7 (grid) of V7 to chassis.	A9	Adjust for maximum deflection, then back off just below peak on side of gradual dropoff.
"	A10	Adjust for maximum deflection.
Panel lamp and DC milliammeter connected to 2-screw terminal strip on top side of chassis.	A11, A12, A13	Preset A11 nearly snug. Adjust A12 for MINIMUM. Connect antenna. Adjust A13 for maximum front panel lamp brilliance. Meter should indicate 25MA. If not, disconnect antenna, rotate A11 counterclockwise a turn. Adjust A12 for MINIMUM. Connect antenna. Adjust A13 for maximum lamp brilliance. If meter does not indicate 25MA, repeat procedure. If more than 25MA is indicated, increase capacity of A11 and readjust A12 and A13.

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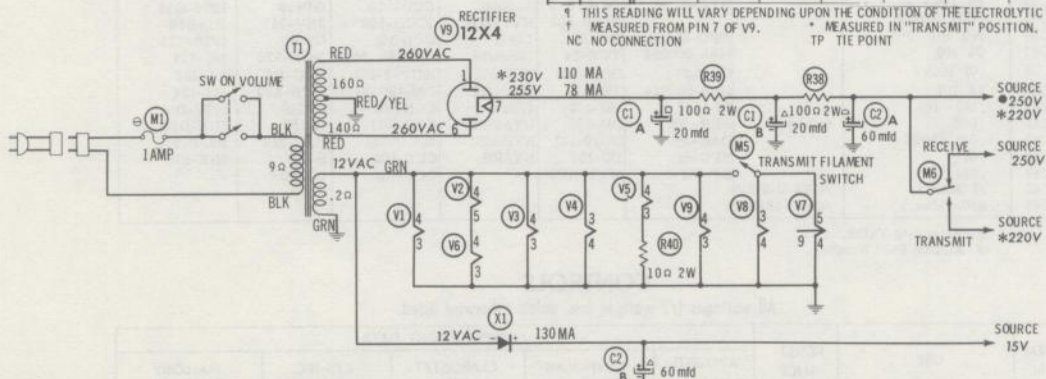




- See parts list for alternate value or application.
 1. Voltage measurements taken with vacuum tube voltmeter.
 2. All controls set for normal operation, no signal applied.
 3. Measured values are from socket pin or terminal to common ground.
 4. All terminals viewed from bottom unless otherwise designated.
 5. Numbers assigned to terminals may not be found on the unit.
 6. Supply voltage maintained at rated value for voltage readings.

RESISTANCE READINGS										
ITEM	TUBE	Pin 1	Pin 2	Pin 3	Pin 4	Pin 5	Pin 6	Pin 7	Pin 8	Pin 9
V1	12AU6	2 meg	0Ω	FIL	FIL	1200Ω	100K	0Ω		
V2	6U8	110.2K	0Ω	1100K	FIL	FIL	13500Ω	2200Ω	0Ω	100K
V3	12BA6	2 meg	0Ω	FIL	FIL	111.2K	111.2K	0Ω		
V4	12CR6	0Ω	540K	FIL	FIL	1270K	1 meg	2.2 meg		
V5	12AL5	11.2 meg	270K	FIL	FIL	2.5 meg	0Ω	12.1 meg		
V6	6AQ5	560K	330Ω	FIL	FIL	1465Ω	1200Ω	560K		
V7	12AU7	1550Ω	22K	0Ω	FIL	FIL	10.2K	10K	0Ω	FIL
V8	12AQ5	NC	0Ω	FIL	FIL	1685Ω	110.2K	10K		
V9	12X4	150Ω	TP	FIL	FIL	TP	150Ω	1		

THIS READING WILL VARY DEPENDING UPON THE CONDITION OF THE ELECTROLYTIC IN THE CIRCUIT.
 † MEASURED FROM PIN 7 OF V9.
 NC NO CONNECTION
 TP TIE POINT



A PHOTOFAC STANDARD NOTATION SCHEMATIC
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AIRLINE MODEL GAS-587

PARTS LIST AND DESCRIPTION

TUBES

* AMPEREX *			* GENERAL ELECTRIC *			* RCA *			* RAYTHEON *			* SYLVANIA *		
ITEM No.	USE	TYPE		ITEM No.	USE	TYPE								
V1	RF Amplifier	12AU6		V6	Output - Modulator	6AQ5								
V2	Mixer - Oscillator	6U8		V7	Oscillator - Doubler	12AU7								
V3	IF Amplifier	12BA6		V8	Final Amplifier	12AQ5								
V4	Detector - AF Amp.	12CR6		V9	Rectifier	12X4								
V5	ANL - Squelch	12AL5												

POWER RECTIFIERS & SIGNAL DIODES

ITEM No.	MEASURED CURRENT	ORIGINAL Part or Type No.	RECTIFIERS			NOTES
			MALLORY PART No.	RCA PART No.	SARKES TARZIAN PART No.	
X1	130MA	PT-5	1N2070	1N3194	F4	AC Versions only.

ELECTROLYTIC CAPACITORS

ITEM No.	RATING		REPLACEMENT DATA					
	CAP.	VOLT.	AIRLINE PART No.	AEROVOX PART No.	CORNELL-DUBILIER PART No.	GENERAL ELECTRIC PART No.	GENERAL INSTRUMENT PART No.	MALLORY PART No.
C1A	20	450		AFH2-51	B0390	XC2-15	TMD-2625	FP234A
B	20	450						
C2A	20	450		AFH2-59	B0464	XC2-33	TMD-2670	FP148/TC795
B	60	450						
C3A	20	100		AFH2-08	B0090	XC2-13	TMD-2075	FP208A
B	20	100						

FIXED CAPACITORS

ITEM No.	RATING	REMARKS	REPLACEMENT DATA					
			AEROVOX PART No.	CENTRALAB PART No.	CORNELL-DUBILIER PART No.	ELMENCOR PART No.	MALLORY PART No.	SPRAGUE PART No.
C4	110 (max.)	#24E16-2	BPD-005	DD-502	BYA10D5	CCD-502	B-250	5HK-D50
C5	.005		BPD-02	DD-203	BYB6S2	CCD-203	B-120	5HK-S20
C6	.02		BPD-02	DD-203	BYB6S2	CCD-203	B-120	5HK-S20
C7	.02		NPO-SI .68	TCZ-R68				
C8	.68 10%		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10
C9	.01		NPO-SI 56	D6-560	L10Q56	CCD-560	GP456	10TS-Q56
C10	56 10%		NPO-SI 10	D6-100	L10Q1	CCD-100	GP410	10TS-Q10
C11	10 10%		BPD-02	DD-203	BYB6S2	CCD-203	B-120	5HK-S20
C12	.02		BPD-02	DD-203	BYB6S2	CCD-203	B-120	5HK-S20
C13	.02		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10
C14	.01		BPD-005	DD-502	BYA10D5	CCD-502	B-250	5HK-D50
C15	.005		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10
C16	.01		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10
C17	.01		DI-1000	DD-102	5R5D1	CCD-102	GP210	10TS-D10
C18	.001 10%		DI-1000	DD-102	5R5D1	CCD-102	GP210	10TS-D10
C19	.001 10%		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10
C20	.01		TTD-01	CK-103	H06S1	CCD-103	TA-110	5HK-S10
C21	.01 50V		NPO-SI 100	D6-101	L10T1	CCD-101	GP310	10TS-T10
C22	100 10%		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10
C23	.01		P688N-047	DD-503	CUB6S47	6DP-3-473	GEM-6147	6TM-S47
C24	.05 600V		P688N-047	DD-503	CUB6S47	6DP-3-473	GEM-6147	6TM-S47
C25	.05 600V		NPO-SI 100	D6-101	L10T1	CCD-101	GP310	10TS-T10
C26	100 10%		BPD-02	DD-203	BYB6S2	CCD-203	B-120	5HK-S20
C27	.02		NPO-SI 100	D6-101	L10T1	CCD-101	GP310	10TS-T10
C28	100 10%		EF-001	MFT-1000		CCF-102	CT280A	5HK-S10
C29	.001		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10
C30	.01		1469-0033		1R5D33	CM-20B-332K	MCJ462	MS-233
C31	.0033 10%		EF-001	MFT-1000		CCF-102	CT280A	
C32	.001		NPO-SI 56	D6-560	L10Q56	CCD-560	GP456	10TS-Q56
C33	10 (Max.)		DD30-502	HVC20D5		3CCD-502	2HV-247	BL-D50
C34	56 10%		D6-101	L10T1		CCD-101	GP310	10TS-T10
C35	.005 2000V		TCZ-24	22R5Q24	CM-19B-240K	CM-19B-240K	MCB-220	MS-424
C36	100 10%		DD16-103	HVE16S1	16DP-3-103	UAC-110		BL-S10
C37	24 10%		TCZ-24	22R5Q24	CM-19B-240K	MCB-220		MS-424
C38	.01 1600V		DI-1000	DD-102	5R5D1	CCD-102	GP210	10TS-D10
C39	24 10%		BPD-005	DD-502	BYA10D5	CCD-502	B-250	5HK-D50
C40	.001 10%		DAC-2	DD30-102	HVB20D1	3CCD-102	UAC-210	BL-D10
C41	.005		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10
C42	.001 1500V		EF-001	MFT-1000		CCF-102	CT280A	
C43	.01		#CT3-0-21SP					
C44	.001		#CHC-482002					
C45	15 (Max.)							
C46	600 (Max.)							

† Alternate Value.

Airline Part Number.

CONTROLS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	USE	RESISTANCE	REPLACEMENT DATA			
			AIRLINE PART No.	CENTRALAB PART No.	CLAROSTAT PART No.	CTS-JRC PART No.
R1	Volume Power Switch	1meg	CM-16666	B-70-S or (F2-1meg, SU204, KR-4)	A-47-1meg-Z, FS-3, SWE-20	Q13-137, 76-2
R2	Gate Control Noise Limiter Switch	1meg	CM-18888	B-70-S or (F2-1meg, SU204, KR-1)	A-47-1meg-Z, FS-3, SWE-12	Q13-137, 76-1

PARTS LIST AND DESCRIPTION (CONTINUED)

COILS (RF-IF)

ITEM No.	USE	REPLACEMENT DATA					NOTES
		AIRLINE PART No.	MERIT PART No.	MILLER PART No.	STANCOR PART No.	WORKMAN PART No.	
L1	Antenna	TL-61					
L2	RF	TL-62					
L3	RF Choke (1.5uh)	207-11	BC-562	4604	RTC-8516	T856	
L4	IF Input	TL-34	BC-352	12-C1	RTC-8632	T807	
L5	IF Output	TL-35	BC-352	12-C2	RTC-8633	T608	
L6	RF Oscillator	TL-65					
L7	Frequency Doubler	TL-64					
L8	RF Choke (21MH)	220-11	BC-565	4609	RTC-8519	T959	
L9	RF Choke (21MH)	220-11	BC-565	4609	RTC-8519	T959	
L10	Final RF Plate	TL-63					
L11	RF Choke (55MH)			4624	RTC-8524	T862	
L12	Indicator Coil						

TRANSFORMER (POWER)

ITEM No.	RATING			REPLACEMENT DATA					NOTES
	PRI.	SEC. 1	SEC. 2	AIRLINE PART No.	MERIT PART No.	STANCOR PART No.	THORDARSON PART No.	TRIAD PART No.	
T1	117VAC @ .4A (.45A)*	520VCT @ .078A DC (.110A DC)*	13VAC @ 1.1A (1.6A)*	ST-89 † ST-86 *					† 117VAC Versions * 12VDC Versions * Transmit

TRANSFORMER (MIC)

ITEM No.	TURNS RATIO		REPLACEMENT DATA					NOTES
	PRI.	SEC.	AIRLINE PART No.	MERIT PART No.	STANCOR PART No.	THORDARSON PART No.	TRIAD PART No.	
T2	1	35	ST-88					

TRANSFORMER (AUDIO OUTPUT)

ITEM No.	IMPEDANCE		REPLACEMENT DATA					NOTES
	PRI.	SEC.	AIRLINE PART No.	MERIT PART No.	STANCOR PART No.	THORDARSON PART No.	TRIAD PART No.	
T3	5000Ω	3-4Ω	ST-19	A-2930	A-3877	24851	S-3X	

SPEAKER

ITEM No.	TYPE	REPLACEMENT DATA		NOTES
		AIRLINE PART No.	QUAM PART No.	
SP1	5" PM 3-4Ω	P5VA	5A05	

FUSES

ITEM No.	TYPE	RATING	REPLACEMENT DATA					
			AIRLINE PART No.		LITTELFUSE PART No.		BUSS PART No.	
			FUSE	HOLDER	FUSE	HOLDER	FUSE	HOLDER
M1	3AG	1A 250V	①		312001 (3AG 1A 250V)	342001	AGC 1	HKP
	AGC	10A 250V	②		312010 (AGC 10A)	342001	AGC 10	HKP
	MDL	3A	③					

① AC Version. ② 12-Volt Versions. ③ 32-Volt Versions.

VIBRATOR

ITEM No.	TYPE	INPUT VOLTS	FRE-QUENCY	REPLACEMENT DATA			NOTES
				AIRLINE PART No.	CORNELL DUBILIER PART No.	MALLORY PART No.	
	Interrupter	12.6	115v	G-8301	6301	G-1601	12 Volt Versions only.

MISCELLANEOUS

ITEM No.	PART NAME	AIRLINE PART No.	NOTES
M2	Crystal		Receive, Order by Channel Desired
M3	Crystal		Transmit, Order by Channel Desired
M4	Switch	50209-H	Crystal Selector (2 Pole, 5 Position Wafer Switch)
M5	Switch	SRP	Transmitter Filament (SPST Toggle Switch)
M6	Relay	5791A	Transmit-Receive (11 Volt)
	Knob	214	Channel Selector
	Knob	GR-RM	Volume, Gate

WIRING DATA

General-use Hook-up Wire Use BELDEN No. 8530 (Solid) Available in 12 Colors
8524 (Stranded) Available in 12 Colors
Shielded Antenna Lead Use BELDEN No. 8214 Lowest Loss (RG-8/U Type)
8237 Low Loss (RG-8/U)
8240 (Solid) Miniature (RG-58/U)
8259 (Stranded) Miniature (RG-58A/U)
Coiled Microphone Cable Use BELDEN No. 8497 3 Conductor - 1 Shielded for Press-to-Talk (Neoprene)
8498 3 Conductor - 1 Shielded for Press-to-Talk (Vinyl)
Ignition Noise Suppression Use BELDEN No. 7300-Series Spark-Plug Sets
Bonding Strap Use BELDEN No. 8661 (3/8 In.)



PHOTOFACT[®] with

CIRCUITRACE[®]



TRADE NAME : Eico Model 740

SUPPLIER : Electronic Instrument Co., Inc.
33-00 Northern Blvd.
Long Island City 1, N. Y.

TYPE SET : 9 Transistor Transceiver

POWER SUPPLY : 9.6 VDC (Rechargeable Battery)

RATING : 8MA @ 9.6VDC (Receive, No Signal)
32MA @ 9.6VDC (Transmit, No Modulation)

TUNING RANGE : Any one of CB Channels 1 thru 22

EICO MODEL 740

ALIGNMENT INSTRUCTIONS

ALIGNMENT INSTRUCTIONS—READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT

Suggested Alignment Tools:

A1, A2, A3, A4, A6..... GENERAL CEMENT #8274, 8275, 8728, 8729, 8989

WALSCO #2531, 2532

A5, A7, A8..... GENERAL CEMENT #8282, 8606, 8606-L, 9295, 9440

WALSCO #2526, 2543, 2544, 2545

RECEIVER ALIGNMENT

Connect DC VTVM across volume control.

	SIGNAL GENERATOR	CHANNEL	ADJUST	REMARKS
1.	High side to antenna terminal, common to ground. Tune to 455KC (Unmod.)		A1, A2, A3	Adjust for maximum deflection.
2.	High side to antenna terminal, common to ground. Tune to channel frequency.		A4	Adjust for maximum deflection. Rock A4 to each side of peak, noting rate of dropoff. Set A4 just below peak, on side of gradual dropoff.
3.	"		A5	Adjust for maximum deflection.

TRANSMITTER ALIGNMENT

Best results will be obtained when adjusting A8 if the antenna normally used is connected and the unit is as nearly in the cabinet as possible.

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	SPECIAL INSTRUCTIONS	INDICATOR	ADJUST	REMARKS
1.	Connect dummy load or antenna.	Remove jumper wire and connect DC milliammeter between test points. (Refer to capacitor ident. photo.)	A6	Key transmitter. Adjust for a reading of 10ma.
2.	"	"	A7	Key transmitter. Adjust for MINIMUM indication on milliammeter. Remove meter leads and reconnect jumper.
3.	"	RF wattmeter or field strength meter	A8	Key transmitter. Adjust for maximum output.

HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana

PARTS LIST AND DESCRIPTION

TRANSISTORS

ITEM No.	ORIG. TYPE	USE	REPLACEMENT DATA			NOTES
			DELCO PART No.	GENERAL ELECTRIC PART No.	RCA PART No.	
X1	S065A	Receive Mixer	DS-25	GE-1		PNP
X2	S065A	Receive Oscillator	DS-25	GE-1		PNP
X3	2N1108	1st IF Amplifier	DS-25	GE-1		PNP
X4	R506	2nd IF Amp. -AF Amp.	DS-25	GE-1		PNP
X5	94017 #	Driver-Speech Amp.	DS-26	GE-2	2N406	PNP
X6	94017 #	Output-Modulator	DS-26	GE-2	2N408	PNP
X7	94017 #	Output-Modulator	DS-26	GE-2	2N408	PNP
X8	R425	Transmit Oscillator	DS-25	GE-1		PNP
X9	R424-1	Final Amplifier	DS-25	GE-1		PNP

Eico Part Number.

POWER RECTIFIERS & SIGNAL DIODES

ITEM No.	CURRENT RATING (Measured)	ORIGINAL Part or Type No.	RECTIFIERS		DIODES	NOTES
			RCA PART No.	SARKES TARZIAN PART No.		
X10		95002				Detector (1N295)
X11	.020A	93005	1N3194	2F4		

ELECTROLYTIC CAPACITORS

ITEM No.	RATING		REPLACEMENT DATA						
	CAP.	VOLT.	EICO PART No.	AEROVOX PART No.	CORNELL-DUBILIER PART No.	GENERAL ELECTRIC PART No.	MALLORY PART No.	PYRAMID PART No.	SPRAGUE PART No.
C1	10	12	23500	BCD12010	ECPB408	MTI-5	TT12X10	MLV10-12	VL-1127
C2	100	6	23501	BCD6100	ECPB117	MTI-18		MLV100-6	
C3	10	12	23500	BCD12010	ECPB408	MTI-5	TT12X10	MLV10-12	VL-1127
C4	10	12	23500	BCD12010	ECPB408	MTI-5	TT12X10	MLV10-12	VL-1127
C5	100	6	23501	BCD6100	ECPB117	MTI-18		MLV100-6	
C6	10	12	23500	BCD12010	ECPB408	MTI-5	TT12X10	MLV10-12	VL-1127
C7	100	12	23502	BCD12100					

FIXED CAPACITORS

ITEM No.	RATING	REMARKS	REPLACEMENT DATA					
			AEROVOX PART No.	CENTRALAB PART No.	CORNELL-DUBILIER PART No.	ELMENDO PART No.	MALLORY PART No.	SPRAGUE PART No.
C8	.01		TTD-01	CK-103	H05S1		TA-110	TG-S10
C9	.01		TTD-01	CK-103	H05S1		TA-110	TG-S10
C10	33 5%		ADM-15-330	TC Z-33	C10Q33C	CM-15-330J		IFM-433
C11	.1		TTD-1	CK-104	H05P1			TG-P10
C12	.05		TTD-05	CK-503	H05S5			TG-S50
C13	.01		TTD-01	CK-103	H05S1		TA-110	TG-S10
C14	.01		TTD-01	CK-103	H05S1		TA-110	TG-S10
C15	.05		TTD-05	CK-503	H05S5			TG-S50
C16	.1		TTD-1	CK-104	H05P1			TG-P10
C17	.01		TTD-01	CK-103	H05S1		TA-110	TG-S10
C18	.1		TTD-1	CK-104	H05P1			TG-P10
C19	.05		TTD-05	CK-503	H05S5			TG-S50
C20	.1		TTD-1	CK-104	H05P1			TG-P10
C21	.1		TTD-1	CK-104	H05P1			TG-P10
C22	2200 10%		DI-2200	DD-222		CCD-222	GP222	10TS-D22
C23	2200 10%		DI-2200	DD-222		CCD-222	GP222	10TS-D22
C24	100 N1500 10%		N750-DI 100	DTN-100	C10T1U	CC TN-101	CNT7-310	10TCU-T10
C25	.01		TTD-01	CK-103	H05S1		TA-110	TG-S10
C26	.01		TTD-01	CK-103	H05S1		TA-110	TG-S10
C27	50 5%		ADM-15-500	TC Z-50	C10Q5U	CM-15-500J		IFM-45
C28	330 10%		DI-330	DD-331	L10T33	CCD-331	GP333	10TS-T33
C29	.05		TTD-05	CK-503	H05S5			TG-S50
C30	.1		TTD-1	CK-104	H05P1			TG-P10

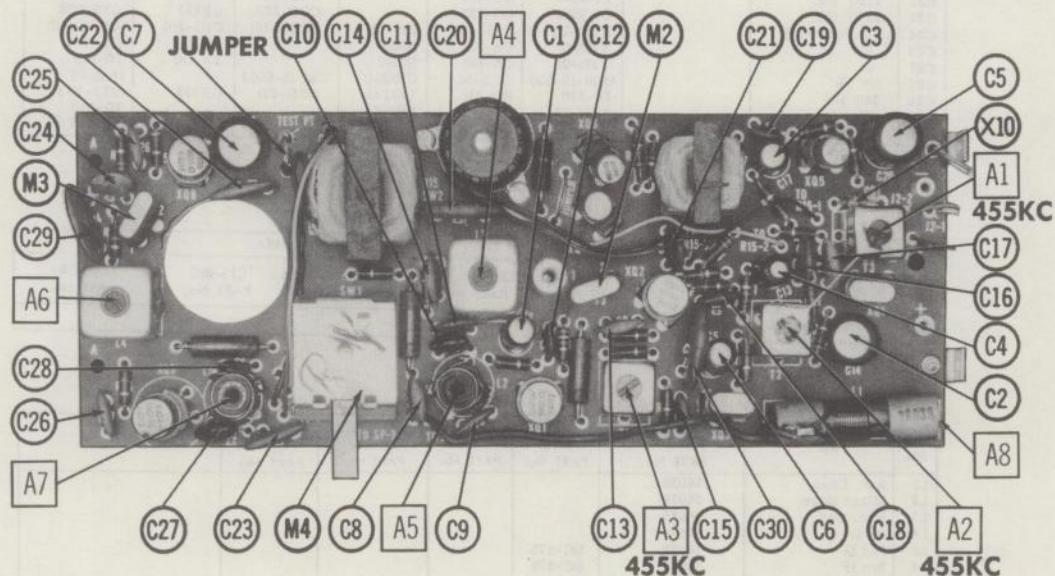
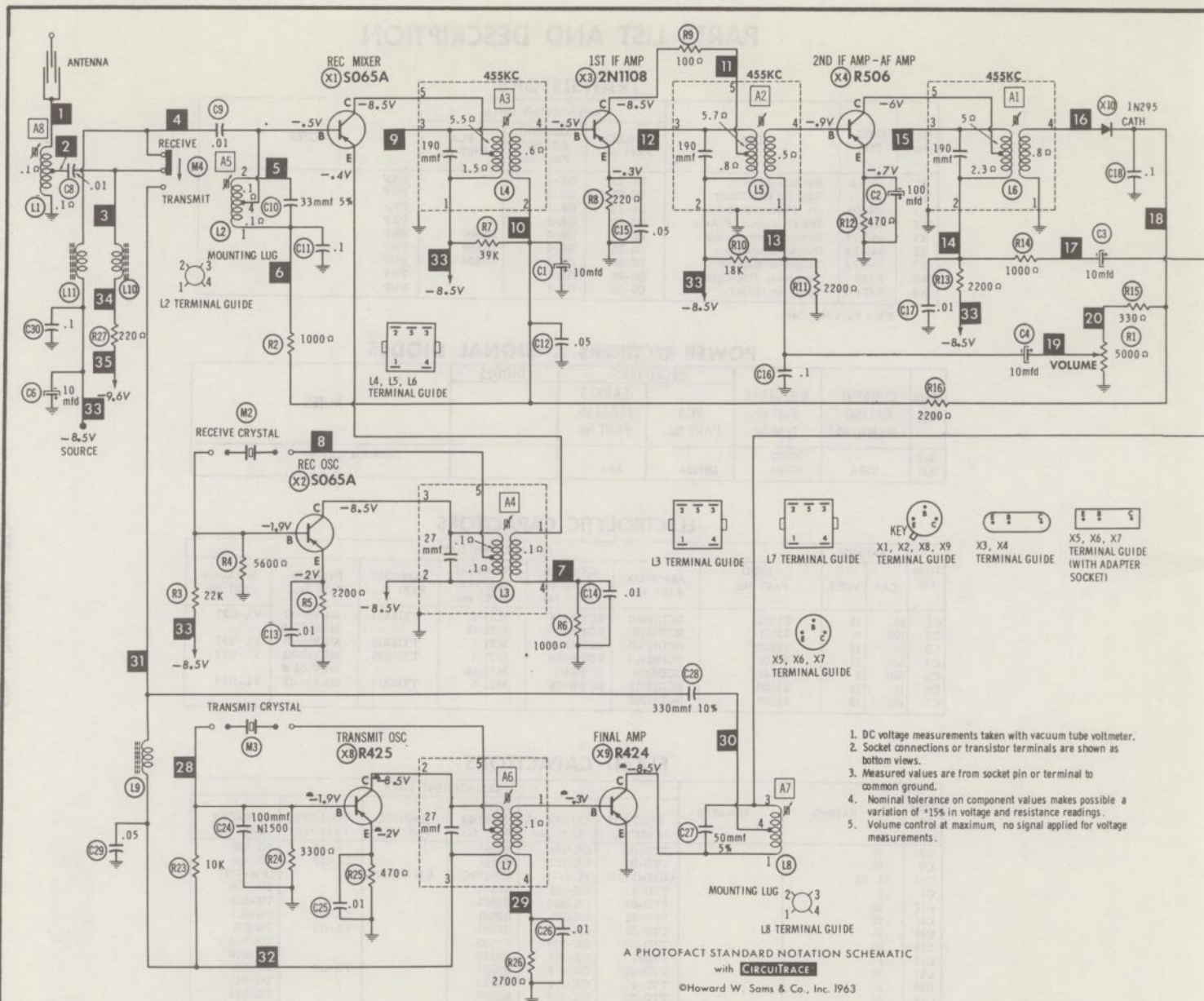
CONTROLS

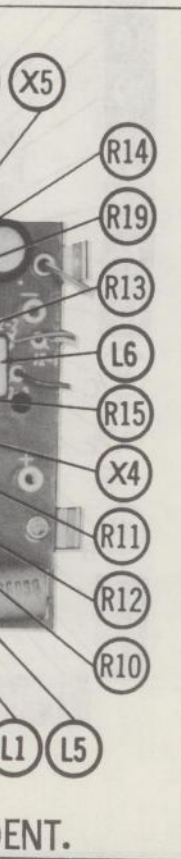
All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	USE	RESIST-ANCE	REPLACEMENT DATA			
			EICO PART No.	CENTRALAB PART No.	CLAROSTAT PART No.	CTS-IRC PART No.
R1	Volume & Switch	5000Ω	16021	B16-214		

COILS (RF-IF)

ITEM No.	USE	REPLACEMENT DATA					NOTES
		EICO PART No.	Merit PART No.	Miller PART No.	Stancor PART No.	Workman PART No.	
L1	Ant. Load	36039					
L2	Mixer Base	36038					
L3	Rec. Osc.	36035					
L4	1st IF	34628					
L5	2nd IF	34629					
L6	3rd IF	34630	BC-575				
L7	Transmit Osc.	36036	BC-576				
L8	Final	36037					
L9	RF Choke	35067					
L10	RF Choke	35067					
L11	RF Choke	35067					







PHOTOFACT[®] with

CIRCUITRACE[®]

TRADE NAME : Eico Models 771W, 772W

SUPPLIER : Electronic Instrument Co., Inc.
33-00 Northern Blvd., L. I. City 1, N. Y.

TYPE SET : 8 Tube Transceiver

POWER SUPPLY : 110 — 120 Volts AC, 60 Cycles (or)
6 (or) 12 Volt Storage Battery

RATING : 50 Watts, .46 Amp. @ 117VAC
4.3 Amp. @ 12.6VDC
8.1 Amp. @ 6.3VDC

TUNING RANGE : TRANSMITTER: Any 4 CB Channels 1 thru 23
RECEIVER: 1 Crystal Controlled Channel
(or) continuously tuned.



ALIGNMENT INSTRUCTIONS

PREALIGNMENT

Suggested Alignment Tools:

A1 thru A11..... GENERAL CEMENT #8282, 8606, 8606-L WALSCO #2526, 2543, 2544
A12, A13..... GENERAL CEMENT #5000, 5003, 5066..... WALSCO #2515, 2516, 2518

RECEIVER ALIGNMENT

SIGNAL GENERATOR	CHANNEL	ADJUST	REMARKS
High side thru .001mfd to pin 2 (grid) of Mixer (V2), common to ground. (Tune to 1750KC).	Any	A1, A2, A3, A4, A5, A6	Connect VTVM between point Δ and ground; adjust for maximum deflection.
High side to antenna terminal, common to chassis. Tune to channel frequency.	11 (27.085MC)	A7, A8, A9	"
"		A10	Rotate Channel Selector switch to position "A" (Crystal controlled). Insert crystal in receive crystal socket. Connect DC VTVM between pin 9 of V3 and ground. Adjust A10 for maximum deflection. Rock A10 each side of the peak, note rate of dropoff. Set A10 at point just below the peak on the side of gradual dropoff.

TRANSMITTER ALIGNMENT

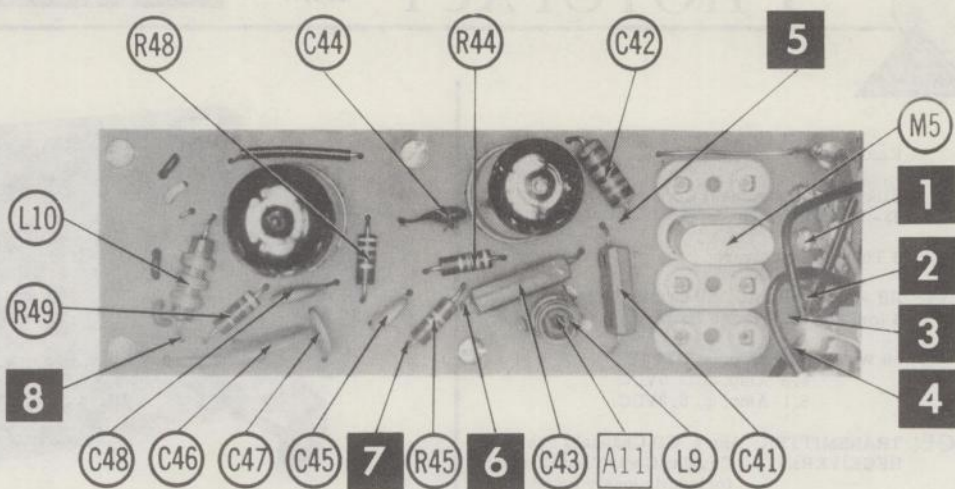
Only those persons properly licensed are permitted to make repairs or adjustments which may result in illegal operation. ((Refer to FCC rules and regulations Part 19, Subpart D, Section 19.71).

The frequency of the transmitter should be checked periodically with a secondary frequency standard to insure proper and legal operation.

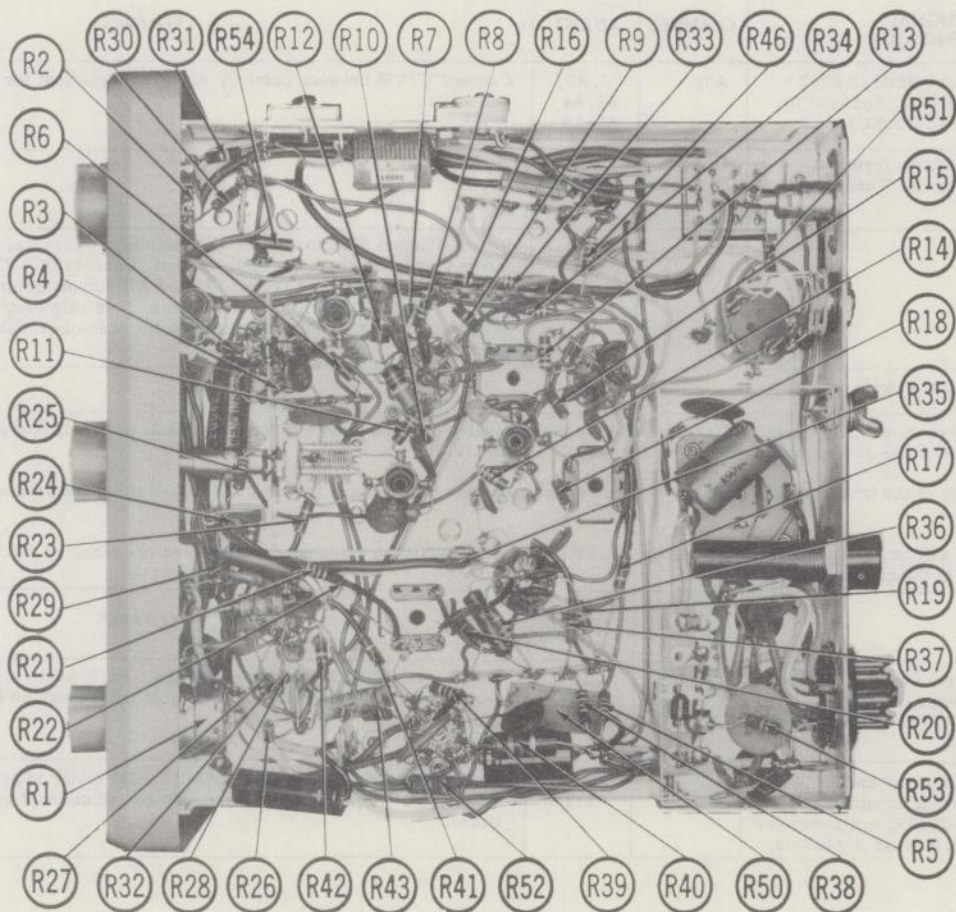
Best results will be obtained when adjusting the final RF output circuit if the antenna normally used is connected and the chassis is as nearly in the cabinet as possible.

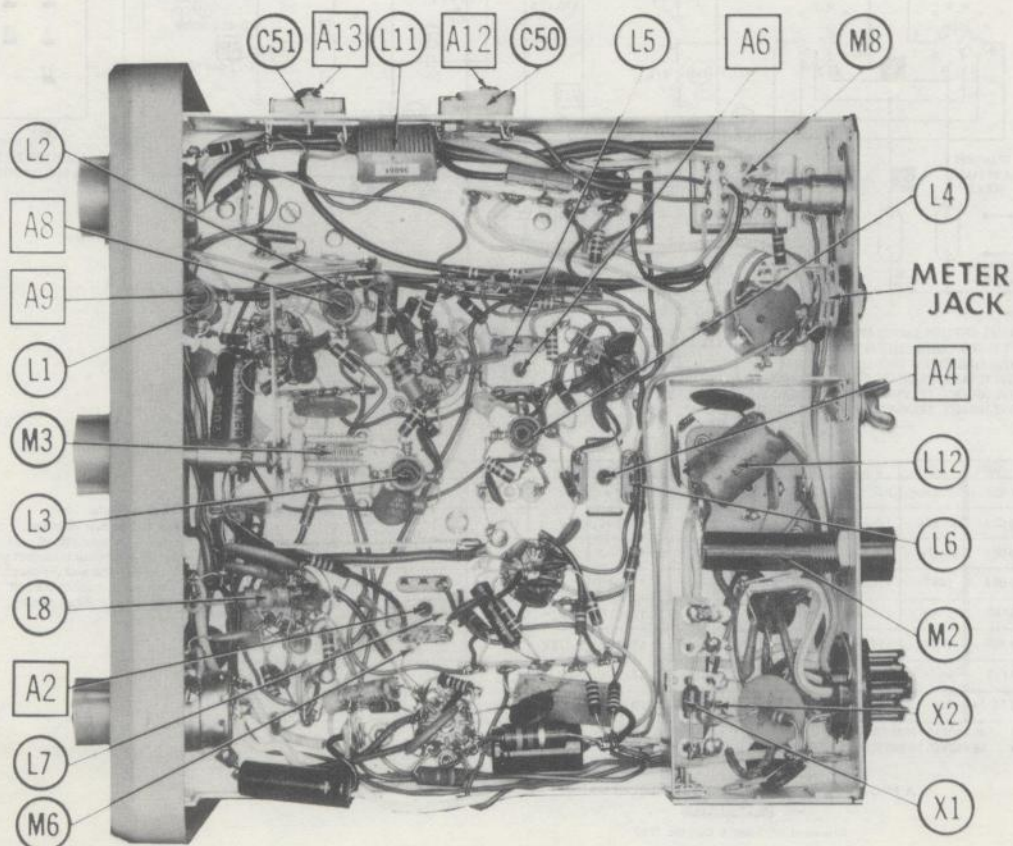
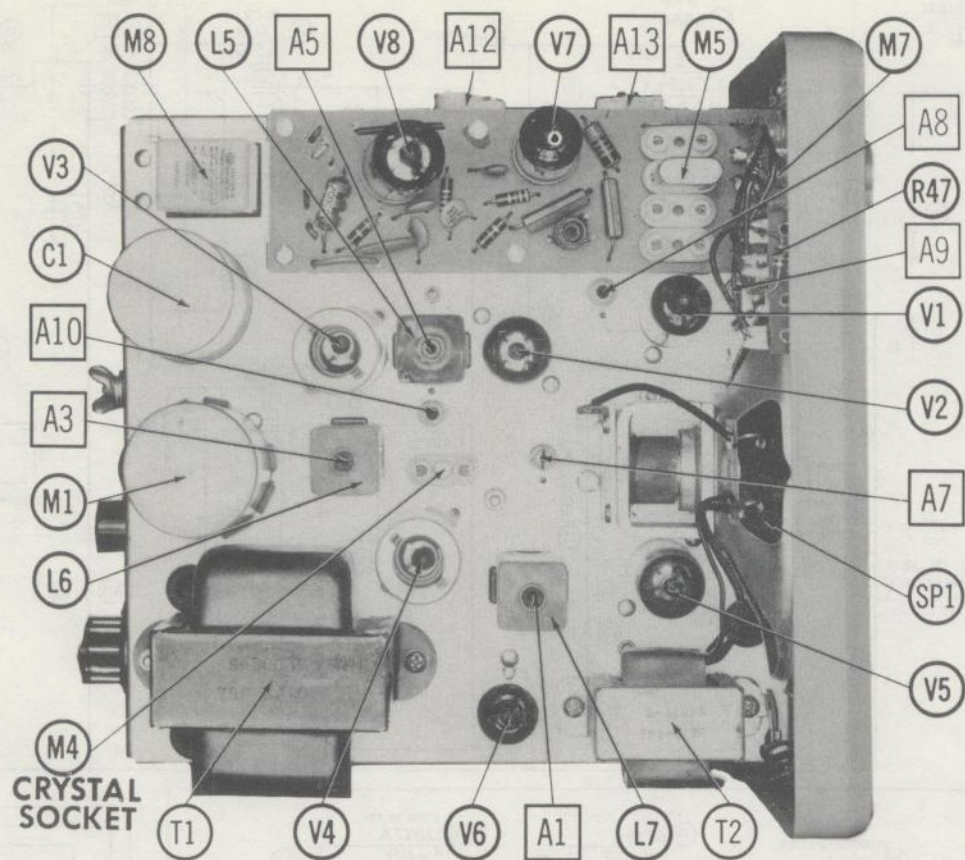
	CHANNEL	ADJUST	REMARKS
Connect dummy load and RF Watt-meter to antenna terminals. Connect DC VTVM between pin 2, V8 and ground.	Center Channel Used.	A11	Key transmitter. Adjust for maximum. Rock A11 to each side of peak, note rate of dropoff. Set A11 just below peak on side of gradual dropoff.
Connect dummy load and RF Watt-meter to antenna terminal. Connect a 0-100 DC milliammeter to meter jack on rear of chassis.		A12, A13	Key transmitter. Adjust A12 for MINIMUM meter indication (20-25ma). Adjust A13 for 27ma. Repeat adjustment several times.

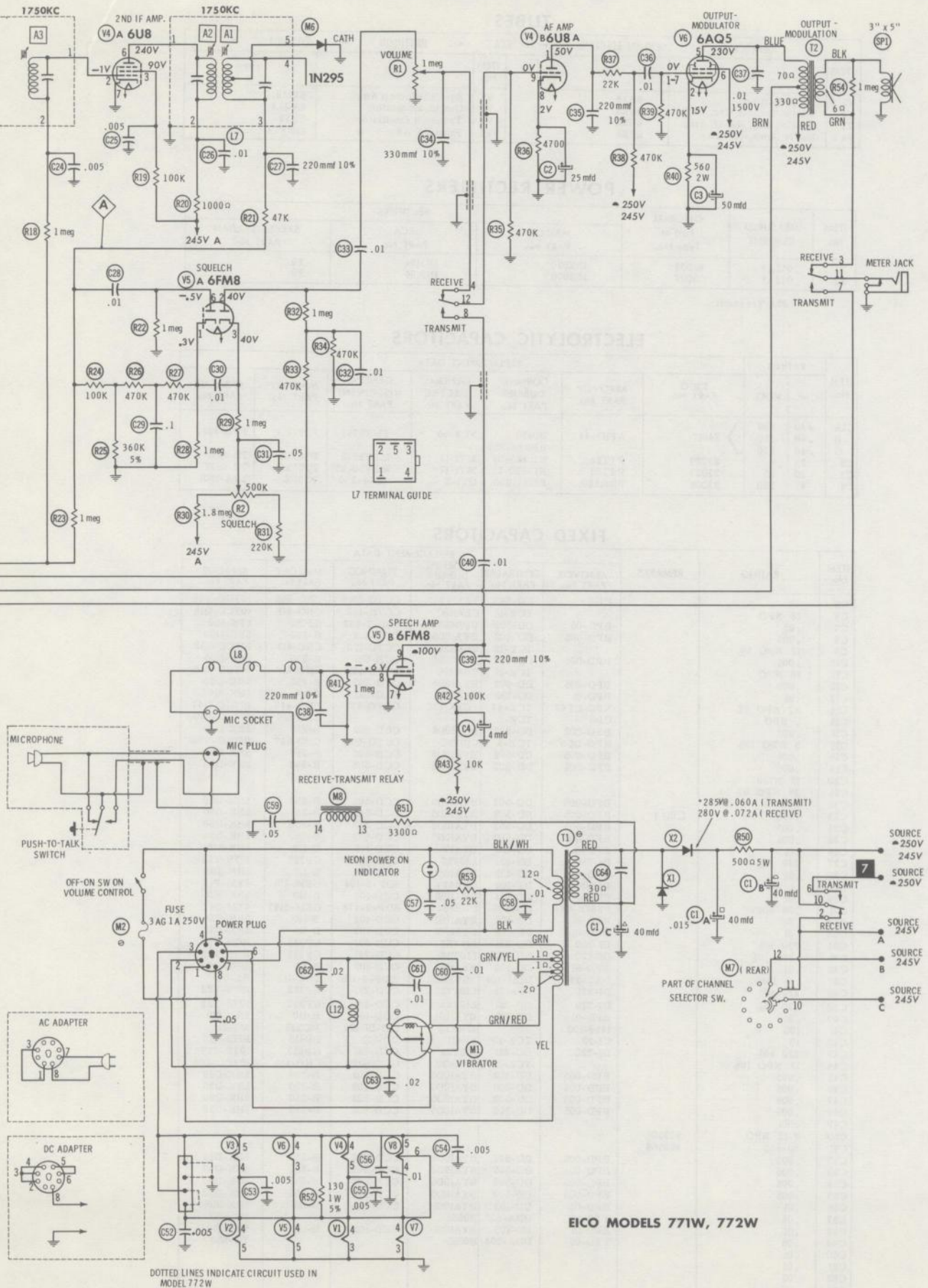
HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana



A Howard W. Sams **CIRCUITTRACE®** Photo







EICO MODELS 771W, 772W

PARTS LIST AND DESCRIPTION

TUBES

* AMPEREX *			* GENERAL ELECTRIC *			* RCA *			* RAYTHEON *			* SYLVANIA *		
ITEM No.	USE	TYPE	ITEM No.	USE	TYPE	ITEM No.	USE	TYPE	ITEM No.	USE	TYPE	ITEM No.	USE	TYPE
V1	RF Amplifier	6BA6	V5	Squelch-Speech Amp.	6FM8	V6	Output-Modulator	6AQ5A	V7	Transmit Oscillator	6FY5	V8	Final RF Amp.	12BY7A
V2	Mixer-Tunable Osc.	6U8A												
V3	Crystal Osc. -1st IF Amp.	6U8A												
V4	2nd IF Amp. -AF Amp.	6U8A												

POWER RECTIFIERS

ITEM No.	MEASURED CURRENT	ORIGINAL Part or Type No.	RECTIFIERS		
			MALLORY PART No.	RCA PART No.	SARKES TARZIAN PART No.
X1	.072A*	93007	1N2070	1N3194	F6
X2	.072A*	93007	1N2070	1N3194	F6

* .06A Transmit

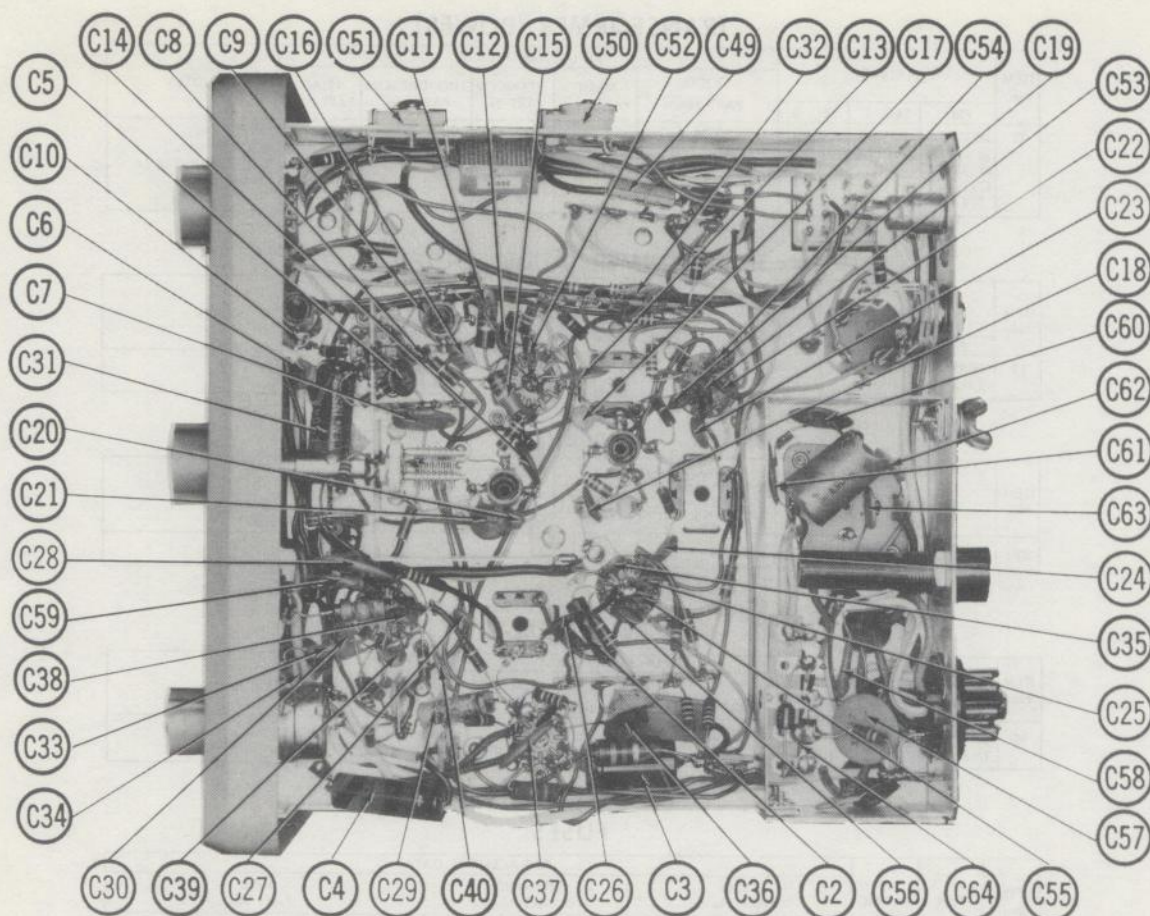
ELECTROLYTIC CAPACITORS

ITEM No.	RATING		REPLACEMENT DATA						
	CAP.	VOLT.	EICO PART No.	AEROVOX PART No.	CORNELL-DUBILIER PART No.	GENERAL ELECTRIC PART No.	GENERAL INSTRUMENT PART No.	MALLORY PART No.	SPRAGUE PART No.
C1A	40	350	24017	AFH3-44	B0450 BBR40-250	XC3-40	TMT3748	FP377.1	TVL-3787
B	40	350							
C	40	250							
C2	25	6	23020	PTT26	NLW25-10	MT1-13	MLV25-6	TT6X25	TE-1091
C3	50	25	23007	PTT85	NLW50-25	MT1-17	MLV50-25	TT25X50	TE-1209
C4	4	250	23008	PRSL550	BBR4-250	QTI-2	TD-4-250	TC50X	TVA-1501

FIXED CAPACITORS

ITEM No.	RATING	REMARKS	REPLACEMENT DATA						
			AEROVOX PART No.	CENTRALAB PART No.	CORNELL-DUBILIER PART No.	ELMENCOCO PART No.	MALLORY PART No.	SPRAGUE PART No.	
C5	7	(.01) †	CI-7	DD-6R8	L10V7	CCTO-6R8	CNO-568	10TCC-V68	
C6	18 NPO			TCZ-18	C10Q18C	CCTO-180	CNO-418	10TCC-Q18	
C7	.05		BPD-05	DD-503	CUB6S5	6DP-3-503	GPI50	6PS-S50	
C8	.005		BPD-005	DD-502	BYA10D5	CCD-502	B-250	5HK-D50	
C9	12 NPO 5%			TCZ-12	C10Q12C	CCTO-120	CNO-412	10TCC-Q12	
C10	.005		BPD-005	DD-502	BYA10D5	CCD-502	B-250	5HK-D50	
C11	18 NPO			TCZ-18	C10Q18C	CCTO-180	CNO-418	10TCC-Q18	
C12	.005		BPD-005	DD-502	BYA10D5	CCD-502	B-250	5HK-D50	
C13	.01		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10	
C14	47 NPO 5%			NPO-D1 47	TCZ-47	C10Q47C	CCTO-470	CNO-447	10TCC-Q47
C15	1 NPO			CI-1	TCZ-1			CNO-510	10TCC-V10
C16	.002		BPD-002	DD-202	BYA10D2	CCD-202	B-220	5HK-D20	
C17	5 NPO 10%			NPO-D1 5	TCZ-5	C10V5C	CCTO-050	CNO-547	10TCC-V50
C18	.005		BPD-005	DD-502	BYA10D5	CCD-502	B-250	5HK-D50	
C19	.005		BPD-005	DD-502	BYA10D5	CCD-502	B-250	5HK-D50	
C20	12 N750								
C21	39 NPO 5%								
C22	.005		BPD-005	DD-502	BYA10D5	CCD-502	B-250	5HK-D50	
C23	.005		BPD-005	DD-502	BYA10D5	CCD-502	B-250	5HK-D50	
C24	.005		BPD-005	DD-502	BYA10D5	CCD-502	B-250	5HK-D50	
C25	.005		BPD-005	DD-502	BYA10D5	CCD-502	B-250	5HK-D50	
C26	.01		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10	
C27	220 10%		DI-220	DD-221	L10T22	CCD-221	GP322	10TS-T22	
C28	.01		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10	
C29	.1 100V		P488N-1	DF-104	CUB4PI	4DP-3-104	GEM-401	4TM-P10	
C30	.01		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10	
C31	.05 400V		P688N-047	DD-503	CUB6S47	6DP-3-473	GEM-6147	6TM-S47	
C32	.01		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10	
C33	.01		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10	
C34	330 10%		DI-330	DD-331	L10T33	CCD-331	GP333	10TS-T33	
C35	220 10%		DI-220	DD-221	L10T22	CCD-221	GP322	10TS-T22	
C36	.01		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10	
C37	.01 1500V		DAC-27	DD16-103	HVE16S1	16DP-3-103	UAC-110	BL-S10	
C38	220 10%		DI-220	DD-221	L10T22	CCD-221	GP322	10TS-T22	
C39	220 10%		DI-220	DD-221	L10T22	CCD-221	GP322	10TS-T22	
C40	.01		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10	
C41	100		1459-100		22R5T1	CM-19-100	MC235	MS-31	
C42	10		CI-10	TCZ-10	L10Q1	DD-100	GP410	10TS-Q10	
C43	220 10%		DI-220	DD-221	L10T22	CCD-221	GP322	10TS-T22	
C44	12 NPO 10%			TCZ-12	C10Q12C	CCTO-120	CNO-412	10TCC-Q15	
C45	.005		BPD-005	DD-502	BYA10D5	CCD-502	B-250	5HK-D50	
C46	.005		BPD-005	DD-502	BYA10D5	CCD-502	B-250	5HK-D50	
C47	.005		BPD-005	DD-502	BYA10D5	CCD-502	B-250	5HK-D50	
C48	.005		BPD-005	DD-502	BYA10D5	CCD-502	B-250	5HK-D50	
C49	.001								
C50	3-12 NPO		#29500						
C51	80-480		#29509						
C52	.005		BPD-005	DD-502	BYA10D5	CCD-502	B-250	5HK-D50	
C53	.005		BPD-005	DD-502	BYA10D5	CCD-502	B-250	5HK-D50	
C54	.005		BPD-005	DD-502	BYA10D5	CCD-502	B-250	5HK-D50	
C55	.005		BPD-005	DD-502	BYA10D5	CCD-502	B-250	5HK-D50	
C56	.01		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10	
C57	.05		TTD-05	DDA-503	H05S5			TG-S50	
C58	.01		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10	
C59	.05		TTD-05	DDA-503	H05S5			TG-S50	
C60	.01								
C61	.01								
C62	.02								
C63	.02								
C64	.015 600V								

† Alternate Value.
Eico Part Number.



PARTS LIST AND DESCRIPTION (CONTINUED)

CONTROLS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	USE	RESISTANCE	REPLACEMENT DATA				
			EICO PART No.	CENTRALAB PART No.	CLAROSTAT PART No.	CTS-IRC PART No.	MALLORY PART No.
R1	Volume & Switch	1meg	18059	B-70-S or (F1-500K, SU204)	A47-1meg-Z, SWE-12, KSS-3	Q13-137, 76-1 or (BU2, CF-26, SS-1, GC)*	U53, US-26, or (UA16A, US-41, SK-1000)
R2	Squelch	500K	18076	B-59 or (F2-1meg, KR-1, SU204)	A47-500K-S, KSS-3	Q11-133 or (BU2, CF16, SSI, DC1)*	U50 or (UA55L, SK-1000)

* "SNAPTROL"

RESISTORS (Power and Special)

ITEM No.	RATING	REPLACEMENT DATA			ITEM No.	RATING	REPLACEMENT DATA		
		IRC PART No.	WORKMAN PART No.	REMARKS			IRC PART No.	WORKMAN PART No.	REMARKS
R50	500Ω 5W	PW5-500	5W-SQ-500						

COILS (RF-IF)

ITEM No.	USE	REPLACEMENT DATA					NOTES
		EICO PART No.	MERIT PART No.	MILLER PART No.	STANCOR PART No.	WORKMAN PART No.	
L1	Rec. Ant.	36024					
L2	Mixer (2.4uh)	36025					
L3	Osc., Tunable (1.6uh)	36026					
L4	Osc., Crystal (6.5uh)	36027		4204			
L5	1st IF	34615					
L6	2nd IF	34616					
L7	3rd IF	34617					
L8	RF Choke (100uh)	35052		6112			
L9	Transmit Osc. (3.5uh)	36023					
L10	RF Choke (100uh)	35052		6112			
L11	Final Tank (1.9uh)	35051					
L12	Hash Filter	35053					

PARTS LIST AND DESCRIPTION (CONTINUED)

TRANSFORMER (POWER)

ITEM No.	RATING			REPLACEMENT DATA					NOTES
	PRI.	SEC. 1	SEC. 2	EICO PART No.	MERIT PART No.	STANCOR PART No.	THORDARSON PART No.	TRIAD PART No.	
T1	117VAC ① .47A or 12.6V CT ② 2.4A	115VAC ① .072A DC	6.3VAC ① 1.8A AC	30036 ① 30037 ②					① 771W only. ② 772W only. * 12.6V Winding on Model 772W

TRANSFORMER (AUDIO OUTPUT)

ITEM No.	IMPEDANCE		REPLACEMENT DATA					NOTES
	PRI.	SEC.	EICO PART No.	MERIT PART No.	STANCOR PART No.	THORDARSON PART No.	TRIAD PART No.	
T2	7500Ω Tap ① 6000Ω	3-4Ω	32023					

SPEAKER

ITEM No.	TYPE	REPLACEMENT DATA		NOTES
		EICO PART No.	QUAM PART No.	
SP1	3" x 5" PM 3-4Ω	55014	35A05	

VIBRATOR

ITEM No.	TYPE	INPUT VOLTS	FRE-QUENCY	REPLACEMENT DATA			NOTES
				EICO PART No.	CORNELL-DUBILIER PART No.	MALLORY PART No.	
M1	Interrupter Interrupter	6.3 12.6	115% 115%	39500 39501	5301 6301	1601 G1601	Model 771W Model 772W

FUSES

ITEM No.	TYPE	RATING	REPLACEMENT DATA					
			EICO PART No.		LITTELFUSE PART No.		BUSS PART No.	
			FUSE	HOLDER	FUSE	HOLDER	FUSE	HOLDER
M2	3AG	1A 250V S/B	91006 ①	97800	313001 (3AG 1A 250V)	342001	MDL-1	HKP
		10A 32V S/B	91010 ②	97800	307010 (3AG 10A 32V)	342001	MDA-6	HKP
		6A 32V S/B	91009 ③	97800	307006 (3AG 6A 32V)	342001	MDA-6	HKP

① 117VAC Versions, ② 6.3VDC Versions, ③ 12.6VDC Versions.

MISCELLANEOUS

ITEM No.	PART NAME	EICO PART No.	NOTES
M3	Tuning Cap.	29016	15mmf
M4	Crystal		Receive, (order frequency desired)
M5	Crystal		Transmit (order frequency desired)
M6	Detector (1N295)	95002	
M7	Switch	60087	Channel Selector (Rotary Wafer Type)
M8	Relay	39002	Receive-Transmit)
	Microphone	57501	
	Neon Indicator	97715	2 Used (Power On-Transmit Indicator)

CABINETS & CABINET PARTS

(When Ordering Specify Model, Chassis & Color)

ITEM	PART No.	ITEM	PART No.
Knob	53034	Cabinet	88079

WIRING DATA

General-use Hook-up Wire Use BELDEN No. 8530 (Solid) Available in 12 Colors
8524 (Stranded) Available in 12 Colors
Shielded Antenna Lead Use BELDEN No. 8214 Lowest Loss (RG-8/U Type)
8237 Low Loss (RG-8/U)
8240 (Solid) Miniature (RG-58/U)
8259 (Stranded) Miniature (RG-58A/U)
Coiled Microphone Cable Use BELDEN No. 8497 3 Conductor-1 Shielded for Press-to-Talk (Neoprene)
8496 3 Conductor-1 Shielded for Press-to-Talk (Vinyl)
Ignition Noise Suppression Use BELDEN No. 7300-Series Spark-Plug Sets
Bonding Strap Use BELDEN No. 8661 (3/8 In.)



PHOTOFACT[®] with

CIRCUITRACE[®]

TRADE NAME: Fanon Model FCB-9
Masco Model MCB-9

SUPPLIER: Fanon Electronic Sales Corp.,
A Div. of Fanon Electronic Industries, Inc.
439 Frelinghuysen Ave., Newark, N.J.

TYPE SET: 9 Transistor Transceiver

POWER SUPPLY: 9 Volts DC

RATING: 10MA @ 9VDC (Receive, No Signal)
26MA @ 9VDC (Transmit, No Modulation)

TUNING RANGE: Any one CB Channels 1 thru 22



ALIGNMENT INSTRUCTIONS

Suggested Alignment Tools:

A1 thru A7...GENERAL CEMENT #9089, 5066, 8276...WALSCO #2512, 2525, 2528

RECEIVER ALIGNMENT

Connect DC VTVM across volume control.

	SIGNAL GENERATOR	CHANNEL	ADJUST	REMARKS
1.	High side thru .01mfd to emitter of X1, common to ground. Tune to 455KC (Unmod.)		A1, A2, A3	Adjust for maximum deflection.
2.	High side to external rod antenna, common to ground. Tune to channel frequency.	9 27.065MC	A4, A5	Adjust for maximum deflection.

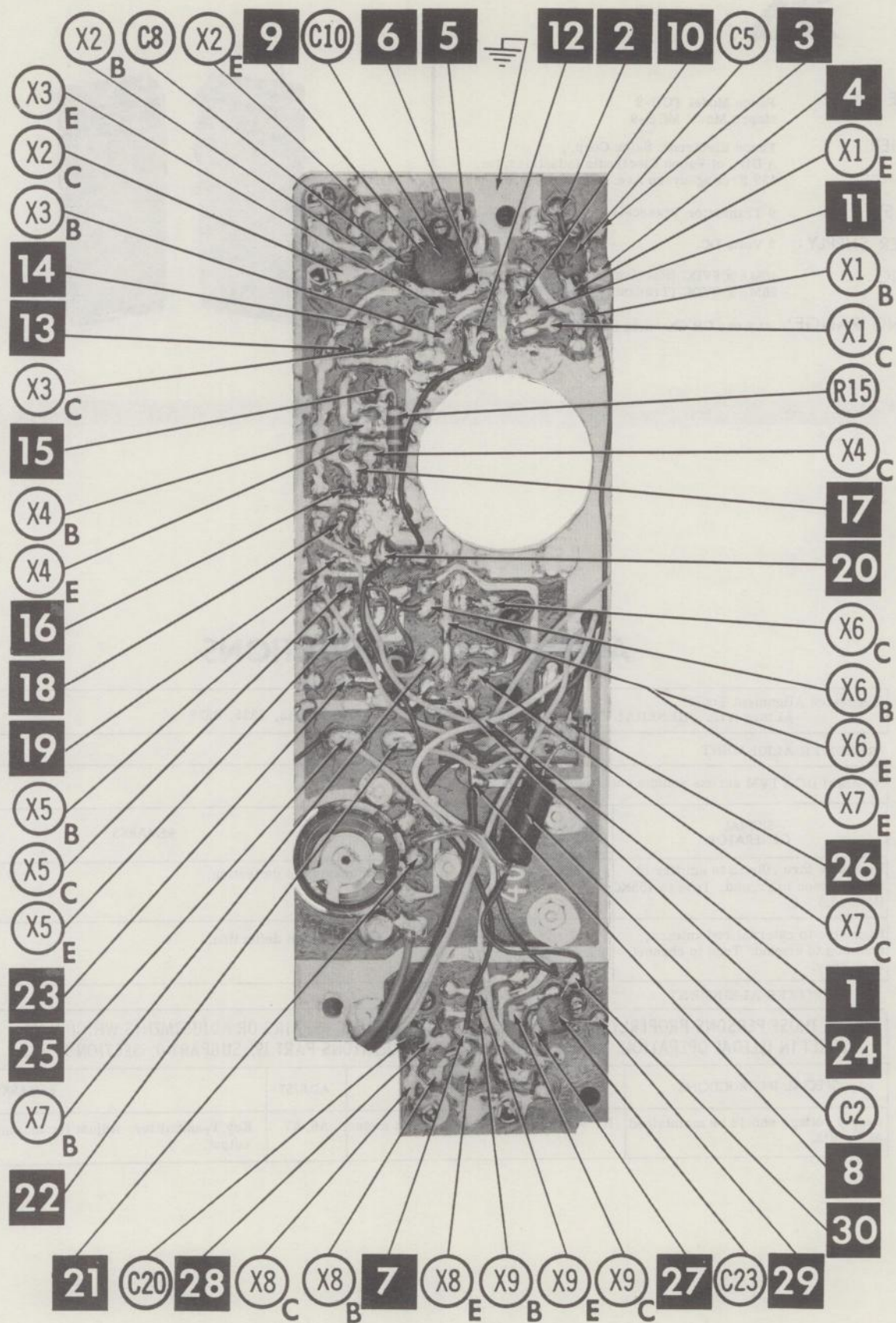
TRANSMITTER ALIGNMENT

ONLY THOSE PERSONS PROPERLY LICENSED ARE PERMITTED TO MAKE REPAIRS OR ADJUSTMENTS WHICH MAY RESULT IN ILLEGAL OPERATION. (REFER TO FCC RULES & REGULATIONS PART 19, SUBPART D, SECTION 19.71)

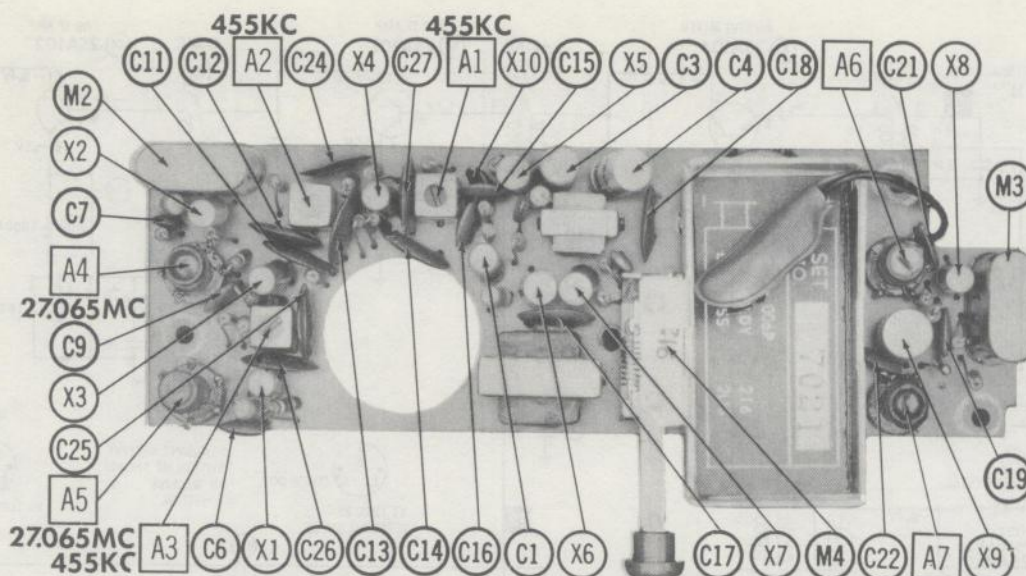
SPECIAL INSTRUCTIONS	INDICATOR	ADJUST	REMARKS
1 Supply voltage should be maintained at 9 volts.	RF wattmeter or field strength meter.	A6, A7	Key Transmitter. Adjust for maximum output.

FANON-MASCO MODELS FCB-9, MCB-9

HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana



A Howard W. Sams **CIRCUITRACE** Photo



PARTS LIST AND DESCRIPTION

TRANSISTORS

ITEM No.	ORIG. TYPE	USE	REPLACEMENT DATA			NOTES
			DELCO PART No.	GENERAL ELECTRIC PART No.	RCA PART No.	
X1	2SA104	Rec. Mixer	DS34	GE-1		PNP
X2	2SA103	Rec. Oscillator	DS34	GE-1		PNP
X3	2SA102	1st IF Amp.	DS25	GE-1		PNP
X4	2SA102	2nd IF Amplifier	DS25	GE-1		PNP
X5	2SB171	Driver-Speech Amp.	DS26	GE-2	2N406	PNP
X6	2SB172	Output-Modulator	DS26	GE-2	2N408	PNP
X7	2SB172	Output-Modulator	DS26	GE-2	2N408	PNP
X8	2SA104	Trans. Oscillator	DS34	GE-1		PNP
X9	2SA70	Final Amplifier	DS34	GE-2		PNP

POWER RECTIFIERS & SIGNAL DIODES

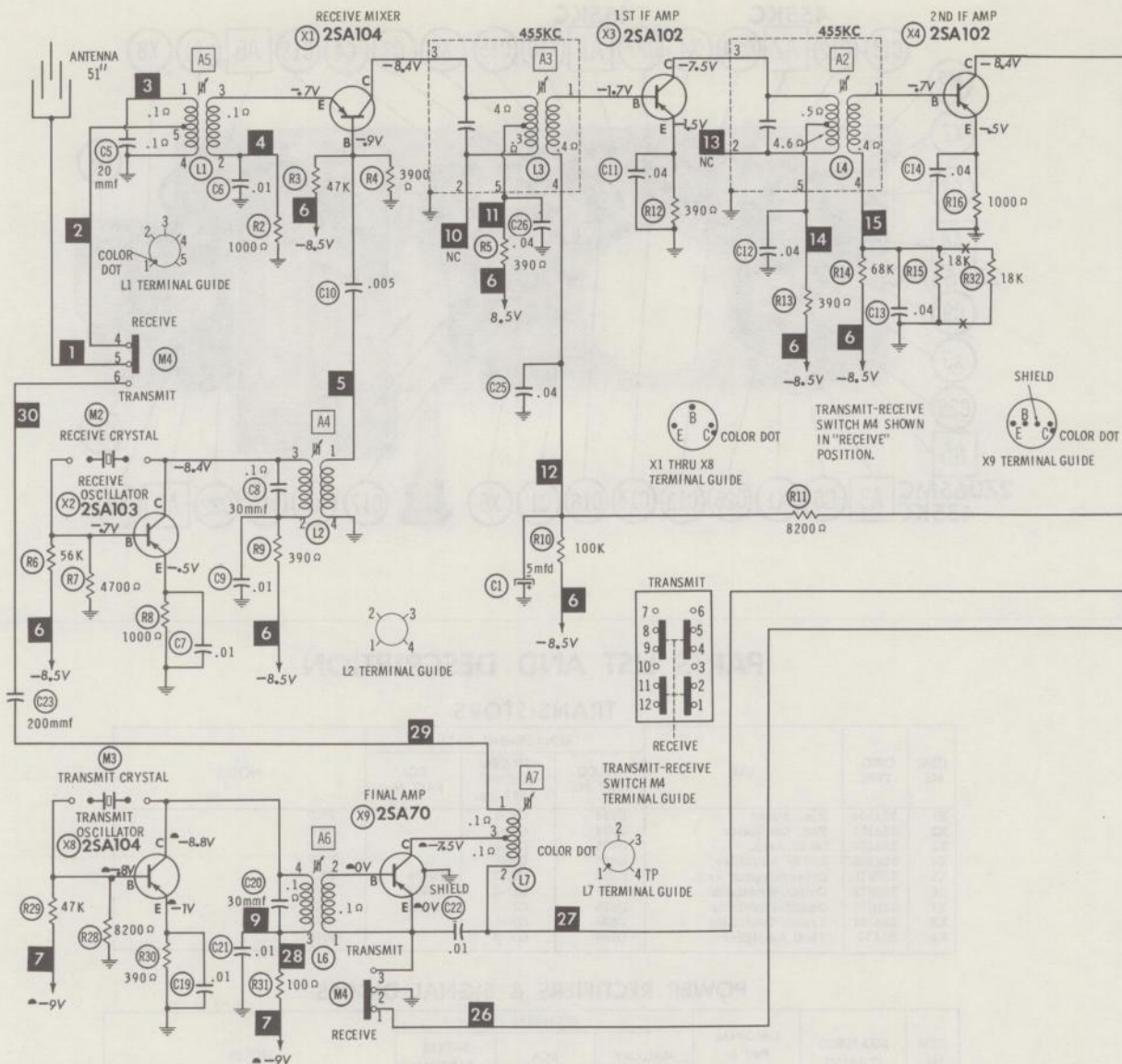
ITEM No.	MEASURED CURRENT	ORIGINAL Part or Type No.	RECTIFIERS			NOTES
			MALLORY PART No.	RCA PART No.	SARKES TARZIAN PART No.	
X10		OA90				Detector

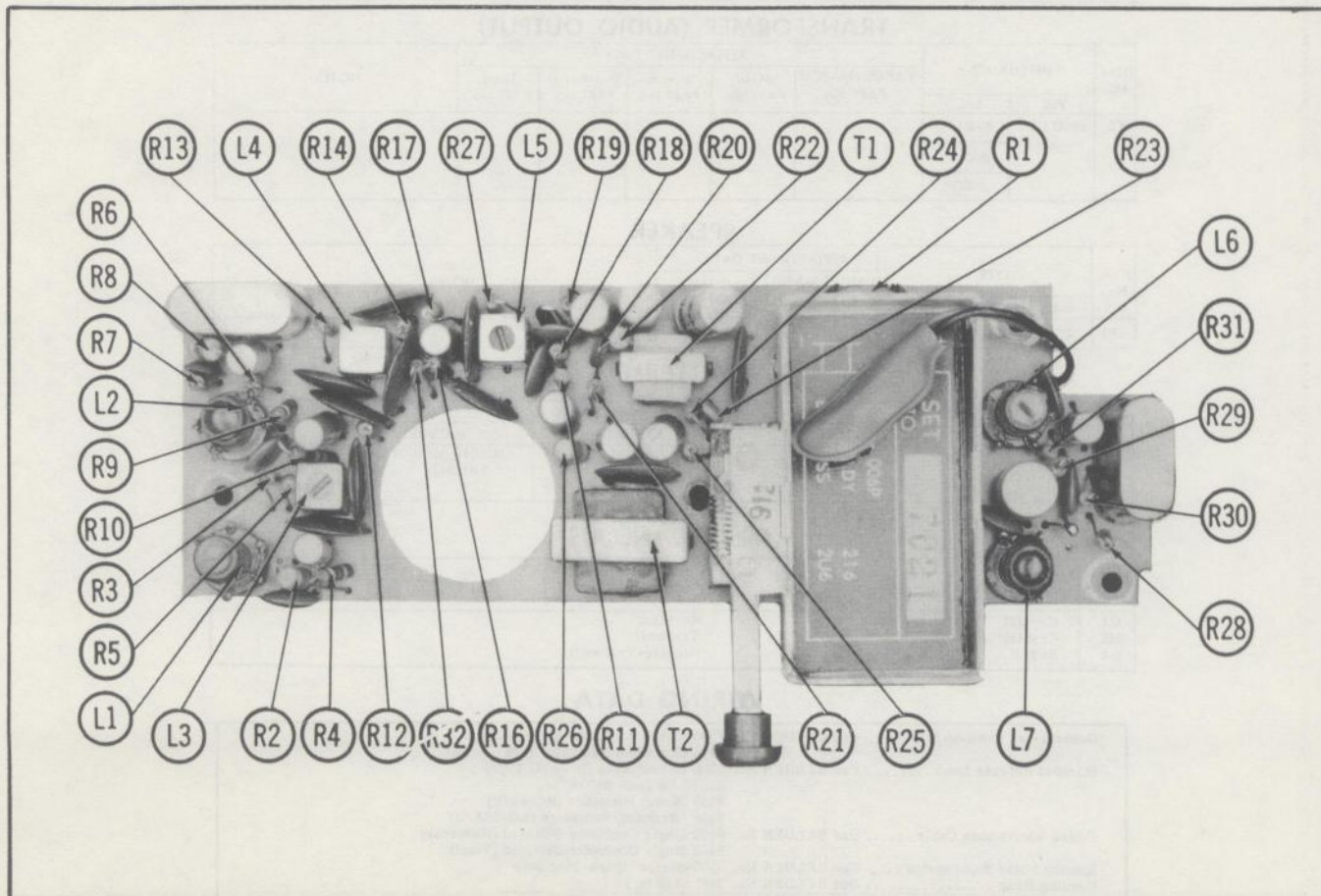
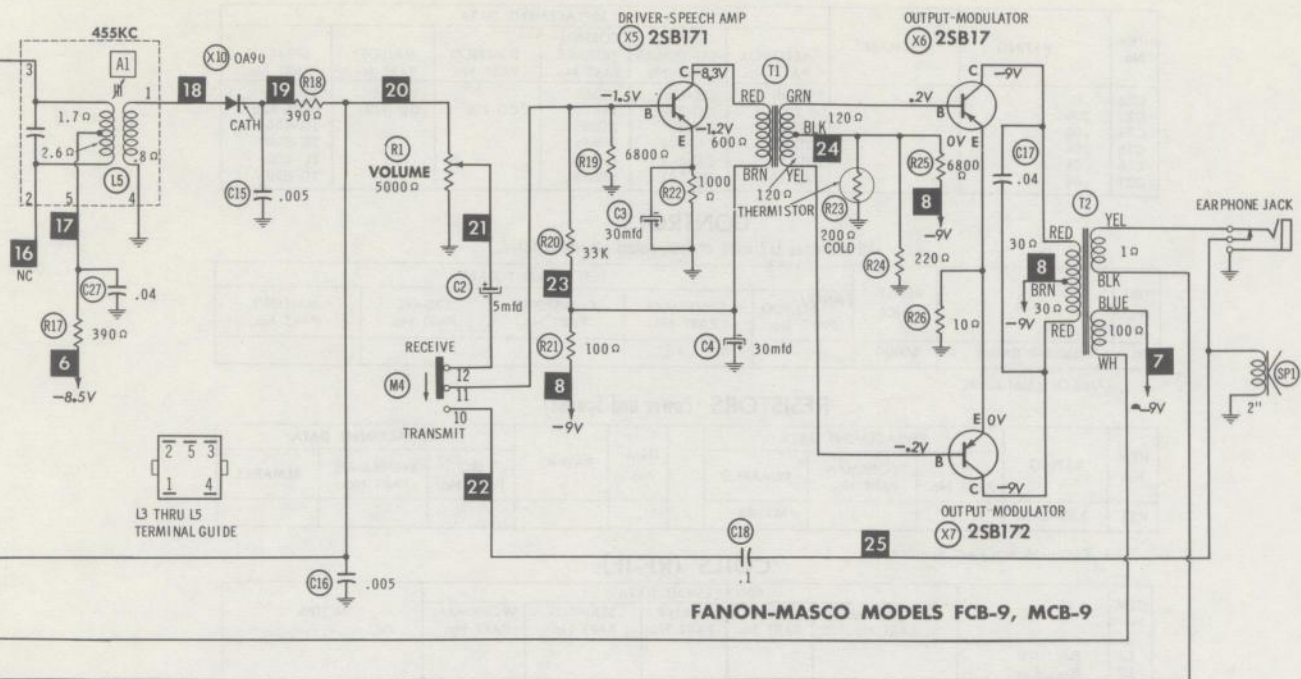
ELECTROLYTIC CAPACITORS

ITEM No.	RATING		FANON-MASCO PART No.	REPLACEMENT DATA					
	CAP.	VOLT.		AEROVOX PART No.	CORNELL-DUBILIER PART No.	GENERAL ELECTRIC PART No.	MALLORY PART No.	PYRAMID PART No.	SPRAGUE PART No.
C1	5	3		BCD3005	ECPB405	MT1-3	TT6X5	MLV5-3	VL-1035
C2	5	3		PTT4	NLW5-15	MT1-3	TT6X5	MLV5-3	TE-1052.2
C3	30	3		BCD3025	ECPB412	MT1-10	PET130	MLV30-6	VL-1043
C4	30	10		BCD10025	ECPB412	MT1-10	TT10X30	MLV25-10	VL-1132

FIXED CAPACITORS

ITEM No.	RATING	REMARKS	REPLACEMENT DATA					
			AEROVOX PART No.	CENTRALAB PART No.	CORNELL-DUBILIER PART No.	ELMENCO PART No.	MALLORY PART No.	SPRAGUE PART No.
C5	20		DI-20	DD-200	L10Q2	CCD-200	GP-420	10TS-Q20
C6	.01		TTD-01	CK-103	H05S1		TA-110	TG-S10
C7	.01		TTD-01	CK-103	H05S1		TA-110	TG-S10
C8	30		DI-30	DD-300	L10Q3	CCD-300	GP-430	10TS-Q30
C9	.01		TTD-01	CK-103	H05S1		TA-110	TG-S10
C10	.005		TTD-005	CK-502	H05D5	CCD-502	TA-250	TG-D50
C11	.04		TTD-05	CK-503	H05S5			TG-S50
C12	.04		TTD-05	CK-503	H05S5			TG-S50
C13	.04		TTD-05	CK-503	H05S5			TG-S50
C14	.04		TTD-05	CK-503	H05S5			TG-S50
C15	.005		TTD-005	CK-502	H05D5	CCD-502	TA-250	TG-D50
C16	.005		TTD-005	CK-502	H05D5	CCD-502	TA-250	TG-D50
C17	.04		TTD-05	CK-503	H05S5			TG-S50
C18	.1		TTD-1	CK-104	H05P1			TG-P10
C19	.01		TTD-01	CK-103	H05S1		TA-110	TG-S10
C20	30		DI-30	DD-300	L10Q3	CCD-300	GP-430	10TS-Q30
C21	.01		TTD-01	CK-103	H05S1		TA-110	TG-S10





PARTS LIST AND DESCRIPTION (CONTINUED)

FIXED CAPACITORS (cont)

ITEM No.	RATING	REMARKS	REPLACEMENT DATA					
			AEROVOX PART No.	CENTRALAB PART No.	CORNELL-DUBILIER PART No.	ELMENCO PART No.	MALLORY PART No.	SPRAGUE PART No.
C22	.01		TTD-01	CK-103	H05S1			TG-S10
C23	200		DI-200	DD-201	L10T2	CCD-201	TA-110	10TS-T20
C24	.04		TTD-05	CK-503	H05S5		GP-320	TG-S50
C25	.04		TTD-05	CK-503	H05S5			TG-S50
C26	.04		TTD-05	CK-503	H05S5			TG-S50
C27	.04		TTD-05	CK-503	H05S5			TG-S50

CONTROLS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	USE	RESISTANCE	REPLACEMENT DATA				
			FANON-MASCO PART No.	CENTRALAB PART No.	CLAROSTAT PART No.	CTS-IRC PART No.	MALLORY PART No.
R1	Volume & Switch	5000Ω		B16-214①			

① Use Original Knob.

RESISTORS (Power and Special)

ITEM No.	RATING	REPLACEMENT DATA			ITEM No.	RATING	REPLACEMENT DATA		
		IRC PART No.	WORKMAN PART No.	REMARKS			IRC PART No.	WORKMAN PART No.	REMARKS
R23	2000Ω Cold			#MT-25					

Fanon-Masco Part Number.

COILS (RF-IF)

ITEM No.	USE	REPLACEMENT DATA					NOTES
		FANON-MASCO PART No.	MERIT PART No.	MILLER PART No.	STANCOR PART No.	WORKMAN PART No.	
L1	Rec. RF						
L2	Rec. Osc.						
L3	1st IF						
L4	2nd IF						
L5	3rd IF						
L6	Transmit Osc.						
L7	Final						

TRANSFORMER (DRIVER)

ITEM No.	TURNS RATIO		REPLACEMENT DATA					NOTES
	PRI.	SEC.	FANON-MASCO PART No.	MERIT PART No.	STANCOR PART No.	THORDARSON PART No.	TRIAD PART No.	
T1	1, 7	1						

TRANSFORMER (AUDIO OUTPUT)

ITEM No.	IMPEDANCE		REPLACEMENT DATA					NOTES
	PRI.	SEC. 1	FANON-MASCO PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.	
T2	500Ω CT	6-8Ω						
		SEC. 2						
		500Ω						

SPEAKER

ITEM No.	TYPE			REPLACEMENT DATA		NOTES
	SIZE	FIELD	V. C. IMP.	FANON-MASCO PART No.	QUAM PART No.	
SP1	2"	PM	6-8Ω			

BATTERIES

ITEM No.	VOLTAGE	FANON-MASCO PART No.	REPLACEMENT DATA			NOTES
			BURGESS	EVEREADY	MALLORY	
M1	9V		2U6① H146③	216① 528② E146③	M1604① MN1604② TRI46③	① Zinc Carbon ② Manganese ③ Mercury

MISCELLANEOUS

ITEM No.	PART NAME	FANON-MASCO PART No.	NOTES
M2	Crystal		Receiver
M3	Crystal		Transmit
M4	Switch		Receive-Transmit

WIRING DATA

General-use Hook-up Wire	Use BELDEN No. 8530 (Solid) Available in 12 Colors
	8524 (Stranded) Available in 12 Colors)
Shielded Antenna Lead	Use BELDEN No. 8214 Lowest Loss (RG-8/U Type)
	8237 Low Loss (RG-8/U)
	8240 (Solid) Miniature (RG-58/U)
	8259 (Stranded) Miniature (RG-58A/U)
Coiled Microphone Cable	Use BELDEN No. 8499 Single Conductor Shielded (Neoprene)
	8498 Single Conductor Shielded (Vinyl)
Ignition Noise Suppression	Use BELDEN No. 7300-Series Spark-Plug Sets
Bonding Strap	Use BELDEN No. 8661 (3/8 In.)



PHOTOFACT®

TRADE NAME : Gonset Models G-15(3428), G-15 (3429)

SUPPLIER : Gonset Inc., A Subsidiary of Altec Lansing Corp., 1515 So. Manchester Ave., Anaheim, California

TYPE SET : 10 Tube Transceiver

POWER SUPPLY : 110 — 120 Volts AC, 60 Cycles (or)
6 (or) 12 Volt Storage Battery

RATING : 72 Watts, .68A @ 117 VAC (Receiver)
70 Watts, .66A @ 117 VAC (Transmit)
5.2A @ 12.6VDC
10.4A @ 6.3VDC

TUNING RANGE: Any 4 CB Channels 1 thru 22
Receiver may be continuously tuned



ALIGNMENT INSTRUCTIONS

ALIGNMENT INSTRUCTIONS—READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT

Suggested Alignment Tools:

A1, A2, A3, A4, A5, A6, A8, A9, A10, A14, A15, A16, A17, A18, A19. GENERAL CEMENT #5004, 5009, 8195, 8274, 8275, 8807, 8728, 8987, 8988, 8989, 9291
WALSCO #2515, 2520, 2522, 2523, 2531, 2532, 2534, 2537, 2538
A7, A11, A12, A13. GENERAL CEMENT #8282, 8606, 8606-L, 9295, 9440
WALSCO #2526, 2543, 2544, 2545

RECEIVER ALIGNMENT

Connect DC probe of VTVM to point , common to ground.
Squelch control fully clockwise.

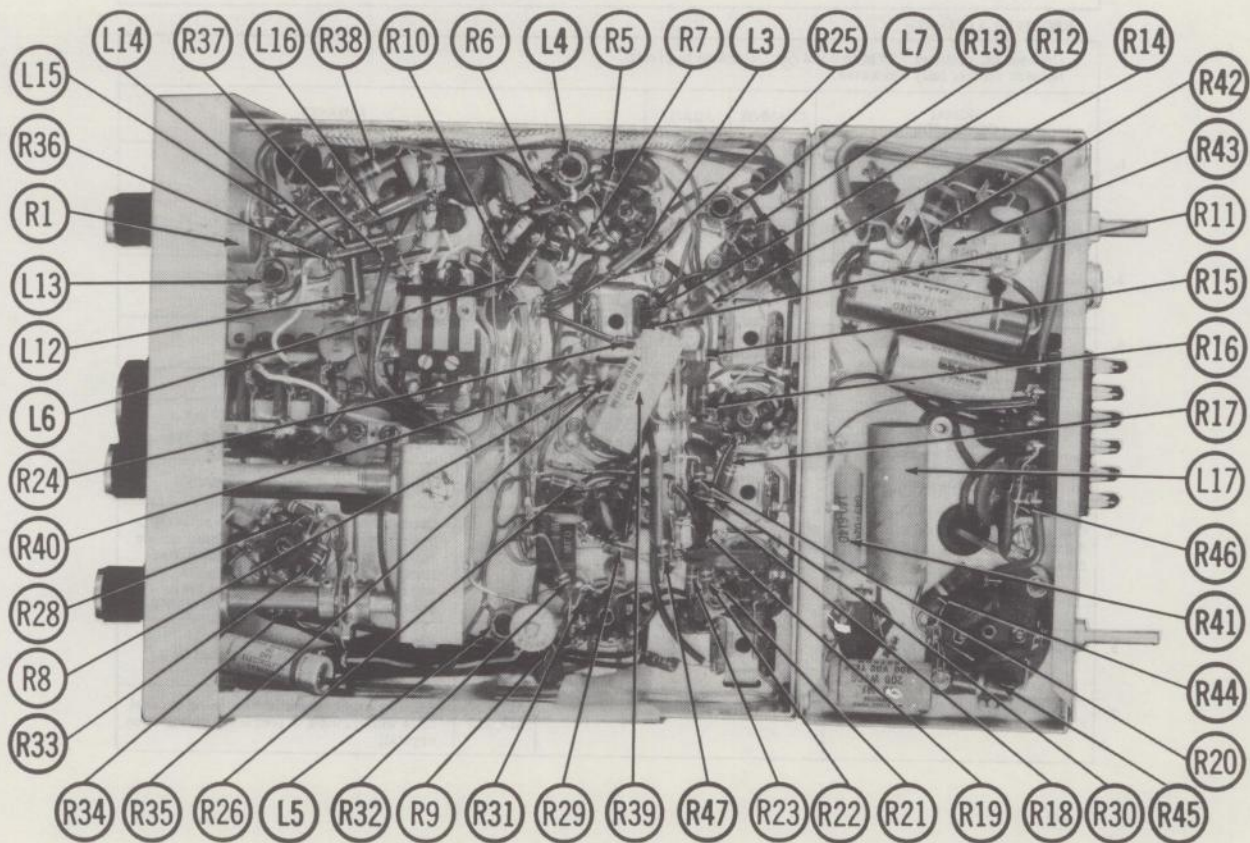
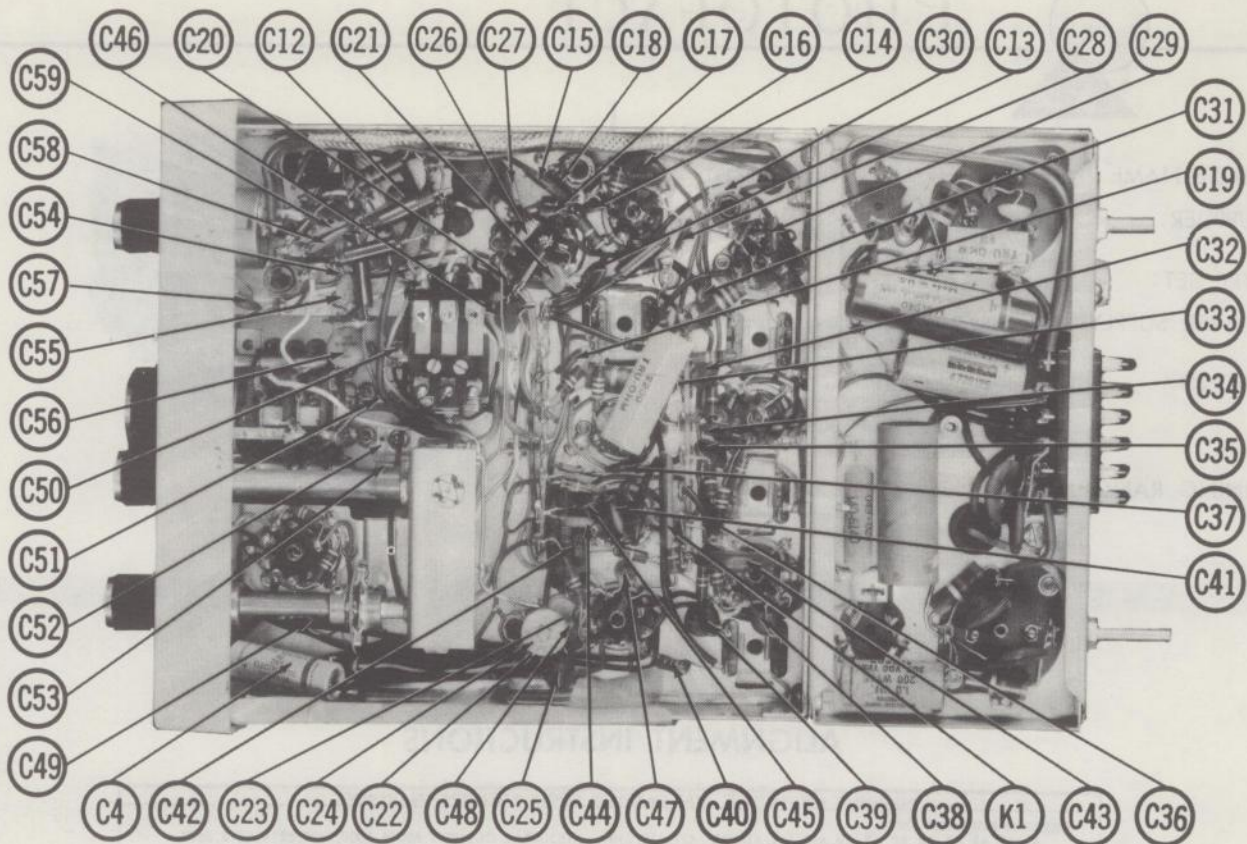
	SIGNAL GENERATOR	CHANNEL	ADJUST	REMARKS
1.	High side thru .01mfd to pin 7 (grid) of V3, common to ground. Tune to 455KC (Unmod.)	Any	A1, A2, A3, A4, A5, A6	Adjust for maximum deflection.
2.	High side thru .01mfd to pin 2 (grid) of V2. Tune to 1650KC (Unmod.)	Any	A7, A8, A9	"
3.	High side to antenna terminal, common to ground. Tune to Channel Frequency.	22 (27.225MC)	A10	Place receiver selector switch in manual tuning position. Adjust for maximum deflection.
4.	"	12 (27.105MC)	A11, A12	Adjust for maximum deflection.

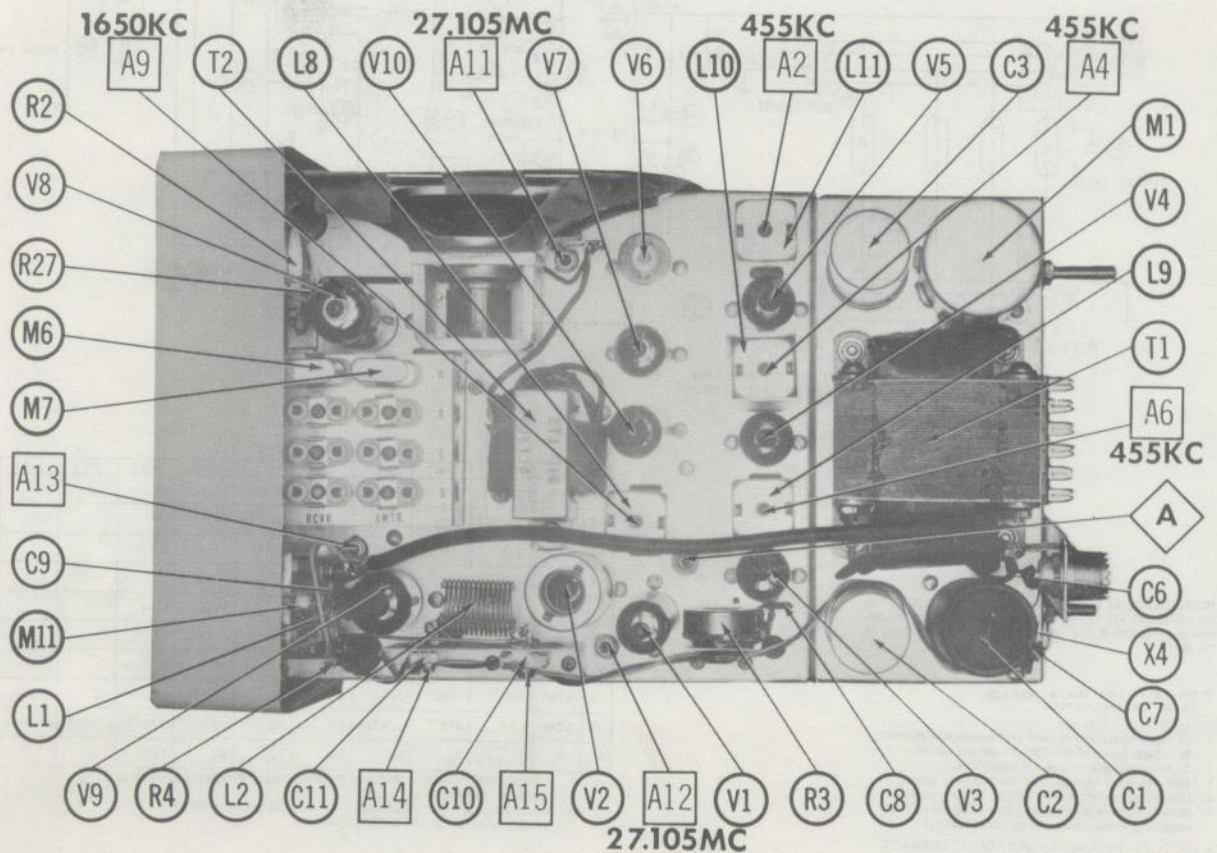
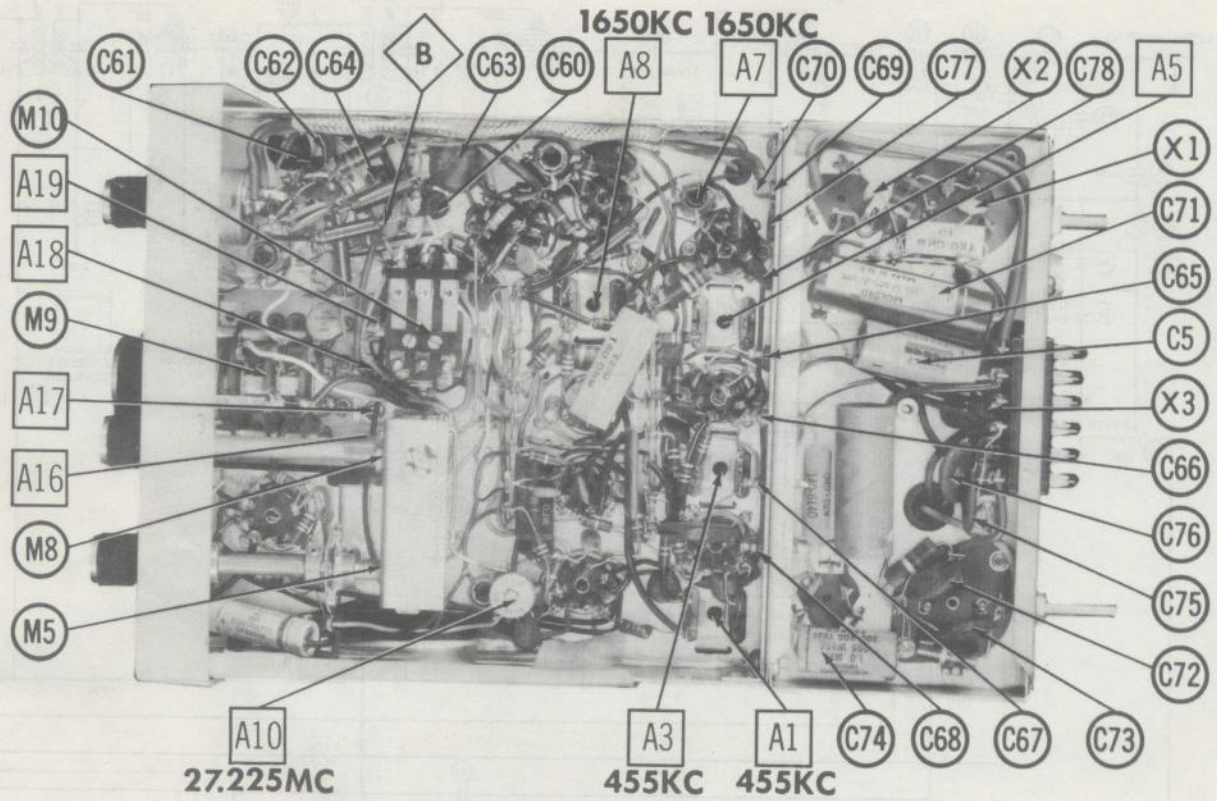
TRANSMITTER ALIGNMENT

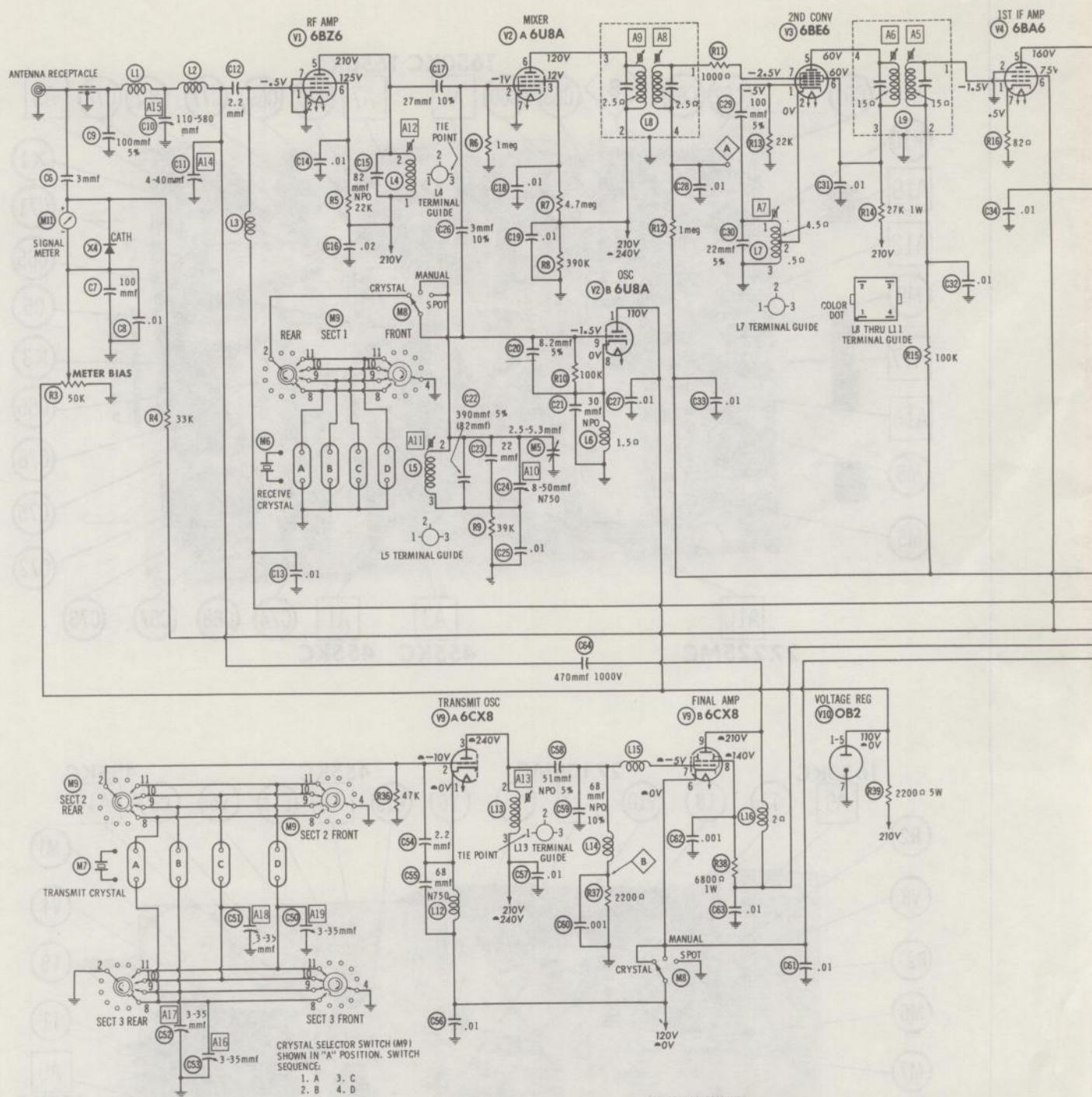
ONLY THOSE PERSONS PROPERLY LICENSED ARE PERMITTED TO MAKE REPAIRS OR ADJUSTMENTS WHICH MAY RESULT IN ILLEGAL OPERATION. (REFER TO FCC RULES & REGULATIONS PART 19, SUBPART D, SECTION 19.71)

	SPECIAL INSTRUCTIONS	INDICATOR	ADJUST	REMARKS
1.	Connect dummy load or antenna. Set channel selector near center frequency.	RF Wattmeter and tuning meter front panel.	A13	Connect DC probe of VTVM to point  , common to ground. Depress microphone button. Adjust A13 for maximum deflection. Rock A13 to each side of peak, noting rate of dropoff. Set just below peak on side of dropoff. Remove VTVM.
2.	Antenna should be connected.	"	A14, A15	Key transmitter. Adjust for maximum as indicated by RF wattmeter or front panel meter.
3.		Qualified frequency meter.	A16, A17, A18, A19	Adjust so that each corresponding channel falls within .005% of frequency stamped on crystal.

HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana







NUMBERS ASSIGNED TO COILS, SWITCHES, PLUGS, SOCKETS, AND TRANSFORMERS ARE TO FACILITATE CIRCUIT TRACING OR COMPONENT REPLACEMENT AND MAY NOT NECESSARILY BE FOUND ON THE UNIT.

● SEE PARTS LIST FOR ALTERNATE VALUE OR APPLICATION

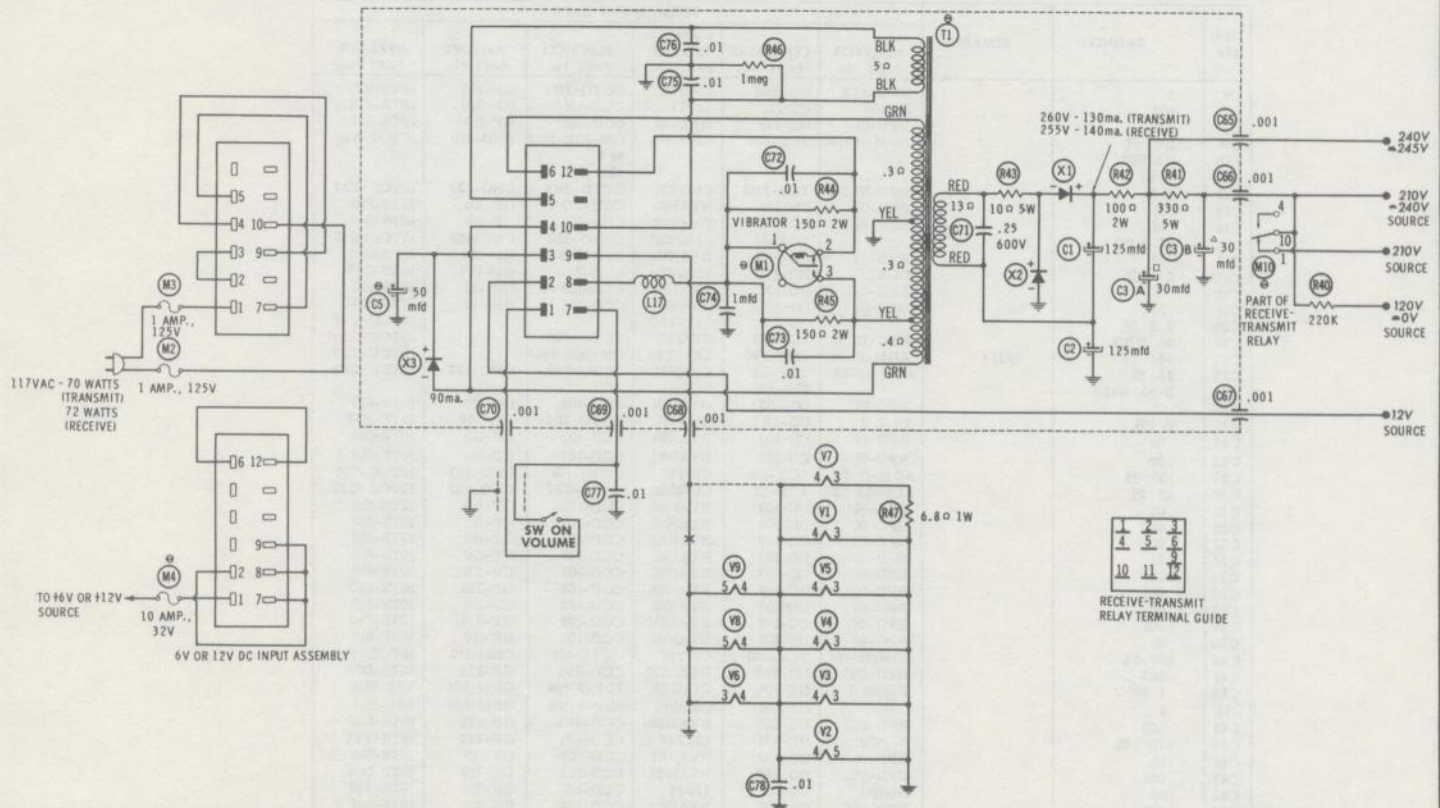
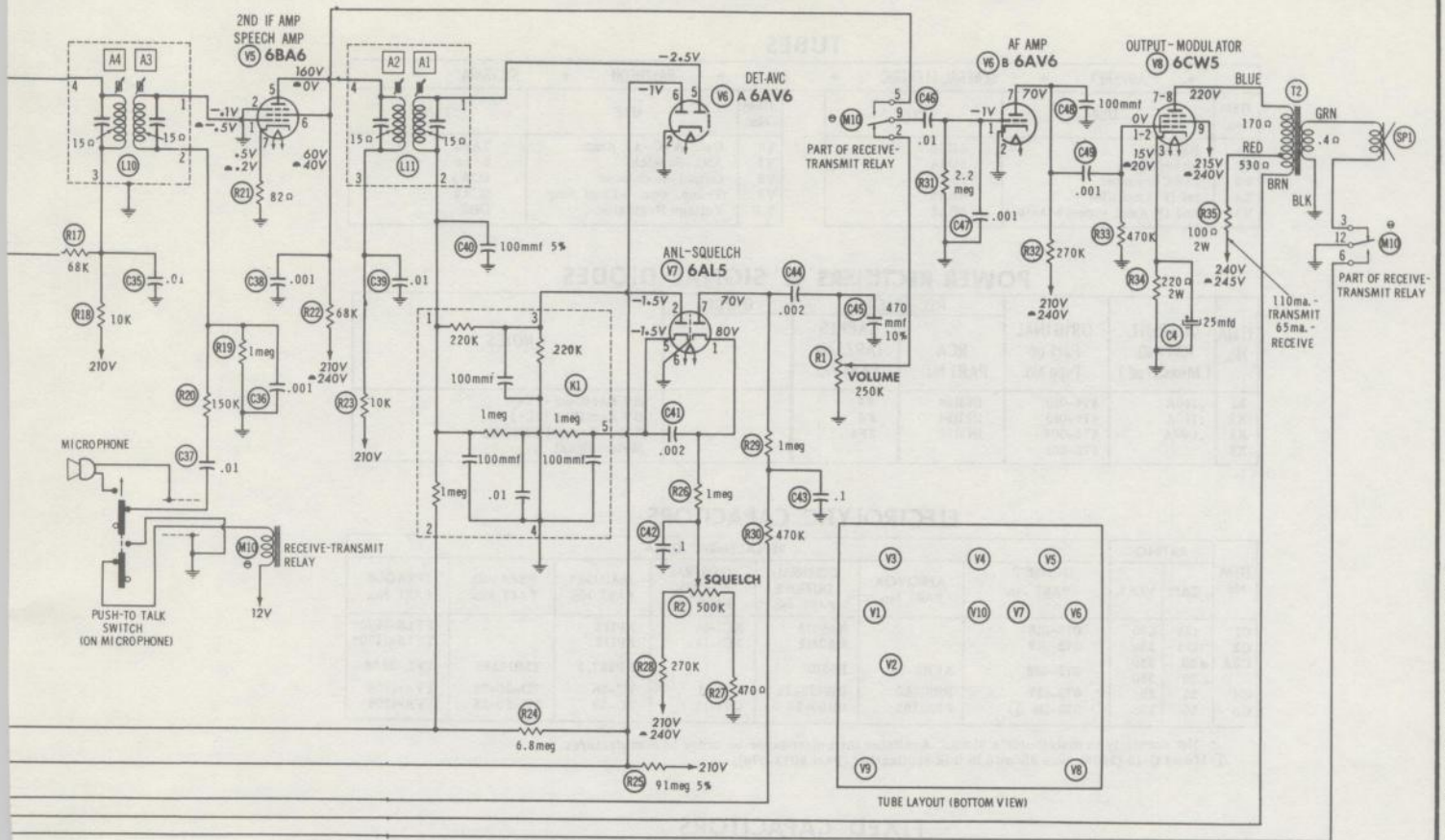
1. DC voltage measurements taken with vacuum tube voltmeter; AC voltages measured with 1000 ohm per volt voltmeter.
2. Socket connections are shown as bottom views.
3. Measured values are from socket pin to common ground.
4. Line voltage maintained at 117 volts for voltage readings.
5. Nominal tolerance of component values makes possible a variation of $\pm 15\%$ in voltage and resistance readings.

A PHOTOFACT STANDARD NOTATION SCHEMATIC
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RESISTANCE READINGS

ITEM	TUBE	Pin 1	Pin 2	Pin 3	Pin 4	Pin 5	Pin 6	Pin 7	Pin 8	Pin 9
V1	6BZ6	8.2meg	0 Ω	FIL	FIL	$\dagger 430\Omega$	$\dagger 22K$	0 Ω		
V2	6U8	$\dagger 2200\Omega$	1meg	$\dagger 5meg$	FIL	FIL	$\dagger 430\Omega$	0 Ω	1 Ω	100K
V3	6BE6	22K	.5 Ω	FIL	FIL	$\dagger 27K$	$\dagger 27K$	2.5meg		
V4	6BA6	1.5meg	0 Ω	FIL	FIL	$\dagger 10K$	$\dagger 78K$	82 Ω		
V5	6BA6	1meg	0 Ω	FIL	FIL	$\dagger 1NF$	$\dagger 10K$	168K	82 Ω	
V6	6AV6	2.2meg	0 Ω	FIL	FIL	450K	8.2meg	$\dagger 270K$		
V7	6AL5	1.5meg	450K	FIL	FIL	2.5meg	NC	$\dagger 1.5meg$		
V8	6CW5	NC	470K	220 Ω	FIL	FIL	TP	$\dagger 700\Omega$	NC	$\dagger 100\Omega$
V9	6CX8	0 Ω	47K	$\dagger 430\Omega$	FIL	FIL	0 Ω	2200 Ω	$\dagger 7500\Omega$	$\dagger 750\Omega$
V10	OB2	$\dagger 1NF$	NC	NC	NC	$\dagger 1NF$	NC	0 Ω		

ALL READINGS TAKEN IN "RECEIVE" POSITION UNLESS OTHERWISE DESIGNATED.
* TAKEN IN "TRANSMIT" POSITION.
NC NO CONNECTION TP TIEPOINT $\dagger$ MEASURED FROM OUTPUT OF X1 SQUELCH CONTROL SET FOR NORMAL OPERATION.



"SPOT" POSITION OF SWITCH M8 ENABLES THE RECEIVER TO BE TUNED TO THE EXACT TRANSMITTER FREQUENCY.

GONSET MODELS
G-15 (3428), G-15 (3429)

PARTS LIST AND DESCRIPTION

TUBES

* AMPEREX *			* GENERAL ELECTRIC *			* RCA *			* RAYTHEON *			* SYLVANIA *		
ITEM No.	USE		TYPE			ITEM No.	USE		TYPE			TYPE		
V1	RF Amp.		6BZ6			V6	Det. -AVC-AF Amp.		6AV6					
V2	Mixer-Osc.		6U8A			V7	ANL-Squelch		6AL5					
V3	2nd Converter		6BE6			V8	Output-Modulator		6CW5					
V4	1st IF Amplifier		6BA6			V9	Trans. Osc. -Final Amp.		6CX8					
V5	2nd IF Amp. -Speech Amp.		6BA6			V10	Voltage Regulator		OB2					

POWER RECTIFIERS & SIGNAL DIODES

ITEM No.	CURRENT RATING (Measured)	ORIGINAL Part or Type No.	RECTIFIERS		DIODES	NOTES
			RCA PART No.	SARKS TARZIAN PART No.		
X1	.140A	474-010	IN3194	F4		HV Rectifier (5E4)
X2	.140A	474-010	IN3194	F4		HV Rectifier (5E4)
X3	.090A	474-004	IN3193	2F4		Relay Control (IN2020)
X4		475-001				Meter Signal

ELECTROLYTIC CAPACITORS

ITEM No.	RATING		REPLACEMENT DATA						
	CAP.	VOLT.	GONSET PART No.	AEROVOX PART No.	CORNELL-DUBILIER PART No.	GENERAL ELECTRIC PART No.	MALLORY PART No.	PYRAMID PART No.	SPRAGUE PART No.
C1	125	200	073-018		XA0312	XC1-14	FPI22		TVLS-1470*
C2	125	200	073-019		XA0312	XC1-14	FPI22		TVLS-1470*
C3A	30	350							
C3B	30	350	073-026	AFH2-39	B0310		FP227.3	TMD2385	TVL-2628
C4	25	25	073-127	PRS1260	BBR25-25	QT1-11	TC-26	TD-25-25	TVA-1205
C5	50	25	073-118 ①	PRS1265	BR50-25	QT1-15	TC-29	TD-50-25	TVA-1206

* Not normally in distributor's stock. Available thru distributor on order to manufacturer.

① Model G-15 (3428) uses 250mfd in this application (Part #073-078).

FIXED CAPACITORS

ITEM No.	RATING	REMARKS	REPLACEMENT DATA						
			AEROVOX PART No.	CENTRALAB PART No.	CORNELL-DUBILIER PART No.	ELMENCOR PART No.	MALLORY PART No.	SPRAGUE PART No.	
C6	3		NPO-SI 3	DD-3R3	C10V3C	CCTO-3R3	GP-533	10TS-V33	
C7	100		DI-100	DD-101	LI0T1	CCD-101	GP-310	10TS-T10	
C8	.01		BPD-01	DD-103	BYA10S1	CCD-103	GP-110	10TS-S10	
C9	100 5%		ADM-15-101	TCZ-100	C10T1U	CM-20B-101J	CNO-310	10TCC-T10	
C10	110-580					467			
C11	4-40					422			
C12	2.2		NPO-SI 3.3	TCZ-2R2	C10V22C	CCTO-2R2	CNO-522	10TCC-V22	
C13	.01		BPD-01	DD-103	BYA10S1	CCD-103	GP-110	10TS-S10	
C14	.01		BPD-01	DD-103	BYA10S1	CCD-103	GP-110	10TS-S10	
C15	82 NPO								
C16	.02		BPD-02	DD-203	BYA10S2	CCD-203	GP-120	10TS-S20	
C17	27 10%		DI-27	DD-270	LI0Q27	CCD-270	GP-427	10TS-Q27	
C18	.01		BPD-01	DD-103	BYA10S1	CCD-103	GP-110	10TS-S10	
C19	.01		BPD-01	DD-103	BYA10S1	CCD-103	GP-110	10TS-S10	
C20	8.2 5%								
C21	30 NPO		NPO-DI 33	TCZ-30	C10Q3C	CCTO-300		10TCC-Q30	
C22	340 5%	(82) †	ADM-15-391	TCN-390	22R5 T39	CM-20B-391J		10TCU-T39	
C23	22 5%		ADM-15-220	TCZ-22	C10Q22C	CCTO-220	CNO-422	10TCC-Q22	
C24	8-50 N750								
C25	.01		BPD-01	DD-103	BYA10S1	CCD-103	GP-110	10TS-S10	
C26	3 10%		DI-3.3	DD-3R3	C10V3C	CCTO-3R3	GP-533	10TS-V33	
C27	.01		BPD-01	DD-103	BYA10S1	CCD-103	GP-110	10TS-S10	
C28	.01		BPD-01	DD-103	BYA10S1	CCD-103	GP-110	10TS-S10	
C29	100 5%		ADM-15-101	TCZ-100	C10T1C	CCTO-101	CNO-310	10TCC-T10	
C30	22 5%		ADM-15-220	TCZ-22	C10Q22C	CCTO-220	CNO-422	10TCC-Q22	
C31	.01		BPD-01	DD-103	BYA10S1	CCD-103	GP-110	10TS-S10	
C32	.01		BPD-01	DD-103	BYA10S1	CCD-103	GP-110	10TS-S10	
C33	.01		BPD-01	DD-103	BYA10S1	CCD-103	GP-110	10TS-S10	
C34	.01		BPD-01	DD-103	BYA10S1	CCD-103	GP-110	10TS-S10	
C35	.01		BPD-01	DD-103	BYA10S1	CCD-103	GP-110	10TS-S10	
C36	.001		BPD-001	DD-102	BYA10D1	CCD-102	GP-210	10TS-D10	
C37	.01		BPD-01	DD-103	BYA10S1	CCD-103	GP-110	10TS-S10	
C38	.001		BPD-001	DD-102	BYA10D1	CCD-102	GP-210	10TS-D10	
C39	.01		BPD-01	DD-103	BYA10S1	CCD-103	GP-110	10TS-S10	
C40	100 5%		ADM-15-101	TCZ-100	C10T1C	CCTO-101	CNO-310	10TCC-T10	
C41	.002		BPD-002	DD-202	BYA10D2	CCD-202	GP-220	10TS-D20	
C42	.1 200V		P288N-1	DF-104	CUB2P1	2DP-3-104	GEM-201	2PS-P10	
C43	.1								
C44	.002		BPD-002	DD-202	BYA10D2	CCD-202	GP-220	10TS-D20	
C45	470 10%		DI-470	DD-471	LI0T47	CCD-471	GP-347	10TS-T47	
C46	.01		BPD-01	DD-103	BYA10S1	CCD-103	GP-110	10TS-S10	
C47	.001		BPD-001	DD-202	BYA10D1	CCD-102	GP-210	10TS-D10	
C48	100		DI-100	DD-101	LI0T1	CCD-101	GP-310	10TS-T10	
C49	.001		BPD-001	DD-102	BYA10D1	CCD-102	GP-210	10TS-D10	
C50	3-35								
C51	3-35								
C52	3-35								
C53	3-35								
C54	2.2		NPO-SI 2.2	TCZ-2R2	C10V22C	CCTO-2R2	CNO-522	10TCC-V22	
C55	68 N750		N750-DI 68	TCN-68	C10Q68U	CCTN-680	CN7-468	10TCU-Q68	
C56	.01		BPD-01	DD-103	BYA10S1	CCD-103	GP-110	10TS-S10	
C57	.01		BPD-01	DD-103	BYA10S1	CCD-103	GP-110	10TS-S10	
C58	51 NPO 5%		NPO-DI 50	TCZ-51	C10Q51C	CCTO-510	CNO-450	10TCC-Q50	
C59	68 NPO 10%		NPO-DI 68	TCZ-68	C10Q68C	CCTO-680	CNO-468	10TCC-Q68	
C60	.001		BPD-001	DD-102	BYA10D1	CCD-102	GP-210	10TS-D10	

PARTS LIST AND DESCRIPTION (CONTINUED)

FIXED CAPACITORS (cont)

ITEM No.	RATING	REMARKS	REPLACEMENT DATA					
			AEROVOX PART No.	CENTRALAB PART No.	CORNELL-DUBILIER PART No.	ELMENCO PART No.	MALLORY PART No.	SPRAGUE PART No.
C61	.01		BPD-01	DD-103	BYA10S1	CCD-103	GP-110	10TS-S10
C62	.001		BPD-001	DD-102	BYA10D1	CCD-102	GP-210	10TS-D10
C63	.01		BPD-01	DD-103	BYA10S1	CCD-103	GP-110	10TS-S10
C64	470			DD30-471	HVB16T47	CCS-471	GP-347	10TS-T47
C65	.001		EF-001	FT-1000		CCF-102	CT250A	BH-240
C66	.001		EF-001	FT-1000		CCF-102	CT250A	BH-240
C67	.001		EF-001	FT-1000		CCF-102	CT250A	BH-240
C68	.001		EF-001	FT-1000		CCF-102	CT250A	BH-240
C69	.001		EF-001	FT-1000		CCF-102	CT250A	BH-240
C70	.001		EF-001	FT-1000		CCF-102	CT250A	BH-240
C71	.25 600V		P688N-25		CUB6P21	6DP-5-254	GEM-6025	6PS-P25
C72	.01		BPD-01	DD-103	BYA10S1	CCD-103	GP-110	10TS-S10
C73	.01		BPD-01	DD-103	BYA10S1	CCD-103	GP-110	10TS-S10
C74	1mfd 200V		P288N-1		CUB2W1		GEM-21	2TM-M1
C75	.01		BPD-01	DD-103	BYA10S1	CCD-103	GP-110	10TS-S10
C76	.01		BPD-01	DD-103	BYA10S1	CCD-103	GP-110	10TS-S10
C77	.01		BPD-01	DD-103	BYA10S1	CCD-103	GP-110	10TS-S10
C78	.01		BPD-01	DD-103	BYA10S1	CCD-103	GP-110	10TS-S10

† Alternate Value.

CONTROLS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	USE	RESISTANCE	REPLACEMENT DATA				
			GONSET PART No.	CENTRALAB PART No.	CLAROSTAT PART No.	CTS-IRC PART No.	MALLORY PART No.
R1	Volume & Switch	250K	052-081	B-51, KR-1 or (F2-250K, KR-1, SU204)	A47-250K-Z, SWE-12, FS-3	Q13-130, 76-1 *	U44, US-26 or (UA254A, US-41, SF1000)
R2	Squeich	500K	052-082	B-59 or (F1-500K, SU204)	A47-500K-S, FS-3	Q11-133	U50 or (UA55L, SF1000)
R3	Bias, Meter	50K	052-109	AB-31, AK-1 or (F1-50K, SS006)	A47-50K-Z, FKS-1/2		UA54A

* Use Metal Housing Switch.

RESISTORS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	RATING	REPLACEMENT DATA			ITEM No.	RATING	REPLACEMENT DATA		
		IRC PART No.	WORKMAN PART No.	REMARKS			IRC PART No.	WORKMAN PART No.	REMARKS
R4	33K				R27	470Ω			
R5	22K				R28	270K			
R6	1meg				R29	1meg			
R7	4.7meg				R30	470K			
R8	390K				R31	2.2meg			
R9	39K				R32	270K			
R10	100K				R33	470K			
R11	1000Ω				R34	220Ω 2W			
R12	1meg				R35	100Ω 2W			
R13	22K				R36	47K			
R14	27K 1W				R37	2200Ω			
R15	100K				R38	6800Ω 1W			
R16	82Ω				R39	2200Ω 5W	PW5-2200	5W-SQ-2200	
R17	68K				R40	220K			
R18	10K				R41	330Ω 5W	PW5-330	5W-SQ-330	
R19	1meg				R42	100Ω 2W			
R20	150K				R43	10Ω 5W	PW5-10	5W-SQ-10	
R21	82Ω				R44	150Ω 2W			
R22	68K				R45	150Ω 2W			
R23	10K				R46	1meg			
R24	6.8meg				R47	6.8Ω 1W			
R25	91meg 5%								
R26	1meg								

COILS (RF-IF)

ITEM No.	USE	REPLACEMENT DATA					NOTES
		GONSET PART No.	Merit PART No.	Miller PART No.	Stancor PART No.	Workman PART No.	
L1	RF Choke (.56uh)	027-077	TV-239	4588	RTC-8513	T958	
L2	Final Tank (2uh)	012-512					
L3	RF Choke (5.6uh)	027-028	BC-565	4609	RTC-8519	T959	
L4	Rec. RF Coil	012-414	TV-118	6171-A	RTC-8609	T216	
L5	Rec. Osc. Coil	012-544		4202			
L6	RF Choke (5.4uh)	027-004	BC-565	4609	RTC-8519	T959	
L7	Rec. Osc. Coil	012-511					
L8	1650K IF	014-032					
L9	455KC IF	014-086	BC-352	12-C1	RTC-8632	T607	
L10	455KC IF	014-086	BC-353	12-C2	RTC-8633	T608	
L11	455KC IF	014-086	BC-353	12-C2	RTC-8633	T608	
L12	RF Choke (5.6uh)	027-028	BC-565	4609	RTC-8519	T959	
L13	Osc. Doubler	012-415	TV-118	4304	RTC-8609	T216	
L14	RF (5.6uh)	027-028	BC-565	4609	RTC-8519	T959	
L15	RF (.47uh)	027-073	TV-239	4588	RTC-8513	T958	
L16	RF (15uh)	027-032		4624	RTC-8524		
L17	Hash Choke	027-010	BC-537	5219	RTC-9181	T963	

COMPONENT COMBINATIONS

ITEM No.	USE	DESCRIPTION	GONSET PART No.	REPLACEMENT DATA
K1	Squeich-AVC Network	.01mfd, (3) 100mmf, (2) 220K, (3) 1meg	069-003	

GONSET MODELS G-15 (3428), G-15 (3429)

PARTS LIST AND DESCRIPTION (CONTINUED)

TRANSFORMER (POWER)

ITEM No.	RATING			REPLACEMENT DATA					NOTES
	PRI.	SEC. 1	SEC. 2	GONSET PART No.	MERIT PART No.	STANCOR PART No.	THORDARSON PART No.	TRIAD PART No.	
T1	117VAC ① .68A (or) 12.6VDC ② 5A	115VAC ② .14A DC	12.6VAC ② 1.8A	271-068-F ①					① Part #271-071-C used in Model G-15 (3428)

TRANSFORMER (AUDIO OUTPUT)

ITEM No.	IMPEDANCE		REPLACEMENT DATA					NOTES
	PRI.	SEC.	GONSET PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.	
T2	11K Tap ① 3600Ω	3-4Ω	273-016					

SPEAKER

ITEM No.	TYPE			REPLACEMENT DATA		NOTES
	SIZE	FIELD	V. C. IMP.	GONSET PART No.	QUAM PART No.	
SP1	3"x 5"	PM	3-4Ω	152-023	35A05	

VIBRATOR

ITEM No.	TYPE	INPUT VOLTS	FRE-QUENCY	REPLACEMENT DATA			NOTES
				GONSET PART No.	CORNELL-DUBILIER PART No.	MALLORY PART No.	
M1	Interrupter	12	115V	117-003	6371	G1601	Model G-15 (3429)
	Interrupter	6	115V	117-008	5371	1601	Model G-15 (3428)

FUSES

ITEM No.	TYPE	RATING	REPLACEMENT DATA					
			GONSET PART No.		LITTELFUSE PART No.		BUSS PART No.	
			FUSE	HOLDER	FUSE	HOLDER	FUSE	HOLDER
M2	3AG	1A	482-055		313001		MDL 1	
	S/B	125V			(3AG 1A 250V)			
M3	3AG	1A	482-055		313001		MDL 1	
	S/B	125V			(3AG 1A 250V)			
M4	3AG	10A	482-007 ①		311010	155020	AGC 10	HHJ-B
		32A			(3AG 10A 32V)			
	3AG	20A	482-008 ②		307020	155020	AGC20	HRJ
		32V			(3AG 20A 32V)			

① 12-Volt Version.
② 6-Volt Version.

MISCELLANEOUS

ITEM No.	PART NAME	GONSET PART No.	NOTES
M5	Tuning Cap.	074-112	1 Gang (2, 5-5.3mmf)
M6	Crystal	486-101-R	Receive (Specify Channel & Frequency Desired)
M7	Crystal	486-101-T	Transmit (Specify Channel & Frequency Desired)
M8	Switch	171-134	Crystal, Manual, SPOT (Rotary Wafer Type)
M9	Switch	171-096	Crystal Selector (Rotary Wafer Type)
M10	Relay	111-091	Receive-Transmit (12V)
	Relay	111-090	Receive-Transmit (6V)
M11	Meter	112-040	Signal

WIRING DATA

General-use Hook-up Wire	Use BELDEN No. 8530 (Solid) Available in 12 Colors
	8524 (Stranded) Available in 12 Colors
Shielded Antenna Lead	Use BELDEN No. 8214 Lowest Loss (RG-8/U Type)
	8237 Low Loss (RG-8/U)
	8240 (Solid) Miniature (RG-58/U)
	8259 (Stranded) Miniature (RG-58A/U)
Coiled Microphone Cable	Use BELDEN No. 8497 3 Conductor-1 Shielded for Press-to-Talk (Neoprene)
	8496 3 Conductor-1 Shielded for Press-to-Talk (Vinyl)
Ignition Noise Suppression	Use BELDEN No. 7300-Series Spark-Plug Sets
Bonding Strap	Use BELDEN No. 8661 (3/8 in.)



PHOTOFACT®

TRADE NAME: Heath Models GW-11A, GWW-11A,
GW-11D, GWW-11D

SUPPLIER: Heath Co., A Subsidiary of Daystrom, Inc.
Benton Harbor, Michigan

TYPE SET: 8 Tube Transceiver

POWER SUPPLY: 110-120 Volts AC (or)
6 (or) 12 Volt Storage Battery

RATING: 45 Watts, .44A @ 117VAC (Receive)
60 Watts, .58A @ 117VAC (Transmit)
3.0A @ 12.6VDC (Receive)
3.7A @ 12.6VDC (Transmit)

TUNING RANGE: TRANSMITTER: Any 3 of CB Channels 1 thru 23
RECEIVER: Any one Crystal Controlled channel
or continuously variable.



ALIGNMENT INSTRUCTIONS

ALIGNMENT INSTRUCTIONS—READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT

Suggested Alignment Tools:

A1 thru A4, A6 thru A11... GENERAL CEMENT #8282, 8606, 9295..... WALSCO #2526, 2545, 2544
A5..... GENERAL CEMENT #5004, 5009, 8195..... WALSCO #8989, 9291

RECEIVER ALIGNMENT

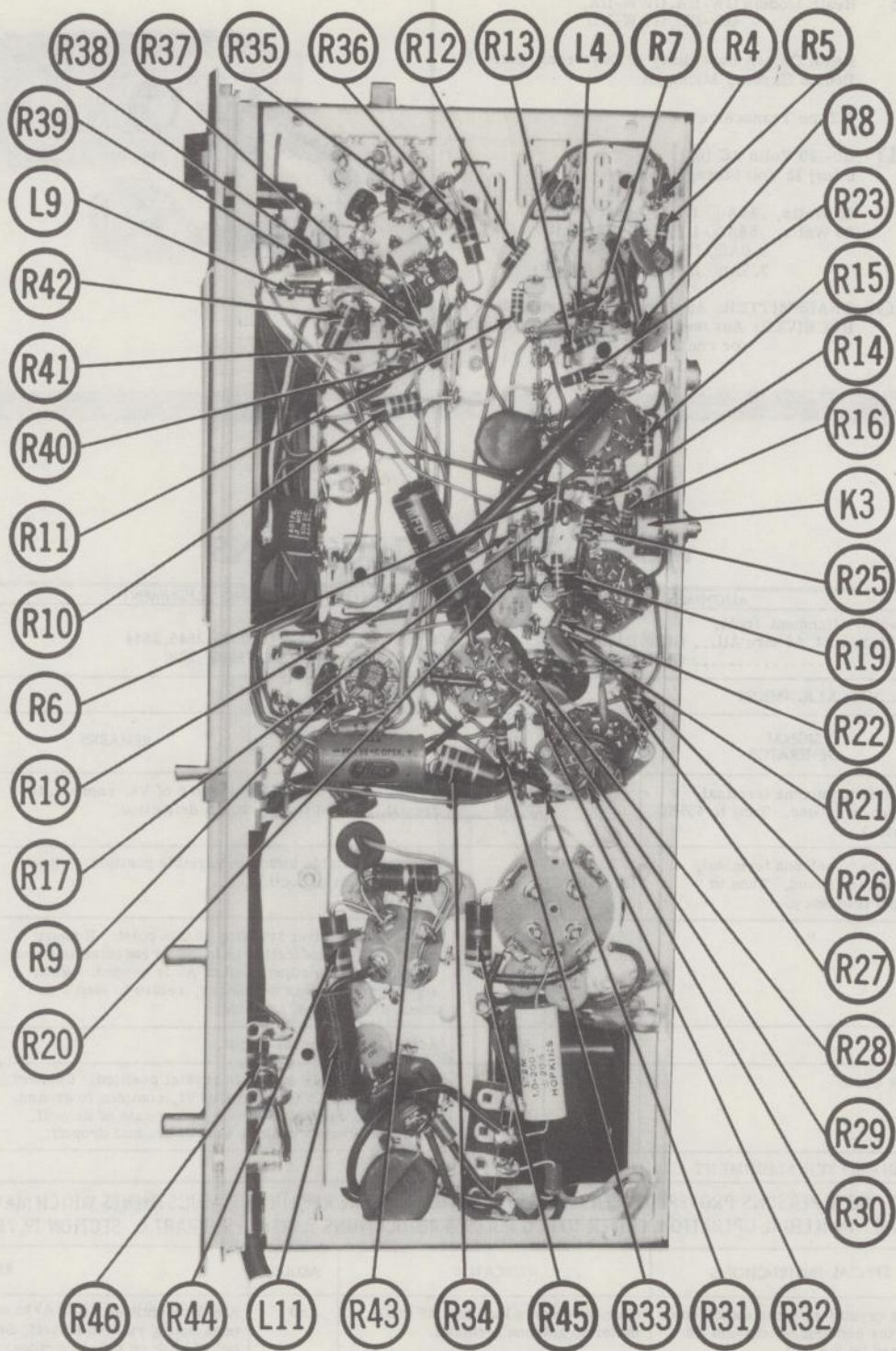
	SIGNAL GENERATOR	CHANNEL	ADJUST	REMARKS
1.	High side to antenna terminal, common to ground. Tune to 455KC (Unmod.)		A1, A2, A3, A4	Connect DC probe VTVM to pin 6 of V4, common to ground. Adjust for maximum deflection.
2.	High side to antenna terminal, common to ground. Tune to channel frequency.	23 (27.255MC)	A5	Crystal-Variable switch in variable position. Adjust for maximum deflection.
3.	"	1 (26.965MC)	A6	Check for receiver tracking at this point. If sharp rise in VTVM indication is found as receiver is tuned to channel 1, no adjustment of A6 is needed. When adjustment of A6 is necessary, return to step 2 and check high channel tracking.
4.	"	12	A7	Adjust for maximum output.
5.	Not Used.		A8	Crystal-Variable switch in crystal position. Connect DC probe of VTVM to pin 9 of V1, common to ground. Rock A8 to each side of peak noting rate of dropoff. Set A8 just below peak on side of gradual dropoff.

TRANSMITTER ALIGNMENT

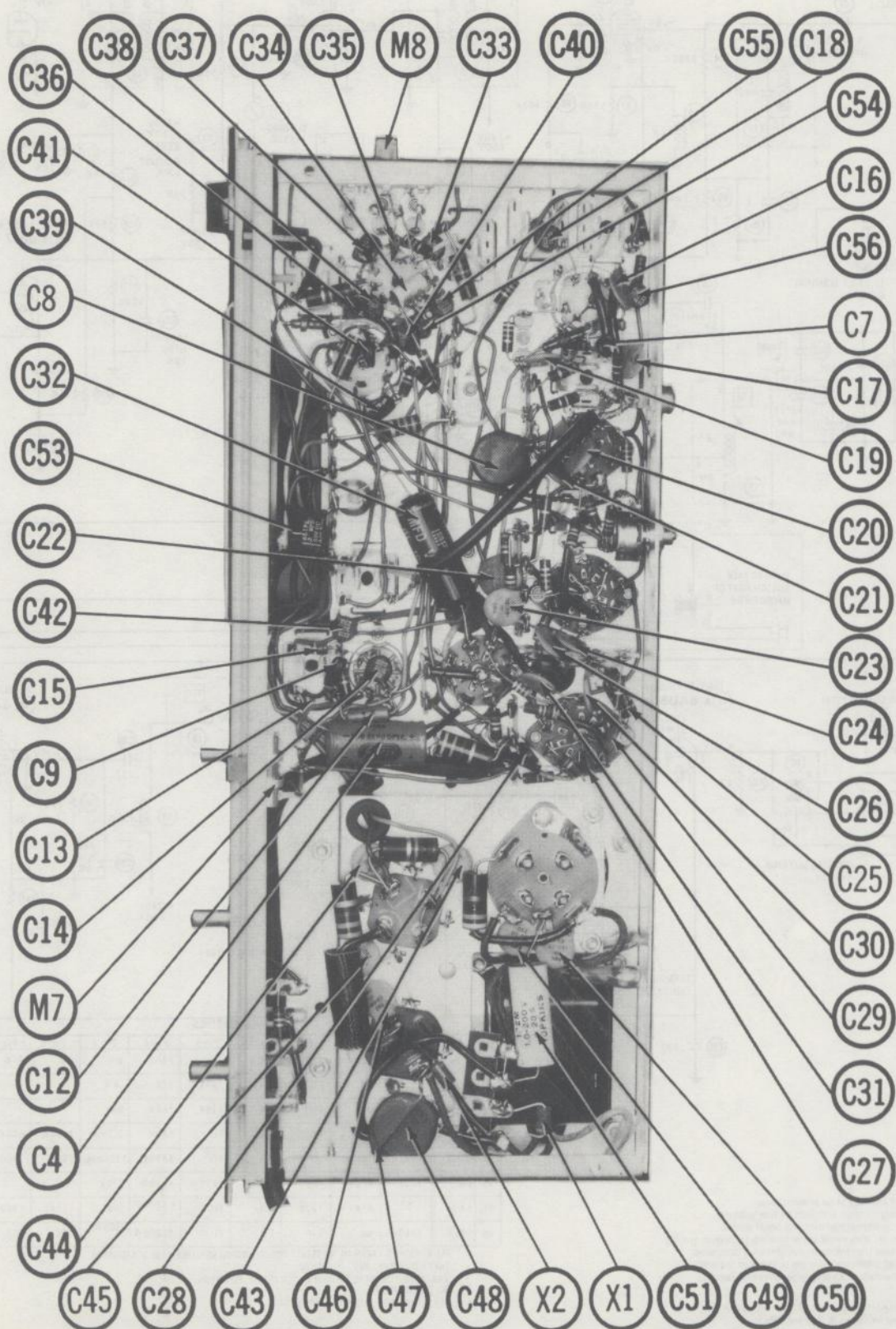
ONLY THOSE PERSONS PROPERLY LICENSED ARE PERMITTED TO MAKE REPAIRS OR ADJUSTMENTS WHICH MAY RESULT IN ILLEGAL OPERATION. (REFER TO FCC RULES & REGULATIONS PART 19, SUBPART D, SECTION 19.71)

	SPECIAL INSTRUCTIONS	INDICATOR	ADJUST	REMARKS
1.	Place crystal selector switch on or near the centermost channel as covered by the unit.	Connect dummy load and RF watt-meter to antenna terminal. Tuning meter on front panel may be used as output indicator if RF Watt-meter is not available.	A9	Key Transmitter. Rock A9 to each side of peak noting rate of dropoff. Set A9 just below peak on side of gradual dropoff.
2.	"	"	A10, A11	Adjust for maximum output.

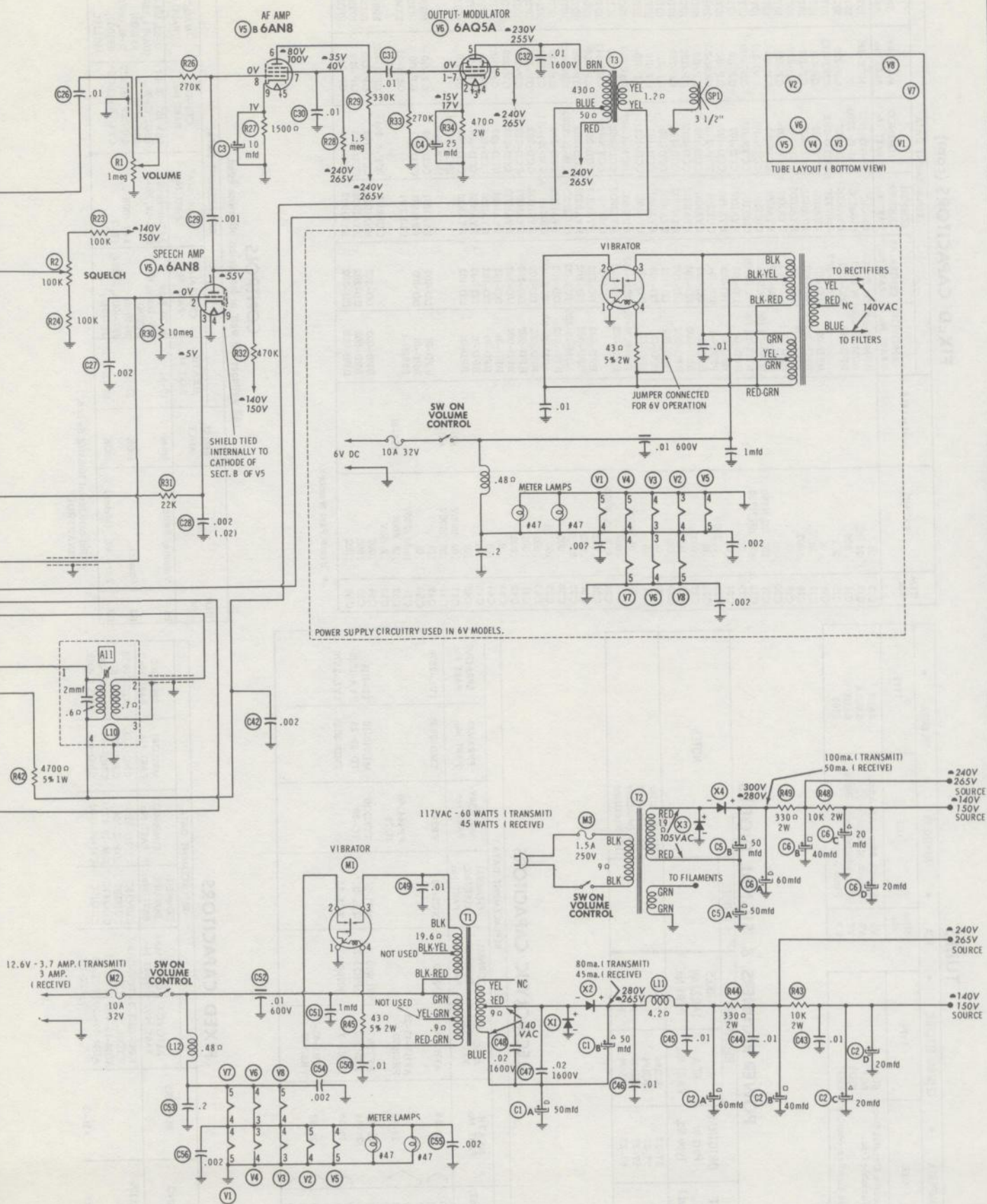
HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana



CHASSIS BOTTOM VIEW — RESISTOR & INDUCTOR IDENT. (DC POWER)



CHASSIS BOTTOM VIEW — CAPACITOR & MISC. IDENT. (DC POWER)



PARTS LIST AND DESCRIPTION

TUBES

ITEM No.	* AMPEREX •		GENERAL ELECTRIC		RCA		RAYTHEON		SYLVANIA	
	USE	TYPE	ITEM No.	USE	TYPE	ITEM No.	USE	TYPE	ITEM No.	USE
V1	Mixer-Receive Crystal Osc.	6U8A	V5	Speech Amp. -AF Amp.	6AU6					
V2	Receiver Variable Osc.	6C4	V6	Output-Modulator	6AQ5A					
V3	IF Amp.	6X6	V7	Transmitter Osc. -Buffer	6AU8					
V4	Det. -Noise Limiter-Squelch	6BU7	V8	Final Amp.	5763					

POWER RECTIFIERS & SIGNAL DIODES

ITEM No.	CURRENT RATING (Measured)	ORIGINAL Part or Type No.	RECTIFIERS		NOTES
			SARKES PART No.	TARZIAN PART No.	
X1	.080A	57-27	IN3194	F4	HV Rectifier
X2	.080A	57-27	IN3194	F4	HV Rectifier
X3	.100A	57-27	IN3194	F4	HV Rectifier
X4	.100A	57-27	IN3194	F4	HV Rectifier

ELECTROLYTIC CAPACITORS

ITEM No.	RATING CAP. VOL.	HEATH PART No.	REPLACEMENT DATA			
			AEROVOX PART No.	CORNEIL-DUBILIER PART No.	GENERAL ELECTRIC PART No.	SPRAGUE PART No.
C1A	50	200	AFH3-33	B0260	XC2-33	TVL-2576
B	50	200	AFH3-45-25			
C2A	60	450	PRSI570			
B	60	350				
C	20	250				
D	20	250				
C3	10	10	PTT39	NLW10-15	MTI-5	TE-1114
C4	25	25	PRSI260	BBR25-25	QTI-11	TVA-1205
C5A	50	200	AFH2-33	B0260	XC2-33	TVL-2576
B	50	200				
C6A	60	450	AFH3-45-25			
B	60	350	PRSI570			
C	20	250				
D	20	250				

FIXED CAPACITORS

ITEM No.	RATING	REMARKS	REPLACEMENT DATA			
			AEROVOX PART No.	CORNEIL-DUBILIER PART No.	ELMENDO PART No.	SPRAGUE PART No.
C7	3.3 NPO 10%		NPO-DI 3.3	TC2-3R3	CCCTO-3R3	10TCC-V33
C8	.1 50V		TTD-1	CK-104	JD2-2-104	2PS-P10
C9	47 5%		ADM-15-470	TC2-47	C10-47C	10TCC-Q47
C10	15 5%		ADM-15-150	TC2-15	CM-15-150J	10TCC-Q15
C11	3-12 NPO	#31-13		822-BZ		

FIXED CAPACITORS (cont)

ITEM No.	RATING	REMARKS	REPLACEMENT DATA			
			AEROVOX PART No.	CORNEIL-DUBILIER PART No.	ELMENDO PART No.	SPRAGUE PART No.
C12	10		ADM-15-100	TC2-10	CM-15-100J	10TCC-Q10
C13	22 5%		ADM-15-200	TC2-22	CM-15-220J	10TCC-Q22
C14	.002		BPD-002	TC2-2R2	CCCTO-2R2	10TCC-V22
C15	2.2		BPD-01	DD-103	CCD-103	10TCC-S10
C16	.01		BPD-01	DD-103	CCD-103	10TCC-S10
C17	.01		BPD-01	DD-103	CCD-103	10TCC-S10
C18	.002		BPD-01	DD-103	CCD-103	10TCC-S10
C19	.01		BPD-01	DD-103	CCD-103	10TCC-S10
C20	.01		BPD-01	DD-103	CCD-103	10TCC-S10
C21	100 10% N750		N750-DI 100	TCN-100	CCCTN-101	10TCC-T10
C22	100 10% N750		N750-DI 100	TCN-100	CCCTN-101	10TCC-T10
C23	.01		BPD-01	DD-103	CCD-103	10TCC-S10
C24	.01		BPD-01	DD-103	CCD-103	10TCC-S10
C25	.1 200V		P288N-1	DF-104	CCD-103	2PS-P10
C26	.01		BPD-01	DD-103	CCD-103	10TCC-S10
C27	.002		BPD-002	DD-102	CCD-102	10TCC-S10
C28	.002		BPD-002	DD-102	CCD-102	10TCC-S10
C29	.001		BPD-001	DD-102	CCD-102	10TCC-S10
C30	.01		BPD-01	DD-103	CCD-103	10TCC-S10
C31	.01		BPD-01	DD-103	CCD-103	10TCC-S10
C32	.01 1600V		P168MCM-01	DD16-103	CUB16S1	10TCC-S10
C33	.002		BPD-002	DD-102	CUB16S1	10TCC-S10
C34	4.7 10% N750		TCN-5	TCN-5	CCCTN-050	10TCC-V50
C35	.002		BPD-002	DD-102	CCD-102	10TCC-S10
C36	.002		BPD-002	DD-102	CCD-102	10TCC-S10
C37	22 5%		ADM-15-220	TC2-22	CCCTN-050	10TCC-V50
C38	.002		BPD-002	DD-102	CCD-102	10TCC-S10
C39	100 5%		BPD-002	DD-102	CCD-102	10TCC-S10
C40	.002		BPD-002	DD-102	CCD-102	10TCC-S10
C41	.002		BPD-002	DD-102	CCD-102	10TCC-S10
C42	.002		BPD-002	DD-102	CCD-102	10TCC-S10
C43	.01		BPD-01	DD-103	CCD-103	10TCC-S10
C44	.01		BPD-01	DD-103	CCD-103	10TCC-S10
C45	.01		BPD-01	DD-103	CCD-103	10TCC-S10
C46	.01		BPD-01	DD-103	CCD-103	10TCC-S10
C47	.02 1600V	#21-38	BPD-01	DD-103	CCD-103	10TCC-S10
C48	.02 1600V	#21-38	BPD-01	DD-103	CCD-103	10TCC-S10
C49	.01		BPD-01	DD-103	CCD-103	10TCC-S10
C50	1mfd 200V		P288N-1	DF-104	CCD-103	2PS-P10
C51	.01 600V		BPD-01	DD-103	CCD-103	10TCC-S10
C52	.01 600V		BPD-01	DD-103	CCD-103	10TCC-S10
C53	.2 50V		BPD-01	DD-103	CCD-103	10TCC-S10
C54	.002		BPD-002	DD-102	CCD-102	10TCC-S10
C55	.002		BPD-002	DD-102	CCD-102	10TCC-S10
C56	.002		BPD-002	DD-102	CCD-102	10TCC-S10

Heath Part Number.

CONTROLS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	USE	RESISTANCE	REPLACEMENT DATA			
			HEATH PART No.	CENTRALAB PART No.	CAROSTAT PART No.	MALLORY PART No.
R1	Volume, Switch	1m Ω	19-53	B-70-S or (F2-1meg, XE-1, SU204)	A47-1meg-Z, SWE-12, FS-3	Q13-137, 76-1†
R2	Squelch	100K	10-108	B-40 or (F1-100K, SU204)	A47-100K-S, FS-3	U-53, US-26, or (UAI6A, US-41, SFI000)
R3	Zero Adj. (Meter)	100K	10-121	U-104		U-41, or (UAI51, SFI000)

† Indicate Metal Housing Switch.

* "SNAPTROL"

PARTS LIST AND DESCRIPTION (CONTINUED)

COILS (RF-IF)

ITEM No.	USE	REPLACEMENT DATA				NOTES
		HEATH PART No.	MERIT PART No.	MILLER PART No.	STANCOR PART No.	
L1	Antenna	40-312				
L2	Oscillator	40-313				
L3	Oscillator Plate (Reactive)	40-312				
L4	RF Choke (Mixer Cathode)	45-27		72F275AP		30uh
L5	Input IF	52-38				
L6	Output IF	52-39				
L7	Oscillator Plate (Transmitter)	40-312				
L8	RF Choke (Driver Plate)	40-431				
L9	RF Choke	45-27		6177		130uh
L10	Final RF	40-432				30uh
L11	RF Choke	45-7				90uh
L12	Hash Filter	45-20				235MH

TRANSFORMER (POWER)

ITEM No.	RATING		REPLACEMENT DATA				NOTES
	PRI.	SEC. 1	HEATH PART No.	MERIT PART No.	STANCOR PART No.	THORDARSON PART No.	
T1	12.6VDC @ 1.4A (2.1A)*	140V @ .080A	55-8				* Transmit

TRANSFORMER (POWER)

ITEM No.	RATING		REPLACEMENT DATA				NOTES
	PRI.	SEC. 1	HEATH PART No.	MERIT PART No.	STANCOR PART No.	THORDARSON PART No.	
T2	117VAC @ 4.44A (1.58A)*	105V @ 6.3V @ 3.6A	54-124				* Transmit

TRANSFORMER (AUDIO OUTPUT)

ITEM No.	IMPEDANCE		REPLACEMENT DATA				NOTES
	PRI.	SEC.	HEATH PART No.	MERIT PART No.	STANCOR PART No.	THORDARSON PART No.	
T3	5800Ω Tap @ 4900Ω	3-4Ω	51-65				

SPEAKER

ITEM No.	TYPE		REPLACEMENT DATA		NOTES
	SIZE	FIELD	HEATH PART No.	QUAM PART No.	
SP1	3 1/2"	PM	401-21	3A07	

VIBRATOR

ITEM No.	TYPE	INPUT VOLTS	FREQUENCY	REPLACEMENT DATA		NOTES
				HEATH PART No.	MALLORY PART No.	
M1	Interruptor	6		68-5	1610	

FUSES

ITEM No.	TYPE	RATING	REPLACEMENT DATA			
			HEATH PART No.	FUSE	LITTELFUSE PART No.	BUSS PART No.
M2	3AG	10A 32V 1A	421-30	423-6	311010 (3AG 10A 32V)	155020
M3	3AG	250V	421-1	422-1	31201.5 (3AG 1A 250V)	357001
						4405

MISCELLANEOUS

ITEM No.	PART NAME	HEATH PART No.	NOTES
M4	Tuning Cap.	28-66	
M5	Crystal		1 Gang (5.9mmf) Receive (Part numbers are consecutive from 404-44 for channel 1 to 404-66 for channel 23)
M6	Crystal		Transmit (Part numbers are consecutive from 404-14 for channel 1 to 404-36 for channel 23)
M7	Switch	60-4	Rec. Crystal-Variable (DPST Slide Type)
M8	Meter	60-10	Transmit Crystal Selector (3-Position Slide Type)
M9	Microphone	407-82 480-29	Signal

CABINETS & CABINET PARTS

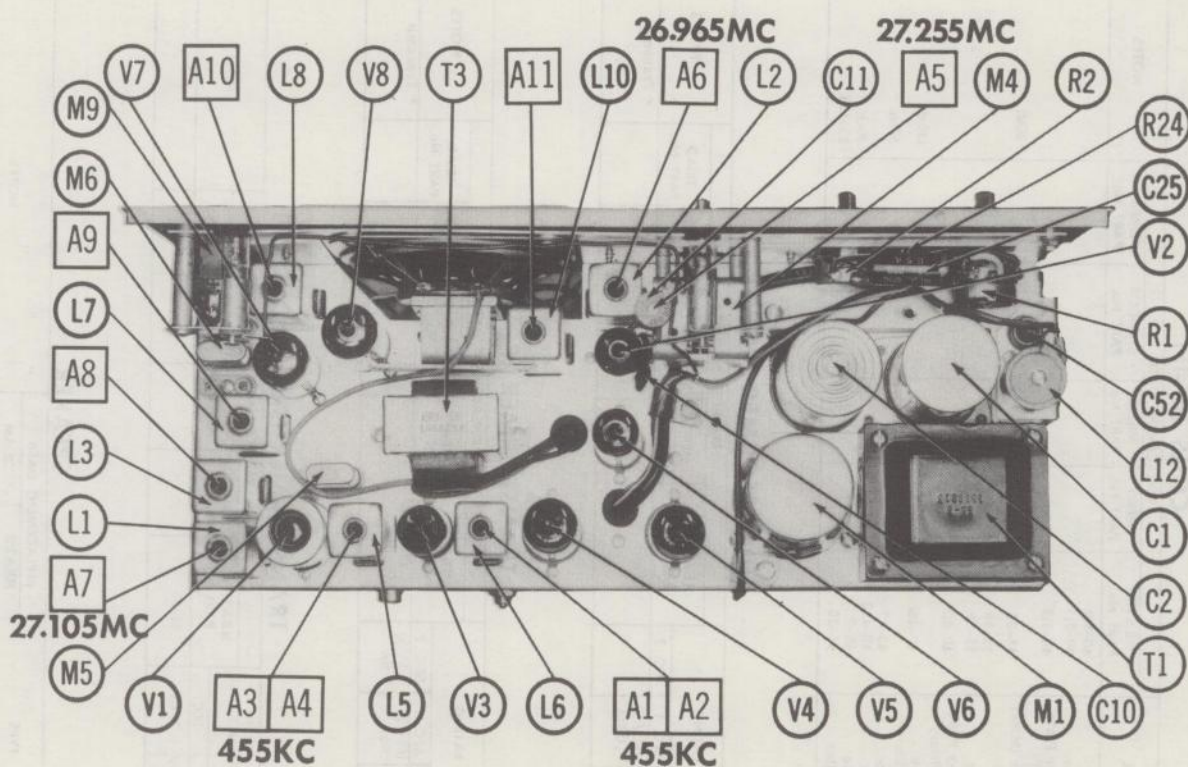
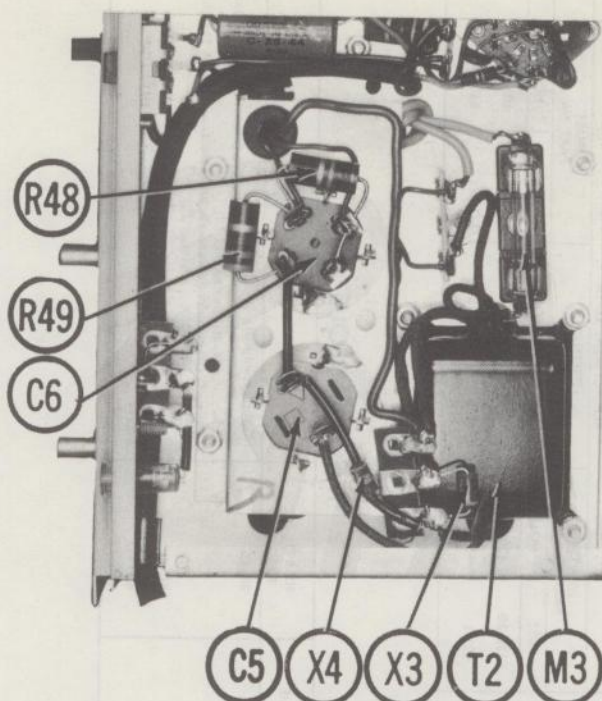
(When Ordering Cabinets & Cabinet Parts, Specify Model, Chassis & Color)

NAME	PART NO.	DESCRIPTION
Dial Pointer	100-M270	
Knob	462-78	Squelch, Volume, Tuning
Cabinet	90-M131F	

WIRING DATA

General-use Unshielded Hook-up Wire	Use BELDEN No. 8530 (Solid) Available in 12 Colors
Power Cord	8524 (Stranded) Available in 12 Colors
Power Cord (Interlock Type)	Use BELDEN No. 17106 (Plastic) or 17126 (Rubber) - 6 Ft.
	17108 (Plastic) or 17128 (Rubber) - 9 Ft.
	Use BELDEN No. 8874 (Rubber) or 8895 (Plastic)

CHASSIS
BOTTOM
VIEW
(AC POWER)



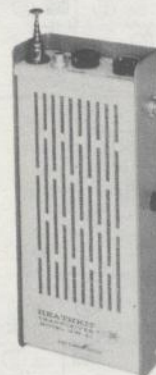
CHASSIS – TOP VIEW



PHOTOFACT[®] with

CIRCUITRACE[®]

TRADE NAME: Heath Models GW-21, GWW-21
SUPPLIER: Heath Co., A Subsidiary of Daystrom, Inc.
Benton Harbor, Michigan
TYPE SET: 9 Transistor Single Channel Transceiver
POWER SUPPLY: 9 Volts DC
RATING: 14MA @ 9VDC (Receive)
40MA @ 9VDC (Transmit)
TUNING RANGE: Any one of Channel 1 thru 23



ALIGNMENT INSTRUCTIONS

Volume control should be at maximum position. Output of signal generator should be no higher than necessary to obtain an output reading.

Suggested Alignment Tools: A1, A2, A3... GENERAL CEMENT #8195, 8274, 5066.. WALSCO #2515, 2531, 2532
A4, A5, A6, A7... GENERAL CEMENT #8282, 8606, 9295.. WALSCO #2526, 2543, 2544

RECEIVER ALIGNMENT

Connect output meter across voice coil.
Set Volume and Squelch controls for maximum output.

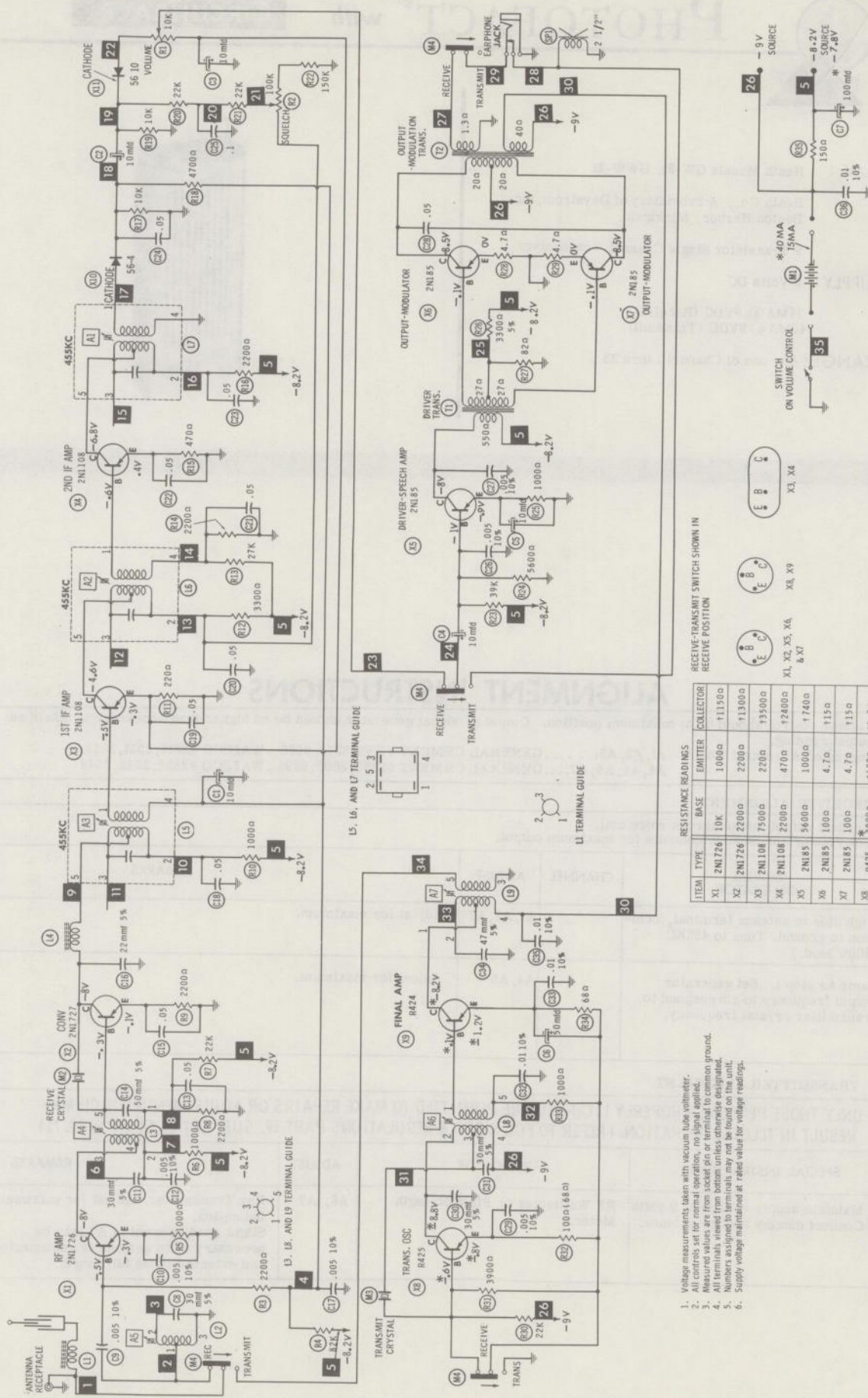
	SIGNAL GENERATOR	CHANNEL	ADJUST	REMARKS
1.	High side to antenna terminal, common to ground. Tune to 455KC (400v Mod.)		A1, A2, A3	Adjust for maximum.
2.	Same as step 1. Set generator output frequency to correspond to transmitter crystal frequency.		A4, A5	Adjust for maximum.

TRANSMITTER ALIGNMENT

ONLY THOSE PERSONS PROPERLY LICENSED ARE PERMITTED TO MAKE REPAIRS OR ADJUSTMENTS WHICH MAY RESULT IN ILLEGAL OPERATION. (REFER TO FCC RULES & REGULATIONS PART 19, SUBPART D, SECTION 19.71)

	SPECIAL INSTRUCTIONS	INDICATOR	ADJUST	REMARKS
1.	Maintain supply voltage at 9 volts. Connect dummy load or antenna.	RF Wattmeter or Field Strength Meter.	A6, A7	Key Transmitter. Adjust for maximum indication. Slight readjustment of A7 may be necessary when antenna is reconnected and extended to its full length.

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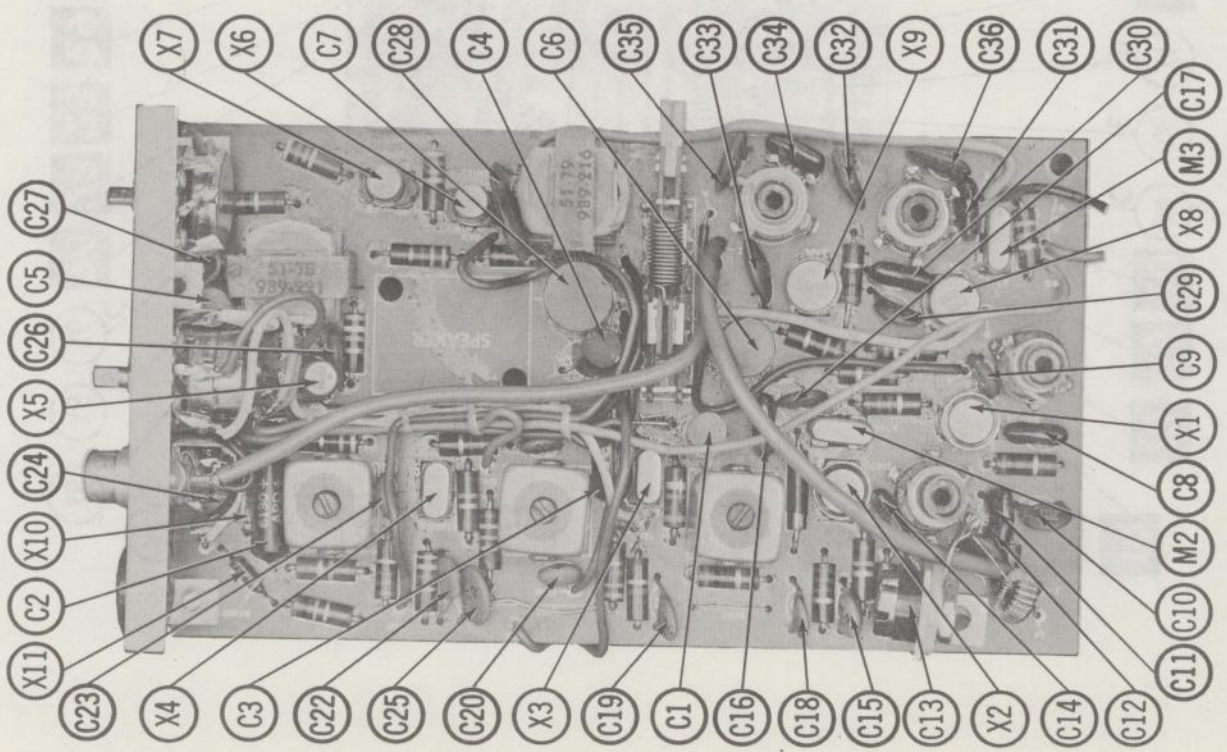
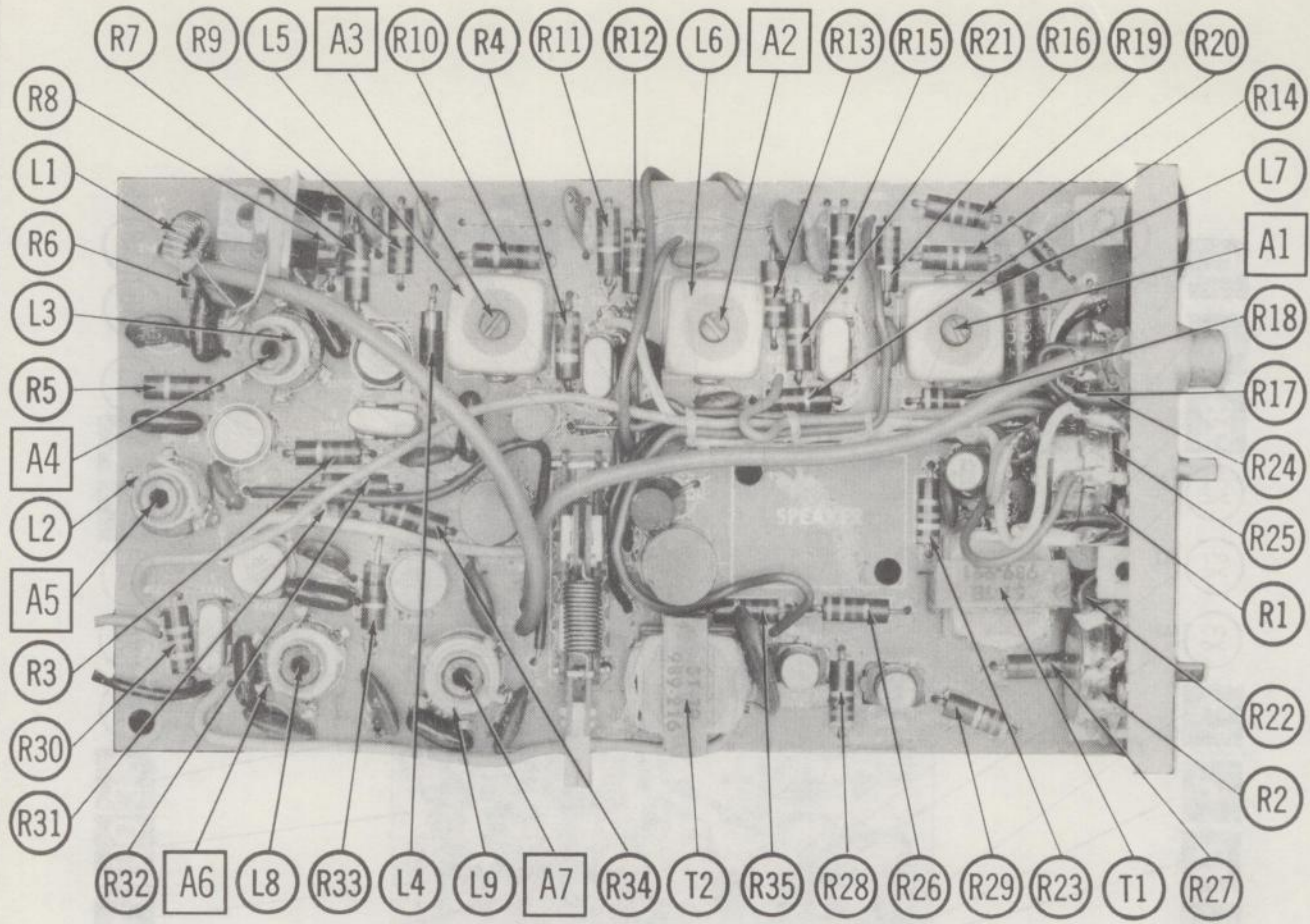


A PHOTOFACT STANDARD NOTATION SCHEMATIC
 with **CIRCUITRACE**

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HEATH MODELS GW-21, GWW-21





PARTS LIST AND DESCRIPTION

TRANSISTORS

ITEM No.	ORIG. TYPE	USE	REPLACEMENT DATA			NOTES
			DELCO PART No.	GENERAL ELECTRIC PART No.	RCA PART No.	
X1	2N1726	RF Amplifier	DS34	GE-1		PNP
X2	2N1727	Converter	DS34	GE-1		PNP
X3	2N1108	1st IF Amp.	DS25	GE-1		PNP
X4	2N1108	2nd IF Amp.	DS25	GE-1		PNP
X5	2N185	Driver-Speech Amp.	DS26	GE-2	2N406	PNP
X6	2N185	Output-Modulator	DS26	GE-2	2N408	PNP
X7	2N185	Output-Modulator	DS26	GE-2	2N408	PNP
X8	R425	Trans., -Osc.	DS34	GE-1		PNP
X9	R424	Final Amp.	DS34	GE-1		PNP

POWER RECTIFIERS & SIGNAL DIODES

ITEM No.	MEASURED CURRENT	ORIGINAL Part or Type No.	RECTIFIERS			NOTES
			MALLORY PART No.	RCA PART No.	SARKES TARZIAN PART No.	
X10		56-4				Detector Squeich
X11		56-10				

ELECTROLYTIC CAPACITORS

ITEM No.	RATING		HEATH PART No.	REPLACEMENT DATA					
	CAP.	VOLT.		AEROVOX PART No.	CORNELL-DUBILIER PART No.	GENERAL ELECTRIC PART No.	MALLORY PART No.	PYRAMID PART No.	SPRAGUE PART No.
C1	10	12	25-115	BCD12010	ECPB408	MT1-5	PET1760	MLV10-12	VL-1127
C2	10	15	25-54	PTT66	NLW10-15	MT1-5	TT15X10	MLV10-15	TE-1155
C3	10	15	25-54	PTT66	NLW10-15	MT1-5	TT15X10	MLV10-15	TE-1155
C4	10	12	25-115	BCD12010	ECPB408	MT1-5	PET1760	MLV10-12	VL-1127
C5	10	12	25-115	PTT53	NLW10-15	MT1-5	TT12X10	MLV10-12	TE-1128
C6	50	10	25-116	BCD10050	ECPB415	MT1-16	PET1575	MLV50-10	VL-1134
C7	100	12	25-117	BCD12100	ECPB417	MT1-19	TT12X100	MLV100-12	VL-1140

FIXED CAPACITORS

ITEM No.	RATING	REMARKS	REPLACEMENT DATA					
			AEROVOX PART No.	CENTRALAB PART No.	CORNELL-DUBILIER PART No.	ELMENCO PART No.	MALLORY PART No.	SPRAGUE PART No.
C8	30 5%		ADM-15-300	TCZ-30	22R5Q3	CM-15-300J		1FM-43
C9	.005 10%		DI-5000			CCD-502	JF-250	10TS-D50
C10	.005 10%		DI-5000			CCD-502	JF-250	10TS-D50
C11	30 5%		ADM-15-300	TCZ-30	22R5Q3	CM-15-300J		1FM-43
C12	.005 10%		DI-5000			CCD-502	JF-250	10TS-D50
C13	.05		TTD-05	CK-503	H05S5			TG-S50
C14	50 5%		ADM-15-500	TCZ-30	22R5Q5	CM-15-500J	MCE-225	1FM-45
C15	.05		TTD-05	CK-503	H05S5			TG-S50
C16	22 5%		ADM-15-220	TCZ-22	22R5Q22	CM-15-220J		1FM-422
C17	.005 10%		DI-5000			CCD-502	JF-250	10TS-D50
C18	.05		TTD-05	CK-503	H05S5			TG-S50
C19	.05		TTD-05	CK-503	H05S5			TG-S50
C20	.05		TTD-05	CK-503	H05S5			TG-S50
C21	.05		TTD-05	CK-503	H05S5			TG-S50
C22	.05		TTD-05	CK-503	H05S5			TG-S50
C23	.05		TTD-05	CK-503	H05S5			TG-S50
C24	.05		TTD-05	CK-503	H05S5			TG-S50
C25	.1		TTD-1	CK-104	H05P1			TG-P10
C26	.005 10%		DI-5000			CCD-502	JF-250	10TS-D50
C27	.005 10%		DI-5000			CCD-502	JF-250	10TS-D50
C28	.05		TTD-005	CK-503	H05S5			TG-S50
C29	.005 10%		DI-5000			CCD-502	JF-250	10TS-D50
C30	30 5%		ADM-15-300	TCZ-30	22R5Q3	CM-15-300J		1FM-43
C31	30 5%		ADM-15-300	TCZ-30	22R5Q3	CM-15-300J		1FM-43
C32	.01 10%	#21-47						
C33	.01 10%	#21-47						
C34	47 5%		ADM-15-470	TCZ-47	22R5Q47	CM-15-470J		1FM-447
C35	.01 10%	#21-47						
C36	.01 10%	#21-47						

Heath Part Number.

CONTROLS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	USE	RESIST-ANCE	REPLACEMENT DATA			
			HEATH PART No.	CENTRALAB PART No.	CLAROSTAT PART No.	MALLORY PART No.
R1	Volume & Switch	10K	19-69			
R2	Squeich	100K	10-125			MLC14A-S MLC15L

PARTS LIST AND DESCRIPTION (CONTINUED)

COILS (RF-IF)

ITEM No.	USE	REPLACEMENT DATA					NOTES
		HEATH PART No.	MERIT PART No.	MILLER PART No.	STANCOR PART No.	WORKMAN PART No.	
L1	Toroid	40-430					
L2	Ant. Coll	40-388					
L3	RF	40-389					
L4	Choke (15uh)	45-51					
L5	1st IF	52-44					
L6	2nd IF	52-45					
L7	3rd IF	52-46					
L8	Trans. Osc.	40-390					
L9	Final	40-391					

TRANSFORMER (DRIVER)

ITEM No.	TURNS RATIO		REPLACEMENT DATA					NOTES
	PRI.	SEC.	HEATH PART No.	MERIT PART No.	STANCOR PART No.	THORDARSON PART No.	TRIAD PART No.	
T1	2,4	1	51-78					

TRANSFORMER (AUDIO OUTPUT)

ITEM No.	IMPEDANCE		REPLACEMENT DATA					NOTES
	PRI.	SEC.	HEATH PART No.	MERIT PART No.	STANCOR PART No.	THORDARSON PART No.	TRIAD PART No.	
T2	640Ω CT	8-10Ω	51-79					

SPEAKER

ITEM No.	TYPE	REPLACEMENT DATA		NOTES
		HEATH PART No.	QUAM PART No.	
SP1	2 1/2" PM 8-10Ω	1401-61		

BATTERIES

ITEM No.	VOLTAGE	HEATH PART No.	REPLACEMENT DATA			NOTES
			BURGESS	EVEREADY	MALLORY	
M1	9V		2U6	216	M1604 (Zinc Carbon) MNI604 (Manganese) TRI46 (Mercury)	

MISCELLANEOUS

ITEM No.	PART NAME	HEATH PART No.	NOTES
M2	Crystal		Receive (Part numbers are consecutive from #404-67 for channel 1 thru #404-89 for channel 23) Transmit (Part numbers are consecutive from #404-157 for channel 1 thru #404-179 for channel 23) Receive-Transmit
M3	Crystal		
M4	Switch Printed Board	1064-15 85-37F582	

CABINETS & CABINET PARTS

(When Ordering Cabinets & Cabinet Parts, Specify Model, Chassis & Color)

NAME	PART NO.	DESCRIPTION
Knob	462-143	Receive-Transmit Squelch, Volume
Knob	462-154	
Cabinet	100-M374	

WIRING DATA

General-use Hook-up Wire	Use BELDEN No. 8530 (Solid) Available in 12 Colors 8524 (Stranded) Available in 12 Colors
Shielded Antenna Lead	Use BELDEN No. 8214 Lowest Loss (RG-8/U Type) 8237 Low Loss (RG-8/U) 8240 (Solid) Miniature (RG-58/U) 8259 (Stranded) Miniature (RG-58A/U)
Coiled Microphone Cable	Use BELDEN No. 8497 3 Conductor- 1 Shielded for Press-to-Talk (Neoprene) 8496 3 Conductor- 1 Shielded for Press-to-Talk (Vinyl)
Ignition Noise Suppression	Use BELDEN No. 7300-Series Spark-Plug Sets
Bonding Strap	Use BELDEN No. 8661 (3/8 In.)



PHOTOFACT[®] with

CIRCUITRACE[®]

TRADE NAME : Heath Models GW-31, GWW-31
SUPPLIER : Heath Co., A Subsidiary of Daystrom, Inc.
Benton Harbor, Michigan
TYPE SET : 4 Transistor Single Channel Transceiver
POWER SUPPLY : 9 Volts DC
RATING : 15MA @ 9VDC (Receive)
26MA @ 9VDC (Transmit)
TUNING RANGE : Any one of Channel 1 thru 23



ALIGNMENT INSTRUCTIONS

Volume control should be at maximum position. Output of signal generator should be no higher than necessary to obtain an output reading.

Suggested Alignment Tools:

A1, A2. GENERAL CEMENT #8282, 8606, 9295. WALSCO #2526, 2543, 2544

RECEIVER ALIGNMENT

	SIGNAL GENERATOR	CHANNEL	ADJUST	REMARKS
1.	High side to antenna terminal, common to ground. Tune to channel frequency desired.		A1	Connect AC voltmeter across speaker voice coil. Adjust for maximum output.

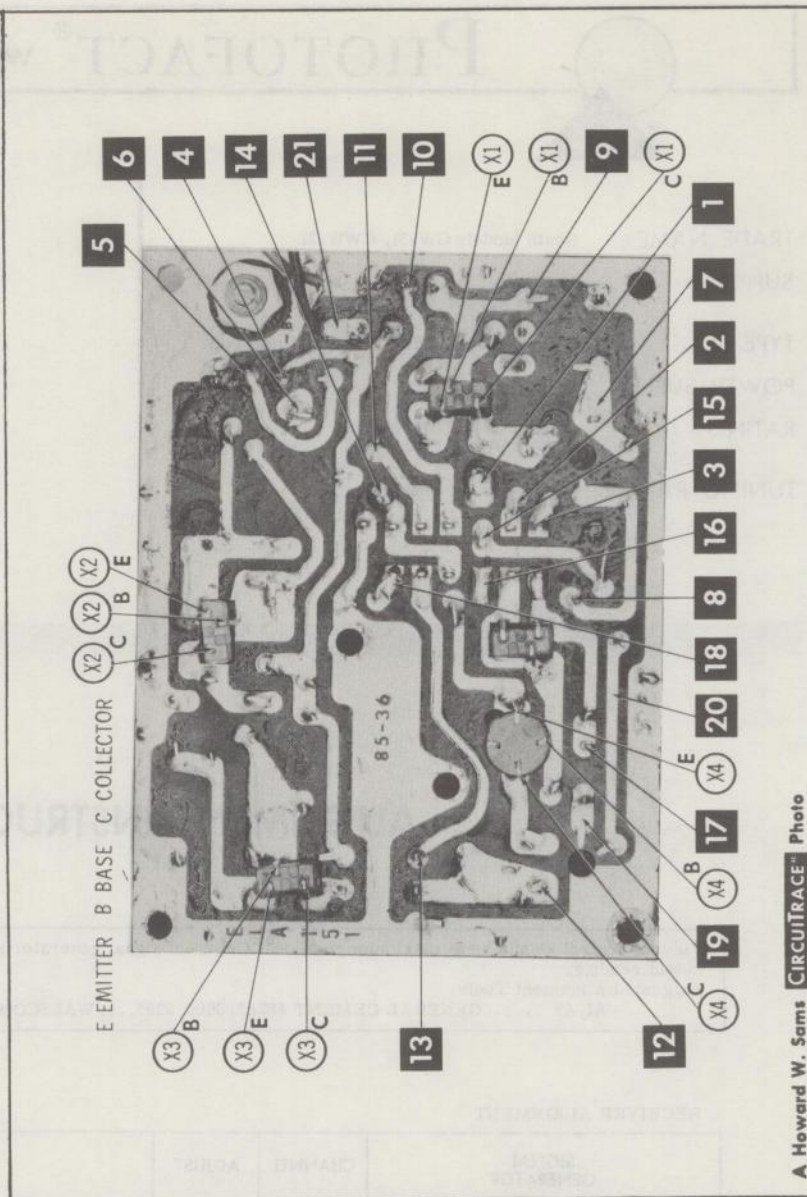
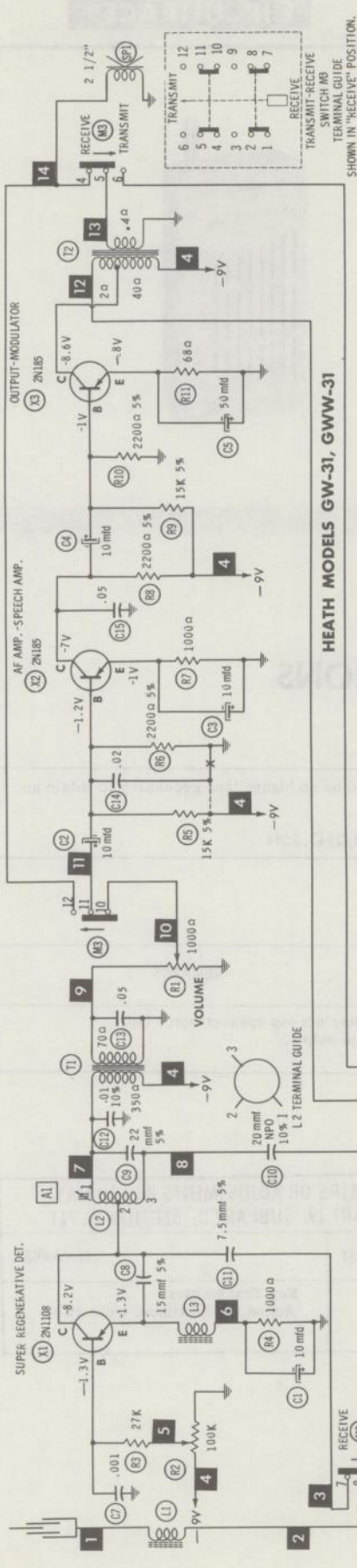
TRANSMITTER ALIGNMENT

ONLY THOSE PERSONS PROPERLY LICENSED ARE PERMITTED TO MAKE REPAIRS OR ADJUSTMENTS WHICH MAY RESULT IN ILLEGAL OPERATION. (REFER TO FCC RULES & REGULATIONS PART 19, SUBPART D, SECTION 19.71)

	SPECIAL INSTRUCTIONS	INDICATOR	ADJUST	REMARKS
1.	Maintain supply voltage at 9 volts during transmitter alignment. Connect antenna.	RF Wattmeter or Field Strength Meter.	A2	Key Transmitter. Adjust for maximum indication.

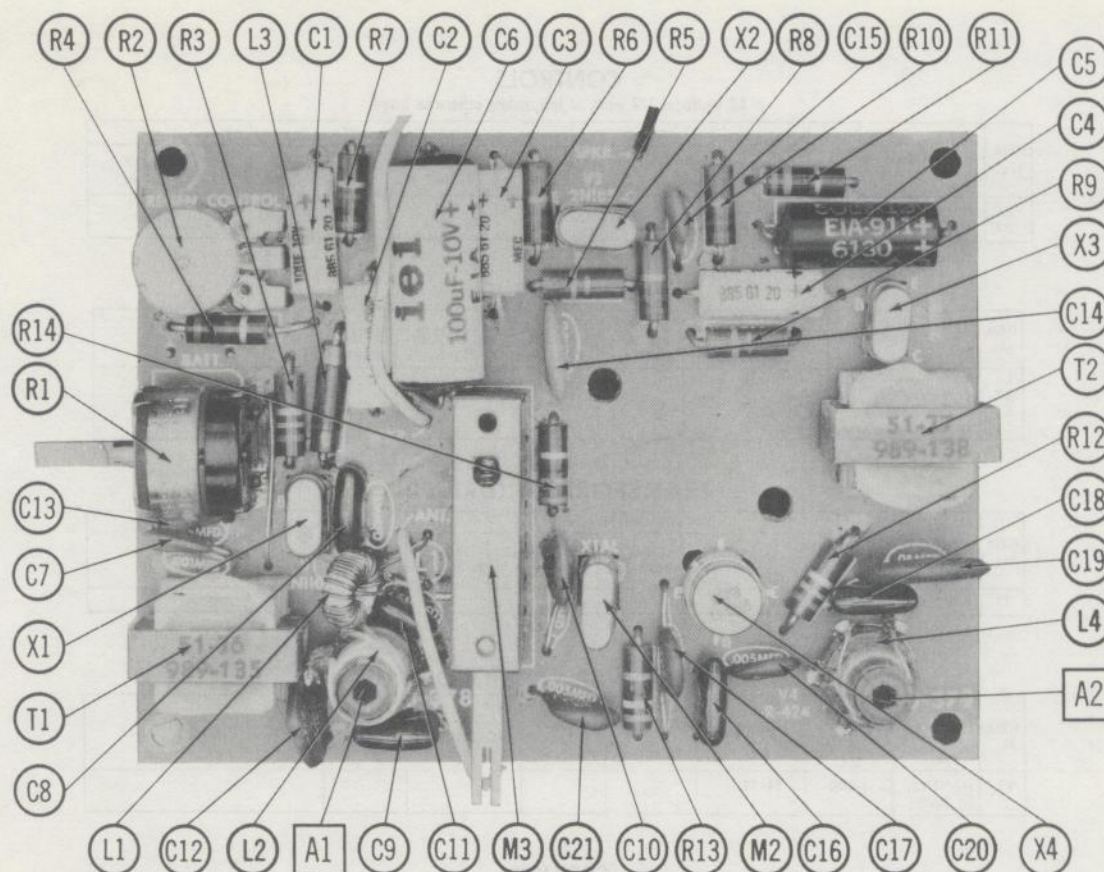
HEATH MODELS GW-31, GWW-31

HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana



A Howard W. Sams CIRCUITACE® Photo

- See parts list for alternate value or application.
 1. Voltage measurements taken with vacuum tube voltmeter.
 2. All controls set for normal operation, no signal applied.
 3. Measured values are from socket pin or terminal to common ground.
 4. All terminals viewed from bottom unless otherwise designated.
 5. Numbers assigned to terminals may not be found on the unit.
 6. Supply voltage maintained at rated value for voltage readings.



PARTS LIST AND DESCRIPTION

TRANSISTORS

ITEM No.	ORIG. TYPE	USE	REPLACEMENT DATA			NOTES
			DELCO PART No.	GENERAL ELECTRIC PART No.	RCA PART No.	
X1	2N1108	Super Regenerative Det.	DS25	GE-1		PNP
X2	2N185	AF Amp. -Speech Amp.	DS26	GE-2	2N406	PNP
X3	2N185	Output-Modulator	DS26	GE-2	2N408	PNP
X4	R424	Transmit Osc.	DS34	GE-1		PNP

ELECTROLYTIC CAPACITORS

ITEM No.	RATING		HEATH PART No.	REPLACEMENT DATA					
	CAP.	VOLT.		AEROVOX PART No.	CORNELL-DUBILIER PART No.	GENERAL ELECTRIC PART No.	MALLORY PART No.	PYRAMID PART No.	SPRAGUE PART No.
C1	10	10	25-54	PTT39	NLW10-15	MT1-5	TT12X10	MLV10-10	TE-1114
C2	10	10	25-54	PTT39	NLW10-15	MT1-5	TT12X10	MLV10-10	TE-1114
C3	10	10	25-54	PTT39	NLW10-15	MT1-5	TT12X10	MLV10-10	TE-1114
C4	10	10	25-54	PTT39	NLW10-15	MT1-5	TT12X10	MLV10-10	TE-1114
C5	50	10	25-55	PTT45	NLW50-10	MT1-16	TT10X50	MLV50-10	TE-1119
C6	100	10	25-56	PTT46	NLW100-12	MT1-19	TT12X100	MLV100-10	TE-1119, 3

FIXED CAPACITORS

ITEM No.	RATING	REMARKS	REPLACEMENT DATA					
			AEROVOX PART No.	CENTRALAB PART No.	CORNELL-DUBILIER PART No.	ELMENCOR PART No.	MALLORY PART No.	SPRAGUE PART No.
C7	.001		DI-1000	DM-102	H05D1	CCD-102	GP210	10TS-D10
C8	15 5%		ADM-15-150	TCZ-15			CNO-415	10TCC-Q15
C9	22 5%		ADM-15-220	TCZ-22			CNO-422	10TCC-Q22
C10	20 NPO 10%		NPO-DI 20	DTZ-20	C10Q2C	CCTO-200		10TCC-Q20
C11	7.5 5%	#20-52						
C12	.01 10%	#21-47						
C13	.05		TTD-05	CK-503	H05S5			10TS-S10
C14	.02		TTD-02	CK-203	H05S2		TA-120	TG-S50
C15	.05		TTD-05	CK-503	H05S5			TG-S20
C16	47 5%		ADM-15-470	TCZ-47			CNO-447	TG-S50
C17	.005 10%		DI-5000			CCD-502	JF-250	10TCC-Q47
C18	30 5%		ADM-15-300	TCZ-30				10TS-D50
C19	.05		TTD-05	CK-503	H05S5			10TCC-Q30
C20	.005 10%		DI-5000			CCD-502	JF-250	TG-S50
C21	.005 10%		DI-5000			CCD-502	JF-250	10TS-D50

Heath Part Number.

PARTS LIST AND DESCRIPTION (CONTINUED)

CONTROLS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	USE	RESIST-ANCE	REPLACEMENT DATA			
			HEATH PART No.	CENTRALAB PART No.	CLAROSTAT PART No.	CT5-IRC PART No.
R1	Volume & Switch Regeneration	1000Ω	19-65			
R2		100K	10-123			MCL15L

COILS (RF-IF)

ITEM No.	USE	REPLACEMENT DATA					NOTES
		HEATH PART No.	MERIT PART No.	MILLER PART No.	STANCOR PART No.	WORKMAN PART No.	
L1	Ant. Load	40-380					
L2	Receiver Osc.	40-378					
L3	Choke (15uh)	45-51					
L4	Trans. Osc. Final	40-379					

TRANSFORMER (DRIVER)

ITEM No.	TURNS RATIO		REPLACEMENT DATA					NOTES
			HEATH PART No.	MERIT PART No.	STANCOR PART No.	THORDARSON PART No.	TRIAD PART No.	
	PRI.	SEC.						
T1	1.8	1	51-76					

TRANSFORMER (AUDIO OUTPUT)

ITEM No.	IMPEDANCE		REPLACEMENT DATA					NOTES
			HEATH PART No.	MERIT PART No.	STANCOR PART No.	THORDARSON PART No.	TRIAD PART No.	
	PRI.	SEC.						
T2	1450Ω Tap @ 700Ω	8-10Ω	51-77					

SPEAKER

ITEM No.	TYPE	REPLACEMENT DATA		NOTES
		HEATH PART No.	QUAM PART No.	
SP1	2 1/2" PM 8-10Ω	1401-61		

BATTERIES

ITEM No.	VOLTAGE	HEATH PART No.	REPLACEMENT DATA			NOTES
			BURGESS	EVEREADY	MALLORY	
M1	9V		2N6	246	M1602	

MISCELLANEOUS

ITEM No.	PART NAME	HEATH PART No.	NOTES
M2	Crystal		Transmit
M3	Switch	1064-15	Receive-Transmit
	Printed Board	85-36F509	

CABINETS & CABINET PARTS

(When Ordering Cabinets & Cabinet Parts, Specify Model, Chassis & Color)

NAME	PART NO.	DESCRIPTION
Knob	462-144	Volume
Knob	462-143	Slide Switch
Cabinet	90-176F	

WIRING DATA

General-use Hook-up Wire	Use BELDEN No. 8530 (Solid) Available in 12 Colors
	8524 (Stranded) Available in 12 Colors
Shielded Antenna Lead	Use BELDEN No. 8214 Lowest Loss (RG-8/U Type)
	8237 Low Loss (RG-8/U)
	8240 (Solid) Miniature (RG-58/U)
	8259 (Stranded) Miniature (RG-58A/U)
Coiled Microphone Cable	Use BELDEN No. 8497 3 Conductor- 1 Shielded for Press-to-Talk (Neoprene)
	8496 3 Conductor- 1 Shielded for Press-to-Talk (Vinyl)
Ignition Noise Suppression	Use BELDEN No. 7300-Series Spark-Plug Sets
Bonding Strap	Use BELDEN No. 8861 (3/8 in.)



PHOTOFACT®

TRADE NAME : Lafayette Model HE-15B

SUPPLIER : Lafayette Radio Corp.
111 Jericho Turnpike, Syosset, L. I., N. Y.

TYPE SET : 6 Tube 8 Channel Transceiver

POWER SUPPLY : 110-120 Volts AC, 60 Cycles (or)
6 (or) 12 Volt Storage Battery

RATING : (Rec.) 42 Watts, .4 Amp. @117 Volts AC
(Trans.) 45 Watts, .41 Amp. @117 Volts AC

TUNING RANGE : Any 8 CB Channels 1 thru 22
(Receiver is continuously tuned)



ALIGNMENT INSTRUCTIONS

Suggested Alignment Tools:

A1, A2, A3, A4.... GENERAL CEMENT #5097, 8727..... WALSCO #2515
A8..... GENERAL CEMENT #5000, 5003, 5066.... WALSCO #2525, 2528

RECEIVER ALIGNMENT

Connect output meter across voice coil.

SIGNAL GENERATOR	CHANNEL	ADJUST	REMARKS
High side thru .01mfd to pin 9 (grid) of Mixer, low side to ground. (455KC Mod.)	Any	A1, A2, A3, A4	Adjust for maximum output.
High side to antenna receptacle thru .1mfd, low side to ground. Tune to channel frequency.	Highest Channel Used.	A5, A6, A7	Adjust for maximum output.

A8 is adjusted for minimum interference on the lower 3 TV Channels.

TRANSMITTER ALIGNMENT

ONLY THOSE PERSONS PROPERLY LICENSED ARE PERMITTED TO MAKE REPAIRS OR ADJUSTMENTS WHICH MAY RESULT IN ILLEGAL OPERATION. (REFER TO FCC RULES & REGULATIONS PART 19, SUBPART D, SECTION 19.71)

INDICATOR	ADJUST	REMARKS
RF Power Indicator lamp on front panel.	A9	Key transmitter. Adjust for maximum brilliance.
"	A10, C42	Turn C42 completely tight, then back off 1/2 turn. Adjust A10 for maximum brilliance (or minimum dip on IP meter inserted in front panel jack.
"	C42	Adjust for maximum brilliance (or minimum dip on front panel IP meter).

Press and release transmit button several times. The output indicator should show that the transmitter is operating each time. If not, back out A9, 1 1/2 turn at a time until transmitter operates each time the button is depressed.

LAFAYETTE MODEL HE-15B

HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana

PARTS LIST AND DESCRIPTION

TUBES

ITEM No.	AMPEREX	GENERAL ELECTRIC	RCA	RAYTHEON	SYLVANIA
ITEM No.	USE	TYPE	ITEM No.	USE	TYPE
V1	RF Amp. - Mixer	6EA8 (6UBA)*	V4	AF Amp. - Speech Amp.	12AX7
V2	Rec. Osc. - IF Amp.	6EA8 (6UBA)*	V5	Output - Modulator	6V6GT
V3	ANL - Squelch	6AL5	V6	Trans. Osc. - Final	6AW8A

* Alternate

POWER RECTIFIERS & SIGNAL DIODES

ITEM No.	MEASURED CURRENT	ORIGINAL Part or Type No.	RECTIFIERS		NOTES
			MALLORY PART No.	SARKIS TARZIAN PART No.	
X1		26235-1	IN1763	40H	HV Rectifier HV Rectifier Detector
X2		26235-1	IN1763	40H	
X3		IN34A			

ELECTROLYTIC CAPACITORS

ITEM No.	RATING	CAP.	VOIT.	REPLACEMENT DATA		
				Lafayette PART No.	AEROVOX PART No.	CORNELL-DUBILIER PART No.
C1	100	200			PRIS95	BRI0035
C2	100	200			PRIS95	BRI0035
C3	100	350			AFH3-140-150	C0870
C4	25	10		PTT-10005	NLW5-15	
						TE-1127

FIXED CAPACITORS

ITEM No.	RATING	REMARKS	REPLACEMENT DATA			
			AEROVOX PART No.	CORNELL-DUBILIER PART No.	ELMENDO PART No.	SPRAGUE PART No.
C5	3-70	#2040-4	NPO-SI 3.0	TCZ-3R3	482	10TCC-V33
C6	10 N330 5%		BPD-001	TC A-10	CCD-102	5HK-D10
C7	10 N330 5%		BPD-001	TC A-10	CCD-102	5HK-D10
C8	.001		BPD-001	DD-102	CCD-102	5HK-D10
C9	.001		BPD-001	DD-102	CCD-102	5HK-D10
C10	22 NPO		N750-DI 22	DTZ-22	CCD-102	5HK-D10
C11	100 N750		N750-DI 100	DTN-100	CCD-102	5HK-D10
C12	47 N750		N750-DI 47	DTN-47	CCD-102	5HK-D10
C13	.001		BPD-001	DD-102	CCD-102	5HK-D10
C14	1.5		NPO-SI 1.5	TCZ-1R5	CCD-102	5HK-D10
C15	47 N750		N750-DI 47	DTN-47	CCD-102	5HK-D10
C16	22 NPO		N750-DI 22	DTZ-22	CCD-102	5HK-D10
C17	3.9 NPO		NPO-SI 3.9	TCZ-3R9	CCD-102	5HK-D10
C18	10 N220		NPO-SI 10	TCZ-1R0	CCD-102	5HK-D10
C19	.001		BPD-001	DD-102	CCD-102	5HK-D10
C20	.05 400V		BPD-001	DD-102	CCD-102	5HK-D10
C21	.01		BPD-001	DD-102	CCD-102	5HK-D10
C22	.02 200V		BPD-001	DD-102	CCD-102	5HK-D10
C23	1.8		NPO-SI 1.8	TCZ-1R8	CCD-102	5HK-D10
C24	10 NPO		NPO-SI 10	TCZ-1R0	CCD-102	5HK-D10
C25	220		NPO-SI 220	DTZ-220	CCD-102	5HK-D10
C26	1.2 200V		BPD-001	DD-102	CCD-102	5HK-D10
C27	.01		BPD-001	DD-102	CCD-102	5HK-D10
C28	.01		BPD-001	DD-102	CCD-102	5HK-D10
C29	.02		BPD-001	DD-102	CCD-102	5HK-D10
C30	.001		BPD-001	DD-102	CCD-102	5HK-D10
C31	.001		BPD-001	DD-102	CCD-102	5HK-D10
C32	.001		BPD-001	DD-102	CCD-102	5HK-D10
C33	.01		BPD-001	DD-102	CCD-102	5HK-D10
C34	.001		BPD-001	DD-102	CCD-102	5HK-D10
C35	22 NPO 5%		NPO-SI 22	DTZ-22	CCD-102	5HK-D10
C36	.01		BPD-001	DD-102	CCD-102	5HK-D10

FIXED CAPACITORS (cont)

ITEM No.	RATING	REMARKS	REPLACEMENT DATA			
			AEROVOX PART No.	CORNELL-DUBILIER PART No.	ELMENDO PART No.	SPRAGUE PART No.
C37	.001 2000V 10%		BPD-001	DD-103	CCD-103	5HK-S10
C38	.001 2000V 10%		NFO-DI 10	DTZ-10	CCTO-100	10TCC-Q10
C39	10 NPO		NFO-SI 2.2	TCZ-2.2	CCTO-100	10TCC-V22
C40	2.2 NPO 5%		BPD-001	DD-102	CCD-102	5HK-D10
C41	.001		BPD-001	DD-102	CCD-102	5HK-D10
C42	.02		BPD-001	DD-102	CCD-102	5HK-D10
C43	.02		BPD-001	DD-102	CCD-102	5HK-D10
C44	.02		BPD-001	DD-102	CCD-102	5HK-D10

* Not normally in distributor's stock. † Alternate Value.
Note 1. Not used in some versions. # Lafayette Part Number.

CONTROLS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	USE	RESISTANCE	REPLACEMENT DATA		
			Lafayette PART No.	CORNELL-DUBILIER PART No.	ELMENDO PART No.
R1	Volume & Switch	Imeg	V-329-3	B-70-S	Q13-137, 76-2
R2	Squeich	Imeg	V-330-3	B-70	Q13-137

RESISTORS (Power and Special)

ITEM No.	RATING	REMARKS	REPLACEMENT DATA		
			ITEM No.	RATING	REMARKS
R31	5000Ω 5W	5W-SQ-5000	R32	330Ω 5W	5W-SQ-330

COILS (RF-IF)

ITEM No.	USE	Lafayette PART No.	REPLACEMENT DATA		
			MERIT PART No.	STANCOR PART No.	WORKMAN PART No.
L1	TV Trap	180-4	TV-118	RTC-8609	T216
L2	RF Bandpass	180-2			
L3	RF Bandpass	180-1			
L4	Rec. Oscillator	1-110-4			
L5	1st IF	1-110-1			
L6	2nd IF	1-110-2			
L7	Trans. Osc. Plate	180-2			
L8	Final	190-5			

TRANSFORMER (POWER)

ITEM No.	RATING	Lafayette PART No.	REPLACEMENT DATA		
			MERIT PART No.	STANCOR PART No.	THORLABSON PART No.
T1	117VAC 6.3VAC	PT-178-3			

CHASSIS—TOP VIEW

PARTS LIST AND DESCRIPTION (CONTINUED)

TRANSFORMER (AUDIO OUTPUT)

ITEM No.	IMPEDANCE		REPLACEMENT DATA			NOTES
	PRI.	SEC.	Lafayette PART No.	MERT PART No.	THORDARSON PART No.	
T2	5200Ω Tap @ 90%	3-4Ω	T-179-2	A-3817		

SPEAKER

ITEM No.	TYPE	REPLACEMENT DATA		NOTES
		Lafayette PART No.	QUAM PART No.	
SP1	4" PM 3-4Ω	S-719-1	3A05	

FUSES

ITEM No.	TYPE	RATING	REPLACEMENT DATA			
			Lafayette PART No.	FUSE	HOLDER	BUSS PART No.
M1	3AG	1A 250V	①	318001		
	3AG	10A 32V	②	312010 (3AG 10A 32V)	155020	HDJ

① AC Operation, ② DC Operation.

MISCELLANEOUS

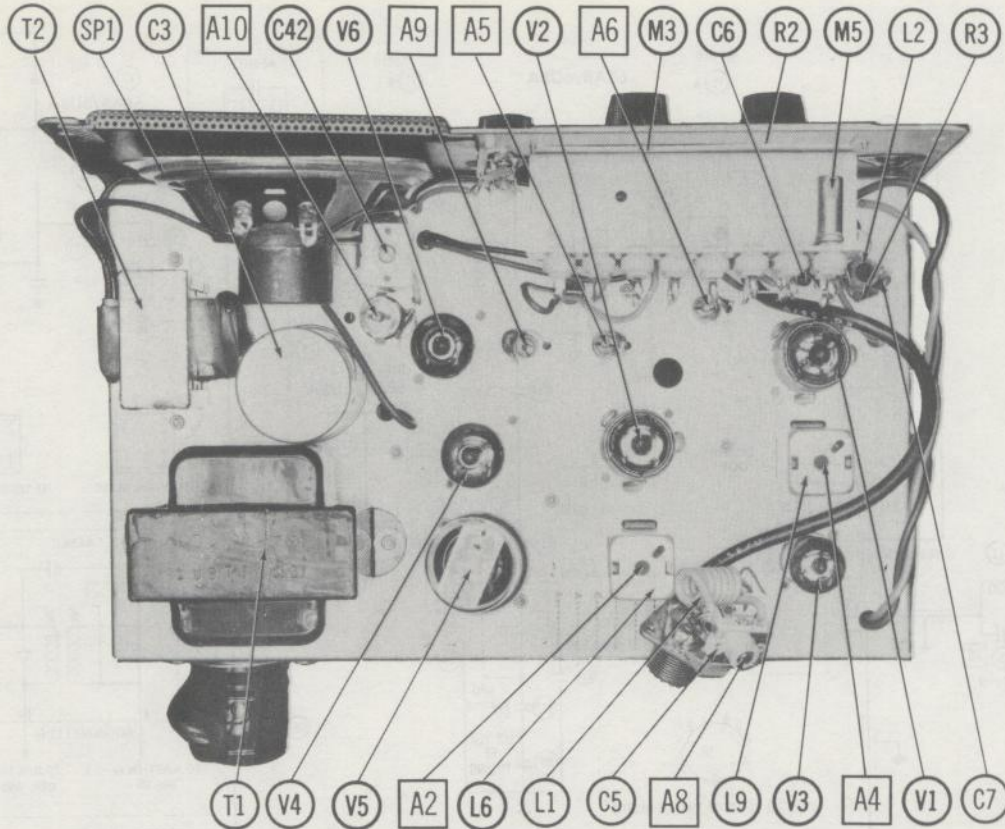
ITEM No.	PART NAME	Lafayette PART No.	NOTES
M2	Tuning Capacitor	V-235-1	Receiver Tuning
M3	Switch		Channel Selector (Rotary Wafer Type)
M4	Switch		Receive-Transmit (Spring Loaded, Rotary Wafer)
M5	Crysal		Transmit (Order by channel desired)
M6	RF Power Indicator		Neon Lamp (NE-2)

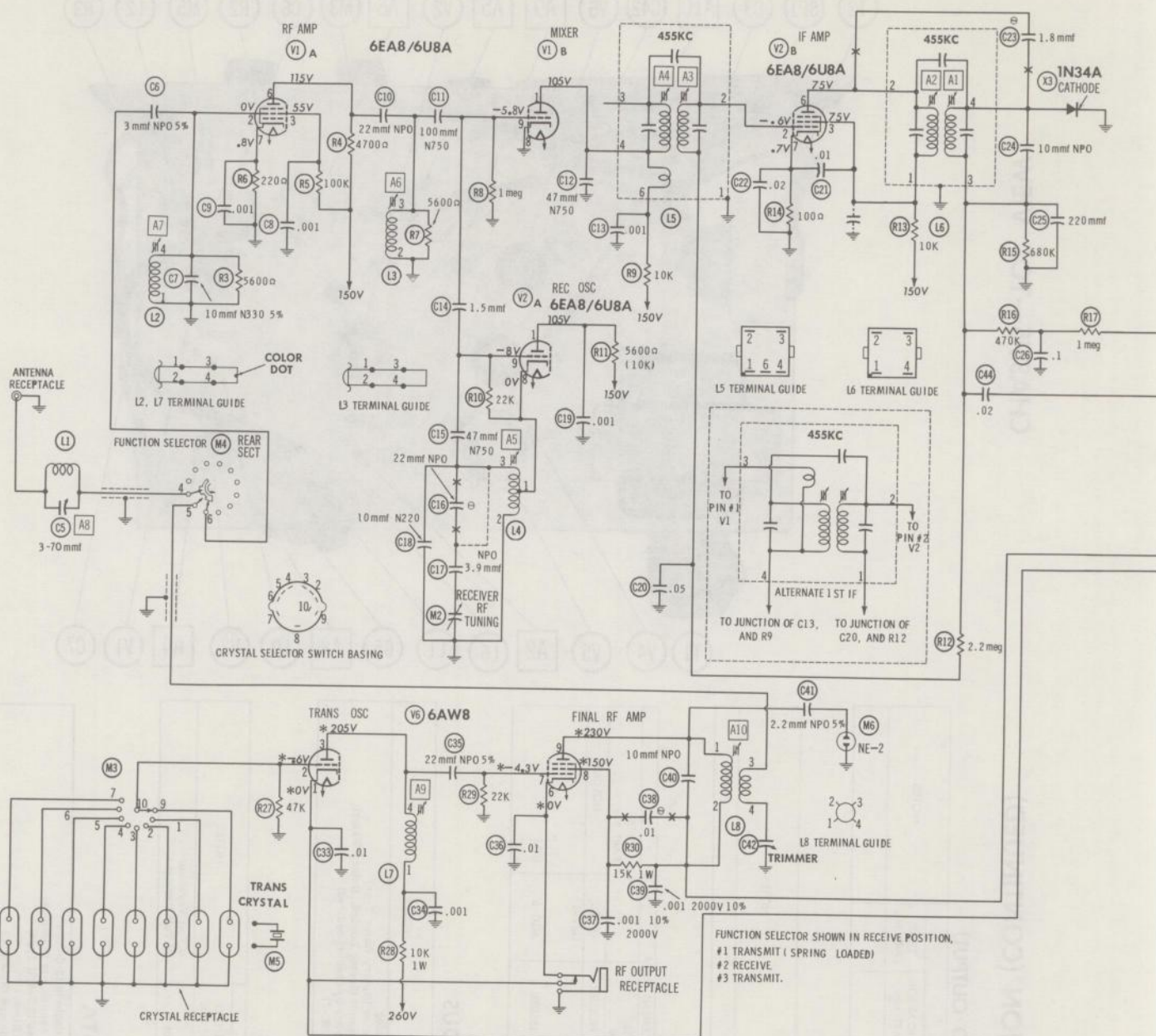
VIBRATOR

ITEM No.	TYPE	INPUT VOLTS	FREQUENCY	REPLACEMENT DATA		NOTES
				Lafayette PART No.	MALLORY PART No.	
Interrupter	6, 3	115%		5301	1601	6 Volt Versions 12 Volt Versions
	12, 6	115%		6301	G-1601	

WIRING DATA

General-use Hook-up Wire Use BELDEN No. 8530 (Solid) Available in 12 Colors
Shielded Antenna Lead Use BELDEN No. 8524 (Stranded) Available in 12 Colors
Coiled Microphone Cable Use BELDEN No. 8498 Single Conductor Shielded (Neoprene)
Ignition Noise Suppression Use BELDEN No. 7300-Series Spark-Plug Sets
Bonding Strap Use BELDEN No. 8661 (3/8 in.)





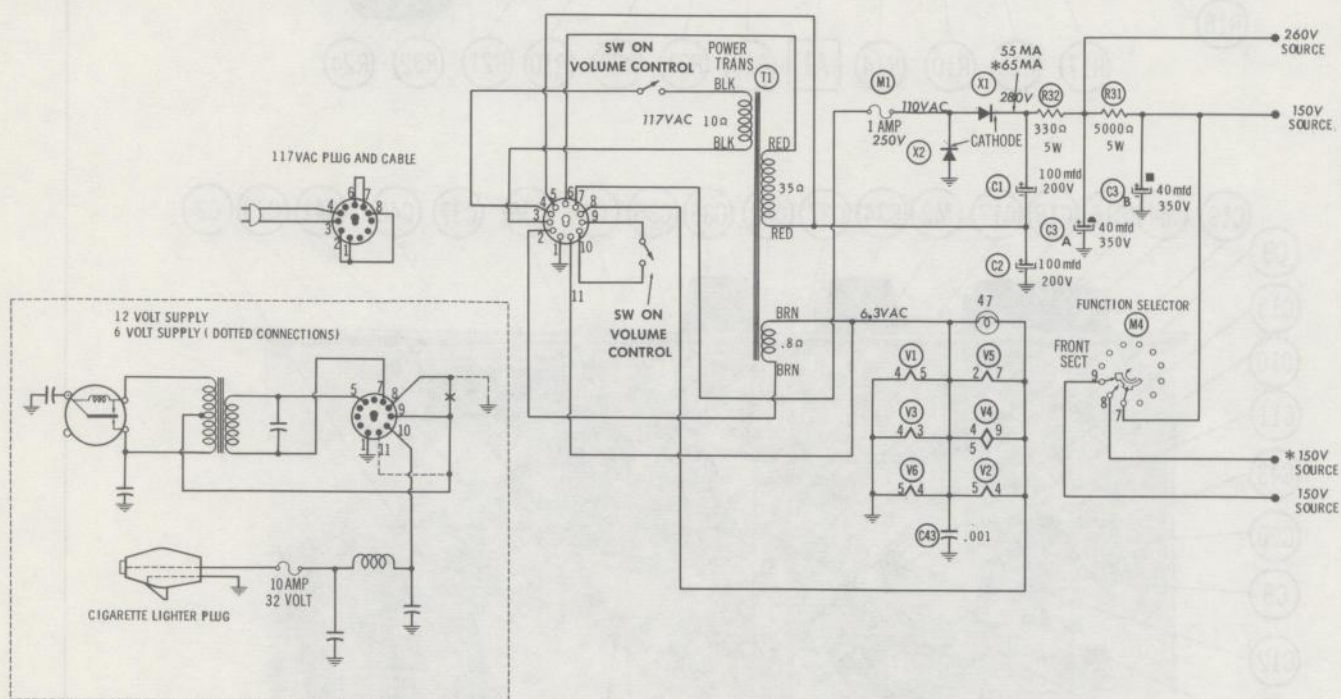
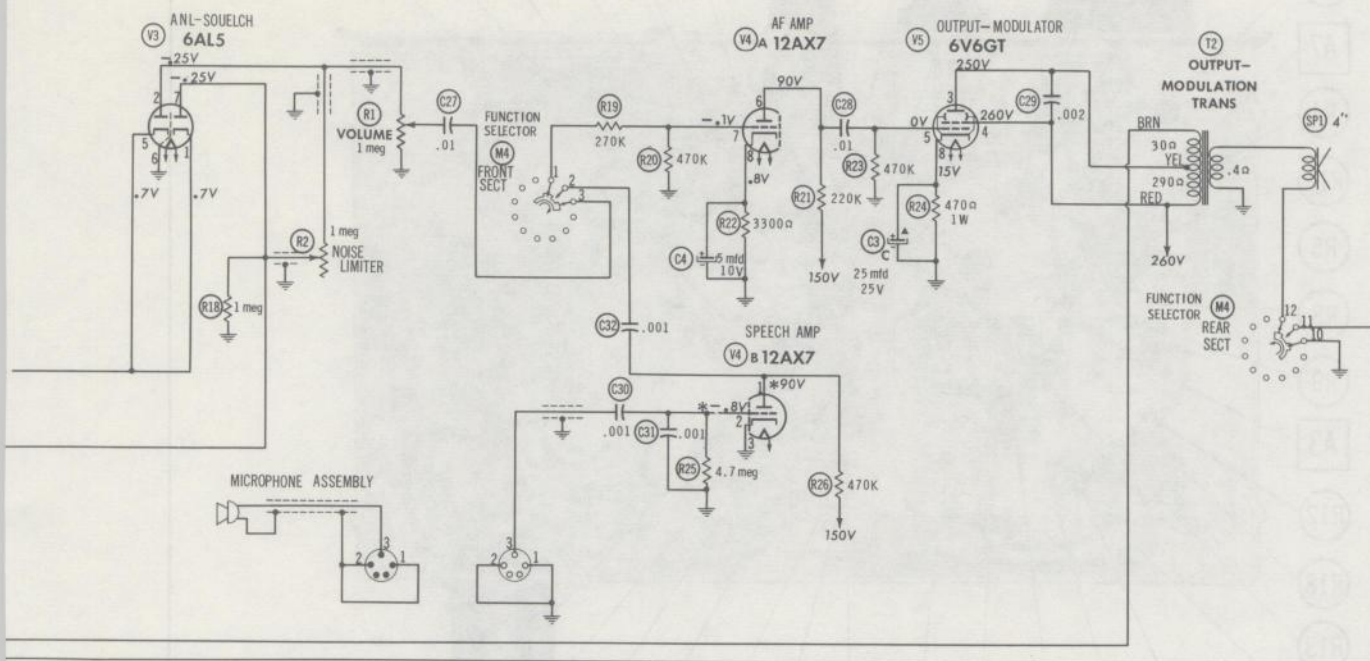
RESISTANCE READINGS

ITEM	TUBE	Pin 1	Pin 2	Pin 3	Pin 4	Pin 5	Pin 6	Pin 7	Pin 8	Pin 9
V1	6U8A 6E8A	†15K	0Ω	†100K	FIL	FIL	†10K	220Ω	0Ω	1 meg
V2	6U8A 6E8A	†15K	2.3 meg	†15K	FIL	FIL	†15K	100Ω	0Ω	22K
V3	6AL5	2 meg	1 meg	FIL	FIL	2 meg	0Ω	1 meg		
V4	12AX7	*†475K	4.7 meg	0Ω	FIL	FIL	†230K	470K	3300Ω	FIL
V5	6V6GT	0Ω	FIL	†500Ω	†300Ω	470K	TP	FIL	470Ω	
V6	6AW8A	*0Ω	*47K	†10K	FIL	FIL	*0Ω	22K	†650Ω	†15.6K

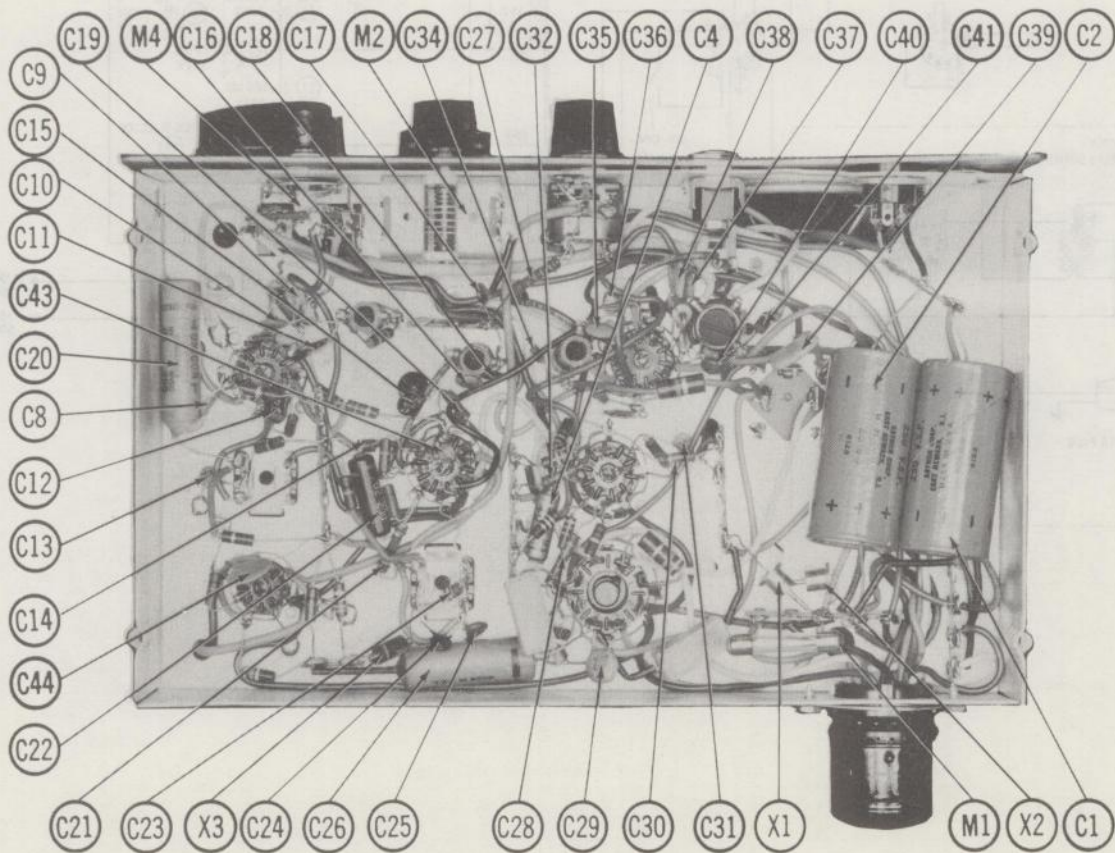
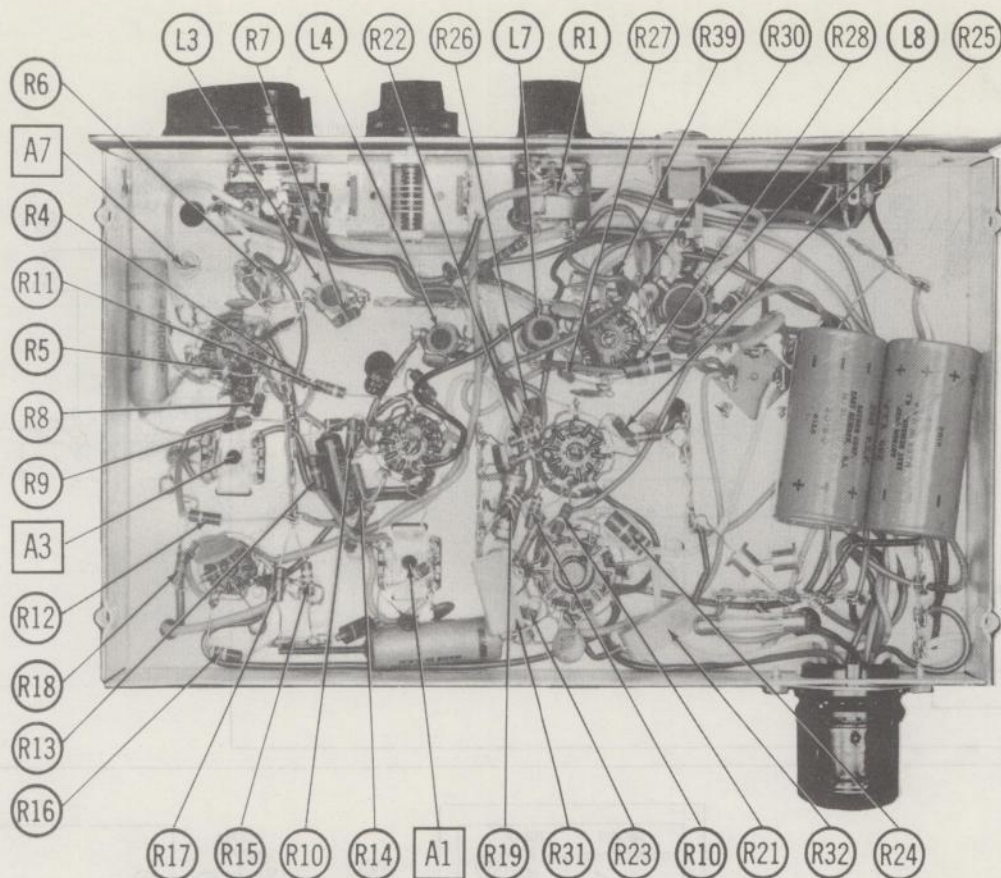
† MEASURED FROM OUTPUT OF X1.
* MEASURED IN TRANSMIT POSITION.

- ⊙ See parts list for alternate value or application.
1. Voltage measurements taken with vacuum tube voltmeter.
2. All controls set for normal operation, no signal applied.
3. Measured values are from socket pin or terminal to common ground.
4. All terminals viewed from bottom unless otherwise designated.
5. Numbers assigned to terminals may not be found on the unit.
6. Supply voltage maintained at rated value for voltage readings.

A PHOTOFAC STANDARD NOTATION SCHEMATIC
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LAFAYETTE MODEL HE-15B





PHOTOFACT[®]

TRADE NAME: Lafayette Model HE-20B

SUPPLIER: Lafayette Radio Electronics Corp.
111 Jericho Turnpike, Syosset, L.I., N.Y.

TYPE SET: 7 Tube Citizens Band Transceiver

POWER SUPPLY: 110-120VAC, 60 Cycles (or)
12 Volt Storage Battery

RATING: 51 Watts, .5 Amp. @ 117VAC (or)
3.7 Amp. @ 12.6VDC (Receive)

TUNING RANGE: Any 8 Crystal Controlled Channels 1-23
(Receiver may be manually tuned)



ALIGNMENT INSTRUCTIONS

Suggested Alignment Tools:

A1, A2, A3....GENERAL CEMENT #5000, 5003, 5006
WALSCO #2515, 2516, 2518

A4.....GENERAL CEMENT #8282, 8606, 8606L
WALSCO #2526, 2543, 2544

A5 thru A10....GENERAL CEMENT #5097, 8607, 8727
WALSCO #2515

RECEIVER ALIGNMENT

Volume control should be at maximum position. Output of signal generator should be no higher than necessary to obtain an output reading.

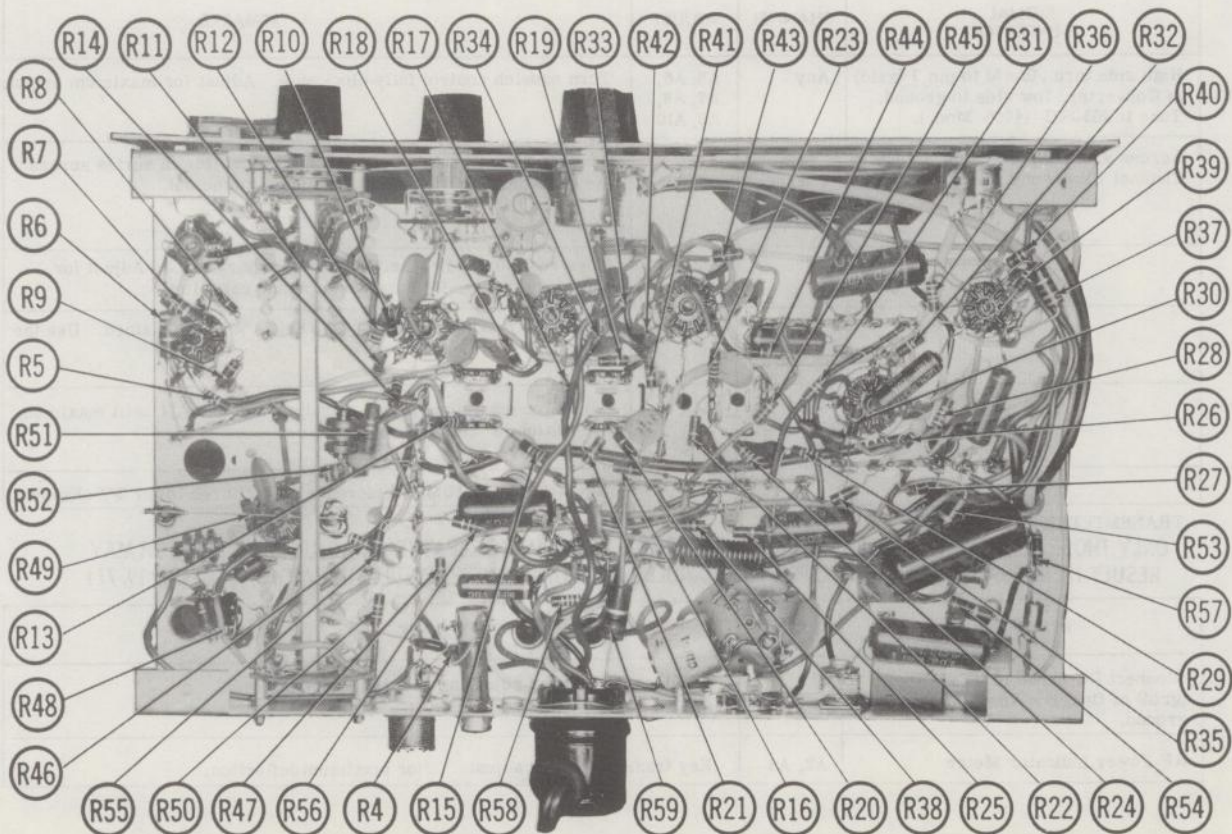
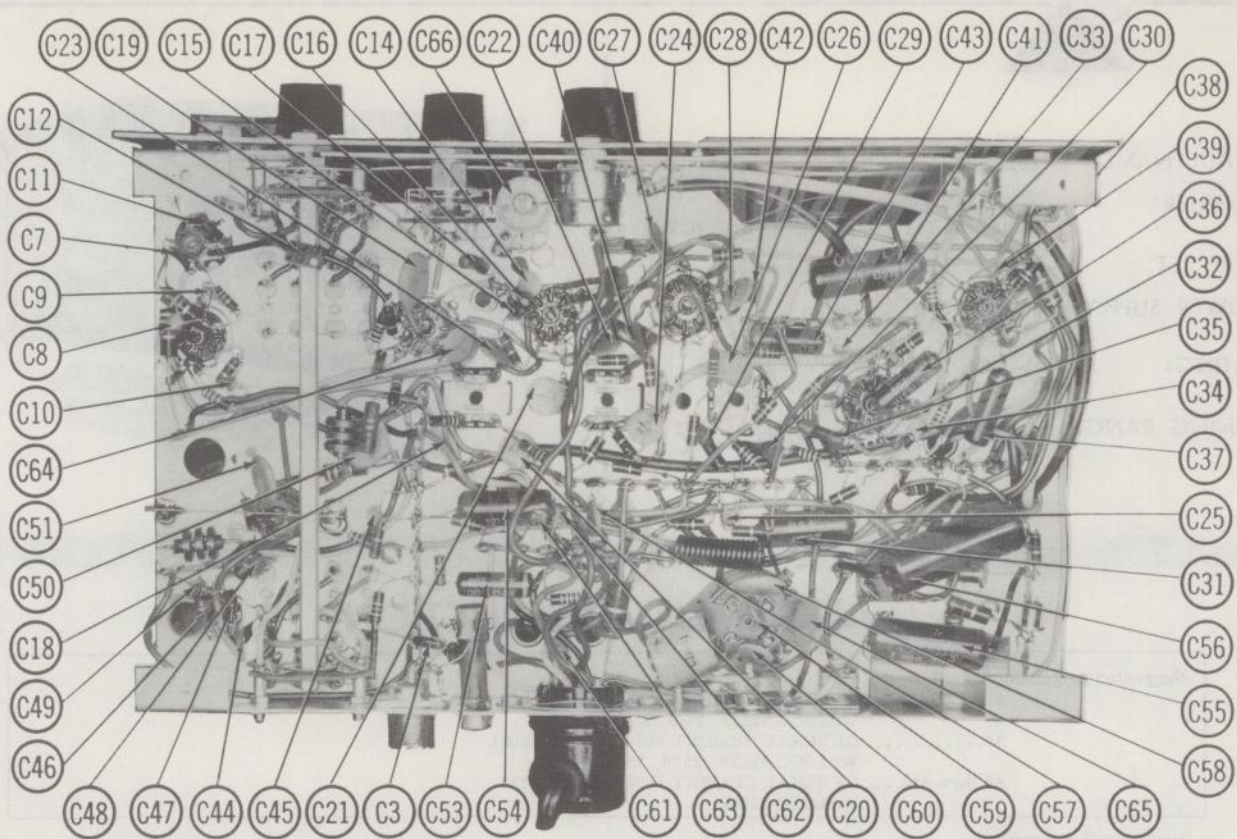
SIGNAL GENERATOR	CHANNEL	ADJUST	REMARKS
High side thru .01mfd to pin 7 (grid) of Converter, low side to ground. Tune to 1650KC (400% Mod.).	Any	A5, A6, A7, A8, A9, A10	Turn squelch control fully clockwise. Adjust for maximum output.
Across antenna receptacle. Tune to Channel Frequency.	Center Channel Used (Fixed)	A11	Connect a 100Ω resistor and .005mfd capacitor in series across the secondary of L3. Adjust for maximum output.
"	"	A12	Move resistor and capacitor to the primary of L3. Adjust for maximum output. Remove resistor and capacitor.
"	1 (26.965MC) (Tune)	A13	Adjust for maximum output. Two peaks will be obtained. Use the higher.
"	23 (27.255MC) (Tune)	A14	Adjust for maximum output. Readjust A13 and A14 until maximum calibration is attained.
		A4	Adjust for MINIMUM interference on the three lower TV channels.

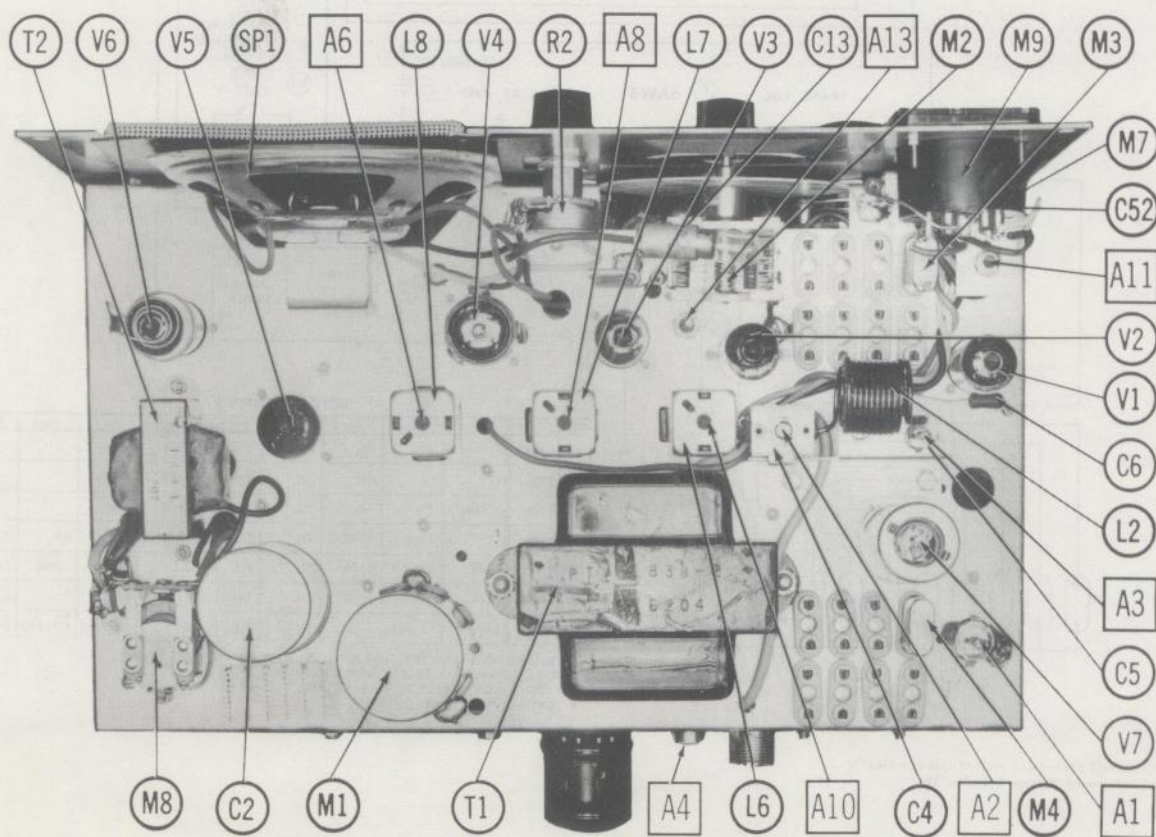
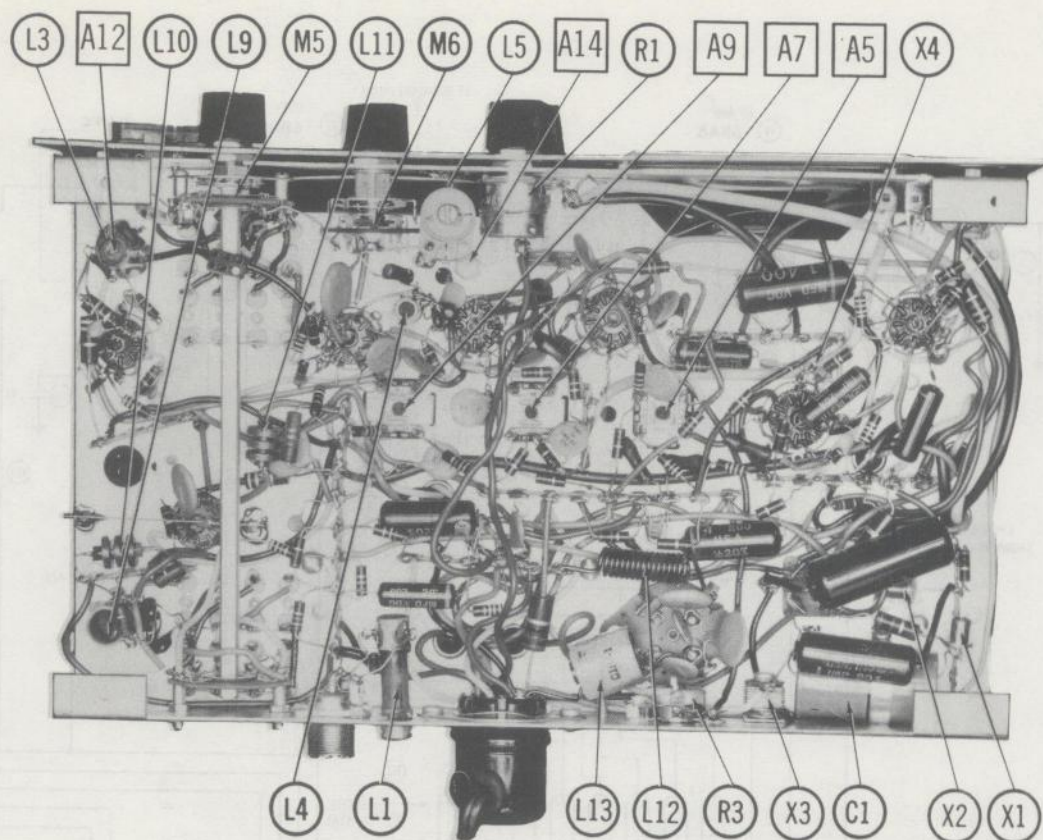
TRANSMITTER ALIGNMENT

ONLY THOSE PERSONS PROPERLY LICENSED ARE PERMITTED TO MAKE REPAIRS OR ADJUSTMENTS WHICH MAY RESULT IN ILLEGAL OPERATION. (REFER TO FCC RULES & REGULATIONS PART 19, SUBPART D, SECTION 19.71)

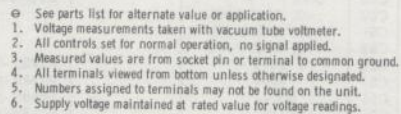
INDICATOR	ADJUST	REMARKS
Connect DC probe of VTVM to pin 7 (grid) of final RF Amp, common to ground.	A1	Key transmitter and adjust for maximum deflection.
RF Power Indicator Meter	A2, A3	Key transmitter and adjust for maximum deflection.

HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana









LAFAYETTE MODEL HE-20B

PARTS LIST AND DESCRIPTION

TUBES

* AMPEREX *		* GENERAL ELECTRIC *		* RCA *		* RAYTHEON *		* SYLVANIA *	
ITEM No.	USE	TYPE		ITEM No.	USE	TYPE			
V1	RF Amplifier	6BA6		V5	Det. -AF Amp. -	6T8			
V2	Converter	6BE6			Noise Limiter-Squelch	6AQ5			
V3	1st IF Amplifier	6AU6		V6	Output - Modulator	6AW8			
V4	2nd IF Amp. -Speech Amp.	6EA8		V7	Trans. Osc. - Final				

POWER RECTIFIERS & SIGNAL DIODES

ITEM No.	MEASURED CURRENT	ORIGINAL Part or Type No.	RECTIFIERS			NOTES
			MALLORY PART No.	RCA PART No.	SARKES TARZIAN PART No.	
X1			IN2070	IN1763	40H	HV Rectifier
X2			IN2070	IN1763	40H	HV Rectifier
X3					Model 12	Bias Rectifier
X4					IN34A	Noise Limiter

ELECTROLYTIC CAPACITORS

ITEM No.	RATING		Lafayette PART No.	REPLACEMENT DATA					
	CAP.	VOLT.		AEROVOX PART No.	CORNELL-DUBILIER PART No.	GENERAL ELECTRIC PART No.	GENERAL INSTRUMENT PART No.	MALLORY PART No.	SPRAGUE PART No.
C1	40	200		PRS1580	BR4025	QT1-14	TD-40-250	TC58	TVA-1511
C2A	40	200		A FH3-43	C0340	XC4-22	TMT-3700	FP420.36	TVA-1611
B	40	350		PRS1580	BR4035		TD-40-350		
C	40	350							
D	10	50							

FIXED CAPACITORS

ITEM No.	RATING	REMARKS	REPLACEMENT DATA					
			AEROVOX PART No.	CENTRALAB PART No.	CORNELL-DUBILIER PART No.	ELMENCOR PART No.	MALLORY PART No.	SPRAGUE PART No.
C3	24 5%		1469-000024	TCZ-24	22R5Q24	CM-19B-240J	CNO-425	MS-424
C4	40-380							
C5	1-10			829-10				
C6	10							
C7	10 N750 5%		N750-SI 10	TCN-10	C10QIU	CCTN-100	CN7-410	10TCU-Q10
C8	.001		BPD-001	DD-102	BYA10D1	CCD-102	B-210	5HK-D10
C9	.001		BPD-001	DD-102	BYA10D1	CCD-102	B-210	5HK-D10
C10	.001		BPD-001	DD-102	BYA10D1	CCD-102	B-210	5HK-D10
C11	10 N750 5%		N750-SI 10	TCN-10	C10QIU	CCTN-100	CN7-410	10TCU-Q10
C12	10		1469-00001	TCZ-10	22R5Q1	CM-19B-100M	MCB215	MS-41
C13								
C14	22 NPO 5%			DTZ-22	C10J22C		CNO-422	10TCC-Q22
C15	50 5%		1469-00005	TCZ-50	22R5Q5	CM-19B-500J	MCE225	MS-45
C16	10 N750 5%		N750-SI 10	TCN-10	C10QIU	CCTN-100	CN7-410	10TCU-Q10
C17	22 N750		N750-SI 22	TCN-22	C10Q22U	CCTN-22	CN7-422	10TCU-Q22
C18	.01		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10
C19	.02		BPD-02	DD-203	BYB6S2	CCD-203	B-120	5HK-S20
C20	.01		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10
C21	.01		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10
C22	.01		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10
C23	.01		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10
C24	.01		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10
C25	.001		BPD-001	DD-102	BYA10D1	CCD-102	B-210	5HK-D10
C26	.01		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10
C27	.005		BPD-005	DD-502	BYA10D5	CCD-502	B-250	5HK-D50
C28	.01		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10
C29	100 N750		N750-SI 100	TCN-100	C10T1U	CCTN-101	CN7-310	10TCU-T10
C30	100 N750		N750-SI 100	TCN-100	C10T1U	CCTN-101	CN7-310	10TCU-T10
C31	.1 200V		P488N-1	DF-104	CUB4P1	4DP-3-104	GEM-401	4TM-P10
C32	.01		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10
C33	.001		BPD-001	DD-102	BYA10D1	CCD-102	B-210	5HK-D10
C34	.001		BPD-001	DD-102	BYA10D1	CCD-102	B-210	5HK-D10
C35	100 N750		N750-SI 100	TCN-100	C10T1U	CCTN-101	CN7-310	10TCU-T10
C36	.001 600V 10%		V84C6D1		PM6D1	6DP-1-102	GEM-1621	6TM-D10
C37	.003 600V		P688N-003	D6-302	CUB6D3	6DP-1-302	GEM-623	6TM-D30
C38	.001		BPD-001	DD-102	BYA10D1	CCD-102	B-210	5HK-D10
C39	.001		BPD-001	DD-102	BYA10D1	CCD-102	B-210	5HK-D10
C40	100 N750		N750-SI 100	TCN-100	C10T1U	CCTN-101	CN7-310	10TCU-T10
C41	.1		P488N-1	DF-104	CUB4P1	4DP-3-104	GEM-401	4TM-P10
C42	.002		BPD-002	DD-202	BYA10D2	CCD-202	B-220	5HK-D20
C43	.002 600V		P688N-002	D6-202	CUB6D2	6DP-1-202	GEM-622	6TM-D20
C44	190 10%		1469-0002	TCZ-200	22R5T2	CM-19B-201K	MCB237	MS-32
C45	.001		BPD-001	DD-102	BYA10D1	CCD-102	B-210	5HK-D10
C46	5 N750 5%		N750-SI 5	TCN-5	C10V5U	CCTN-050	CN7-550	10TCU-V50
C47	470 10%							
C48	5 N750 5%		N750-SI 5	TCN-5	C10V5U	CCTN-050	CN7-550	10TCU-V50
C49	.001		BPD-001	DD-102	BYA10D1	CCD-102	B-210	5HK-D10
C50	.001 2000V 10%							
C51	.001 2000V 10%							
C52	.001 2000V 10%							
C53	.02 200V		P288N-02	DD-203	CUB2S2	4DP-2-203	GEM-412	2TM-S20
C54	.1 200V		P288N-1	DF-104	CUB2P1	2DP-3-104	GEM-201	2TM-P10
C55	.1 400V		P488N-1	DF-104	CUB4P1	4DP-3-104	GEM-401	4TM-P10
C56	.1 600V		P688N-1	DF-104	CUB6P1	6DP-4-104	GEM-601	6TM-P10
C57	.01		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10
C58	.02		BPD-02	DD-203	BYB6S2	CCD-203	B-120	5HK-S20
C59	.01		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10
C60	.01		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10
C61	.01		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10
C62	.001		EF-001	MFT-1000		CCF-102	CT280A	
C63	.001		EF-001	MFT-1000		CCF-102	CT280A	
C64	.01		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10
C65	.1 100V							
C66								

PARTS LIST AND DESCRIPTION (CONTINUED)

CONTROLS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	USE	RESIST-ANCE	REPLACEMENT DATA				
			Lafayette PART No.	CENTRALAB PART No.	CLAROSTAT PART No.	CTS-IRC PART No.	MALLORY PART No.
R1	Volume & Switch	2meg	V-332A-2	B-76, KR-1	A47-2meg-Z, FS-3, SWE-12	Q13-139, 76-1	U55, US-26
R2	Squelch	3meg	V-331A-2	B-84, AK-31	A-43-200, FKS-1/4	WH-200, SK-5	U57, EB247
R3	Meter Adjust	200Ω 2W	P325-3	WN-201			

COILS (RF-IF)

ITEM No.	USE	REPLACEMENT DATA					NOTES
		Lafayette PART No.	MERIT PART No.	MILLER PART No.	STANCOR PART No.	WORKMAN PART No.	
L1	TV Trap	T188-1 T-189-3					
L2	Antenna Load						
L3	RF Bandpass						
L4	Rec. Oscillator						
L5	Crystal Feedback (6.8uh)						
L6	1st IF	1-110-5	TV-188	6174	RTC-8592	T324	
L7	2nd IF	1-110-5					
L8	3rd IF	1-110-5					
L9	Transmitter Osc.	190-1					
L10	RF Choke (500uh)						
L11	RF Choke (500uh)		TV-188	6174	RTC-3592	T324	
L12	RF Choke (.56uh)						
L13	Hash Choke(30uh)	187-1					

TRANSFORMER (POWER)

ITEM No.	RATING			REPLACEMENT DATA					NOTES
				Lafayette PART No.	MERIT PART No.	STANCOR PART No.	THORDARSON PART No.	TRIAD PART No.	
	PRI.	SEC. 1	SEC. 2						
TI	117VAC ④ .5A(or) 12.6VCT ④ 2.5A	105V ④ .080A	12.6V ④ 1.8A *	PTV-183-2					* 117 Volts operation only.

TRANSFORMER (AUDIO OUTPUT)

ITEM No.	IMPEDANCE		REPLACEMENT DATA					NOTES
			Lafayette PART No.	MERIT PART No.	STANCOR PART No.	THORDARSON PART No.	TRIAD PART No.	
	PRI.	SEC.						
T2	10, 7K Tap@ 4600Ω	3-4Ω	T-184-1					

SPEAKER

ITEM No.	TYPE	REPLACEMENT DATA		NOTES
		Lafayette PART No.	QUAM PART No.	
SPI	4" PM 3-4Ω	ST17-1	4A07	

VIBRATOR

ITEM No.	TYPE	INPUT VOLTS	FRE-QUENCY	REPLACEMENT DATA			NOTES
				Lafayette PART No.	CORNELL-DUBILIER PART No.	MALLORY PART No.	
M1	Interruptor	12.6	115v		6301	G-1601	

MISCELLANEOUS

ITEM No.	PART NAME	Lafayette PART No.	NOTES
M2	Variable Cap		1 Gang, Receiver Tuning Receiver (Order channel desired) Transmitter (Order channel desired) Channel Selector (Rotary Wafer Type) Receiver Tuning, Crystal -Tune (Wafer Type) Meter (STDP, Slide Type) Transmit - Receive Power Monitor or Signal Strength Includes Spring Loaded Push-to-talk Switch
M3	Crystal		
M4	Crystal		
M5	Switch		
M6	Switch		
M7	Switch		
M8	Relay		
M9	Meter		
	Microphone		

WIRING DATA

General-use Hook-up Wire	Use BELDEN No. 8530 (Solid) Available in 12 Colors
	8524 (Stranded) Available in 12 Colors
Shielded Antenna Lead	Use BELDEN No. 8214 Lowest Loss (RG-8/U Type)
	8237 Low Loss (RG-8/U)
	8240 (Solid) Miniature (RG-58/U)
	8259 (Stranded) Miniature (RG-58A/U)
Coiled Microphone Cable	Use BELDEN No. 8497 3 Conductor- 1 Shielded for Press-to-Talk (Neoprene)
	8496 3 Conductor- 1 Shielded for Press-to-Talk (Vinyl)
Ignition Noise Suppression	Use BELDEN No. 7300-Series Spark-Plug Sets
Bonding Strap	Use BELDEN No. 8661 (3/8 In.)

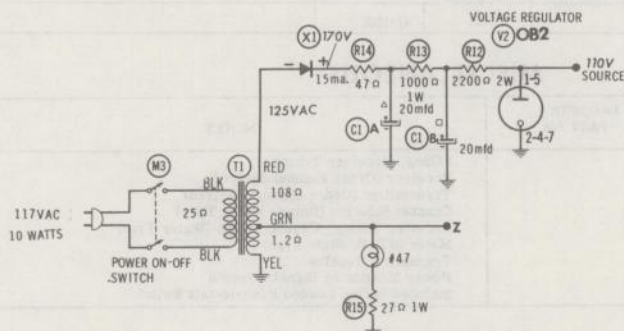
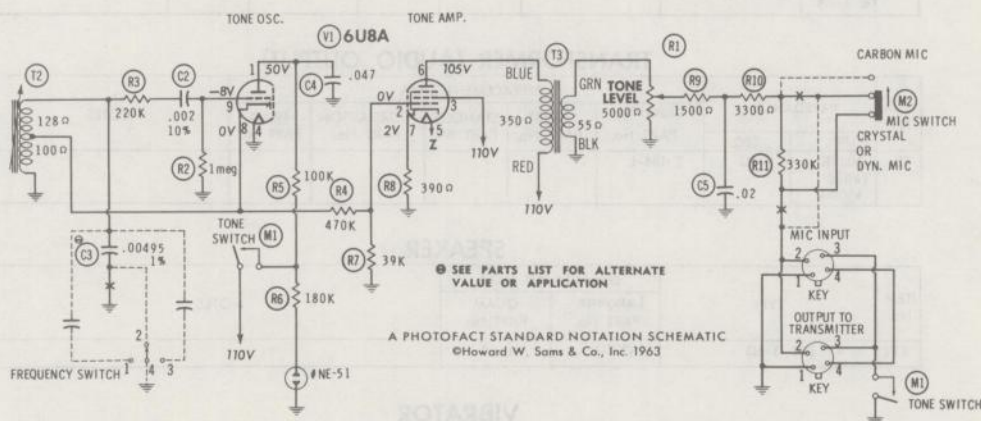


PHOTOFACT®



TRADE NAME: Monitoradio Model TG-1
 SUPPLIER: Regency Electronics, Inc.
 7900 Pendleton Pike, Indianapolis, Ind.
 TYPE SET: 2 Tube Tone Generator
 POWER SUPPLY: 110 - 120 Volts AC, 60 Cycles
 RATING: 10 Watts, .1 Amp. @ 117VAC

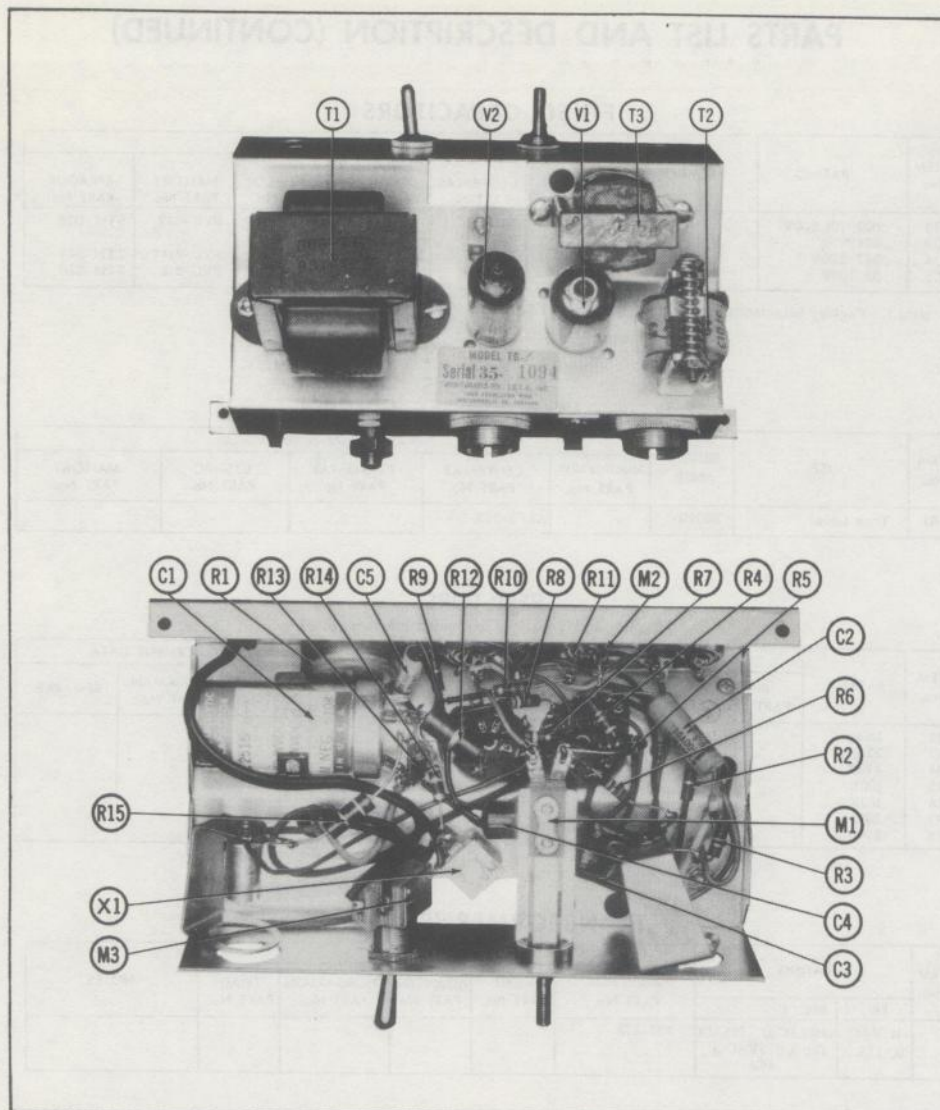
MONITORADIO MODEL TG-1



Pin	V1	V2
No.	6U8A	6B2
1	1100K	13200
2	39K	0
3	13200	NC
4	FIL	0
5	FIL	13200
6	13550	NC
7	390	0
8	100	
9	1meg	

ALL READINGS MADE WITH TONE SWITCH ON.
 1 MEASURED FROM OUTPUT OF X1.
 NC NO CONNECTION

HOWARD W. SAMs & CO., INC. Indianapolis 6, Indiana



PARTS LIST AND DESCRIPTION

WIRING DATA

General-use Unshielded Hook-up Wire Use Belden No. 8530 (Solid) Available in 12 Colors
 8524 (Stranded) Available in 12 Colors
 Power Cord Use Belden No. 17106 (Plastic) or 17126 (Rubber) - 6 Ft.
 17109 (Plastic) or 17129 (Rubber) - 9 Ft.
 Power Cord (Interlock Type) Use Belden No. 8874 (Rubber) or 8895 (Plastic)

TUBES

* AMPEREX *		GENERAL ELECTRIC		RCA		RAYTHEON		SYLVANIA	
ITEM No.	USE	TYPE		ITEM No.	USE	TYPE			
V1	Tone Osc., -Tone Amp.	6U8A		V2	Voltage Regulator	OB2			

POWER RECTIFIERS & SIGNAL DIODES

ITEM No.	MEASURED CURRENT	ORIGINAL Part or Type No.	RECTIFIERS			NOTES
			MALLORY PART No.	RCA PART No.	SARKES TARZIAN PART No.	
X1	.015A	1263A †	A200*	1N3194 *	50A †	HV Rectifier † Selenium * Silicon

ELECTROLYTIC CAPACITORS

ITEM No.	RATING		REPLACEMENT DATA						
	CAP.	VOLT.	Monitoradio PART No.	AEROVOX PART No.	CORNELL-DUBILIER PART No.	GENERAL ELECTRIC PART No.	MALLORY PART No.	PYRAMID PART No.	SPRAGUE PART No.
C1A B	▲ 20 ■ 20	250 250	300-773-1	AFH2-26	B0210	XC2-13	FP217	TMD2235	TVL-2515

PARTS LIST AND DESCRIPTION (CONTINUED)

FIXED CAPACITORS

ITEM No.	RATING	REMARKS	REPLACEMENT DATA					
			AEROVOX PART No.	CENTRALAB PART No.	CORNELL-DUBILIER PART No.	ELMENCO PART No.	MALLORY PART No.	SPRAGUE PART No.
C2	.002 10% 600V	Note 1	BE6D2	DD-182	PM6D2	6DP-1-202	PVC-622	6TM-D20
C3	.00495 %							
C4	.047 200V		P288N-047	DD-503	PM2S47	4DP-3-473	PVC-2147	2TM-S47
C5	.02 100V		P288N-02	DD-203	PM2S2	1DP-1-203	PVC-212	2TM-S20

Note 1. Factory Selected for 1500 CPS (.00775 % for 1200 CPS. .0034 % for 1800 CPS).

CONTROLS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	USE	RESIST-ANCE	REPLACEMENT DATA				
			Monitoradio PART No.	CENTRALAB PART No.	CLAROSTAT PART No.	CTS-IRC PART No.	MALLORY PART No.
R1	Tone Level	5000Ω		ASF5-502-U			

RESISTORS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	RATING	REPLACEMENT DATA			ITEM No.	RATING	REPLACEMENT DATA		
		IRC PART No.	WORKMAN PART No.	REMARKS			IRC PART No.	WORKMAN PART No.	REMARKS
R2	1meg				R9	1500Ω			
R3	220K				R10	3300Ω			
R4	470K				R11	330K			
R5	100K				R12	2200Ω 2W			
R6	180K				R13	1000Ω 1W			
R7	39K				R14	47Ω			
R8	390Ω				R15	27Ω 1W			

TRANSFORMER (POWER)

ITEM No.	RATING		REPLACEMENT DATA					NOTES
	PRI.	SEC. 1	Monitoradio PART No.	MERIT PART No.	STANCOR PART No.	THORDARSON PART No.	TRIAD PART No.	
T1	117VAC @ .1A	130VAC @ .015ADC Tap @ 6.3VAC @ .46A	300-272					

TRANSFORMER (TONE)

ITEM No.	TURNS RATIO		REPLACEMENT DATA					NOTES
	PRI.	SEC.	Monitoradio PART No.	MERIT PART No.	STANCOR PART No.	THORDARSON PART No.	TRIAD PART No.	
T2	1,1	1	57013-6					

TRANSFORMER (AUDIO OUTPUT)

ITEM No.	IMPEDANCE		REPLACEMENT DATA					NOTES
	PRI.	SEC.	Monitoradio PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.	
T3	5000Ω	520Ω	300-720					

MISCELLANEOUS

ITEM No.	PART NAME	Monitoradio PART No.	NOTES
M1	Switch	(3004)	Tone
M2	Switch	(SS32)	Mic (SPDT Slide Type)
M3	Switch	(20902-DN)	Power On-Off (DPDT Toggle Type)

CABINETS & CABINET PARTS

(When Ordering Cabinets & Cabinet Parts, Specify Model, Chassis & Color)

NAME	PART NO.	DESCRIPTION
Knob	S-453-29	Black
Cabinet	500-397-1	



PHOTOFACT®

TRADE NAME: Pearce-Simpson Model Companion

SUPPLIER: Pearce-Simpson, Inc., Sales & Service Div.
1385 N. W. 27th Ave., Miami 35, Florida

TYPE SET: 7 Tube, 3 Transistor Transceiver

POWER SUPPLY: 110-120 Volts AC, 60 Cycles (or)
12 Volt Storage Battery

RATING: 65 Watts, .60 Amp. @ 117VAC (Transmit)
55 Watts, .52 Amp. @ 117VAC (Receive)
4.7 Amp. @ 12.6VDC (Transmit)
3.6 Amp. @ 12.6VDC (Receive)

TUNING RANGE: Any 5 CB Channels 1 thru 22
Receiver may be continuously tuned.



ALIGNMENT INSTRUCTIONS

ALIGNMENT INSTRUCTIONS—READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT

Suggested Alignment Tools:

A1 thru A6, A8 thru A12, A14, thru A18.....GENERAL CEMENT #5097, 8727WALSCO #2515
A7.....GENERAL CEMENT #8272, 8276, 9298.. WALSCO #2515, 2516, 2518, 2519, 2525, 2541
A13.....GENERAL CEMENT #8282, 8606, 9295.. WALSCO #2526, 2543, 2544, 2545

RECEIVER ALIGNMENT

Connect DC probe of VTVM to point Δ , common to ground.

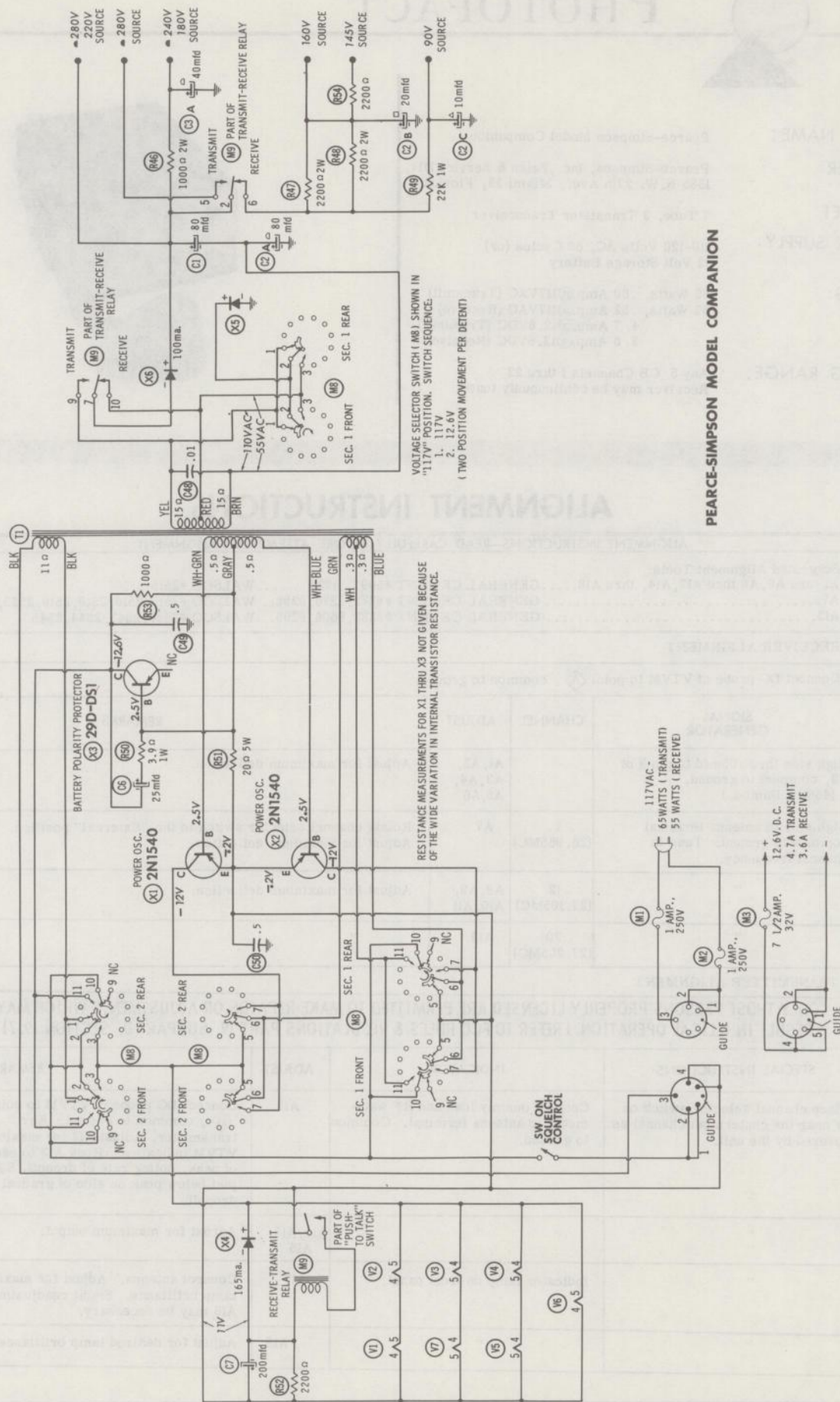
SIGNAL GENERATOR	CHANNEL	ADJUST	REMARKS
High side thru .05mfd to pin 2 of V2, common to ground. (455KC Unmod.)		A1, A2, A3, A4, A5, A6	Adjust for maximum deflection.
High side to antenna terminal common to ground. Tune to channel frequency.	1 (26.965MC)	A7	Rotate channel selector switch to the "External" position. Adjust for maximum deflection.
"	12 (27.105MC)	A8, A9, A10, A11	Adjust for maximum deflection.
"	20 (27.205MC)	A12	"

TRANSMITTER ALIGNMENT

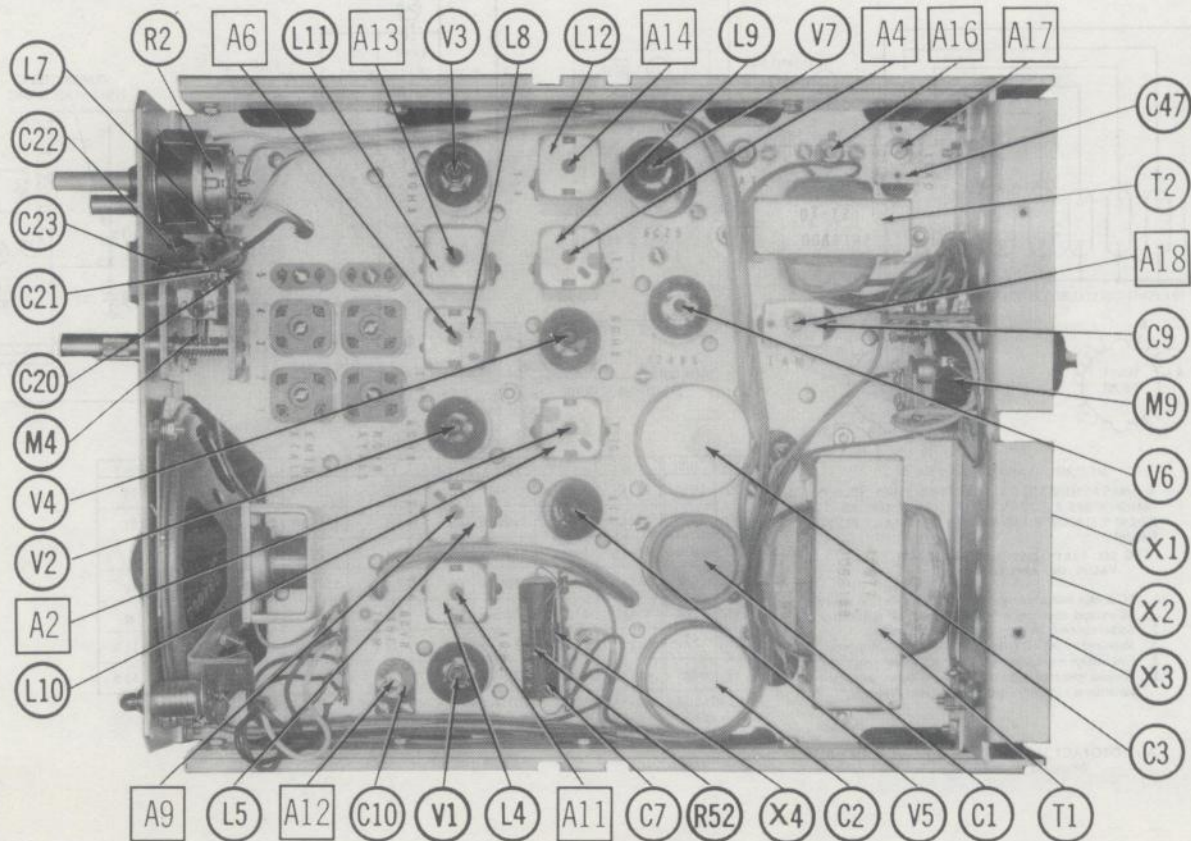
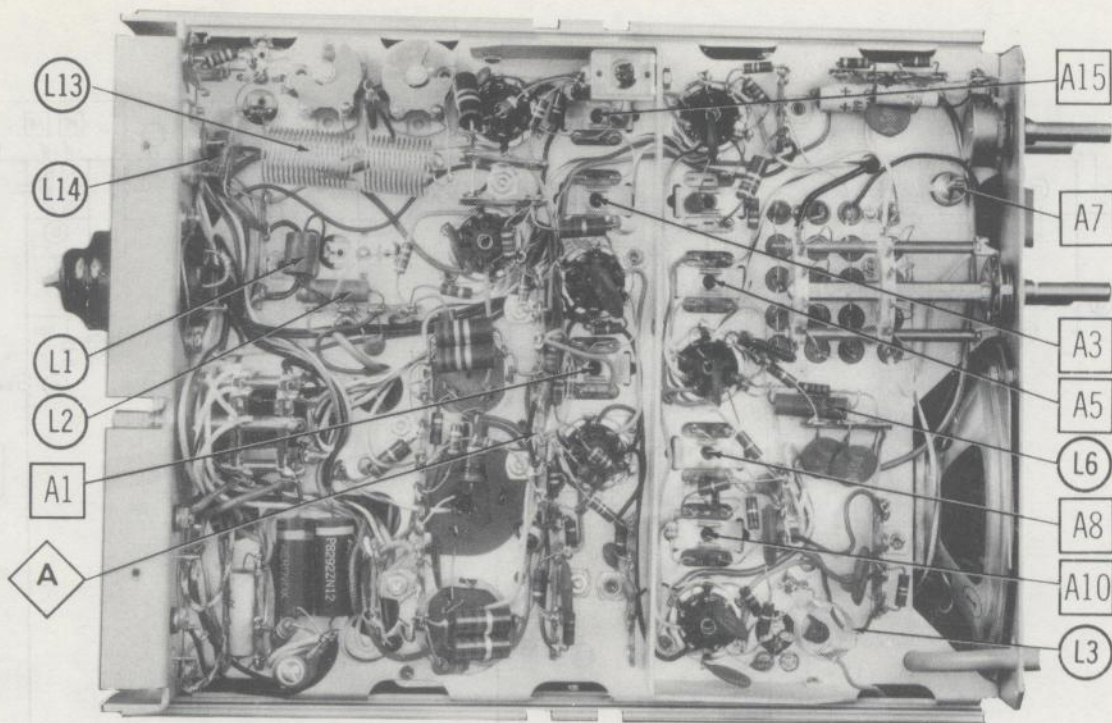
ONLY THOSE PERSONS PROPERLY LICENSED ARE PERMITTED TO MAKE REPAIRS OR ADJUSTMENTS WHICH MAY RESULT IN ILLEGAL OPERATION. (REFER TO FCC RULES & REGULATIONS PART 19, SUBPART D, SECTION 19.71)

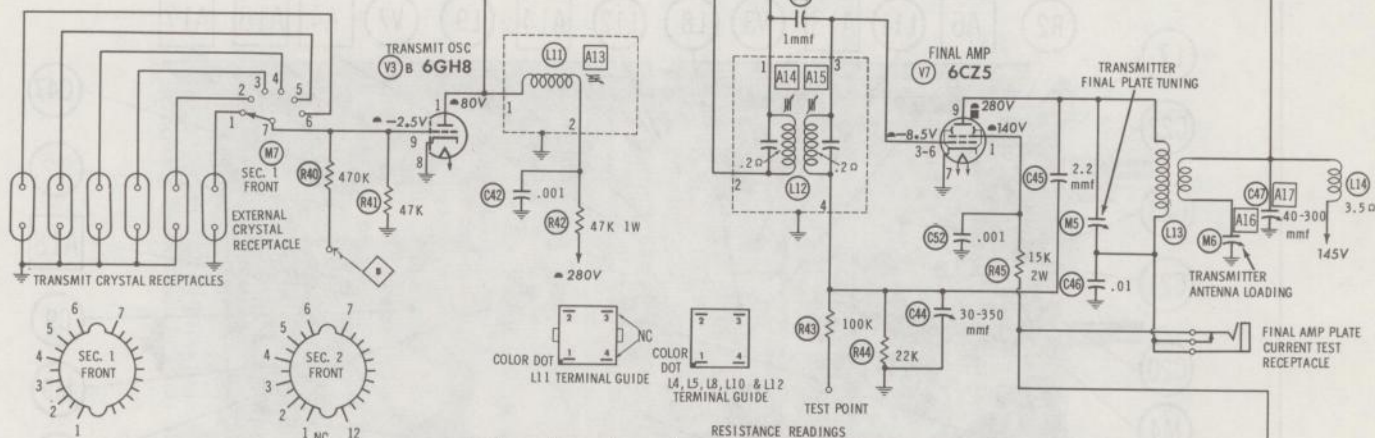
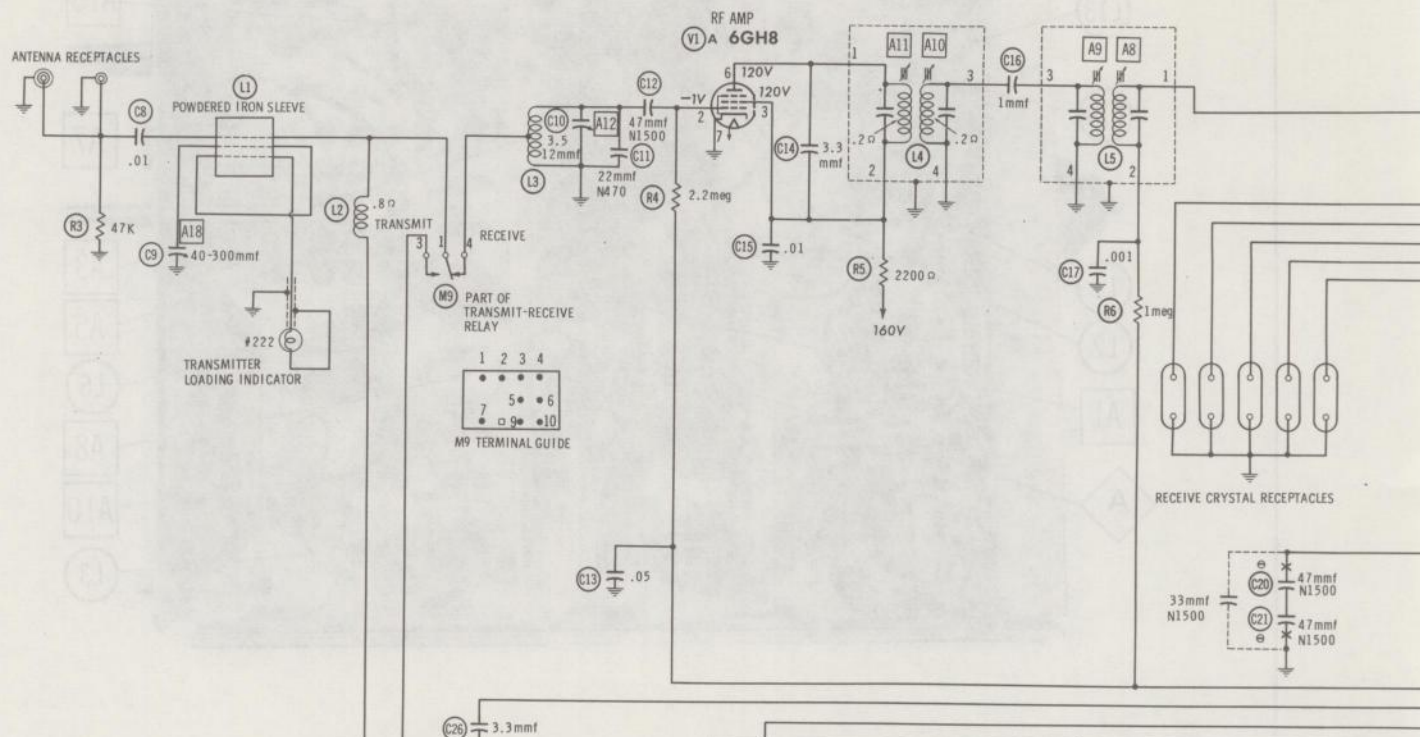
SPECIAL INSTRUCTIONS	INDICATOR	ADJUST	REMARKS
Place channel selector switch on or near the centermost channel as covered by the unit.	Connect dummy load and RF watt-meter to antenna terminal. Common to ground.	A13	Connect DC probe of VTVM to point Δ , common to ground. Key transmitter. Adjust A13 for maximum VTVM indication. Rock A13 to each side of peak, noting rate of dropoff. Set A13 just below peak on side of gradual dropoff.
"	"	A14, A15, A16	Adjust for maximum output.
"	Indicator lamp on front panel.	A17	Connect antenna. Adjust for maximum lamp brilliance. Slight readjustment of A16 may be necessary.
"	"	A18	Adjust for desired lamp brilliance.

HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana



POWER SUPPLY





M7 TERMINAL NUMBERING GUIDE
NUMBERS ASSIGNED TO COILS, SWITCHES, PLUGS, SOCKETS, AND TRANSFORMERS ARE TO FACILITATE CIRCUIT TRACING OR COMPONENT REPLACEMENT AND MAY NOT NECESSARILY BE FOUND ON THE UNIT.

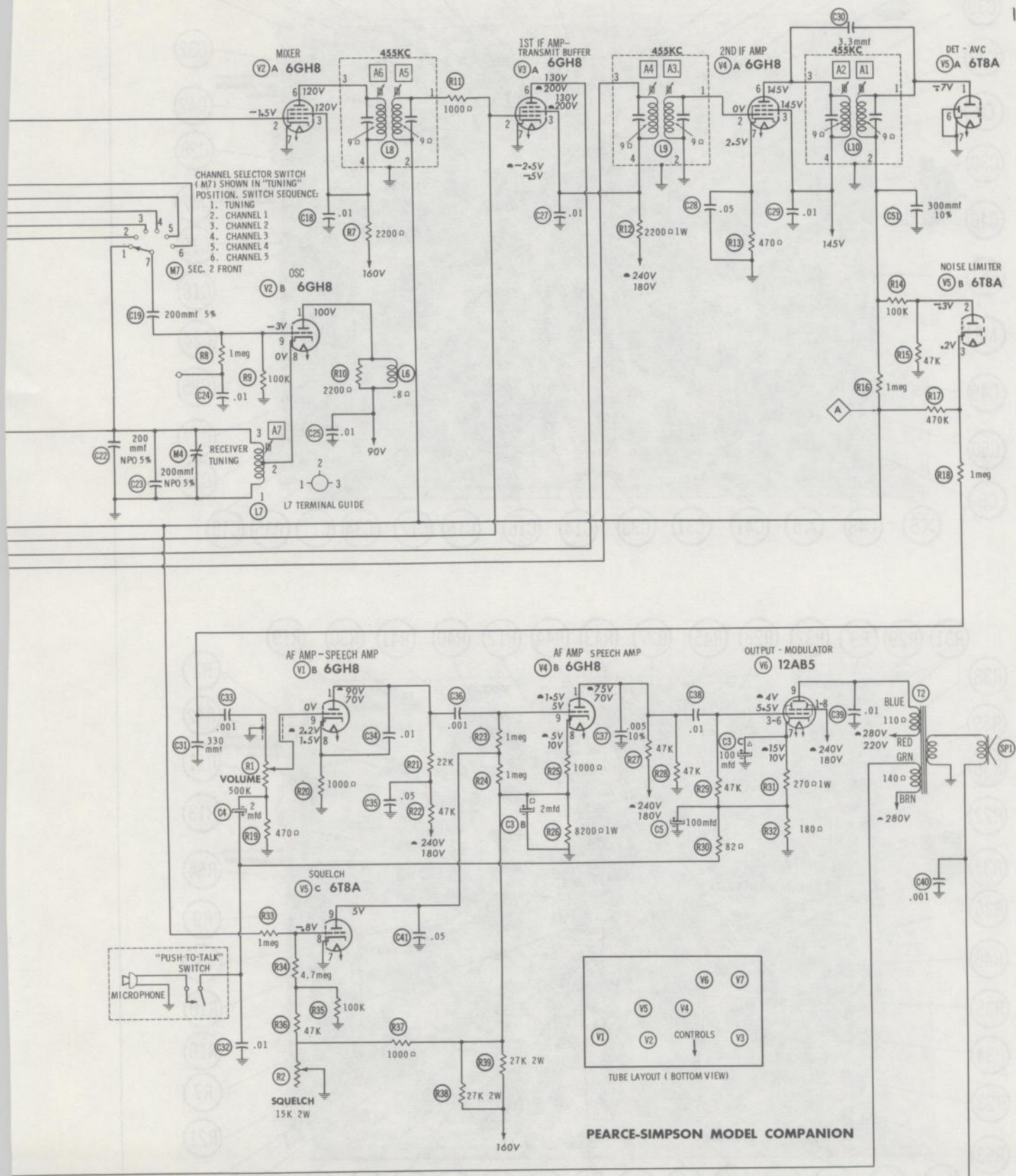
SEE PARTS LIST FOR ALTERNATE VALUE OR APPLICATION

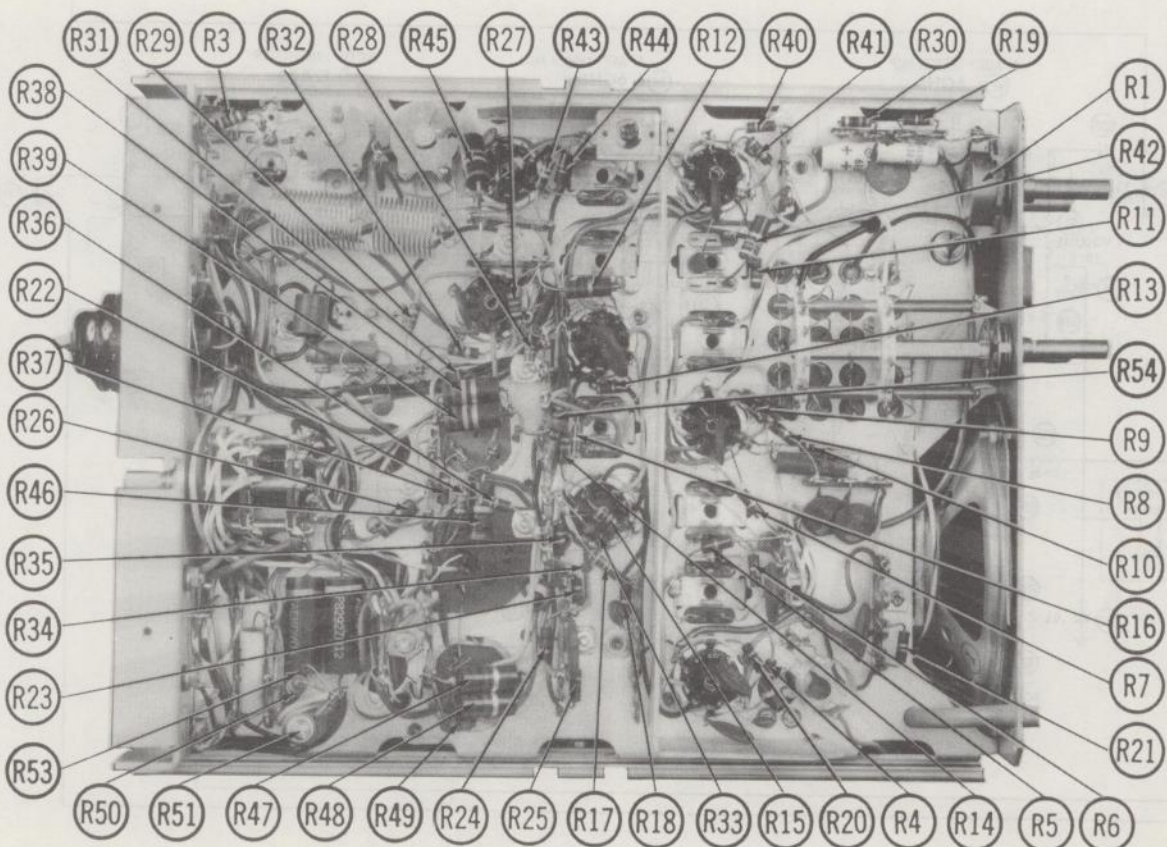
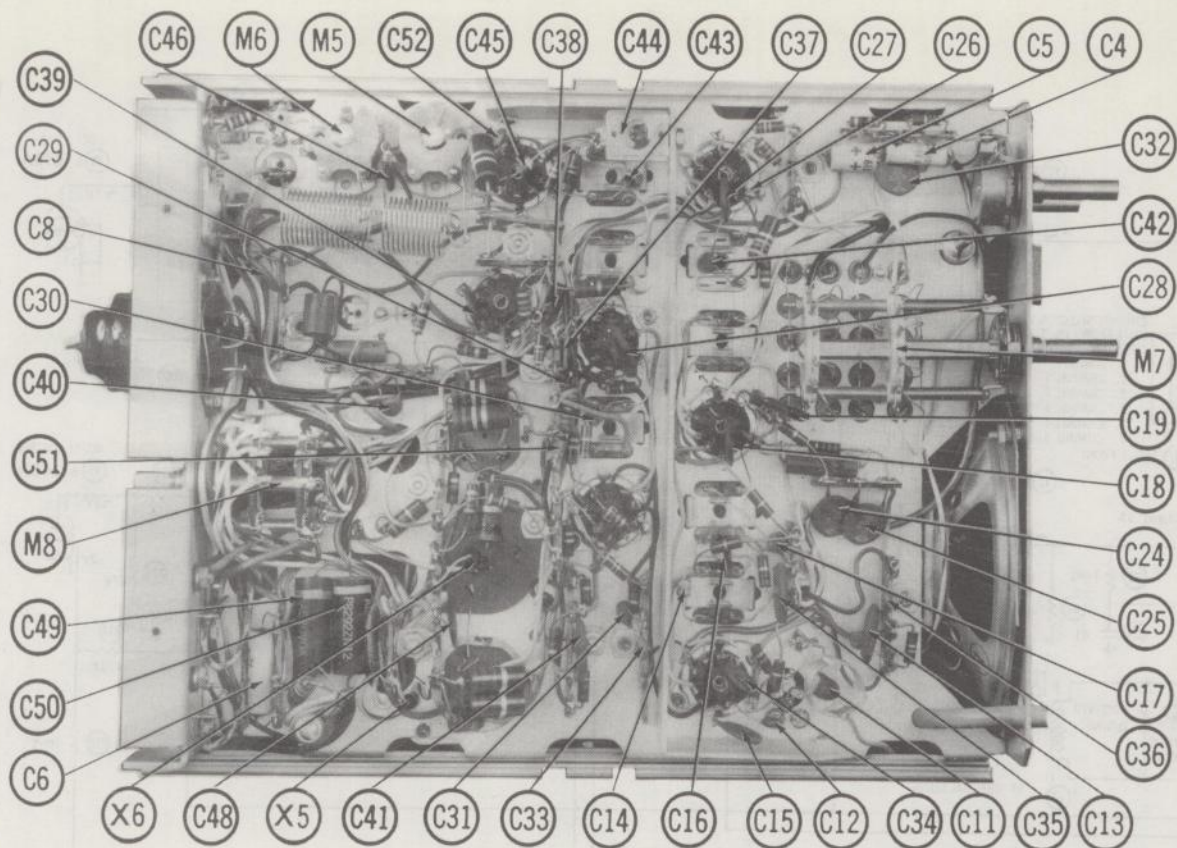
1. DC voltage measurements taken with vacuum tube voltmeter; AC voltages measured with 1000 ohm per volt voltmeter.
2. Socket connections are shown as bottom views.
3. Measured values are from socket pin to common ground.
4. Line voltage maintained at 117 volts for voltage readings.
5. Nominal tolerance of component values makes possible a variation of $\pm 15\%$ in voltage and resistance readings.

A PHOTOFAC STANDARD NOTATION SCHEMATIC
©Howard W. Sams & Co., Inc. 1963

ITEM	TUBE	Pin 1	Pin 2	Pin 3	Pin 4	Pin 5	Pin 6	Pin 7	Pin 8	Pin 9
V1	6GH8	170K	3.3meg	13000 Ω	FIL	FIL	13000 Ω	0 Ω	1000 Ω	250K
V2	6GH8	122K	2meg	13000 Ω	FIL	FIL	13000 Ω	0 Ω	0 Ω	100K
V3	6GH8	147K	1meg	13200 Ω	FIL	FIL	13200 Ω	0 Ω	0 Ω	47K
V4	6GH8	148K	9 Ω	13000 Ω	FIL	FIL	13000 Ω	470 Ω	9000 Ω	2meg
V5	68A	150K	47K	1.6meg	FIL	FIL	0 Ω	0 Ω	1.7meg	1meg
V6	12AB5	11000 Ω	NC	47K	FIL	FIL	47K	450 Ω	11000 Ω	1110 Ω
V7	6CZ5	115K	NC	22K	FIL	FIL	22K	0 Ω	NC	140 Ω

ALL READINGS MADE IN "RECEIVE" POSITION UNLESS OTHERWISE DESIGNATED.
 † MEASURED FROM OUTPUT OF X6. * TAKEN IN "TRANSMIT" POSITION.
 ■ MEASURED AT FINAL AMP PLATE CURRENT TEST RECEPTACLE. NC NO CONNECTION





PARTS LIST AND DESCRIPTION

WIRING DATA

General-use Hook-up Wire	Use BELDEN No. 8530 (Solid) Available in 12 Colors
Shielded Antenna Lead	Use BELDEN No. 8524 (Stranded) Available in 12 Colors
Shielded Antenna Lead	Use BELDEN No. 8244 (Lowest Loss RG-8/U Type)
Coiled Microphone Cable	Use BELDEN No. 8244 (Lowest Loss RG-8/U Type)
Ignition Noise Suppression	Use BELDEN No. 8244 (Lowest Loss RG-8/U Type)
Bonding Strap	Use BELDEN No. 8661 (3/8 In.)

TUBES

ITEM No.	AMPEREX	GENERAL ELECTRIC	RCA	RAYTHEON	Sylvania	TYPE
V1	RF Amp.-AF Amp.-Speech Amp.	6GH8		2nd IF Amp.-AF Amp. Del.-AVC-Noise Limiter-Squelch	6GH8	6GH8
V2	Mixer-Osc.	6GH8		Output-Modulator	6T8A	6T8A
V3	1st IF Amp.-Trans. Buffer-Trans. Osc.	6GH8		Final Amp.	6CZ5	6CZ5

TRANSISTORS

ITEM No.	ORIG. TYPE	USE	REPLACEMENT DATA	NOTES
X1	2N1540	Power Oscillator	DELCO PART No. DS503	PNP
X2	2N1540	Power Oscillator	GE-3	PNP
X3	2N1540	Power Oscillator	GE-3	PNP

POWER RECTIFIERS & SIGNAL DIODES

ITEM No.	CURRENT RATING (Measured)	ORIGINAL Part or Type No.	RECTIFIERS	DIODES	NOTES
X4	.185A	21B-14	IN3193	F2	Relay (XN2073)
X5	.100A	21B-17	IN3195	F6	HV Rectifier
X6	.100A	21B-17	IN3195	F6	HV Rectifier

ELECTROLYTIC CAPACITORS

ITEM No.	RATING	PEARCE-SIMPSON PART No.	AEROVOX PART No.	CORNELL-DUBILIER PART No.	GENERAL ELECTRIC PART No.	MALLORY PART No.	PYRAMID PART No.	SPRAGUE PART No.
C1	80	250	4F-36	C0180	XC3-24	TMT3301	TMT3301	TVL-2520
C2A	80	250	4F-37		XC3-12			TVL-3582
C2B	80	250	4F-37					TVL-3582
C3A	40	400	4F-38					TVL-3651*
C3B	40	400	4F-38					TVL-3651*
C4	2	25	4F-16	PTT75	MTI-1	TT50X2	MLV2-50	TE-1201
C5	2	25	4F-19	PTT73	MTI-19	TT51X100	MLV100-15	TE-1182
C6	25	15	4F-17	PTT69	MTI-10	TT51X25	MLV25-15	TE-1157.1
C7	200	20	4F-31	PRS1280	QTI-27	TC-50025	TD-250-50	TVA-1208

* Not normally in distributor's stock. Available thru distributors on order to manufacturer.

FIXED CAPACITORS

ITEM No.	RATING	REMARKS	AEROVOX PART No.	CENTRALAB PART No.	CORNELL-DUBILIER PART No.	ELMENDO PART No.	MALLORY PART No.	SPRAGUE PART No.
C8	.01		BPD-01	DD-103	BYA1081	CCD-103	GP-110	10TCS-S10
C9	40-300			827B				10TCS-Q22
C10	3.5-12							
C11	22 N470	#4C-15						
C12	47 N1500							
C13	.05		BPD-05	DD-503	CUB6S5	8DP-3-503	GP-150	10TCS-V33
C14	3.3		NPO-SI 3.3	TCZ-3R3	CUV33C	CCTO-3R3	GP-110	10TCS-S10
C15	.01		BPD-01	DD-103	BYA1081	CCD-103	GP-110	10TCS-V10
C16	1		NPO-SI 1	TCZ-1				
C17	.001		BPD-01	DD-102	BYA1081	CCD-102	GP-210	10TCS-S10
C18	.01		ADM-15-201	DTZ-200	CUV33C	CCTO-3R3	CNO-320	10TCC-T20
C19	200 200 5%				CUV33C	CCTO-3R3	CNO-320	10TCC-Q47
C20	47 N1500	Note 1	N750-DI 47	DTN-47	C1064TU	CCTN-470	CNT-447	10TCC-T20
C21	47 N1500	Note 1	N750-DI 47	DTN-47	C1064TU	CCTN-470	CNT-447	10TCC-Q47
C22	200 +5% NPO							
C23	200 +5% NPO							
C24	.01		BPD-01	DD-103	BYA1081	CCD-103	GP-110	10TCS-S10
C25	.01		NPO-SI 3.3	TCZ-3R3	CUV33C	CCTO-3R3	GP-110	10TCS-V33
C26	3.3		BPD-01	DD-103	BYA1081	CCD-103	GP-110	10TCS-S10
C27	.01		BPD-05	DD-503	CUB6S5	8DP-3-503	GP-150	6PS-550
C28	.05		BPD-01	DD-103	BYA1081	CCD-103	GP-110	10TCS-S10
C29	.01		NPO-SI 3.3	TCZ-3R3	CUV33C	CCTO-3R3	GP-110	10TCS-V33
C30	3.3		DI-330	DD-331	LI0733	CCD-331	GP-333	10TCS-T33
C31	330		BPD-01	DD-103	BYA1081	CCD-103	GP-110	10TCS-S10
C32	.01		BPD-01	DD-102	BYA1081	CCD-102	GP-210	10TCS-S10
C33	.001		BPD-01	DD-103	BYA1081	CCD-103	GP-110	10TCS-S10
C34	.01		BPD-05	DD-503	CUB6S5	8DP-3-503	GP-150	6PS-550
C35	.05		BPD-01	DD-103	BYA1081	CCD-103	GP-110	10TCS-S10
C36	.001		BPD-01	DD-102	BYA1081	CCD-102	GP-210	10TCS-S10
C37	.005 10%		DI-5000	DD-5000				
C38	.01		BPD-01	DD-103	BYA1081	CCD-103	GP-110	10TCS-S10
C39	.01		BPD-01	DD-103	BYA1081	CCD-103	GP-110	10TCS-S10
C40	.01		BPD-01	DD-102	BYA1081	CCD-102	GP-210	10TCS-S10
C41	.05		BPD-05	DD-503	CUB6S5	8DP-3-503	GP-150	6PS-550
C42	.001		BPD-01	DD-102	BYA1081	CCD-102	GP-210	10TCS-S10
C43	1		NPO-SI 1	TCZ-1				
C44	30-350		NPO-SI 2.2	DTZ-2R2	CUV22C	465	CNO-510	10TCC-V22
C45	2.2		BPD-01	DD-103	BYA1081	CCD-103	GP-110	10TCS-S10
C46	.01		BPD-01	DD-103	BYA1081	CCD-103	GP-110	10TCS-S10
C47	40-300		BPD-01	DD-103	BYA1081	CCD-103	GP-110	10TCS-S10
C48	.01		P288N-5		CUB2P5	2DP-5-504	GEM-205	2PS-P50
C49	.5 200V		P288N-5		CUB2P5	2DP-5-504	GEM-205	2PS-P50
C50	.5 200V		CI-300				GP-330	10TCS-Q30
C51	300 10%		BPD-01	DD-102	BYA1081	CCD-102	GP-210	10TCS-S10
C52	.001		BPD-01	DD-102	BYA1081	CCD-102	GP-210	10TCS-S10

Note 1. C20 and C21 may be replaced with one 33mmf N1500 unit in some versions.
* Pearce-Simpson Part Number.

CONTROLS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	USE	RESISTANCE	PEARCE-SIMPSON PART No.	CENTRALAB PART No.	CLAROSTAT PART No.	CTS-IRC PART No.	MALLORY PART No.
R1	Volume	500K	20H-18	B-40, 07 (F2-500K, S1204)	A47-500K RS-3	Q13-133, PQ, or (BU2, CTF5, SS5, DCI)*	U-48 or (UA55A, SL2500)
R2	Squelch & Switch	15K 2W	20H-19			WPI5000, 76-12	

* "SNAPTROL"

PARTS LIST AND DESCRIPTION (CONTINUED)

RESISTORS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	RATING	REPLACEMENT DATA		ITEM No.	RATING	REPLACEMENT DATA		REMARKS
		IRC PART No.	WORKMAN PART No.			IRC PART No.	WORKMAN PART No.	
R3	47K			R29	47K			
R4	2.2meg			R30	82Ω			
R5	2200Ω			R31	270Ω 1W			
R6	1meg			R32	180Ω			
R7	2200Ω			R33	1meg			
R8	1meg			R34	4.7meg			
R9	100K			R35	100K			
R10	2200Ω			R36	47K			
R11	1000Ω			R37	1000Ω			
R12	2200Ω 1W			R38	27K 2W			
R13	470Ω			R39	27K 2W			
R14	100K			R40	470K			
R15	47K			R41	47K			
R16	1meg			R42	47K 1W			
R17	470K			R43	100K			
R18	1meg			R44	22K			
R19	470Ω			R45	15K 2W			
R20	1000Ω			R46	1000Ω 2W			
R21	22K			R47	2200Ω 2W			
R22	47K			R48	2200Ω 2W			
R23	1meg			R49	22K 1W			
R24	1000Ω			R50	3.6Ω			
R25	1000Ω			R51	200Ω 5W			
R26	8200Ω 1W			R52	2200Ω			
R27	47K			R53	1000Ω			
R28	47K			R54	2200Ω			

COILS (RF-IF)

ITEM No.	USE	REPLACEMENT DATA			NOTES
		Pearce-Simpson PART No.	MILLER PART No.	STANCOR PART No.	
L1	Indicator Cpl.				
L2	RF Choke(5.6uh)	12A-58			
L3	Rec. Ant. Coil	12A-75			
L4	RF (27MΩ)	12A-55			
L5	RF (27MΩ)	12A-55			
L6	RF Choke(5.6uh)	12A-58			
L7	Rec. Osc.	12A-91			
L8	1st IF	12A-26			
L9	2nd IF	12A-26			
L10	Trans. Osc. Plate	12A-57			
L11	Trans. Osc. Cpl.	12A-55			
L12	Final	12A-74			
L13	RF Choke(73uh)	12A-36			

TRANSFORMER (POWER)

ITEM No.	RATING	REPLACEMENT DATA			NOTES
		Pearce-Simpson PART No.	MERIT PART No.	STANCOR THORDARSON PART No.	
T1	110VAC ① .5A or ② .6VDC ③ 4.7A	12B-77			

TRANSFORMER (AUDIO OUTPUT)

ITEM No.	IMPEDANCE	REPLACEMENT DATA				NOTES
		Pearce-Simpson PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	
T2	5000Ω	12B-47				
	3-4Ω					
	SEC. 2					
	5000Ω					

SPEAKER

ITEM No.	TYPE	REPLACEMENT DATA		NOTES
		Pearce-Simpson PART No.	QUAM PART No.	
SP1	4"	25A12*	4A07	* Alternate Part #25A-13

FUSES

ITEM No.	RATING	REPLACEMENT DATA			BUSS PART No.
		Pearce-Simpson PART No.	LITTELFUSE PART No.	FUSE HOLDER	
M1	3AG 1A 250V	8A-1 ①	312001	312001	AGC 1
M2	3AG 1A 250V	8A-1 ①	312001	312001	AGC1
M3	3AG 32V	31H-4 ②	31107.5	155020	AGC 7½

MISCELLANEOUS

ITEM No.	PART NAME	Pearce-Simpson PART No.	NOTES
M4	Tuning Cap	4C-21	Receiver Tuning
M5	Variable Capacitor	4C-14	Transmitter Final Plate Tuning
M6	Variable Capacitor	4C-14	Transmitter Antenna Loading
M7	Switch	27A-44	Channel Selector (Rotary Wafer Type)
M8	Switch	27A-22A	Voltage Selector (Rotary Wafer Type)
M9	Relay	19B-16	Receive-Transmit (12 Volt, 70Ω)
	Microphone	16A-8G	With Coil Cord

CABINETS & CABINET PARTS

(When Ordering Cabinets & Cabinet Parts, Specify Model, Chassis & Color)

NAME	PART NO.	DESCRIPTION
Knobs	13A-43	Control
Knob	13A-30	Power Selector
Control Panel	7K-5	Molded Plastic
Cabinet Half	3F-20	Molded Implex



PHOTOFACT®

TRADE NAME: Raytheon Model Ray-Tel TWR-2

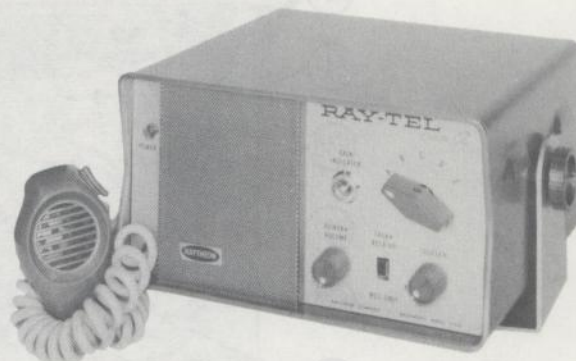
SUPPLIER: Raytheon Co., Distributor Products Div.
411 Providence Turnpike, Westwood, Mass.

TYPE SET: 10 Tube Citizens Band Transceiver

POWER SUPPLY: 110 — 120 Volts AC, 60 Cycles (or)
6 (or) 12 Volt Storage Battery

RATING: 65 Watts, .6 A@117VAC, 60 Cycles
5 A@12.6VDC (or) 10A@6.3VDC

TUNING RANGE: Any 5 Citizens Band Channels 1 thru 23



ALIGNMENT INSTRUCTIONS

RECEIVER ALIGNMENT

Connect output meter across voice coil.
Volume control should be at maximum position. Output of signal generator should be no higher than necessary to obtain an output reading.

SIGNAL GENERATOR	CHANNEL	ADJUST	REMARKS
High side thru .01mfd to pin 7 of V3, low side to chassis. (Tune to 455KC, 400% Mod.)	Any	A1, A2, A3, A4, A5, A6, A7, A8	Adjust for maximum output.
High side thru .01mfd to pin 7, of V2, low side to chassis. (Tune to 6MC, 400% Mod.)	"	A9, A10	Adjust for maximum output.
High side thru .01mfd to antenna receptacle, low side to chassis. (Tune to channel freq.)	Center Channel Used.	All	Adjust for maximum output.

TRANSMITTER ALIGNMENT

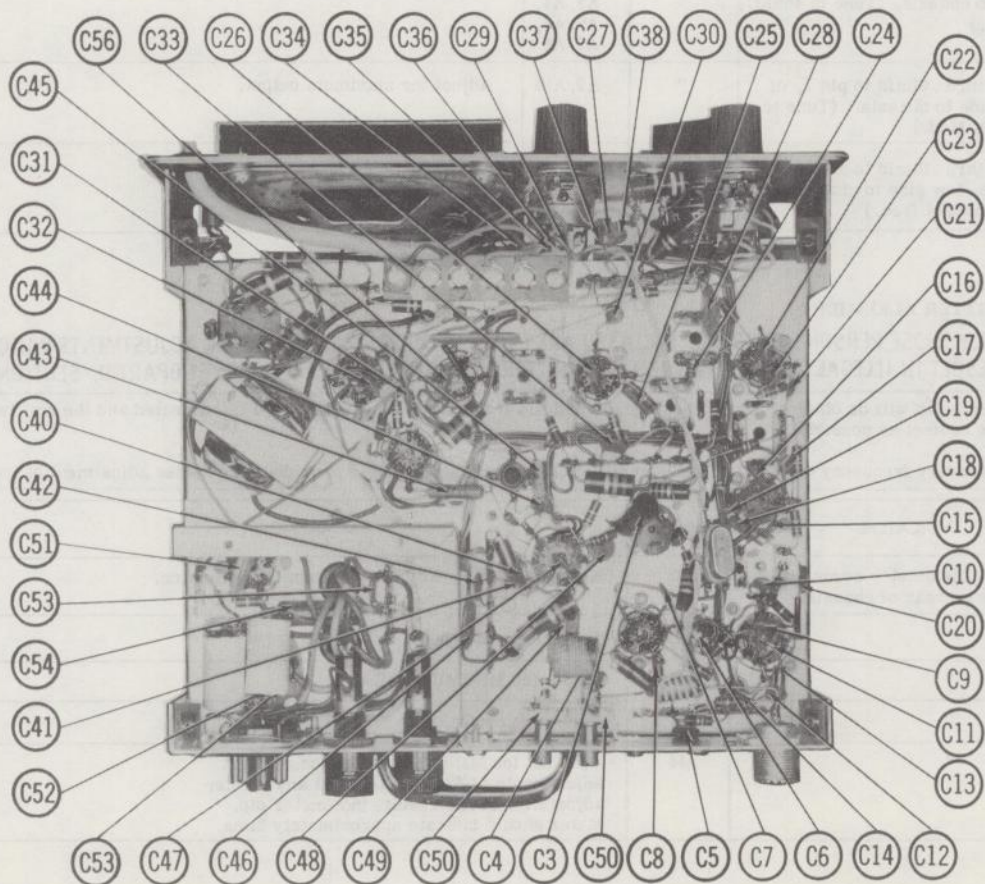
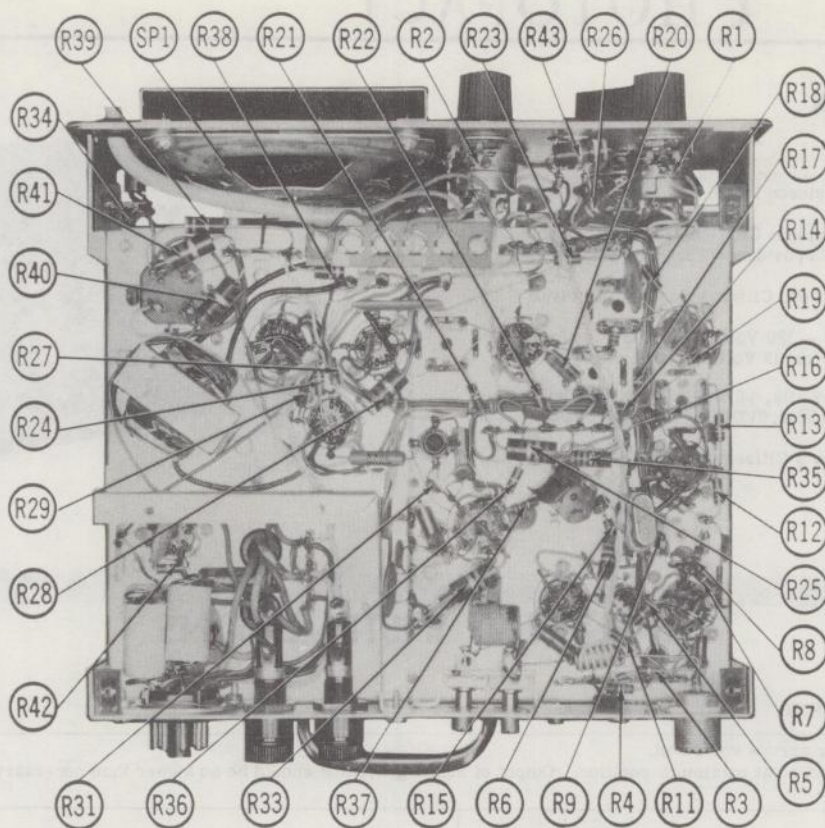
ONLY THOSE PERSONS PROPERLY LICENSED ARE PERMITTED TO MAKE REPAIRS OR ADJUSTMENTS WHICH MAY RESULT IN ILLEGAL OPERATION. (REFER TO FCC RULES & REGULATIONS PART 19, SUBPART D, SECTION 19.71)

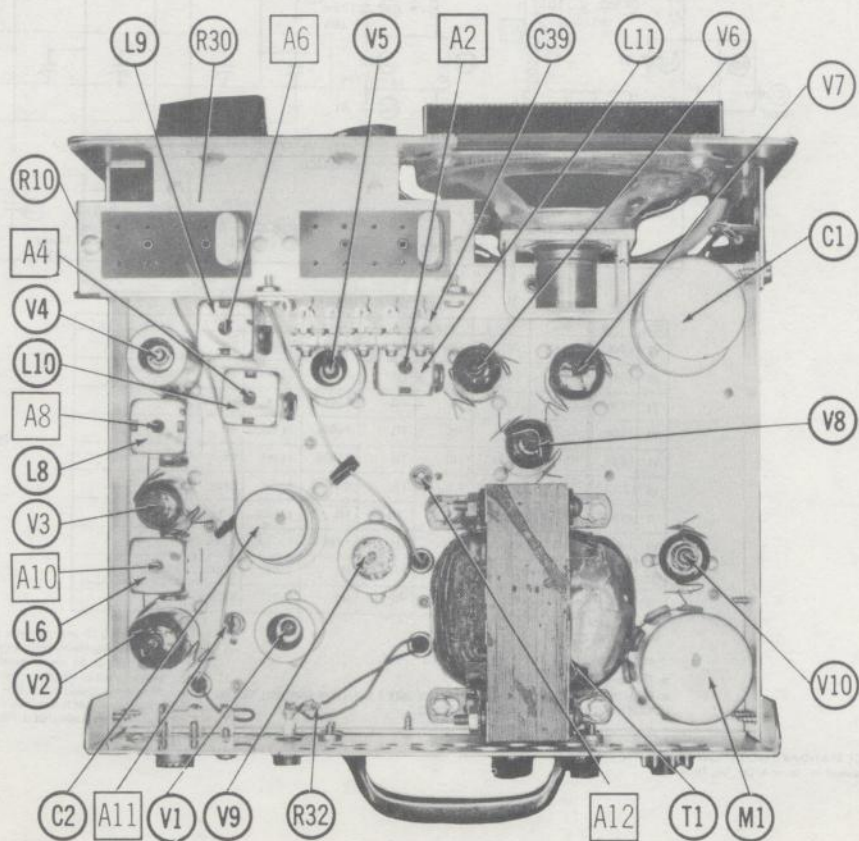
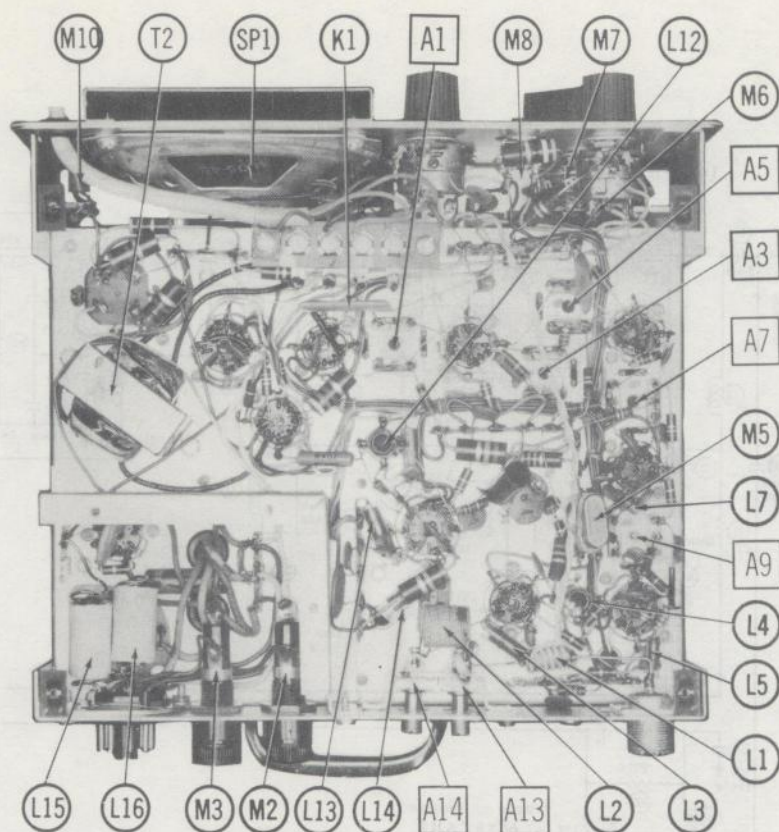
Best results will be obtained when adjusting A13 and A14 if the antenna normally used is connected and the unit is as nearly in the cabinet as possible.

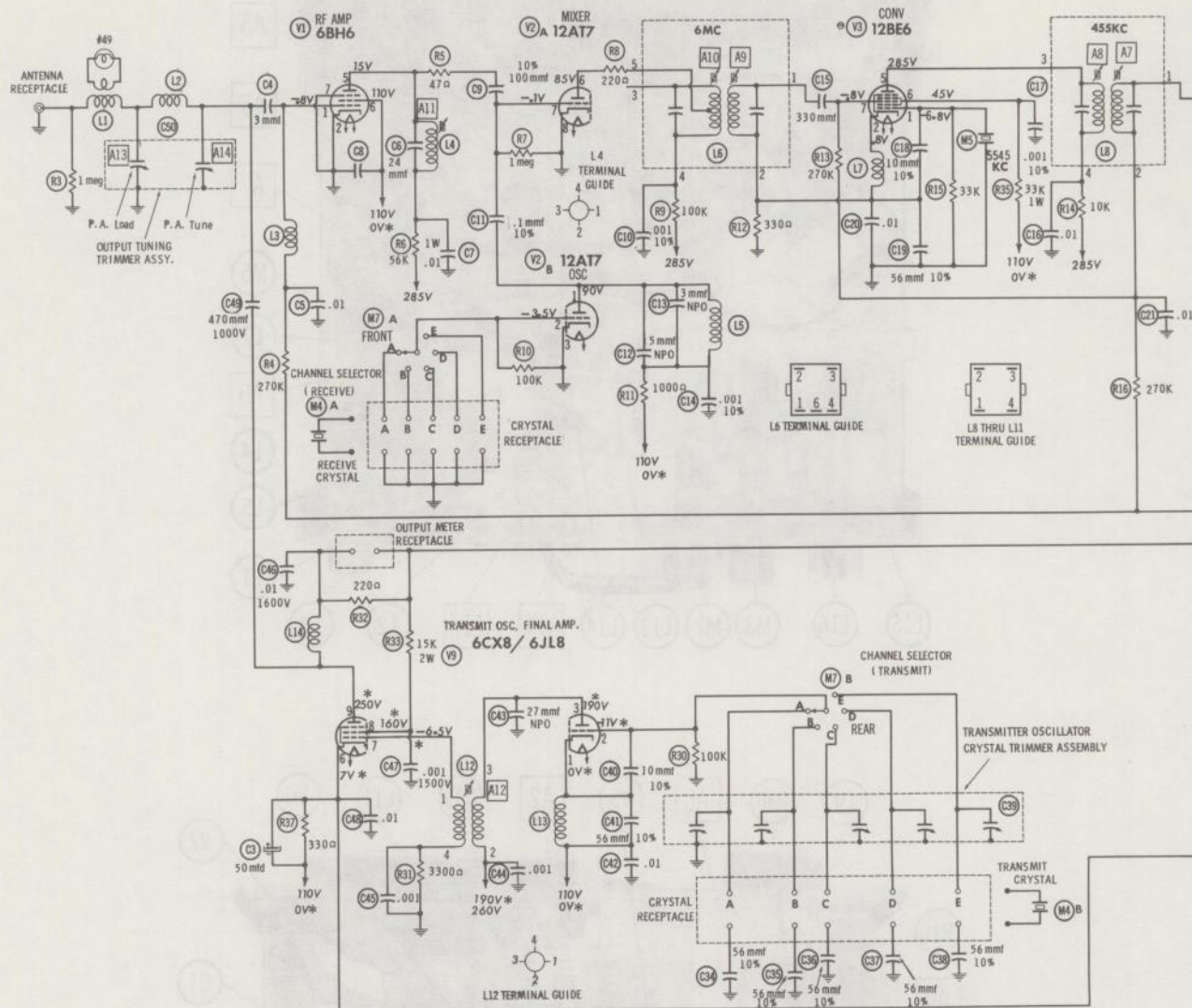
A secondary frequency standard should be used to check accuracy. C39 is provided for precise adjustment of frequency.

INDICATOR	ADJUST	REMARKS
0-100DC milliammeter connected to meter jack on rear of chassis.	A12	Key transmitter. Adjust for maximum deflection.
"	A13	Turn clockwise finger tight.
"	A14	Adjust for MINIMUM deflection.
"	A13	Turn counterclockwise slightly.
"	A14	Readjust for MINIMUM deflection. Repeat adjustments of A13 and A14 until any further adjustment of A13 results in a meter dip. Meter should indicate approximately 21ma.

HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana







RESISTANCE READINGS

ITEM	TUBE	Pin 1	Pin 2	Pin 3	Pin 4	Pin 5	Pin 6	Pin 7	Pin 8	Pin 9
V1	6BH6	1 meg	0Ω	FIL	FIL	156K	126K	0Ω		
V2	12AT7	126K	100K	0Ω	FIL	FIL	1100K	1 meg	0Ω	NC
V3	12BE6	33K	330Ω	FIL	FIL	110K	155K	1.3 meg		
V4	6BH6	1.1 meg	470Ω	FIL	FIL	1100K	1100K	0Ω		
V5	6BH6	1 meg	330Ω	FIL	FIL	1100K	1100K	0Ω		
V6	12AL5	270K	500K	FIL	FIL	0Ω	0Ω	270K		
V7	12AX7	1560K	13.3 meg	22K	FIL	FIL	1560K	2.2 meg	125K	NC
V8	6AQ5	560K	470Ω	FIL	FIL	1400Ω	1300Ω	560K		
V9	6CX8	125.4K	100K	13600Ω	FIL	FIL	130K	3300Ω	115K	1550Ω
V10	12X4	450Ω	TP	FIL	FIL	NC	450Ω	1100K		

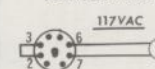
TP: TIE POINT
NC: NO CONNECTION

† MEASURED FROM OUTPUT OF RECTIFIER, PIN 7, V10.

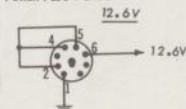
• MEASURED WITH ANL SWITCH CLOSED.

* MEASURED WITH TRANSMIT/RECEIVE-RECEIVE ONLY & SWITCH IN TRANSMIT-RECEIVE POSITION, PUSH-TO-TALK BUTTON DEPRESS.

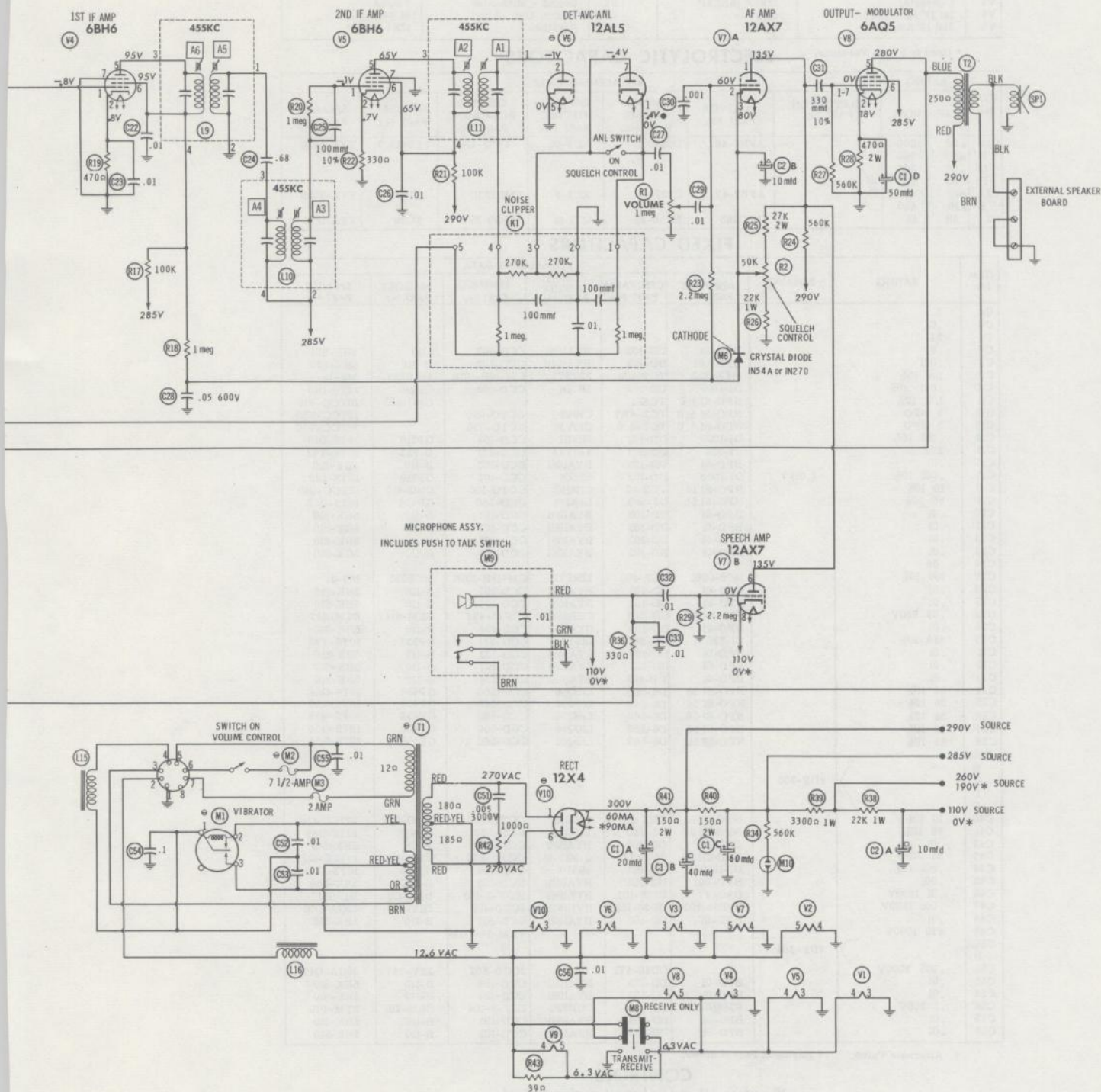
POWER PLUG & CABLE



POWER PLUG & CABLE



- See parts list for alternate value or application.
- Voltage measurements taken with vacuum tube voltmeter.
- All controls set for normal operation, no signal applied.
- Measured values are from socket pin or terminal to common ground.
- All terminals viewed from bottom unless otherwise designated.
- Numbers assigned to terminals may not be found on the unit.
- Supply voltage maintained at rated value for voltage readings.



RAYTHEON MODEL RAY-TEL TWR 2

PARTS LIST AND DESCRIPTION

TUBES

* AMPEREX * GENERAL ELECTRIC * RCA * RAYTHEON * SYLVANIA *					
ITEM No.	USE	TYPE	ITEM No.	USE	TYPE
V1	RF Amplifier	6BH6	V6	Detector / AVC / ANL	12AL5 (6AL5)*
V2	Mixer-Oscillator	12AT7	V7	AF Amp. -Speech Amp.	12AX7
V3	Converter	12BE6 (6BE6)*	V8	Output - Modulator	6AQ5A
V4	1st IF Amplifier	6BH6	V9	Trans. Osc. -Final	6CX8/ 6JL8
V5	2nd IF Amplifier	6BH6	V10	Rectifier	12X4 (6X4)*

* Used in 6 Volt Versions.

ELECTROLYTIC CAPACITORS

ITEM No.	RATING		REPLACEMENT DATA						
	CAP.	VOLT.	RAYTHEON PART No.	AEROVOX PART No.	CORNELL-DUBILIER PART No.	GENERAL ELECTRIC PART No.	GENERAL INSTRUMENT PART No.	MALLORY PART No.	SPRAGUE PART No.
C1A	▲ 20	300	}	AFH4-46	D0380	XC4-66	TMQ-4140	FP419, 7	TVL-4570
B	■ 40	300							
C	▲ 60	300							
D	■ 50	25							
C2A	■ 10	450	}	AFH2-47	C0370	XC2-3	TMD2230	FP231	TVL-2750
B	▲ 10	450							
C3	50	12		PRSI265	BR50-25	QT1-15	TD-50-25	TC29	TVA-1206

FIXED CAPACITORS

ITEM No.	RATING	REMARKS	REPLACEMENT DATA					
			AEROVOX PART No.	CENTRALAB PART No.	CORNELL-DUBILIER PART No.	ELMENCOR PART No.	MALLORY PART No.	SPRAGUE PART No.
C4	3							
C5	.01							
C6	24							
C7	.01		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10
C8	.001		BPD-001	DD-102	BYA10D1	CCD-102	B-210	5HK-D10
C9	100 10%		1469-0001	TCZ-100	22R5T1	CM-19B-101K	MCB235	MS-31
C10	.001 10%		DI-1000	DD-102	5R5D1	CCD-102	GP210	10TS-D10
C11	1.0 10%		NPO-SI 1.0	TCZ-1			CNO-510	10TCC-V10
C12	5 NPO		NPO-SI 5.0	TCZ-4R7	C10V5C	CCTO-050		10TCC-V50
C13	3 NPO		NPO-SI 3.0	TCZ-3.0	C10V3C	CCTO-030		10TCC-V30
C14	.001 10%		DI-1000	DD-102	5R5D1	CCD-102	GP210	10TS-D10
C15	330		DI-330	DD-331	L10T33	CCD-331	B-333	10TS-T33
C16	.01		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10
C17	.001 10%		DI-1000	DD-102	5R5D1	CCD-102	GP210	10TS-D10
C18	10 10%		NPO-SI 10	TCZ-10	C10Q1C	CCTO-100	CNO-410	10TCC-Q10
C19	56 10%		NPO-SI 56	D6-560	L10Q56	CCD-560	GP456	10TS-Q56
C20	.01		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10
C21	.01		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10
C22	.01		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10
C23	.01		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10
C24	.68							
C25	100 10%		1469-0001	TCZ-100	22R5T1	CM-19B-101K	MCB235	MS-31
C26	.01		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10
C27	.01		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10
C28	.05 600V		P688N-047	DD-503	CUB6S47	BDP-3-473	GEM-6147	6TM-S47
C29	.01		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10
C30	330 10%		DI-330	DD-331	L10T33	CCD-331	GP333	10TS-T33
C31	.01		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10
C32	.01		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10
C33	.01		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10
C34	56 10%		NPO-SI 56	D6-560	L10Q56	CCD-560	GP456	10TS-Q56
C35	56 10%		NPO-SI 56	D6-560	L10Q56	CCD-560	GP456	10TS-Q56
C36	56 10%		NPO-SI 56	D6-560	L10Q56	CCD-560	GP456	10TS-Q56
C37	56 10%		NPO-SI 56	D6-560	L10Q56	CCD-560	GP456	10TS-Q56
C38	56 10%		NPO-SI 56	D6-560	L10Q56	CCD-560	GP456	10TS-Q56
C39A								
B								
C								
D								
E								
C40	10 10%		NPO-SI 10	TCZ-10	C10Q1C	CCTO-100	CNO-410	10TCC-Q10
C41	56 10%		NPO-SI 56	D6-560	L10Q56	CCD-560	GP456	10TS-Q56
C42	.01		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10
C43	27 NPO		NPO-DI 25	TCZ-27	C10Q27C	CCTO-270	CNO-427	10TCC-Q27
C44	.001 10%		DI-1000	DD-102	5R5D1	CCD-102	GP210	10TS-D10
C45	.001		BPD-001	DD-102	BYA10D1	CCD-102	B-210	5HK-D10
C46	.01 1600V		DAC-27	DD16-103	HVE16S1	16DP-3-103	UAC-110	BL-S10
C47	.001 1500V		HVD15-1000	DD30-102	HVB16D1	3CCD-102	2HV-210	30GA-D10
C48	.01		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10
C49	470 1000V					VCM-20-47IM		
C50A								
B								
C51	.005 3000V			DD30-472		3CCD-502	3HV-247	30GA-D47
C52	.01		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10
C53	.01		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10
C54	.1 200V		P288N-1	DF-104	CUB2P1	2DP-3-104	GEM-201	2TM-P10
C55	.01		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10
C56	.01		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10

† Alternate Value.

Raytheon Part Number.

CONTROLS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	USE	RESISTANCE	REPLACEMENT DATA				
			RAYTHEON PART No.	CENTRALAB PART No.	CLAROSTAT PART No.	CTS-IRC PART No.	MALLORY PART No.
R1	Volume, Power On-Off Switch	1meg		B-70-S or F2-1meg, SU-204, KR-4	A47-1meg-Z, FS-3, SWE-23	Q13-137, 76-1 or (BUI, CF12, SSI, GC)*	(UA16A, SF1000, US-41) or (RU16A, SF-1000, SL38, US-41) or (U53, US26)
R2	Squealch, ANL Switch	50K		F1-50K, SU204, KR-2	A47-50K-S, FS-3, SWE-20	Q11-123, 76-2, or (BUI, CF12, SSI, WF)*	(UA54L, SF1000, US42) or (RU54L, SF1000, SL38, US42) or (U35, US27)

* "SNAPTROL"

PARTS LIST AND DESCRIPTION (CONTINUED)

COILS (RF-IF)

ITEM No.	USE	REPLACEMENT DATA					NOTES
		RAYTHEON PART No.	MERIT PART No.	MILLER PART No.	STANCOR PART No.	WORKMAN PART No.	
L1	Indicator Coup.	DP-108					
L2	Antenna Tank	DP-109					
L3	RF Choke (5.6uh)	DP-105	SW-631	4609	RTC-8519	T959	
L4	Rec. RF	DP-107					
L5	RF Choke (1.5 uh)	DP-103	BC-562	4604	RTC-8516	T856	
L6	6MC IF	DP-303					
L7	Conv. Cath. (27uh)	DP-301					
L8	1st 455KC IF	DP-101	BC-353	12-C30	RTC-8633	T608	
L9	2nd 455KC IF	DP-101	BC-352	12-C31	RTC-8632	T607	
L10	3rd 455KC IF	DP-101	BC-352	12-C31	RTC-8632	T607	
L11	4th 455KC IF	DP-101	BC-352	12-C31	RTC-8632	T607	
L12	Trans. Osc. Coup.	DP-302					
L13	RF Choke (5.6uh)	DP-105					
L14	RF Choke (15uh)	DP-104		4624	RTC-8524	T862	
L15	Hash Choke (48uh)	DP-106		7825-8			
L16	Hash Choke (48uh)	DP-106		7825-8			

TRANSFORMER (POWER)

ITEM No.	RATING			REPLACEMENT DATA					NOTES
	PRI.	SEC. 1	SEC. 2	RAYTHEON PART No.	MERIT PART No.	STANCOR PART No.	THORDARSON PART No.	TRIAD PART No.	
T1	117VAC @ .720A or 12.6V DC @ 3.1A	540VCT @ 60MA DC, (90MA)*		DP-112 ①					* Transmit ① 6 Volt DC Versions use Part #DP-113

TRANSFORMER (AUDIO OUTPUT)

ITEM No.	IMPEDANCE		REPLACEMENT DATA					NOTES
	PRI.	SEC.	RAYTHEON PART No.	MERIT PART No.	STANCOR PART No.	THORDARSON PART No.	TRIAD PART No.	
T2	6500Ω	3-4Ω	DP-111	A-2931	A-3878	24S05	S-63X	

SPEAKER

ITEM No.	TYPE			REPLACEMENT DATA		NOTES
				RAYTHEON PART No.	QUAM PART No.	
SP1	4"	PM	3-4Ω	DP-114	4A1	

COMPONENT COMBINATIONS

ITEM No.	USE	DESCRIPTION	RAYTHEON PART No.	REPLACEMENT DATA
K1	Noise Clipper Net.	(2) 270K, (2) 1meg, (2) 100mmf, .01mfd	DP-110	

VIBRATOR

ITEM No.	TYPE	INPUT VOLTS	FRE-QUENCY	REPLACEMENT DATA			NOTES
				RAYTHEON PART No.	CORNELL-DUBILIER PART No.	MALLORY PART No.	
M1	Interrupter	12.6	115%		6301	G-1601	12.6VDC Versions
	Interrupter	6.3	115%		5301	1601	6VDC Versions

FUSES

ITEM No.	TYPE	RATING	REPLACEMENT DATA					
			RAYTHEON PART No.		LITTELFUSE PART No.		BUSS PART No.	
			FUSE	HOLDER	FUSE	HOLDER	FUSE	HOLDER
M2	3AG	7½A 250V	AGC 7½ ①		31707.5 (3AG 7½A 250V)	342001	AGC 7½	HKP
M3	3AG	2A 250V S/B	AGC 2		312002 (3AG 2A 250V)	342001	AGC 2	HKP

① 15 Amp. fuse used in 6-volt Versions.

MISCELLANEOUS

ITEM No.	PART NAME	RAYTHEON PART No.	NOTES
M4A B	Crystal	DP-01 to DP-23	Receive Transmit Matched Pair, Order by Channel Desired.
M5	Crystal	DP-307	Converter Crystal, 5545KC
M6	Squelch Diode	DP-309	1N270 or 1N54A
M7	Switch	DP-306	Channel Selector (Rotary Wafer Type)
M8	Switch	DP-121	Transmit Receive-Receive Only (DPDT Slide Type)
M9	Microphone	DP-122	Includes Switch, Capacitor, and Cord.
M10	Lamp Assembly	DP-308	Power On Indicator
	Power Cable	DP-312	6VDC
	Power Cable	DP-313	12VDC
	Power Cable	DP-314	117VAC
	Knob	DP-310	Volume, Squelch
	Knob	DP-311	Channel Selector

WIRING DATA

General-use Hook-up Wire	Use BELDEN No. 8530 (Solid) Available in 12 Colors
Shielded Antenna Lead	Use BELDEN No. 8524 (Stranded) Available in 12 Colors
	8214 Lowest Loss (RG-8/U Type)
	8237 Low Loss (RG-8/U)
	8240 (Solid) Miniature (RG-58/U)
	8259 (Stranded) Miniature (RG-58A/U)
Coiled Microphone Cable	Use BELDEN No. 8497 3 Conductor- 1 Shielded for Press-to-Talk (Neoprene)
	8496 3 Conductor- 1 Shielded for Press-to-Talk (Vinyl)
Ignition Noise Suppression	Use BELDEN No. 7300-Series Spark-Plug Sets
Bonding Strap	Use BELDEN No. 8661 (3/8 In.)



PHOTOFACT[®]



TRADE NAME : Raytheon Model Raycom
SUPPLIER : Raytheon Co., Distributor Products Div.
411 Providence Turnpike, Westwood, Mass.
TYPE SET : AC-Battery, 9 Tube Transceiver
POWER SUPPLY : 110 - 120 Volts AC, 60 Cycles (or)
12 VDC (or) 32VDC
RATING : 4.5 Amp. @12.6VDC
TUNING RANGE : Any 5 CB Channels 1 thru 22

RAYTHEON MODEL RAYCOM

ALIGNMENT INSTRUCTIONS

RECEIVER

Turn Gate Control (R2) to off.

Connect a signal generator tuned to 455KC (400 μ Mod.) thru .1mfd to pin 2 of V2A (Mixer), common to chassis. Connect a DC VTVM to point $\diamond A$. Adjust A1, A2, A3, and A4 for maximum deflection.

Change connection of signal generator to the antenna socket and retune generator to 27.085KC (Channel 11). Adjust A5, A6 and A7 for maximum deflection.

TRANSMITTER

Connect a 52 Ω dummy load to antenna socket. Using a Frequency Meter, adjust A8 to frequency indicated on osc. crystal for zero beat, (within 100 cps.)

Connect DC probe of VTVM to point $\diamond B$, common to chassis. Adjust A9 on channel 11 for maximum deflection of VTVM and then back off about 10% on the long slope. (When the crystal oscillator is tuned in one direction the output will increase slowly -- long slope -- then suddenly fall off).

Connect DC probe of VTVM to point $\diamond C$, common to chassis. Adjust A10 for maximum deflection (approximately 30 volts).

Connect DC milliammeter to two screw terminal strip and adjust A11 and A12 alternately until the meter reads 25ma. Care should be taken not to exceed this current, otherwise the maximum legal plate input of 5 watts will be exceeded.

Adjustment A13 is intended to cancel out the internal wiring inductance between the pi section load capacitor and the antenna coaxial feed. The output of the transmitter is designed to match from 25 to 75 ohms. This adjustment (A13) may also be used to compensate for a standing wave ratio appearing on the coaxial cable feed to the antenna. An antenna may be off frequency by several inches and yet be loaded efficiently by the adjustment of A13. A12 is shorted out of the circuit when fully meshed.

HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana

PARTS LIST AND DESCRIPTIONS

TUBES

ITEM No.	USE	TYPE	GENERAL ELECTRIC	RCA	RAYTHEON	SYLVANIA	TYPE
V1	RF Amplifier	12AU6					6AQ5
V2	Mixer-Osc.	6U8A					12AU7
V3	IF Amplifier	12BA6					12AQ5
V4	Det.-AF Amp.	12CR6					12X4
V5	Noise Limiter-Squelch	12AL5					
V6	AF Output-Modulator						
V7	Trans. Osc.-Doublers						
V8	Final Amplifier						
V9	Rectifier						

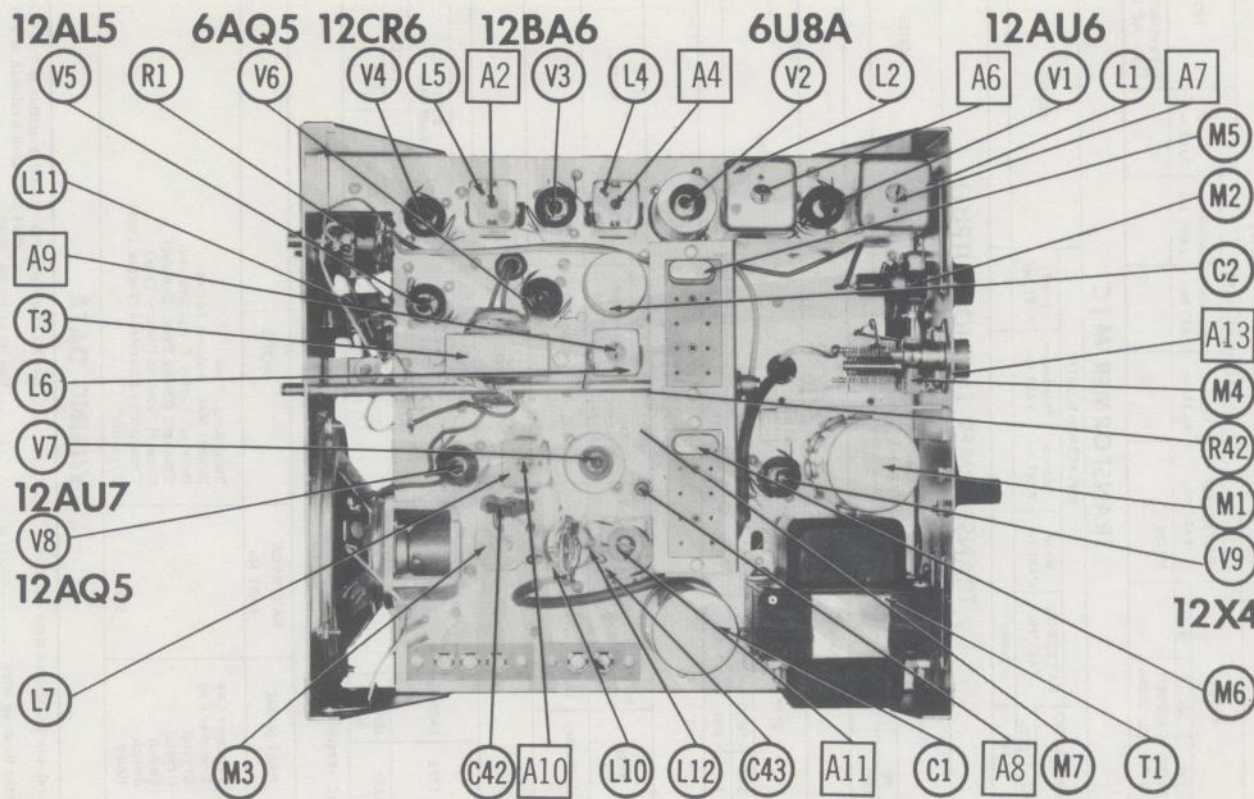
ELECTROLYTIC CAPACITORS

ITEM No.	RATING	RAYTHEON PART No.	AEROVOX PART No.	CORNELL-DUBILIER PART No.	MALLORY PART No.	PYRAMID PART No.	SPRAGUE PART No.	NOTES
C1A	60 450		AFH2-59	A0500	FPI48	TMS-1790	TVL-1730	Note 1
C1B	60 450		AFH2-59	BR6045	TC795	TD-50-450	TVA-1714	Note 1
C2A	20 100		AFH2-08	B0090	F2208	TMD-2075	TVL-2415	
C2B	20 100							

Note 1. AC versions use 20-20mfd in this application.

FIXED CAPACITORS

ITEM No.	RATING	REMARKS	REPLACEMENT DATA	SPRAGUE PART No.
C3	5000		CORNELL-DUBILIER PART No.	MALLORY PART No.
C4	20000		CORNELL-DUBILIER PART No.	MALLORY PART No.
C5	20000		CORNELL-DUBILIER PART No.	MALLORY PART No.
C6	20000		CORNELL-DUBILIER PART No.	MALLORY PART No.
C7	20000		CORNELL-DUBILIER PART No.	MALLORY PART No.
C8	20000		CORNELL-DUBILIER PART No.	MALLORY PART No.
C9	10000		CORNELL-DUBILIER PART No.	MALLORY PART No.
C10	10000		CORNELL-DUBILIER PART No.	MALLORY PART No.
C11	51 100		CORNELL-DUBILIER PART No.	MALLORY PART No.
C12	10000		CORNELL-DUBILIER PART No.	MALLORY PART No.
C13	5000		CORNELL-DUBILIER PART No.	MALLORY PART No.
C14	10000		CORNELL-DUBILIER PART No.	MALLORY PART No.
C15	10000		CORNELL-DUBILIER PART No.	MALLORY PART No.
C16	100 100		CORNELL-DUBILIER PART No.	MALLORY PART No.
C17	100 100		CORNELL-DUBILIER PART No.	MALLORY PART No.
C18	100 100		CORNELL-DUBILIER PART No.	MALLORY PART No.
C19	10000		CORNELL-DUBILIER PART No.	MALLORY PART No.
C20	100 100		CORNELL-DUBILIER PART No.	MALLORY PART No.
C21	50 600V		CORNELL-DUBILIER PART No.	MALLORY PART No.
C22	1000 100		CORNELL-DUBILIER PART No.	MALLORY PART No.
C23	1000 100		CORNELL-DUBILIER PART No.	MALLORY PART No.
C24	1000 100		CORNELL-DUBILIER PART No.	MALLORY PART No.
C25	1000 100		CORNELL-DUBILIER PART No.	MALLORY PART No.
C26	1000 100		CORNELL-DUBILIER PART No.	MALLORY PART No.
C27	1000 100		CORNELL-DUBILIER PART No.	MALLORY PART No.
C28	10000		CORNELL-DUBILIER PART No.	MALLORY PART No.
C29	3300 100		CORNELL-DUBILIER PART No.	MALLORY PART No.
C30	1000 100		CORNELL-DUBILIER PART No.	MALLORY PART No.
C31	10 max.		CORNELL-DUBILIER PART No.	MALLORY PART No.
C32	50 100		CORNELL-DUBILIER PART No.	MALLORY PART No.
C33	5000 2000V		CORNELL-DUBILIER PART No.	MALLORY PART No.
C34	24 100		CORNELL-DUBILIER PART No.	MALLORY PART No.
C35	24 100		CORNELL-DUBILIER PART No.	MALLORY PART No.
C36	10000 1600V		CORNELL-DUBILIER PART No.	MALLORY PART No.
C37	24 100		CORNELL-DUBILIER PART No.	MALLORY PART No.
C38	1000 100		CORNELL-DUBILIER PART No.	MALLORY PART No.
C39	4700 3000V		CORNELL-DUBILIER PART No.	MALLORY PART No.
C40	1000 1500V		CORNELL-DUBILIER PART No.	MALLORY PART No.
C41	10000		CORNELL-DUBILIER PART No.	MALLORY PART No.
C42	470		CORNELL-DUBILIER PART No.	MALLORY PART No.
C43	800 max.		CORNELL-DUBILIER PART No.	MALLORY PART No.
C44	4700 3000V		CORNELL-DUBILIER PART No.	MALLORY PART No.
C45	.5 200V		CORNELL-DUBILIER PART No.	MALLORY PART No.



RAYTHEON MODEL RAYCOM

PARTS LIST AND DESCRIPTIONS (Continued)

FIXED CAPACITORS (cont)

ITEM No.	RATING	REMARKS	REPLACEMENT DATA			
			AEROVOX PART No.	CENTRALAB PART No.	CORNELL-DUBILIER PART No.	ELMCO PART No.
C46	.5 200V	Note 1	P288N-5	CUB2P5	2DP-5-504	GEM-205
C47	.5 200V	Note 1	P288N-5	CUB2P5	2DP-5-504	GEM-205

Note 1. Not used in some versions.
† Alternate Value.

CONTROLS

ITEM No.	RATING	REMARKS	REPLACEMENT DATA			
			RAYTHEON PART No.	CENTRALAB PART No.	CLAROSTAT PART No.	CTS-IRC PART No.
R1A	1meg	CM-16666	B-69	A47-1meg-S	Q11-137	US-27
R1B	1meg	CM-16666	Not Req.	RS-2	Not Req.	US-27
R1C	1meg	CM-16666	Not Req.	RS-2	Not Req.	US-27
R2A	1meg	CM-16666	B-69	A47-1meg-S	Q11-137	US-27
R2B	1meg	CM-16666	Not Req.	RS-2	Not Req.	US-27
R2C	1meg	CM-16666	Not Req.	RS-2	Not Req.	US-27

RESISTORS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	RATING	REMARKS	REPLACEMENT DATA			
			RAYTHEON PART No.	WORKMAN TV PART No.	IRC PART No.	RATING
R3	560K					
R4	100K					
R5	100K					
R6	330K					
R7	100K					
R8	220K					
R9	100K					
R10	270K					
R11	1meg					
R12	22K 1W					
R13	22K 1W					
R14	270K					
R15	270K					
R16	1meg					
R17	1meg					
R18	1meg					
R19	1meg					
R20	270K					
R21	270K					
R22	2.2meg					
R23	270K					

Note 1. Not used in some versions.

COILS (RF-IF)

ITEM No.	USE	REPLACEMENT DATA			
		RAYTHEON PART No.	Miller PART No.	Stancor PART No.	Workman TV PART No.
L1	Ant.				
L2	RF Choke (1.5uh)	TL-61			
L3	RF Choke (1.5uh)	TL-62			
L4	Input IF	302217K			
L5	Output IF	BC-352			
L6	Osc. Plate	BC-352			
L7	Doublet Plate	TL-65			
L8	RF Choke (2uh)	TL-64			
L9	RF Choke (15uh)	4606			
L10	Final Plate	4624			
L11	RF Choke (15uh)	4624			
L12	Output	TL-63			
L13	Hash Choke (10uh)	T105-118T			

TRANSFORMER (POWER)

ITEM No.	RATING	REMARKS	REPLACEMENT DATA			
			RAYTHEON PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.
T1	13VCT 520VCT 2.7A	ST-86				

TRANSFORMER MIC

ITEM No.	TURNS RATIO	REMARKS	REPLACEMENT DATA			
			RAYTHEON PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.
T2	1:14	ST-88				

TRANSFORMER (AUDIO OUTPUT)

ITEM No.	IMPEDANCE	REMARKS	REPLACEMENT DATA			
			RAYTHEON PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.
T3	5000Ω 3-4Ω	ST-19				

SPEAKER

ITEM No.	TYPE	REMARKS	REPLACEMENT DATA		NOTES
			RAYTHEON PART No.	QUAM PART No.	
SP1	5" PM 3-4Ω		220006	5A07	

VIBRATOR

ITEM No.	TYPE	INPUT VOLTS/SEC.	FREQ.	REPLACEMENT DATA		
				RAYTHEON PART No.	CORNELL-DUBILIER PART No.	MALLOY PART No.
M1	Interrupter	12.6	115%	G-8301	6301	G1601

FUSES

ITEM No.	TYPE	RATING	REPLACEMENT DATA			
			RAYTHEON PART No.	FUSE HOLDER	LITTELFUSE PART No.	BUSS PART No.
M2	3AG	10A 32V			313010 (3AG 10A 32V)	AGC 10 HKP

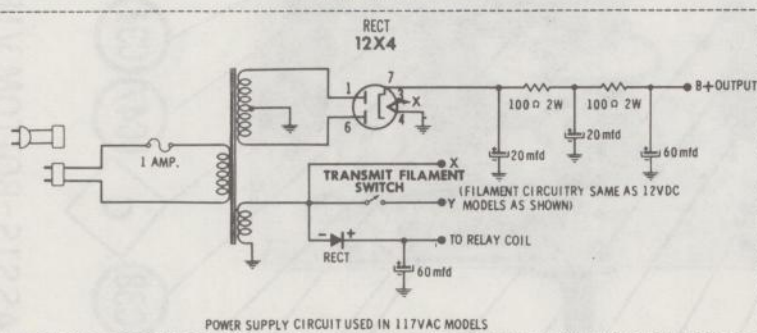
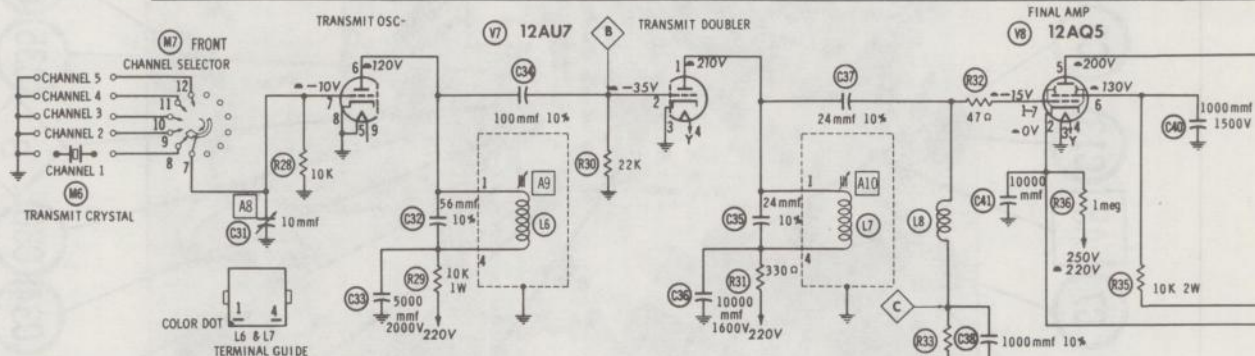
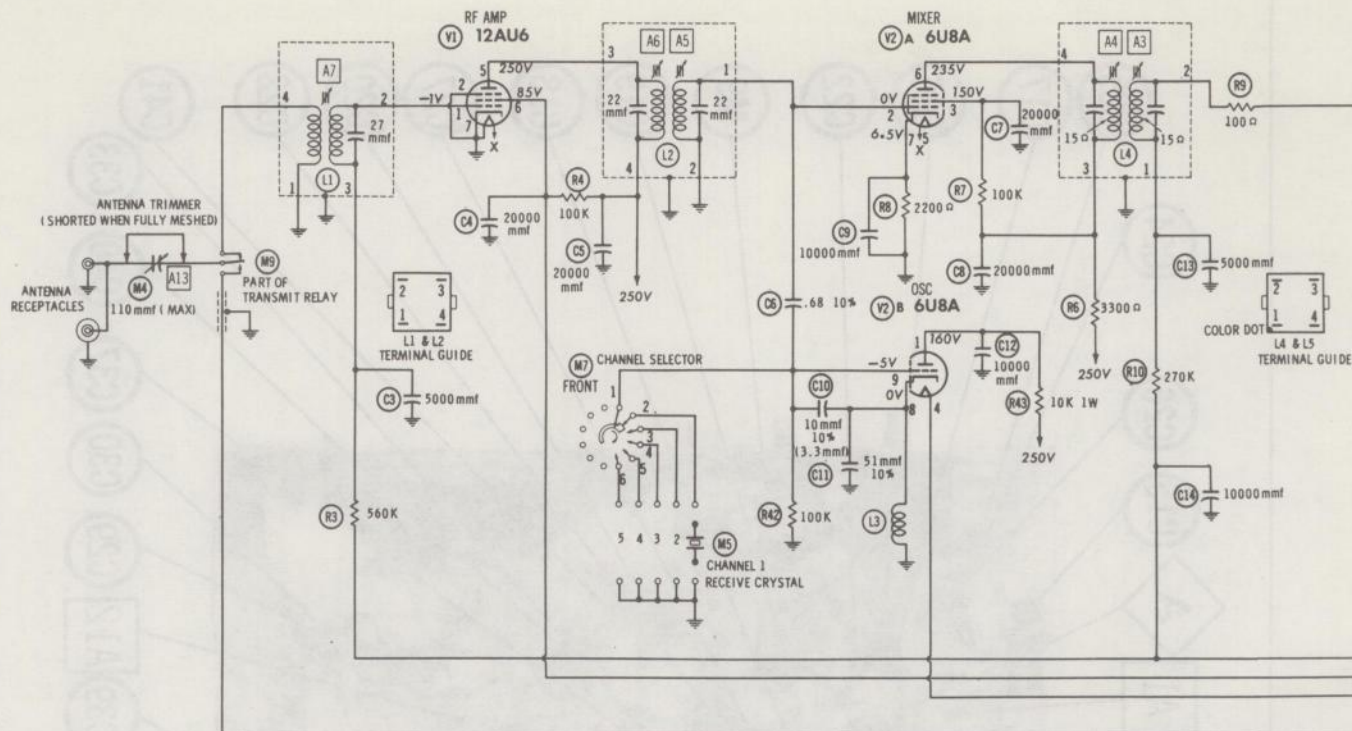
① AC versions use 1A in this application.

MISCELLANEOUS

ITEM No.	PART NAME	RAYTHEON PART No.	NOTES
M3	Trimmer Cap		
M4	Trimmer Cap		
M5	Crystal		
M6	Crystal		
M7	Switch		
M8	Switch		
M9	Relay	579	

WIRING DATA

General-use Unshielded Hook-up Wire Use BELDEN No. 8530 (Solid) Available in Ten Colors
Shielded Hook-up Wire Use BELDEN No. 8885
Bonding Strap Use BELDEN No. 8861



RESISTANCE READINGS

ITEM	TUBE	Pin 1	Pin 2	Pin 3	Pin 4	Pin 5	Pin 6	Pin 7	Pin 8	Pin 9
V1	12AU6	2meg	0Ω	0Ω	2Ω	+100Ω	+100K	0Ω		
V2	6U8A	+10K	0Ω	+100K	2Ω	3Ω	+3400Ω	2200Ω	0Ω	100K
V3	12BA6	1.8meg	0Ω	0Ω	2Ω	+11K	+11K	0Ω		
V4	12CR6	0Ω	520K	2Ω	0Ω	+270K	+1meg	2.2meg		
V5	12AL5	+1.2meg	270K	0Ω	4Ω	2.5meg	0Ω	+2.1meg		
V6	6AQ5	560K -820Ω	330Ω -550Ω	0Ω	3Ω	+365Ω	+100Ω	560K -820Ω		
V7	12AU7	+1430Ω	22K	0Ω	0Ω	2Ω	+10K	10K	0Ω	NC
V8	12AQ5	NC	+0Ω	2Ω	0Ω	+585Ω	+10K	10K		
V9	12X4	135Ω	TP	0Ω	2Ω	NC	120Ω	1		

ALL MEASUREMENTS MADE IN "RECEIVE" POSITION UNLESS OTHERWISE DESIGNATED.
 Ω MEASURED IN "TRANSMIT" POSITION.

NC NO CONNECTION

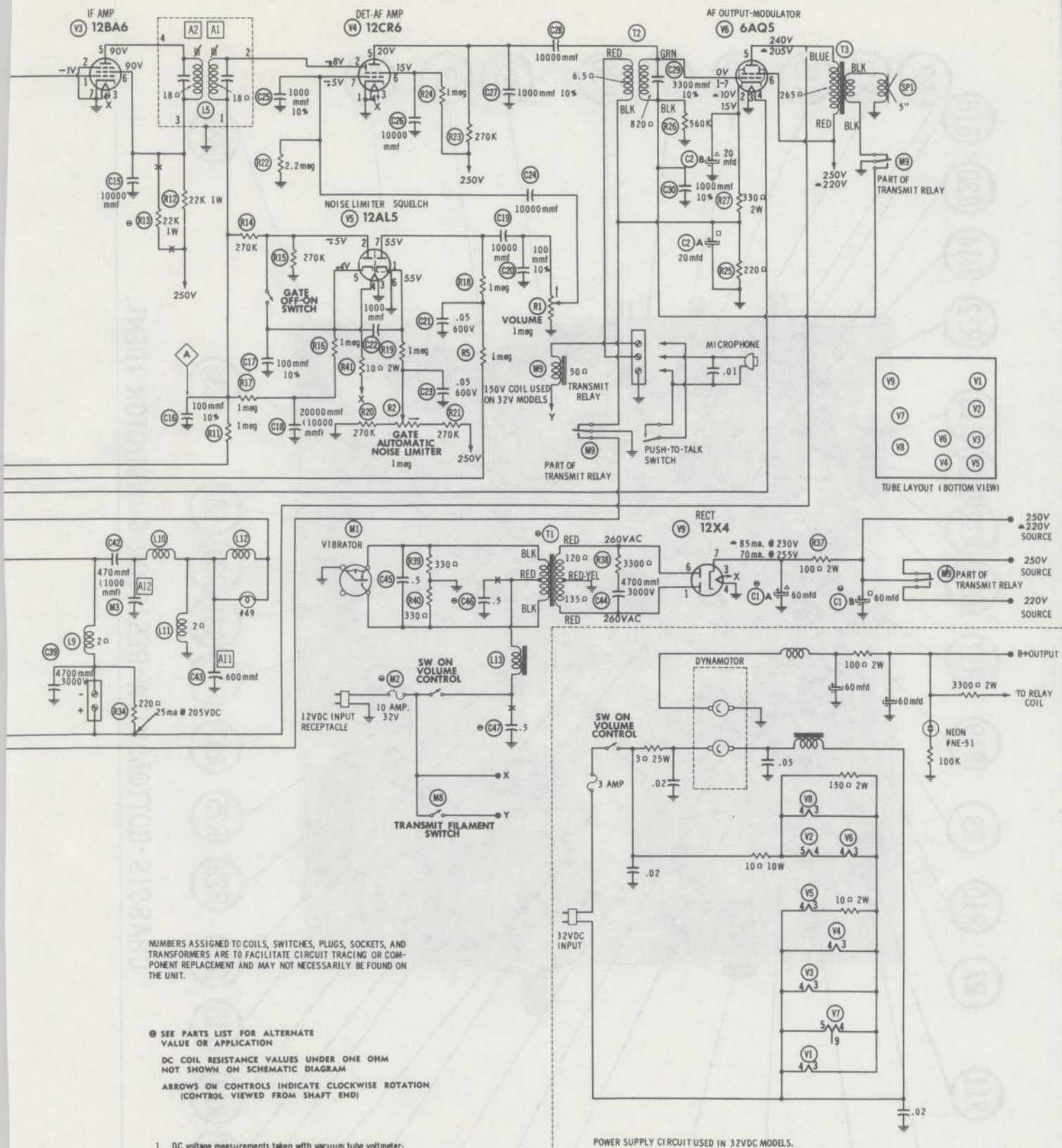
THIS READING WILL VARY DEPENDING UPON THE CONDITION OF THE ELECTROLYTIC IN THE CIRCUIT.

† MEASURED FROM PIN 7 OF V9.

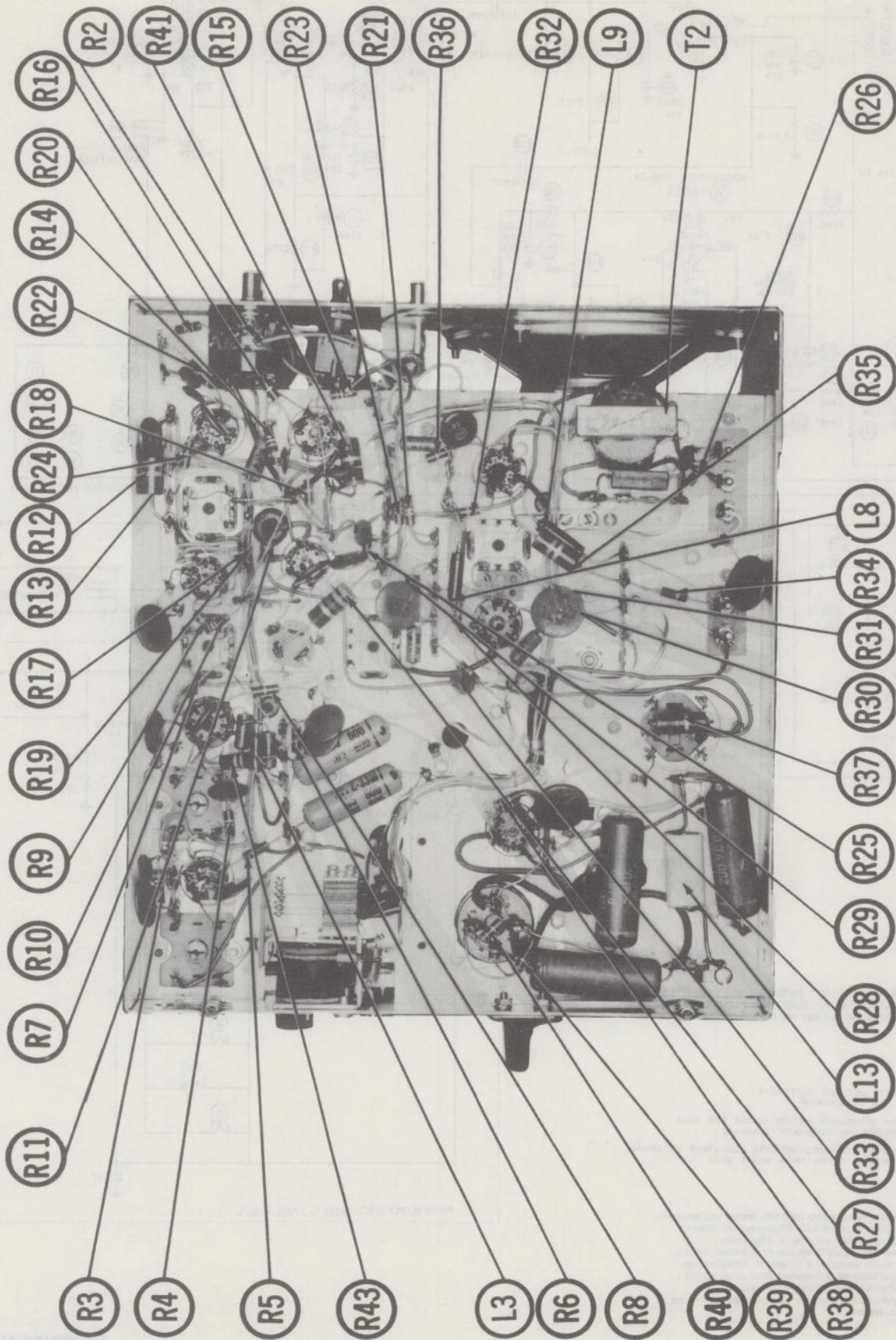
TP TIE POINT

A PHOTOFAC STANDARD NOTATION SCHEMATIC

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RAYTHEON
MODEL RAYCOM



CHASSIS-BOTTOM VIEW-RESISTOR & INDUCTOR IDENT.



PHOTOFACT[®] with

CIRCUITRACE[®]

TRADE NAME: Realtone Model TR-6134

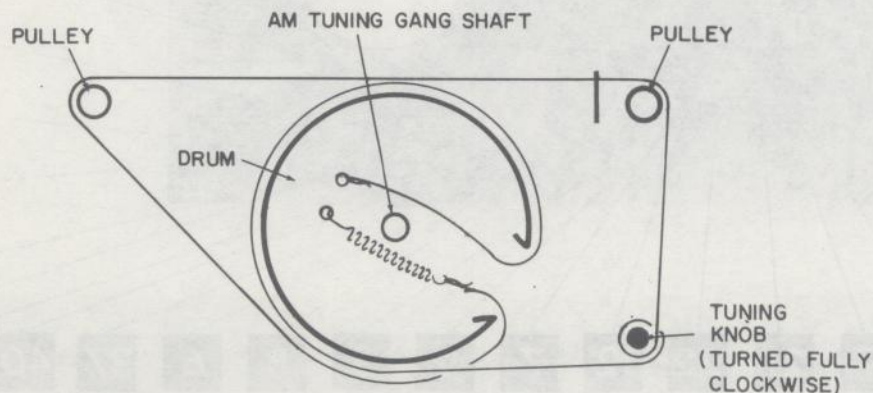
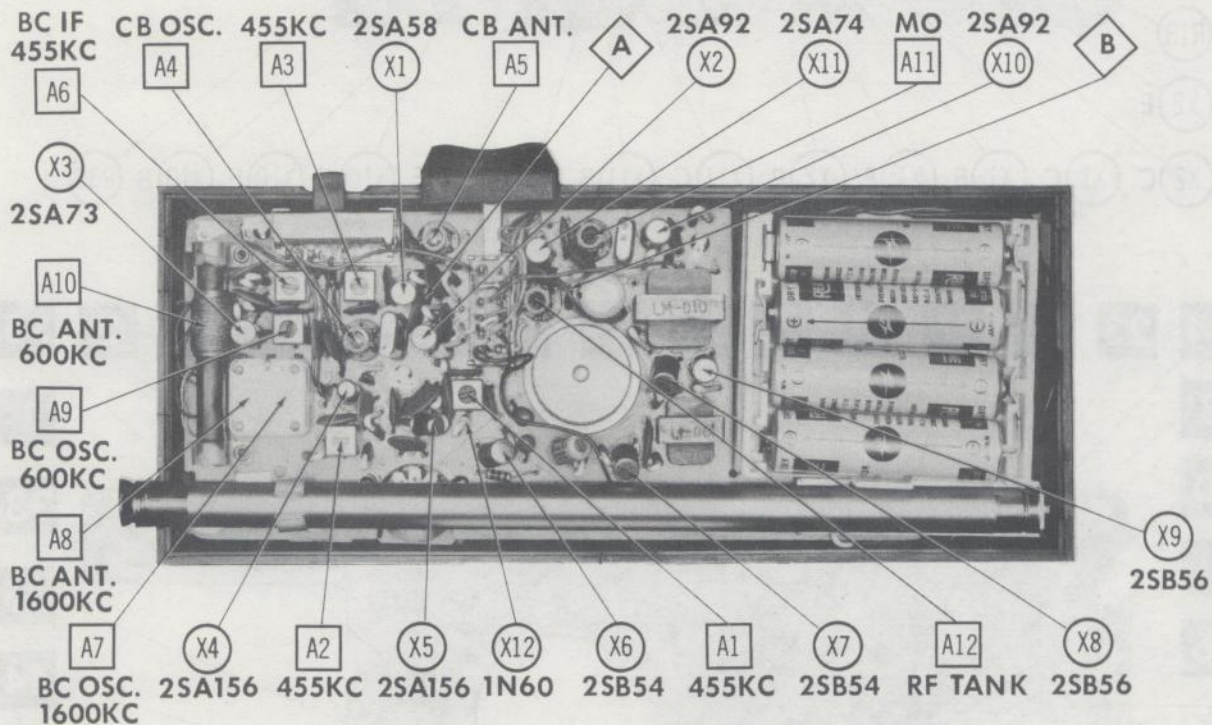
SUPPLIER: Realtone Electronics
71 Fifth Ave., New York 3, N. Y.

TYPE SET: 11 Transistor AM-CB Transceiver

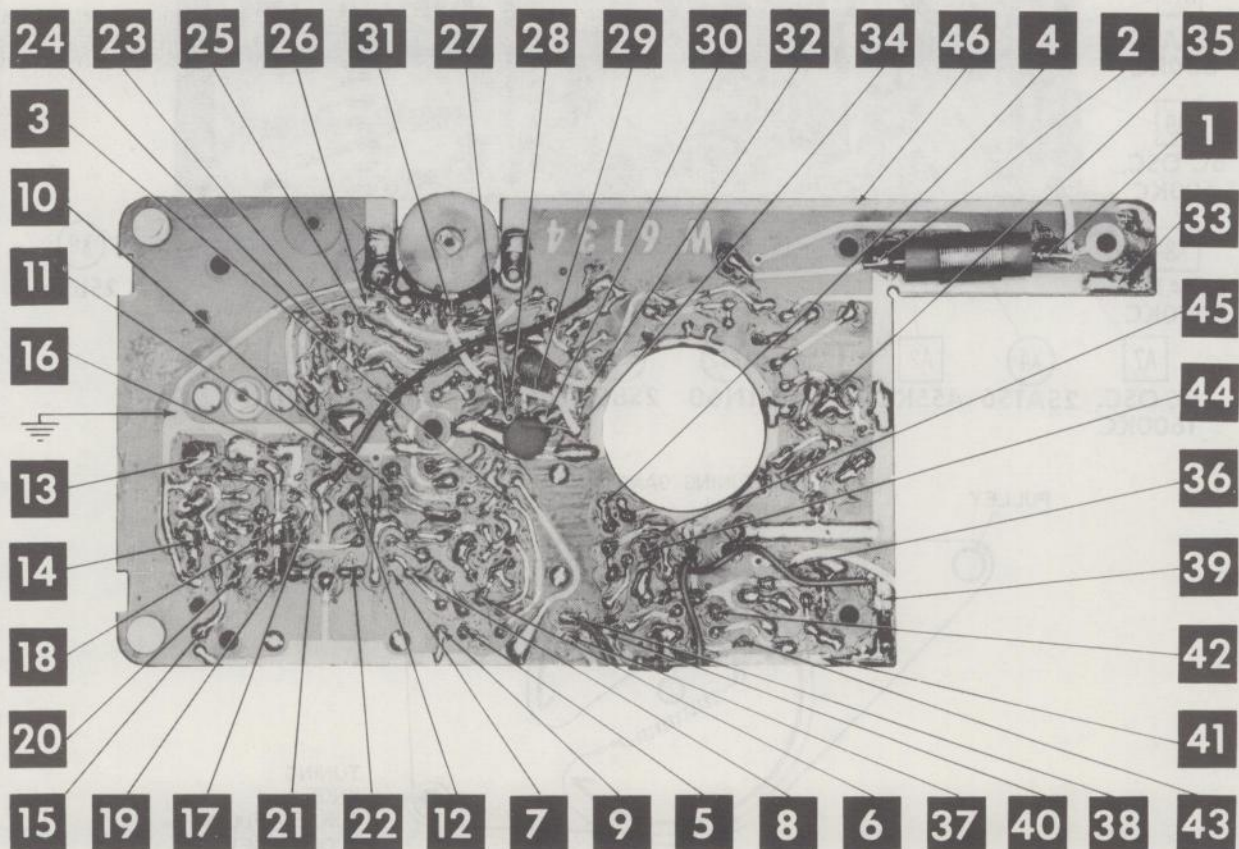
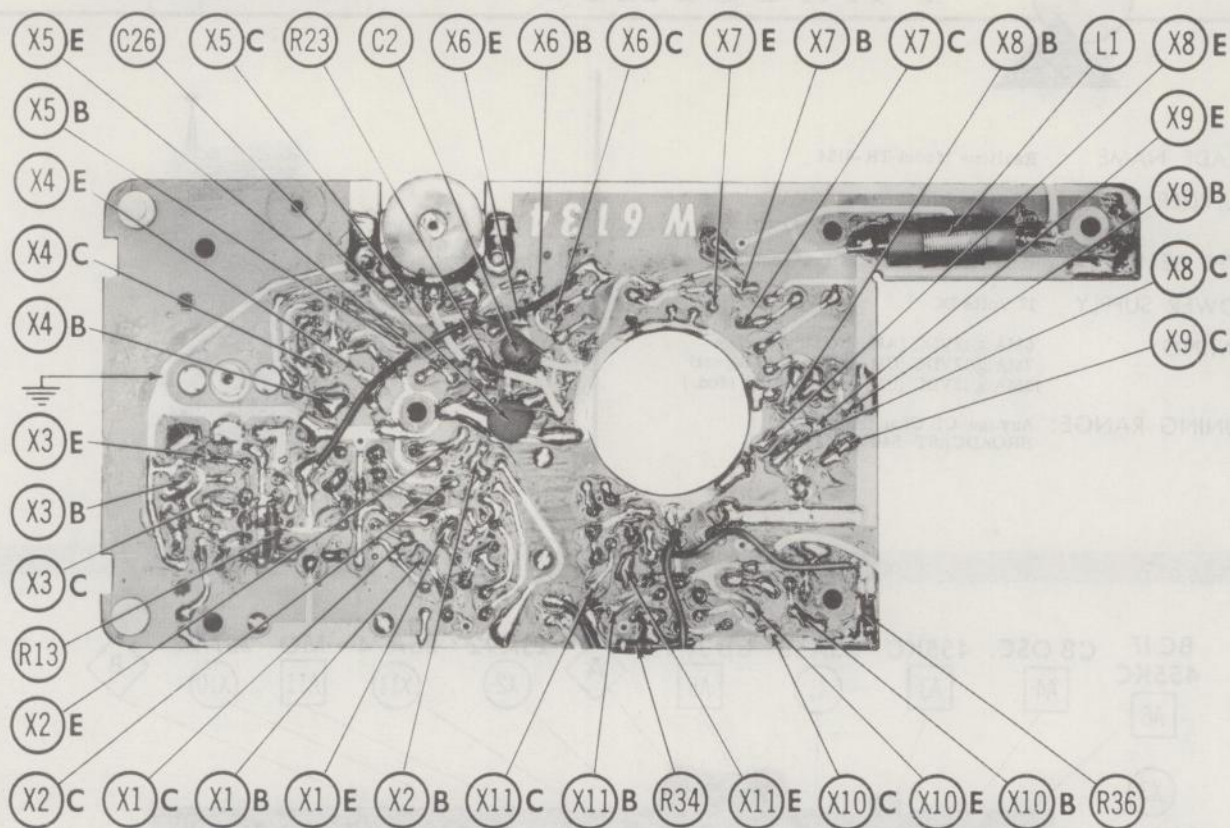
POWER SUPPLY: 12 Volts DC

RATING: 6MA @ 12VDC (AM, No Signal)
7MA @ 12VDC (CB, Receive, No Signal)
16MA @ 12VDC (CB, Transmit, No Mod.)

TUNING RANGE: Any one CB Channel 1 thru 22
BROADCAST 540 - 1620KC



HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana



ALIGNMENT INSTRUCTIONS

This transceiver meets all requirements of F.C.C. Rules & Regulations, Part 15, Subpart "E" for low power communications devices and requires no station license. However, only those persons properly licensed by the F.C.C. are permitted to repair or adjust any malfunctioning unit found to be transmitting illegally. (Refer to F.C.C. Rules & Regulations, Part 19, Subpart "D", Section 19.71.)

Equipment Required

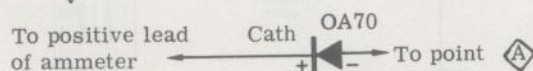
1. AM Signal Generator
2. Audio Signal Generator
3. Frequency Meter
4. Oscilloscope
5. Output Meter
6. Milliammeter

CB Receiver Alignment

1. Connect output meter across speaker voice coil (use earphone jack).
2. Set receiver volume control to maximum.
3. Slide Radio-Trans switch to Trans.
4. Connect high side of signal generator through a .01 mfd capacitor to telescoping antenna (antenna must be fully collapsed) connect low side to receiver ground. Set generator to 455 KC 1000 μ 30% Modulation. Output of generator should be no higher than is necessary to obtain output readings.
5. Turn receiver on. (Batteries should be new or up to full voltage while aligning receiver and transmitter sections).
6. Adjust A1, A2 and A3 for maximum reading on output meter.

CB Receiver Oscillator and RF Alignment

1. Disconnect signal generator and output meter.
2. Connect negative lead of milliammeter (set on 100 μ a scale) to receiver ground. Connect positive ammeter lead through an OA70 (or equivalent) diode to point $\diamond A$ as follows:



3. Adjust A4 counterclockwise (out) for maximum current reading. Then turn A4 clockwise (in) until reading is 5% less than maximum.
4. Disconnect milliammeter and reconnect output meter and signal generator. Connect high side of generator through a 13 mmf capacitor to telescoping antenna, low side to receiver ground. Set generator to operating frequency specified for the unit being aligned. Use 1000 μ 30% modulation.
5. Adjust A5 for maximum reading on output meter.

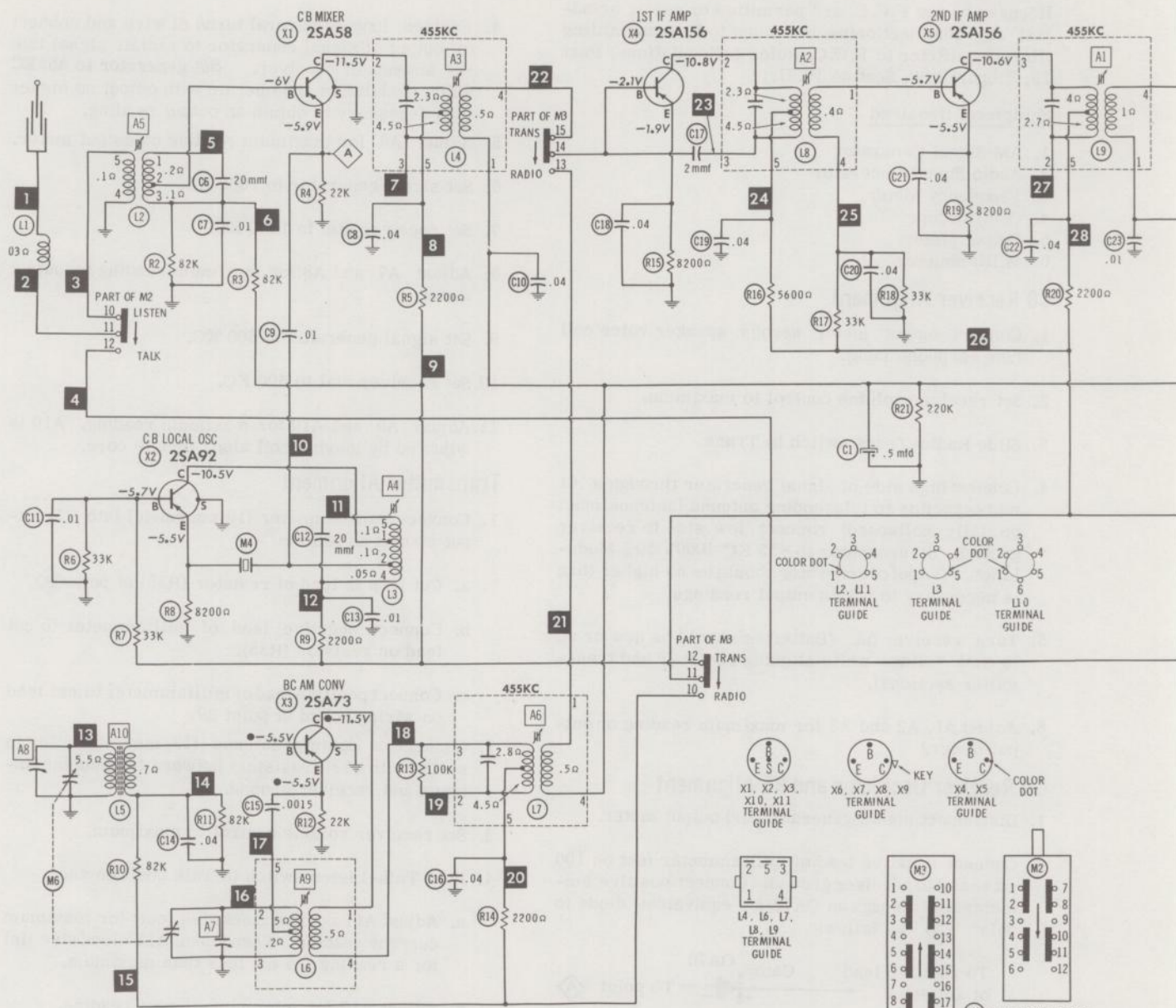
Broadcast AM Receiver Alignment

1. Slide Radio-Trans switch to Radio Position.

2. Set receiver volume control to maximum. Tuning gang fully open.
3. Connect output meter to earphone jack.
4. Fashion loop of several turns of wire and connect to output of signal generator to radiate signal into BC antenna of receiver. **Set generator to 455 KC 400 μ modulation** and operate with output no higher than necessary to obtain an output reading.
5. Adjust A6 for maximum reading on output meter.
6. Set signal generator to 1600 KC.
7. Set receiver dial to 1600 KC.
8. Adjust A7 and A8 for maximum reading on output meter.
9. Set signal generator to 600 KC.
10. Set receiver dial to 600 KC.
11. Adjust A9 and A10 for maximum reading. A10 is adjusted by moving coil along ferrite core.

Transmitter Alignment

1. Connect milliammeter (10 ma range) into RF output circuit as follows:
 - a. Cut loop in lead of resistor (R35) at point $\diamond B$.
 - b. Connect negative lead of milliammeter to cut lead on resistor (R35).
 - c. Connect positive lead of milliammeter to cut lead on wiring board at point 39.
2. Connect a dummy antenna (13 mmf capacitor in series with a 39 Ω resistor) between telescoping antenna and receiver ground.
3. Set receiver volume control to maximum.
4. Hold Talk-Listen switch in Talk position and:
 - a. Adjust A11 counterclockwise (out) for maximum current reading. Then turn A11 clockwise (in) for a reading .15 ma less than maximum.
 - b. Adjust A12 for minimum current reading.
5. Connect the audio generator to earphone jack. Connect the oscilloscope to the earphone jack of another TR6134 (known to be in good operating condition and operating on the same frequency) and set this unit to receive the signal from the unit being aligned.
6. Press the Talk-Listen switch on the unit being aligned and check the waveform for distortion on the oscilloscope connected to the second unit. Re-align if necessary.
7. Remove milliammeter and solder cut lead of resistor R35.
8. Use a good frequency meter to check the frequency of the TR 6134 to make certain it is within the $\pm .005\%$ deviation permitted by the F.C.C.

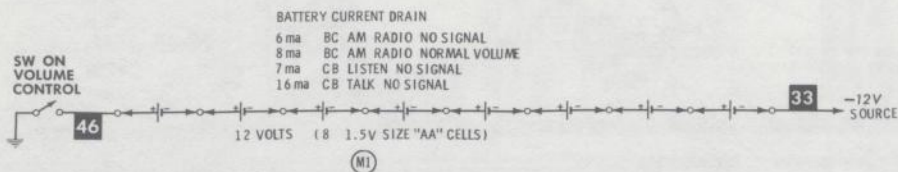
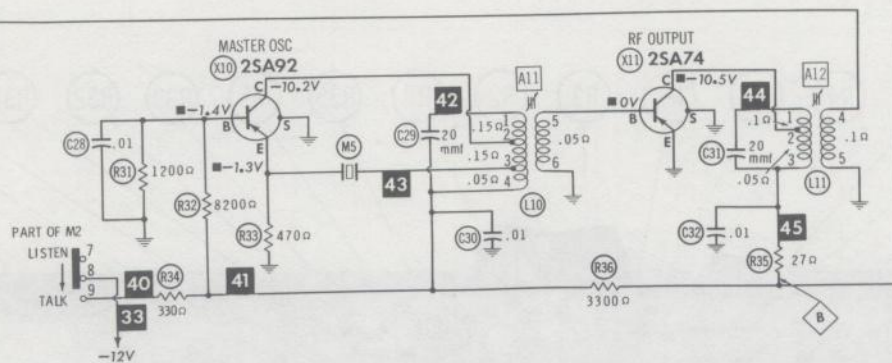
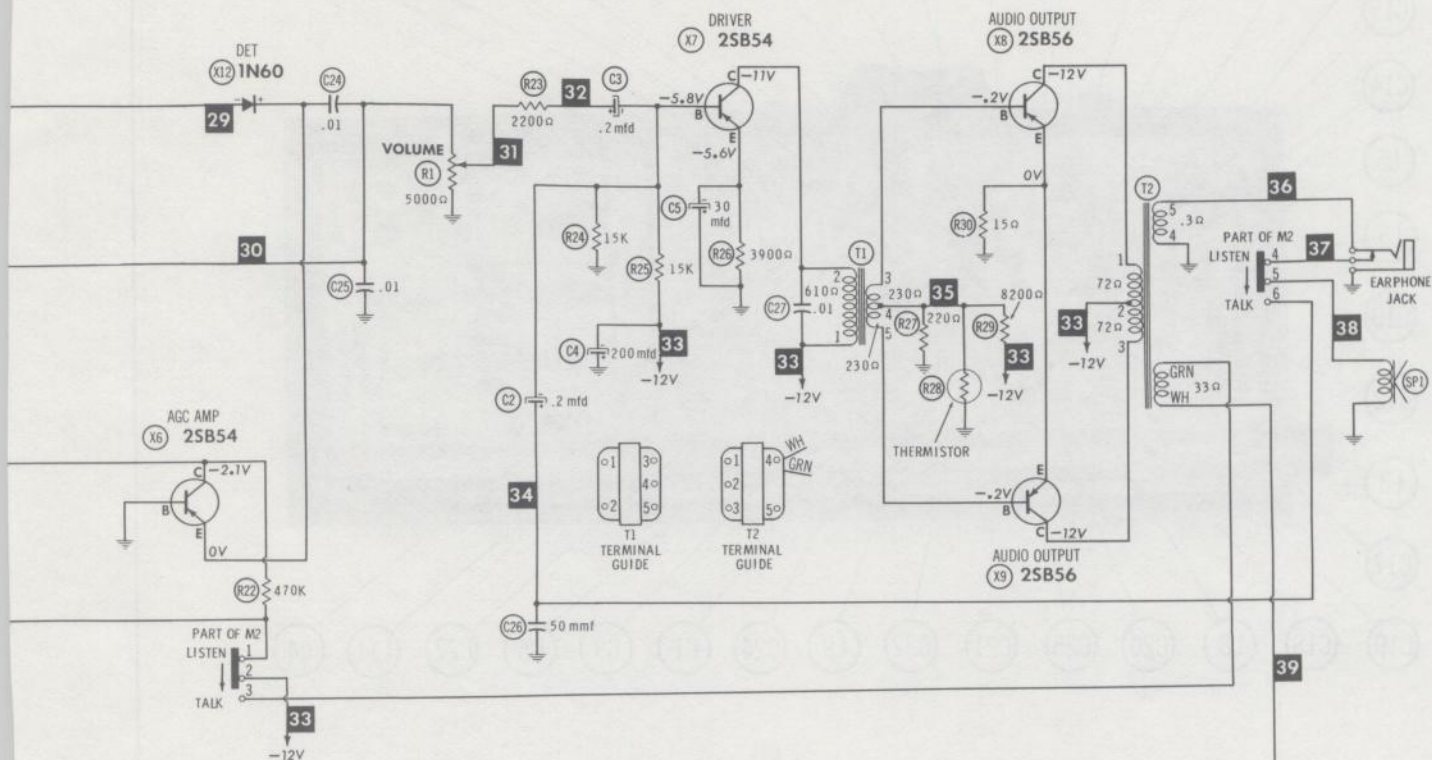


1. DC voltage measurements taken with vacuum tube voltmeter.
2. Socket connections or transistor terminals are shown as bottom views.
3. Measured values are from socket pin or terminal to common ground.
4. Nominal tolerance on component values makes possible a variation of $\pm 15\%$ in voltage and resistance readings.
5. Volume control at maximum, no signal applied for voltage measurements.

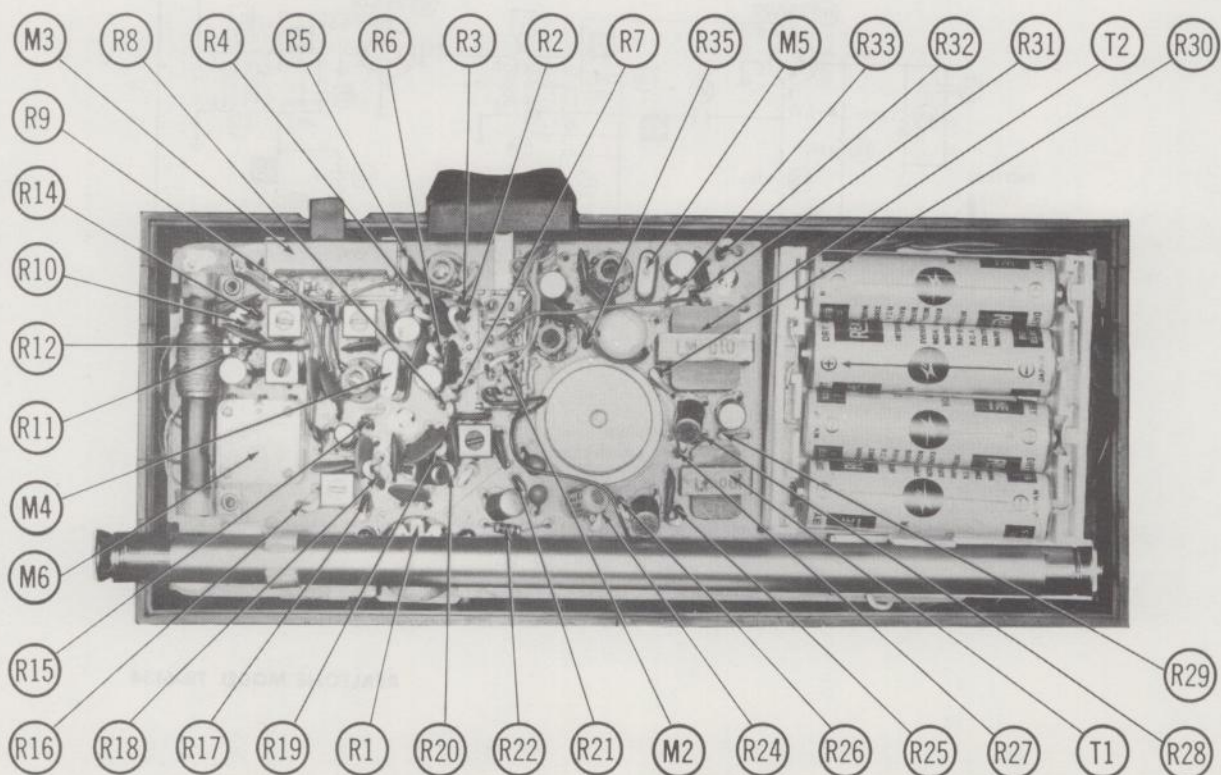
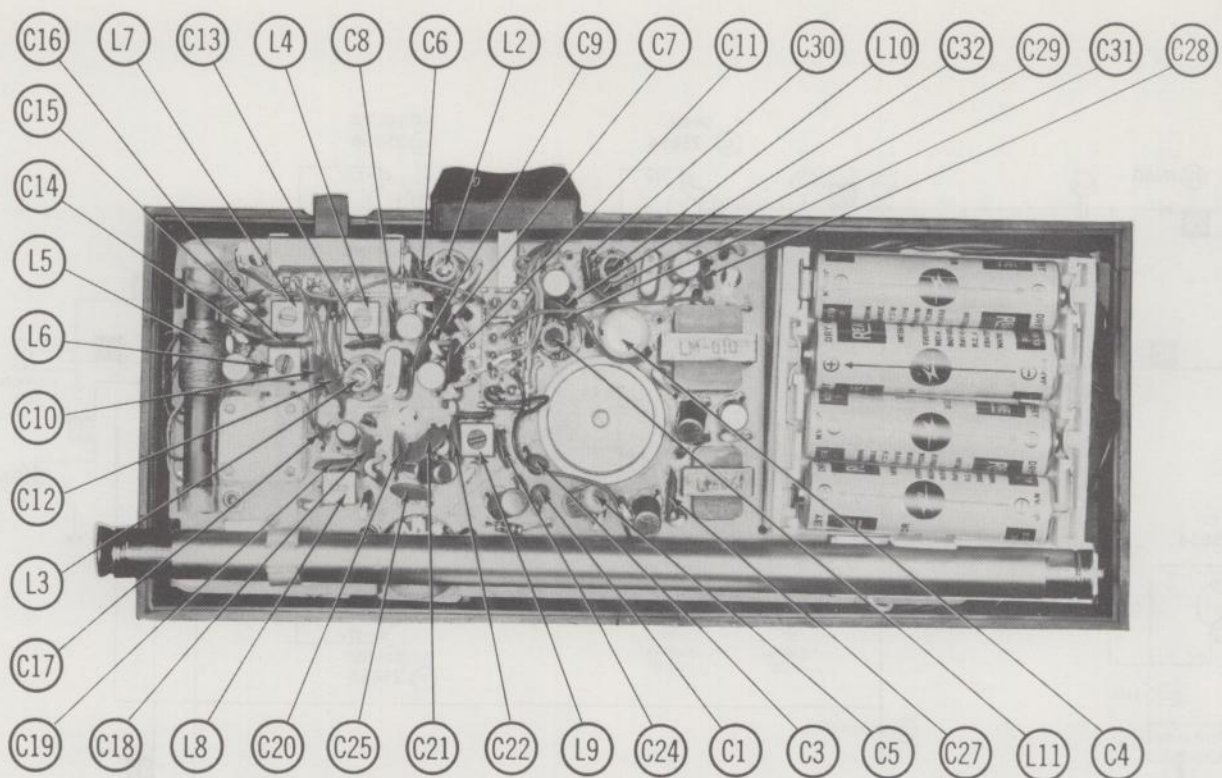
A PHOTOFAC STANDARD NOTATION SCHEMATIC
with **CIRCUITRACE**

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VOLTAGE READINGS TAKEN WITH M2 IN LISTEN POSITION
AND M3 IN TRANS POSITION, UNLESS OTHERWISE INDICATED.
■ TAKEN WITH M2 IN TALK POSITION AND M3 IN TRANS POSITION.
● TAKEN WITH M2 IN LISTEN POSITION AND M3 IN RADIO POSITION.



REALTONE MODEL TR-6134



PARTS LIST AND DESCRIPTION

TRANSISTORS

ITEM No.	ORIG. TYPE	USE	REPLACEMENT DATA			NOTES
			DELCO PART No.	GENERAL ELECTRIC PART No.	RCA PART No.	
X1	2SA58	CB Mixer	DS-25	GE-1	2N1179	PNP
X2	2SA92	CB Oscillator	DS-25	GE-1	2N1178	PNP
X3	2SA73	AM Converter			2N412	PNP
X4	2SA156	1st IF Amp.	DS-25	GE-1	2N410	PNP
X5	2SA156	2nd IF Amp.	DS-25	GE-1	2N410	PNP
X6	2SB54	AGC Amp.	DS-26	GE-2	2N408	PNP
X7	2SB54	Driver	DS-26	GE-2	2N408	PNP
X8	2SB56	Output	DS-26	GE-2	2N408	PNP
X9	2SB56	Output	DS-26	GE-2	2N408	PNP
X10	2SA92	Transmitter Osc.	DS-25	GE-1	2N410	PNP
X11	2SA74	Final RF Output	DS-26	GE-2	2N408	PNP
X12	1N60	Detector		1N60	1N60	Diode

ELECTROLYTIC CAPACITORS

ITEM No.	RATING		REPLACEMENT DATA						
	CAP.	VOLT.	REALTONE PART No.	AEROVOX PART No.	CORNELL-DUBILIER PART No.	GENERAL ELECTRIC PART No.	GENERAL INSTRUMENT PART No.	MALLORY PART No.	SPRAGUE PART No.
C1	.5	6	CA0.5	BCD6001	NLW1-6	MT1-1			
C2	.2	6	CA0.2	BCD6001	NLW1-6	MT1-1			
C3	.2	6	CA0.2	BCD6001	NLW1-6	MT1-1			
C4	200	12	V-200-12	BCD10190	ECPB421	MT1-23	MLV200-10	TT15X200	TE-1119.6
C5	30	6	V-30-6	PTT10	NLW30-6	MT1-13	MLV30-6	TT6X30	TE-1056

FIXED CAPACITORS

ITEM No.	RATING	REMARKS	REPLACEMENT DATA					
			AEROVOX PART No.	CENTRALAB PART No.	CORNELL-DUBILIER PART No.	ELMENCO PART No.	MALLORY PART No.	SPRAGUE PART No.
C6	20			DD-200	L10Q2	CCD-200	GP420	5GA-Q20
C7	.01		TTD-01	DDM-103	H05S1		TA-110	TG-S10
C8	.04		TTD-05	CK-503	H5		TA-150	TG-S50
C9	.01		TTD-01	DDM-103	H05S1		TA-110	TG-S10
C10	.04		TTD-05	CK-503	H5		TA-150	TG-S50
C11	.01		TTD-01	DDM-103	H05S1		TA-110	TG-S10
C12	20			DD-200	L10Q2	CCD-200	GP420	5GA-D20
C13	.01		TTD-01	DDM-103	H05S1		TA-110	TG-S10
C14	.04		TTD-05	CK-503	H5		TA-150	TG-S50
C15	.0015		BPD-0015	DD-152	BYA10D15	CCD-152	GP215	10TS-D15
C16	.04		TTD-05	CK-503	H5		TA-150	TG-S50
C17	2		NPO-DI 2.2	DTZ-2R2	C10V22C	CCTO-2R2	CNO-522	10TCC-V22
C18	.04		TTD-05	CK-503	H5		TA-150	TG-S50
C19	.04		TTD-05	CK-503	H5		TA-150	TG-S50
C20	.04		TTD-05	CK-503	H5		TA-150	TG-S50
C21	.04		TTD-05	CK-503	H5		TA-150	TG-S50
C22	.04		TTD-05	CK-503	H5		TA-150	TG-S50
C23	.01		TTD-01	DDM-103	H05S1		TA-110	TG-S10
C24	.01		TTD-01	DDM-103	H05S1		TA-110	TG-S10
C25	.01		TTD-01	DDM-103	H05S1		TA-110	TG-S10
C26	50		DI 50	DD-500	L10Q50	CCD-500	GP450	10TS-Q50
C27	.01		TTD-01	DDM-103	H05S1		TA-110	TG-S10
C28	.01		TTD-01	DDM-103	H05S1		TA-110	TG-S10
C29	20			DD-200	L10Q2	CCD-200	GP420	5GA-Q20
C30	.01		TTD-01	DDM-103	H05S1		TA-110	TG-S10
C31	20			DD-200	L10Q2	CCD-200	GP420	5GA-Q20
C32	.01		TTD-01	DDM-103	H05S1		TA-110	TG-S10

CONTROLS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	USE	RESISTANCE	REPLACEMENT DATA			
			REALTONE PART No.	CENTRALAB PART No.	CLAROSTAT PART No.	MALLORY PART No.
R1	Volume & Switch	5000Ω	RV-014			

RESISTORS (Power and Special)

ITEM No.	RATING	REPLACEMENT DATA			ITEM No.	RATING	REPLACEMENT DATA		
		IRC PART No.	WORKMAN PART No.	REMARKS			IRC PART No.	WORKMAN PART No.	REMARKS
R28	Thermistor			#D-22A					

Realtone Part Number.

REALTONE MODEL TR-6134

PARTS LIST AND DESCRIPTION (CONTINUED)

COILS (RF-IF)

ITEM No.	USE	REPLACEMENT DATA					NOTES
		REALTONE PART No.	MERIT PART No.	MILLER PART No.	STANCOR PART No.	WORKMAN PART No.	
L1	Antenna Loading	HL-010					
L2	Antenna	HA-155					
L3	Oscillator	HO-130					
L4	1st IF	HI-040					
L5	AM Loopstick	HA-015					
L6	AM Oscillator	HO-091					
L7	1st AM IF	HI-043					
L8	2nd IF	HI-051					
L9	3rd IF	HI-062					
L10	Trans. Osc.	HM-010					
L11	RF Tank	HN-010					

TRANSFORMER (DRIVER)

ITEM No.	TURNS RATIO		REPLACEMENT DATA					NOTES
			REALTONE PART No.	MERIT PART No.	STANCOR PART No.	THORDARSON PART No.	TRIAD PART No.	
	PRI.	SEC.						
T1	1.5	1	LJ-061					

TRANSFORMER (AUDIO OUTPUT)

ITEM No.	IMPEDANCE		REPLACEMENT DATA					NOTES
			REALTONE PART No.	MERIT PART No.	STANCOR PART No.	THORDARSON PART No.	TRIAD PART No.	
	PRI.	SEC. 1						
T2	500Ω CT	6-8Ω	LM-010					
		SEC. 2						
		450Ω						

SPEAKER

ITEM No.	TYPE	REPLACEMENT DATA		NOTES
		REALTONE PART No.	QUAM PART No.	
SP1	2 $\frac{1}{2}$ " PM 6-8Ω	AS-088		

BATTERIES

ITEM No.	VOLTAGE	REALTONE PART No.	REPLACEMENT DATA			NOTES
			BURGESS	EVEREADY	MALLORY	
M1	1.5V	703	930 (or AL-9, Hg-9)	1015 (or E91, E9)	M-15R (or MN1500, ZM-9)	4 Used

MISCELLANEOUS

ITEM No.	PART NAME	REALTONE PART No.	NOTES
M2	Switch	SH-087	Talk-Listen (Push-to-talk)
M3	Switch	SH-086	Radio-Trans.-Selector (Slide Type DPST)
M4	Crystal	W6134-2002	Receiving (27.065MC)
	Crystal	W6134-2004	Receiving (27.135MC)
M5	Crystal	W6134-2001	Transmitting (27.065MC)
	Crystal	W6134-2003	Transmitting (27.135MC)
M6	Tuning Cap.	CV-013	2 Gang (AM Receiver)

CABINETS & CABINET PARTS

(When Ordering Specify Model, Chassis & Color)

ITEM	PART No.	ITEM	PART No.
Knob - Volume	W6134-0012	Knob - Talk-Listen	W6134-0020
Knob - Tuning	W6134-0013	Cabinet	W6134-0001

WIRING DATA

General-use Hook-up Wire Use BELDEN No. 8530 (Solid) Available in 12 Colors
8524 (Stranded) Available in 12 Colors)
Shielded Antenna Lead Use BELDEN No. 8214 Lowest Loss (RG-8/U Type)
8237 Low Loss (RG-8/U)
8240 (Solid) Miniature (RG-58/U)
8259 (Stranded) Miniature (RG-58A/U)
Coiled Microphone Cable Use BELDEN No. 8499 Single Conductor Shielded (Neoprene)
8498 Single Conductor Shielded (Vinyl)
Ignition Noise Suppression Use BELDEN No. 7300-Series Spark-Plug Sets
Bonding Strap Use BELDEN No. 8661 (3/8 In.)



PHOTOFACT®

TRADE NAME : Sonar Model E (Revised)

SUPPLIER : Sonar Radio Corp.
73 Wortman Avenue, Brooklyn, N. Y.

TYPE SET : 9 Tube Transceiver

POWER SUPPLY : 110 - 120 Volts AC, 60 Cycles (or)
6 (or) 12 Volt Storage Battery

RATING : 52 Watts, .5 Amp. @ 117VAC
8 Amp. @ 6.3VDC
4.1 Amp. @ 12.6VDC

TUNING RANGE : Any 8 CB Channels 1 thru 23
Receiver may be continuously tuned.



ALIGNMENT INSTRUCTIONS

Suggested Alignment Tools:

A1 thru A6.....	GENERAL CEMENT #5097, 8727.....	WALSCO #2515
A7 thru A10.....	GENERAL CEMENT #8282, 8606, 8606-L.....	WALSCO #2526, 2543, 2544
A11 and A13.....	GENERAL CEMENT #5000, 5003, 5066.....	WALSCO #2512, 2525, 2528
A12.....	GENERAL CEMENT #8721, 8722.....	WALSCO #2519

RECEIVER ALIGNMENT

SIGNAL GENERATOR	CHANNEL	ADJUST	REMARKS
High side thru .1mfd to pin 6 (grid) of V2 (Mixer), common to chassis. (Tune to 455KC, 400w Mod.)	Center Channel Used.	A1, A2, A3, A4, A5, A6	Output meter across voice coil. Adjust for maximum deflection.
High side to antenna input, common to chassis (Tune to Channel Frequency.)	Center Channel Used.	A7, A8, A9	Tune-Crystal switch in Tune position. Output meter across voice coil. Adjust for maximum deflection.

TRANSMITTER ALIGNMENT

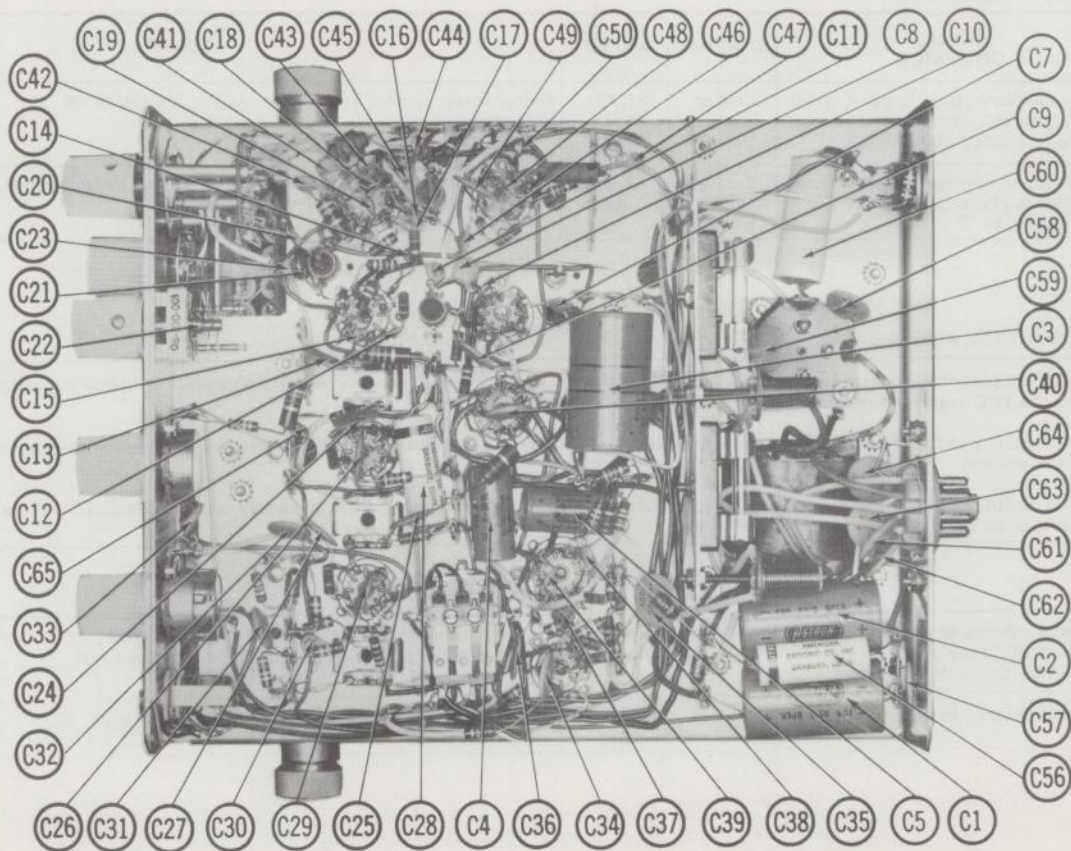
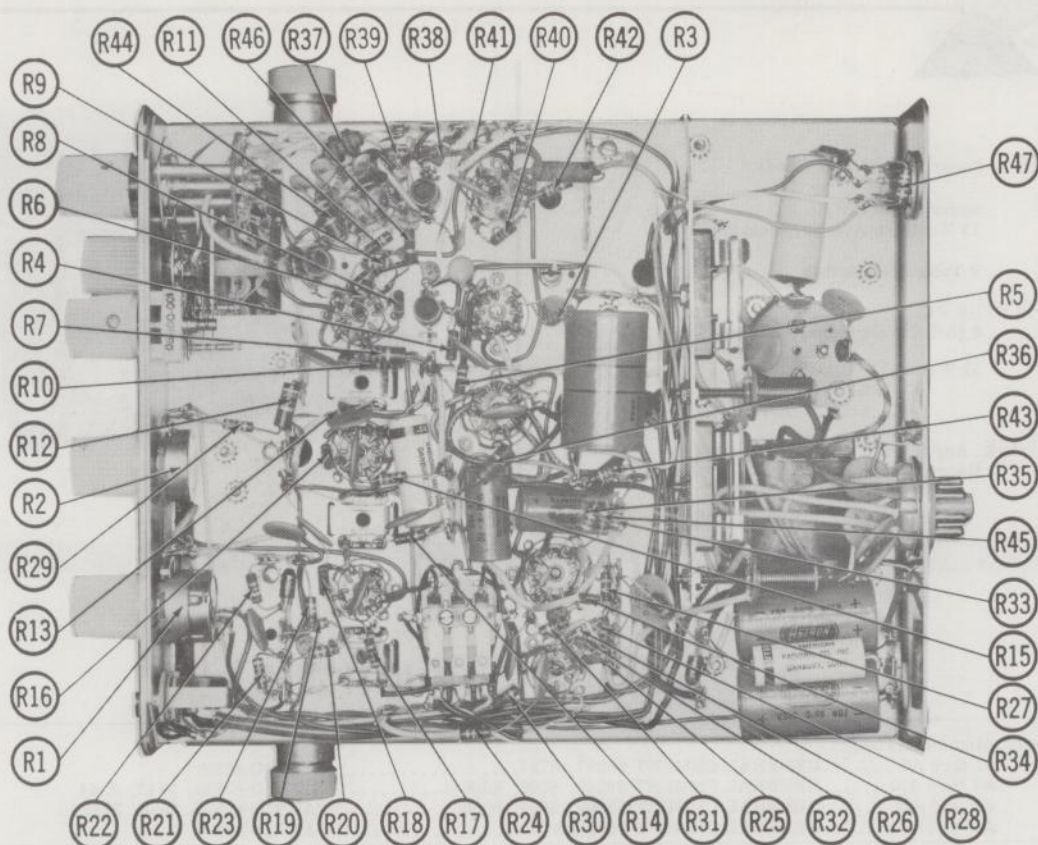
Only those persons properly licensed are permitted to make repairs or adjustments which may result in illegal operation. (Refer to FCC rules and regulations Part 19, Subpart D, Section 19.71)

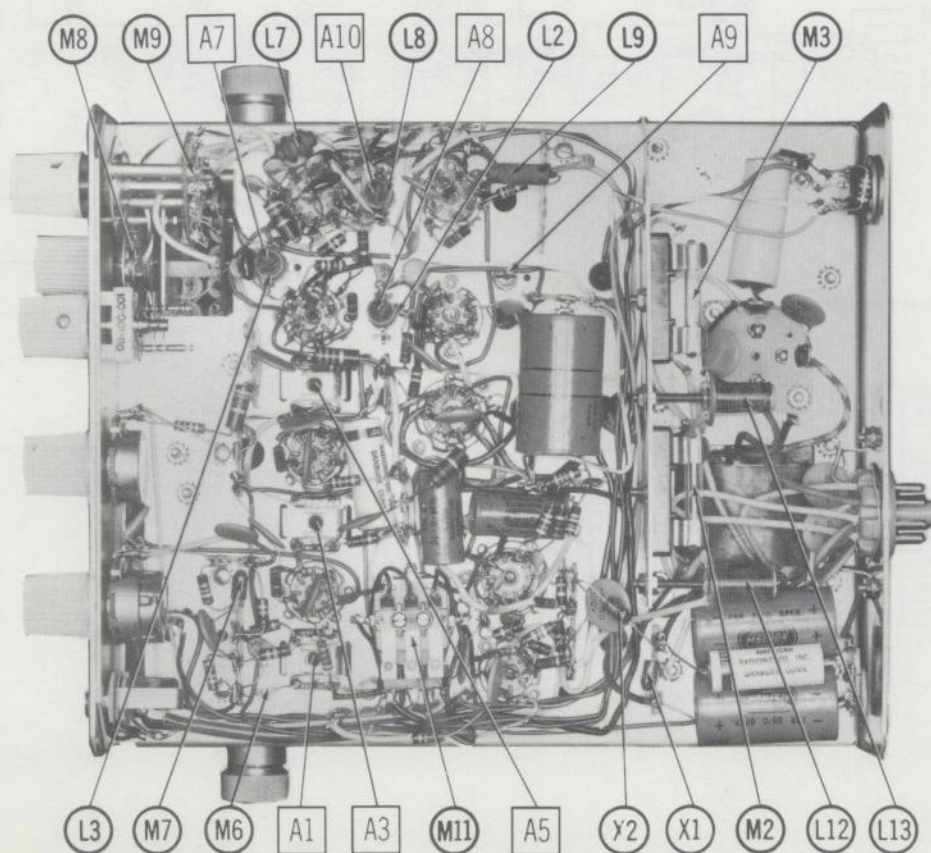
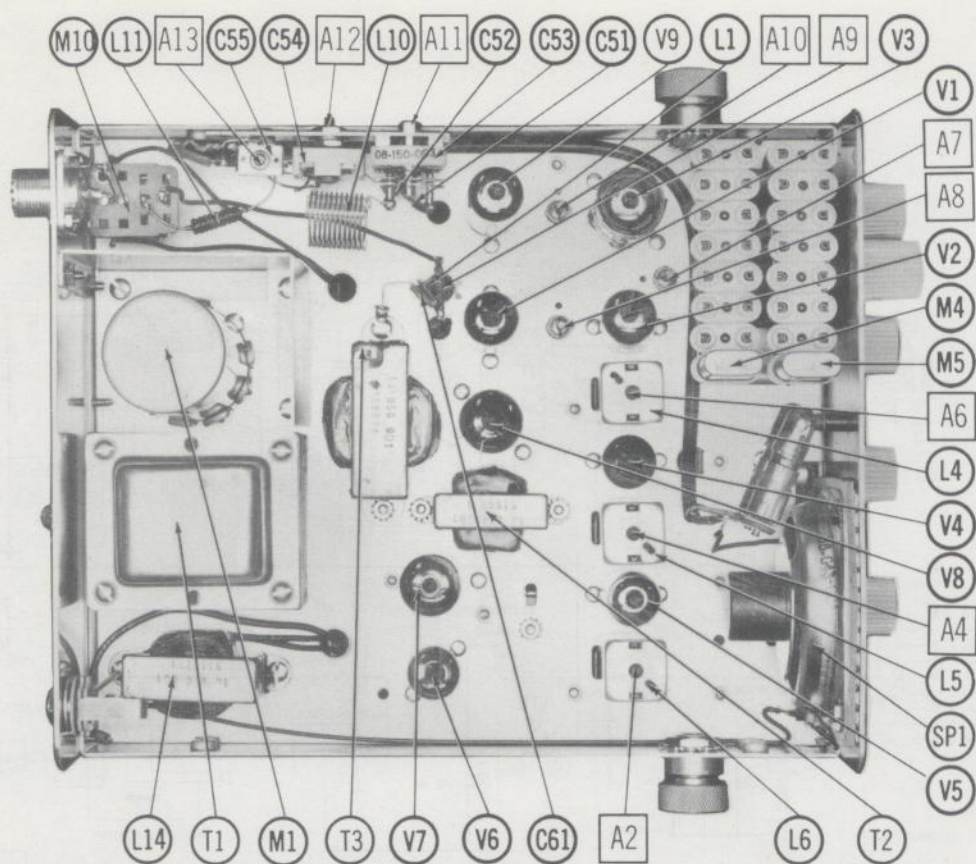
The frequency of the transmitter should be checked periodically with a secondary frequency standard to insure proper and legal operation.

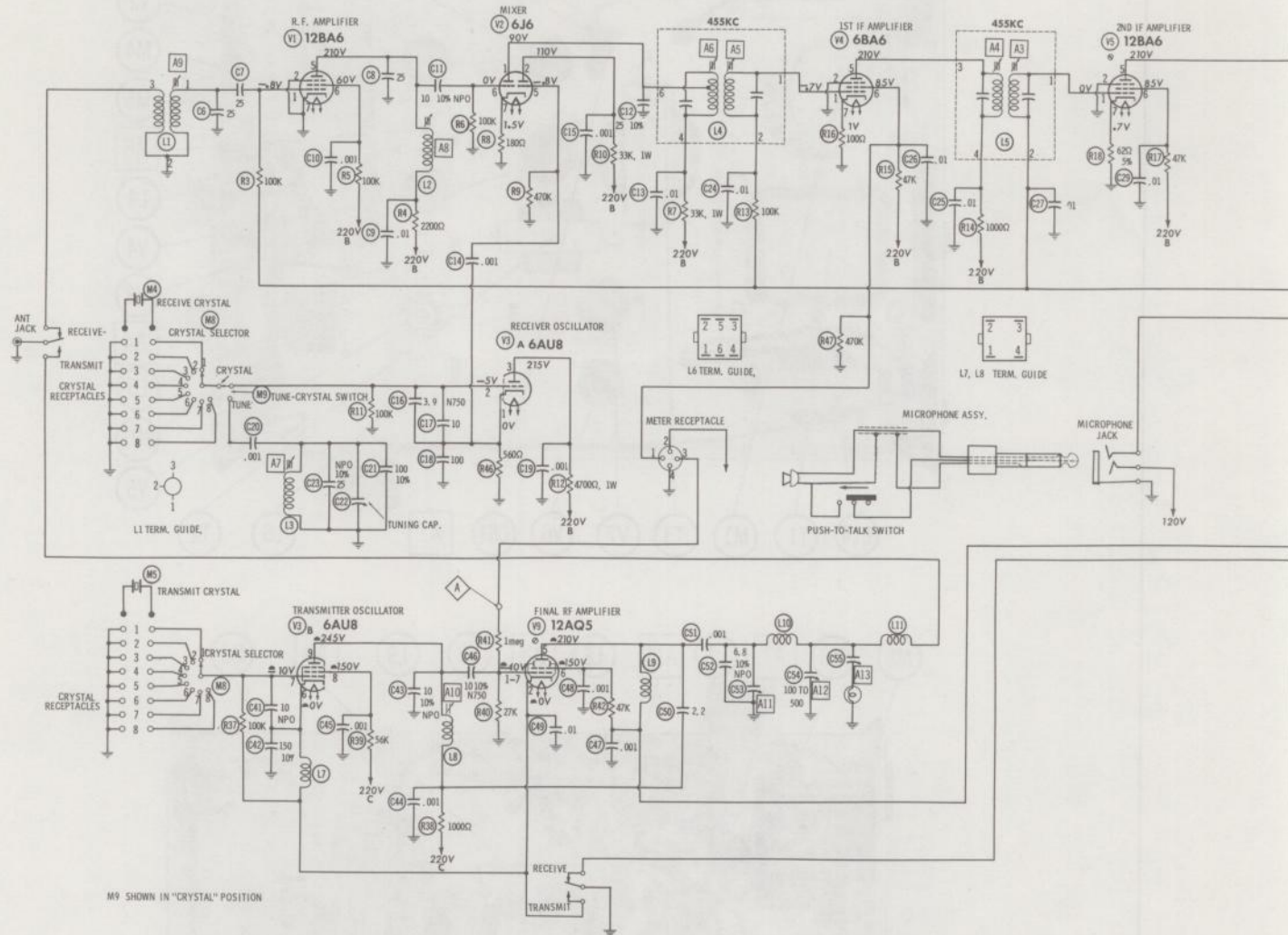
Best results will be obtained when adjusting the final RF output circuit if the antenna normally used is connected and the chassis is as nearly in the cabinet as possible.

	CHANNEL	ADJUST	REMARKS
Connect antenna or dummy load. Connect DC probe of VTVM to point Δ . Common to chassis.		A10	Key transmitter. Adjust for maximum deflection. Note rate of dropoff on each side of peak and set just below peak on side of gradual dropoff.
Connect antenna or dummy load.		A11, A12, A13	Adjust for maximum brilliance of front panel lamp.

HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana





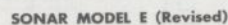


RESISTANCE READINGS

ITEM	TUBE	Pin 1	Pin 2	Pin 3	Pin 4	Pin 5	Pin 6	Pin 7	Pin 8	Pin 9
V1	12BA6	1.6meg	0Ω	FIL	FIL	72200Ω	1100K	0Ω		
V2	6J6	135K	135K	FIL	FIL	470K	100K	180Ω		
V3	6AU6A	560Ω	100K	14700Ω	FIL	FIL	100K	56K	1000Ω	
V4	6BA6	1.6meg	0Ω	FIL	FIL	11000Ω	147K	100Ω		
V5	12BA6	1.6meg	0Ω	FIL	FIL	135Ω	147K	62Ω		
V6	12AQ5	1.8meg	0Ω	FIL	FIL	1500K	1470K	0Ω		
V7	12AT7	150K	2.3meg	11.5K	FIL	FIL	1535Ω	470K	220Ω	FIL
V8	12BH7	154Ω	130Ω	220Ω	FIL	FIL	1325Ω	110Ω	220Ω	FIL
V9	12AO5	27K	0Ω	FIL	FIL	1935Ω	147K	27K		

† ALL MEASUREMENTS TAKEN IN "RECEIVE" POSITION, UNLESS NOTED.
 ‡ MEASURED FROM OUTPUT OF V2.
 ▲ MEASURED IN "TRANSMIT" POSITION.

- See parts list for alternate value or application.
 1. Voltage measurements taken with vacuum tube voltmeter.
 2. All controls set for normal operation, no signal applied.
 3. Measured values are from socket pin or terminal to common ground.
 4. All terminals viewed from bottom unless otherwise designated.
 5. Numbers assigned to terminals may not be found on the unit.
 6. Supply voltage maintained at rated value for voltage readings.



PARTS LIST AND DESCRIPTION

TUBES

ITEM No.	AMPEREX	GENERAL ELECTRIC	RAYTHEON	SYLVANIA	TYPE
V1	RF Amplifier	12BA6	2nd IF Amplifier	12BA6 (6BA6)*	TYPE
V2	Mixer	6J6	Squelch Amplifier	12AU6 (6AU6)*	
V3	Receive Oscillator	6AU6A	Speech Amp. -AF Amp.	12AT7	
V4	Transmit Oscillator	6BA6	Output-Modulator	12BH7A	
	1st IF Amplifier		F'inal RF	12AQ5 (6AQ5)*	

* 6 Volt Versions.

POWER RECTIFIERS

ITEM No.	MEASURED CURRENT	ORIGINAL Part or Type No.	MALLORY PART No.	RCB PART No.	SARKES TARTZIAN PART No.
X1	.080A	19-040-004	1N2070	1N1763	40H
X2	.080A	19-040-004	1N2070	1N1763	40H

ELECTROLYTIC CAPACITORS

ITEM No.	RATING		REPLACEMENT DATA						
	CAP.	VOLT.	SONAR PART No.	AEROVOX PART No.	CORNELL-DUBILIER PART No.	GENERAL ELECTRIC PART No.	GENERAL INSTRUMENT PART No.	MALLORY PART No.	SPRAGUE PART No.
C1	40	250	06-130-003	PRS1580	BR4025	QTL-14	TD-40-250	TC58	TVA-1511
C2	40	250	06-130-003	PRS1580	BR4025	QTL-14	TD-40-250	TC58	TVA-1511
C3	30	350	06-230-001	PRS2410	BBRD2245	Q12-4	TDLD-30	TCD-65	TVA-2730
C3A	10	350							
C4	4	150	06-130-002	PRS1400	BBR4-150	QTL-2	TD-4-25	TT50X4	TE-1123
C5	4	150	06-130-002	PRS1400	BBR4-150	QTL-2	TD-4-25	TT50X4	TE-1123

* Sonar Part Number.

CONTROLS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	USE	RESISTANCE	SONAR PART No.	CENTRALAB PART No.	CLAROSTAT PART No.	CT5-RC PART No.	MALLORY PART No.
R1	Volume & Switch	500K	03-504-018	B-60-S, or (F2-500K, SU204, KR-2)	A47-500K-Z/RS-2, SWE-20	Q13-133, T6-2, or (BU2, CF25, SSI, WF)*	U48, US-27 or (UA55A, SF1000, US42)
R2	Squelch	500K	03-504-003	B-60, or (F1-500K, SU204)	A47-500K-Z/RS-2	Q13-133 or (BU1, CF25, SSI, DC1)*	U48, or (UA55A, SF1000)

* "SNAPTROL"

COILS (RF-IF)

ITEM No.	USE	SONAR PART No.	MERIT PART No.	MILLER PART No.	STANCOR PART No.	WORKMAN PART No.	NOTES
L1	Antenna	22-030-001	SW-609	6250	RTC-8569	T232A	
L2	RF	22-050-001	SW-609	6171-A	RTC-8609	T219	
L3	Oscillator Grid	22-040-001	SW-608	6171-A	RTC-8609	T216	
L4	1st IF	22-010-014	BC-352	12-C1	RTC-8632	T607	
L5	2nd IF	22-010-002	BC-353	12-C2	RTC-8633	T608	
L6	3rd IF	22-010-002	BC-353	12-C2	RTC-8633	T608	
L7	RF Choke (250uh)	22-060-001	TV-185	6181	RTC-8598	T315	
L8	Transmit Osc. Plate	22-040-002	SW-608	6171-A	RTC-8609	T216	
L9	RF Choke (21uh)	21-060-005					
L10	Final	22-070-001					
L11	Antenna Loading	22-090-003	BC-537	5220	RTC-9182	T963	
L12	Fl. Choke (10uh)	22-100-003	BC-537	5220	RTC-9182	T963	
L13	Hash Choke (10uh)	22-100-003	BC-537	5220	RTC-9182	T963	

PARTS LIST AND DESCRIPTION (CONTINUED)

FILTER CHOKE

ITEM No.	RATINGS			REPLACEMENT DATA					NOTES
	CURRENT (Measured)	DC RES.	INDUCTANCE (0 CURRENT 1000~)	SONAR PART No.	MERIT PART No.	STANCOR PART No.	THORDARSON PART No.	TRIAD PART No.	
L14	.080A	35Ω	1HY	14-070-001					

TRANSFORMER (POWER)

ITEM No.	RATING			REPLACEMENT DATA					NOTES
	PRI.	SEC. 1	SEC. 2	SONAR PART No.	MERIT PART No.	STANCOR PART No.	THORDARSON PART No.	TRIAD PART No.	
T1	117VAC ④.48A (or) 12.6VDC ④4.1A	90VAC ④.080A DC		14-010-017 *					* Part #14-010-018 used in 6VDC version

TRANSFORMER (DRIVER)

ITEM No.	TURNS RATIO		REPLACEMENT DATA					NOTES
	PRI.	SEC.	SONAR PART No.	MERIT PART No.	STANCOR PART No.	THORDARSON PART No.	TRIAD PART No.	
T2	1	1	14-020-001					

TRANSFORMER (AUDIO OUTPUT)

ITEM No.	IMPEDANCE		REPLACEMENT DATA					NOTES
	PRI.	SEC. 1	SONAR PART No.	MERIT PART No.	STANCOR PART No.	THORDARSON PART No.	TRIAD PART No.	
T3	16K CT	SEC. 1	14-050-001					
		SEC. 2						

SPEAKER

ITEM No.	TYPE	REPLACEMENT DATA		NOTES
		SONAR PART No.	QUAM PART No.	
SP1	3" PM	36-043-001		

VIBRATOR

ITEM No.	TYPE	INPUT VOLTS	FRE-QUENCY	REPLACEMENT DATA			NOTES
				SONAR PART No.	CORNELL-DUBILIER PART No.	MALLORY PART No.	
M1	Interrupter Interrupter	12.6	115%	29-030-001	6301	G-1601	12 Volt Versions 6 Volt Versions
		6.3	115%	29-030-002	5301	1601	

FUSES

ITEM No.	TYPE	RATING	REPLACEMENT DATA					
			SONAR PART No.		LITTELFUSE PART No.		BUSS PART No.	
			FUSE	HOLDER	FUSE	HOLDER	FUSE	HOLDER
M2	3AG	7½A 32V	42-010-014		31107.5 (3AG 7½A 32V)	357001	AGC 7½	4405
	3AG	10A 32V	42-010-008		311010 (3AG 10A 32V)	357001	AGC 10	4405
	3AG	6A 32V	42-010-009		311006 (3AG 6A 32V)	357001	AGC 6	4405
M3	3AG	1A 250V	42-010-016		312001 (3AG 1A 250V)	357001	AGC 1	4405
	3AG	2A 250V	42-010-006		312002 (3AG 2A 250V)	357001	AGC 2	4405

MISCELLANEOUS

ITEM No.	PART NAME	SONAR PART No.	NOTES
M4	Crystal		Receive (order by freq. & channel desired)
M5	Crystal		Transmit (order by freq. & channel desired)
M6	Diode	19-050-001	Detector (1N295)
M7	Diode	19-040-003	Squelch
M8	Switch	10-030-002	Crystal Selector (Rotary Wafer Type)
M9	Switch	10-030-001	Crystal-Manual Tune (Rotary Wafer Type)
M10	Relay	16-030-002	Antenna (SPDT)
M11	Relay	16-010-002	Change-over (3PDT)
	Microphone Assy.	43-010-011	Includes Plug, Cable, and Push-to-talk Switch

WIRING DATA

General-use Hook-up Wire	Use BELDEN No. 8530 (Solid) Available in 12 Colors 8524 (Stranded) Available in 12 Colors
Shielded Antenna Lead	Use BELDEN No. 8214 Lowest Loss (RG-8/U Type) 8237 Low Loss (RG-8/U) 8240 (Solid) Miniature (RG-58/U) 8259 (Stranded) Miniature (RG-58A/U)
Coiled Microphone Cable	Use BELDEN No. 8497 3 Conductor- 1 Shielded for Press-to-Talk (Neoprene) 8496 3 Conductor- 1 Shielded for Press-to-Talk (Vinyl)
Ignition Noise Suppression	Use BELDEN No. 7300-Series Spark-Plug Sets
Bonding Strap	Use BELDEN No. 8661 (3/8 In.)



PHOTOFACT[®] with

CIRCUITRACE[®]



TRADE NAME : Sony Model CB-901

SUPPLIER : Sony Corp. of America
514 Broadway, New York 12, N. Y.

TYPE SET : 9 Transistor Transceiver

POWER SUPPLY : 12 Volts DC

RATING : 8MA@12VDC (Receive, No Signal)
18MA@12VDC (Transmit, No Modulation)

TUNING RANGE : Any one CB Channel 1 thru 23

SONY MODEL CB-901

ALIGNMENT INSTRUCTIONS

Suggested Alignment Tools: A1 thru A8...GENERAL CEMENT #9089, 8728A

RECEIVER ALIGNMENT

Connect DC VTVM across Volume Control.

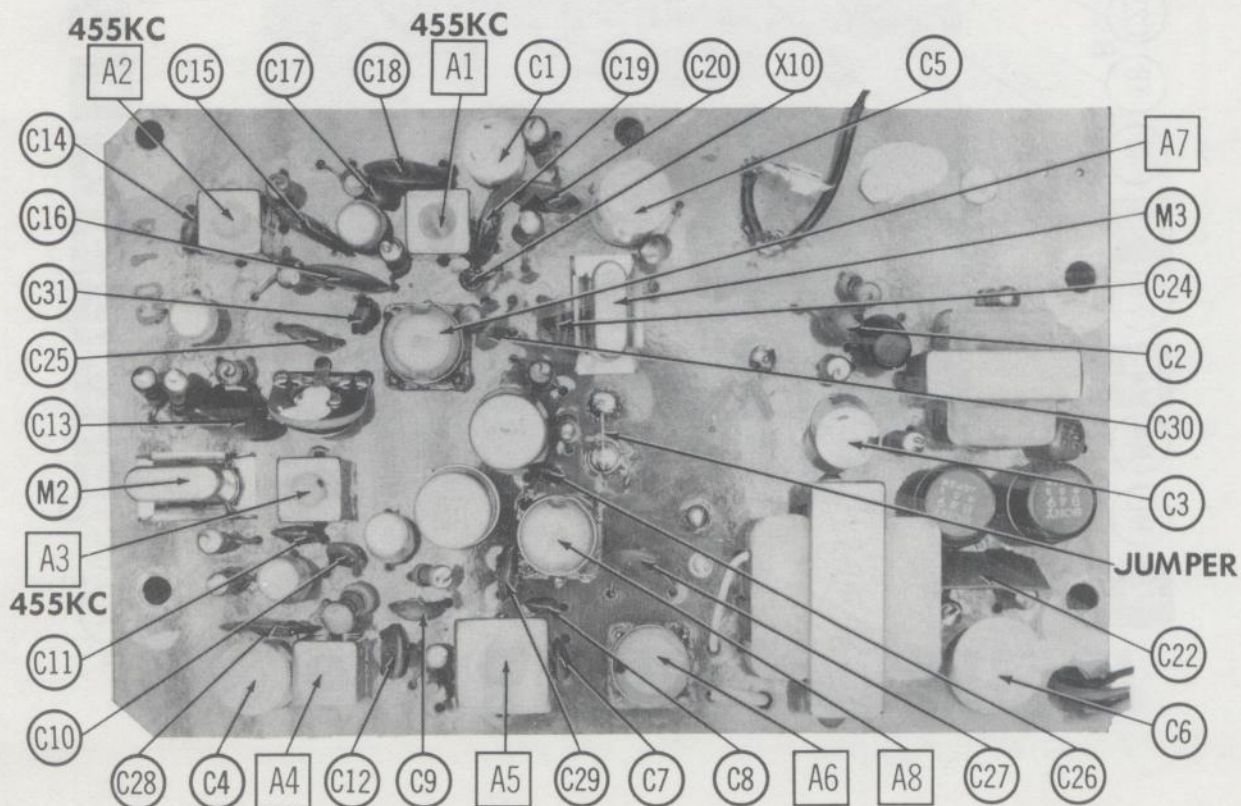
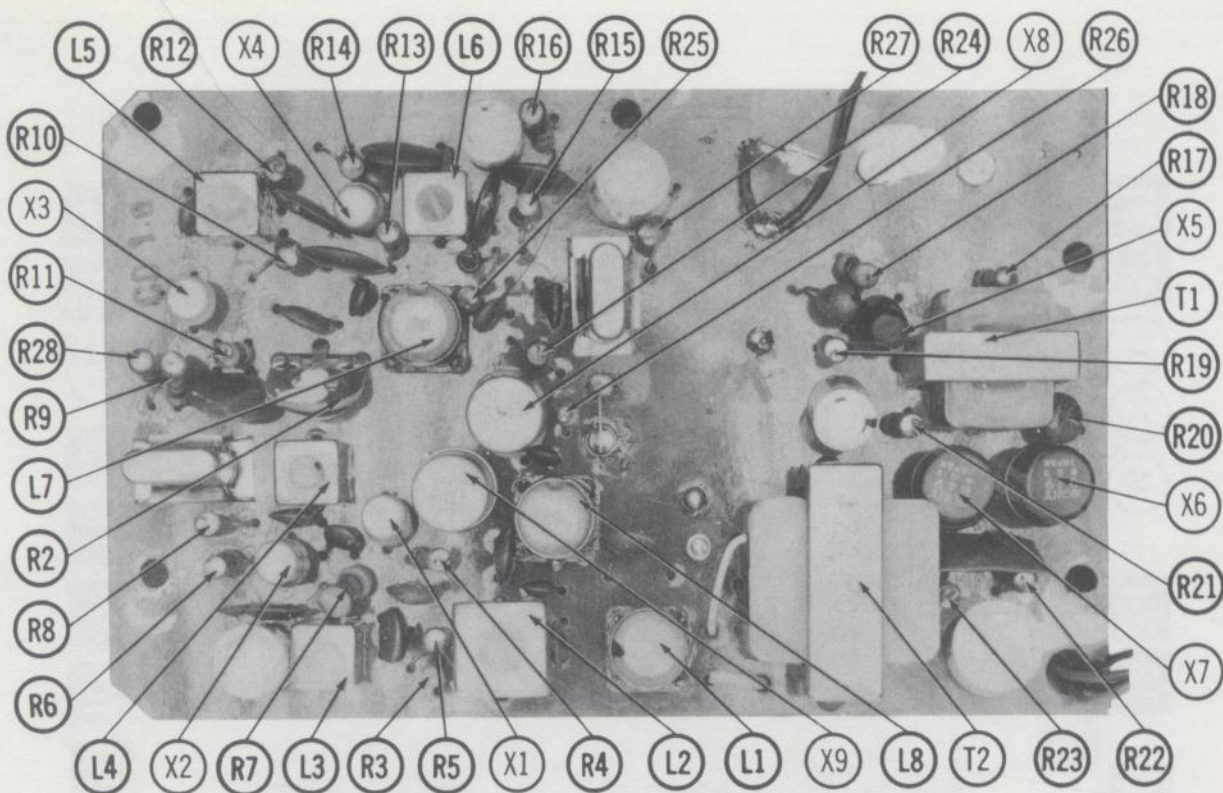
	SIGNAL GENERATOR	CHANNEL	ADJUST	REMARKS
1.	High side thru .01mfd to base of X1, common to ground. Tune to 455KC (Unmod.)		A1, A2, A3	Adjust for maximum deflection.
2.	Radiate signal into receiver of antenna. Tune to channel frequency.		A4, A5, A6	Adjust for maximum deflection.

TRANSMITTER ALIGNMENT

ONLY THOSE PERSONS PROPERLY LICENSED ARE PERMITTED TO MAKE REPAIRS OR ADJUSTMENTS WHICH MAY RESULT IN ILLEGAL OPERATION. (REFER TO FCC RULES & REGULATIONS PART 19, SUBPART D, SECTION 19.71)

	SPECIAL INSTRUCTIONS	INDICATOR	ADJUST	REMARKS
1.	Maintain supply voltage at 12V during alignment.	RF Wattmeter (or Field Strength Meter)	A7, A8	Remove jumper. (Refer to capacitor photo). Connect DC milliammeter. Key transmitter. Adjust for maximum on RF wattmeter and MINIMUM on DC milliammeter. Retouch A6 for maximum deflection on RF wattmeter.

HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana





PARTS LIST AND DESCRIPTION

TRANSISTORS

ITEM No.	ORIG. TYPE	USE	REPLACEMENT DATA		NOTES
			DELCO PART No.	GENERAL ELECTRIC PART No.	
X1	A122	Mixer	DS25	GE-1	PNP
X2	A122	Rec. Osc.	DS25	GE-1	PNP
X3	C76	1st IF Amp.		GE-7	PNP
X4	C76	2nd IF Amp.		GE-7	PNP
X5	D64	Driver-Speech Amp.		2N647	PNP
X6	B49	Output-Modulator		2N408	PNP
X7	B49	Output-Modulator		2N408	PNP
X8	2SA70	Trans. Osc.	DS26	GE-2	PNP
X9	TT116	Final Amp.	DS34	GE-1	PNP

POWER RECTIFIERS & SIGNAL DIODES

ITEM No.	MEASURED CURRENT	ORIGINAL Part or Type No.	RECTIFIERS		NOTES
			MALLORY PART No.	SARKES TARZIAN PART No.	
X10		1T23			Detector

ELECTROLYTIC CAPACITORS

ITEM No.	RATING CAP.	VOLT.	REPLACEMENT DATA				
			AEROVOX PART No.	CORNELL DUBILIER PART No.	GENERAL ELECTRIC PART No.	MALLORY PART No.	SPRAGUE PART No.
C1	30	6	BCD6025	ECF8412	MT1-10	TT5X30	VL-1092
C2	3	6	BCD6025	ECF8412	MT1-10	TT5X30	VL-1092
C3	30	6	BCD15025	ECF8412	MT1-10	TT5X30	VL-1158
C4	30	15	BCD15025	ECF8412	MT1-10	TT5X30	TE-1158
C5	30	15	BCD15025	ECF8412	MT1-10	TT5X30	TE-1158
C6	50	15	BCD15050	NLW50-15	MT1-16	MLV50-15	TE-1160

FIXED CAPACITORS

ITEM No.	RATING	REMARKS	REPLACEMENT DATA				
			AEROVOX PART No.	CORNELL DUBILIER PART No.	ELMOCO PART No.	MALLORY PART No.	SPRAGUE PART No.
C7	100		DI-100	DD-101	LIQ21	GP210	10TS-T10
C8	20		DI-20	DD-200	LIQ22	GP420	10TS-420
C9	.01		TTD-01	CK-103	H05S1	TA-110	TG-S10
C10	20		TTD-20	DD-200	LIQ22	GP420	10TS-420
C11	.01		TTD-01	CK-103	H05S1	TA-110	TG-S10
C12	.001		DI-1000	DD-102	LIQ21	GP210	10TS-D10
C13	.04		TTD-05	CK-503	H05S5	TA-110	TG-S50
C14	1		TCZ-1	TCZ-1	H05S5	CNO-510	10TCC-V10
C15	.04		TTD-05	CK-503	H05S5	CNO-510	10TCC-V10
C16	.04		TTD-05	CK-503	H05S5	CNO-510	10TCC-V10
C17	1		TCZ-1	TCZ-1	H05S5	CNO-510	10TCC-V10
C18	.04		TTD-05	CK-503	H05S5	CNO-510	10TCC-V10
C19	.02		TTD-02	CK-203	H05S2	TA-120	TG-S20
C20	.02		TTD-02	CK-203	H05S2	TA-120	TG-S20
C21	.01		TTD-01	CK-104	H05S1	TA-110	TG-S10
C22	1		TTD-1	DD-200	LIQ22	GP420	10TS-420
C23	20		DI-2000	DD-202	LIQ22	GP420	10TS-420
C24	.002		TTD-01	CK-103	H05S1	TA-110	TG-S10
C25	.01		TTD-01	CK-103	H05S1	TA-110	TG-S10
C26	12		DI-12	DD-120	LIQ22	GP420	10TS-420
C27	.001		TTD-05	CK-503	H05S5	TA-250	TG-S50
C28	.04		TTD-05	CK-503	H05S5	TA-250	TG-S50
C29	.005		TTD-05	CK-503	H05S5	TA-250	TG-S50
C30	20		DI-20	DD-200	LIQ22	GP420	10TS-420
C31	12		DI-12	DD-120	LIQ22	GP420	10TS-420

CONTROLS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	USE	REPLACEMENT DATA			
		RESIST-ANCE	SONY PART No.	CENTRALAB PART No.	CTS-IRC PART No.
R1	Volume & Switch	5000Q	36, 09		
R2	Transmit Osc. Bias	2000Q			

COILS (RF-IF)

ITEM No.	USE	REPLACEMENT DATA				NOTES
		SONY PART No.	MERIT PART No.	MILLER PART No.	STANCOR PART No.	WORKMAN PART No.
L1	Ant. Load					
L2	Ant. Coil					
L3	Rec. Osc.					
L4	1st IF					
L5	2nd IF					
L6	3rd IF					
L7	Transmit Osc.					
L8	Final					

TRANSFORMER (DRIVER)

ITEM No.	TURNS RATIO	REPLACEMENT DATA				NOTES
		SONY PART No.	MERIT PART No.	STANCOR PART No.	THORADSON PART No.	TRIAD PART No.
T1	1:3	423-045				

TRANSFORMER (AUDIO OUTPUT)

ITEM No.	IMPEDANCE	REPLACEMENT DATA				NOTES
		SONY PART No.	MERIT PART No.	STANCOR PART No.	THORADSON PART No.	TRIAD PART No.
T2	1000Q CT	6-8Q	427-026			

BATTERIES

ITEM No.	VOLTAGE	SONY PART No.	REPLACEMENT DATA		NOTES
			BURGESS	EVEREADY	
M1	1.5V		930	1015	M-15R (Zinc-Carbon) MN-1500 (Manganese) ZM-9 (Mercury)

MISCELLANEOUS

ITEM No.	PART NAME	SONY PART No.	NOTES	TYPE	REPLACEMENT DATA
M2	Crystal		Receive		
M3	Crystal		Transmit		
M4	Switch		Receive-Transmit		

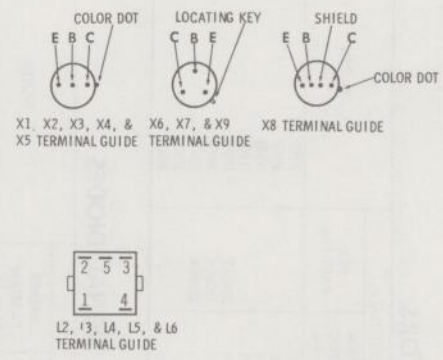
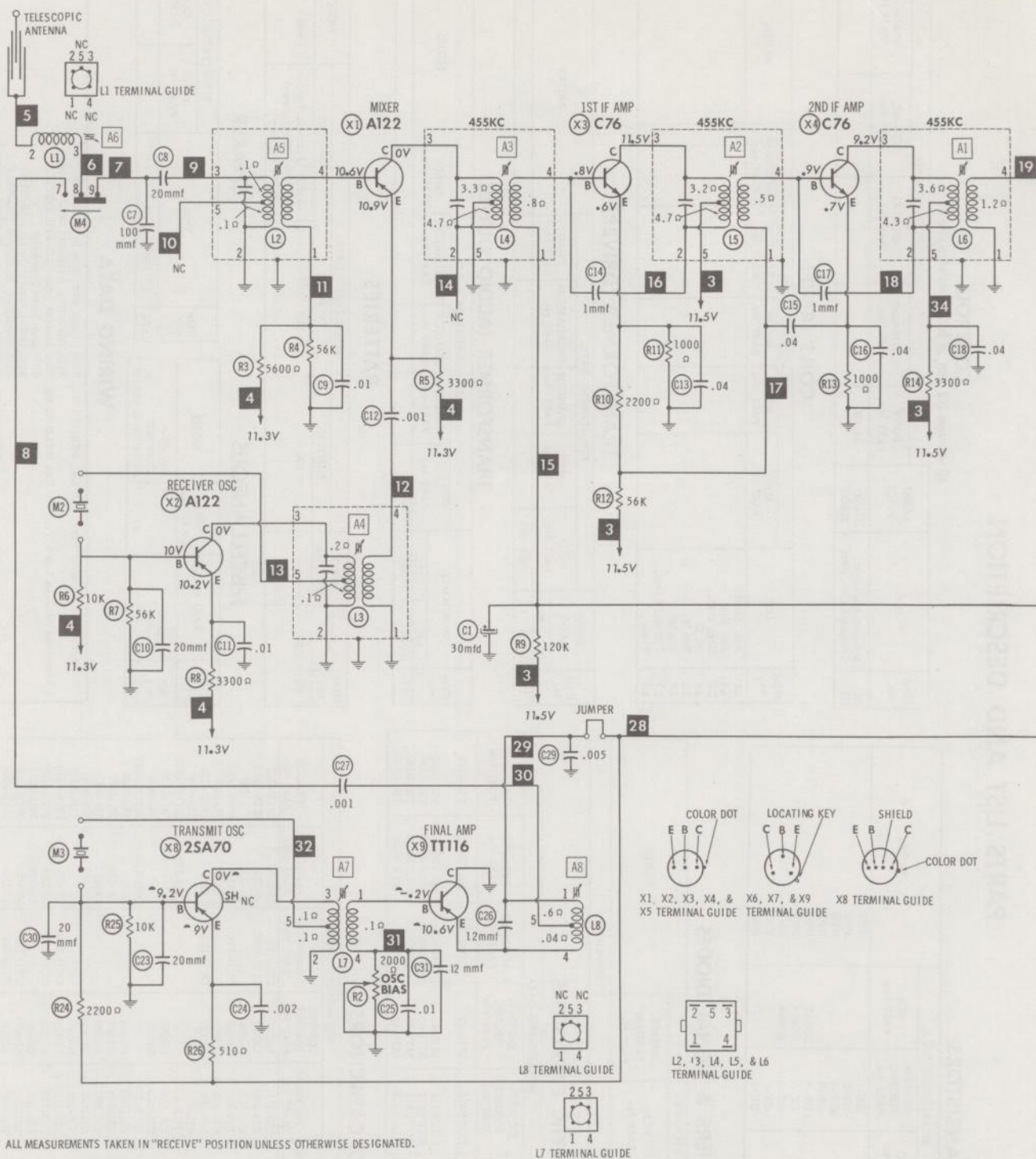
SPEAKER

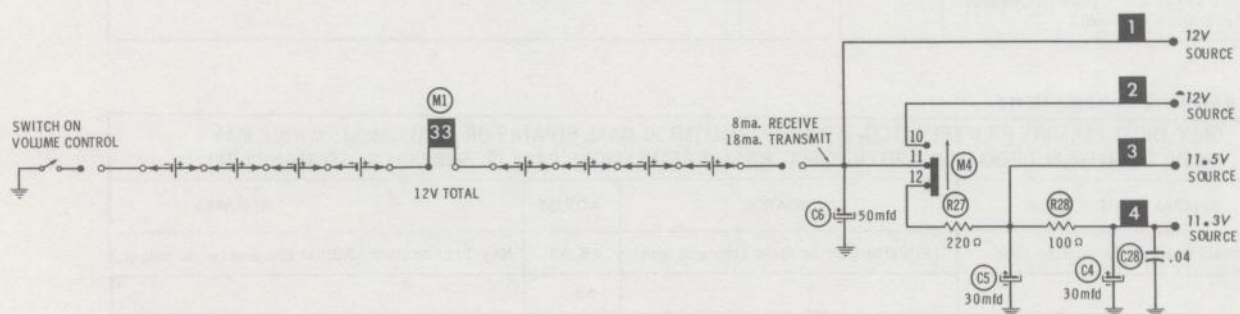
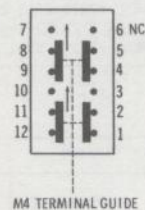
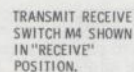
ITEM No.	TYPE	REPLACEMENT DATA
SPI	2" PM	6-8Q

WIRING DATA

General-use Hook-up Wire	Use BELDEN No. 8530 (Solid) Available in 12 Colors
Shielded Antenna Lead	8524 (Stranded) Available in 12 Colors
Shielded Antenna Lead	8214 Lowest Loss (RG-8/U Type)
Coiled Microphone Cable	8237 Low Loss (RG-8/U)
Coiled Microphone Cable	8240 (Solid) Miniature (RG-58/U)
Coiled Microphone Cable	8259 (Stranded) Miniature (RG-58A/U)
Coiled Microphone Cable	8499 Single Conductor Shielded (Neoprene)
Ignition Noise Suppression	8498 Single Conductor Shielded (Vinyl)
Bonding Strap	Use BELDEN No. 7300-Series Spark-Plug Sets
Bonding Strap	Use BELDEN No. 8661 (3/8 In.)

SONY MODEL CB-901





SONY MODEL CB-901



PHOTOFACT[®] with

CIRCUITRACE[®]



TRADE NAME : Triumph Models TC-900, TC-900A

SUPPLIER : Custom Importing Company
1409-11 Murray Road, N. Kansas City 16, Mo.

TYPE SET : 10 Transistor Transceiver

POWER SUPPLY : 10.5 Volts DC

RATING : 6MA @ 10.5VDC (Receive, No Sig. Min. Vol.)
14MA @ 10.5VDC (Transmit, Unmodulated)

TUNING RANGE : Any one Citizens Band Channels 1 thru 22

ALIGNMENT INSTRUCTIONS

ALIGNMENT INSTRUCTIONS—READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT

Use only enough generator output to provide a usable indication.

Best results will be obtained when adjusting A5, A7 and A8 if the antenna normally used is connected, and the unit is as nearly in the cabinet as possible.

Suggested Alignment Tools:

A1, A2, A3.....GENERAL CEMENT #5000, 5003, 5066, 8271, 8272, 8276, 8277, 8290, 8609, 8722, 9150, 9298
WALSCO #2515, 2516, 2518, 2519, 2525, 2541

A4 thru A8.....GENERAL CEMENT #8282, 8606, 8606-L, 9091
WALSCO #2526, 2541, 2542, 2543, 2544

RECEIVER ALIGNMENT

Connect DC VTVM across volume control

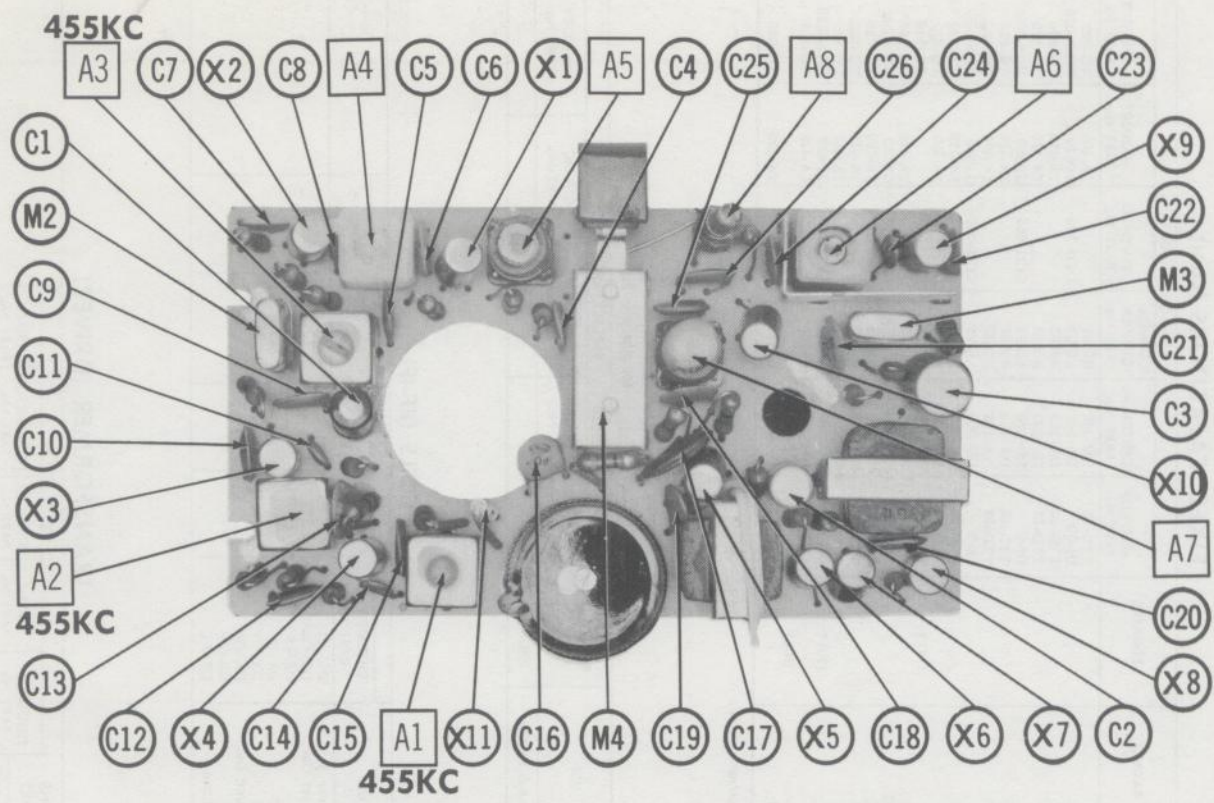
SIGNAL GENERATOR	CHANNEL	ADJUST	REMARKS
High side to antenna terminal, low side to ground. Tune to 455KC (Unmod.)		A1, A2, A3	Adjust for maximum deflection.
High side to antenna terminal, low side to ground. Tune to Channel Frequency (Unmod.)		A4, A5	Adjust for maximum deflection.

TRANSMITTER ALIGNMENT

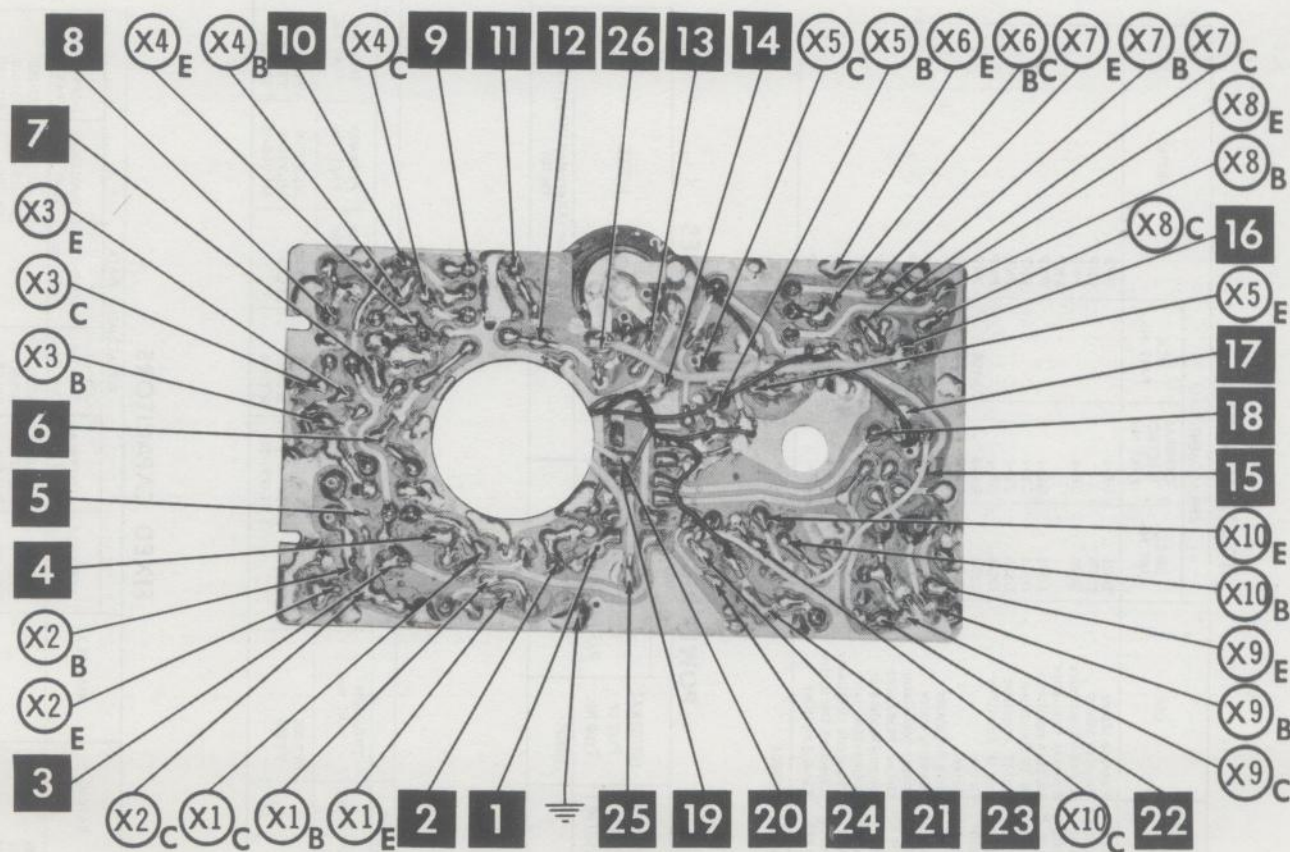
ONLY THOSE PERSONS PROPERLY LICENSED ARE PERMITTED TO MAKE REPAIRS OR ADJUSTMENTS WHICH MAY RESULT IN ILLEGAL OPERATION. (REFER TO FCC RULES & REGULATIONS PART 19, SUBPART D, SECTION 19.71)

SPECIAL INSTRUCTIONS	INDICATOR	ADJUST	REMARKS
Connect antenna or dummy load.	RF Wattmeter or field strength meter.	A6, A7	Key Transmitter. Adjust for maximum output.
	"	A8	"

HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana



CHASSIS TOP VIEW - ALIGNMENT, CAPACITOR & MISC. IDENT.



PARTS LIST AND DESCRIPTION

TRANSISTORS

ITEM No.	ORIG. TYPE	USE	REPLACEMENT DATA			NOTES
			DELCO PART No.	GENERAL ELECTRIC PART No.	RCA PART No.	
X1	2SA82	Receive Mixer	DS25	GE-1		PNP
X2	2SA103DA †	Receive Mixer	DS25	GE-1		PNP
X3	2SA103DA †	Receive Oscillator	DS25	GE-1		PNP
X4	2SA101 †	1st IF Amplifier	DS25	GE-1		PNP
X5	2SA101 †	2nd IF Amplifier	DS25	GE-1		PNP
X6	2SB75	Driver	DS26	GE-2	2N408	PNP
X7	2SB77	Bias Regulator	DS26	GE-2	2N408	PNP
X8	2SB77	Output-Modulator	DS26	GE-2	2N408	PNP
X9	2SB77	Output-Modulator	DS26	GE-2	2N408	PNP
X10	2SA80	Transmit Oscillator	DS25	GE-1		PNP
X11	2SA246	Final Amplifier	DS25	GE-1		PNP

† Used in Model TC-900A

POWER RECTIFIERS & SIGNAL DIODES

ITEM No.	CURRENT RATING (Measured)	ORIGINAL Part or Type No.	RECTIFIERS		NOTES
			SARKS PART No.	TARZIAN PART No.	
X12		IN60			Detector (Alternates 1N44, 1N34A, OA70)

ELECTROLYTIC CAPACITORS

ITEM No.	RATING CAP. VOLT.	TRIUMPH PART No.	REPLACEMENT DATA			
			AEROVOX PART No.	CORNELL-DUBILIER PART No.	GENERAL ELECTRIC PART No.	SPRAGUE PART No.
C1	30	VF306	PTT10	NLW30-6	MTI-13	TE-1092
C2	30	VF306	PTT10	NLW30-6	MTI-13	TE-1092
C3	50	12		NLW50-15	MTI-16	TE-1133

FIXED CAPACITORS

ITEM No.	RATING	REMARKS	REPLACEMENT DATA				
			AEROVOX PART No.	CORNELL-DUBILIER PART No.	ELMENDO PART No.	MALLORY PART No.	SPRAGUE PART No.
C4	.01		TTD-01	DM-103	H05S1	TA-110	TG-S10
C5	.01		TTD-01	DM-103	H05S1	TA-110	TG-S10
C6	.02		TTD-02	DA-203	H05S2	TA-120	TG-S20

FIXED CAPACITORS (cont)

ITEM No.	RATING	REMARKS	REPLACEMENT DATA				
			AEROVOX PART No.	CORNELL-DUBILIER PART No.	ELMENDO PART No.	MALLORY PART No.	SPRAGUE PART No.
C7	.01		TTD-01	H05S1	CCD-300	TA-110	TG-S10
C8	.02		DI-30	L10Q3	CCD-300	TA-120	TG-S20
C9	.02		TTD-02	H05S2	CCD-050	GP650	TG-S20
C10	.02		TTD-02	H05S2	CCD-050	GP650	TG-S20
C11	.05		DI-5	L10V5	CCD-050	GP650	TG-S20
C12	.02		TTD-02	H05S2	CCD-050	GP650	TG-S20
C13	.02		TTD-02	H05S2	CCD-050	GP650	TG-S20
C14	.02		DI-5	L10V5	CCD-050	GP650	TG-S20
C15	.02		TTD-02	H05S2	CCD-050	GP650	TG-S20
C16	.01		TTD-01	H05S1	CCD-050	GP650	TG-S20
C17	.01		TTD-01	H05S1	CCD-050	GP650	TG-S20
C18	.02		TTD-02	H05S2	CCD-050	GP650	TG-S20
C19	.02		DI-2000	L10Q2	CCD-050	GP650	TG-S20
C20	.02		TTD-02	H05S2	CCD-050	GP650	TG-S20
C21	.02		TTD-02	H05S2	CCD-050	GP650	TG-S20
C22	.01		TTD-01	H05S1	CCD-050	GP650	TG-S20
C23	.40		DI-39	L10Q39	CCD-050	GP650	TG-S20
C24	.01		TTD-01	H05S1	CCD-050	GP650	TG-S20
C25	.30		TTD-01	H05S1	CCD-050	GP650	TG-S20
C26	.02		TTD-02	H05S2	CCD-050	GP650	TG-S20

† Alternate Value.

CONTROLS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	USE	RESISTANCE	REPLACEMENT DATA			
			TRIUMPH PART No.	CENTRALAB PART No.	CLAROSTAT PART No.	MALLORY PART No.
R1	Volume & Switch	10K	DX-VC			

COILS (RF-IF)

ITEM No.	USE	TRIUMPH PART No.	REPLACEMENT DATA			NOTES
			Merit PART No.	Miller PART No.	Sancor PART No.	
L1	Receiver Ant.	DX-AA				
L2	Receiver Ant.	DX-OSA				
L3	1st IF	DX-IN	BC-574			
L4	2nd IF	DX-IS	BC-575			
L5	3rd IF	DX-OA	BC-576			
L6	Transmit Osc.	DX-OA				
L7	Final	DX-TA				
L8	Ant. Load	DX-AL				

TRANSFORMER (DRIVER)

ITEM No.	TURNS RATIO	TRIUMPH PART No.	REPLACEMENT DATA			NOTES
			Merit PART No.	STANCOR PART No.	THORDARSON PART No.	
T1	1.2 1	DX-IT				

PARTS LIST AND DESCRIPTION (CONTINUED)

TRANSFORMER (AUDIO OUTPUT)

ITEM No.	IMPEDANCE		REPLACEMENT DATA				NOTES
	PRI.	SEC. 1	TRIUMPH PART No.	Merit PART No.	Stancor PART No.	Triad PART No.	
T2	700Ω	6-8Ω	DX-MT				
		SEC. 2					
		900Ω					

SPEAKER

ITEM No.	TYPE		REPLACEMENT DATA		NOTES
	SIZE	FIELD V. C. IMP.	TRIUMPH PART No.	QUAM PART No.	
SP1	2 1/4" PM	6-8Ω	DX-S		

BATTERIES

ITEM No.	VOLTAGE	TRIUMPH PART No.	REPLACEMENT DATA				NOTES
			BURGESS	EVEREADY	MALLORY		
M1	1 1/2V		"A"	"B"	"A"	"B"	
			930	1015		M-15R	7 Required

MISCELLANEOUS

ITEM No.	PART NAME	TRIUMPH PART No.	NOTES
M2	Crystal	DX-R7	Receive (Channel 7 Only)
M3	Crystal	DX-TT	Transmit (Channel 7 Only)
M4	Switch	DX-PT	Receive-Transmit (Spring-Loaded Slide Type)
	Antenna	DX-CA	Telescoping

CABINETS & CABINET PARTS

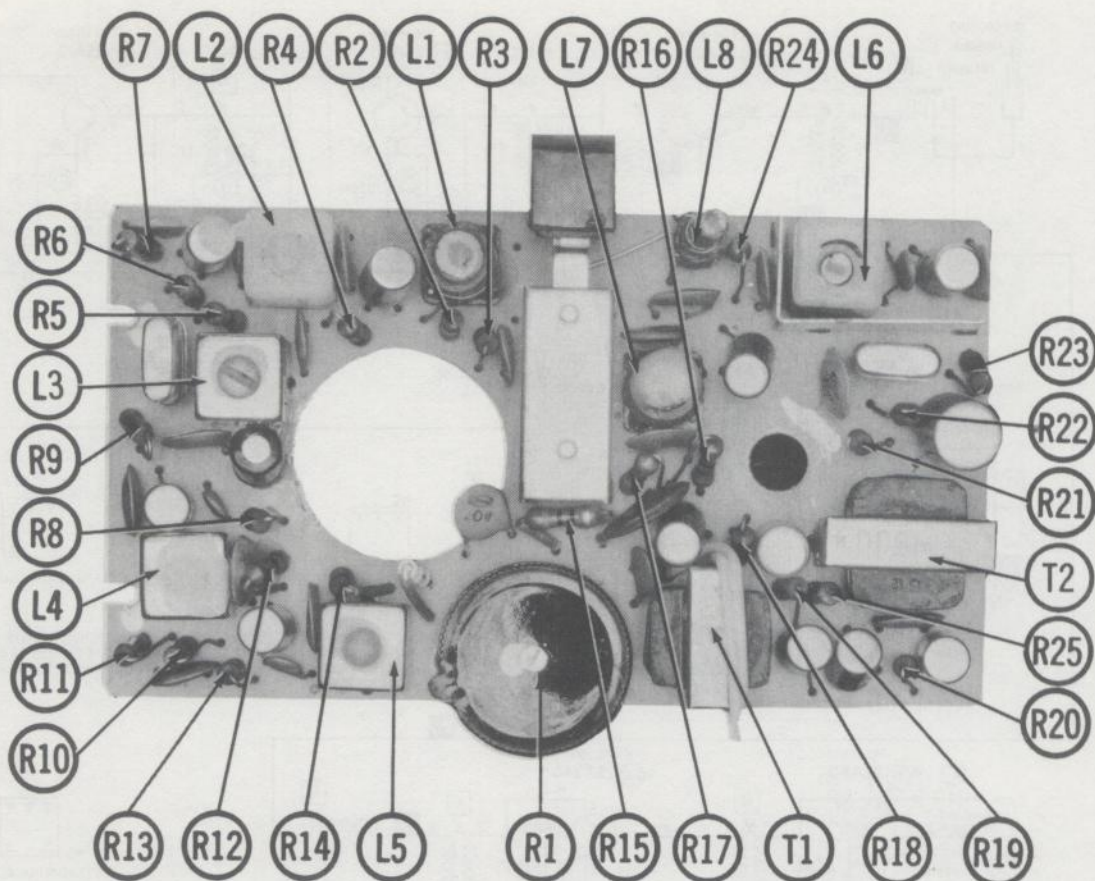
(When Ordering Cabinets & Cabinet Parts, Specify Model, Chassis & Color)

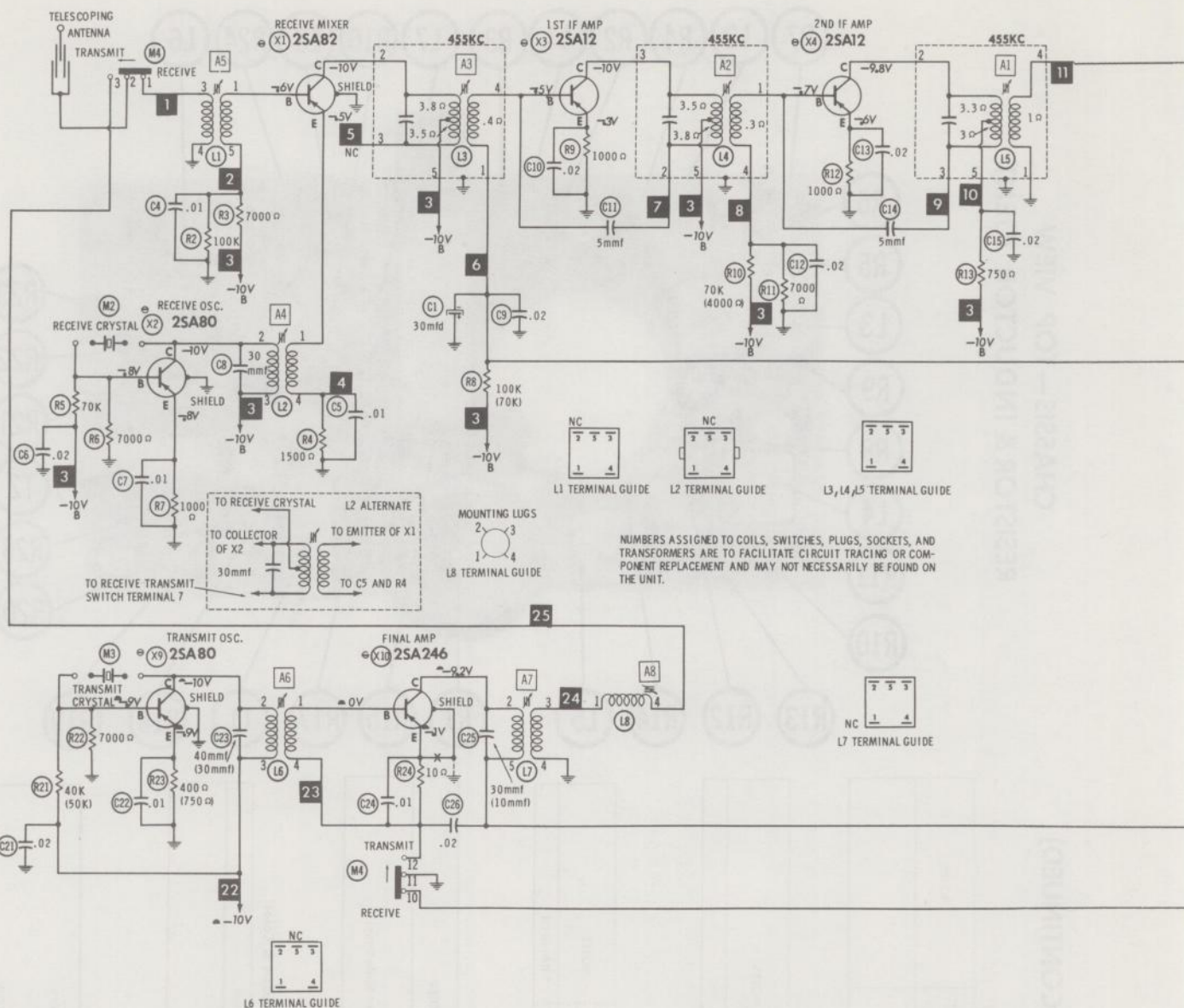
NAME	PART NO.	DESCRIPTION
Push Button	DX-SB	
Knobs	DX-VCB	Volume
Case	DX-MC	Metal

WIRING DATA

General-use Hook-up Wire Use BELDEN No. 8530 (Solid) Available in 12 Colors
 Shielded Antenna Lead Use BELDEN No. 8524 (Stranded) Available in 12 Colors
 8237 Low Loss (RG-8/U Type)
 8240 (Solid) Miniature (RG-58/U)
 8259 (Stranded) Miniature (RG-58/U)
 Coiled Microphone Cable Use BELDEN No. 8499 Single Conductor Shielded (Neoprene)
 Ignition Noise Suppression Use BELDEN No. 7300-Series Spark-Plug Sets
 Bonding Strap Use BELDEN No. 8661 (3/8 in.)

CHASSIS—TOP VIEW RESISTOR & INDUCTOR IDENT.





● SEE PARTS LIST FOR ALTERNATE VALUE OR APPLICATION

RESISTANCE MEASUREMENTS NOT GIVEN BECAUSE OF THE WIDE VARIATION IN INTERNAL TRANSISTOR RESISTANCE.

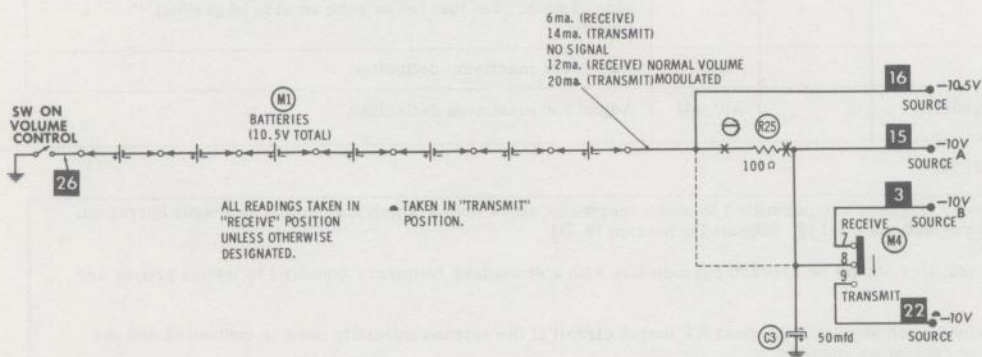
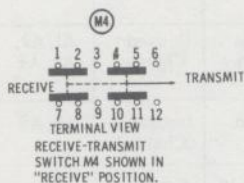
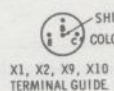
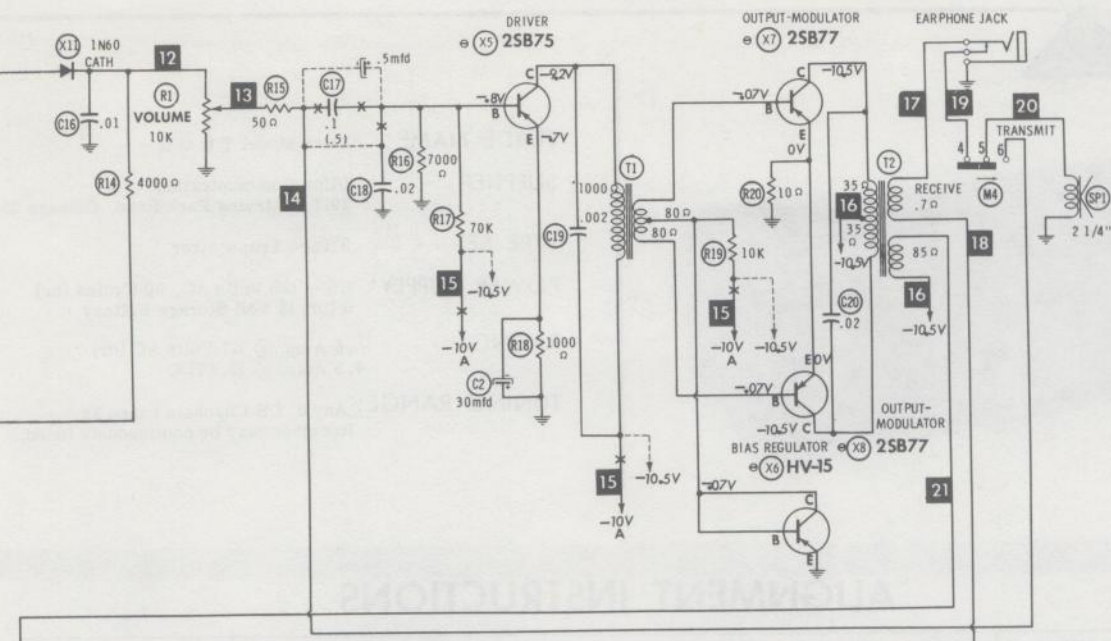
1. DC voltage measurements taken with vacuum tube voltmeter.
2. Socket connections or transistor terminals are shown as bottom views.
3. Measured values are from socket pin or terminal to common ground.
4. Nominal tolerance on component values makes possible a variation of $\pm 15\%$ in voltage and resistance readings.
5. Volume control at maximum; no signal applied for voltage measurements.

USED IN PLACE OF L6 IN SOME VERSIONS

USED IN PLACE OF L7 AND L8 IN SOME VERSIONS

A PHOTOFAC STANDARD NOTATION SCHEMATIC
with CIRCUITRACE

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TRIUMPH
MODELS TC-900, TC-900A



PHOTOFACT®



TRADE NAME : Utica Model T & C II

SUPPLIER : Utica Communications
2917 W. Irving Park Road, Chicago 25, Ill.

TYPE SET : 9 Tube Transceiver

POWER SUPPLY : 110 — 120 Volts AC, 60 Cycles (or)
6 (or) 12 Volt Storage Battery

RATING : .5 Amp. @ 117 Volts AC (or)
4.5 Amp. @ 12.6VDC

TUNING RANGE : Any 6 CB Channels 1 thru 23
Receiver may be continuously tuned.

UTICA MODEL T & C II

ALIGNMENT INSTRUCTIONS

Suggested Alignment Tools:

A1 thru A6, A10, A11.....GENERAL CEMENT #8282, 8606, 8606-L...WALSCO #2526, 2543, 2544
A7, A8, A12.....GENERAL CEMENT #8271, 8722.....WALSCO #2519
A13.....GENERAL CEMENT #2588.....WALSCO #2588

RECEIVER ALIGNMENT

Connect DC probe of VTVM to point $\diamond$, common to chassis.

SIGNAL GENERATOR	CHANNEL	ADJUST	REMARKS
High side to pin 7 of V3, common to chassis. (Tune to 266KC, 400% Mod.)	Unused Channel	A1, A2, A3, A4	Adjust for maximum deflection.
High side to pin 2 of V2, common to chassis (Tune to 1680KC).	Unused Channel	A5, A6	Adjust for maximum deflection.
High side to pin 1 of V1, common to chassis. (Tune to channel frequency).	Center Channel Used.	A7	Tune-Crystal switch in Crystal position. Adjust for maximum deflection. Note rate of dropoff on either side of peak. Set just below peak on side of gradual dropoff.
"	"	A8	Tune-Crystal switch to tune position. Adjust for maximum deflection. Note rate of dropoff on either side of peak. Set just below peak on side of gradual dropoff.
"	"	A9	Adjust for maximum deflection.
High side to antenna receptacle, low side to chassis.	"	A10, A11	Adjust for maximum deflection.

TRANSMITTER ALIGNMENT

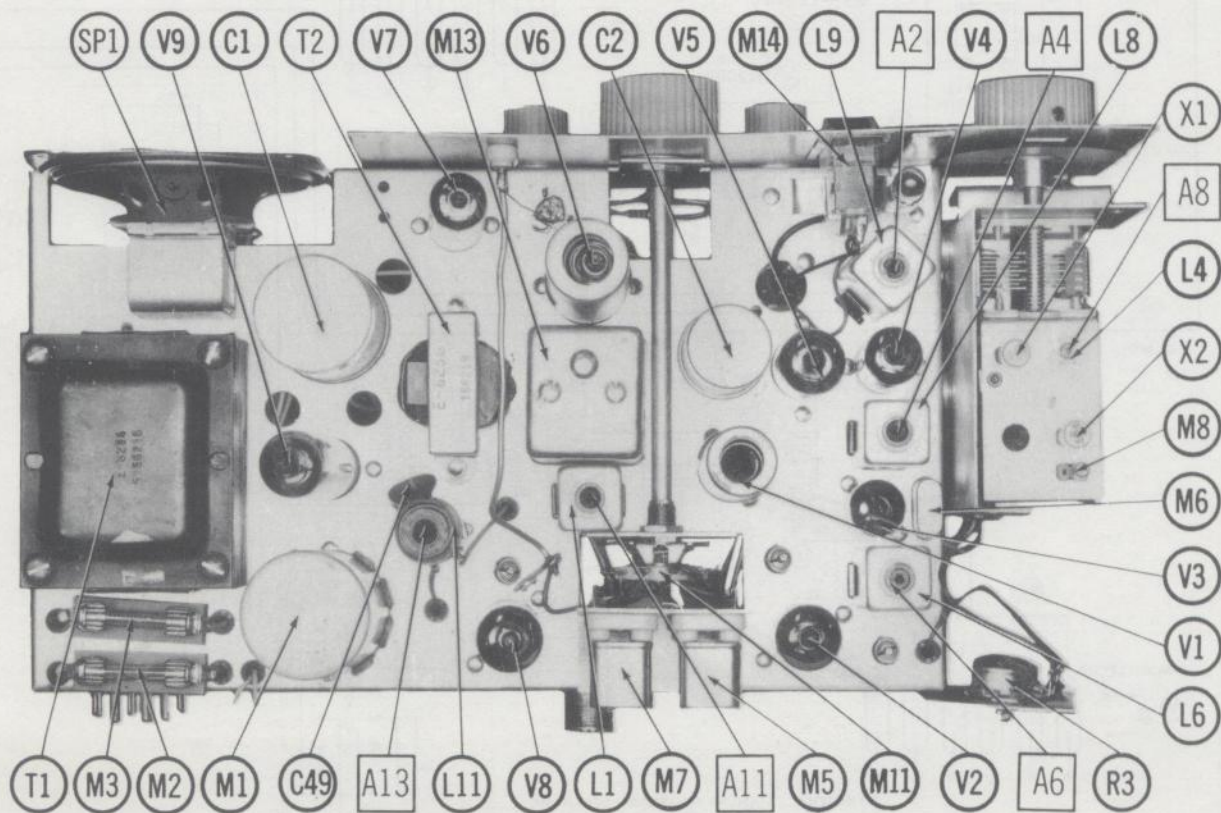
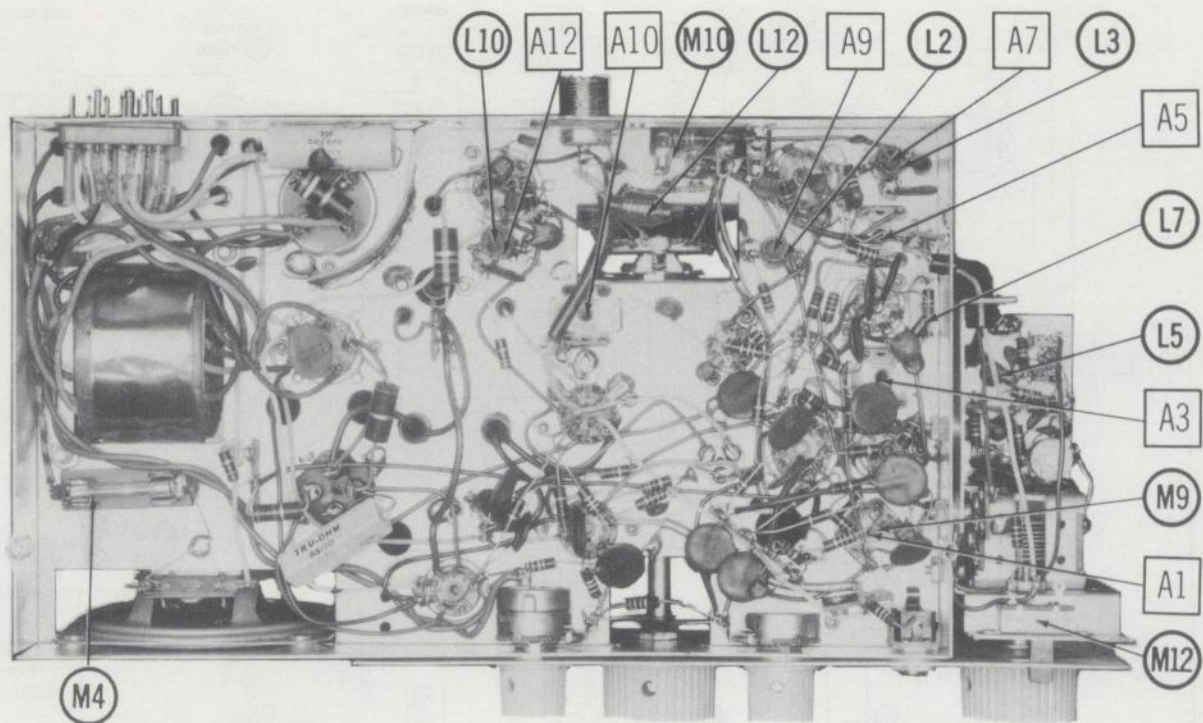
Only those persons properly licensed are permitted to make repairs or adjustments which may result in illegal operation. (Refer to FCC rules and regulations Part 19, Subpart D, Section 19.71).

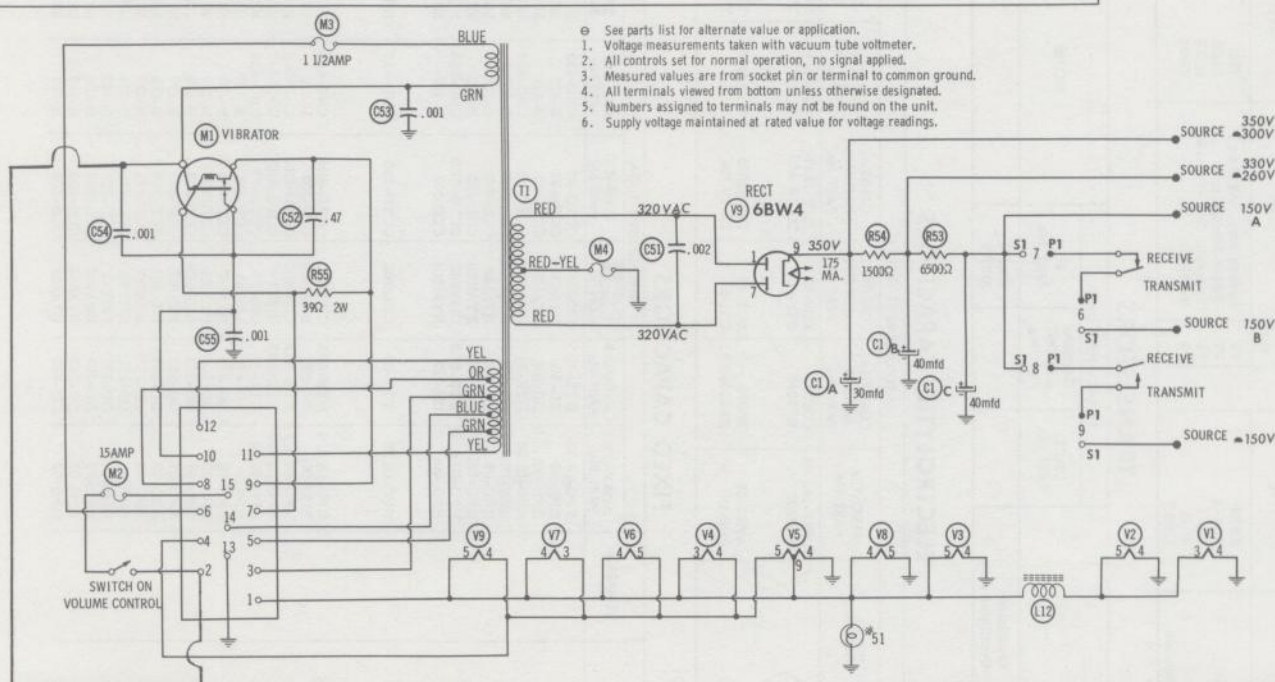
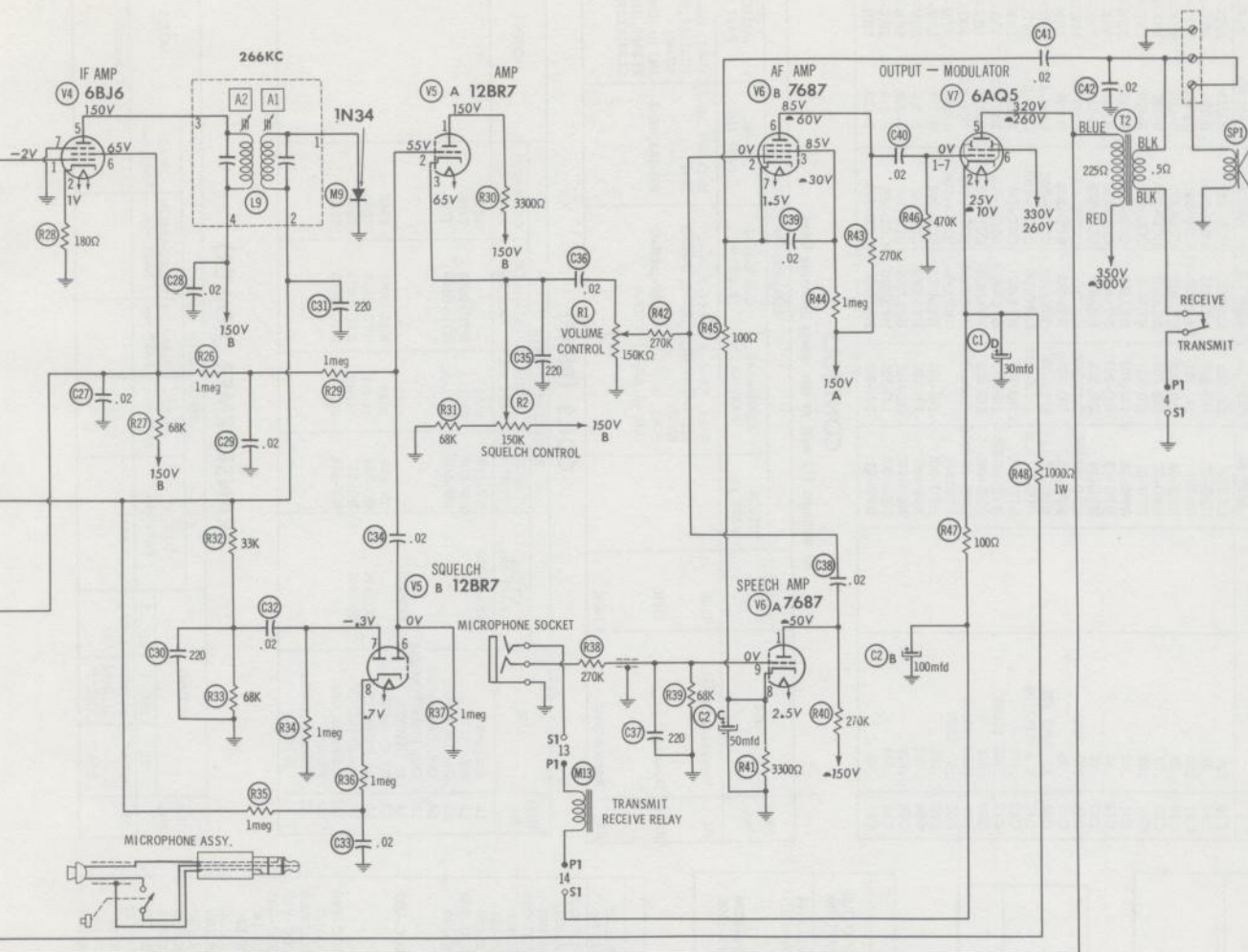
The frequency of the transmitter should be checked periodically with a secondary frequency standard to insure proper and legal operation.

Best results will be obtained when adjusting the final RF output circuit if the antenna normally used is connected and the chassis is as nearly in the cabinet as possible.

		ADJUST	REMARKS
Connect antenna or dummy load.	RF Watt-meter or Signal Strength Meter.	A12	Key transmitter. Adjust for maximum output. Key transmitter several times to be certain that oscillator starts each time.
"	"	A13	Adjust for maximum output.

HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana





- See parts list for alternate value or application.
1. Voltage measurements taken with vacuum tube voltmeter.
 2. All controls set for normal operation, no signal applied.
 3. Measured values are from socket pin or terminal to common ground.
 4. All terminals viewed from bottom unless otherwise designated.
 5. Numbers assigned to terminals may not be found on the unit.
 6. Supply voltage maintained at rated value for voltage readings.

UTICA MODEL T & C II

PARTS LIST AND DESCRIPTION

TUBES

ITEM No.	AMPEREX	GENERAL ELECTRIC	RCA	RAYTHEON	SYLVANIA	TYPE
V1	RF Amplifier	6BZ6		Speech Amp. -AF Amp.		7687
V2	Mixer-Oscillator	6U8-A		Output-Modulator		6AQ5
V3	2nd Converter	6BE6		Transmit Osc. - Final RF Rectifier		6CX8
V4	IF Amplifier	6BJ6				6BW4
V5	Noise Limiter-Squelch	12BR7				

TRANSISTORS

ITEM No.	ORIG. TYPE	USE	REPLACEMENT DATA	NOTES
			DELCO PART No.	
			GENERAL ELECTRIC PART No.	
			RCA PART No.	
X1	2N2089	Oscillator Amp.	2N1178	
X2	2N2089	Oscillator Amp.	2N1178	

ELECTROLYTIC CAPACITORS

ITEM No.	RATING	UTICA PART No.	AEROVOX PART No.	CORNELL-DUBILIER PART No.	GENERAL ELECTRIC PART No.	GENERAL INSTRUMENT PART No.	MALLORY PART No.	SPRAGUE PART No.
C1A	30 450		AFH3-140-50	C8070	XC3-39	TMT-3387	FP387.5	TVL-3744
C1B	30 350		PR31670	BR3045	QTL-12	TD-30-450	TC87	TVA-1711
C1C	40 350							
C1D	30 25							
C2A	10 100		AFH2-05	B0070	XC2-32	TMD-2035	WP339.5A	TVL-2224
C2B	10 100		PR31410	BBR10-150	QTL-5	TD-10-150		TVA-1406
C2C	50 6							

FIXED CAPACITORS

ITEM No.	RATING	REMARKS	AEROVOX PART No.	CORNELL-DUBILIER PART No.	ELMENDO PART No.	MALLORY PART No.	SPRAGUE PART No.
C3	33 10% NPO		NPO-DI 33	DTZ-33	CCTO-33	CNO-433	10TCC-Q33
C4	.001		BPD-02	DD-203	CCD-203	B-120	5HK-S20
C5	.001		NPO-DI 33	DD-102	CCD-102	B-110	5HK-D10
C6	33 10% NPO		BPD-001	DTZ-33	CCTO-33	CNO-433	10TCC-Q33
C7	.001		BPD-001	DD-102	CCD-102	B-210	5HK-D10
C8	.001		BPD-001	DD-203	CCD-203	B-120	5HK-S20
C9	.001		BPD-001	DD-102	CCD-102	B-210	5HK-D10
C10	6.8		NPO-DI 6.8	DTZ-6R8	CCTO-6R8	CNO-568	10TCC-V68
C11	.001		BPD-001	DD-102	CCD-102	B-210	5HK-D10
C12	80 N150						
C13	200 N150						
C14	20 NPO						
C15	133 NPO						
C16	5-25						
C17	6-33						
C18	6.8 NPO 10%						
C19	.001						
C20	6.8						
C21	5 NPO						
C22	33 NPO 10%						
C23	470						
C24	.02						
C25	.02						
C26	.02						
C27	.02						
C28	.02						
C29	.02						
C30	220						
C31	220						
C32	.02						
C33	.02						
C34	.02						

FIXED CAPACITORS (cont)

ITEM No.	RATING	REMARKS	AEROVOX PART No.	CORNELL-DUBILIER PART No.	ELMENDO PART No.	MALLORY PART No.	SPRAGUE PART No.
C35	220		DI-220	DD-221	CCD-221	B-322	10TS-T22
C36	.02		BPD-02	DD-203	CCD-203	B-120	5HK-S20
C37	220		DI-220	DD-221	CCD-221	GP322	10TS-T22
C38	.02		BPD-02	DD-203	CCD-203	B-120	5HK-S20
C39	.02		BPD-02	DD-203	CCD-203	B-120	5HK-S20
C40	.02		BPD-02	DD-203	CCD-203	B-120	5HK-S20
C41	.02		BPD-02	DD-203	CCD-203	B-120	5HK-S20
C42	.02		BPD-02	DD-203	CCD-203	B-120	5HK-S20
C43	.02		BPD-02	DD-203	CCD-203	B-120	5HK-S20
C44	100 NPO		BPD-02	DD-203	CCD-203	CNO-310	10TCC-T10
C45	.02		BPD-02	DD-203	CCD-203	B-120	5HK-S20
C46	33 NPO 10%		NPO-DI 33	DTZ-33	CCTO-330	CNO-433	10TCC-Q33
C47	6.8 NPO 10%		NPO-DI 6.8	DTZ-6R8	CCTO-6R8	CNO-568	10TCC-V68
C48	.001		BPD-001	DD-102	CCD-102	B-210	5HK-D10
C49	.002 3000V		HVD-30-2200	DD30-202	CCD-202	3HV-222	30GA-D20
C50	.001		BPD-001	DD-102	CCD-102	B-210	5HK-D10
C51	.002 3000V		HVD-30-2200	DD30-202	CCD-202	3HV-222	30GA-D20
C52	.47 200V		P280N-5	DD-102	CCD-102	GE-M-205	27M-P50
C53	.001		BPD-001	DD-102	CCD-102	B-210	5HK-D10
C54	.001		BPD-001	DD-102	CCD-102	B-210	5HK-D10
C55	.001		BPD-001	DD-102	CCD-102	B-210	5HK-D10
C56	.001		BPD-001	DD-102	CCD-102	B-210	5HK-D10
C57	.02		BPD-02	DD-203	CCD-203	B-120	5HK-S20

CONTROLS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	USE	RESISTANCE	UTICA PART No.	CENTRALAB PART No.	CLAROSTAT PART No.	CTS-IRC PART No.	MALLORY PART No.
R1	Volume & Switch	150K		B-44, KB-1 or (AB-44, AK-1, KB-1)	A47-150K-S/ RS-2, SWE-2	B-13-328, SK-3, 70-1	U-42, US-26 or (UAI54A, SK750, US-41)
R2	Squelch	150K		B-43, or (AB-43, AK-1)	A-47-150K-S/ RS-2	B11-328, SK-3	U43 or (UAI54L, SL2800, RUIS4L, SL38, SL2500)
R3	Zero Adjust	100K					

COILS (RF-IF)

ITEM No.	USE	UTICA PART No.	MERIT PART No.	MILLER PART No.	STANCOR PART No.	WORKMAN PART No.	NOTES
L1	Antenna	AK-40-310	TV-140	6252	RTC-8609	T234	
L2	RF Osc. (Crystal)		SW-608	6171-A	RTC-8609	T216	
L3	RF Osc. (Tuneable)		SW-608	6171-A	RTC-8609	T216	
L4	IF (1680KC)						
L5	Osc. Plate (Tuneable)						
L6	IF (1680KC)						
L7	RF Choke (50uh)						
L8	1st 266KC IF						
L9	2nd 266KC IF						
L10	Transmit Osc.						
L11	Final						
L12	Filament Choke (50uh)						

TRANSFORMER (POWER)

ITEM No.	RATING	UTICA PART No.	MERIT PART No.	STANCOR PART No.	THORDARSON PART No.	TRIAD PART No.	NOTES
T1	117VAC @ .5A (.68A)*	E-6234					* Transmit

PARTS LIST AND DESCRIPTION (CONTINUED)

TRANSFORMER (AUDIO OUTPUT)

ITEM No.	IMPEDANCE		REPLACEMENT DATA				NOTES
	PRL	SEC.	UTICA PART No.	HERIT PART No.	STANCOR PART No.	THORDARSON PART No.	
T2	7300Ω	3-4Ω	E-4256				

SPEAKER

ITEM No.	TYPE	REPLACEMENT DATA		NOTES
		UTICA PART No.	QUAM PART No.	
SPL	3 1/2" PM 3-4Ω	S-5325	3A07	

VIBRATOR

ITEM No.	TYPE	INPUT VOLTS	FRE. QUENCY	REPLACEMENT DATA			NOTES
				UTICA PART No.	CORNELL-DUBILIER PART No.	MALLORY PART No.	
M1	Interrupter	6.3	115%	1610	5372	1610	

FUSES

ITEM No.	TYPE	RATING	REPLACEMENT DATA			
			UTICA PART No.	LITTELFUSE PART No.	FUSE HOLDER	BUSS PART No.
M2	3AG	15A		31015	357002	3823-2
M3	3AG	32V		(3AG 15A 32V)	AGC15	
M4	3AG	1 1/2A		31301.5	357002	3823-2
		125V		(3AG 1 1/2A 125V)	AGC 1 1/2	
		175A		312.175		
		250V		(3AG 175A 250V)	357001	4405

MISCELLANEOUS

ITEM No.	PART NAME	UTICA PART No.	NOTES
M5	Crystal		Receive (Order by frequency & channel desired)
M6	Crystal		1946KC
M7	Crystal		Transmit (Order by frequency & channel desired)
M8	Diode		Oscillator Amp. Overload
M9	Diode		Detector (IN34)
M10	Diode		Meter Rectifier (N34)
M11	Switch		Crystal Selector (Rotary Wafer Type)
M12	Switch		Tune-Crystal (DPDT Slide Type)
M13	Relay		Transmit-Receive (Plug-in type, DC Coil Resistance 125Ω)
M14	"S" Meter		

WIRING DATA

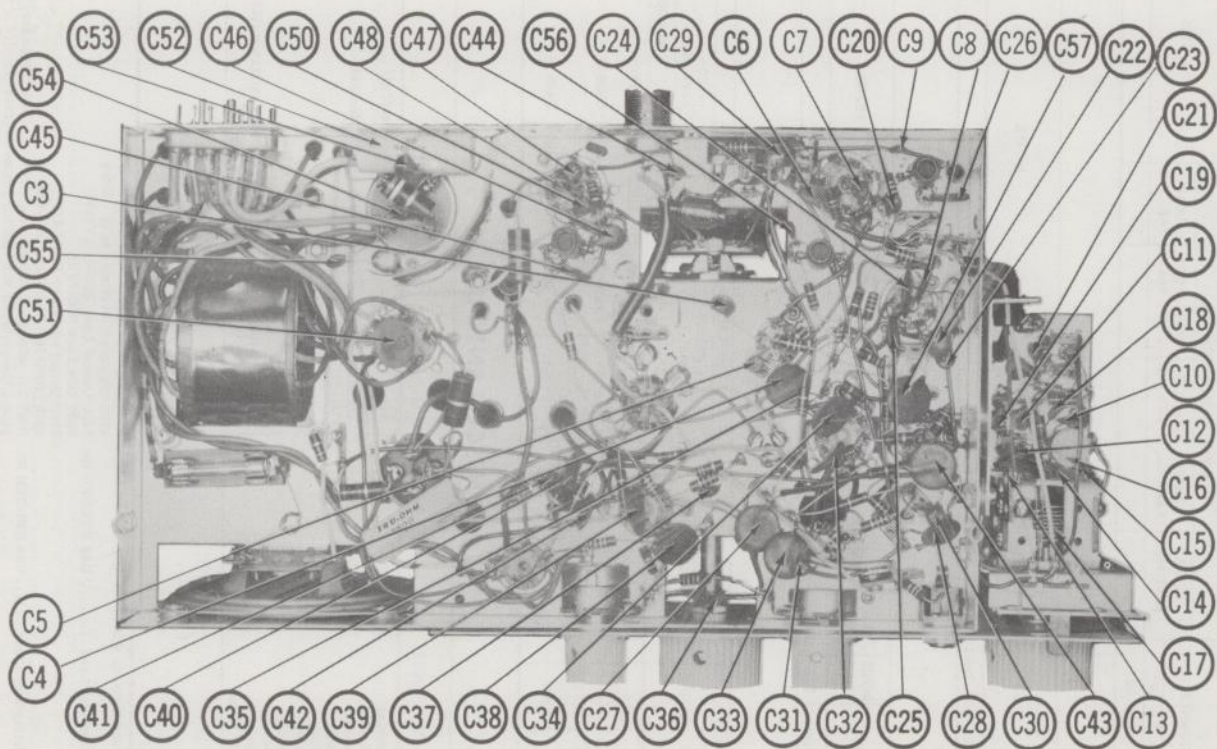
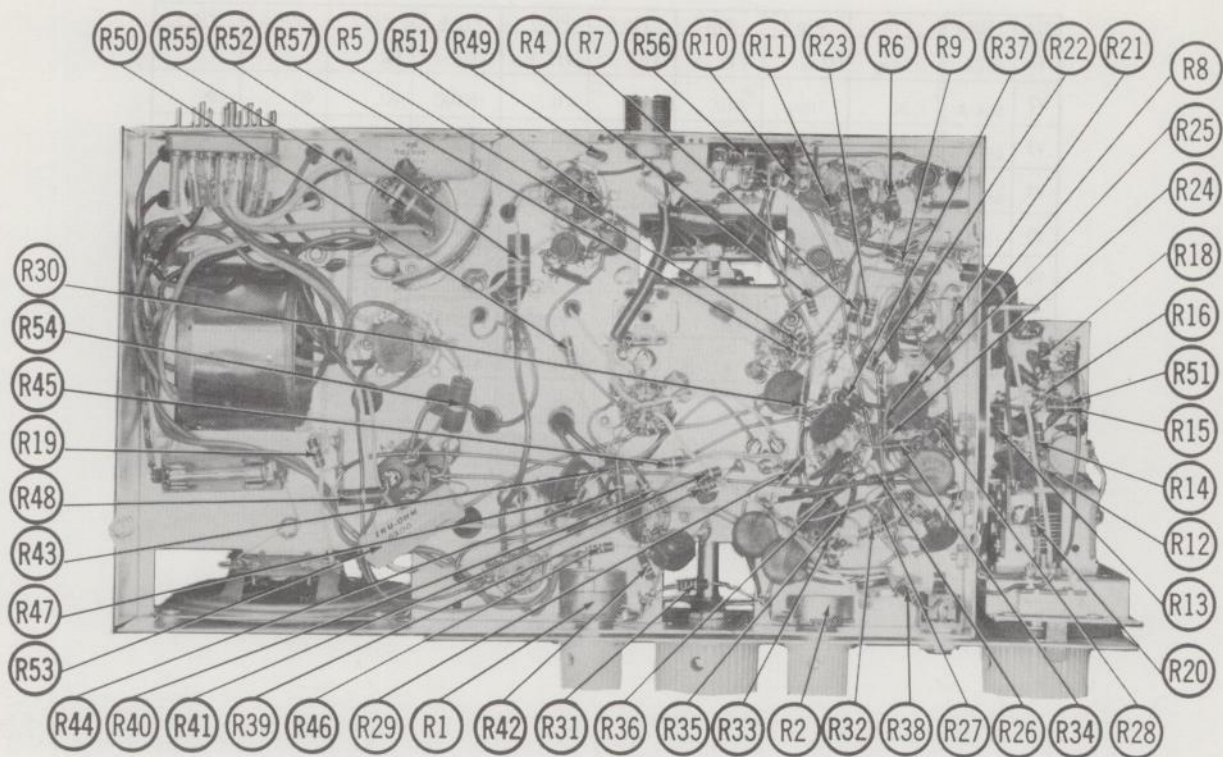
General-use Hook-up Wire Use BELDEN No. 8530 (Solid) Available in 12 Colors
 Shielded Antenna Lead Use BELDEN No. 8524 (Stranded) Available in 12 Colors
 Coiled Microphone Cable Use BELDEN No. 8497 3 Conductor - 1 Shielded for Press-Io-Talk (Neoprene)
 Ignition Noise Suppression Use BELDEN No. 8496 3 Conductor - 1 Shielded for Press-Io-Talk (Vinyl)
 Bonding Strap Use BELDEN No. 7300-Series Spark-Plug Sets

RESISTANCE MEASUREMENTS

ITEM	TUBE	Pin 1	Pin 2	Pin 3	Pin 4	Pin 5	Pin 6	Pin 7	Pin 8	Pin 9
V1	6BZ6	1.5meg	0Ω	FIL	FIL	†11.3K	†41K	0Ω		
V2	6U8-A	†33K	2.5meg	†41K	FIL	FIL	†8000Ω	0Ω	0Ω	68K
V3	6BE6	22K	.1Ω	FIL	FIL	†11.3K	†41K	2.2meg		
V4	6BJ6	1.2meg	180Ω	FIL	FIL	†8000Ω	†74K	0Ω		
V5	12BR7	†11.3K	†2meg	100K	FIL	FIL	1meg	1meg	2.1meg	FIL
V6	7687	†280K	270K	†1meg	FIL	FIL	†270K	3400Ω	3300Ω	68K ▲330K
V7	6AQ5	470K	2800Ω	FIL	FIL	†225Ω	†1500Ω	470K		
V8	6CX8	0Ω	33K	†11.3K	FIL	FIL	▲0Ω	3300Ω	†22K	†225Ω
V9	6BW4	355Ω	NC	NC	FIL	FIL	NC	335Ω	NC	200K

ITEM	TYPE	BASE	EMITTER	COLLECTOR
X1	2N2089	10K	2000Ω	.1Ω
X2	2N2089	10K	2000Ω	3.5Ω

ALL MEASUREMENTS TAKEN IN "RECEIVE" POSITION UNLESS NOTED, WITH TUNE-CRYSTAL SWITCH IN CRYSTAL POSITION.
 † MEASURED FROM PIN 9, V9.
 ▲ MEASURED IN "TRANSMIT" POSITION.
 NC NO CONNECTION





PHOTOFACT[®] with

CIRCUITRACE[®]

TRADE NAME: Cadre Model 510
SUPPLIER: Cadre Industries Corp.
Endicott, N. Y.
TYPE SET: 18 Transistor Transceiver
POWER SUPPLY: 110 — 120 Volts AC, 60 Cycles
(or) 12 Volt Storage Battery
RATING: 5 Watts, .19 Amp. @117 VAC
.8 Amp. @12.6VDC
TUNING RANGE: Any 5 CB Channels 1 thru 22
Receiver may be continuously tuned.



ALIGNMENT INSTRUCTIONS

Suggested Alignment Tools:

A1 thru A4.....GENERAL CEMENT #5009, 8195, 8274.....WALSCO #2515, 2516, 2532
A5, A7 thru A10, A15, A16.....GENERAL CEMENT #5000, 5003, 5066.....WALSCO #2515, 2516, 2518
A6, A11, A12, A14.....GENERAL CEMENT #8282, 8606, 8606-L....WALSCO #2526, 2541, 2542

RECEIVER ALIGNMENT

Connect output meter across voice coil except for step 3.

	SIGNAL GENERATOR	CHANNEL	ADJUST	REMARKS
1.	High side thru .05mfd to base of X4, low side to common. (Tune to 455K, 400 μ Mod.)	Any	A1, A2, A3	Adjust for maximum.
2.	High side thru .05mfd to base of X2, low side to common. (Tune to 1.68MC, 400 μ Mod.)	Any	A4	Adjust for maximum.
3.	Not Used	Center Channel	A5	Connect DC probe of VTVM to emitter of X2, low side to common. Adjust for maximum.
4.	High side to antenna terminal, low side to common. (Tune to channel frequency.)	Channel Desired	A6, A7	Adjust for maximum.
5.	"	Center Channel Used.	A8	Crystal-Tune switch to tune position. Adjust for maximum.

TRANSMITTER ALIGNMENT

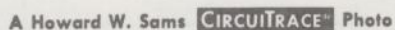
Only those persons properly licensed are permitted to make repairs or adjustments which may result in illegal operation. (Refer to FCC rules and regulations Part 19, Subpart D, Section 19.71).

The frequency of the transmitter should be checked periodically with a secondary frequency standard to insure proper and legal operation.

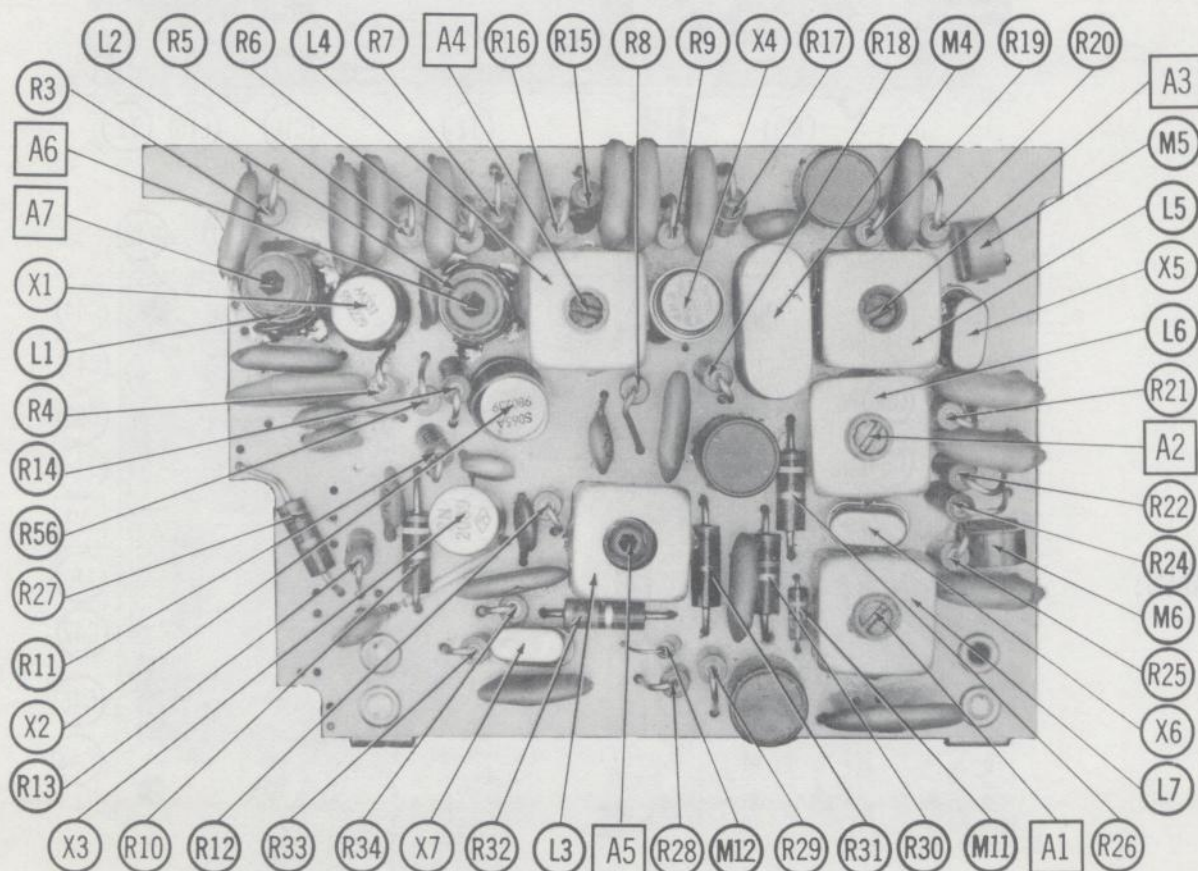
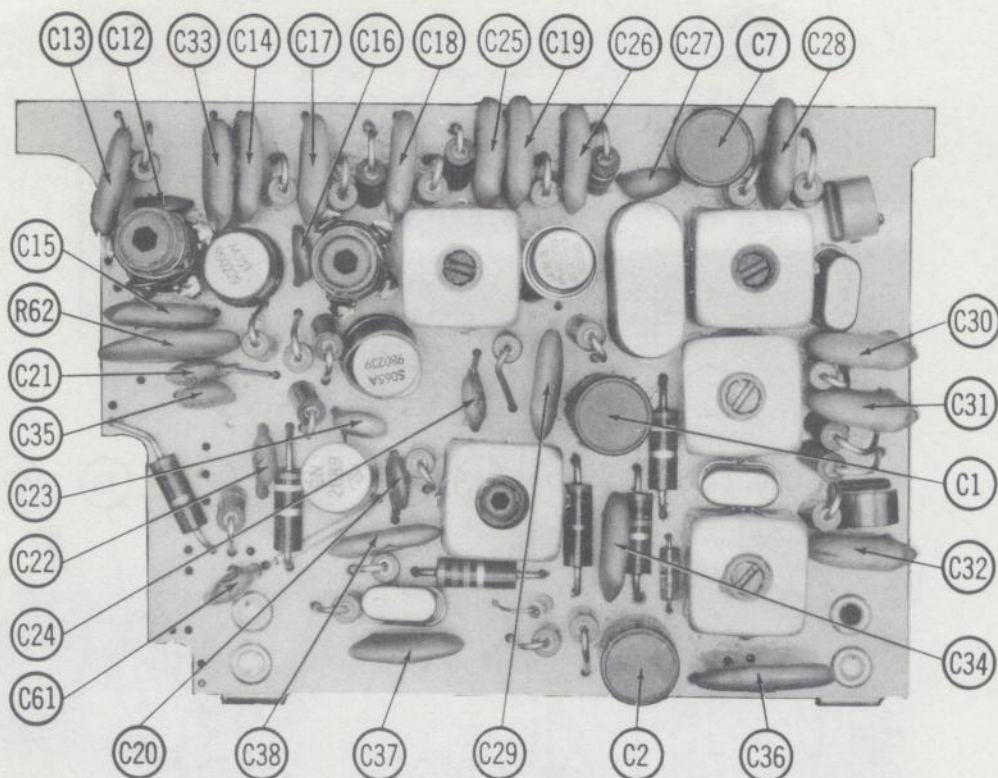
Best results will be obtained when adjusting the final RF output circuit if the antenna normally used is connected and the chassis is as nearly in the cabinet as possible.

	ADJUST	REMARKS
Connect dummy load or antenna. Remove shorting wire from terminal 2 and 5 of power plug. Connect 0-500MA meter between these two pins.	A9, A10, A11	Key transmitter. Adjust for maximum output (current reading must not exceed 380MA). Replace shorting wire.
Connect Antenna.	A12	MINIMUM interference on lower TV channels.

HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana

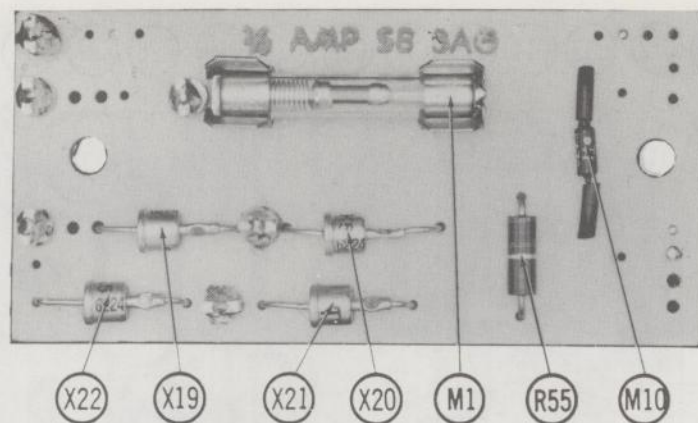
A Howard W. Sams **CIRCUITRACE™** Photo

RECEIVER PRINTED BOARD

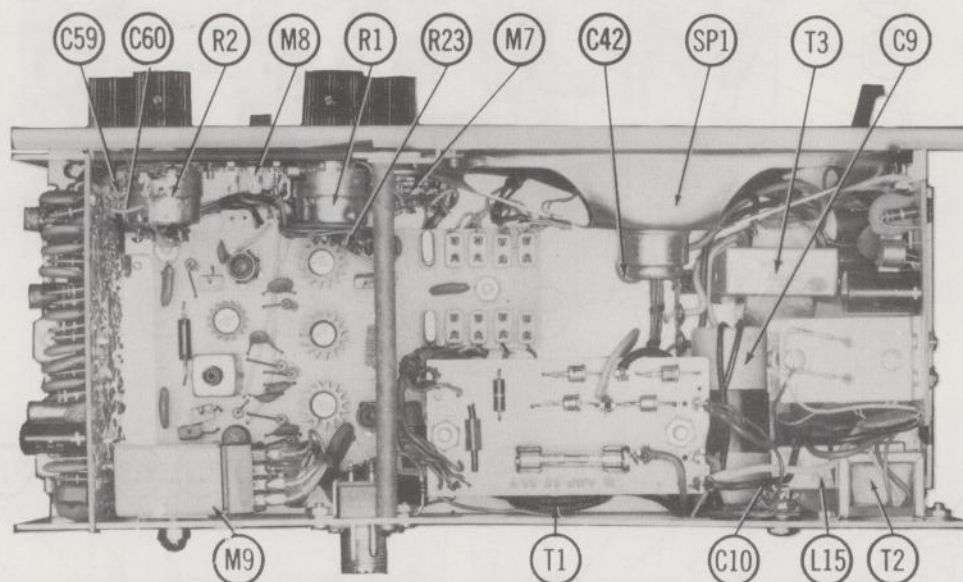


RECEIVER PRINTED BOARD

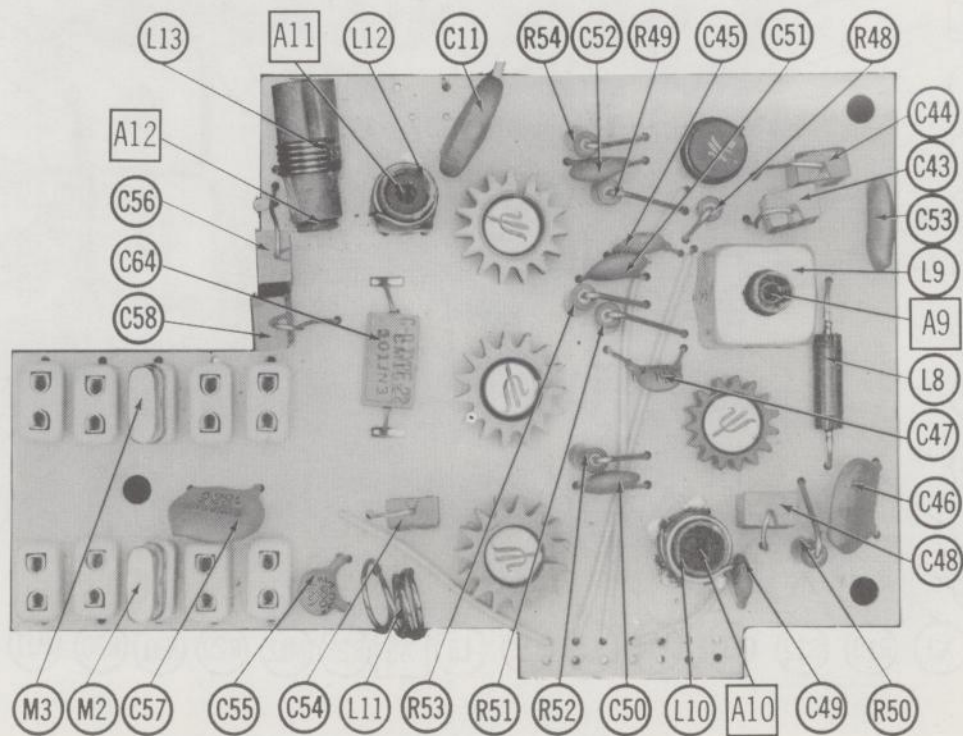
POWER



TOP VIEW



TRANS.



PARTS LIST AND DESCRIPTION

TRANSISTORS

ITEM No.	ORIG. TYPE	USE	REPLACEMENT DATA		NOTES
			DELCO PART No.	GENERAL ELECTRIC PART No.	
X1	M351	RF Amp.			PNP
X2	S065A	Mixer			PNP
X3	2N2089	Receiver Oscillator			PNP
X4	2N1789	2nd Converter			PNP
X5	R539	1st IF Amp.			PNP
X6	R539	2nd IF Amp.			PNP
X7	M108	1st AF Amp.			PNP
X8	2N1274	1st Squelch Amp.		2N406	PNP
X9	2N1274	2nd Squelch Amp.		2N591	PNP
X10	2N1274	2nd AF Amp. -Speech Amp.		2N591	PNP
X11	2N1274	Driver		2N591	PNP
X12	2N250	Output-Modulator		2N301	PNP
X13	2N250	Output-Modulator			PNP
X14	PT856	Transmit Oscillator			PNP
X15	PT856	Transmit Driver			PNP
X16	PT857	Final Amplifier			PNP
X17	PT857	Final Amplifier			PNP
X18	PT857	Final Amplifier			PNP

POWER RECTIFIERS

ITEM No.	MEASURED CURRENT	CADRE PART No.	RECTIFIERS	
			MALLOY PART No.	RCA PART No.
X19	.500A	103318		IN3193
X20	.500A	103318		IN3193
X21	.500A	103318		IN3193
X22	.500A	103318		IN3193

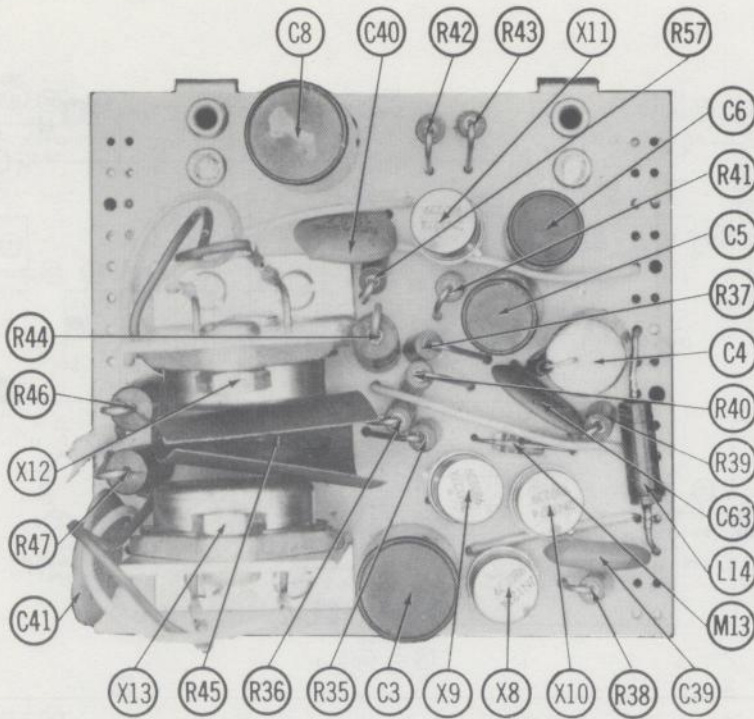
ELECTROLYTIC CAPACITORS

ITEM No.	RATING CAP.	VOLT.	REPLACEMENT DATA				
			CADRE PART No.	AEROVOX PART No.	CORNELL-DUBILIER PART No.	GENERAL ELECTRIC PART No.	SPRAGUE PART No.
C1	15	15	101013	BCD15015	ECPB409	MTL-10	VL-1168
C2	5	12	101115	BCD12005	ECPB405	MTL-3	VL-1124
C3	100	12	100656	BCD12100	ECPB417	MTL-19	VL-1140
C4	100	3	100689	BCD1003	ECPB417	MTL-22	VL-1051
C5	5	15	101431	BCD15005	ECPB405	MTL-3	VL-1164
C6	50	6	101113	BCD15050	ECPB415	MTL-15	VL-1094
C7	15	15	101013	BCD15015	ECPB409	MTL-10	VL-1168
C8	100	12	100656	BCD12100	ECPB417	MTL-19	VL-1140
C9	1000	15	101404	PRS1230	BR100015	QTL-32	TVA-1163
C10	1000	15	101404	PRS1230	BR100015	QTL-32	TVA-1163

FIXED CAPACITORS

ITEM No.	RATING	REMARKS	REPLACEMENT DATA			
			AEROVOX PART No.	CENTRALAB PART No.	CORNELL-DUBILIER PART No.	ELMENCOR PART No.
C11	.001		DI 1000	DM-102	H-05D1	CCD-102
C12	33		DI 33	DD-330	L10Q33	CCD-330
C13	.05		TTD-05	DDA-503	H-05S5	DDA-503
C14	.05		TTD-05	DDA-503	H-05S5	DDA-503
C15	.05		TTD-05	DDA-503	H-05S5	DDA-503
C16	33		DI 33	DD-330	L10Q33	CCD-330
C17	.05		TTD-05	DDA-503	H-05S5	DDA-503
C18	.05		TTD-05	DDA-503	H-05S5	DDA-503
C19	.05		TTD-05	DDA-503	H-05S5	DDA-503
C20	47		DI 47	DD-470	L10Q47	CCD-470
C21	.005		BPD-005	DD-502	BYA10D5	CCD-502
C22	.005		BPD-005	DD-502	BYA10D5	CCD-502
C23	.005		BPD-005	DD-502	BYA10D5	CCD-502
C24	.05		TTD-05	DDA-503	H-05S5	DDA-503
C25	.05		TTD-05	DDA-503	H-05S5	DDA-503
C26	.05		TTD-05	DDA-503	H-05S5	DDA-503

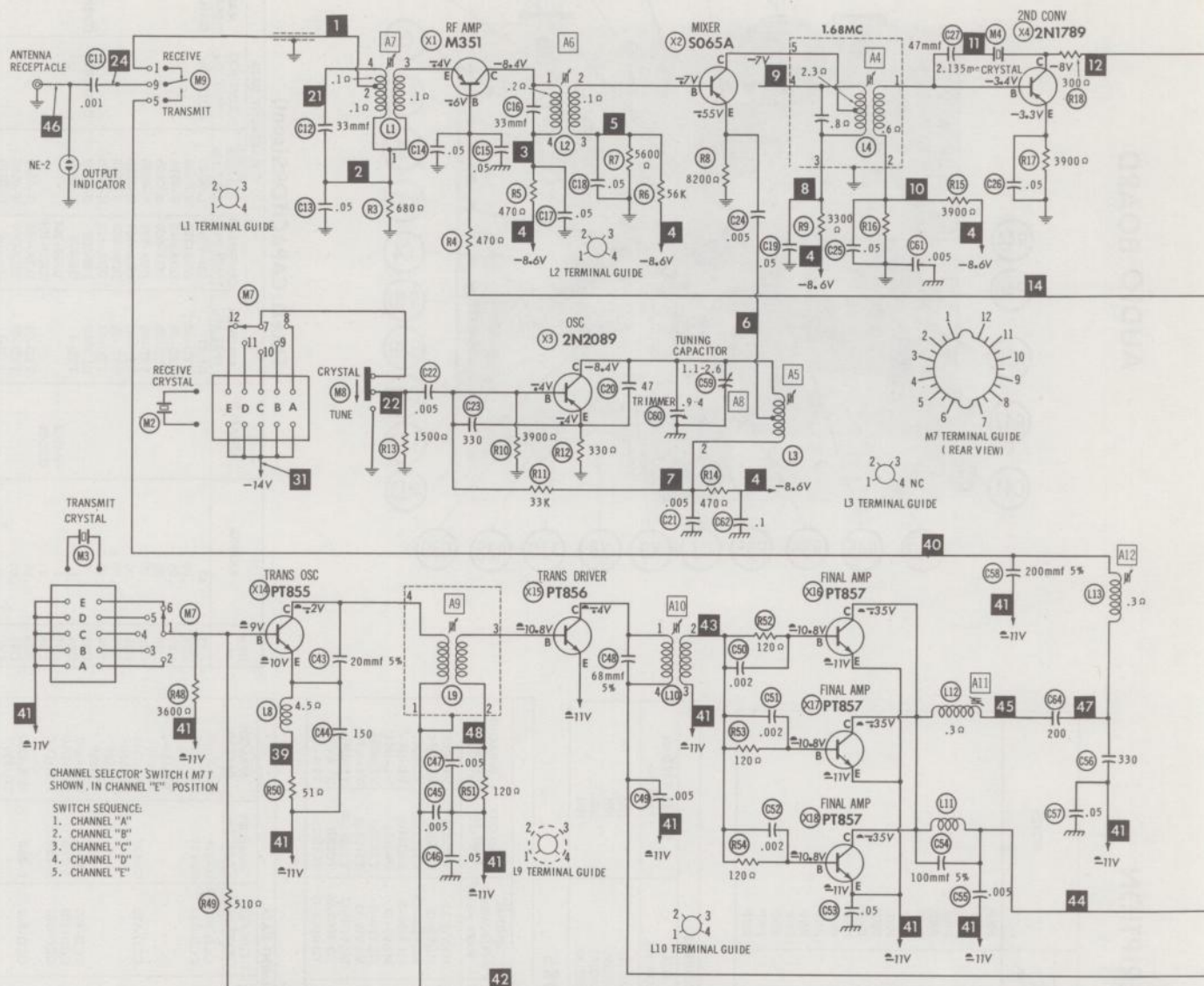
AUDIO BOARD



FIXED CAPACITORS (cont)

ITEM No.	RATING	REMARKS	REPLACEMENT DATA			
			AEROVOX PART No.	CENTRALAB PART No.	CORNELL-DUBILIER PART No.	ELMENCOR PART No.
C27	47		DI 47	DD-470	L10Q47	CCD-470
C28	.05		TTD-05	DDA-503	H-05S5	DDA-503
C29	.05		TTD-05	DDA-503	H-05S5	DDA-503
C30	.05		TTD-05	DDA-503	H-05S5	DDA-503
C31	.05		TTD-05	DDA-503	H-05S5	DDA-503
C32	.05		TTD-05	DDA-503	H-05S5	DDA-503
C33	.05		TTD-05	DDA-503	H-05S5	DDA-503
C34	.05		TTD-05	DDA-503	H-05S5	DDA-503
C35	.001		DI 1000	DM-102	H-05D1	CCD-102
C36	.1	#101502	TTD-1	DA-104	H-05P1	
C37	.2	#101502	TTD-1	UK10-204		
C38	.2		TTD-1	UK10-204		
C39	.05		TTD-05	DDA-503	H-05S5	DDA-503
C40	.05		TTD-05	DDA-503	H-05S5	DDA-503
C41	.1		TTD-1	DA-104	H-05P1	
C42	.05		TTD-05	DDA-503	H-05S5	DDA-503

CADRE MODEL 510



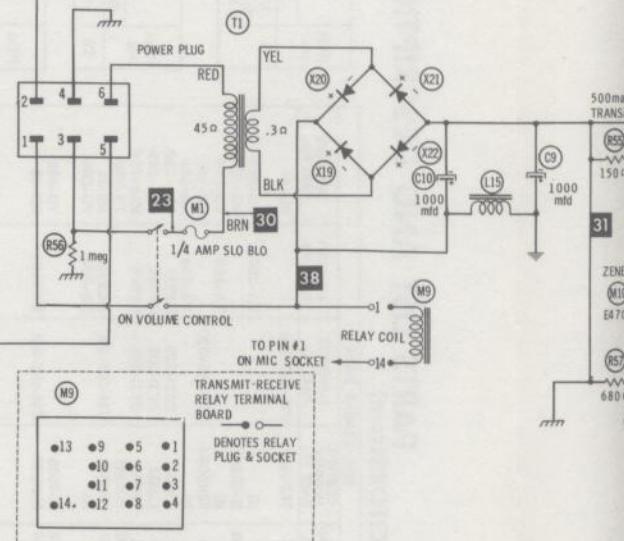
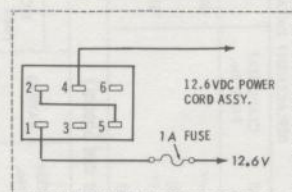
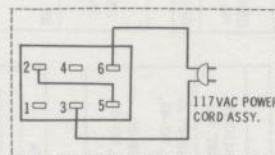
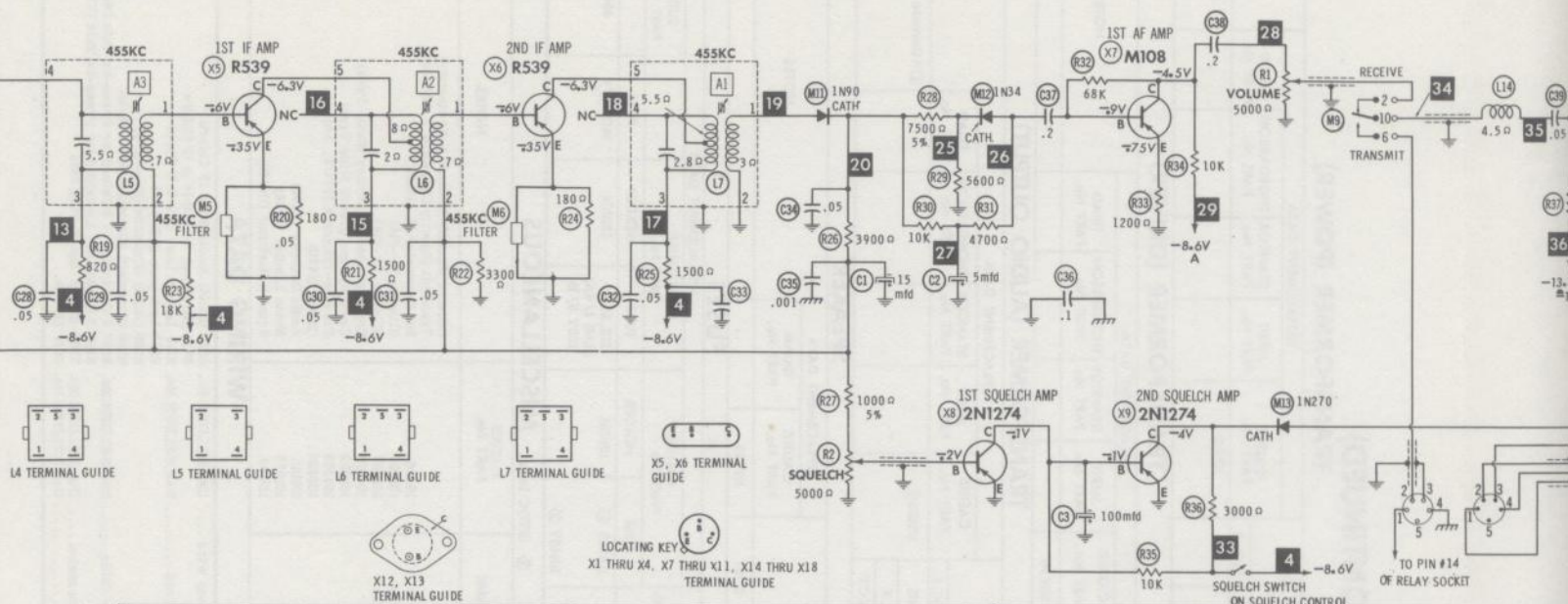
ALL MEASUREMENTS MADE IN RECEIVE POSITION UNLESS OTHERWISE DESIGNATED
 ▲ MEASURED IN TRANSMIT POSITION

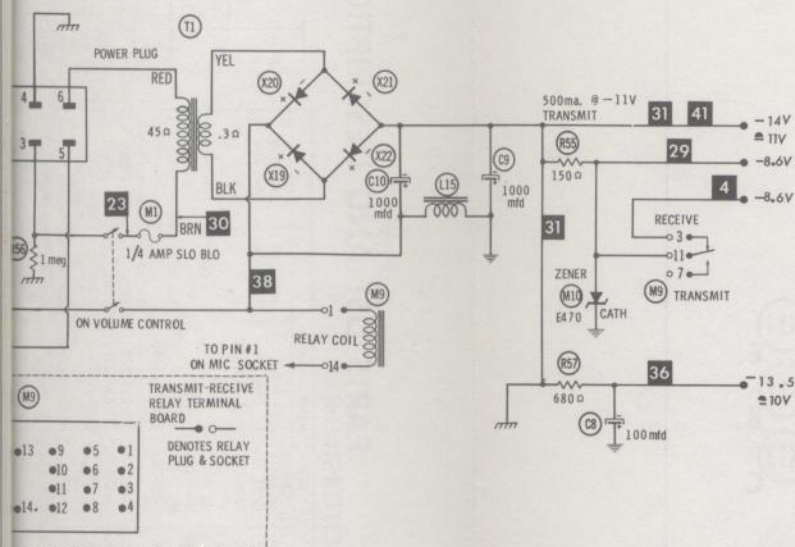
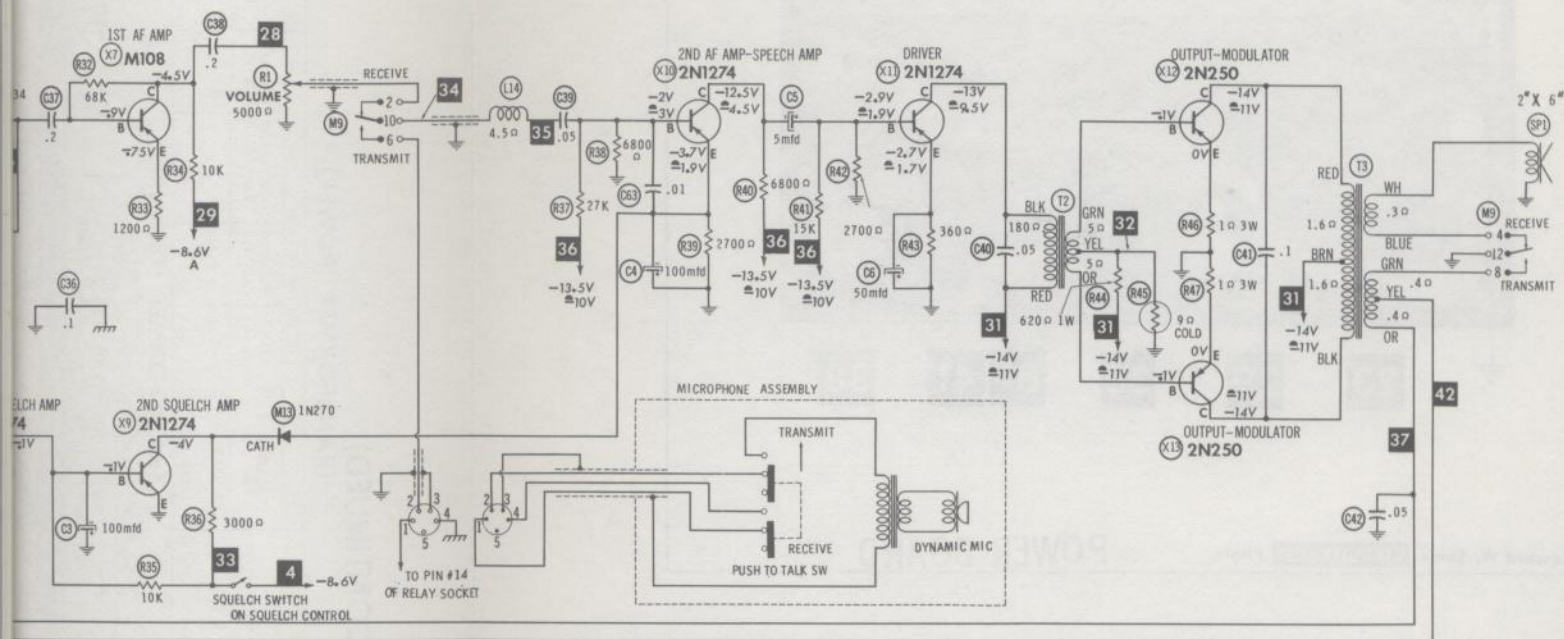
RESISTANCE MEASUREMENTS NOT GIVEN BECAUSE OF THE
 WIDE VARIATION IN INTERNAL TRANSISTOR RESISTANCE.

1. DC voltage measurements taken with vacuum tube voltmeter.
2. Socket connections or transistor terminals are shown as bottom views.
3. Measured values are from socket pin or terminal to common ground.
4. Nominal tolerance on component values makes possible a variation of $\pm 15\%$ in voltage and resistance readings.
5. Volume control at maximum, no signal applied for voltage measurements.

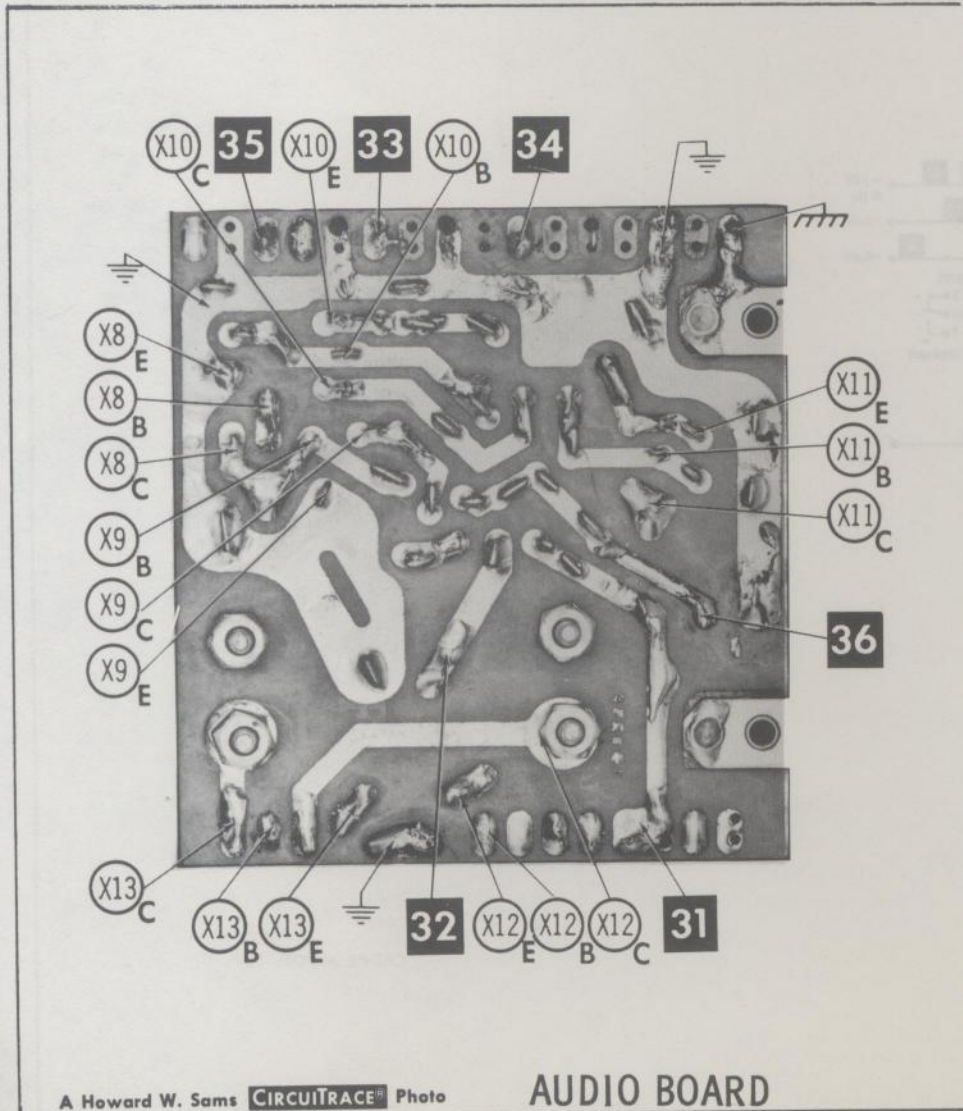
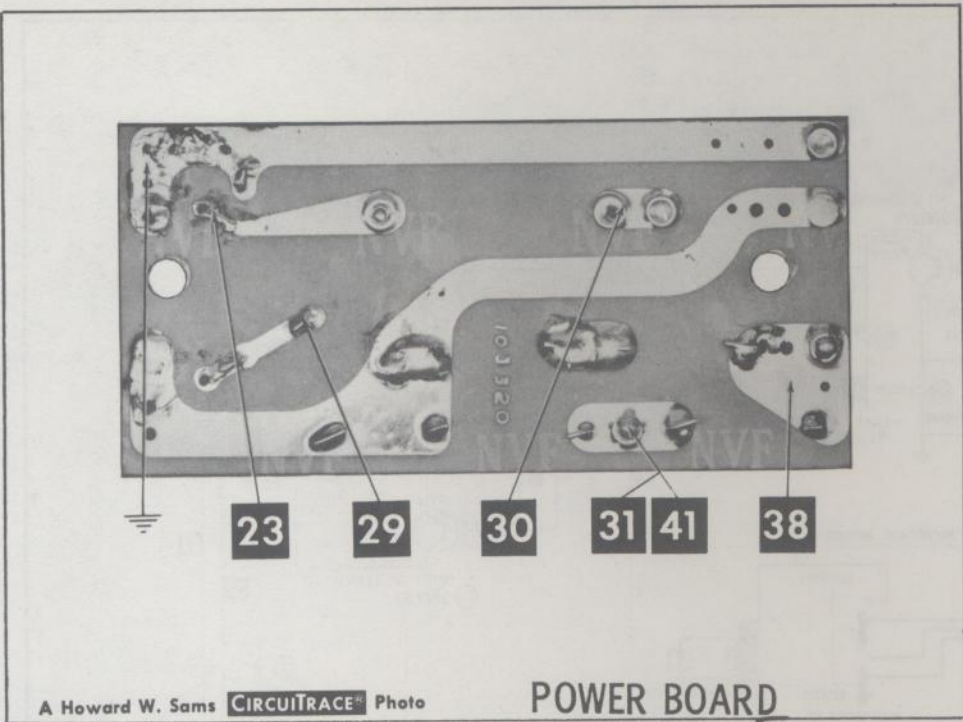
A PHOTOFAC STANDARD NOTATION SCHEMATIC
 with CIRCUITACE

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CADRE MODEL 510



PARTS LIST AND DESCRIPTION (CONTINUED)

FIXED CAPACITORS(cont)

ITEM No.	RATING	REMARKS	REPLACEMENT DATA				
			AEROVOX PART No.	CENTRALAB PART No.	CORRELL DUBIELL PART No.	ELMENDO PART No.	MALLORY PART No.
C43	20 5%		1469-20	TCN-20	22P5Q2	CM-15C-200	MS-42
C44	150 .005		TTD-005	CK-502	HI	H-05S5	TG-D50
C45	.05 .005		TTD-05	DDA-503	HI	HI	TG-S50
C46	.05 .005		TTD-05	CK-502	HI	HI	TG-D50
C47	.05 .005		TTD-05	TCN-68	22R5Q68	CM-15E-480	MS-468
C48	68 5%		1469-68	CK-502	HI	HI	TG-D50
C49	.005 .002		TTD-005	DM-202	L1002	CCD-202	5GA-D20
C50	.002 .002			DM-202	L1002	CCD-202	5GA-D20
C51	.002 .002			DM-202	L1002	CCD-202	5GA-D20
C52	.002 .002			DDA-503	H-05S5	CM-15E-101	TG-S50
C53	.05 .005		TTD-05	TCN-100	22R5T1	CM-15E-101	MS-51
C54	100 5%		1469-100	CK-502	HI	NCE235	TG-D50
C55	.005 .005		TTD-005			TA-250	
C56	.330						

TRANSFORMER (POWER)

ITEM No.	RATING		REPLACEMENT DATA			NOTES
	PRI.	SEC. 1	CADRE PART No.	MERIT PART No.	STANCOR THORDARSON PART No.	
T1	117VAC @ .08A (.21A)*	12V @ 1.30A (.5A)*	101110			* Transmit

TRANSFORMER (DRIVER)

ITEM No.	TURNS RATIO		REPLACEMENT DATA			NOTES
	PRI.	SEC.	CADRE PART No.	MERIT PART No.	STANCOR THORDARSON PART No.	
T2	4	1	101020			

TRANSFORMER (AUDIO OUTPUT)

PARTS LIST AND DESCRIPTION (CONTINUED)

FIXED CAPACITORS(cont)

ITEM No.	RATING	REMARKS	REPLACEMENT DATA			
			AEROVOX PART No.	CENTRALAB PART No.	CORNELL-DUBIER PART No.	ELMENCO PART No.
C43	20 %		1469-20	TCN-20	22P5Q2	CM-15C-200
C44	150		TTD-005	CK-502	HI	TA-250
C45	.005		TTD-05	DDA-503	H-05S5	TG-D50
C46	.05		TTD-005	CK-502	HI	TG-S50
C47	.005		1469-88	TCN-68	22R5Q68	MS-468
C48	68 %		TTD-005	CK-502	HI	TA-250
C49	.005		TTD-005	DM-202	L10D2	TG-D50
C50	.002			DM-202	L10D2	5GA-D20
C51	.002			DM-202	L10D2	5GA-D20
C52	.002			DM-202	L10D2	5GA-D20
C53	.05		TTD-05	DDA-503	H-05S5	TG-S50
C54	100 %		1469-100	TCN-100	22R5T1	MS-31
C55	.005		TTD-005	CK-502	HI	TG-D50
C56	330			DDA-503	H-05S5	TG-S50
C57	.05		TTD-05	TCN-200	22R5T2	MS-32
C58	200 %		1469-200			
C59	1.1-2.6					
C60	.9-4					
C61	.005	#103333	TTD-005	CK-502	HI	TG-D50
C62	.1		TTD-1	DA-104	H-05P1	TH-P10
C63	.01					
C64	200					

Cadre Part Number.

CONTROLS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	USE	RESISTANCE	REPLACEMENT DATA			
			CADRE PART No.	CENTRALAB PART No.	CLAROSTAT PART No.	CTS-IRC PART No.
R1	Volume (Power Switch)	5000Ω	101007	B-11, KR-2, or (F2-5000, SU204, KR-2)	Q13-114, 78-2	U-12, US-27 or (UAS3A, US-42, SF1000)
R2	Squelch (Squelch Switch)	5000Ω	101189	B-11, KR-1, or (F2-5000, SU204, KR-1)	Q13-114, 78-1	U-12, US-26, or (UAS3A, US-41, SF1000)

RESISTORS (Power and Special)

ITEM No.	RATING	IRC PART No.	REPLACEMENT DATA		ITEM No.	RATING	REPLACEMENT DATA	
			WORKMAN PART No.	REMARKS			IRC PART No.	WORKMAN PART No.
R45	90 C old			#101086				

COILS (RF-IF)

ITEM No.	USE	REPLACEMENT DATA				NOTES
		CADRE PART No.	MERIT PART No.	MILLER PART No.	STANCOR PART No.	
L1	Antenna	103325				
L2	RF	103326				
L3	Receiver Osc.	103327				
L4	1.68MC IF	103399				
L5	1st 455KC IF	104000				
L6	2nd 455KC IF	104018				
L7	3rd 455KC IF	104019				
L8	RF Choke (50uh)	1008-500				
L9	Transmit Osc.	103312				
L10	Buffer	103313				
L11	Final	103314				
L12	Antenna Load	103315				
L13	Antenna Load	103316				
L14	RF Choke (50uh)	1008-500				

FILTER CHOKE

ITEM No.	CURRENT (Measured)	DC RES (Ω)	REPLACEMENT DATA				NOTES
			CADRE PART No.	MERIT PART No.	STANCOR PART No.	THORNDARSON PART No.	
L15	.500A	.5Ω	101056				

TRANSFORMER (POWER)

ITEM No.	RATING	REPLACEMENT DATA				NOTES
		CADRE PART No.	MERIT PART No.	STANCOR PART No.	THORNDARSON PART No.	
T1	117V AC @ .08A (.21A)*	101110				* Transmit

TRANSFORMER (DRIVER)

ITEM No.	TURNS RATIO	REPLACEMENT DATA				NOTES
		CADRE PART No.	MERIT PART No.	STANCOR PART No.	THORNDARSON PART No.	
T2	4 : 1	101020				

TRANSFORMER (AUDIO OUTPUT)

ITEM No.	IMPEDANCE	REPLACEMENT DATA				NOTES
		CADRE PART No.	MERIT PART No.	STANCOR PART No.	THORNDARSON PART No.	
T3	1000 CT 3-4Ω SEC. 2 25Ω CT	101021				① Alternate Part #104088

SPEAKER

ITEM No.	TYPE	REPLACEMENT DATA		NOTES
		CADRE PART No.	QUAM PART No.	
SP1	2" x 6" PM 3-4Ω	101025		

FUSES

ITEM No.	TYPE	RATING	REPLACEMENT DATA		BUSS PART No.
			CADRE PART No.	LITTELFUSE PART No.	
M1	3AG	1/4A 125V S/B	101095 ①	313.250 (3AG 1/4A) 125V S/B	MDL 1/4 4405
	3AG	1A	101437 ②		

① 117VAC Input. ② 12VDC Input.

MISCELLANEOUS

ITEM No.	PART NAME	CADRE PART No.	NOTES
M2	Crystal	101116	Receive (Specify Channel & Frequency)
M3	Crystal	101897	Transmit (Specify Channel & Frequency)
M4	Crystal	101897	2nd Converter (2.135MC)
M5	Trans-Filter	104018	(Clevite TF-04)
M6	Trans-Filter	104018	Channel Selector (Rotary Wafer Type)
M7	Switch	101029	Crystal-Tune (DPDT Slide Type)
M8	Switch	103335	Receive-Transmit (4PDT, 3A)
M9	Relay	100624	(Zener E470)
M10	Diode	101153	Audio Detector (IN90)
M11	Diode	101679	Noise Limiter (IN34)
M12	Diode	101154	Squelch Rectifier (IN270)
M13	Diode		

WIRING DATA

General-use Hook-up Wire		Use BELDEN No. 8530 (Solid) Available in 12 Colors
Shielded Antenna Lead		8524 (Stranded) Available in 12 Colors
		8214 Lowest Loss (RG-8/U Type)
		8237 Low Loss (RG-8/U)
		8240 (Solid) Miniature (RG-58/U)
		8259 (Stranded) Miniature (RG-58A/U)
		8497 3 Conductor-1 Shielded for Press-to-Talk (Neoprene)
		8496 3 Conductor-1 Shielded for Press-to-Talk (Vinyl)
		Ignition Noise Suppression
		Use BELDEN No. 7300-Series Spark-Plug Sets
		Bonding Strap
		Use BELDEN No. 8661 (3/8 In.)



PHOTOFACT®

TRADE NAME : Poly-Comm Model SENIOR 23

SUPPLIER : Polytronics Lab. Inc.,
388 Getty Ave., Clifton, N. J.

TYPE SET : 14 Tube Transceiver

POWER SUPPLY : 110 — 120 Volts AC, 60 Cycles
(or) 12 Volt Storage Battery

RATING : 73 Watts , .73 Amp. @ 117VAC
5.4 Amp. @ 12.6VDC

TUNING RANGE: All 23 CB Channels



ALIGNMENT INSTRUCTIONS

Suggested Alignment Tools:

A1 thru A12, A15, A16..... GENERAL CEMENT #8271, 8722..... WALSCO #2519
A13, A14, A17 thru A23... GENERAL CEMENT #8282, 8606, 8606-L..... WALSCO #2526, 2543, 2544

RECEIVER ALIGNMENT

SIGNAL GENERATOR	CHANNEL	ADJUST	REMARKS
High side thru .001mfd to pin 7 of V4, low side to chassis. (Tune to 455KC, Unmod.)	Any	A1, A2, A3, A4, A5, A6, A7, A8	Connect DC probe of VTVM to point Δ , common to chassis, adjust for maximum deflection.
High side thru .001mfd to pin 4 of V2 (1st mixer), low side to chassis. (Tune to 6MC Mod.)	Any	A9, A10, A11, A12	"
High side to antenna terminal, low side to chassis. (Tune to desired channel.)	Near Mid-range	A13, A14, A15, A16	"

TRANSMITTER ALIGNMENT

Only those persons properly licensed are permitted to make repairs or adjustments which may result in illegal operation. (Refer to FCC rules and regulations Part 19, Subpart D, Section 19.71).

The frequency of the transmitter should be checked periodically with a secondary frequency standard to insure proper and legal operation.

Best results will be obtained when adjusting the final RF output circuit if the antenna normally used is connected and the chassis is as nearly in the cabinet as possible.

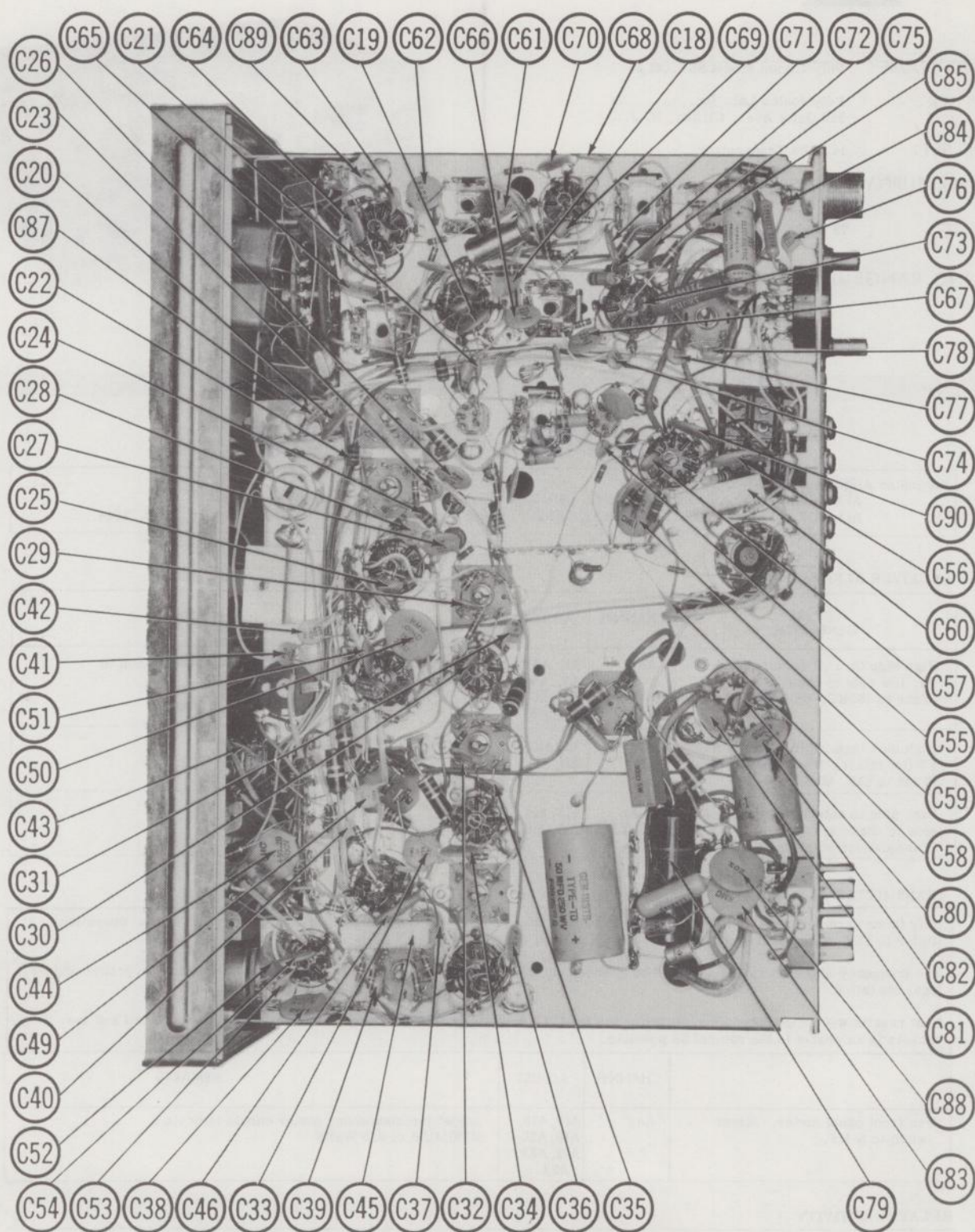
	CHANNEL	ADJUST	REMARKS
Use front panel meter. Meter switch to S-RF.	Any	A17, A18, A19, A20, A21, A22, A23	Adjust for maximum. Meter should indicate a MINIMUM of 3.5 Watts.

RELAY SENSITIVITY

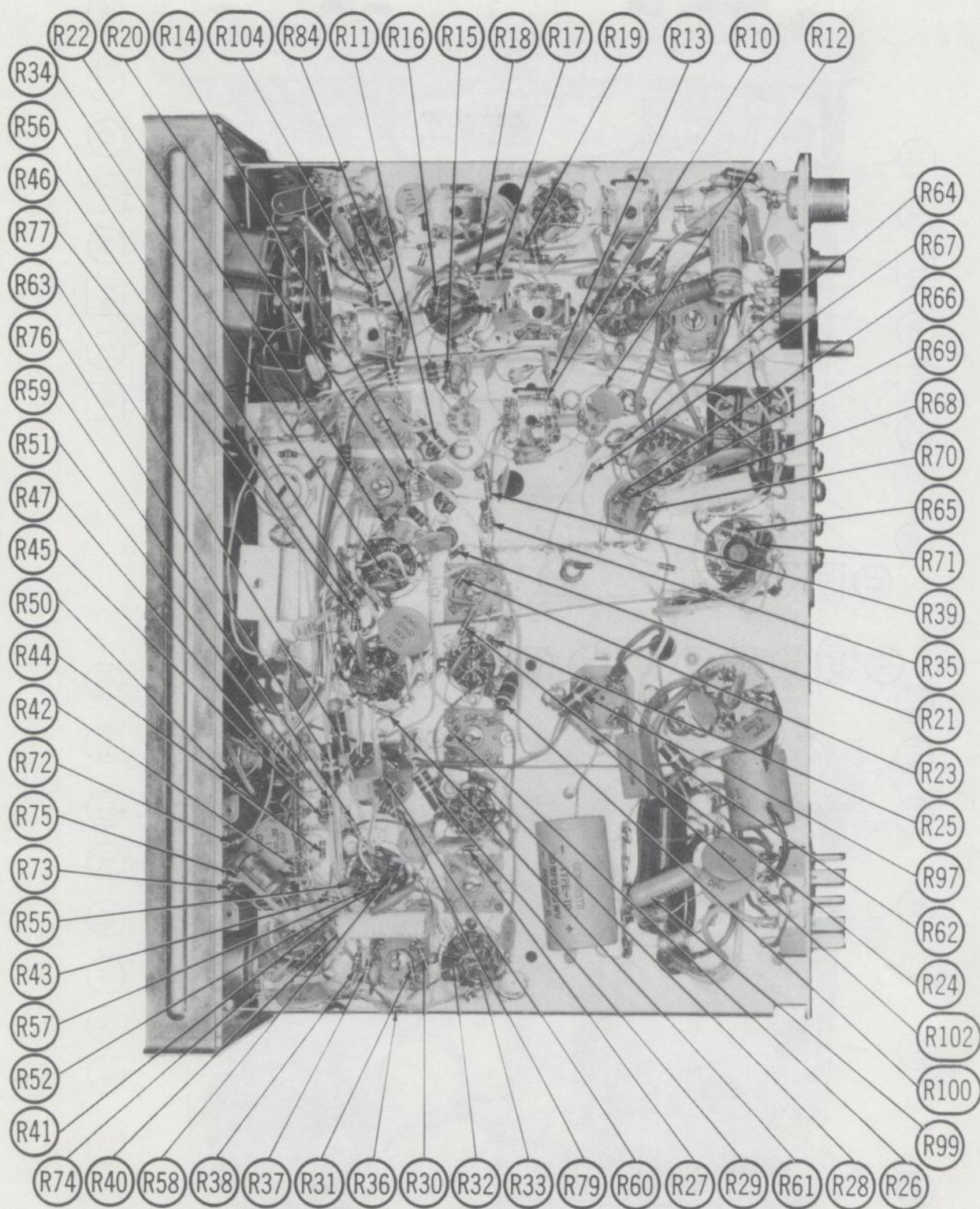
		ADJUST	REMARKS
Connect DC probe of VTVM to TP8, (335V), common to TP4 (Pin 1, V1)		R4	Adjust R4 to close relay. With relay closed, turn channel selector to a point between channels and adjust R4 for a reading of 34 volts.

POLY-COMM MODEL SENIOR 23

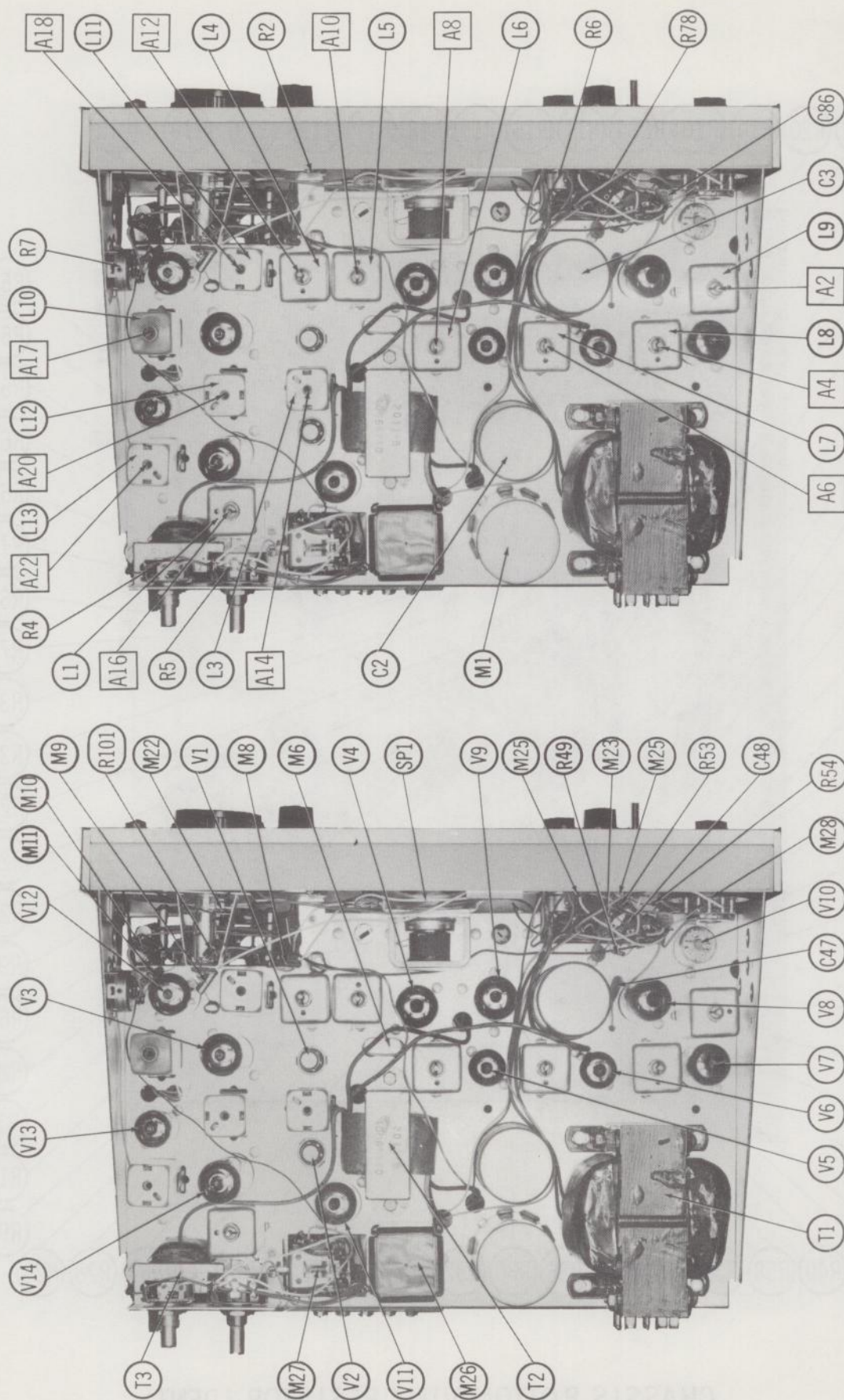
HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana



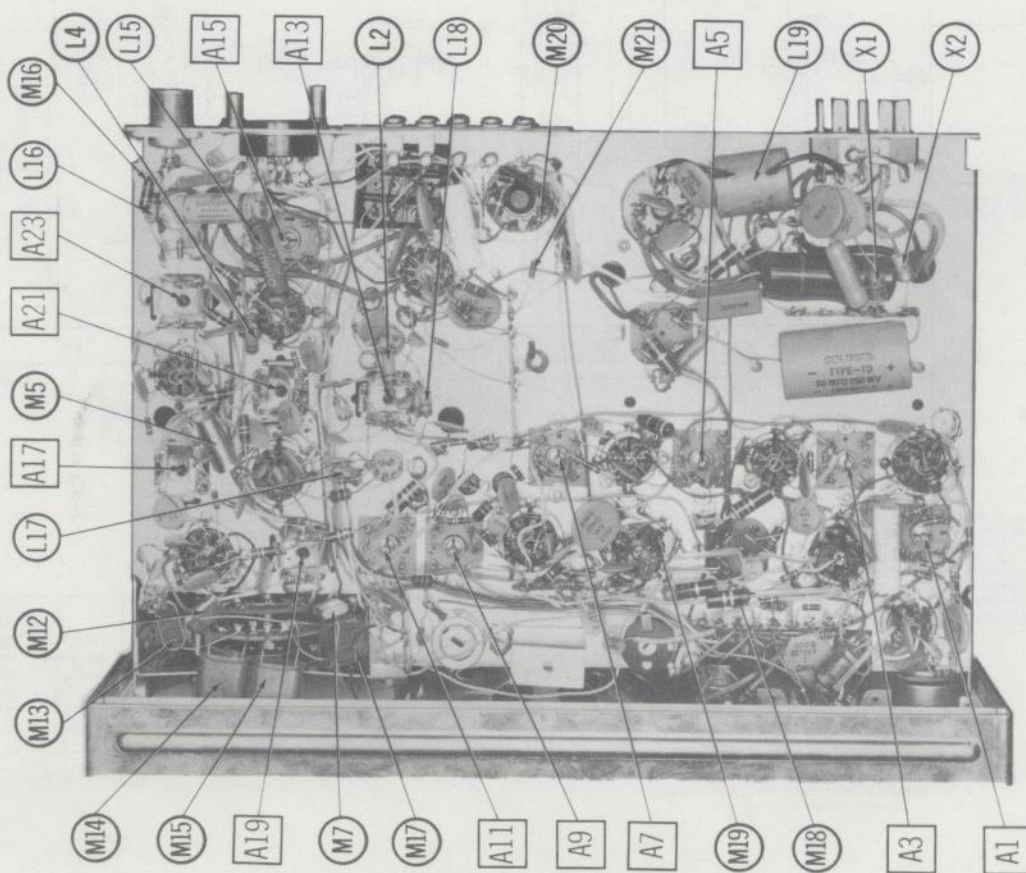
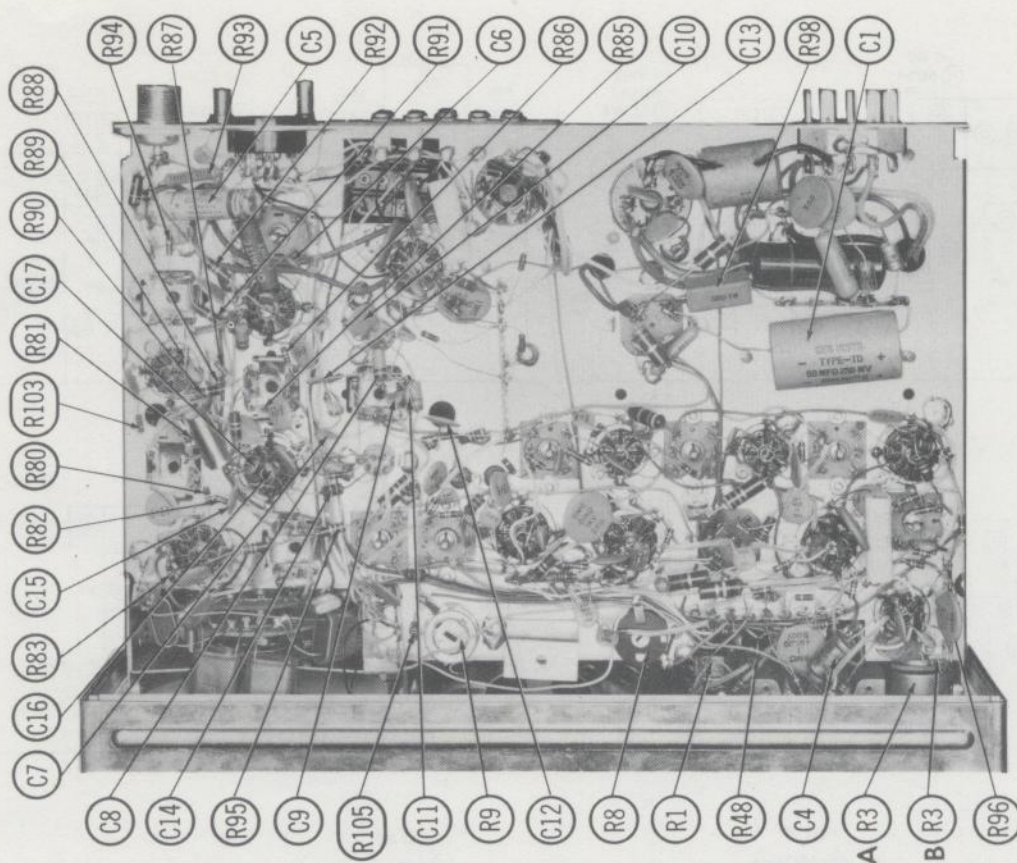
CHASSIS BOTTOM VIEW CAPACITOR IDENT
(ALSO SEE PAGE 143)



CHASSIS BOTTOM VIEW RESISTOR IDENT
(ALSO SEE PAGE 143)



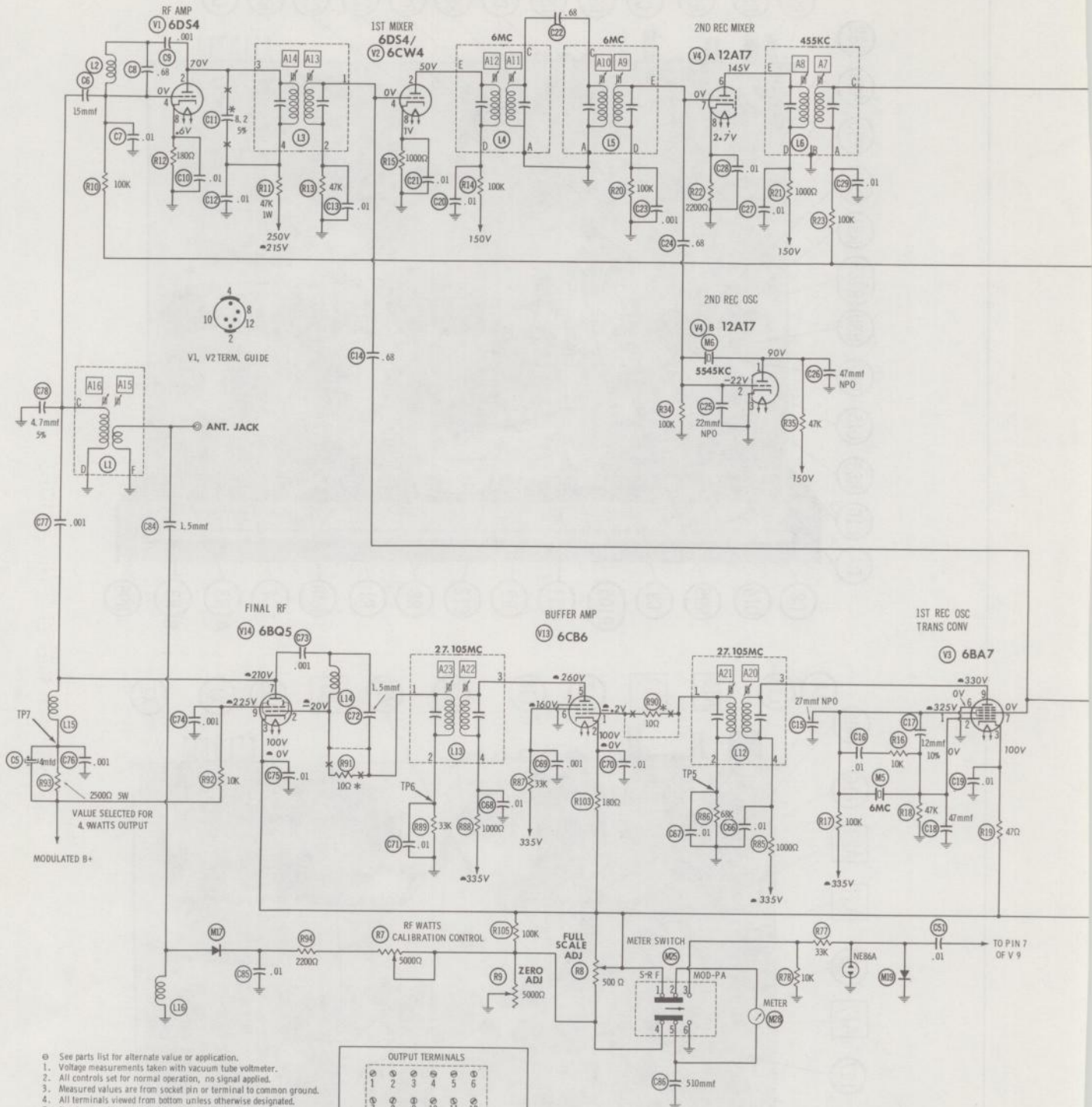
CHASSIS TOP VIEW



CAPACITOR AND RESISTOR

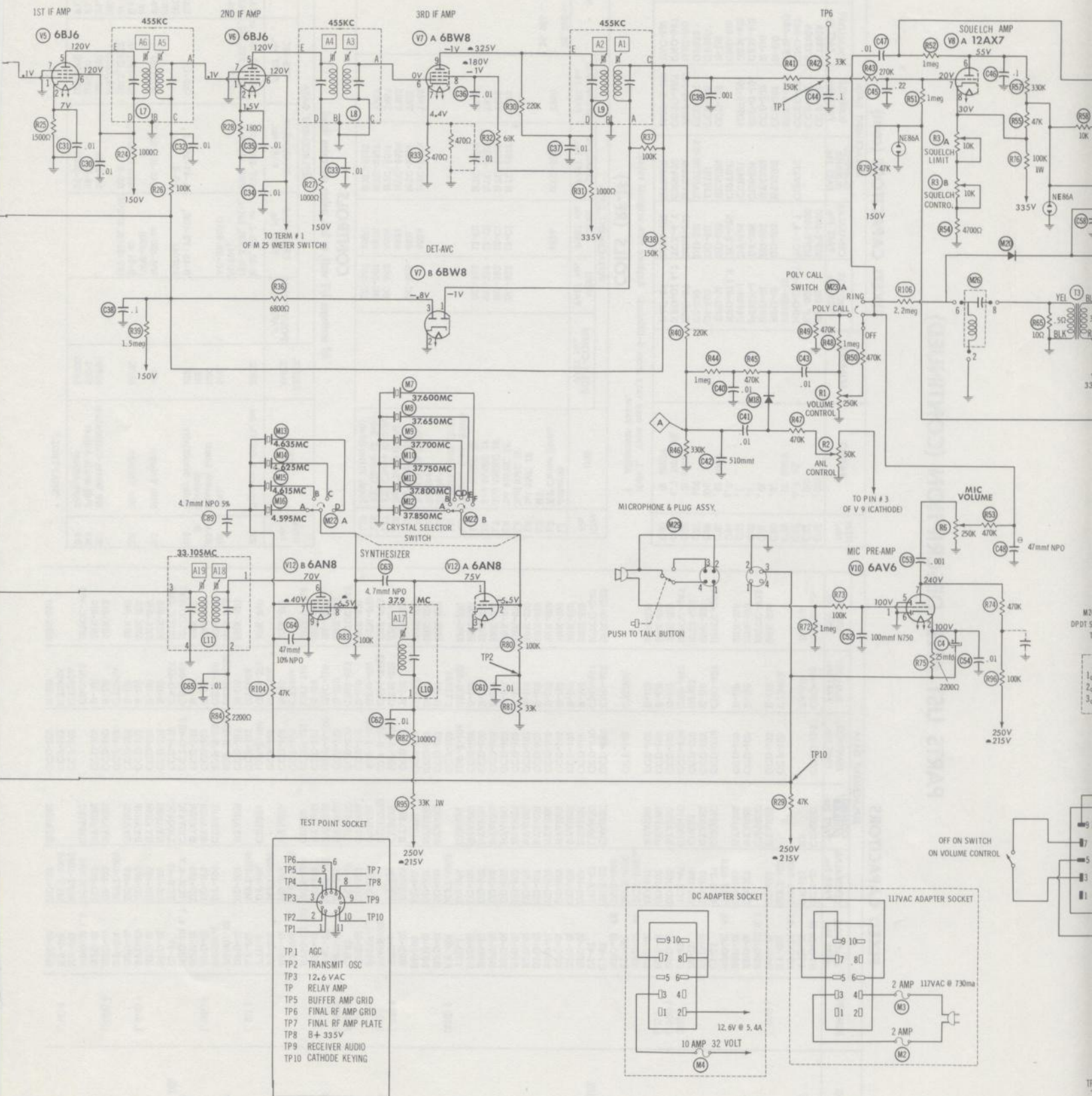
CHASSIS BOTTOM VIEW

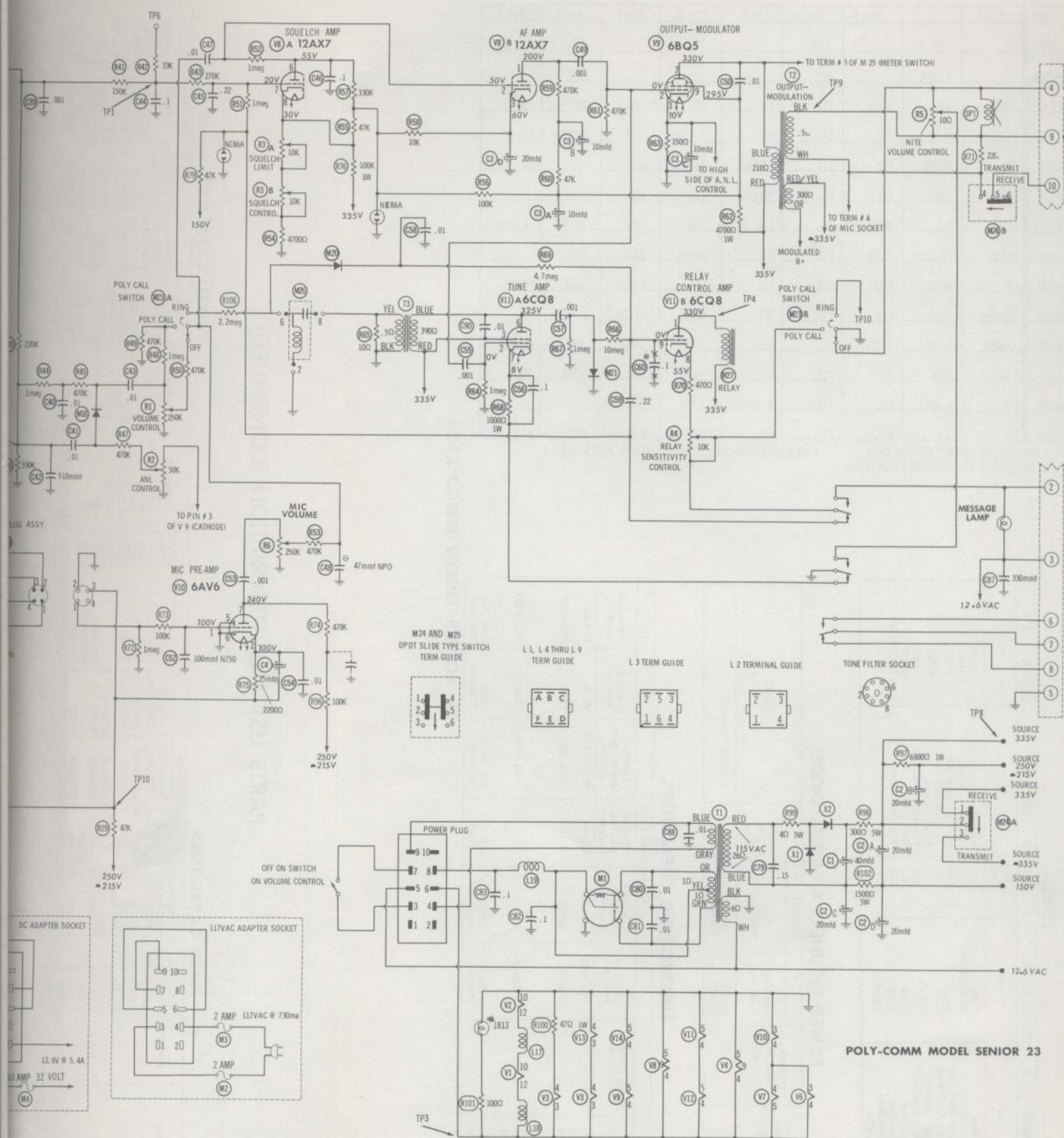
ALIGNMENT INDUCTOR AND MISC



POLY-COMM MODEL SENIOR 23

A PHOTOFACT STANDARD NOTATION SCHEMATIC
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PARTS LIST AND DESCRIPTION

TUBES

ITEM No.	AMPEREX	GENERAL ELECTRIC	RCA	RAYTHEON	SYLVANIA	TYPE
V1	RF Amplifier	6DS4				12AX7
V2	1st Receiver Mixer	6CW4/6DS4				6BQ5
V3	1st Receiver Oscillator-Transmitter Converter	6BA7				6AV6
V4	2nd Receiver Mixer-2nd Receiver Oscillator	12AT7				6CQ8
V5	1st IF Amplifier	6BJ6				6AN8
V6	2nd IF Amplifier	6BJ6				6CB6
V7	3rd IF Amplifier-Detector-AGC	6BW8				6327/6BQ5

POWER RECTIFIERS & SIGNAL DIODES

ITEM No.	MEASURED CURRENT	ORIGINAL Part or Type No.	RECTIFIERS		NOTES
			MALLORY PART No.	SARKES TARZIAN PART No.	
X1	.085A *				
X2	.085A *				

ELECTROLYTIC CAPACITORS

ITEM No.	RATING CAP.	VOLT.	REPLACEMENT DATA				
			POLY-COMM PART No.	CORNELL-DUBILIER PART No.	GENERAL ELECTRIC PART No.	MALLORY PART No.	SPRAGUE PART No.
C1	40	250		BR4025	QTI-14	TC58	TVA-1511
C2A	20	400					
C2B	20	400					
C3	20	400					
C4	20	400					
C5A	10	450					
C5B	10	450					
C6	10	450					
C7	20	25					
C8	20	25					
C9	4	150					

POLY-COMM MODEL SENIOR 23

RESISTANCE MEASUREMENTS

ITEM	TUBE	Pin 1	Pin 2	Pin 3	Pin 4	Pin 5	Pin 6	Pin 7	Pin 8	Pin 9
V1	6DS4		†55K		400K				180Ω	
V2	6CW4		† 100K		47K				1000Ω	
V3	6BA7	†100K	47K	▲47Ω	FIL	FIL	0Ω	.2Ω	0Ω	†1K
V4	12AT7	† 47K	100K	0Ω	FIL	FIL	† 1000Ω	100K	2200Ω	FIL
V5	6BJ6	300K	1500Ω	FIL	FIL	†1000Ω	†1000Ω	0Ω		
V6	6BJ6	300K	180Ω	FIL	FIL	†1000Ω	†55K	0Ω		
V7	6BW8	125K	0Ω	240K	FIL	FIL	.1Ω	180Ω	▲†68K	▲†1000Ω
V8	12AX7	†500K	†1.5meg	†115K	FIL	FIL	†450K	240K	8K	
V9	6BQ5	NC	470K	150Ω	FIL	FIL	NC	†210Ω	NC▲	†4700Ω
V10	6AV6	1.1meg	▲2200Ω	FIL	FIL	0Ω	0Ω	†575K		
V11	6CQ8	†5000Ω	1meg	†300Ω	FIL	FIL	†700Ω	1000Ω	†50K	11meg
V12	6AN8	†40K	133K	0Ω	FIL	FIL	†42K	187K	100K	0Ω
V13	6CB6	68K	▲180Ω	FIL	FIL	▲1300Ω	▲33K	0Ω		
V14	6BQ5	NC	33K	▲0Ω	FIL	FIL	NC	▲†3100Ω	NC	▲†10.6K

† MEASURED FROM CATHODE OF X 2.
▲ MEASURED IN TRANSMIT POSITION.

† MEASURED FROM JUNCTION OF C2D AND R 102.

PARTS LIST AND DESCRIPTION (CONTINUED)

FIXED CAPACITORS

ITEM No.	BATING	REMARKS	REPLACEMENT DATA			
ITEM No.	BATING	REMARKS	AEROVOX PART No.	CENTRALAB PART No.	CORNELL-DUBILIER PART No.	ELMENDO PART No.
C6	15		NPO-DI 15	TCZ-15	CI0435C	CC70-150
C7	.01		TTD-01	CK-103	H2	TA-110
C8	.68		NPO-SI .68	TCZ-R68		CNO-415
C9	.001		EF-001	MFT-1000		C7280A
C10	.01		BPD-01	DD-103	BYA10S1	B-110
C11	8.2 5%		NPO-DI 8.2	DD-103	BYA10S1	CCD-103
C12	.01		BPD-01	DD-103	BYA10S1	CCD-103
C13	.01		NPO-SI .68	TCZ-R68	CI0435C	CCD-103
C14	.68		CI-27	TCZ-27	CI0435C	CCD-103
C15	2T	NPO	BPD-01	DD-103	BYA10S1	CCD-103
C16	.01					

FIXED CAPACITORS (cont)

ITEM No.	RATING	REMARKS	AEROVOX PART No.	CENTRALAB PART No.	CORNELL-DUBILIER PART No.	ELMENDO PART No.	MALLORY PART No.	SPRAGUE PART No.
C76	.001		EF-001	MFT-1000	CI0435C	CC70-102	CT280A	10TCC-Y47
C77	4.7 5%		NPO-DI 4.7	TCZ-4.7		CCF-102	CT280A	6PS-P15
C78	.01		BPD-01	DD-103	BYA10S1	CCD-103	CNO-547	5HK-S10
C79	.15 600V		F486N-15	DD-103	BYA10S1	CCD-103	GEM-6015	5HK-S10
C80	.01		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10
C81	.01		F486N-1	DD-103	BYA10S1	CCD-103	GEM-401	5HK-S10
C82	.1		F486N-1	DD-103	BYA10S1	CCD-103	GEM-401	5HK-S10
C83	.1		F486N-1	DD-103	BYA10S1	CCD-103	GEM-401	5HK-S10
C84	1.5		NPO-SI 1.5	TCZ-1R5	CI0435C	CCD-103	CNO-515	10TCC-V15
C85	.01 100V		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10
C86	.01		DI-500	DD-311	LI01S1	CCD-103	GF350	10TTS-T50

PARTS LIST AND DESCRIPTION (CONTINUED)

FIXED CAPACITORS

ITEM No.	RATING	REMARKS	REPLACEMENT DATA				SPRAGUE PART No.
			AEROVOX PART No.	CENTRALAB PART No.	CORNELL-DUBILIER PART No.	ELMCO PART No.	
C6	15		NPO-DI 15	TCZ-15	C10Q15C	CCTO-150	10TCC-Q15
C7	.01 100V		TTD-01	CK-103	H2		TG-S10
C8	.68		NFO-SI .68	TCZ-R68			
C9	.01	(.001) †	BPD-01	MFT-1000			
C10	.01		NPO-DI 8.2	DD-103	BYA10S1	CCF-102	5HK-S10
C11	8.2 5%		BPD-01	DD-103	C10V82C	CCD-103	10TCC-V22
C12	.01		NPO-DI 8.2	DD-103	BYA10S1	CCD-103	5HK-S10
C13	.01		BPD-01	DD-103	BYA10S1	CCD-103	5HK-S10
C14	.68		NFO-SI .68	TCZ-R68			
C15	22 NPO		C1-27	TCZ-27	C10Q27C	CCD-270	10TCC-Q27
C16	.01		BPD-01	DD-103	BYA10S1	CCD-103	5HK-S10
C17	12 10%		DI-12	DD-120	L10Q12	CCD-120	10TCC-Q12
C18	.01	(.001) †	C1-47	TCZ-47	C10Q47C	CCD-470	10TCC-Q47
C19	.01		BPD-01	DD-103	BYA10S1	CCD-103	5HK-S10
C20	.01	(.1) †	BPD-01	DD-103	BYA10S1	CCD-103	5HK-S10
C21	.01		BPD-01	DD-103	BYA10S1	CCD-103	5HK-S10
C22	.68		NFO-SI .68	TCZ-R68			
C23	.001		EF-001	MFT-1000			
C24	.68		NPO-SI .68	TCZ-R68			
C25	22 NPO		C1-22	TCZ-22	C10Q22C	CCD-220	10TCC-Q22
C26	47 NPO 10%		BPD-01	DD-103	L10Q47C	CCD-470	10TCC-Q47
C27	.01		BPD-01	DD-103	BYA10S1	CCD-103	5HK-S10
C28	.01		BPD-01	DD-103	BYA10S1	CCD-103	5HK-S10
C29	.01		BPD-01	DD-103	BYA10S1	CCD-103	5HK-S10
C30	.01		BPD-01	DD-103	BYA10S1	CCD-103	5HK-S10
C31	.01		BPD-01	DD-103	BYA10S1	CCD-103	5HK-S10
C32	.01		BPD-01	DD-103	BYA10S1	CCD-103	5HK-S10
C33	.01		BPD-01	DD-103	BYA10S1	CCD-103	5HK-S10
C34	.01		BPD-01	DD-103	BYA10S1	CCD-103	5HK-S10
C35	.01		BPD-01	DD-103	BYA10S1	CCD-103	5HK-S10
C36	.01		BPD-01	DD-103	BYA10S1	CCD-103	5HK-S10
C37	.01		BPD-01	DD-103	BYA10S1	CCD-103	5HK-S10
C38	.1 100V		TTD-1	DF-104	CUB2P1	IDP-2-104	2PS-P10
C39	.001	(.22) †	EF-001	MFT-1000			
C40	.01		BPD-01	DD-103	BYA10S1	CCD-103	5HK-S10
C41	.01		BPD-01	DD-103	BYA10S1	CCD-103	5HK-S10
C42	.510		D1-500	DD-511	L10T51	CCD-501	10TS-T50
C43	.01		BPD-01	DD-103	BYA10S1	CCD-103	5HK-S10
C44	.1	(.22) †	TTD-1	DF-104	CUB2P1	IDP-2-104	2PS-P10
C45	.22	(.1) †	P188N-22		CUB2P22	IDP-3-224	2PS-P22
C46	.1		P188N-1		CUB4P1	4DP-3-104	4TM-P10
C47	47 NPO		C1-47	TCZ-47	L10Q47C	CCD-470	10TCC-Q47
C48	.01	Note 1	BPD-01	DD-103	BYA10S1	CCD-103	5HK-S10
C49	.01 1000V	(.001) †	DAC-27	DD16-103	HVE16S1		
C50	.01		BPD-01	DD-103	BYA10S1	CCD-103	5HK-S10
C51	.01		BPD-01	DD-103	BYA10S1	CCD-103	5HK-S10
C52	100 N750		N750-DI 100	TCN-100	C10T10	CCF-102	10TCU-T10
C53	.001		EF-001	MFT-1000			
C54	.01		EF-001	DD-103	BYA10S1	CCD-103	5HK-S10
C55	.001		EF-001	MFT-1000			
C56	.1		TTD-1	DF-104	CUB2P1	IDP-2-104	2PS-P10
C57	.001	(.001) †	BPD-01	DD-103	BYA10S1	CCD-103	5HK-S10
C58	.01		P188N-22		BYA10S1	CCD-103	5HK-S10
C59	22 600V		BPD-01	DD-103	CUB4P1	4DP-3-104	4TM-P10
C60	.1		P188N-1		BYA10S1	CCD-103	5HK-S10
C61	.01		BPD-01	DD-103	BYA10S1	CCD-103	5HK-S10
C62	.01		BPD-01	DD-103	BYA10S1	CCD-103	5HK-S10
C63	4.7 NPO		NFO-DI 4.7	TCZ-4.7	C10V47C	CCD-470	10TCC-V47
C64	.01		BPD-01	DD-103	BYA10S1	CCD-103	5HK-S10
C65	.01		BPD-01	DD-103	BYA10S1	CCD-103	5HK-S10
C66	.01		BPD-01	DD-103	BYA10S1	CCD-103	5HK-S10
C67	.01		BPD-01	DD-103	BYA10S1	CCD-103	5HK-S10
C68	.01		BPD-01	DD-103	BYA10S1	CCD-103	5HK-S10
C69	.001	(.001) †	EF-001	MFT-1000			
C70	.01		BPD-01	DD-103	BYA10S1	CCD-103	5HK-S10
C71	.01		BPD-01	DD-103	BYA10S1	CCD-103	5HK-S10
C72	1.5		NPO-SI 1.5	TCZ-1R5	C10V15C	CCD-103	10TCC-V15
C73	.001		EF-001	MFT-1000			
C74	.001		EF-001	MFT-1000			
C75	.01		BPD-01	DD-103	BYA10S1	CCD-103	5HK-S10

Note 1. Value may vary from 0-100mmf. Replace with original value.

† Alternate Value.

COILS (RF-IF)

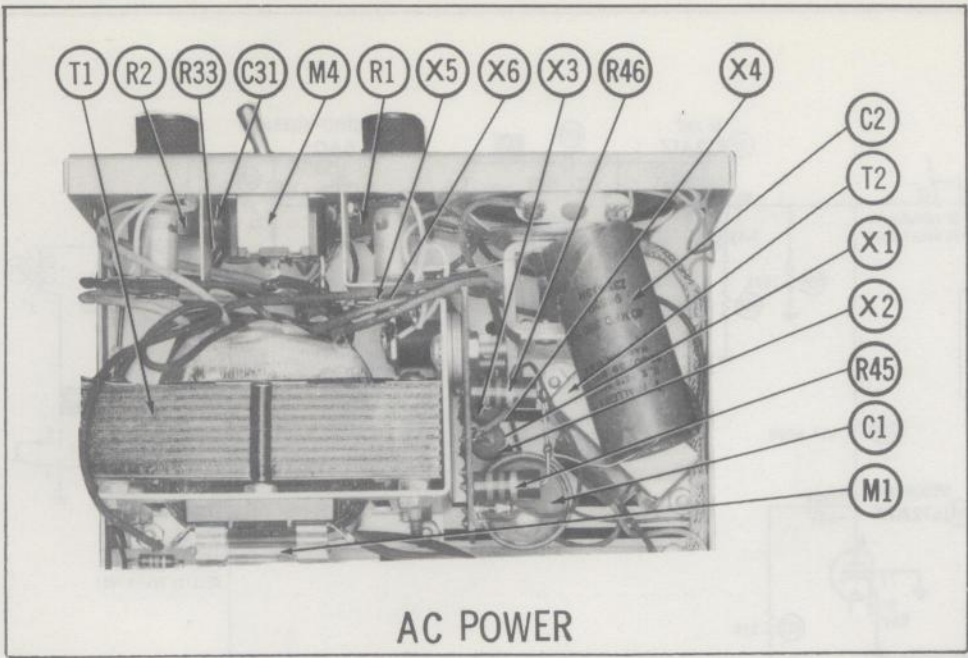
ITEM No.	USE	REPLACEMENT DATA				NOTES
		POLY-COMM PART No.	MERIT PART No.	MILLER PART No.	STANCOR PART No.	
L1	Antenna					
L2	RF Choke (15uh)					
L3	RF Choke (15uh)					
L4	1st 6MC IF					
L5	2nd 6MC IF					
L6	1st 455KC IF					
L7	2nd 455KC IF					
L8	3rd 455KC IF					
L9	4th 455KC IF					
L10	Trans. Osc. Plate					
L11	Trans. Conv. Grid					
L12	Buffer					
L13	Buffer					
L14	RF Choke (15uh)					
L15	RF Choke (7uh)					
L16	RF Choke (15uh)					
L17	FIL Choke (2.2uh)					
L18	FIL Choke (2.2uh)					
L19	Hash Filter (14uh)					

CONTROLS

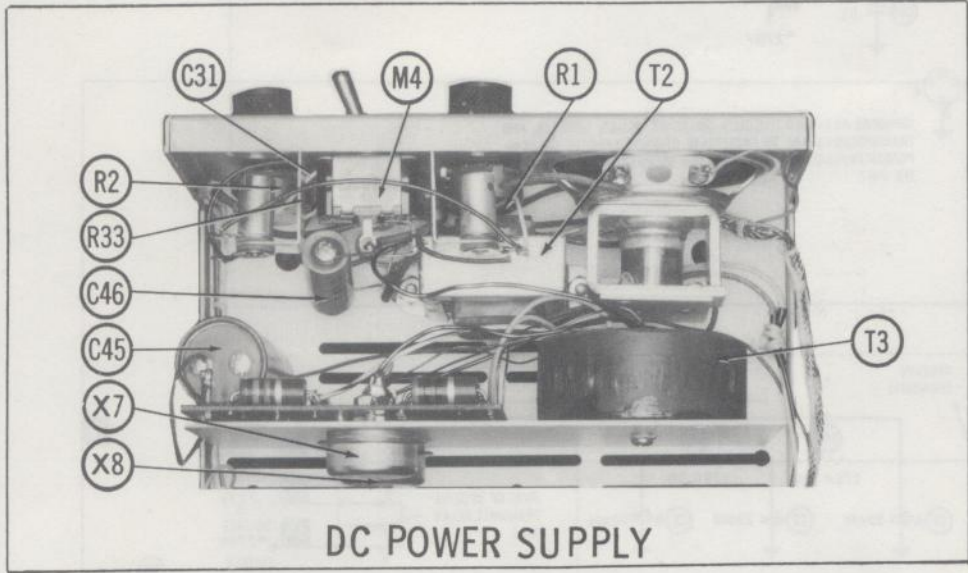
All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	USE	REPLACEMENT DATA				MALLORY PART No.
		POLY-COMM PART No.	CENTRALAB PART No.	CLAROSTAT PART No.	CTS-IRC PART No.	
R1	Volume & Off-On Sw.		B-51, KR-1, or (F2-250K, KR-1, SU204)	A47-250K-Z, SWE-12, RS-2	Q13-130, 76-1, or (BU2, C F23, SSI, GC)*	UA254A, US-41, or (U44, US-41)
R2	ANL					
R3A	Squelch Limit					
R3B	Squelch					
R4	Relay Sensitivity					
R5	Nite Volume		B-15 (F2-10K, SU204)	A-47-10K-Z, RS-2	Q13-130, or (BU1, C F23, SSI, DCI)*	UA14A, SK-1000, or (RU44, SL38, SK-1000) or (U18 or C10P or (RU10L)
R6	Mic Volume		WN-100 or (WW-100)	A43-10, RS-2	WPK-10	UA254A, SK-1000, or (RU254A, SL38, SK-1000) or (U44)
R7	RF Watts Calibration					
R8	Full Scale Adjust					
R9	Zero Adjust					

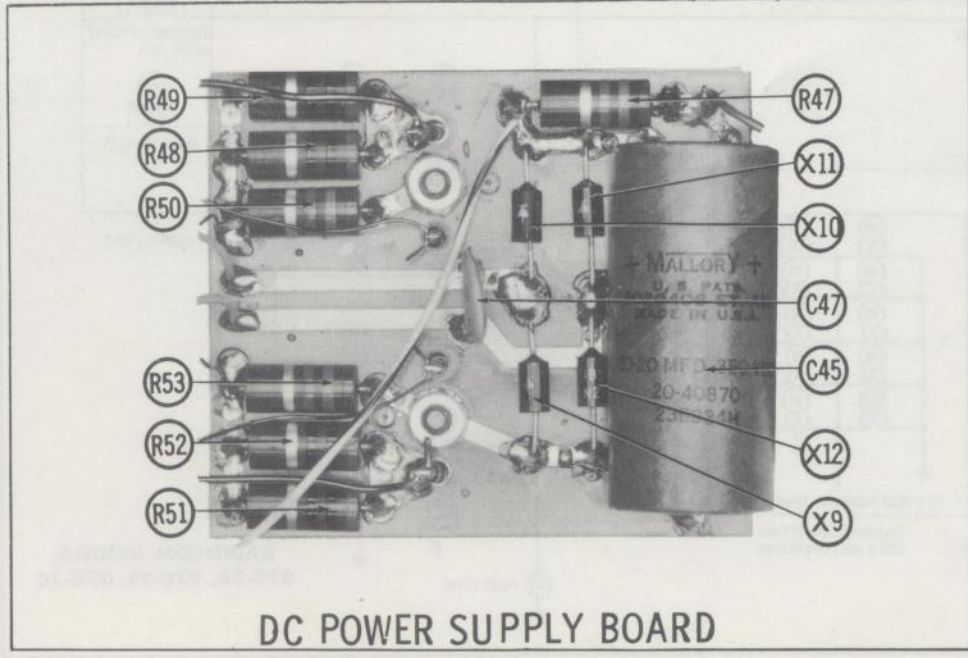
* "SNAPTROL"



AC POWER



DC POWER SUPPLY



DC POWER SUPPLY BOARD

RADIOCOM MODELS 27C-2A/-2B/-2C

MAIN PARTS LIST AND DESCRIPTION

WIRING DATA

General-use Hook-up Wire	Use BELDEN No. 8530 (Solid) Available in 12 Colors
Shielded Antenna Lead	Use BELDEN No. 8524 (Stranded) Available in 12 Colors
Coiled Microphone Cable	Use BELDEN No. 8259 (Stranded) Miniature (RG-58A/U)
Ignition Noise Suppression	Use BELDEN No. 8496 3 Conductor - 1 Shielded for Press-to-Talk (Neoprene)
Bonding Strap	Use BELDEN No. 7300-Series Spark-Plug Sets

TUBES

•	AMPEREX	•	GENERAL ELECTRIC	•	RCA	•	RAYTHEON	•	SYLVANIA	•
ITEM No.	USE		TYPE		ITEM No.		USE		TYPE	

FIXED CAPACITORS (cont)

ITEM No.	RATING	REMARKS	AEROVOX PART No.	CENTRALAB PART No.	CORNELL-DUBILIER PART No.	ELWENCO PART No.	MALLORY PART No.	SPRAGUE PART No.
C23	.001		BPD-001	DD-102	BYA10D1	CCD-102	B-210	5HK-D10
C24	.01		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10
C25	.01		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10
C26	.05 50V		BPD-05	DD-503	H-05S5		TA-150	TG-550
C27	100 N150 5%	#300-0003-001						10TCT-P-T10
C28	.01		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10
C29	.001		BPD-001	DD-102	BYA10D1	CCD-102	B-210	5HK-D10
C30	.47 400V		P415IN-47		BC4P47J	4DP-6-47A	GEM-4047	4TM-47
C31	.047 400V		P488N-047		CUB4S47	4DP-3-473	GEM-6147	4TM-547
C32	.047 600V		P615IN-047	DD-503	BC6S47J	6DP-3-473	ACE-6147	6SE-547
C33	.022 600V		P615IN-022	DD-503	BC6S22J	6DP-2-223	ACE-6122	6SE-522
C34	.01		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10

PARTS LIST AND DESCRIPTION (CONTINUED)

RESISTORS (Power and Special)

ITEM No.	RATING	REPLACEMENT DATA		ITEM No.	RATING	REPLACEMENT DATA		
		IRC PART No.	WORKMAN PART No.			IRC PART No.	WORKMAN PART No.	REMARKS
R88	25000 5W	PW5-300	5W-SQ-2500	R102	15000 5W	PW5-1500	5W-SQ-1500	
R98	3000 5W	PW5-300	5W-SQ-300					

Note 1. Value selected for 4.9 Watts output.

TRANSFORMER (POWER)

ITEM No.	RATING		REPLACEMENT DATA			NOTES
	PRI.	SEC.	POLY-COMM PART No.	STANCOR PART No.	THORDARSON PART No.	
T1	117VAC @ 115VAC @ 85A @ 2.4A	12.6VAC @ 4.9A DC @ 125ADC)*				* Transmit

TRANSFORMER (AUDIO OUTPUT)

ITEM No.	IMPEDANCE		REPLACEMENT DATA			NOTES
	PRI.	SEC.	POLY-COMM PART No.	STANCOR PART No.	THORDARSON PART No.	
T2			203-B			

TRANSFORMER (COUP)

ITEM No.	IMPEDANCE		REPLACEMENT DATA			NOTES
	PRI.	SEC.	POLY-COMM PART No.	STANCOR PART No.	THORDARSON PART No.	
T3	3-4Ω	14K	715-W-1A			

SPEAKER

ITEM No.	TYPE	REPLACEMENT DATA		NOTES
		POLY-COMM PART No.	QUAM PART No.	
SP1	4" PM 3-4Ω		4A07	

VIBRATOR

ITEM No.	TYPE	INPUT VOLTS	FREQUENCY	REPLACEMENT DATA		NOTES
				POLY-COMM PART No.	CORNELL-DUBILIER PART No.	
M1	Interrupter	12.6	115%		6301	

FUSES

ITEM No.	TYPE	RATING	POLY-COMM PART No.		REPLACEMENT DATA		
			FUSE	HOLDER	FUSE	HOLDER	BUSS PART No.
M2	3AG	2A 250V			313002 (3AG 2A 250V)		
M3	3AG	2A 250V			313002 (3AG 2A 250V)		
M4	AGC	10A 32V			307010 (3AG 10A 32V)	342001	HKP

MISCELLANEOUS

ITEM No.	PART NAME	POLY-COMM PART No.	NOTES
M5	Crystal		6MC
M6	Crystal		5545KC
M7	Crystal		37.800MC (Channels 1 thru 4)
M8	Crystal		37.650MC (Channels 5 thru 8)
M9	Crystal		37.700MC (Channels 9 thru 12)
M10	Crystal		37.750MC (Channels 13 thru 16)
M11	Crystal		37.800MC (Channels 17 thru 20)
M12	Crystal		37.850MC (Channels 21 thru 23)
M13	Crystal		4.635MC (Channels 1, 5, 9, 13, 17, & 21)
M14	Crystal		4.625MC (Channels 2, 6, 10, 14, 18, & 22)
M15	Crystal		4.615MC (Channels 3, 7, 11, 15, 19, & 23A)
M16	Crystal		4.595MC (Channels 4, 8, 12, 16, 20 & 23)
M17	Diode		ANL Rectifier (UN60)
M18	Diode		Meter Rectifier (HD8228)
M19	Diode		Meter Rectifier (HD8228)
M20	Diode		Relay Amp. Grid Coupling (HD6226)
M21	Diode		Relay Amp. Grid Coupling (HD6226)
M22	Switch		Channel Selector (Rotary Wafer Type)
M23	Switch		Poly-Call (3 Position Wafer, Spring Return from "ring" Position.
M24	Switch		Transmit-PA (DPDT Slide Type)
M25	Switch		Meter, S/ RF-Mod/ PA (DPDT Slide Type)
M26	Tone Filter		G (2625CPS)
	Tone Filter		A (1725CPS)
	Tone Filter		B (1875CPS)
	Tone Filter		C (2025CPS)
	Tone Filter		D (2175CPS)
	Tone Filter		E (2325CPS)
	Tone Filter		F (2475CPS)
	Tone Filter		H (2775CPS)
	Tone Filter		I (2925CPS)
M27	Relay		Poly-Call and Controlling Circuit
M28	Meter		S/ RF-Mod/ PA
M29	Microphone Ass'y.		Includes Push-to-talk Switch, Cable, and Plug

Optional Tone Filters. Order by frequency and designate letter.

WIRING DATA

General-use Hook-up Wire Use BELDEN No. 8530 (Solid) Available in 12 Colors
 Shielded Antenna Lead Use BELDEN No. 8524 (Stranded) Available in 12 Colors
 8214 Lowest Loss (RG-8/U Type)
 8237 Low Loss (RG-8/U)
 8240 (Solid) Miniature (RG-58/U)
 8259 (Stranded) Miniature (RG-58A/U)
 Coiled Microphone Cable Use BELDEN No. 8497 3 Conductor- 1 Shielded for Press-to-Talk (Neoprene)
 Ignition Noise Suppression Use BELDEN No. 7300-Series Spark-Plug Sets
 Bonding Strap Use BELDEN No. 8661 (3/8 In.)

POLY-COMM MODEL SENIOR 23



PHOTOFACT[®] with

CIRCUITRACE[®]



TRADE NAME : Radiocom Models 27C-2A/-2B/-2C

SUPPLIER : Maxwell Electronics Corp.
229 Garvon Street, Garland, Texas

TYPE SET : 10 Tube Transceiver

POWER SUPPLY : 110 - 120 Volts AC, 60 Cycles (or)
6 (or) 12 Volt Storage Battery

RATING : 70 Watts, .62 Amp. @117 VAC (Receive)
80 Watts, .74 Amp. @117 VAC (Transmit)
4.3 Amp. @12.6VDC (Receive)

TUNING RANGE : Any one CB Channel 1 thru 23

RADIOCOM MODELS 27C-2A/-2B/-2C

ALIGNMENT INSTRUCTIONS

ALIGNMENT INSTRUCTIONS—READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT

Best results will be obtained when adjusting A9 and A10 if the antenna normally used is connected and the unit is as nearly in the cabinet as possible.

RECEIVER ALIGNMENT

Use only enough generator output to provide a usable indication.
Connect DC VTVM across volume control.
Suggested Alignment Tools: GENERAL CEMENT # 5097, 8727
A1 thru A4... WALSCO #2515

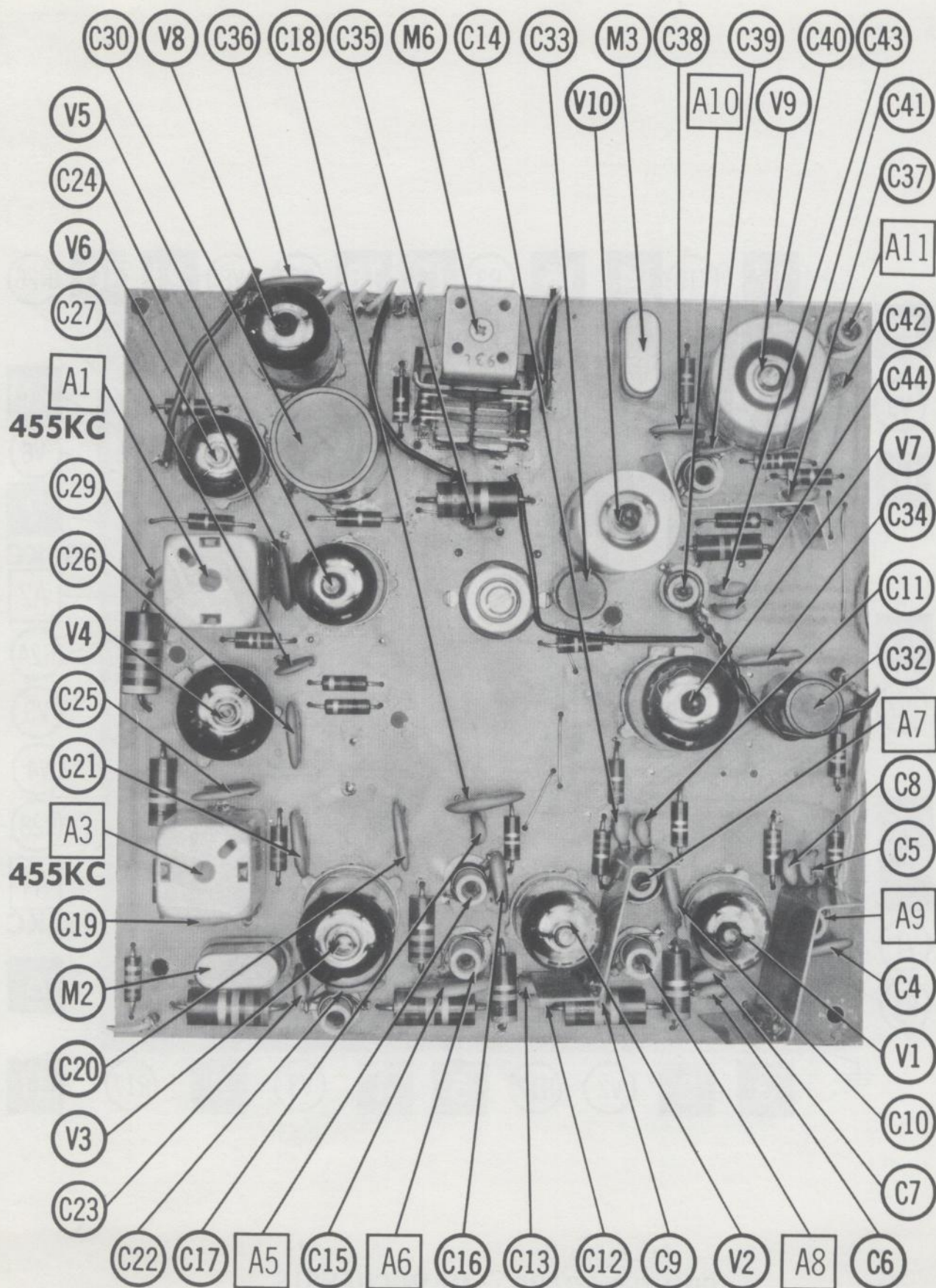
	SIGNAL GENERATOR	CHANNEL	ADJUST	REMARKS
1.	High side to pin 2 (grid) of Mixer, Low side to chassis. Tune to 455KC (Unmod.)	Any	A1, A2, A3, A4	Remove receiver crystal. Adjust for maximum deflection. Reinsert crystal.
2.	High side to antenna receptacle, low side to chassis. Tune to receiver freq.	"	A5, A6, A7, A8, A9	Loosen locking inserts. Adjust for maximum deflection. Tighten locking inserts being careful not to disturb cores.

TRANSMITTER ALIGNMENT

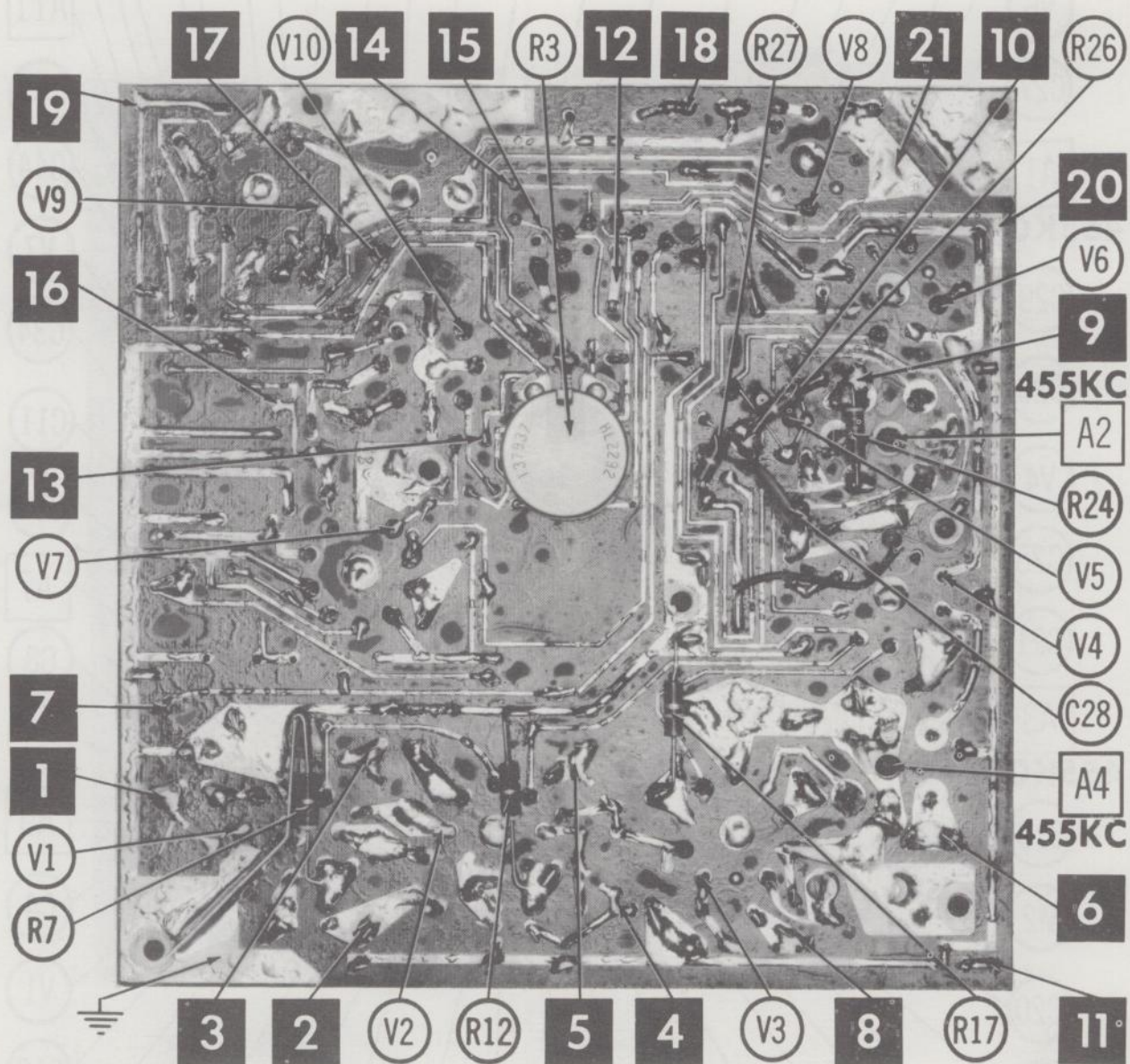
ONLY THOSE PERSONS PROPERLY LICENSED ARE PERMITTED TO MAKE REPAIRS OR ADJUSTMENTS WHICH MAY RESULT IN ILLEGAL OPERATION. (REFER TO FCC RULES & REGULATIONS PART 19. SUBPART D, SECTION 19.71)

	SPECIAL INSTRUCTIONS	INDICATOR	ADJUST	REMARKS
3.	Connect suitable load to antenna receptacle. Turn A 11 core to extreme low end of coil.	RF Wattmeter or field strength meter.	A10, A11	Key Transmitter. Adjust for maximum output. Repeat adjustments until no further improvement is noticed.

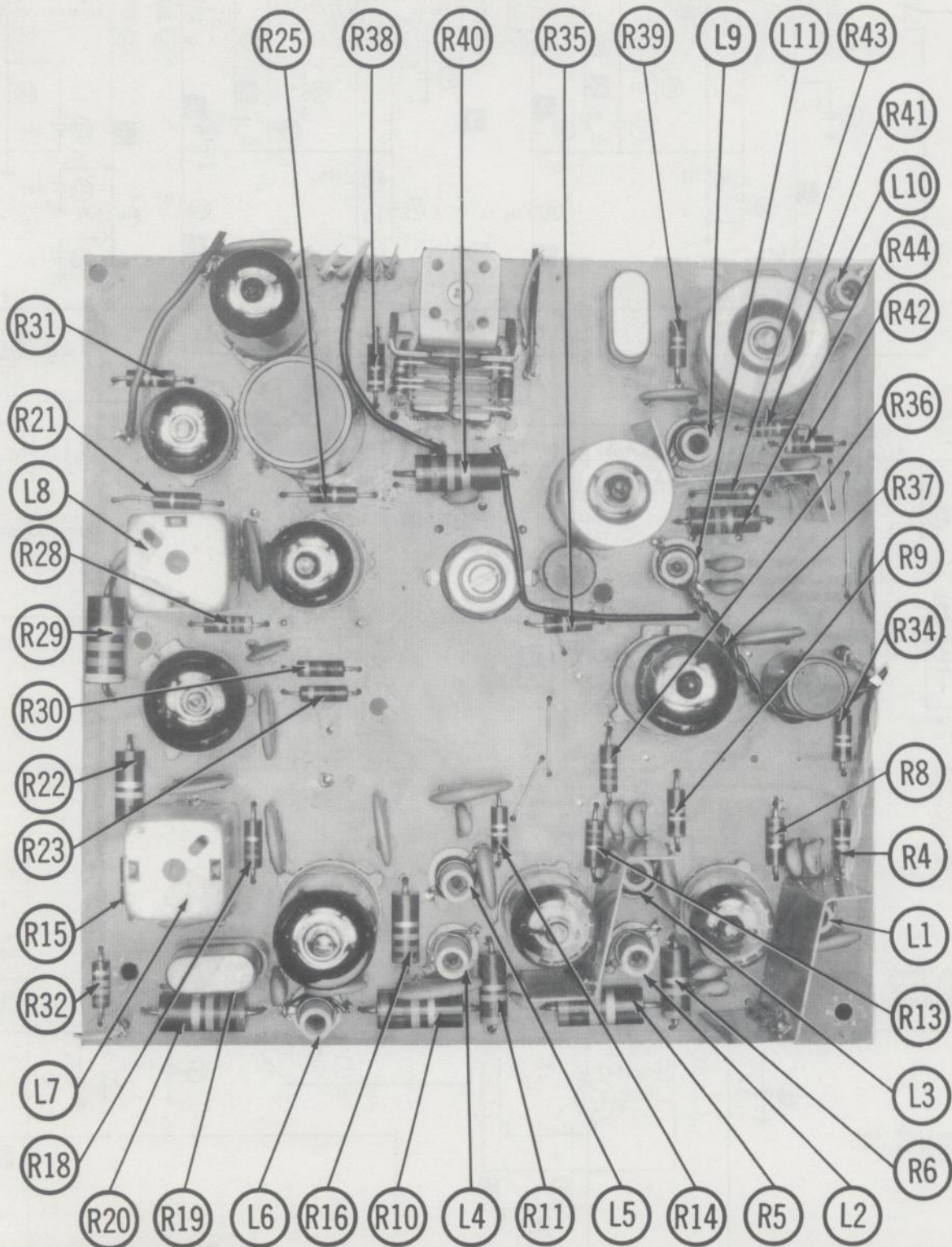
HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana



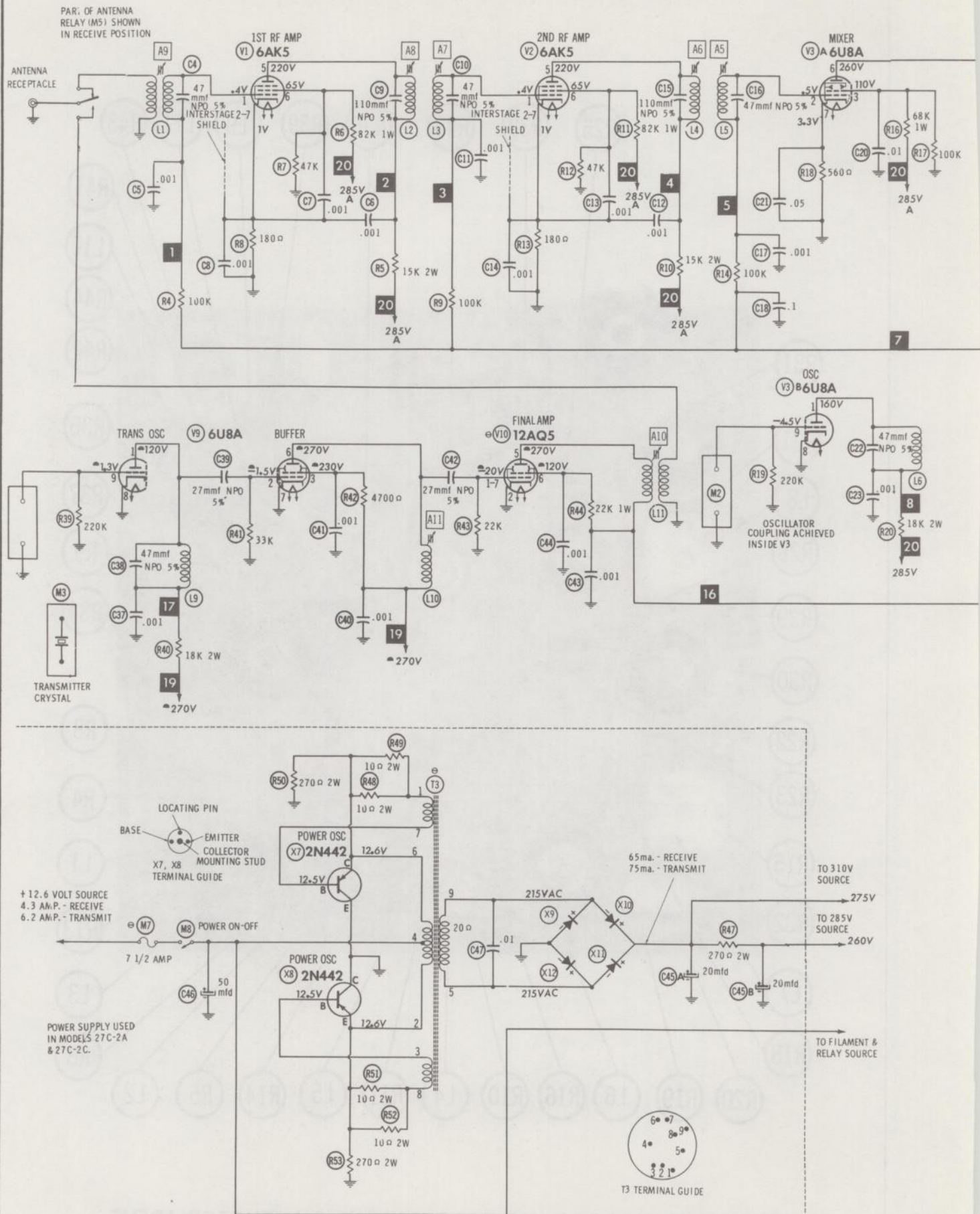
MAIN CHASSIS TOP VIEW - ALIGNMENT, CAPACITOR, TUBE & MISC. IDENT.

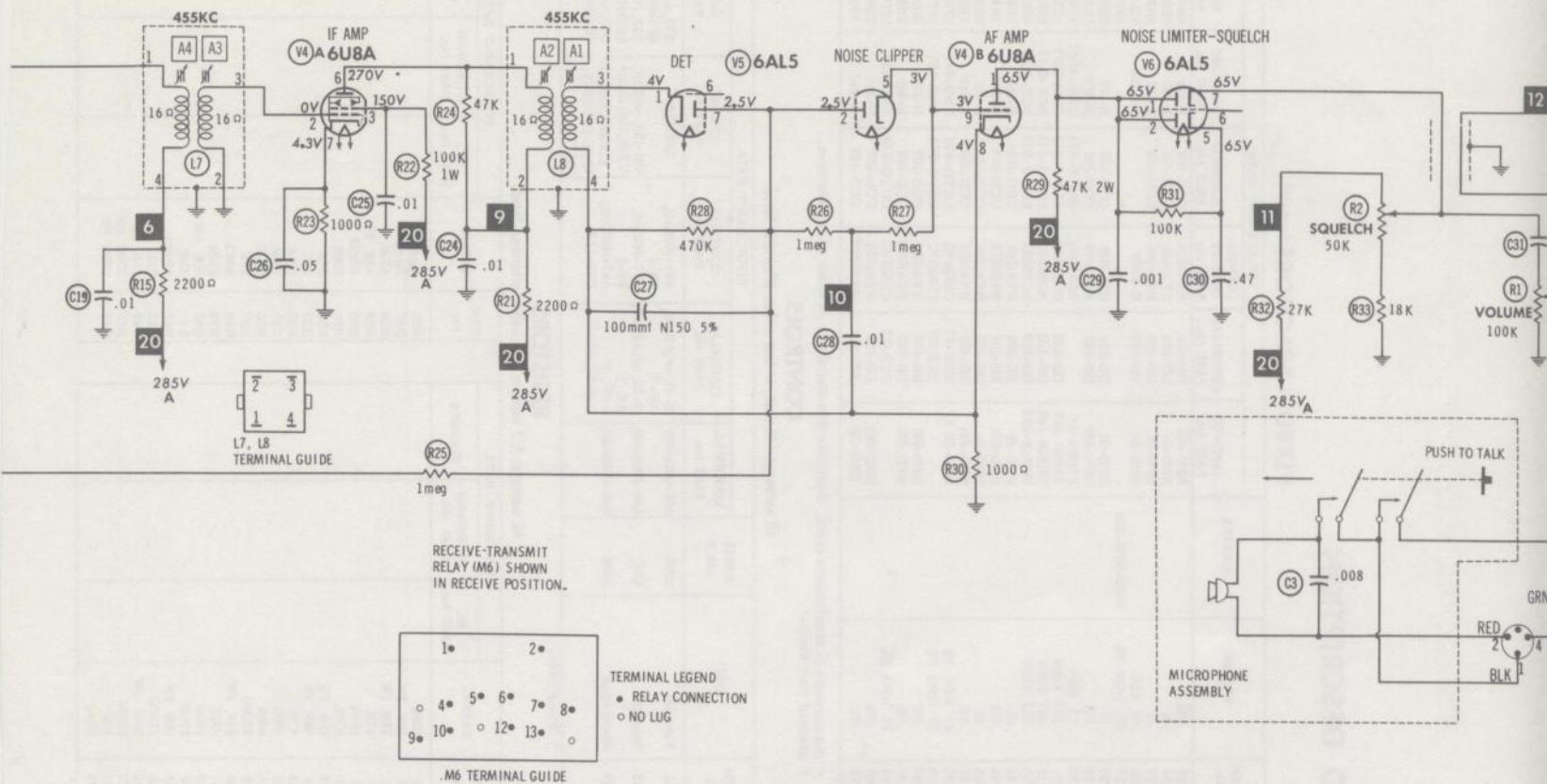


PRINTED BOARD — MAIN CHASSIS



MAIN CHASSIS TOP VIEW — RESISTOR & INDUCTOR IDENT.





RESISTANCE READINGS

ITEM	TUBE	Pin 1	Pin 2	Pin 3	Pin 4	Pin 5	Pin 6	Pin 7	Pin 8	Pin 9
V1	6AK5	1.6 meg	180 Ω	FIL	FIL	$\pm 15K$	$\pm 82K$	180 Ω		
V2	6AK5	1.6 meg	180 Ω	FIL	FIL	$\pm 15K$	$\pm 82K$	180 Ω		
V3	6U8A	$\pm 18K$	1.6 meg	100K	FIL	FIL	$\pm 2700 \Omega$	560 Ω	0 Ω	220K
V4	6U8A	$\pm 47K$	16 Ω	$\pm 100K$	FIL	FIL	$\pm 2700 \Omega$	1000 Ω	1000 Ω	2.5 meg
V5	6AL5	1000 Ω	470K	FIL	FIL	2.5 meg	NC	470K		
V6	6AL5	47K	$\pm 47K$	FIL	FIL	$\pm 150K$	NC	$\pm 47K$		
V7	12AT7	$\pm 100K$	$\approx 100K$ 0 Ω	560 Ω	FIL	FIL	$\pm 122K$	0 Ω	INF	FIL
V8	6AQ5	0 Ω	390 Ω	FIL	FIL	$\pm 280 \Omega$	$\pm 540 \Omega$	0 Ω		
V9	6U8A	$\pm 18K$	33K	$\pm 5000 \Omega$	FIL	FIL	$\pm 540 \Omega$	0 Ω	0 Ω	220K
V10	12AQ5	22K	0 Ω	FIL	FIL	$\pm 500 \Omega$	$\pm 22K$	22K		

ALL MEASUREMENTS TAKEN IN "RECEIVE" POSITION UNLESS OTHERWISE DESIGNATED.

● TAKEN IN "TRANSMIT" POSITION. ▲ SQUELCH CONTROL AT PROPER SETTING.
 † MEASURED FROM JUNCTION OF X2 & X3. ALL OTHER CONTROLS AT MINIMUM.

NC NO CONNECTION

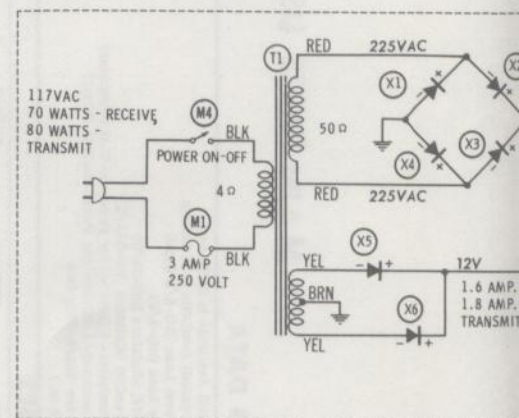
RESISTANCE MEASUREMENTS FOR X7 AND X8 NOT GIVEN BECAUSE OF THE WIDE VARIATION IN INTERNAL TRANSISTOR RESISTANCE.

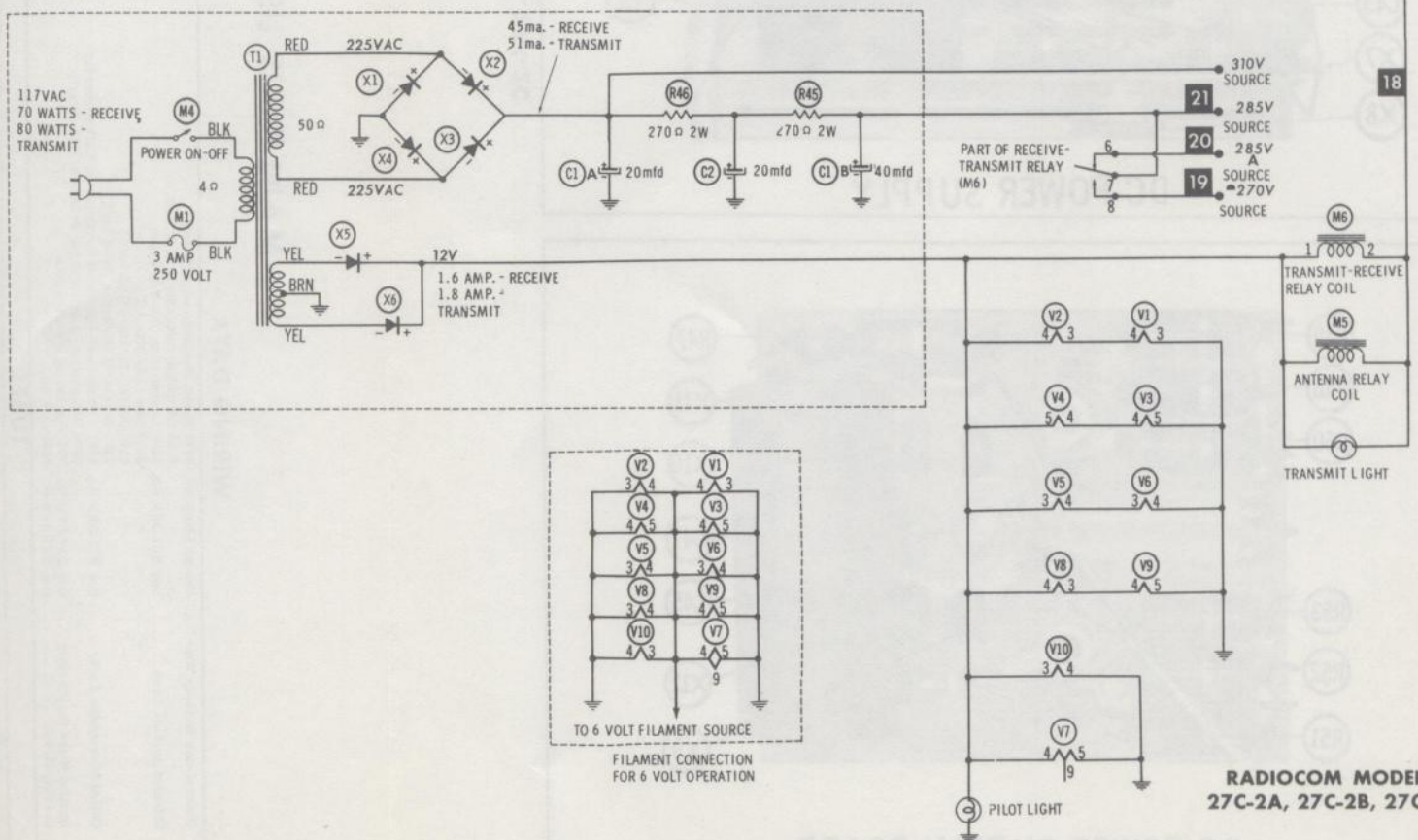
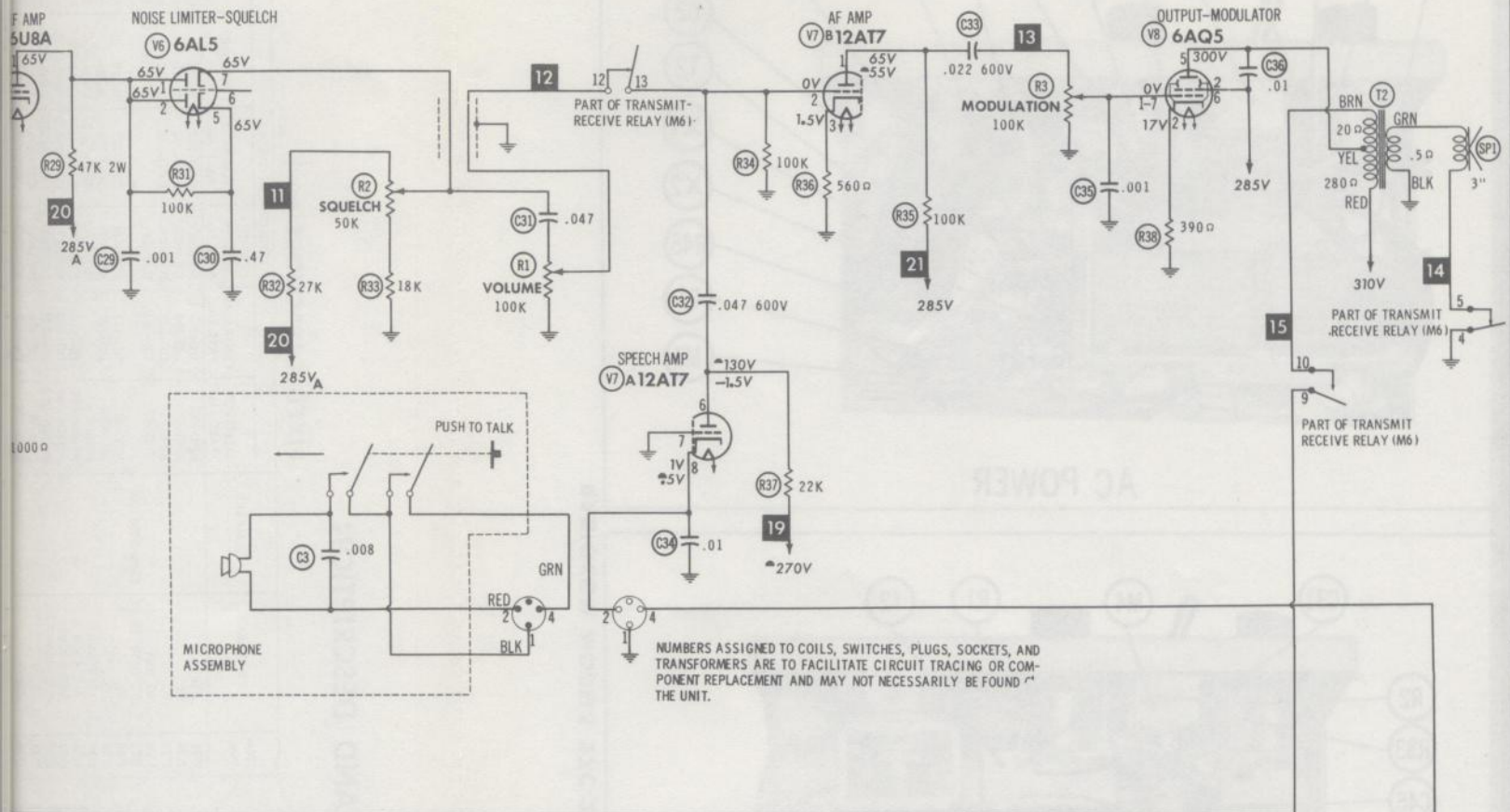
● SEE PARTS LIST FOR ALTERNATE VALUE OR APPLICATION

1. DC voltage measurements taken with vacuum tube voltmeter; AC voltages measured with 1000 ohm per volt voltmeter.
2. Socket connections are shown as bottom views.
3. Measured values are from socket pin to common ground.
4. Line voltage maintained at 117 volts for voltage readings.
5. Nominal tolerance on component values makes possible a variation of $\pm 15\%$ in voltage and resistance readings.
6. Volume control at maximum, no signal applied for voltage measurements.

A PHOTOFACT STANDARD NOTATION SCHEMATIC
 with **CIRCUITRACE**

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MAIN PARTS LIST AND DESCRIPTION

WIRING DATA

General-use Hook-up Wire	Use BELDEN No. 8530 (Solid) Available in 12 Colors
Shielded Antenna Lead	8524 (Stranded) Available in 12 Colors
.....	Use BELDEN No. 8214 (Lowest Loss RG-8/U Type)
.....	8237 (Low Loss RG-8/U)
.....	8240 (Solid) Miniature (RG-58/U)
.....	8259 (Stranded) Miniature (RG-58/U)
Cottled Microphone Cable	8497 3 Conductor - 1 Shielded for Press-to-Talk (Neoprene)
Ignition Noise Suppression	8498 3 Conductor - 1 Shielded for Press-to-Talk (Vinyl)
Bonding Strap	Use BELDEN No. 7300-Series Spark-Plug Sets
.....	Use BELDEN No. 8861 (3/8 in.)

TUBES

ITEM No.	AMPEREX	GENERAL ELECTRIC	RCA	RAYTHEON	SYLVANIA	TYPE
V1		1st RF Amplifier				6AL5
V2		2nd RF Amplifier				12AT7
V3		Mixer-Osc.				6AQ5
V4		IF Amp. -AF Amp.				6U8A
V5		Det. -Noise Clipper				6AL5

* Used in Model 27C-2C.

POWER RECTIFIERS & SIGNAL DIODES

ITEM No.	CURRENT RATING (Measured)	RECTIFIERS		DIODES		NOTES
		ORIGINAL Type No.	SARKES RCA PART No.	RAYTHEON PART No.	SYLVANIA	
X1	.051A	700-0026-001	IN3194	2F4		
X2	.051A	700-0026-001	IN3194	2F4		
X3	.051A	700-0026-001	IN3194	2F4		
X4	.051A	700-0026-001	IN3194	2F4		
X5	1.6A	700-0025-001	IN2858			
X6	1.6A	700-0025-001	IN2858			

ELECTROLYTIC CAPACITORS

ITEM No.	RATING CAP.	VOLT.	MAXWELL PART No.	AEROVOX PART No.	CORNELL-DUBILIER PART No.	GENERAL ELECTRIC PART No.	SPRAGUE PART No.
C1A	20	350	301-0021-001				
B	20	350					
C2	40	350	301-0024-001	PR51670	BR40-350	QTI-14	TVA-1611

* Not normally in distributor's stock. Available thru distributor on order to manufacturer.

FIXED CAPACITORS

ITEM No.	RATING	REMARKS	AEROVOX PART No.	CORNELL-DUBILIER PART No.	ELMENDO PART No.	MALLORY PART No.	SPRAGUE PART No.
C3	.008 200V		P288N-008	DD-822	DDMS-828	GEM-628	6TMC-D80
C4	47 NPO 5%		NPO-DI-47	DTZ-47	CI0447C	CCTO-470	10TCC-Q47
C5	.001		BPD-001	DD-102	BYA10D1	CCD-102	5HK-D10
C6	.001		BPD-001	DD-102	BYA10D1	CCD-102	5HK-D10
C7	.001		BPD-001	DD-102	BYA10D1	CCD-102	5HK-D10
C8	.001		BPD-001	DD-102	BYA10D1	CCD-102	5HK-D10
C9	110 NPO 5%	#300-0004-001					
C10	47 NPO 5%		NPO-DI 47	DTZ-47	CI0447C	CCTO-470	10TCC-Q47
C11	.001		BPD-001	DD-102	BYA10D1	CCD-102	5HK-D10
C12	.001		BPD-001	DD-102	BYA10D1	CCD-102	5HK-D10
C13	.001		BPD-001	DD-102	BYA10D1	CCD-102	5HK-D10
C14	.001		BPD-001	DD-102	BYA10D1	CCD-102	5HK-D10
C15	110 NPO 5%	#300-0004-001					
C16	47 NPO 5%		NPO-DI 47	DTZ-47	CI0447C	CCTO-470	10TCC-Q47
C17	.001		BPD-001	DD-102	BYA10D1	CCD-102	5HK-D10
C18	.1 50V		C80V104AM	DF-104	H-05PI	TA-010	5HK-D10
C19	.01		BPD-01	DD-103	BYA10S1	CCD-103	5HK-S10
C20	.01		BPD-01	DD-103	BYA10S1	CCD-103	5HK-S10
C21	.05 50V		BPD-05	DD-503	H-05SS	TA-150	TG-S50
C22	47 NPO 5%		NPO-DI 47	DTZ-47	CI0447C	CCTO-470	10TCC-Q47

FIXED CAPACITORS (cont)

ITEM No.	RATING	REMARKS	AEROVOX PART No.	CORNELL-DUBILIER PART No.	ELMENDO PART No.	MALLORY PART No.	SPRAGUE PART No.
C23	.001		BPD-001	DD-102	BYA10D1	CCD-102	5HK-D10
C24	.01		BPD-01	DD-103	BYA10S1	CCD-103	5HK-S10
C25	.01		BPD-01	DD-103	BYA10S1	CCD-103	5HK-S10
C26	.05 50V		BPD-05	DD-503	H-05SS	TA-150	TG-S50
C27	100 N150 5%	#300-0003-001					
C28	.001		BPD-01	DD-103	BYA10S1	CCD-103	5HK-S10
C29	.001		BPD-01	DD-102	BYA10D1	CCD-102	5HK-D10
C30	.47 400V		P415N-47	BC4P47J	4DP-6-474	GEM-4047	4TM-P47
C31	.047 400V		P415N-047	BC4P47J	4DP-6-474	GEM-4047	4TM-P47
C32	.047 600V		P415N-047	BC4P47J	4DP-6-474	GEM-4047	4TM-P47
C33	.022 600V		P415N-022	BC4P47J	4DP-6-474	GEM-4047	4TM-P47
C34	.01		BPD-01	DD-103	BYA10S1	CCD-103	5HK-S10
C35	.001		BPD-01	DD-102	BYA10D1	CCD-102	5HK-D10
C36	.01		BPD-01	DD-103	BYA10S1	CCD-103	5HK-S10
C37	.01		BPD-01	DD-102	BYA10D1	CCD-102	5HK-D10
C38	47 NPO 5%		NPO-DI 47	DTZ-47	CI0447C	CCTO-470	10TCC-Q47
C39	27 NPO 5%		BPD-001	DD-102	BYA10D1	CCD-102	5HK-D10
C40	.001		BPD-001	DD-102	BYA10D1	CCD-102	5HK-D10
C41	.001		BPD-001	DD-102	BYA10D1	CCD-102	5HK-D10
C42	27 NPO 5%		BPD-001	DD-102	BYA10D1	CCD-102	5HK-D10
C43	.001		BPD-001	DD-102	BYA10D1	CCD-102	5HK-D10
C44	.001		BPD-001	DD-102	BYA10D1	CCD-102	5HK-D10

* Not normally in distributor's stock. Available thru distributor on order to manufacturer.

Maxwell Part Number.

CONTROLS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	USE	RESISTANCE	MAXWELL PART No.	CORNELL-DUBILIER PART No.	CLAROSTAT PART No.	CTS-IRC PART No.	MALLORY PART No.
R1	Volume	100K	408-0011-001	B-41, or (A-B-41, AK-7)	A47-100K-Z, FS-3	QJ3-128	U39, or (U41A, SF1000)
R2	Squelch	50K	408-0010-001	B-32, or (A-B-32, AK-7)	Q11-123, or (BU1, CFI2, SSI, DC1)*	U33, (U45A, SF1000)	
R3	Modulation	100K	408-0009-001	B-40, or (A-B-40, AK-1)	A47-100K-Z, FS-3	BU1-128, SK3, or (BU2, CFI3, SS3, DC1)*	U39, or (U41A, SF1000)

* "SNAPTROL"

RESISTORS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	RATING	REMARKS	WORKMAN PART No.	ITEM No.	RATING	IRC PART No.	REMARKS
R4	100K			R26	Imag		
R5	15K 2W			R27	Imag		
R6	82K 1W			R28	470K		
R7	47K			R29	47K 2W		
R8	180K			R30	1000K		
R9	100K			R31	100K		
R10	15K 2W			R32	27K		
R11	82K 1W			R33	18K		
R12	47K			R34	100K		
R13	180K			R35	100K		
R14	100K			R36	560K		
R15	2200K			R37	22K		
R16	68K 1W			R38	390K		
R17	100K			R39	220K		
R18	560K			R40	18K 2W		
R19	220K			R41	33K		
R20	18K 2W			R42	4700K		
R21	2200K			R43	22K		
R22	100K 1W			R44	22K 1W		
R23	1000K			R45	210K 2W		
R24	47K			R46	210K 2W		
R25	Imag						

MAIN PARTS LIST AND DESCRIPTION (CONTINUED)

COILS (RF-IF)

ITEM No.	USE	REPLACEMENT DATA				NOTES
		MAXWELL PART No.	Miller PART No.	Stancor PART No.	Workman PART No.	
L1	Ant.	200-0038-001				
L2	Pri. 1st RF	201-0001-001				
L3	Sec. 1st RF	201-0002-001				
L4	Pri. 2nd RF	201-0001-001				
L5	Sec. 2nd RF	201-0002-001				
L6	Receiver Osc.	201-0002-001				
L7	Input IF	200-0005-001				
L8	Output IF	200-0005-001				
L9	Osc. Plate Trans.	201-0031-001				
L10	Buffer Amp. Plate	201-0031-001				
L11	Final Amp.	201-0032-001				

TRANSFORMER (POWER)

ITEM No.	RATING	REPLACEMENT DATA				NOTES
		MAXWELL PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	
T1	PRI. SEC. 1 SEC. 2 117V @ 225V @ 12V @ .62A .045A 1.6A .74A* .051A* 1.8A*	200-0008-001				* Transmit

TRANSFORMER (AUDIO OUTPUT)

ITEM No.	IMPEDANCE	REPLACEMENT DATA				NOTES
		MAXWELL PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	
T2	3-4Ω	200-0008-001				

SPEAKER

ITEM No.	TYPE	REPLACEMENT DATA		NOTES
		MAXWELL PART No.	QUAM PART No.	
SP1	3" PM 3-4Ω	202-0001-001	30A5	

FUSES

ITEM No.	RATING	REPLACEMENT DATA				NOTES
		MAXWELL PART No.	Holder	FUSE	BUSS PART No.	
M1	3A 250V		600-0028-001	312003	357001	4406

MISCELLANEOUS

ITEM No.	PART NAME	MAXWELL PART No.	NOTES
M2	Crystal		
M3	Crystal		
M4	Switch	600-0007-001	Receive (Specify Model & Channel Desired)
M5	Relay	203-0002-001	Transmit (Specify Model & Channel Desired)
M6	Relay	203-0001-001	On-Off SFST Toggle Type
	Relay	203-0004-001	Antenna (2V)
	Relay	203-0003-001	Antenna (8V)
	Relay	202-0002-001	Control (2V)
	Microphone		Control (6V)

CABINETS & CABINET PARTS

(When Ordering Cabinets & Cabinet Parts, Specify Model, Chassis & Color)

NAME	PART No.	DESCRIPTION
Knob	600-0006-001	Volume, Squelch

DC POWER SUPPLY PARTS LIST AND DESCRIPTION

TRANSISTORS

ITEM No.	ORIG. TYPE	USE	REPLACEMENT DATA			NOTES
			GENERAL ELECTRIC PART No.	RCA PART No.	RAYTHEON PART No.	
X7	2N442	Power Oscillator	GE-4			PNP
X8	2N442	Power Oscillator	GE-4			PNP

POWER RECTIFIERS & SIGNAL DIODES

ITEM No.	CURRENT RATING (Measured)	ORIGINAL Part or Type No.	RECTIFIERS		DIODES	NOTES
			RCA PART No.	SARKES TARZIAN PART No.	RAYTHEON PART No.	
X9	.075A	700-0028-001	IN3194			
X10	.075A	700-0028-001	IN3194			
X11	.075A	700-0028-001	IN3194			
X12	.075A	700-0028-001	IN3194			

ELECTROLYTIC CAPACITORS

ITEM No.	RATING	CAP.	VOLTS	REPLACEMENT DATA			
				MAXWELL PART No.	AEROVOX PART No.	CORNELL-DUBILIER PART No.	GENERAL ELECTRIC PART No.
C45A	20	350		301-0021-001			
C46	50	15		301-0023-001	PR81265	BR50-25	QTI-15

FIXED CAPACITORS

ITEM No.	RATING	REMARKS	REPLACEMENT DATA			
			AEROVOX PART No.	CORNELL-DUBILIER PART No.	ELMENCOR PART No.	MALLORY PART No.
C47	.01		BPD-01	DD-103	BYA1031	CCD-103

RESISTORS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	RATING	REMARKS	REPLACEMENT DATA			
			MAXWELL PART No.	IRVING PART No.	ITEM No.	RATING
R47	270Ω 2W				R51	100 2W
R48	100 2W				R52	100 2W
R49	100 2W				R53	2700 2W
R50	2700 2W					

TRANSFORMER (POWER)

ITEM No.	RATING	REPLACEMENT DATA				NOTES
		PRI.	SEC. 1	SEC. 2	MAXWELL PART No.	
T3	17.5VAC @ 2.2A CT	2VAC @ .2A	2VAC @ .2A		200-0003-001	① Part #200-0002-001 used in 6 Volt versions. * Transmit
	215V @ .085A (.075A)*					

FUSES

ITEM No.	TYPE	RATING	REPLACEMENT DATA			
			MAXWELL PART No.	FUSE	BUSS PART No.	
M7	SFE	7A				
	SFE	14A				

① 12 Volt DC Versions.

MISCELLANEOUS

ITEM No.	PART NAME	MAXWELL PART No.	NOTES
M8	Switch	600-0007-001	Power On-Off (Toggle Type)

RADIOCOM MODELS 27C-2A/-2B/-2C

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