

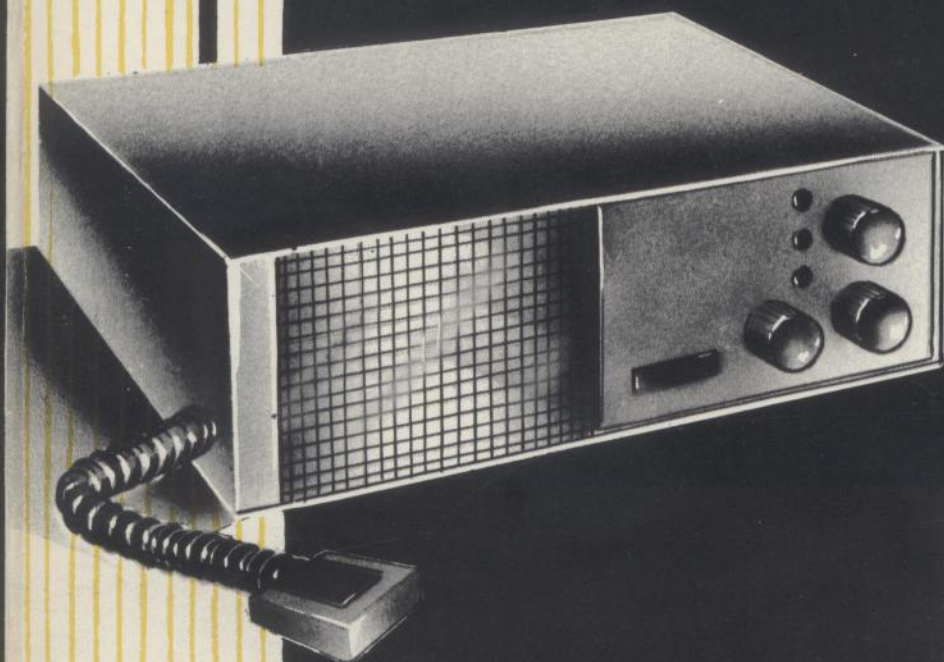


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CITIZENS BAND RADIO MANUAL



VOLUME 3

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CITIZENS BAND RADIO MANUAL

VOLUME 3

by

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PREFACE

Citizens-band radio is a rapidly growing field, not only in sales but also from the servicing standpoint. As of this writing, there are approximately 400,000 licensed CB'ers in the United States. Many are buying not just one or two pieces of equipment, but enough to equip an entire fleet of cars or trucks. It doesn't take much imagination to understand that there is a demand for additional servicing facilities for this type of equipment and that a potential opportunity awaits the enterprising service technician.

Before the technician can service CB radio, however, he must thoroughly understand the type of equipment he will be called on to service. Further, there are certain conditions of installation and repair which must satisfy not only the customer, but the FCC as well.

The purpose of this book is to provide the needed service information for several of the most popular CB units. A text section at the beginning describes the servicing potential and provides a brief look at some of the problems associated with this type of two-way radio equipment. Some of the more common transceiver troubles are discussed together with recommended troubleshooting procedures to locate and correct the cause, with the least amount of time and effort. Complete PHOTOFACT schematics covering widely used CB transceivers are included to make your servicing of CB equipment faster, easier, and more profitable.

January, 1963



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The purpose of this book is to provide the needed service information for several of the most popular CB radios. A brief section at the beginning describes the servicing practice and provides a brief look at some of the problems associated with this type of two-way radio equipment. Some of the more common transmitter troubles are discussed together with recommended troubleshooting procedures to locate and correct the cause. With the least amount of time and effort, Complete THORPACT schematics covering whole and CB transceivers are included to make your servicing of CB equipment faster, easier, and more profitable.

January, 1963

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CB EQUIPMENT

The CB equipment which the technician will be called on to service will appear in a number of forms. The majority of units of interest will be Class-D transmitters. These vary in size from the table model shown in Fig. 2 to the hand-held type in Fig. 3. The smaller, hand-held type is the most popular. It is usually carried in a carrying case and is powered by a 9-volt battery. The power output of this type is 5 watts. The table model shown in Fig. 4 is usually powered by a 100-watt transformer. It is usually used in a fixed location and is usually powered by a 115-volt AC line.

CB RADIO AND THE SERVICE TECHNICIAN

With the advent of the Citizens Radio Service, an entirely new field of electronics servicing has been opened to those who are properly qualified. Although this service was originally introduced to the public back in 1949, it was not until September of 1958 (when the Class-D Service was initiated) that CB radio really became practical as a means of providing the personal two-way radio-communications for which it was intended. Since that time, CB radio has been growing by leaps and bounds until it has become what is probably the most popular radio service in existence. As an example of its growth, let's make a simple comparison between CB and amateur radio. At present there are approximately 252,000 licensed hams in the United States as compared with nearly 400,000 CB'ers (Fig. 1). Even more significant is the fact

that amateur radio has been in existence over 50 years, while Citizens band radio is still in its infancy. Moreover, CB is continuing to grow at a very rapid pace; the FCC has been receiving approximately 10,000 license applications each month.

As you probably already know, there are four classes of CB radio, namely A, B, C, and D. Each class is designed to fill a particular need and is governed by the regulations set forth in Part 19, Volume VI of the FCC (Federal Communications Commission) Rules and Regulations. Among other things, these regulations stipulate the manner in which the service is to be used and the technical requirements of the radio equipment for each class of operation.

SERVICING REGULATIONS

The rapid growth of CB radio has resulted in a need for additional servicing facilities for this type of two-way radio equipment. This represents almost unlimited opportunities for the ambitious radio and television technician who wishes to expand his business and subsequently increase profits by servicing CB two-way radio. There are, however, certain FCC regulations which prevent just anyone from servicing CB gear. Obviously, if this were permitted, there would be chaos on the CB bands (and undoubtedly on many of the commercial bands as well) as the result of off-frequency operation, spurious radiations, over-modulation, etc. To preclude such problems, Part 19 of the FCC regulations prohibits anyone except the holder of a valid first- or second-class commercial radiotelephone license from making any repairs or adjustments which could cause improper (illegal) operation. Even though a person has the ability to repair and adjust such equipment *properly*, he must have an appropriate commercial license before he can perform this service *legally*. In radio and television servicing, the technician strives to satisfy the customer. However, in servicing CB two-way radio, the

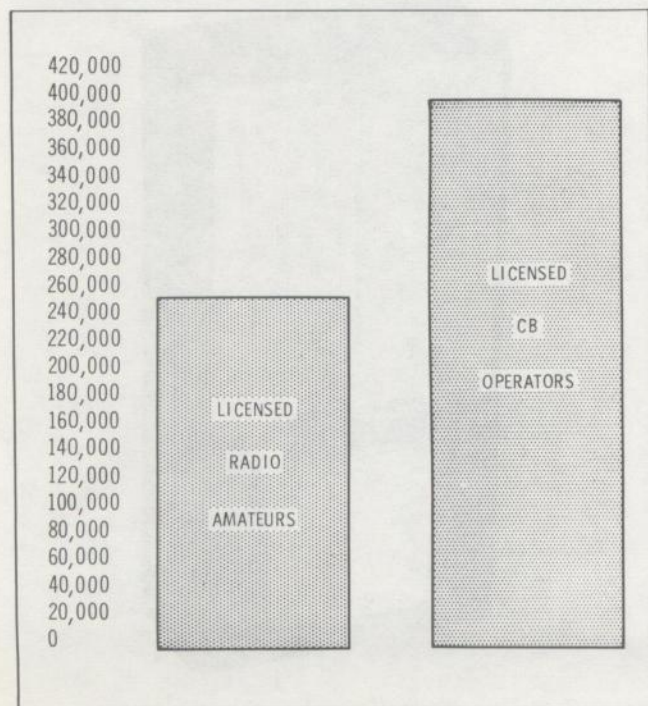


Fig. 1. Graph showing the relationship between the number of licensed radio amateurs and CB'ers.

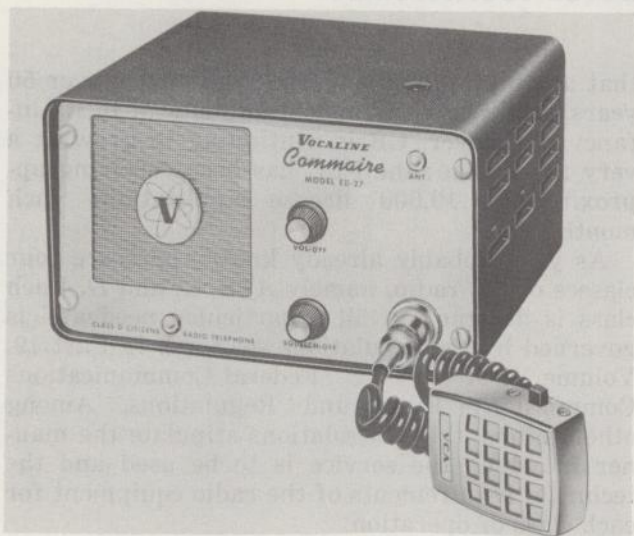
technician must satisfy not only the customer, but the FCC as well.

There is one exception to the servicing rule. An unlicensed person may make repairs or adjustments on a piece of two-way radio equipment, such as a CB radio, if the person is a member of a radio club and the equipment is being repaired for the club's use.

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technician must satisfy not only the customer, but the FCC as well.

There is one exception to the servicing rule. An unlicensed person may make repairs or adjustments on a piece of two-way gear, providing such repairs are performed under the *direct* supervision of someone holding a valid first- or second-class commercial radiotelephone license. The licensee, of course, then assumes all responsibility for operation of the radio equipment after the repairs are made. At first it would appear that this regulation would limit the construction of CB equipment available in kit form, and it does to some extent. In order to conform to these regulations, kit manufacturers have made certain that



Courtesy Vocaline Company of America

Fig. 2. Vocaline Model ED-27 Class-D transceiver.

all critical circuits, such as the transmitter oscillator, frequency multiplication stages, etc., are preassembled and tuned at the factory. All adjustments are sealed at this time, and the manufacturer assumes the responsibility of proper circuit operation. If the seal on one of these adjustments is broken after the CB kit is assembled, the manufacturer no longer assumes this responsibility.

Approximately two thirds of all CB equipment now in operation is of the Class-D variety. Since a transmitter power input of 5 watts is all that is permitted in this class of operation, the radio equipment is generally of the transceiver design. A transceiver has both transmitting and receiving circuits incorporated on a single chassis with one or more circuits common to both sections. The FCC regulations regarding the license requirements for servicing are directed primarily toward the repair and adjustment of transmitters. The FCC is not concerned with receiver circuits, except those in transceivers which are common to transmitter and receiver operation. Therefore a person who is not qualified to repair or adjust transmitters should not attempt to service transceivers. It is best to adopt a "hands off" policy on

all CB equipment until you obtain the proper FCC license.

CB EQUIPMENT

The CB equipment which the technician will be called on to service will appear in a number of forms. The majority of units, of course, will be Class-D transceivers. These vary in size from the table model shown in Fig. 2, to the hand-held type in Fig. 3. The smaller transceivers of the walkie-talkie variety generally employ transistors throughout their circuitry and operate with a transmitter power input of less than 2 watts; in many instances even 100 milliwatts or less. No FCC license is required with equipment operating in this power range, providing it is used to communicate with similar unlicensed equipment. The larger transceivers usually operate with the maximum 5 watts plate-power input permitted by the FCC and use vacuum tubes in their circuitry. Some of these units, particularly those that can be used in mobile operation, employ transistorized power supplies to keep power consumption at a minimum.

To service CB two-way radio efficiently, the service technician must have considerable knowledge of vacuum-tube circuits and how they function in transmitters, receivers, power supplies, and special accessory equipment, such as power inverters, transverters, tone-coded squelch and selective calling systems, etc. It is also imperative that the service technician have a general knowl-



Fig. 3. Lafayette Model HE-29A all-transistor, portable, CB transceiver.

edge of transistors and how they perform in the various stages. Transistor circuits are quite different from vacuum-tube stages and require special servicing techniques. You can get by with a lot more in vacuum-tube equipment than you can in transistorized units. For example, transistors can be ruined quite easily by indiscriminate probing in the circuit, or for that matter, by taking resistance readings with the wrong ohmmeter. In this type of CB equipment the transistors and their associated components have relatively low voltage ratings. Some ohmmeters are designed to operate with enough voltage at the test leads to damage or even ruin these delicate circuit components. Thus, a certain amount of caution must be exercised when servicing this type of gear.

The printed circuit board is another item that requires special consideration, but most radio and television service technicians will already be familiar with these since they are used in the majority of present-day entertainment receivers.

SHOP FACILITIES

If you are a radio or TV technician planning on going into the CB servicing business, there will be several changes and additions required in your shop. First of all you will need sufficient space to work on the equipment as well as storage space for units to be repaired and those which have been repaired. Also, in addition to the usual test equipment found in most radio and TV shops you will need, among other things, a wattmeter for checking the RF power output of transmitters, some type of field-strength meter, a dummy load to replace the antenna while tests and repairs are being made, and an accurate signal generator (preferably crystal-controlled and with a calibrated attenuator) for checking receiver sensitivity and troubleshooting. Other instruments which are helpful in maintaining CB equipment include a frequency meter, grid-dip oscillator, and some type of device for checking the percentage of modulation. The average shop will already have such things as a VTVM or VOM, general purpose tube tester, and a standard signal generator.

The type and amount of test instruments required will depend largely on the volume of business contemplated and the kind of CB equipment to be serviced. For example, if you intend to service only Class-D transceivers you will be able to get by with less test equipment than would be needed for servicing all classes of CB gear. Since two-way radio equipment designed for Class-A and -B service operates in the UHF spectrum, it generally requires additional and more elaborate test instruments for servicing.

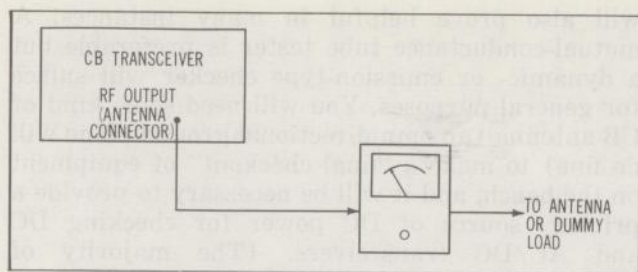
The average VTVM or a VOM with at least 20,000 ohms-per-volt sensitivity can be used for circuit measurements and as a basic tool for troubleshooting in CB equipment. A tube tester

will also prove helpful in many instances. A mutual-conductance tube tester is preferable but a dynamic- or emission-type checker will suffice for general purposes. You will need some kind of CB antenna (an omnidirectional ground plane will do fine) to make a "final checkout" of equipment on the bench, and it will be necessary to provide a primary source of DC power for checking DC and AC/DC transceivers. (The majority of Class-D Citizens band units have a two-way power supply which will operate from either AC or DC. An automobile storage battery can be used to supply DC; however, with this arrangement it will also be necessary to provide a battery charger. Better still is one of the commercial 6/12 volt filtered DC supplies such as the type shown in Fig. 4. This supply should be capable of delivering sufficient current (10 amperes continuous and 20 amperes intermittent) and should have a means of varying the 6- and 12-volt output above and below these values.

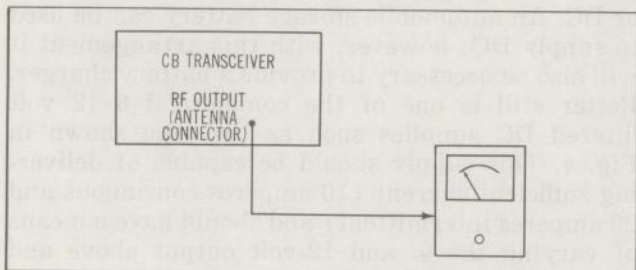
The wattmeter can be any one of several types. Some meters indicate the exact output of the transmitter in watts. Other less expensive meters merely give a relative indication of the output power. There are two basic kinds of wattmeters. One is an in-line type and the second is known as a terminating wattmeter. Before describing these meters it should be pointed out that when checking transmitter operation, the RF output should be connected to a suitable dummy load rather than the antenna whenever possible. This will prevent



Fig. 4. Typical, filtered, DC power supply.



(A) In-line wattmeter.



(B) Terminating-type wattmeter.

Fig. 5. Methods of connecting wattmeters to check transmitter output power.

undue interference to other stations operating on the same channel. Obviously, there will be instances where the signal *must* be fed to the antenna for testing purposes, but "on the air" testing should be kept at a minimum. The in-line wattmeter, as its name implies, is connected in series with the transmission line between the transmitter output connector and the antenna (Fig. 5A). If the antenna is not used as the load, the wattmeter must be terminated with a dummy load, such as the one shown in Fig. 6. The dummy load, also referred to as dummy antenna, must have the proper impedance (generally 50 to 52 ohms), otherwise the transmitter will not load properly. Failure to provide a load for the transmitter can cause the final RF amplifier to be damaged or ruined by excessive plate current. The terminating-type wattmeter connects directly to the RF output connector of the transmitter (Fig. 5B). Here, the wattmeter itself serves as the



Courtesy Motorola

Fig. 6. A typical 50-ohm commercial dummy load.

terminating load and must, therefore, present the proper impedance to the transmitter. Either type of wattmeter can be used; however, the series (in-line) unit does provide somewhat more versatility.

An RF field-strength meter can also be a useful tool in servicing CB radio equipment. It does not have to be too elaborate, but it should be fairly sensitive. A field-strength meter provides a quick way of checking to determine whether or not a transmitter is radiating RF energy and approximately how much. The meter does not have to be connected to the transmitter; instead, the signal from the transmitter is induced in a small antenna on the unit itself. The signal is then rectified and fed directly to the meter to provide a relative indication of the strength of the incoming signal.

As mentioned previously, the type of signal generator you will require depends on the radio equipment you intend to service. In any event, the RF generator must be stable as well as accurate. It is also essential that the CB service shop have some type of instrument on hand which will accurately check transmitter frequency. Here again, the word accuracy is stressed. Since transmitters in Class-D operation must operate with a frequency tolerance no greater than .005%, it stands to reason that the meter used to check their frequency must have even less tolerance. If you intend to service Class-A CB equipment, the frequency meter must have a frequency tolerance considerably less than .001%.

In addition to the aforementioned test equipment, the service technician should have an adequate supply of replacement parts in stock. The smaller CB service shops generally stock only those parts which are needed most; the rest they purchase from their local distributor as needed. Actually, the amount of components you stock should be governed by the volume of service work performed. It certainly would not be practical, especially in a small business, to tie up too much capital in parts which may set idly on the shelves for months.

The majority of radio and TV service shops already have a pretty good supply of tubes on hand. It may be necessary, however, to expand this stock to include several additional tube types which are used quite frequently in CB radio equipment. Your stock should also include such things as 6- and 12-volt vibrators, line fuses, interference suppression devices, and possibly an assortment of crystals. The resistors, capacitors, and other components normally stocked in service shops will take care of the usual circuit defects. Relays and the like are generally more specialized devices and for this reason are usually purchased as needed. There is no set rule as to what you should or should not buy; actually, the needs of every service shop will vary. After a short time in the two-way radio business, you will have a much better idea of your needs.

SERVICE HINTS

Servicing CB radio is actually no more difficult than repairing a household radio or TV set—in fact, in many instances you will find it easier. Like any other repair job though, much time and effort can be saved by following a few simple rules.

For example, always make sure that the radio equipment in question is actually defective before you begin “digging in.” Always confirm the complaint yourself. Sometimes the customer can be of help in determining the trouble by describing the symptoms. However, you cannot always base your conclusions on the symptoms he describes. You must remember that a CB licensee is not required to have any technical knowledge of electronics, and while some are quite gifted in this respect, there are many who know little or nothing about the subject.

and receiver operation are generally traced to circuits which are common to both modes. Also, remember that tubes can cause just about any type of trouble normally encountered in CB equipment. When a tube is suspected as the culprit, it is best to check it by substituting another that is known to be good. Although the substitution method is recommended, a tube checker is often helpful in confirming your suspicions. These instruments may indicate that a bad tube is good; but when they show that a tube is bad, you can be reasonably sure that it is. The majority of tube checkers provide fairly reliable readings of emission or transconductance, as well as indicating shorts and leakage between tube elements.

If the transceiver is of the AC-DC type, check it out in both modes of operation. If, for example, a piece of equipment blows fuses when operating from either an AC or DC voltage source, the

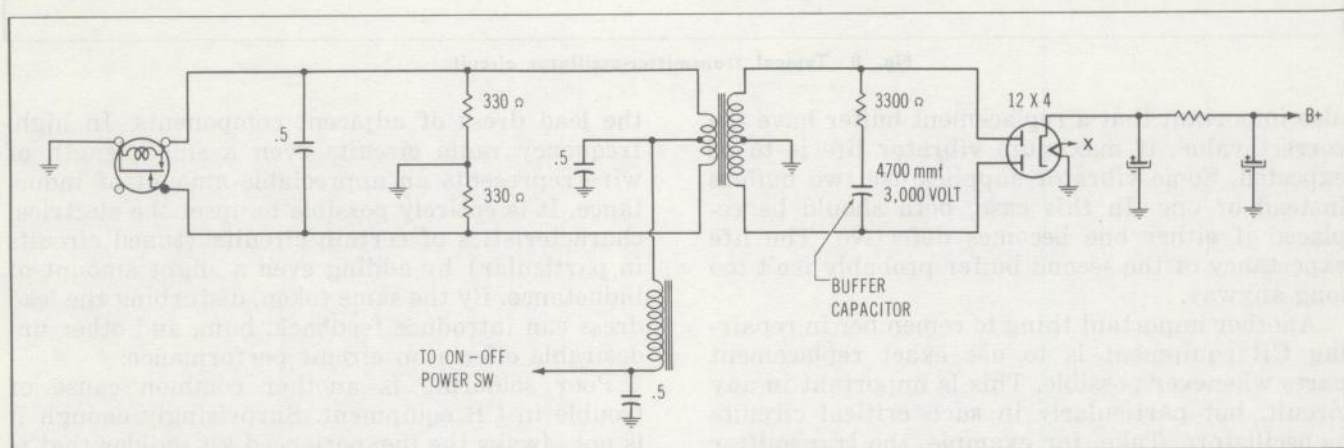


Fig. 7. Vibrator power-supply circuit.

Initial tests should be made under the same operating conditions in which the trouble was first noticed. In other words, if a Class-D transceiver installed in an automobile operated improperly only when the engine was idling, the trouble symptoms should be confirmed before the transceiver is removed from the car. In the case of mobile equipment, this type of check can be made with little inconvenience to the technician, since a car or truck can be driven to the shop. However, it is not always practical to make such tests with base stations, unless you plan on servicing in the field. Nevertheless, on the spot checks are helpful and often reveal trouble in the intercabling, automotive electrical, or antenna systems, rather than the radio equipment itself. In some instances where the transceiver is at fault, repairs can still be made without having to remove the unit. Anytime such repairs become too involved, you will probably save much time and effort by removing the unit and correcting the trouble on the bench.

After gaining access to the radio equipment, the normal troubleshooting methods can be used to isolate the defective section, stage, and component. Troubles which affect both transmitter

trouble is in the transceiver circuits themselves, or in some component of the power supply common to both AC and DC operation. On the other hand, if the equipment blows fuses only on DC or AC operation, the defective component can usually be traced to that section of the power supply in operation at the time.

In DC power supplies using vibrators, a common cause of fuse blowing is defective buffer capacitors. Fig. 7 shows the location of the buffer capacitor in the circuit. Should the buffer develop excessive leakage or a short, it will cause excessive current to be drawn through the vibrator contacts. If this condition is not corrected immediately, it can ruin the vibrator. Therefore, always check the fuse to make sure it has the proper rating. Quite often someone will merely replace a blown fuse with one of a higher rating. In fact, a good policy to follow when making power supply repairs is never replace a vibrator without replacing the buffer capacitor, and never replace a buffer without checking the vibrator. Many manufacturers stipulate that the guarantee on their vibrators is void unless the buffer capacitor is checked before the new vibrator is installed. It is

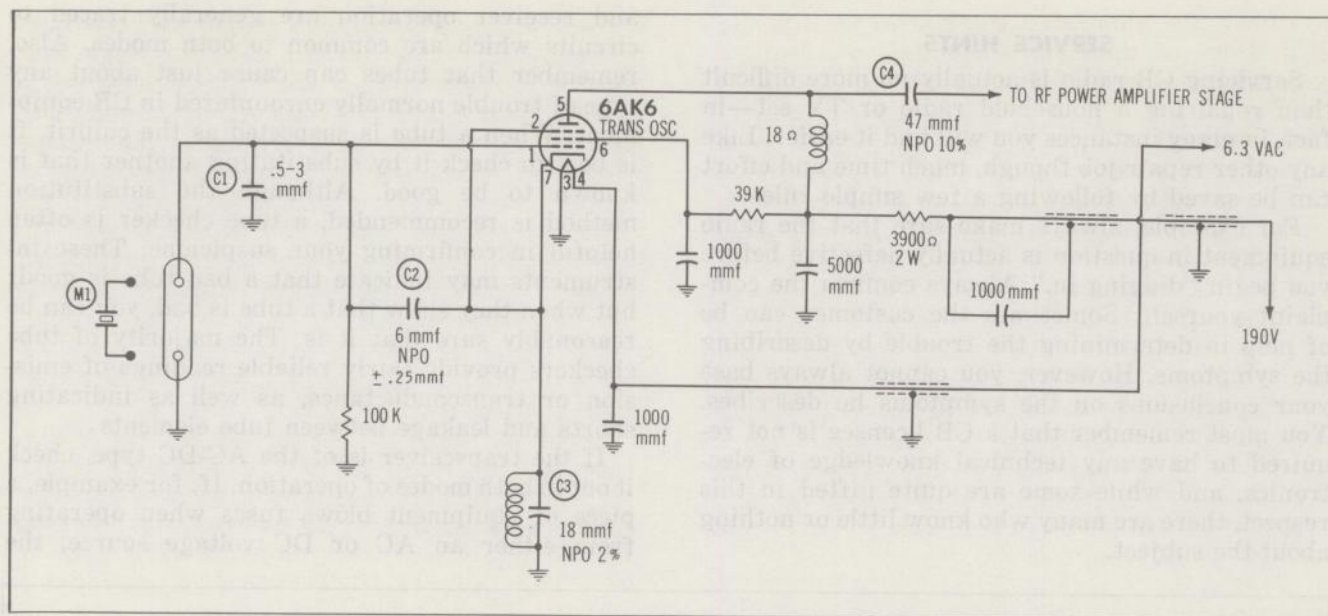


Fig. 8. Typical transmitter-oscillator circuit.

also important that a replacement buffer have the correct value, if maximum vibrator life is to be expected. Some vibrator supplies use two buffers instead of one. In this case, both should be replaced if either one becomes defective. The life expectancy of the second buffer probably isn't too long anyway.

Another important thing to remember in repairing CB equipment is to use exact replacement parts whenever possible. This is important in any circuit, but particularly in such critical circuits as oscillators. Take, for example, the transmitter oscillator in Fig. 8. The fact that this oscillator is crystal-controlled does not mean that it cannot operate off frequency. There are several things that can change the operating frequency. Seldom will you find a crystal that will operate on the exact frequency for which it was cut when it is placed in the circuit. Thus, to compensate for any slight variations, a trimmer capacitor (C8) is connected across the crystal. Adjustment of this trimmer permits the operating frequency of the oscillator to be corrected. Readjustment of C1 is usually required when the oscillator tube is replaced or as the circuit components age. Crystals themselves can become defective and cause off-frequency operation; the effects of temperature on circuit components also have considerable influence on the operating frequency. Generally, a number of temperature compensated components are employed in oscillator circuits to offset these effects. C2, C3, and C4 in Fig. 7 are temperature compensated and should be replaced only with components of the same ratings.

Another helpful suggestion for replacing defective components in CB radio, or for that matter any type of radio equipment, is to keep all leads as short as possible and do not unnecessarily disturb

the lead dress of adjacent components. In high-frequency radio circuits even a small length of wire represents an appreciable amount of inductance. It is entirely possible to upset the electrical characteristics of certain circuits (tuned circuits in particular) by adding even a slight amount of inductance. By the same token, disturbing the lead dress can introduce feedback, hum, and other undesirable effects on circuit performance.

Poor soldering is another common cause of trouble in CB equipment. Surprisingly enough it is not always the inexperienced kit builder that is guilty of such practice. There are quite a few experienced service technicians who still haven't learned how to solder a connection properly. Avoid using too much solder when replacing components and above all apply sufficient heat. Nothing is worse to track down than an intermittent trouble caused by a cold solder joint.

You should also use extreme care in working with transistorized radio equipment and printed circuit boards. Since printed boards are easily damaged, make sure your suspicions are confirmed about any component before removing it from the circuit. Always use a small-wattage soldering iron to prevent damage caused by excessive heat. Transistors, as well as semiconductor diodes, are also easily damaged or ruined by excessive heat. Therefore, when soldering the leads of a transistor or diode, use as little heat as possible to make a good connection. A pair of long-nose pliers make an ideal heat sink by grasping the lead at some point between the soldering iron and the body of the transistor or diode.

As mentioned previously, you should also make it a practice not to indiscriminately probe around or ground connections in this type of radio equipment; circuit components could be damaged. Be

careful of the ohmmeter you use in locating defects; some of these have a voltage source that exceeds the ratings of transistors and capacitors.

Final Checkout

As a part of every service job the technician should make a thorough check of transmitter and receiver performance after repairs have been made. This should include a check of receiver and squelch (if employed) sensitivity, transmitter power input and output, modulation, and operating frequency. If receiver alignment or transmitter adjustment is dictated, it should be performed with accuracy. Since the signals we are dealing with are relatively weak anyway, it is imperative that the radio equipment be properly aligned if maximum efficiency is to be obtained.

You will also find that it is good practice to clean relay contacts, repair poorly soldered joints, replace weak tubes, or any other service that might preclude trouble. In this way you will be doing the customer and yourself a favor. Before releasing

the set to the customer you should also check its performance under various source-voltage conditions. For example, if the unit is designed to operate from either 110-volts AC or 12-volts DC, see if it will operate properly under the voltage variations encountered in normal operation. A *Variac* can be used to check AC operation between 90 and 125 volts, and an adjustable DC power supply similar to that described earlier can be used to vary the DC source voltage between 10 and 14.5 volts.

SCHEMATICS

As an aid to the service technician, the following section is comprised of PHOTOFAC[®] servicing information on 34 current models of CB radio equipment. Included in this coverage are complete schematics together with parts lists and replacement data, tube and component layout and identification, and alignment instructions.

REFERENCE AND INTERLIBRARY LOAN
SUFFOLK COOPERATIVE LIBRARY SYSTEM
627 NORTH SUNRISE SERVICE ROAD
BELLPORT, N.Y. 11713

the set to the customer you should also check its performance under various source-voltage conditions. For example, if the unit is designed to operate from either 110 volts AC or 115 volts DC, set it to operate properly under the voltage variations encountered in normal operation. A voltmeter can be used to check AC operation between 90 and 125 volts, and an adjustable DC power supply similar to that described earlier can be used to vary the DC source voltage between 10 and 115 volts.

SCHEMATICS

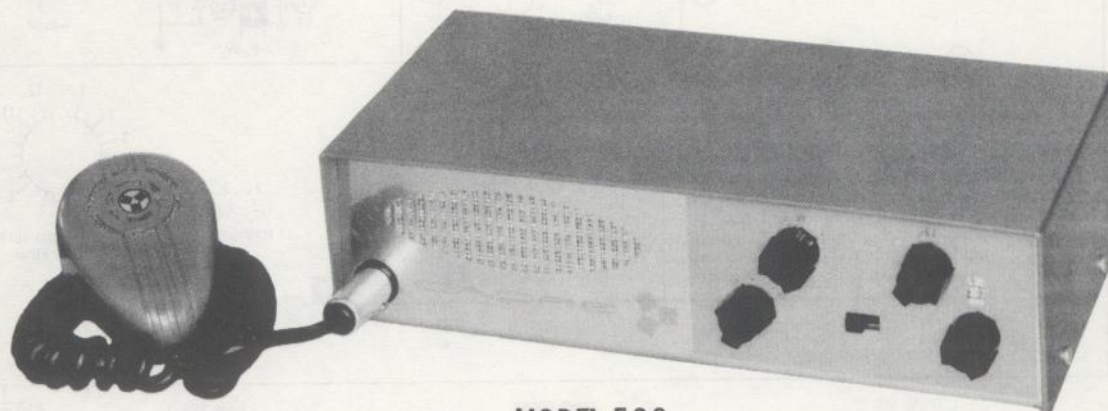
As an aid to the service technician, the following section is composed of PHOTOFACT service information on 34 current models of CB radio equipment included in this coverage are complete schematics together with parts lists and identification data, tube and component layout and location, and alignment instructions.

control of the transmitter you are in locating defects; some of them have a voltage source that exceeds the ratings of transistors and capacitors.

Final Check-out

As a part of every service job the technician should make a thorough check of transmitter and receiver performance after repairs have been made. This should include a check of receiver and antenna (if equipped) sensitivity, transmitter power input and output in dulation, and operating frequency. If receiver alignment or transmitter adjustment is needed, it should be performed with accuracy. Since the signals we are dealing with are relatively weak anyway, it is imperative that the radio equipment be properly aligned if maximum efficiency is to be obtained. You will also find that it is good practice to clean relay contacts, repair poorly soldered joints, replace weak tubes, or any other service that might produce trouble. In this way you will be doing the customer and yourself a favor. Before releasing

PHOTOFACT SERVICE INFORMATION
 34 CURRENT MODELS OF CB RADIO
 EQUIPMENT INCLUDED IN THIS
 COVERAGE ARE COMPLETE
 SCHEMATICS TOGETHER WITH
 PARTS LISTS AND IDENTIFICATION
 DATA, TUBE AND COMPONENT
 LAYOUT AND LOCATION,
 AND ALIGNMENT INSTRUCTIONS.



MODEL 500

CADRE MODELS
500, 500-C

TRADE NAME	Cadre Models 500, 500-C (Serial #4000 and Higher)
MANUFACTURER	Cadre Industries Corp.
TYPE SET	AC-Battery Operated 18 Transistor Portable Citizens Band Transmitter-Receiver
POWER SUPPLY	110 - 120 Volts AC, 60 Cycles (or) 12 Volt Storage Battery
RATING	RECEIVE : 5 Watts, .8 Amp. @117 Volts AC (or) .19 Amp. @12 Volts DC TRANSMIT: 14 Watts, .21 Amp. @117 Volts AC (or) .72 Amp. @12 Volts DC
TUNING RANGE	Any 5 Citizens Band Channels 1 thru 22. Receiver may be manually tuned.

NOTICE

ONLY THOSE PERSONS PROPERLY LICENSED ARE PERMITTED TO MAKE REPAIRS OR ADJUSTMENTS WHICH MAY RESULT IN ILLEGAL OPERATION. (REFER TO FCC RULES & REGULATIONS PART 19, SUBPART D, SECTION 19.71.)

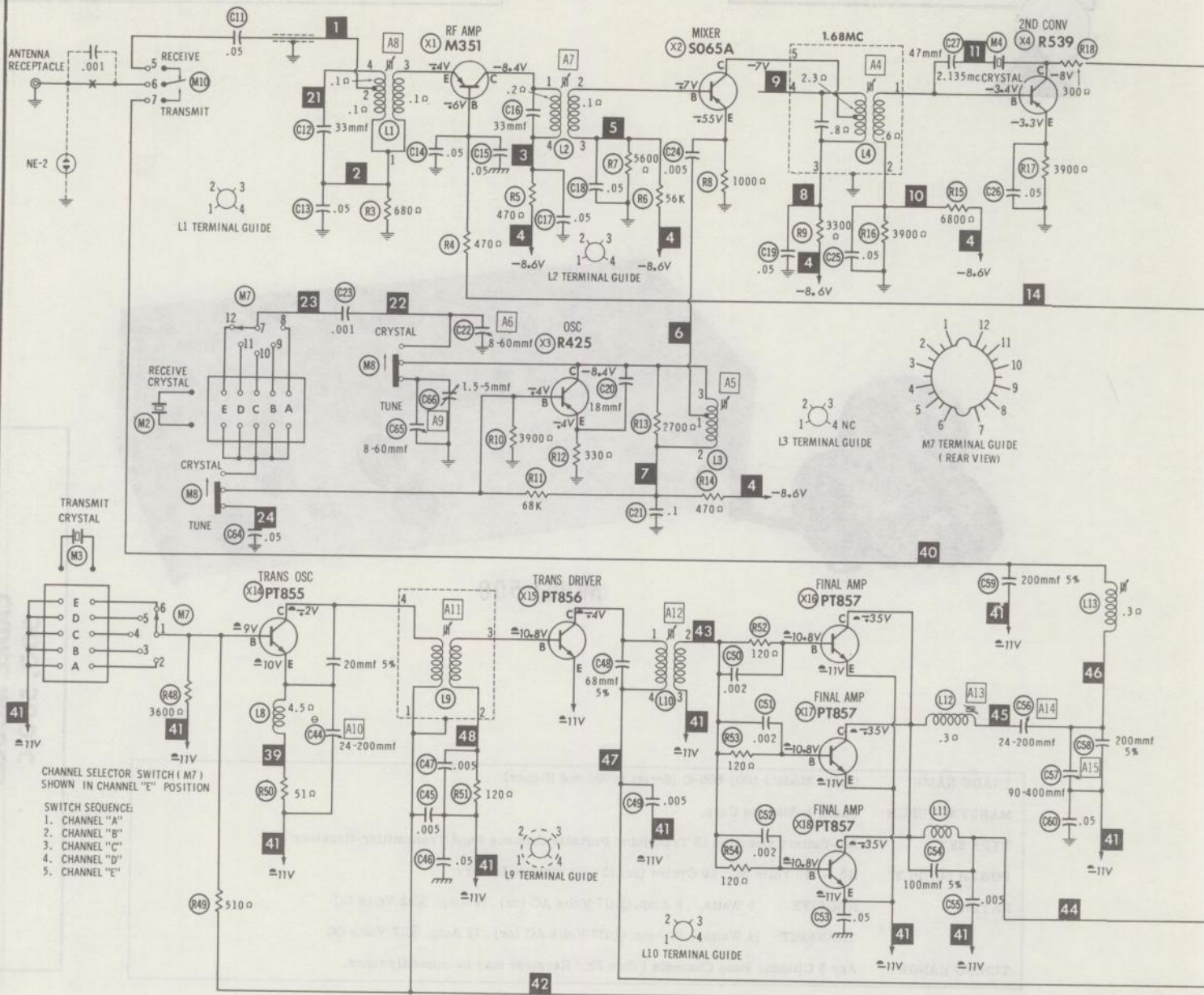
HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana



The listing of any available replacement part herein does not constitute in any case a recommendation, warranty or guaranty by Howard W. Sams & Co., Inc., as to the quality and suitability of such replacement part. The numbers of these parts have been compiled from information furnished to Howard W. Sams & Co., Inc., by the manufacturers of the particular type of replacement LY645

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ALL MEASUREMENTS MADE IN RECEIVE POSITION UNLESS OTHERWISE DESIGNATED
 ▲ MEASURED IN TRANSMIT POSITION

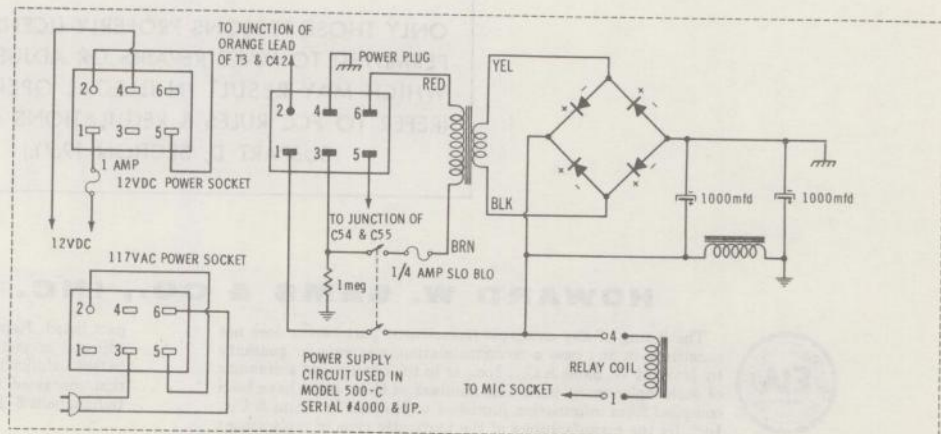
RESISTANCE MEASUREMENTS NOT GIVEN BECAUSE OF THE WIDE VARIATION IN INTERNAL TRANSISTOR RESISTANCE.

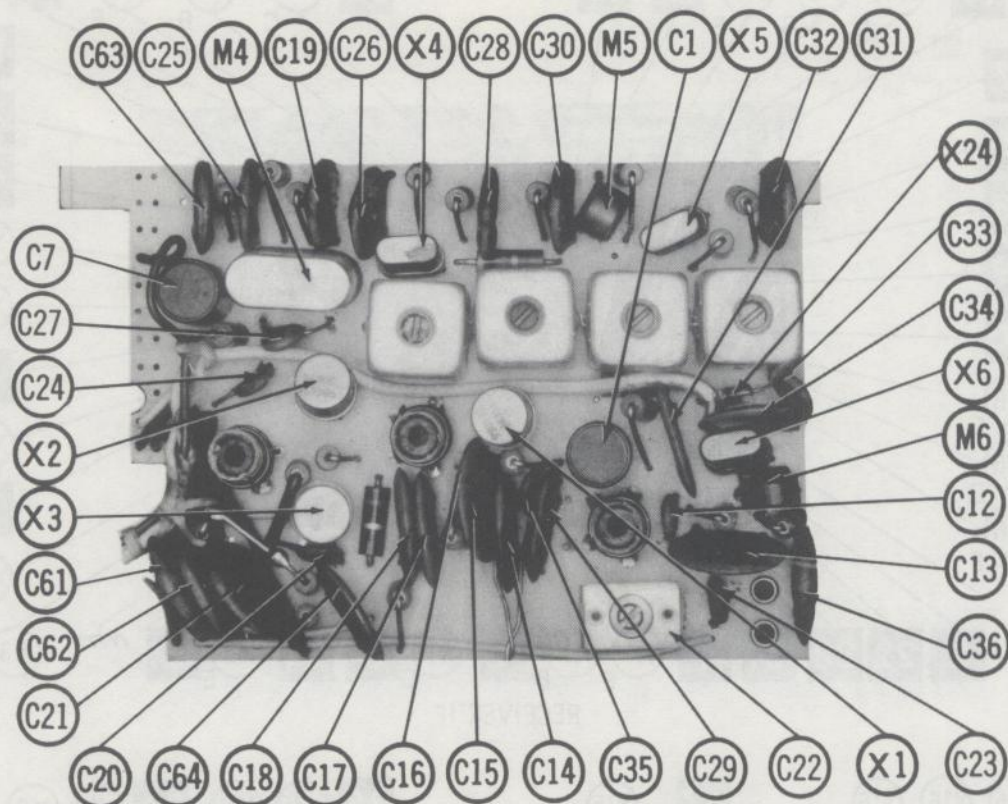
● SEE PARTS LIST FOR ALTERNATE VALUE OR APPLICATION

1. DC voltage measurements taken with vacuum tube voltmeter.
2. Socket connections or transistor terminals are shown as bottom views.
3. Measured values are from socket pin or terminal to common ground.
4. Nominal tolerance on component values makes possible a variation of $\pm 15\%$ in voltage and resistance readings.
5. Volume control at maximum, no signal applied for voltage measurements.

A PHOTOFACT STANDARD NOTATION SCHEMATIC with **CIRCUITRACE**

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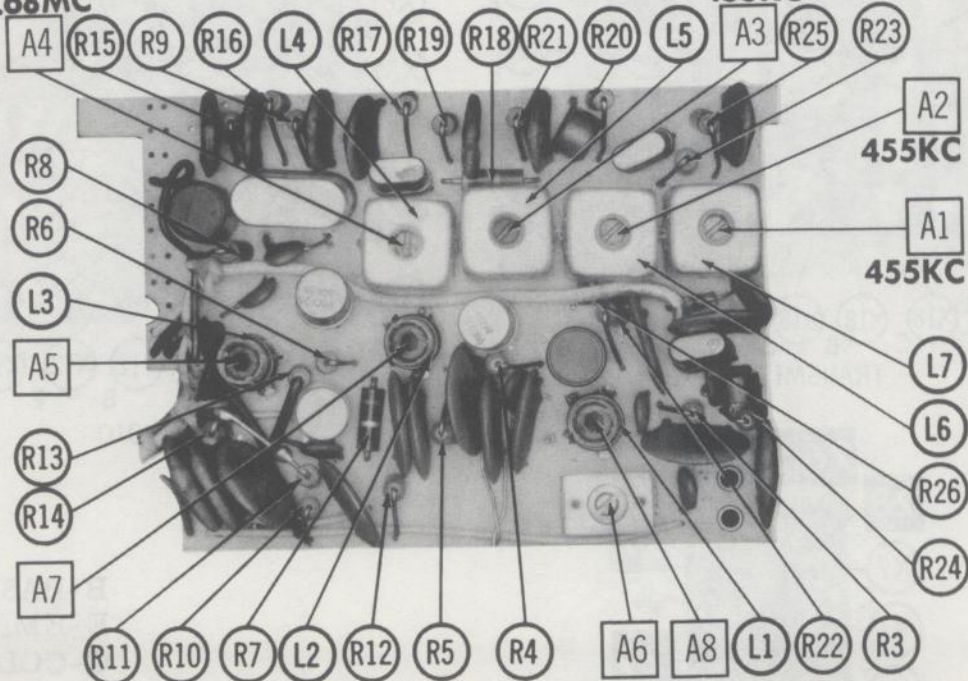




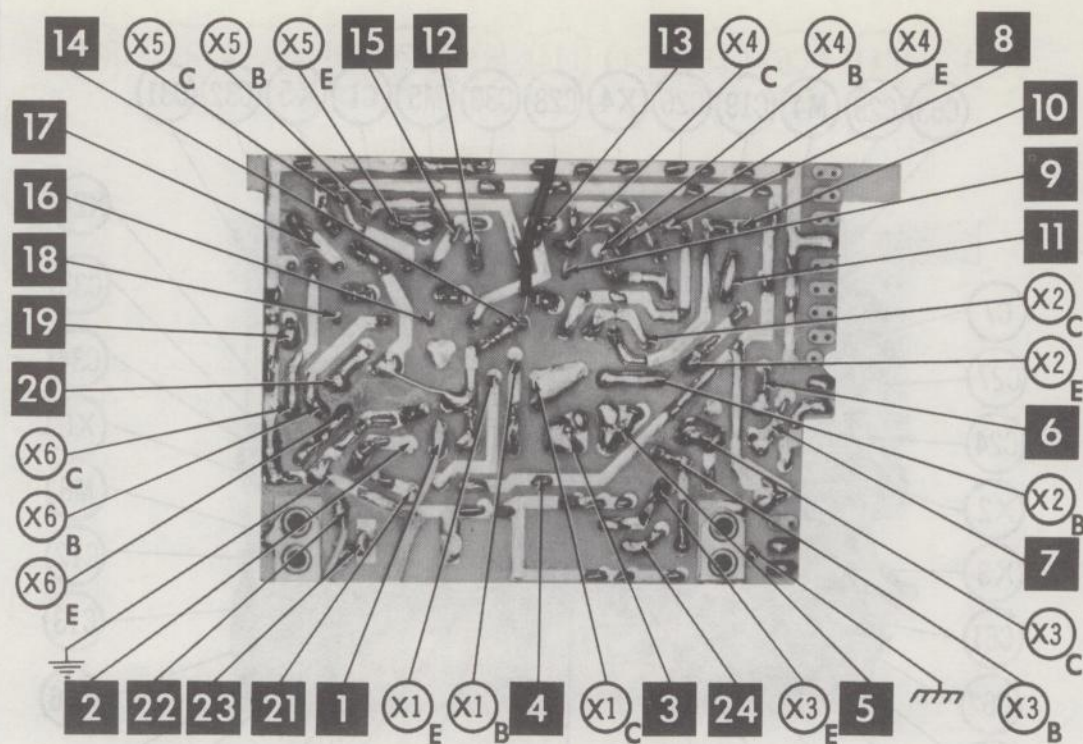
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1.68MC

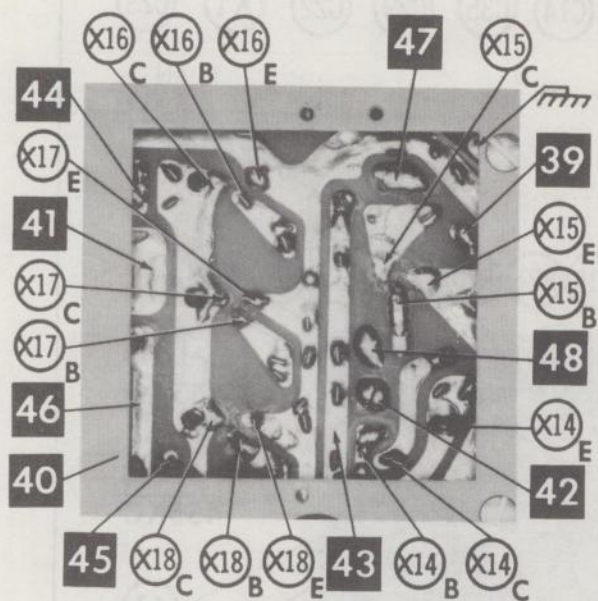
455KC



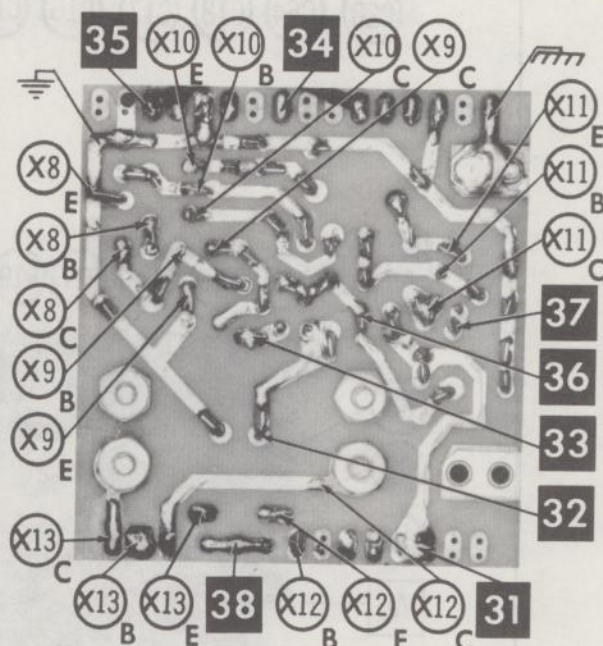
RECEIVER IF PRINTED BOARD



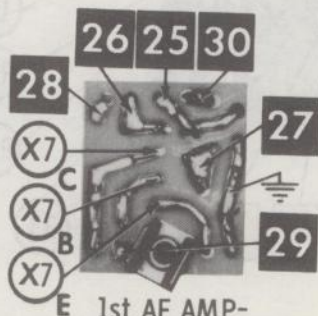
RECEIVER IF



TRANSMITTER



AUDIO

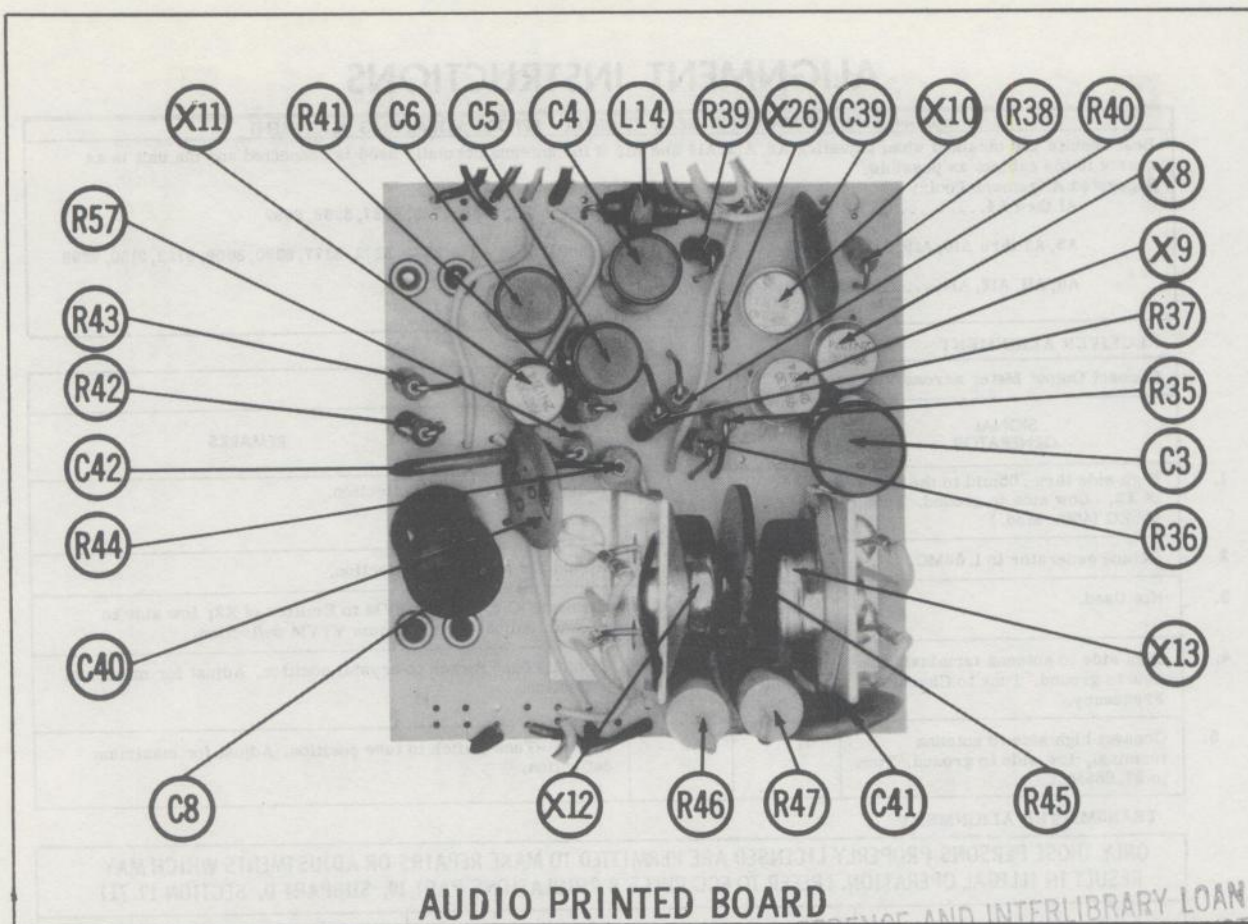


1st AF AMP-
NOISE LIMITER

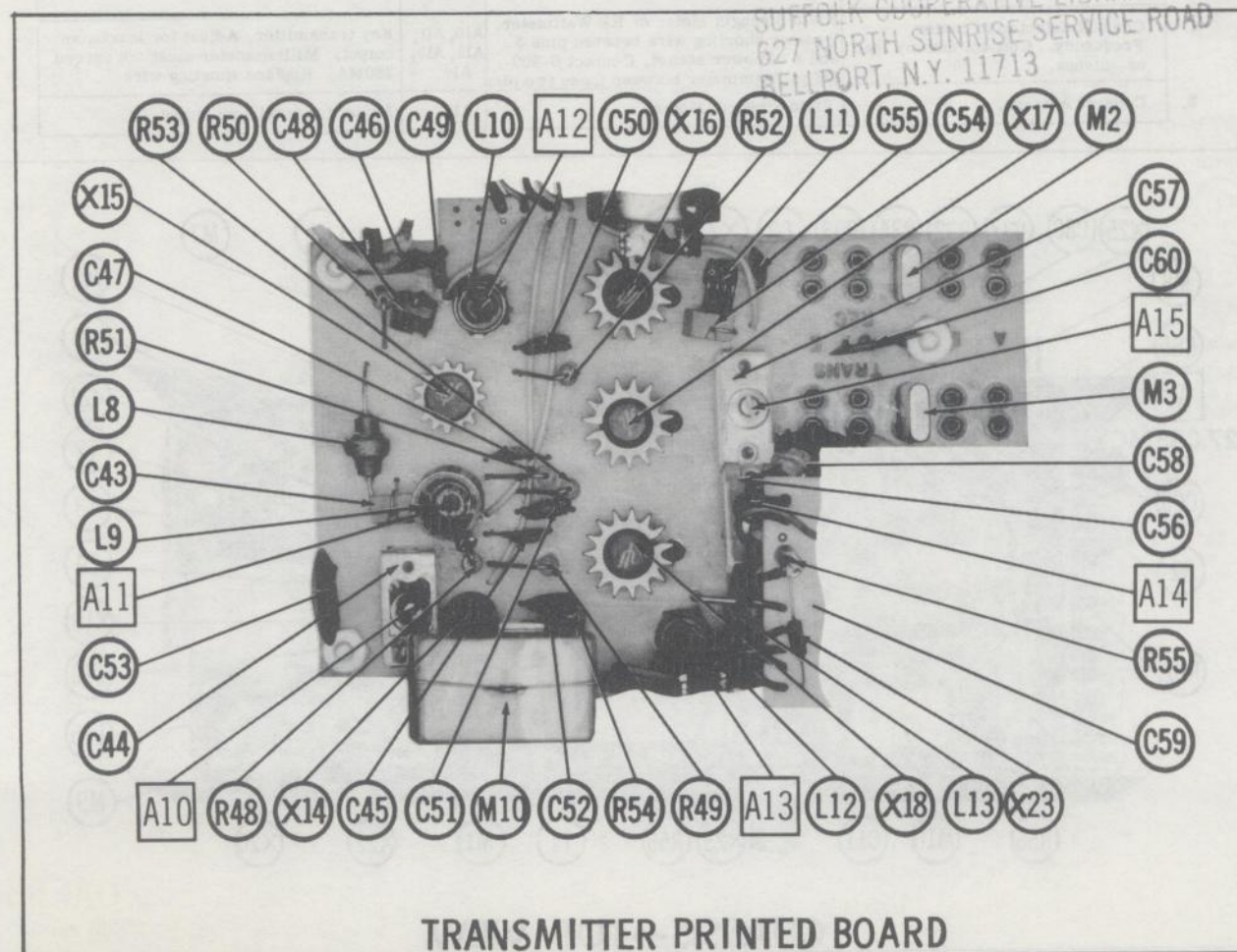
B-BASE
E-EMITTER
C-COLLECTOR

PRINTED BOARDS

Howard W. Sams **CIRCUITRACE** Photos



AUDIO PRINTED BOARD



TRANSMITTER PRINTED BOARD

ALIGNMENT INSTRUCTIONS

ALIGNMENT INSTRUCTIONS—READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT	
Best results are obtained when adjusting A8, A13, A14 and A15 if the antenna normally used is connected and the unit is as nearly in the cabinet as possible.	
Suggested Alignment Tools:	
A1 thru A4.....	GENERAL CEMENT #5009, 8195, 8274, 8275, 8728, 8729, 8987, 8988, 8989
	WALSCO #2515, 2531, 2532
A5, A7 thru A10, A15, A16...	GENERAL CEMENT #5000, 5003, 5066, 8271, 8272, 8276, 8277, 8290, 8609, 8722, 9150, 9298
	WALSCO #2515, 2516, 2518, 2519, 2525, 2541
A6, A11, A12, A14....	GENERAL CEMENT #8282, 8606, 8606-L, 9091
	WALSCO #2526, 2541, 2542, 2543, 2544

RECEIVER ALIGNMENT

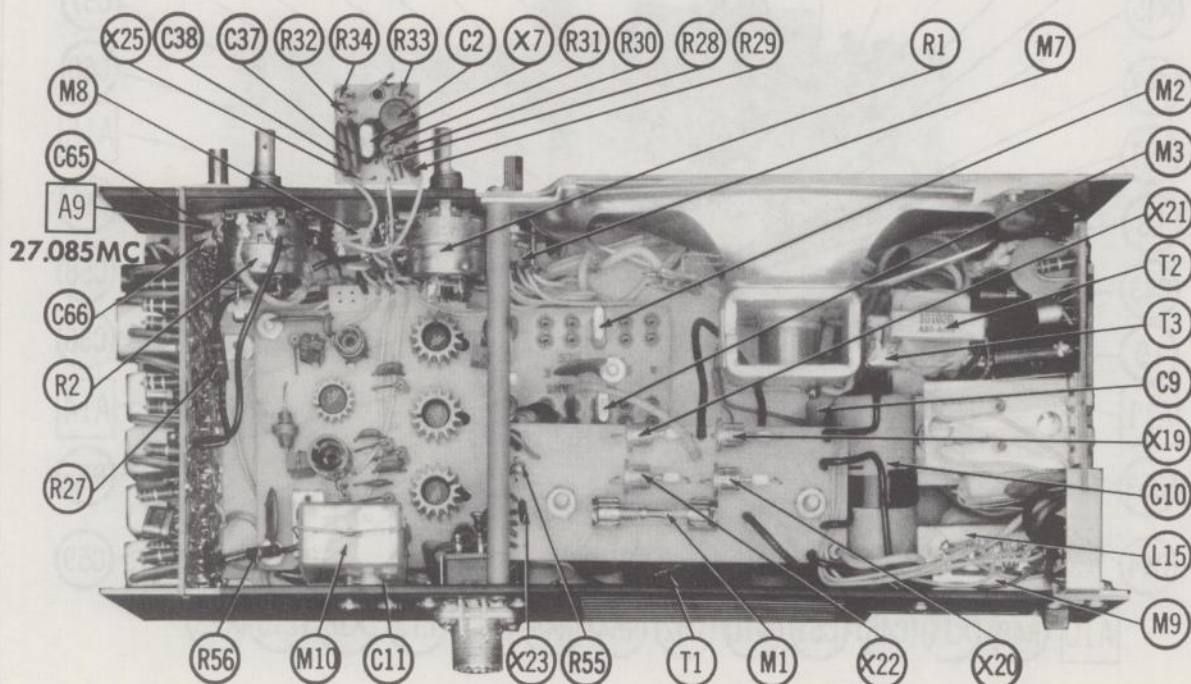
Connect Output Meter across Voice Coil.

	SIGNAL GENERATOR	CHANNEL	ADJUST	REMARKS
1.	High side thru .05mfd to the base of X2. Low side to ground. Tune to 455KC (400v Mod.)	Any	A1, A2, A3	Adjust for maximum deflection.
2.	Retune generator to 1.68MC.	Any	A4	Adjust for maximum deflection.
3.	Not Used.	Center Channel	A5, A6	Connect DC probe of VTVM to Emitter of X2; low side to ground. Adjust for maximum VTVM deflection.
4.	High side to antenna terminal, low side to ground. Tune to Channel Frequency.	Center Channel	A7, A8	Crystal-Tune Switch to crystal position. Adjust for maximum deflection.
5.	Connect high side to antenna terminal, low side to ground. Tune to 27.085MC.	11	A9	Crystal-Tune Switch to tune position. Adjust for maximum deflection.

TRANSMITTER ALIGNMENT

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	SPECIAL INSTRUCTIONS	INDICATOR	ADJUST	
1.	Channel Selector to center Frequency. Connect dummy load or antenna.	Field Strength Meter or RF Wattmeter. Remove shorting wire between pins 3 and 4 of power socket. Connect 0-500 DC milliammeter between these two pins.	A10, A11, A12, A13, A14	Key transmitter. Adjust for maximum output. Milliammeter must not exceed 380MA. Replace shorting wire.
2.	Connect Antenna.	Field Strength Meter.	A15	Adjust for maximum output.



CHASSIS—TOP VIEW

PARTS LIST AND DESCRIPTION

TRANSISTORS

ITEM No.	ORIG. TYPE	USE	REPLACEMENT DATA		NOTES
			GENERAL ELECTRIC PART No.	RCA PART No.	
X1	M351	RF Amplifier	GE-1		PNP
X2	S065A	Mixer	GE-1		PNP
X3	R425	Oscillator	GE-1		PNP
X4	R359	2nd Converter	GE-1		PNP
X5	R359	1st IF Amplifier	GE-1		PNP
X6	R359	2nd IF Amplifier	GE-1		PNP
X7	M108	1st AF Amplifier	GE-2	2N406	PNP
X8	2N1274	1st Squelch Amplifier	GE-2	2N591	PNP
X9	2N1274	2nd Squelch Amplifier	GE-2	2N591	PNP
X10	2N1274	2nd AF Amplifier	GE-2	2N591	PNP
X11	2N1274	Driver	GE-2	2N591	PNP
X12	2N250	Output-Modulator	GE-3	2N301	PNP
X13	2N250	Output-Modulator	GE-3	2N301	PNP
X14	PT855	Transmit-Oscillator	GE-6		PNP
X15	PT855	Transmit Driver	GE-6		PNP
X16	PT857	Final Amplifier	GE-6		PNP
X17	PT857	Final Amplifier	GE-6		PNP
X18	PT857	Final Amplifier	GE-6		PNP

POWER RECTIFIERS & SIGNAL DIODES

ITEM No.	CURRENT RATING (Measured)	ORIGINAL Part or Type No.	RECTIFIERS		NOTES
			SARKES PART No.	TARZIAN PART No.	
X19	.500A	101403	IN3193	10H	AC Rectifier (IN536)
X20	.500A	101403	IN3193	10H	
X21	.500A	101403	IN3193	10H	
X22	.500A	101403	IN3193	10H	
X23		100624			(Zener E470)
X24		101153			Audio Detector (IN90)
X25		101679			Noise Limiter (IN94)
X26		101154			Squelch (IN270)

ELECTROLYTIC CAPACITORS

ITEM No.	RATING CAP.	VOLT.	REPLACEMENT DATA				
			AEROVOX PART No.	CORNELL-DUBILIER PART No.	GENERAL ELECTRIC PART No.	MALLORY PART No.	SPRAGUE PART No.
C1	15	15	BCD15015	ECFB409	MTI-10	TT15X15	VL-1188
C2	5	12	BCD12005	ECFB405	MTI-3	TT12X5	VL-1124
C3	100	12	BCD12100	ECFB417	MTI-19	TT12X100	VL-1140
C4	100	3	BCD12100	ECFB417	MTI-22	PT12X100	VL-1051
C5	5	16	BCD15005	ECFB405	MTI-3	PT15X5	VL-1164
C6	50	6	BCD15005	ECFB405	MTI-15	TT15X15	VL-1094
C7	15	15	BCD15015	ECFB409	MTI-10	TT15X15	VL-1168
C8	100	12	BCD12100	ECFB417	MTI-19	TT12X100	VL-1140
C9	1000	15	PR1230	BR1000-15	QTI-32	TC1501	TVA-1183
C10	1000	15	PR1230	BR1000-15	QTI-32	TC1501	TVA-1183

FIXED CAPACITORS

ITEM No.	RATING	REMARKS	REPLACEMENT DATA			
			AEROVOX PART No.	CORNELL-DUBILIER PART No.	ELMENCOPART No.	SPRAGUE PART No.
C11	.05		TTD-05	DDA-503	H-0585	TG-S50
C12	.33		DI-33	DDA-503	L10Q33	5GA-Q33
C13	.05		TTD-05	DDA-503	H-0585	TG-S50
C14	.05		TTD-05	DDA-503	H-0585	TG-S50
C15	.05		TTD-05	DDA-503	H-0585	TG-S50
C16	.33		DI-33	DDA-503	L10Q33	5GA-Q33

FIXED CAPACITORS (cont)

ITEM No.	RATING	REMARKS	REPLACEMENT DATA			
			AEROVOX PART No.	CORNELL-DUBILIER PART No.	ELMENCOPART No.	SPRAGUE PART No.
C17	.05		TTD-05	DDA-503	H-0585	TG-S50
C18	.05		TTD-05	DDA-503	H-0585	TG-S50
C19	.05		TTD-05	DDA-503	H-0585	TG-S50
C20	.18		DI-18	DDA-503	L10Q18	5GA-Q18
C21	.1		TTD-1	DDA-503	H-0585	TG-S50
C22	.8-60	#101417	DI-001	DM-102	404	5GA-D10
C23	.001		TTD-005	DM-502	CCD-102	TG-S50
C24	.005		TTD-05	DDA-503	CCD-502	TG-S50
C25	.05		TTD-05	DDA-503	H-0585	TG-S50
C26	.05		TTD-05	DDA-503	H-0585	TG-S50
C27	.47		DI-47	DDA-503	CCD-470	5GA-Q47
C28	.05		TTD-05	DDA-503	H-0585	TG-S50
C29	.05		TTD-05	DDA-503	H-0585	TG-S50
C30	.05		TTD-05	DDA-503	H-0585	TG-S50
C31	.05		TTD-05	DDA-503	H-0585	TG-S50
C32	.05		TTD-05	DDA-503	H-0585	TG-S50
C33	.47		DI-47	DDA-503	CCD-470	5GA-Q47
C34	.05	#100687	TTD-05	DDA-503	CCD-102	TG-S50
C35	.001		DI-001	DM-102	404	5GA-D10
C36	.1	#101502	TTD-1	DDA-503	CCD-102	TG-S50
C37	.2		UK10-204	UK10-204		MS-42
C38	.2		UK10-204	UK10-204		MS-42
C39	.05		TTD-05	DDA-503	H-0585	TG-S50
C40	.05		TTD-05	DDA-503	H-0585	TG-S50
C41	.1		TTD-1	DDA-503	H-0585	TG-S50
C42	.05		TTD-05	DDA-503	H-0585	TG-S50
C43	.20 5%		CM-15C-200	TCN-20	22P562	MS-42
C44	24-200	#101422	TTD-005	DM-502	CCD-502	TA-250
C45	.005		TTD-005	DM-502	CCD-502	TA-250
C46	.05		TTD-05	DDA-503	CCD-502	TA-250
C47	.005		TTD-005	DM-502	CCD-502	TA-250
C48	68 5%		CM-15E-680	TCN-68	22R568	MS-468
C49	.005		TTD-005	DM-502	CCD-502	TA-250
C50	.002		TTD-002	DM-202	L10Q2	TG-S50
C51	.002		TTD-002	DM-202	L10Q2	TG-S50
C52	.002		TTD-002	DM-202	L10Q2	TG-S50
C53	.05		TTD-05	DDA-503	H-0585	TG-S50
C54	100 5%		CM-15E-101	TCN-100	22R571	MS-31
C55	.005		TTD-005	DM-502	CCD-502	TA-250
C56	24-200	#101422	CM-15E-201	TCN-200	439	MS-32
C57	90-400	#101421	CM-15E-201	TCN-200	439	MS-32
C58	200 5%		TTD-05	DDA-503	H-0585	TG-S50
C59	200 5%		TTD-05	DDA-503	H-0585	TG-S50
C60	.05		TTD-1	DDA-503	H-0585	TG-S50
C61	.1		TTD-1	DDA-503	H-0585	TG-S50
C62	.1		TTD-1	DDA-503	H-0585	TG-S50
C63	.05		TTD-05	DDA-503	H-0585	TG-S50
C64	.05		TTD-05	DDA-503	H-0585	TG-S50
C65	8-60	#101417	DI-001	DM-102	404	5GA-D10
C66	1.5-5	#101062	TTD-05	DDA-503	CCD-502	TA-250

Cadre Part Number.

① Some versions use a 150mmf in this application.

CONTROLS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	USE	RESISTANCE	REPLACEMENT DATA			
			CADRE PART No.	CORNELL-DUBILIER PART No.	CLAROSTAT PART No.	MALLORY PART No.
R1	Volume, Power On-Off	5000Ω	101007	B-11, KR-2 or F2-5000, SU204, KR-2	Q13-114, 76-2	U-12, US-27 or (UASSA, USA2, SFI1000)
R2	Squelch, Squelch On-Off	5000Ω	101189	B-11, KR-1 or F2-5000, SU204, KR-1	Q13-114, 76-1	U-12, US-26 or (UASSA, USA1, SFI1000)

PARTS LIST AND DESCRIPTION (CONTINUED)

RESISTORS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	RATING	REPLACEMENT DATA		ITEM No.	RATING	REPLACEMENT DATA	
		WORKMAN PART No.	REMARKS			IRC PART No.	WORKMAN PART No.
R3	6800			R31	47000		
R4	4700			R32	68K		
R5	4700			R33	12000		
R6	56K			R34	10K		
R7	56000			R35	10K		
R8	10000			R36	3000		
R9	33000			R37	27K		
R10	39000			R38	68000		
R11	68K			R39	27000		
R12	3300			R40	68000		
R13	27000			R41	15K		
R14	4700			R42	39000		
R15	68000			R43	3600		
R16	39000			R44	6200 1W		
R17	39000			R45	90 Cold		
R18	3000			R46	10 3W		
R19	8200			R47	10 3W		
R20	1800			R48	36000		
R21	15000			R49	5100		
R22	33000			R50	510		
R23	18K			R51	1200		
R24	1800			R52	1200		
R25	15000			R53	1200		
R26	39000			R54	1200		
R27	10000 5%			R55	1500		
R28	75000 5%			R56	10000		
R29	56000			R57	6800		
R30	10K						

* Cadre Part Number.

† Alternate Value.

COILS (RF-IF)

ITEM No.	USE	REPLACEMENT DATA			ITEM No.	RATING	REPLACEMENT DATA	
		CADRE PART No.	Merit PART No.	Miller PART No.			Workman PART No.	STANCOR PART No.
L1	Ant.	101396						
L2	RF	101397						
L3	Receiver Osc.	101398						
L4	1.68MC IF	101399						
L5	1st 455KC IF	101400						
L6	2nd 455KC IF	101018						
L7	3rd 455KC IF	101019						
L8	RF Choke (50uh)	101424						
L9	Transmit Osc.	101425						
L10	Transmit Driver	101426						
L11	Final	101427						
L12	Ant. Load	101428						
L13	Ant. Load	101429						
L14	RF Choke (50uh)	101424						

FILTER CHOKES

ITEM No.	RATINGS	REPLACEMENT DATA			ITEM No.	RATING	REPLACEMENT DATA	
		CADRE PART No.	Merit PART No.	STANCOR PART No.			Workman PART No.	THORDARSON PART No.
L15	CURRENT (Measured) DC RES (1000-)							
	500A							
	.50							
	175MH							

TRANSFORMER (POWER)

ITEM No.	RATING	REPLACEMENT DATA			ITEM No.	RATING	REPLACEMENT DATA	
		CADRE PART No.	Merit PART No.	STANCOR PART No.			Workman PART No.	THORDARSON PART No.
T1	PRI. SEC. 1 SEC. 2 117V @ 12V @ .08A .130A (.21A)*							

TRANSFORMER (DRIVER)

ITEM No.	TURNS RATIO	REPLACEMENT DATA				NOTES
		CADRE PART No.	Merit PART No.	STANCOR PART No.	THORDARSON PART No.	
T2	4 1					

TRANSFORMER (AUDIO OUTPUT)

ITEM No.	IMPEDANCE	REPLACEMENT DATA				NOTES
		CADRE PART No.	Merit PART No.	STANCOR PART No.	THORDARSON PART No.	
T3	PRI. SEC. 1 SEC. 2 1000 CT 3-40 250 CT					

SPEAKER

ITEM No.	TYPE	REPLACEMENT DATA		NOTES
		CADRE PART No.	QUAM PART No.	
SP1	SIZE FIELD V. C. IMP. PM 3-40			

FUSES

ITEM No.	TYPE	RATING	REPLACEMENT DATA		BUSS PART No.
			CADRE PART No.	UTTELFUSE PART No.	
M1	3AG S/B	1/4A 125V 1A			

① AC Power Supply

② DC Power Supply

MISCELLANEOUS

ITEM No.	PART NAME	CADRE PART No.	NOTES
M2	Crystal		
M3	Crystal		
M4	Crystal		
M5	Trans.-Filter		
M6	Trans.-Filter		
M7	Switch		
M8	Switch		
M9	Switch		
M10	Relay		

WIRING DATA

General-use Hook-up Wire Use BELDEN No. 8530 (Solid) Available in 12 Colors
 Shielded Antenna Lead Use BELDEN No. 8524 (Stranded) Available in 12 Colors
 8237 Low Loss (RG-8/U)
 8240 (Solid) Miniature (RG-58/U)
 Coiled Microphone Cable Use BELDEN No. 8497 3 Conductor-1 Shielded for Press-to-Talk (Neoprene)
 Ignition Noise Suppression Use BELDEN No. 7300-Series Spark-Plug Sets
 Bonding Strap Use BELDEN No. 8661 (3/8 in.)



NOTICE

ONLY THOSE PERSONS PROPERLY LICENSED ARE PERMITTED TO MAKE REPAIRS OR ADJUSTMENTS WHICH MAY RESULT IN ILLEGAL OPERATION. (REFER TO FCC RULES & REGULATIONS PART 19, SUBPART D, SECTION 19.71.)

REFERENCE AND INTERLIBRARY LOAN
SUFFOLK COOPERATIVE LIBRARY SYSTEM
627 NORTH SUNRISE SERVICE ROAD
BELLPORT, N.Y. 11713

TRADE NAME	Capital Model ND-309
SUPPLIER	Associated Importers, 1168 Battery Street, San Francisco 11, California
TYPE SET	Battery Operated 9 Transistor Portable Citizens Band Transmitter-Receiver
POWER SUPPLY	9 Volts DC
RATING	8MA @ 9 Volts DC, Receive (No Signal, Min. Volume) 12MA @ 9 Volts DC, Receive (Signal, Normal Volume) 22MA @ 9 Volts DC, Transmit (No Signal) 30MA @ 9 Volts DC, Transmit (Modulated)
TUNING RANGE	Any one of Citizens Band Channels 1 thru 22

ALIGNMENT INSTRUCTIONS

ALIGNMENT INSTRUCTIONS—READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT

Best results will be obtained when adjusting A5 and A7 if the antenna normally used is connected and the unit is as nearly in the cabinet as possible.

Suggested Alignment Tools:

A1, A2, A3. GENERAL CEMENT #5000, 5003, 5066, 8276, 8290, 9087, 9089
WALSCO #2512, 2525, 2528

RECEIVER ALIGNMENT

Connect DC VTVM across Volume Control.

	SIGNAL GENERATOR	CHANNEL	ADJUST	REMARKS
1.	High side thru .005mfd to the base of X1, low side to ground. (Tune to 455KC Unmod.)		A1, A2, A3	Adjust for maximum deflection.
2.	Fashion loop of several turns of wire and radiate signal into loop of receiver.	Highest Channel Used	A4	Adjust for maximum deflection. Rock A4 to each side of peak. Note Rate of dropoff and set just below peak, on side of gradual dropoff.
3.	"	Channel Desired	A5	Adjust for maximum deflection.

TRANSMITTER ALIGNMENT

ONLY THOSE PERSONS PROPERLY LICENSED ARE PERMITTED TO MAKE REPAIRS OR ADJUSTMENTS WHICH MAY RESULT IN ILLEGAL OPERATION. (REFER TO FCC RULES & REGULATIONS PART 19, SUBPART D, SECTION 19.71)

	SPECIAL INSTRUCTIONS	INDICATOR	ADJUST	REMARKS
1.	Connect dummy load or antenna to antenna terminal.	DC VTVM Across R26.	A6, A7	Adjust for maximum deflection. Observe meter carefully while adjusting A6.

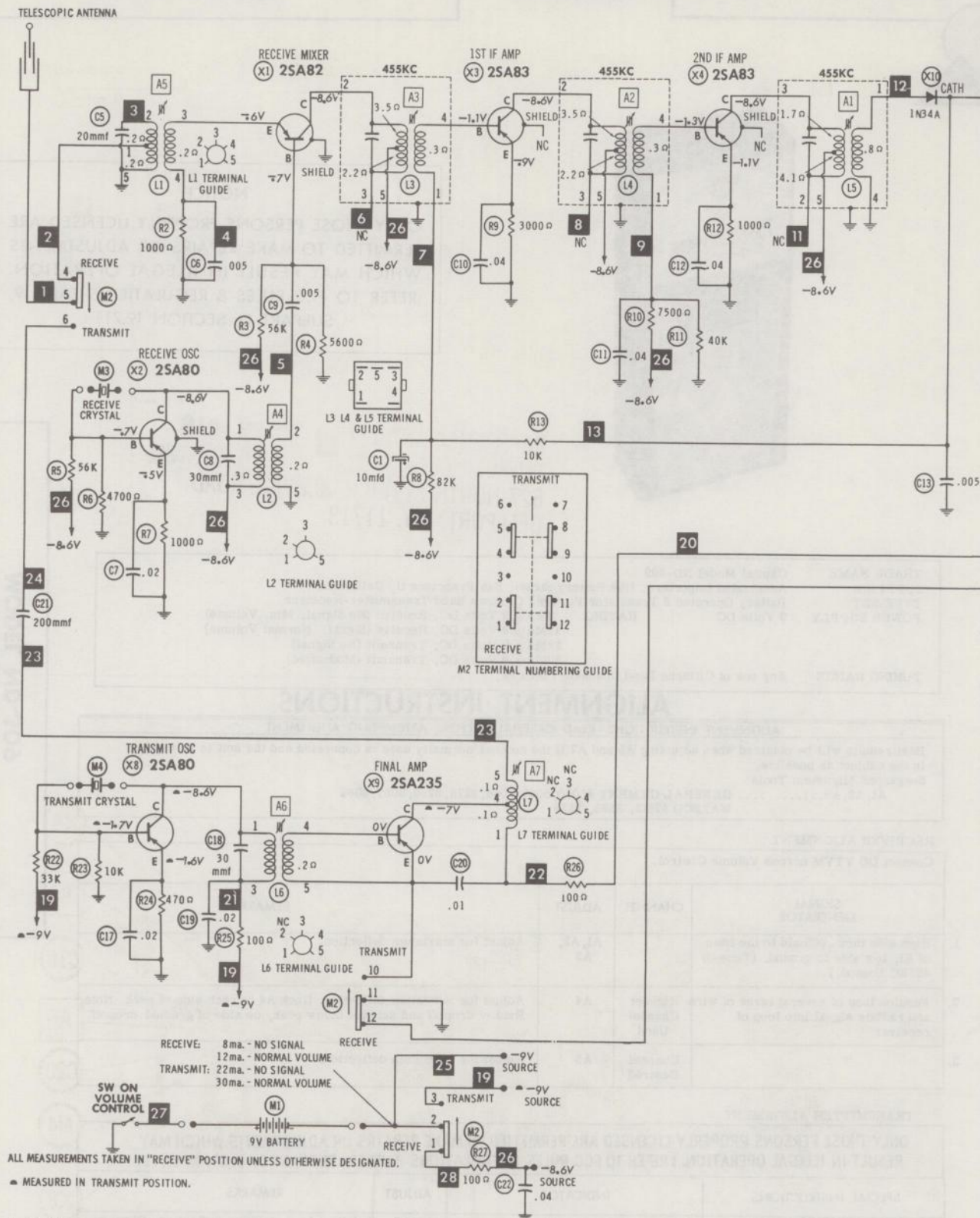
HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana

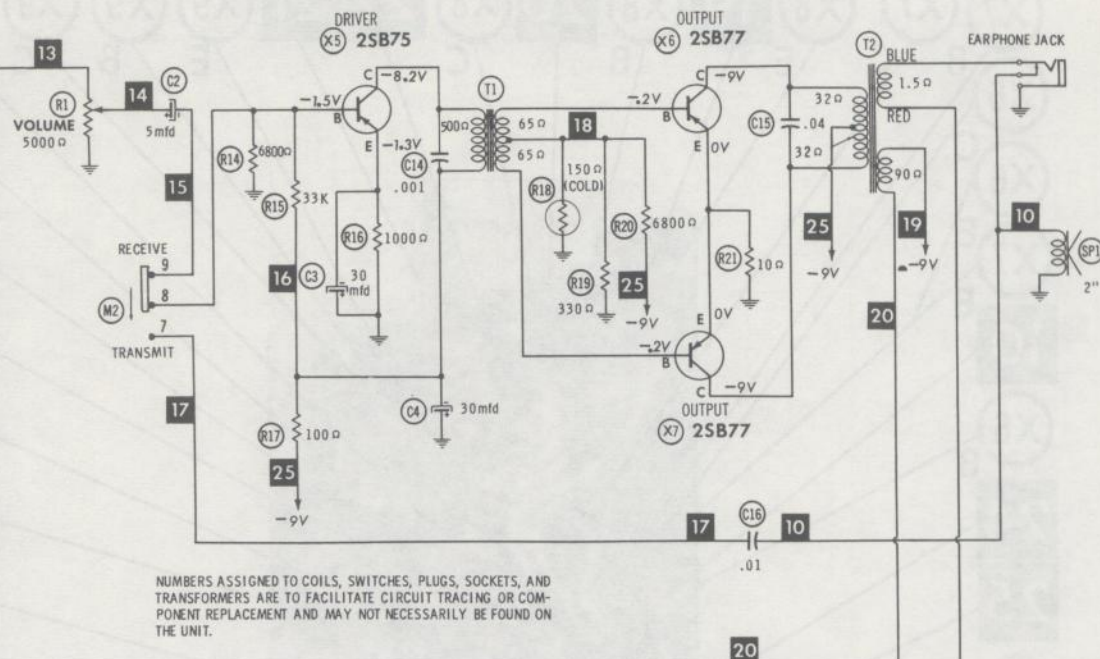


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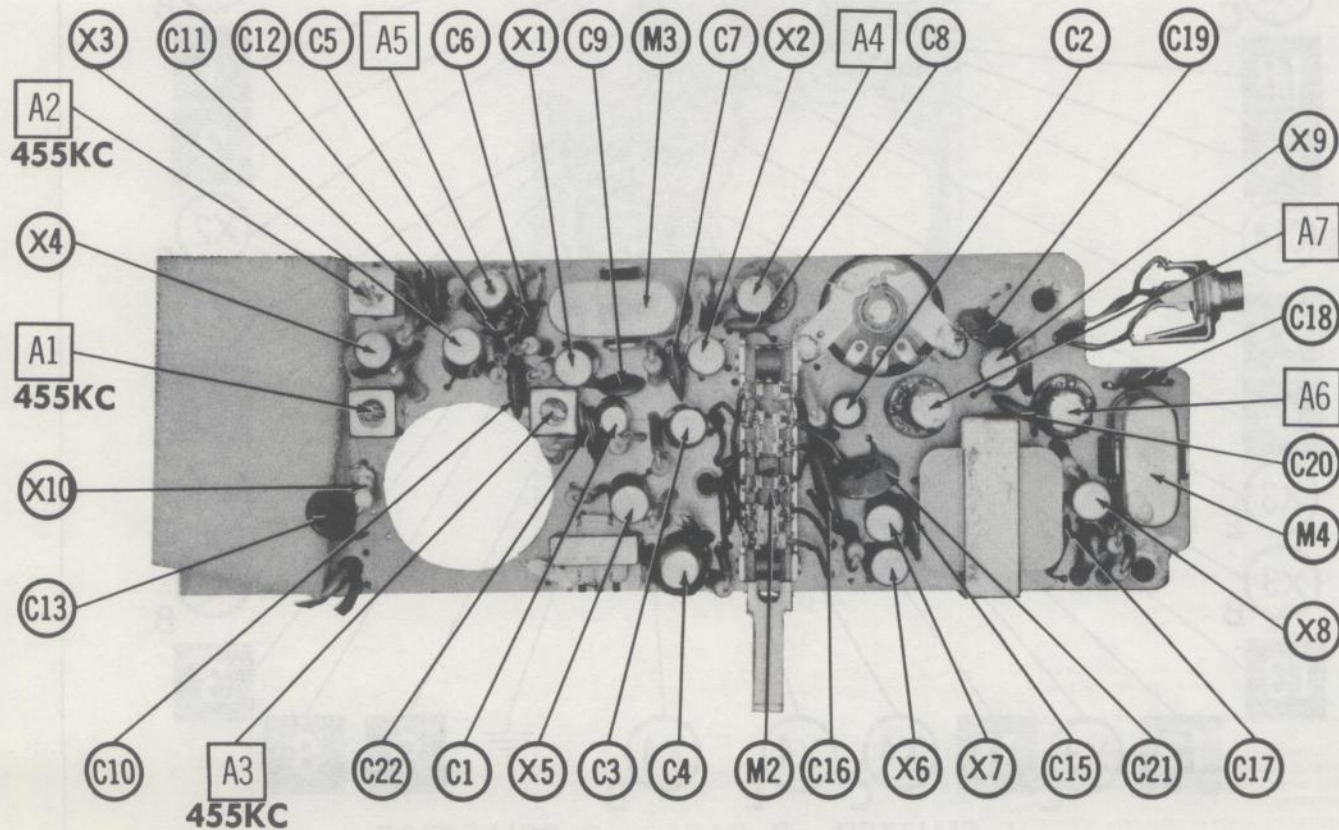
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CAPITAL
MODEL ND-309

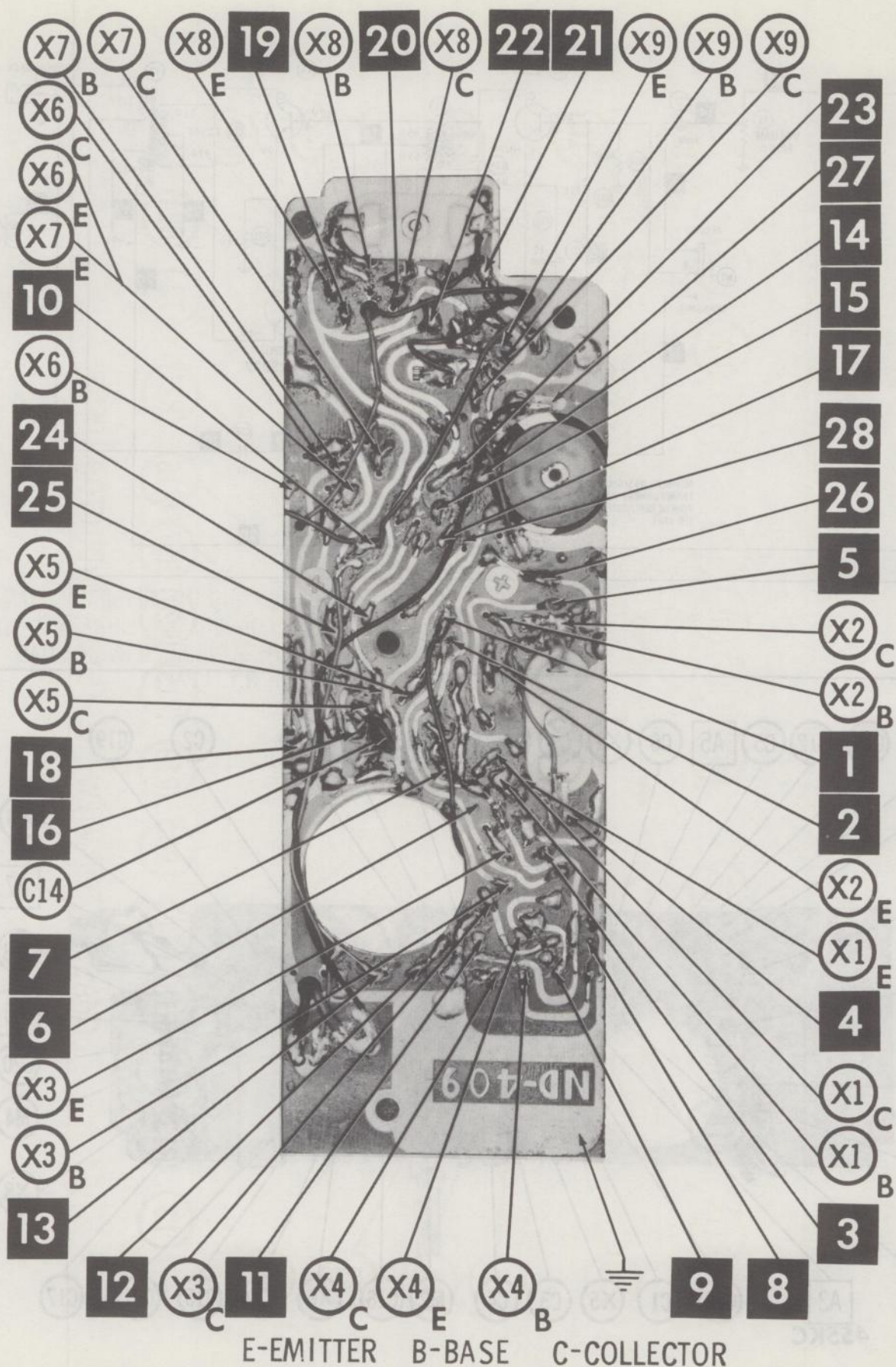




REFERENCE AND INTERLIBRARY LOAN
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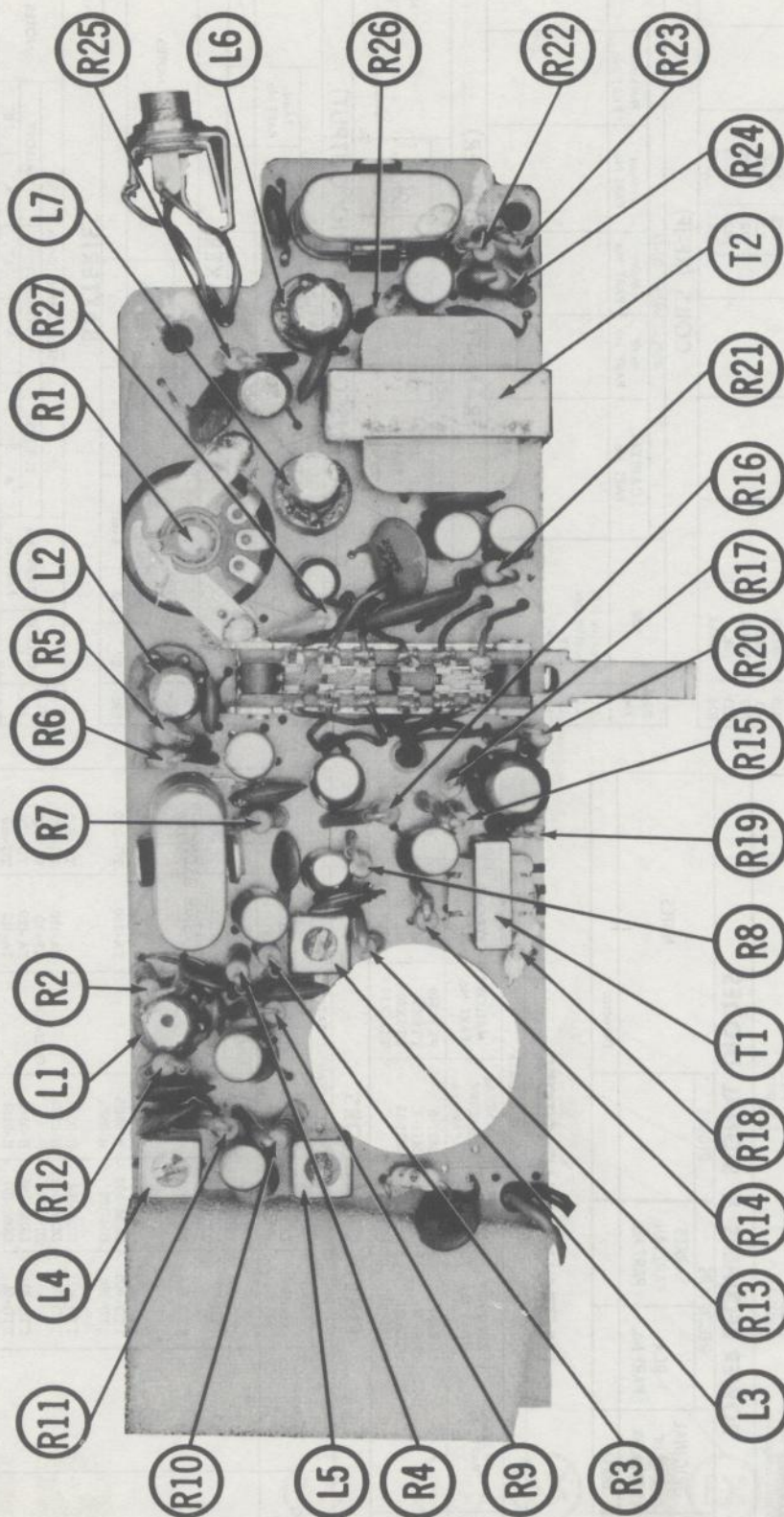


CHASSIS TOP VIEW-ALIGNMENT, CAPACITORS, & MISC. IDENT.



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PRINTED BOARD



CHASSIS TOP VIEW- RESISTOR, INDUCTOR IDENT.

REFERENCE AND INTERLIBRARY LOAN
 SUFFOLK COOPERATIVE LIBRARY SYSTEM
 627 NORTH SUNRISE SERVICE ROAD
 BELLPORT, N.Y. 11713

PARTS LIST AND DESCRIPTIONS

TRANSISTORS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	ORIG. TYPE	USE	REPLACEMENT DATA		NOTES
			GENERAL ELECTRIC PART No.	RCA PART No.	
X1	25A82	Receive Mixer	GE-1	PNP	
X2	25A80	Receive Oscillator	GE-1	PNP	
X3	25A83	1st IF Amplifier	GE-1	PNP	
X4	25A83	2nd IF Amplifier	GE-1	PNP	
X5	25B75	Driver	2N406	PNP	
X6	25B77	Output-Modulator	2N408	PNP	
X7	25B77	Output-Modulator	GE-2	PNP	
X8	25A80	Transmit-Oscillator	GE-1	PNP	
X9	25A235	Final Amplifier	GE-1	PNP	

POWER RECTIFIERS & SIGNAL DIODES

ITEM No.	CURRENT RATING (Measured)	ORIGINAL Part or Type No.	RECTIFIERS		NOTES
			RCA PART No.	SARKS TARZIAN PART No.	
X10		1N34A			Detector

ELECTROLYTIC CAPACITORS

ITEM No.	RATING CAP.	VOLT.	REPLACEMENT DATA			
			AEROVOX PART No.	CORNELL-DUBILIER PART No.	GENERAL ELECTRIC PART No.	SPRAGUE PART No.
C1	10	10	CRE407	ECPB408	MTI-5	VL-127
C2	5	3	CRE204	ECPB405	MTI-3	VL-1035
C3	30	3	BCD3025	ECPB412	MTI-13	VL-1043
C4	30	10	BCD10025	ECPB412	TT10X30	VL-1132

FIXED CAPACITORS

ITEM No.	RATING	REMARKS	REPLACEMENT DATA			
			AEROVOX PART No.	CENTRALAB PART No.	CORNELL-DUBILIER PART No.	ELMENDO PART No.
C5	20		TTD-005	DD-200	L10Q2	CCD-200
C6	.005		TTD-02	DDM-502	H-05D5	TA-250
C7	.02		TTD-02	DDM-203	H-05S2	TA-120
C8	30		TTD-005	DD-300	H-05S2	TA-120
C9	.005			DDM-502	H-05D5	TA-250
C10	.04					
C11	.04					
C12	.04					
C13	.005		TTD-005	DDM-502	H-05D5	TA-250
C14	.001		TTD-001	DDM-102	H-05D1	TA-250
C15	.04					
C16	.1		TTD-1	DDA-104	H-05P1	TG-D50
C17	.02		TTD-02	DDM-203	H-05S2	TG-D50
C18	30		TTD-02	DD-300	H-05S2	TG-D50
C19	.02		TTD-02	DDM-203	H-05S2	TG-D50
C20	.01		TTD-01	DDM-103	H-05S1	TG-D50
C21	200		BPD-0002	DD-201	L10T2	GP320
C22	.04					

CONTROLS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	USE	REPLACEMENT DATA		
		RESISTANCE	CAPITAL PART No.	CENTRALAB PART No.
R1	Volume & Switch	5000Ω		

MISCELLANEOUS

ITEM No.	PART NAME	CAPITAL PART No.	NOTES
M2	Switch		
M3	Crystal		
M4	Crystal		

WIRING DATA

General-use Unshielded Hook-up Wire Use BELDEN No. 8530 (Solid 22AWG) 8524 (Stranded 22AWG) 8570 (Stranded 26AWG)			
Available in 12 Colors			

RESISTORS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	RATING	REPLACEMENT DATA		ITEM No.	RATING	REPLACEMENT DATA	
		IRC PART No.	WORKMAN PART No.			IRC PART No.	WORKMAN PART No.
R2	1000Ω			R15	33K		
R3	56K			R16	1000Ω		
R4	5600Ω			R17	1000Ω		
R5	56K			R18	1500 Cold		
R6	4700Ω			R19	3300		
R7	1000Ω			R20	6800Ω		
R8	82K			R21	10Ω		
R9	3000Ω			R22	33K		
R10	7500Ω			R23	10K		
R11	40K			R24	4700Ω		
R12	1000Ω			R25	1000Ω		
R13	10K			R26	1000Ω		
R14	6800Ω			R27	1000Ω		

COILS (RF-IF)

ITEM No.	USE	REPLACEMENT DATA			NOTES
		CAPITAL PART No.	Merit PART No.	Stancor PART No.	
L1	Receive RF				
L2	Receive Osc.				
L3	1st IF				
L4	2nd IF				
L5	3rd IF				
L6	Transmit Osc.				
L7	Final				

TRANSFORMER (DRIVER)

ITEM No.	TURNS RATIO	REPLACEMENT DATA			NOTES
		CAPITAL PART No.	Merit PART No.	Stancor PART No.	
T1	1				

TRANSFORMER (AUDIO OUTPUT)

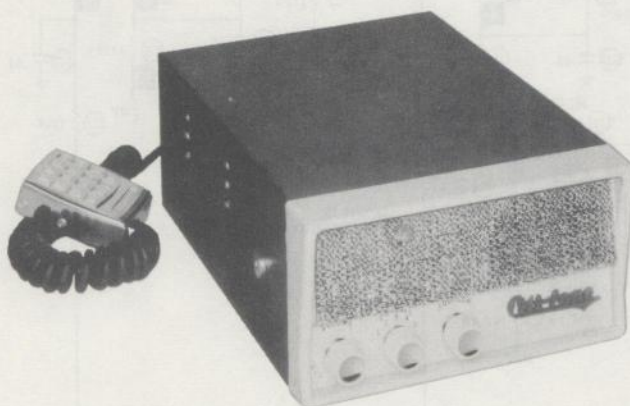
ITEM No.	IMPEDANCE	REPLACEMENT DATA			NOTES
		CAPITAL PART No.	Merit PART No.	Stancor PART No.	
T2	6Ω				

SPEAKER

ITEM No.	TYPE	REPLACEMENT DATA		NOTES
		CAPITAL PART No.	Quam PART No.	
SP1	2"			

BATTERIES

ITEM No.	VOLTAGE	REPLACEMENT DATA			NOTES
		CAPITAL PART No.	BURGESS PART No.	EVEREADY PART No.	
M1	9V				



NOTICE

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REFERENCE AND INTERLIBRARY LOAN
SUFFOLK COOPERATIVE LIBRARY SYSTEM
627 NORTH SUNRISE SERVICE ROAD
BELLPORT, N.Y. 11713

TRADE NAME	Citi-Fone Models CD-6/6 CD-6/12
MANUFACTURER	Multi-Products Co., 21470 Coolidge Highway, Oak Park 37, Michigan
TYPE SET	AC-Battery Operated 9 Tube Citizens Band Transmitter-Receiver
POWER SUPPLY	110 - 120 Volts AC, 60 Cycles (or) 6 Volt Storage Battery (or) 12 Volt Storage Battery
RATING	Receive: 48 Watts, .44 Amp. @117 Volts AC Transmit: 60 Watts, .55 Amp. @117 Volts AC 2.8 Amp. @12.6 Volts DC 3.6 Amp. @12.6 Volts DC 5.6 Amp. @6.3 Volts DC 7.2 Amp. @6.3 Volts DC
TUNING RANGE	Any 5 of Citizens Band Channels 1 thru 22

ALIGNMENT INSTRUCTIONS

Suggested Alignment Tools:

- A1 thru A7..... GENERAL CEMENT #8282, 8606, 8606-L, 9295, 9440
WALSCO #2526, 2543, 2544, 2545
A8, A9, A10..... GENERAL CEMENT #5000, 5003, 5066, 8271, 8272, 8276, 8277, 8290, 8609, 8722, 9150, 9298
WALSCO #2515, 2516, 2518, 2519, 2525, 2541

RECEIVER ALIGNMENT

Connect DC probe of VTVM to point **A**, common to ground.

	SIGNAL GENERATOR	CHANNEL	ADJUST	REMARKS
1.	High side to pin 7 (grid) of V2, common to ground. Tune to 455KC (Unmod.).	Any	A1, A2, A3, A4, A5, A6	Adjust for maximum deflection. Repeat as required.
2.	Across antenna terminals. Tune to channel frequency.	Center Channel	A7	Adjust for maximum deflection.

TRANSMITTER ALIGNMENT

Best results will be obtained when adjusting A9 and A10 if the antenna normally used is connected to the unit and the chassis is as nearly in the cabinet as possible.

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	SPECIAL INSTRUCTIONS	INDICATOR	ADJUST	REMARKS
1.	Connect antenna or dummy load.	DC VTVM across R41 (V9 Grid).	A8	Key transmitter. Adjust for maximum deflection.
2.	"	RF wattmeter or field strength meter.	A9, A10	Key transmitter. Adjust for maximum output.

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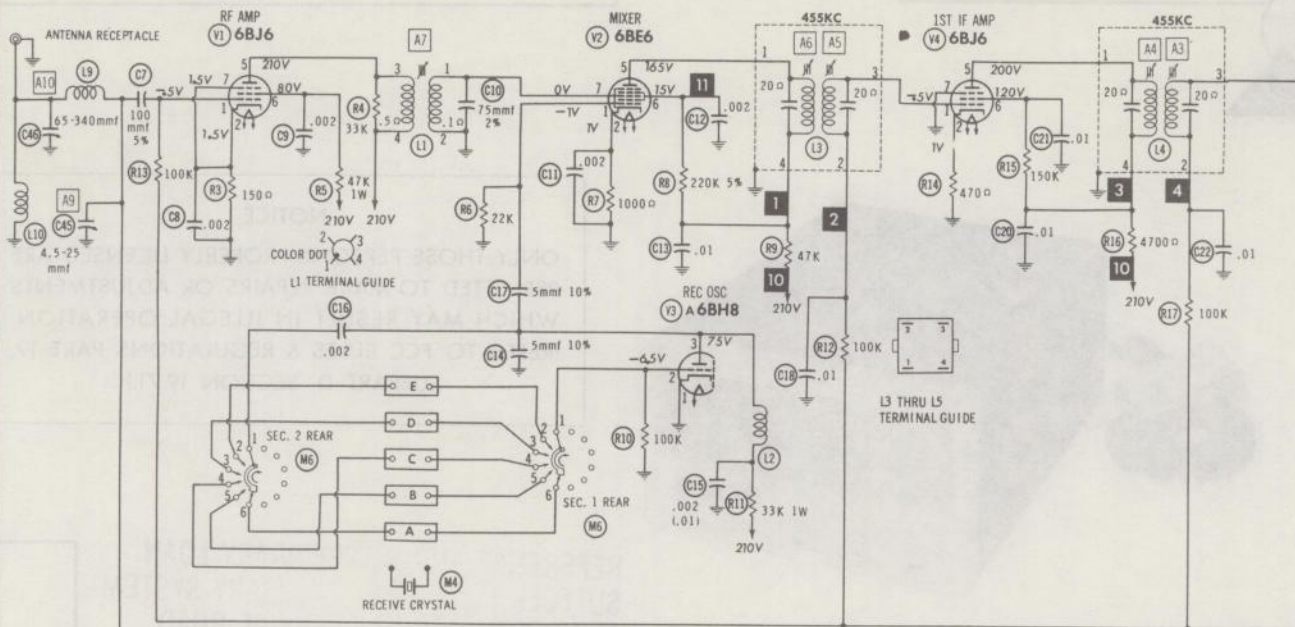


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LY766

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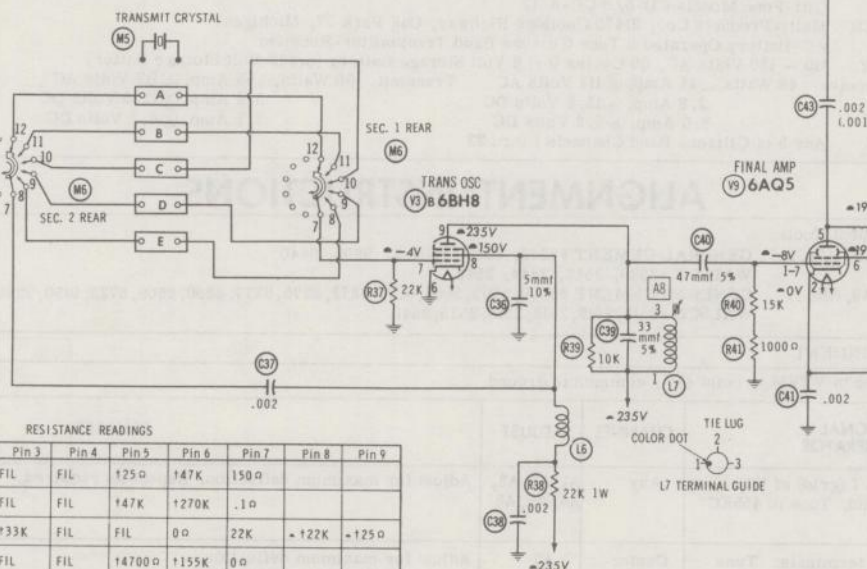
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CITI-FONE MODELS
CD-6/6, CD-6/12



NUMBERS ASSIGNED TO COILS, SWITCHES, PLUGS, SOCKETS, AND TRANSFORMERS ARE TO FACILITATE CIRCUIT TRACING OR COMPONENT REPLACEMENT AND MAY NOT NECESSARILY BE FOUND ON THE UNIT.

CHANNEL SELECTOR SWITCH M6 SHOWN IN "CHANNEL A" POSITION.
SWITCH SEQUENCE:
1. CHANNEL A
2. CHANNEL B
3. CHANNEL C
4. CHANNEL D
5. CHANNEL E



RESISTANCE READINGS									
ITEM	TUBE	Pin 1	Pin 2	Pin 3	Pin 4	Pin 5	Pin 6	Pin 7	Pin 8
V1	6BJ6	1.8meg	150Ω	FIL	FIL	125Ω	147K	150Ω	
V2	6BE6	22K	1000Ω	FIL	FIL	147K	1270K	.1Ω	
V3	6BH8	0Ω	100K	+33K	FIL	FIL	0Ω	22K	+122K
V4	6BJ6	1.8meg	470Ω	FIL	FIL	14700Ω	+155K	0Ω	
V5	6BJ6	1.8meg	470Ω	FIL	FIL	14700Ω	+155K	0Ω	
V6	6AL5	2.7meg	700K	FIL	FIL	0Ω	0Ω	470K	
V7	6AN8	13.4meg	2.9meg	5000Ω	FIL	FIL	1220K	1meg	16.7meg
V8	6AQ5	470K	220Ω	FIL	FIL	1325Ω	125Ω	470K	
V9	6AQ5	16K	0Ω	FIL	FIL	1825Ω	1825Ω	16K	

ALL READINGS MADE IN "RECEIVE" POSITION UNLESS OTHERWISE DESIGNATED.
* TAKEN IN "TRANSMIT" POSITION. † MEASURED FROM JUNCTION OF X1 AND X3.

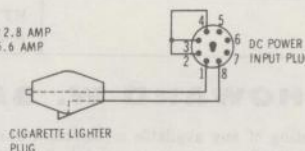
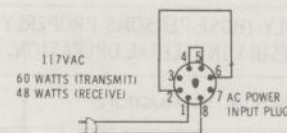
SEE PARTS LIST FOR ALTERNATE VALUE OR APPLICATION

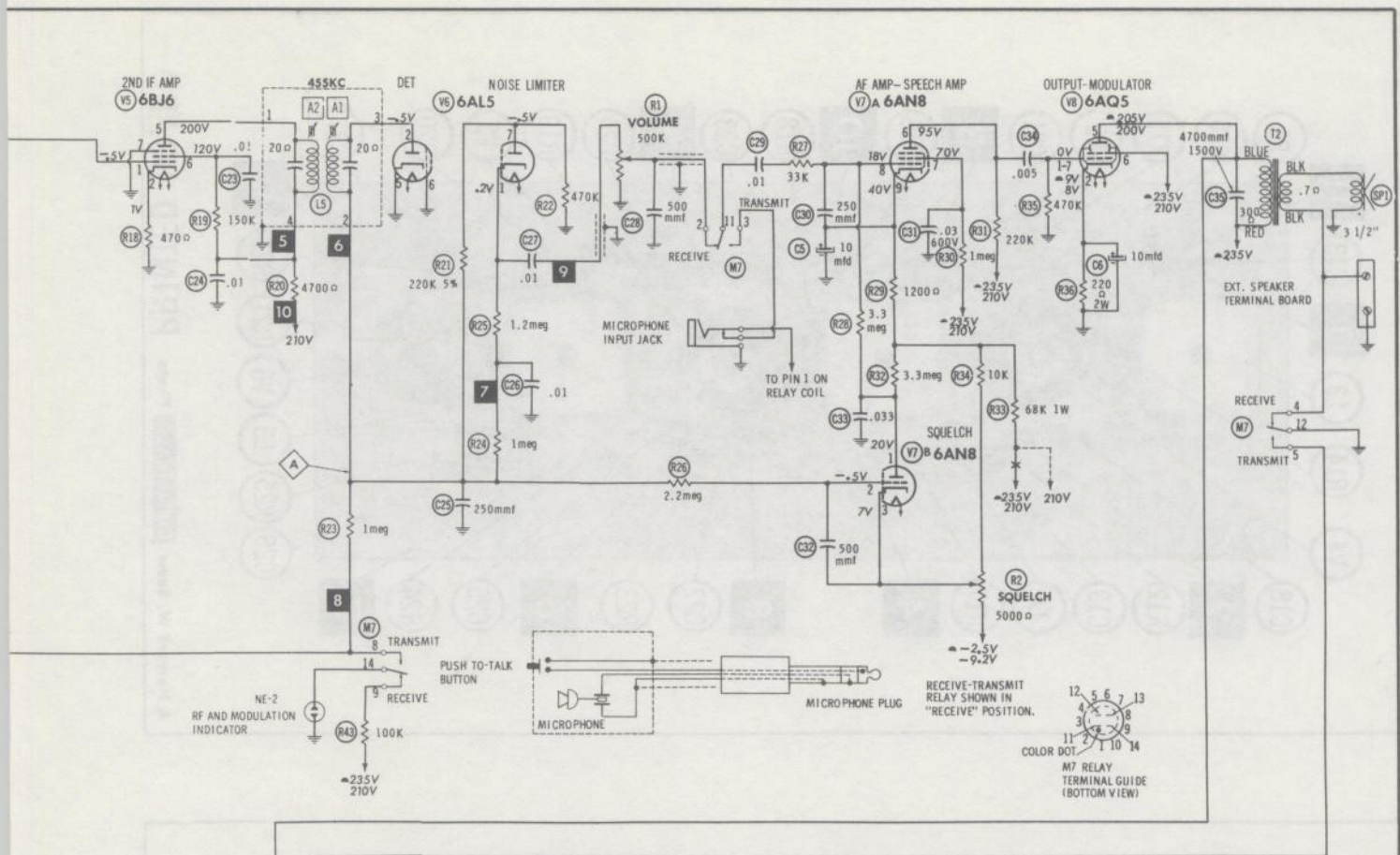
- DC voltage measurements taken with vacuum tube voltmeter; AC voltages measured with 1000 ohm per volt voltmeter.
- Socket connections are shown as bottom views.
- Measured values are from socket pin to common ground.
- Line voltage maintained at 117 volts for voltage readings.
- Nominal tolerance of component values makes possible a variation of ±15% in voltage and resistance readings.

A PHOTOFACT STANDARD NOTATION SCHEMATIC

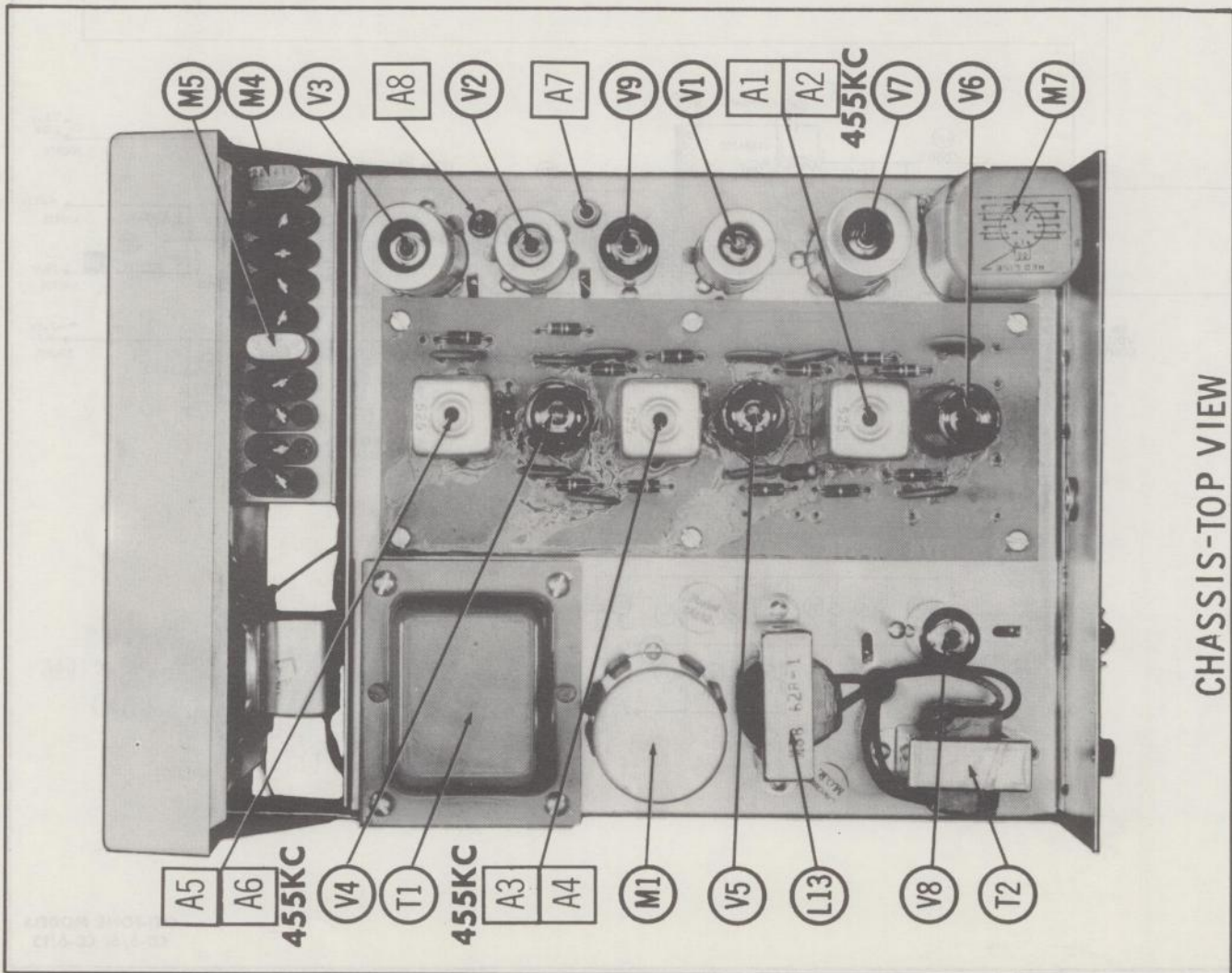
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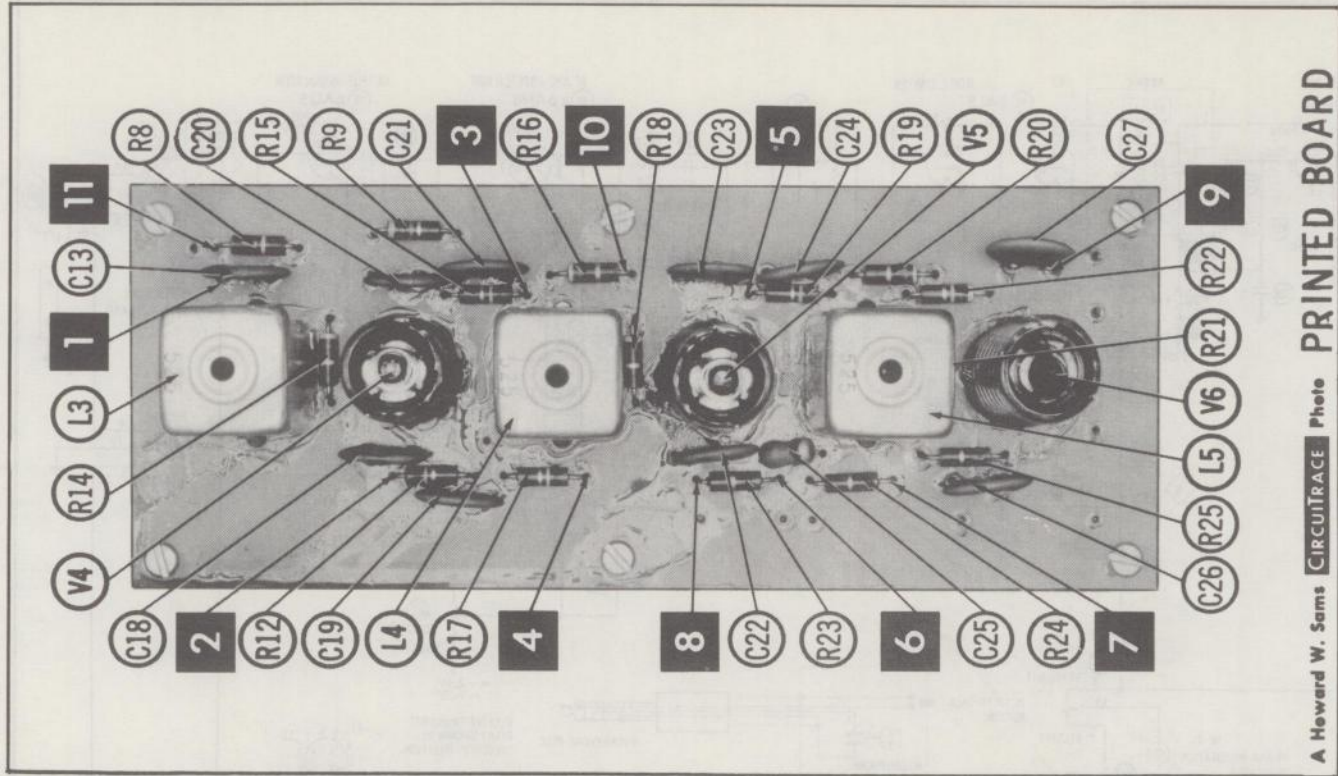




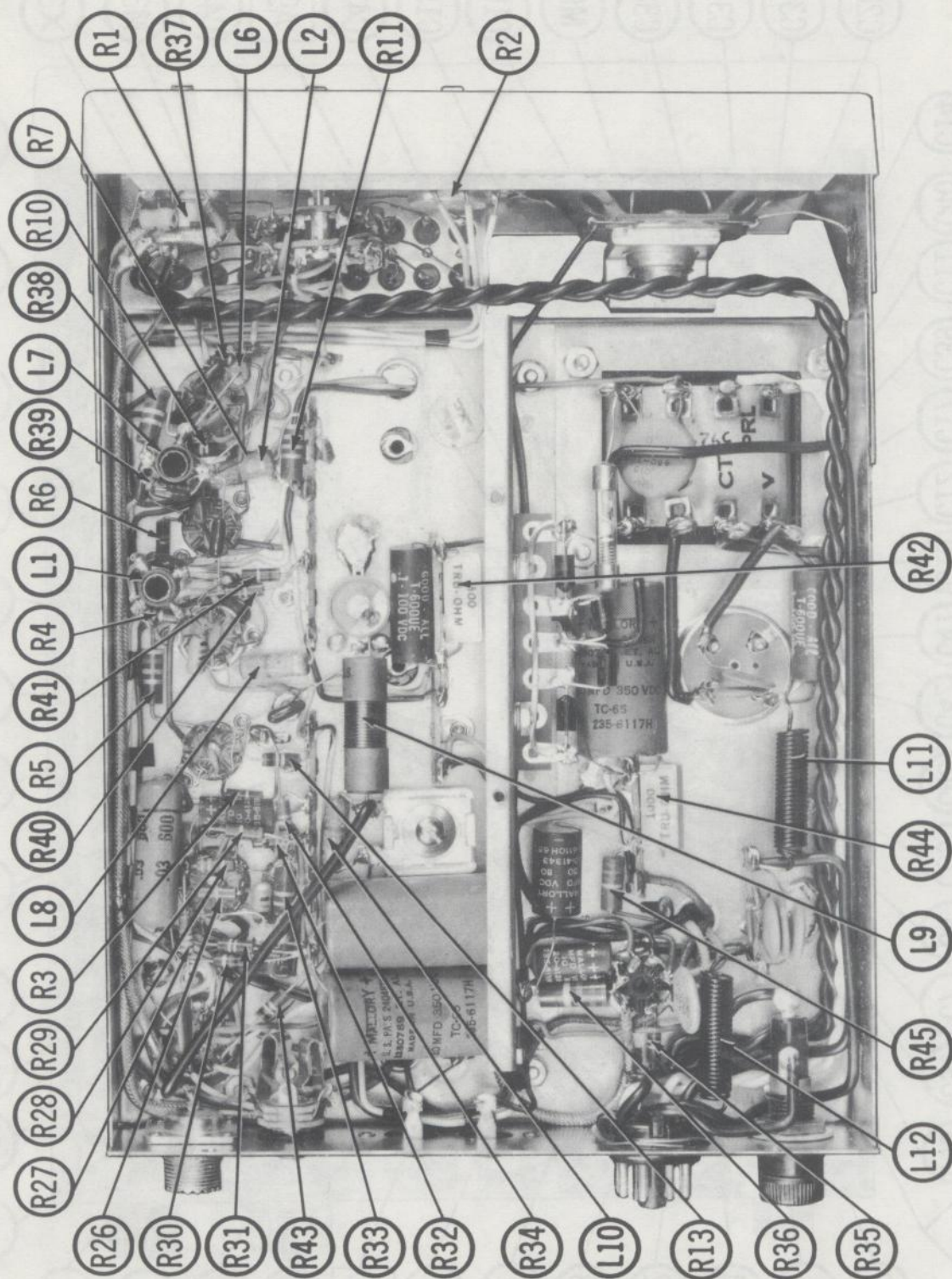
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CHASSIS-TOP VIEW



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CHASSIS BOTTOM VIEW-RESISTOR & INDUCTOR IDENT.

REFERENCE AND INTERLIBRARY LOAN
SUFFOLK COOPERATIVE LIBRARY SYSTEM
627 NORTH SUNRISE SERVICE ROAD
BELLPORT, N.Y. 11713

PARTS LIST AND DESCRIPTION

TUBES

ITEM No.	AMPEREX		GENERAL ELECTRIC		RCA		RAYTHEON		SYLVANIA	
	USE	TYPE	ITEM No.	USE	ITEM No.	USE	ITEM No.	USE	ITEM No.	TYPE
V1	RF Amplifier	6BJ6	V6	Det.-Noise Limiter	6AL5					
V2	Mixer	6BE6	V7	AF Amp.-Speech Amp.-Squelch	6AN8					
V3	Receive Osc.-Trans. Osc.	6BH8	V8	Output-Modulator	6AQ5					
V4	1st IF Amplifier	6BJ6	V9	Final Amp.	6AQ5					
V5	2nd IF Amplifier	6BJ6								

POWER RECTIFIERS & SIGNAL DIODES

ITEM No.	CURRENT RATING (Measured)	ORIG INAL Part or Type No.	RECTIFIERS		DIODES	NOTES
			RCA PART No.	SARKES TARZIAN PART No.		
X1	.102A	IN2070*	IN3194	2F4	* HV Rectifier. Alternate 2E4	
X2	.102A	IN2070*	IN3194	2F4		
X3	.102A	IN2070*	IN3194	2F4		
X4	.102A	IN2070*	IN3194	2F4		

ELECTROLYTIC CAPACITORS

ITEM No.	RATING		REPLACEMENT DATA				
	CAP.	VOLT.	C1H-Fone PART No.	AEROVOX PART No.	CORNELL-DUBILIER PART No.	GENERAL ELECTRIC PART No.	SPRAGUE PART No.
C1	20	350		PRS1735	BR20-350	QTL-9	TVA-1808
C2	20	350		PRS1735	BR20-350	QTL-9	TVA-1808
C3	50	50		PTT98	NLW50-50	MTL-17	TF-1307
C4	20	350		PRS1735	BR20-350	QTL-9	TVA-1808
C5	10	50		PTT92	NLW10-50	MTL-6	TF-1304
C6	10	50		PTT92	NLW10-50	MTL-6	TF-1304

FIXED CAPACITORS

ITEM No.	RATING	REMARKS	REPLACEMENT DATA				
			AEROVOX PART No.	CORNELL-DUBILIER PART No.	ELMENDO PART No.	MALLORY PART No.	SPRAGUE PART No.
C7	100 5%		ADM-15-101	DTZ-100	DM-15-101J	MCE-235	10TCC-T10
C8	.002		BPD-002	DD-202	CCD-202	GP220	10TTS-D20
C9	.002		BPD-002	DD-202	CCD-202	GP220	10TTS-D20
C10	75 2%		ADM-15-75d	DTZ-75	DM-15-750G	MCE-230	10TTS-D20
C11	.002		BPD-002	DD-202	CCD-202	GP220	10TTS-D20
C12	.002		BPD-002	DD-202	CCD-202	GP220	10TTS-D20
C13	.01		BPD-01	DD-103	CCD-103	GP110	10TTS-S10
C14	5 10%		ADM-15-05d	DTZ-5	CCD-050	GP550	10TTS-V50
C15	.002		BPD-002	DD-202	CCD-202	GP220	10TTS-D20
C16	.002		BPD-002	DD-202	CCD-202	GP220	10TTS-D20
C17	5 10%		ADM-15-05d	DTZ-5	CCD-050	GP550	10TTS-V50
C18	.01		BPD-01	DD-103	CCD-103	GP110	10TTS-S10
C19	.01		BPD-01	DD-103	CCD-103	GP110	10TTS-S10
C20	.01		BPD-01	DD-103	CCD-103	GP110	10TTS-S10
C21	.01		BPD-01	DD-103	CCD-103	GP110	10TTS-S10
C22	.01		BPD-01	DD-103	CCD-103	GP110	10TTS-S10
C23	.01		BPD-01	DD-103	CCD-103	GP110	10TTS-S10
C24	.01		BPD-01	DD-103	CCD-103	GP110	10TTS-S10
C25	.01		BPD-01	DD-103	CCD-103	GP110	10TTS-S10
C26	.01		BPD-01	DD-103	CCD-103	GP110	10TTS-S10
C27	.01		BPD-01	DD-103	CCD-103	GP110	10TTS-S10
C28	500		CI-500	DD-501	CCD-501	GP350	10TTS-T50
C29	.01		BPD-01	DD-103	CCD-103	GP110	10TTS-S10
C30	250		CI-250	DD-251	CCD-251	GP325	10TTS-T25
C31	.03 600V		P688N-03	DD-303	CCD-303	GP130	6PS-830
C32	500		CI-500	DD-501	CCD-501	GP350	10TTS-T50
C33	.033 100V		P288N-033	DD-303	CCD-303	GP130	4PS-833

FIXED CAPACITORS (cont)

ITEM No.	RATING	REMARKS	REPLACEMENT DATA				
			AEROVOX PART No.	CORNELL-DUBILIER PART No.	ELMENDO PART No.	MALLORY PART No.	SPRAGUE PART No.
C34	500		CI-500	DD-501	CCD-501	GP350	10TTS-T50
C35	4700 1500V		DAC-0047	DD16-502	3CCD-502	2HV-347	30GA-D47
C36	5 10%		ADM-15-05d	DD-050	CCD-050	GP550	10TTS-V50
C37	.002		BPD-002	DD-202	CCD-202	GP220	10TTS-D20
C38	.002		BPD-002	DD-202	CCD-202	GP220	10TTS-D20
C39	33 5%		ADM-15-330	DTZ-33	CCD-303	GP220	10TTS-D20
C40	47 5%		ADM-15-470	DTZ-47	DM-15-470J	MS-433	MS-433
C41	.002		BPD-002	DD-202	CCD-202	GP220	10TTS-D20
C42	.001		BPD-001	DD-102	CCD-102	GP220	10TTS-D20
C43	.002		BPD-002	DD-202	CCD-202	GP220	10TTS-D20
C44	1 100V	(.001) †	P288N-1	822-AZ	IDP-2-104	GEM-201	5GAB-P10
C45	4.5-25						
C46	65-340						
C47	.1 100V						
C48	.01		P288N-1	DF-104	303	GEM-201	5GAB-P10
C49	4700		BPD-0047	DD-472	CCD-472	GP247	10TTS-D47
C50	4700		BPD-0047	DD-472	CCD-472	GP247	10TTS-D47
C51	.015 1800V			DD16-153	HVE6S15	2HV-110	30GA-S10
C52	.01		BPD-01	DD-103	CCD-103	GP110	10TTS-S10
C53	.01		BPD-01	DD-103	CCD-103	GP110	10TTS-S10

† Alternate Value.

CONTROLS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	USE	RESISTANCE	REPLACEMENT DATA			
			C1H-Fone PART No.	CENTRALAB PART No.	CLAROSTAT PART No.	CTS-IRC PART No.
R1	Volume & Switch	500K	(713)	B-40-S or (F2-500K KR-1, AK-31, SU204)	A47-500K-Z, SWE-12, FS-3	BU2, CF8, SSI, GC
R2	Squelch	5000Ω	(714)	B-10 or (F1-5000, SU204)	A47-5000-S, FS-3	BU2, CF8, SSI, DCI

RESISTORS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	RATING	REMARKS	REPLACEMENT DATA			
			IRC PART No.	WORKMAN PART No.	ITEM No.	RATING
R3	150Ω				R25	1.2meg
R4	33K				R26	2.2meg
R5	47K 1W				R27	33K
R6	22K				R28	3.3meg
R7	1000Ω				R29	1200Ω
R8	220K 5%				R30	1meg
R9	47K				R31	220K
R10	100K				R32	3.3meg
R11	33K 1W				R33	68K 1W
R12	100K				R34	10K
R13	100K				R35	470K
R14	4700Ω				R36	220K 2W
R15	150K				R37	22K 1W
R16	4700Ω				R38	22K 1W
R17	100K				R39	10K
R18	470Ω				R40	15K
R19	150K				R41	1000Ω
R20	4700Ω				R42	500Ω 5W
R21	220K 5%				R43	100K
R22	470K				R44	1000Ω 5W
R23	1meg				R45	150Ω 1W
R24	1meg					

† Alternate Value.

PARTS LIST AND DESCRIPTION (CONTINUED)

COILS (RF-IF)

ITEM No.	USE	REPLACEMENT DATA				NOTES
		Citi-Fone PART No.	Merit PART No.	Stancor PART No.	Workman PART No.	
L1	RF Trans.	602				
L2	RF Choke (7.5uh)					
L3	1st IF	525				
L4	2nd IF	525				
L5	3rd IF	525				
L6	RF Choke (7.5uh)					
L7	Trans. Osc. Plate	604				
L8	RF Choke (7.5uh)					
L9	Final Tank	718				
L10	Ant. Load (7.5uh)					
L11	Hash Choke(10uh)					
L12	Filament Choke (10uh)					

FILTER CHOKE

ITEM No.	RATINGS	REPLACEMENT DATA				NOTES
		Citi-Fone PART No.	Merit PART No.	STANCOR PART No.	THORDARSON PART No.	
L13	CURRENT (Measured) DC RES. 25Ω 650 MH					

TRANSFORMER (POWER)

ITEM No.	RATING	REPLACEMENT DATA				NOTES
		Citi-Fone PART No.	Merit PART No.	STANCOR PART No.	THORDARSON PART No.	
T1	PRI. SEC. 1 SEC. 2 117VAC 210VAC 12.6VAC @ .55A or @ .170A @ 1.4A 12.6VDC AC @ 3.6A	592 *				* Part #591 used in 6V Version.

TRANSFORMER (AUDIO OUTPUT)

ITEM No.	IMPEDANCE	REPLACEMENT DATA				NOTES
		Citi-Fone PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	
T2	PRI. SEC. 5000Ω 3-4Ω	121-A6	A-3026	A-3877①	24S51① S-6Z	① Drill new mtg. hole(s)

SPEAKER

ITEM No.	TYPE	REPLACEMENT DATA		NOTES
		Citi-Fone PART No.	QUAM PART No.	
SP1	SIZE FIELD V. C. IMP. 3½" PM 3-4Ω	5531	3A07	

VIBRATOR

ITEM No.	TYPE	INPUT VOLTS	FREQUENCY	REPLACEMENT DATA		NOTES
				Citi-Fone PART No.	MALLORY PART No.	
M1	Interrupter Interrupter	12V 6V	115% 115%	G1801 5301	G1601 1601	Model CD 6/12 Model CD 6/5

FUSES

ITEM No.	TYPE	RATING	Citi-Fone PART No.		LITTELFUSE PART No.		BUSS PART No.
			FUSE	HOLDER	FUSE	HOLDER	
M2	Slto-Blo	6 1/4A 125V			3196, 25 S/B	342014	MDX 6 1/4 HKP
M3	Slto-Blo	.150A 250V			315, 150 S/B		MDV 15/100

MISCELLANEOUS

ITEM No.	PART NAME	Citi-Fone PART No.	NOTES
M4	Crystal		Receive (Specify Channel and Frequency Desired)
M5	Crystal		Transmit (Specify Channel and Frequency Desired)
M6	Switch		Channel Selector
M7	Relay		Receive-Transmit

WIRING DATA

General-use Hook-up Wire	Use BELDEN No. 8530 (Solid) Available in 12 Colors
Shielded Antenna Lead	Use BELDEN No. 8524 (Stranded) Available in 12 Colors
8237 Low Loss (RG-8/U Type)	
8240 (Solid) Miniature (RG-58/U)	
8259 (Stranded) Miniature (RG-58/U)	
8497 3 Conductor-1 Shielded for Press-to-Talk (Neoprene)	
8496 3 Conductor-1 Shielded for Press-to-Talk (Vinyl)	
Ignition Noise Suppression	Use BELDEN No. 7300-Series Spark-Plug Sets
Bonding Strap	Use BELDEN No. 8661 (3/8 In.)

PHOTOFACT® Folder

with CIRCUITRACE®

EICO MODELS
770, 770W



EICO MODELS
770, 770W

TRADE NAME	Eico Models 770, 770W		
MANUFACTURER	Electronic Instrument Co., 3300 Northern Blvd., Long Island City 1, N. Y.		
TYPE SET	AC Operated 8 Tube Citizens Band Transmitter-Receiver		
POWER SUPPLY	110 - 120 Volts AC, 60 Cycles	RATING	54 Watts, .50 Amp. @117 Volts AC (Receive) 52 Watts, .48 Amp. @117 Volts AC (Transmit)
FREQ. RANGE	RECEIVER: Any one crystal controlled Citizens Band Channels 1 thru 23 or continuous manual tuning. TRANSMITTER: Any four Citizens Band Channels 1 thru 23		

NOTICE

ONLY THOSE PERSONS PROPERLY LICENSED ARE PERMITTED TO MAKE REPAIRS OR ADJUSTMENTS WHICH MAY RESULT IN ILLEGAL OPERATION. (REFER TO FCC RULES & REGULATIONS PART 19, SUBPART D, SECTION 19.71.)

REFERENCE AND INTERLIBRARY LOAN
SUFFOLK COOPERATIVE LIBRARY SYSTEM
627 NORTH SUNRISE SERVICE ROAD
BELLPORT, N.Y. 11713

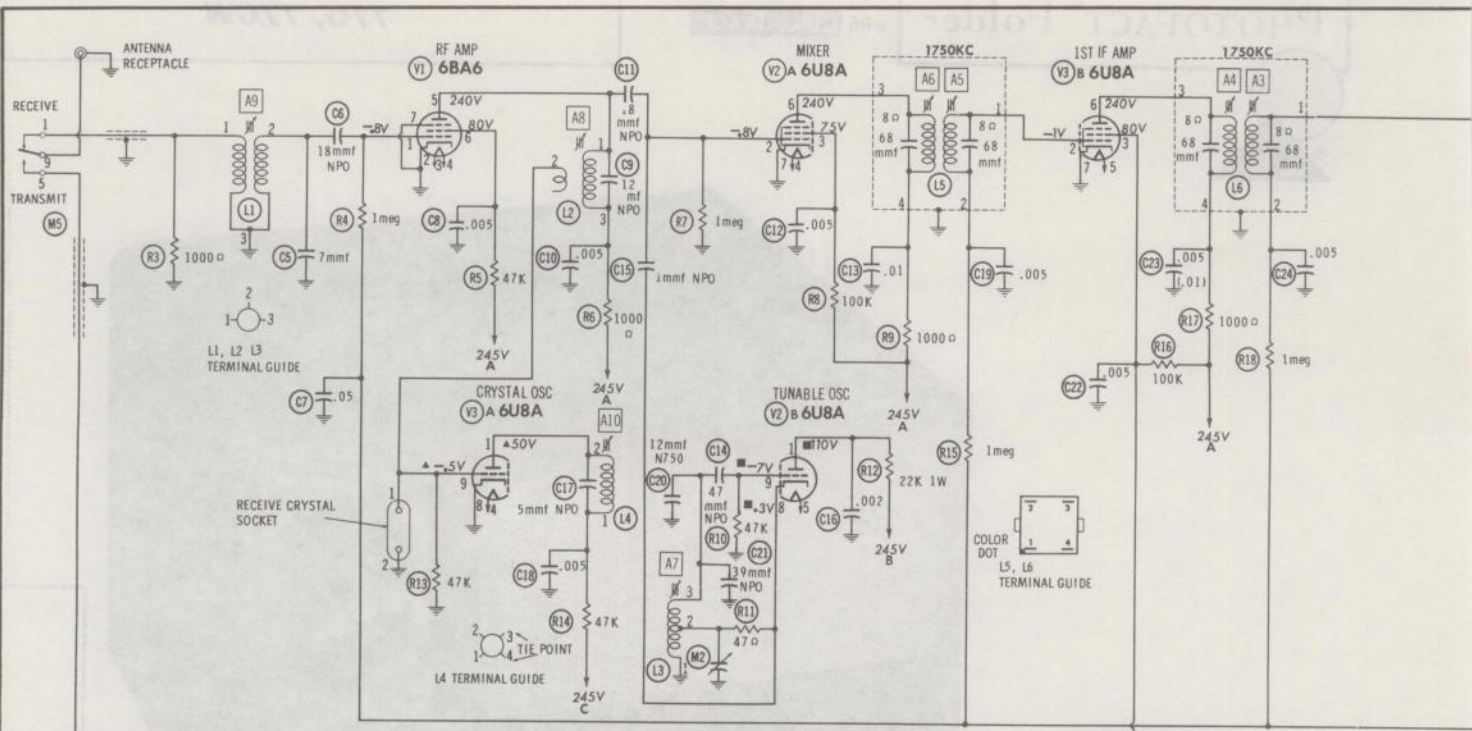
HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana



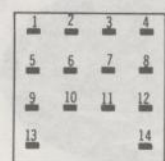
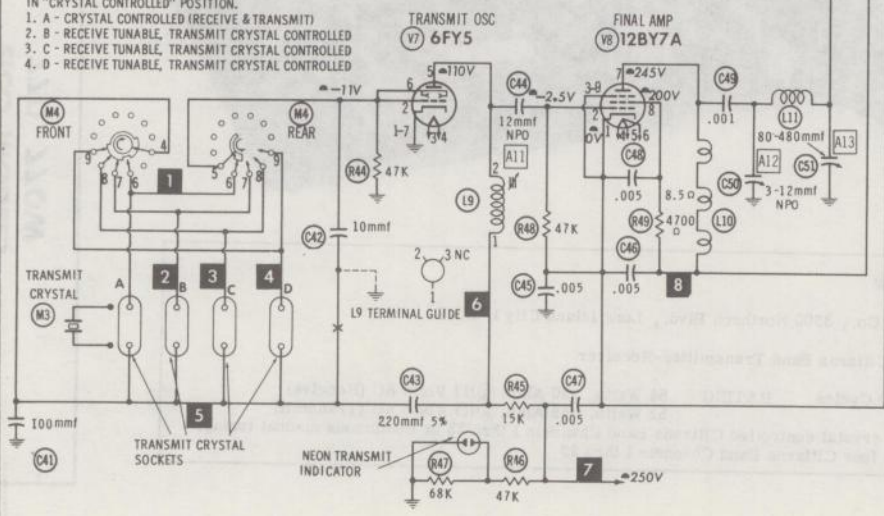
The listing of any available replacement part herein does not constitute in any case a recommendation, warranty or guaranty by Howard W. Sams & Co., Inc., as to the quality and suitability of such replacement part. The numbers of these parts have been compiled from information furnished to Howard W. Sams & Co., Inc., by the manufacturers of the particular type of replacement LY662

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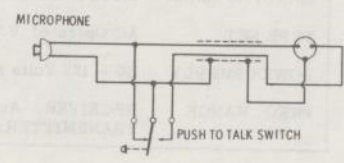
Printed in U.S. of America



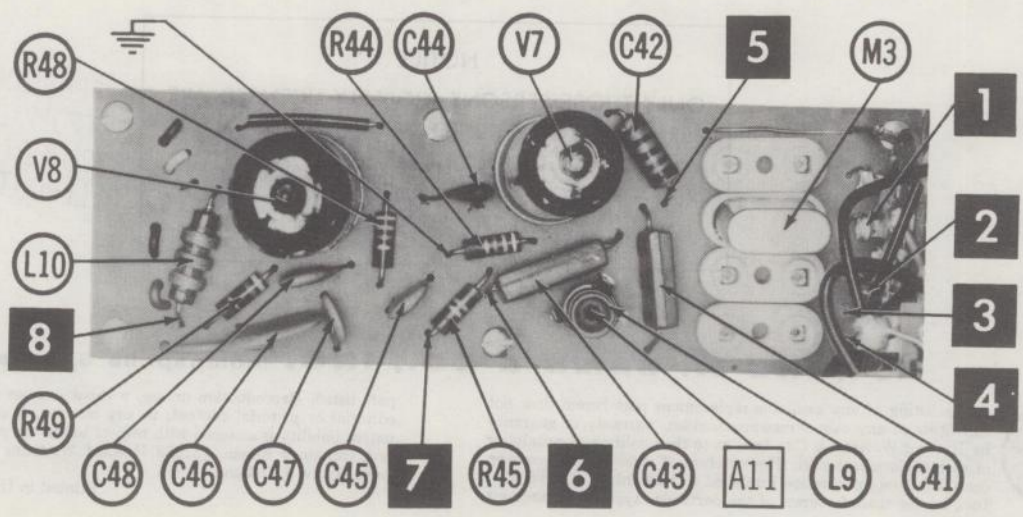
CHANNEL SELECTOR SWITCH M4 SHOWN IN "CRYSTAL CONTROLLED" POSITION.
 1. A - CRYSTAL CONTROLLED (RECEIVE & TRANSMIT)
 2. B - RECEIVE TUNABLE, TRANSMIT CRYSTAL CONTROLLED
 3. C - RECEIVE TUNABLE, TRANSMIT CRYSTAL CONTROLLED
 4. D - RECEIVE TUNABLE, TRANSMIT CRYSTAL CONTROLLED



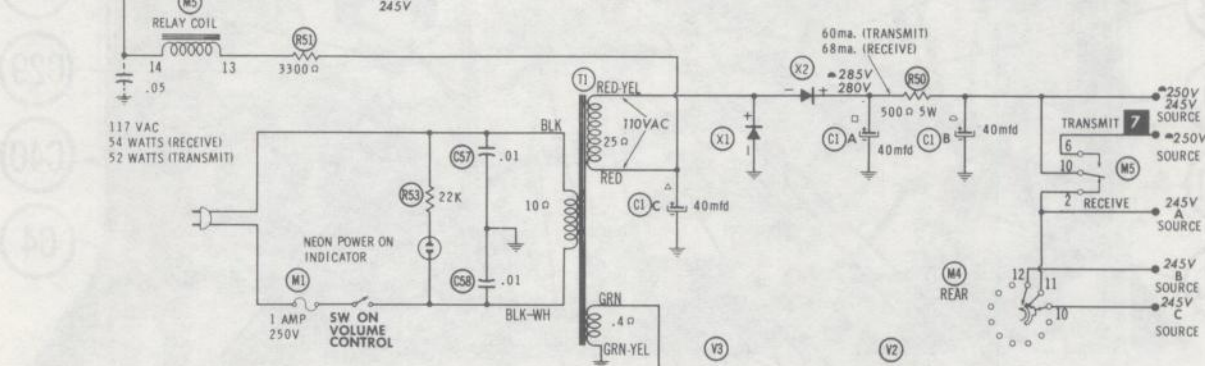
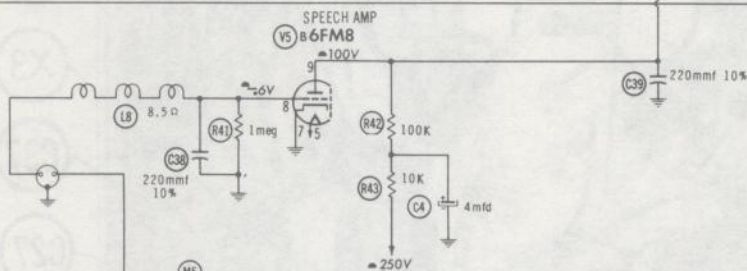
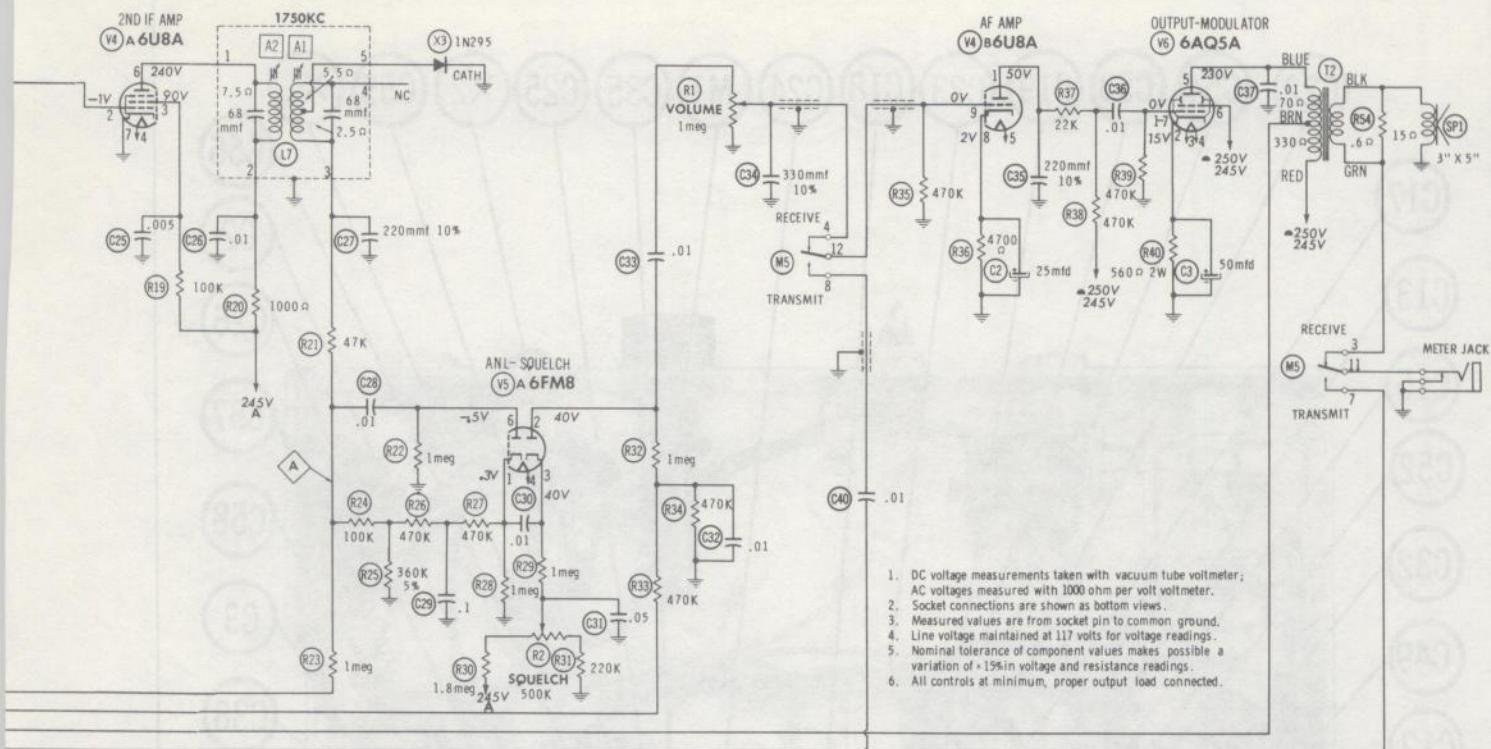
RECEIVE-TRANSMIT RELAY M5 TERMINAL GUIDE RELAY SHOWN IN "RECEIVE" POSITION.



TRANSMITTER BOARD



A Howard W. Sams
 CIRCUITRACE Photo



NUMBERS ASSIGNED TO COILS, SWITCHES, PLUGS, SOCKETS, AND TRANSFORMERS ARE TO FACILITATE CIRCUIT TRACING OR COMPONENT REPLACEMENT AND MAY NOT NECESSARILY BE FOUND ON THE UNIT.

RESISTANCE READINGS

ITEM	TUBE	Pin 1	Pin 2	Pin 3	Pin 4	Pin 5	Pin 6	Pin 7	Pin 8	Pin 9
V1	6BA6	2.5meg	0 Ω	FIL	FIL	$\pm 1500\Omega$	$\pm 47K$	0 Ω		
V2	6U8A	$\pm 122K$	1meg	$\pm 100K$	FIL	FIL	$\pm 1500\Omega$	0 Ω	47 Ω	47K
V3	6U8A	$\pm 147K$	2.5meg	$\pm 100K$	FIL	FIL	$\pm 1500\Omega$	0 Ω	0 Ω	47K
V4	6U8A	1490K	2.5meg	$\pm 100K$	FIL	FIL	$\pm 1500\Omega$	0 Ω	4700 Ω	470K
V5	6FM8	1meg	1.5meg	1.5meg	FIL	FIL	1meg	0 Ω	1meg	$\pm 110K$
V6	6AQ5A	470K	560 Ω	FIL	FIL	$\pm 900\Omega$	1500 Ω	470K		
V7	6FY5	0 Ω	47K	FIL	FIL	$\pm 15K$	47K	0 Ω		
V8	12BY7A	0 Ω	47K	0 Ω	FIL	FIL	1830 Ω	$\pm 5500\Omega$	0 Ω	

ALL MEASUREMENTS TAKEN IN "RECEIVE" POSITION UNLESS OTHERWISE DESIGNATED.

† MEASURED FROM OUTPUT OF X2.

▲ TAKEN IN "TRANSMIT" POSITION.

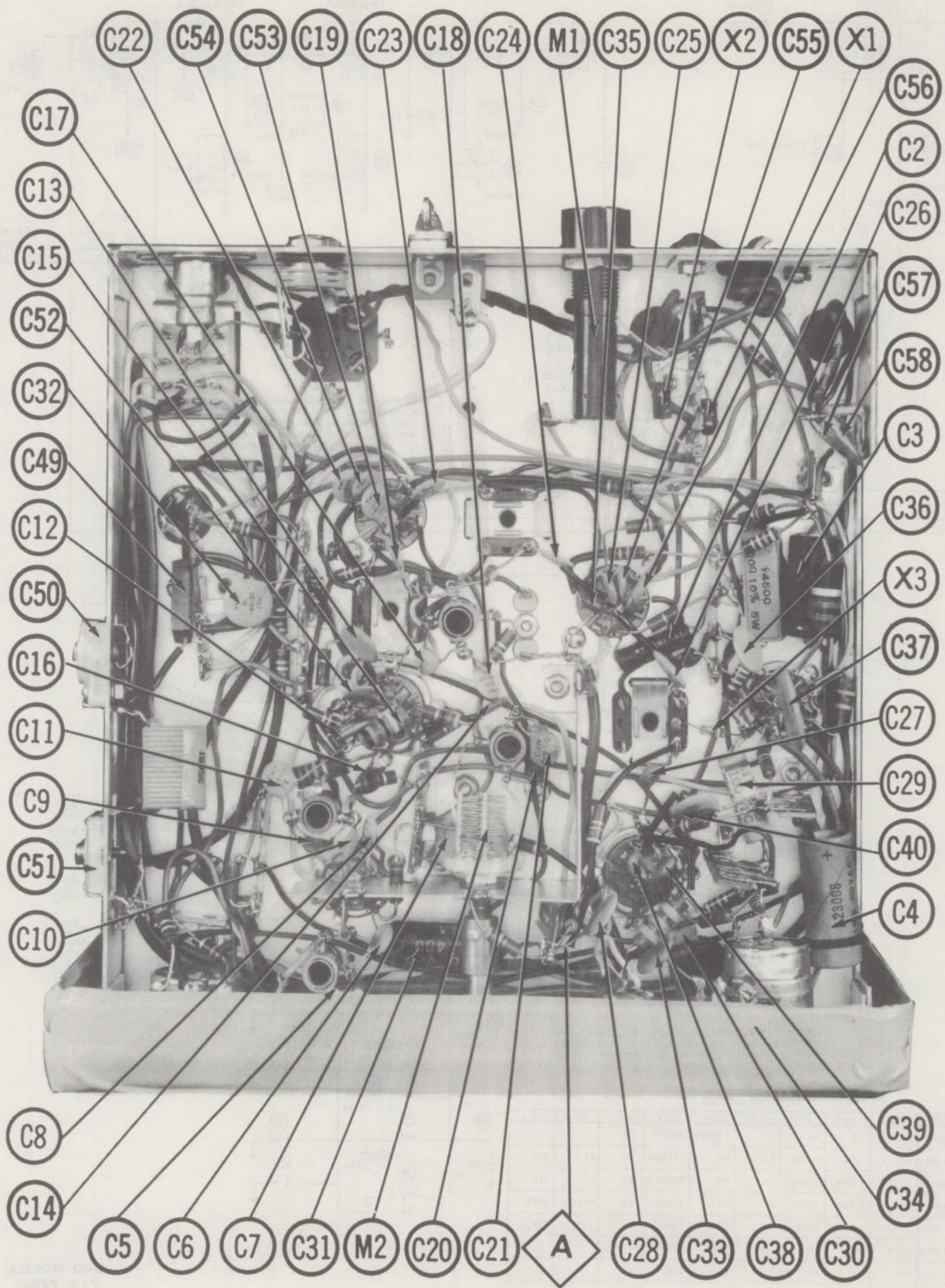
■ TAKEN IN SWITCH POSITION B, C OR D.

▲ TAKEN IN SWITCH POSITION A WITHOUT RECEIVE CRYSTAL.

A PHOTOFACT STANDARD NOTATION SCHEMATIC with CIRCUITTRACE

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EICO MODELS
770, 770W



CHASSIS BOTTOM VIEW -- CAPACITOR & MISC. IDENT.

ALIGNMENT INSTRUCTIONS

ALIGNMENT INSTRUCTIONS—READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT

Best results will be obtained when adjusting A9, A12, and A13 if the antenna normally used is connected and the unit is as nearly in the cabinet as possible.

Suggested Alignment Tools:

A1 thru A11.....GENERAL CEMENT #8282, 8606, 8606-L, 9295, 9440

WALSCO #2526, 2543, 2544, 2545

A12, A13.....GENERAL CEMENT #5000, 5003, 5066, 8271, 8272, 8276, 8277, 8290, 8609, 8722, 9150, 9298

WALSCO #2515, 2516, 2518, 2519, 2525, 2541

RECEIVER ALIGNMENT

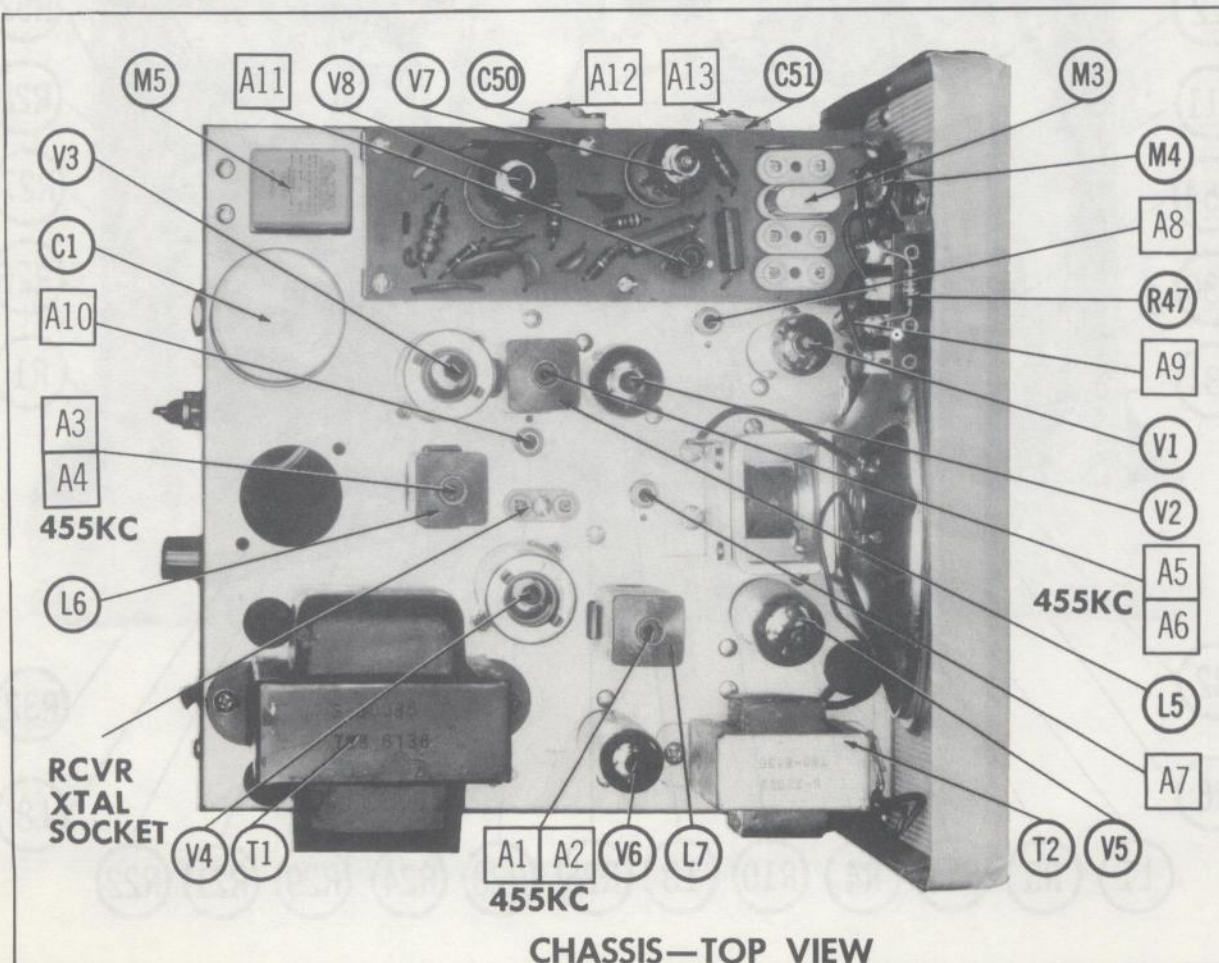
Connect DC VTVM between point Δ and ground.

	SIGNAL GENERATOR	CHANNEL	ADJUST	REMARKS
1.	High side thru .001mfd to pin 2 (grid) of mixer, common to chassis. Tune to 1750KC (Unmod.)	Any	A1, A2, A3, A4, A5, A6	Adjust for maximum deflection.
2.	High side to antenna terminal, common to chassis. Tune to Channel Frequency (Unmod.)	11 (27.085MC)	A7, A8, A9	"
3.	Not Used.		A10	Place channel selector switch in position 1. Be sure crystal is installed. (Receiver section). Connect DC VTVM between Pin 9 of V3 and ground. Adjust A10 for maximum deflection. Rock A10 to each side of peak, noting rate of dropoff. Set A10 just below peak on side of gradual dropoff.

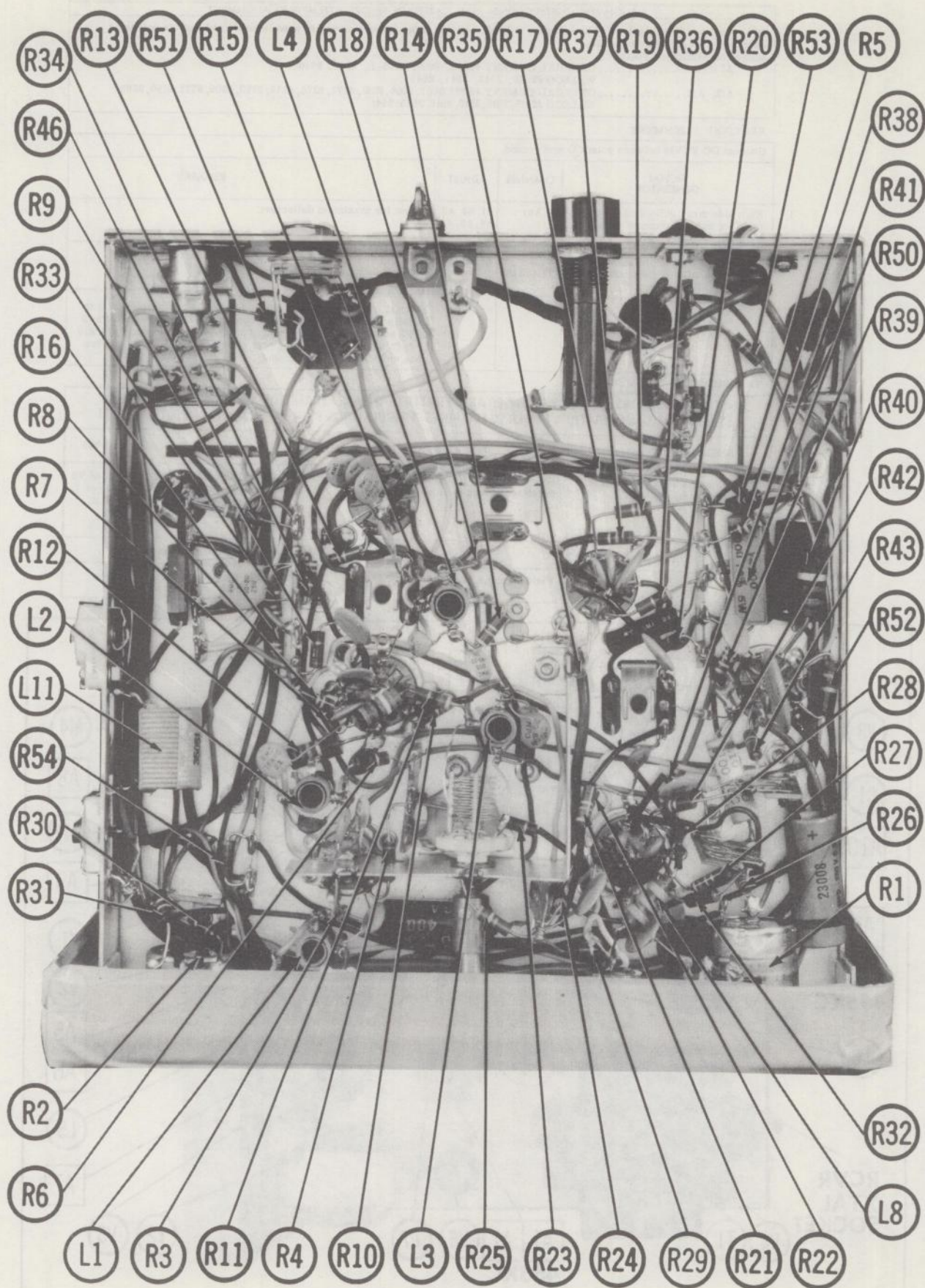
TRANSMITTER ALIGNMENT

ONLY THOSE PERSONS PROPERLY LICENSED ARE PERMITTED TO MAKE REPAIRS OR ADJUSTMENTS WHICH MAY RESULT IN ILLEGAL OPERATION. (REFER TO FCC RULES & REGULATIONS PART 19, SUBPART D, SECTION 19.71)

	SPECIAL INSTRUCTIONS	INDICATOR	ADJUST	REMARKS
1.	Place channel switch on or near the center most channel.	Connect dummy load and RF Watt-meter to antenna terminal.	A11	Connect DC VTVM between Pin 2 of V8 and ground. Rock A11 to each side of peak, noting rate of dropoff. Set A11 just below peak on side of gradual dropoff.
2.	"	"	A12, A13	Adjust for maximum output.
3.	"	Field Strength Meter.		Connect antenna to unit and readjust A12, A13 for maximum output.



CHASSIS—TOP VIEW



CHASSIS BOTTOM VIEW -- RESISTOR & INDUCTOR IDENT.

PARTS LIST AND DESCRIPTION

WIRING DATA

General-use Hook-up Wire Use BELDEN No. 8530 (Solid) Available in 12 Colors	
Shielded Antenna Lead Use BELDEN No. 8214 (Stranded) Available in 12 Colors	
8237 Low Loss (RG-8/U)	
8240 (Solid) Miniature (RG-58/U)	
8259 (Stranded) Miniature (RG-58/U)	
8497 3 Conductor - 1 Shielded for Press-to-Talk (Neoprene)	
8498 3 Conductor - 1 Shielded for Press-to-Talk (Vinyl)	
7300-Series Spark-Plug Sets	
Bonding Strap Use BELDEN No. 8861 (3/8 In.)	

TUBES

ITEM No.	* AMPEREX * GENERAL ELECTRIC		* RCA * RAYTHEON		* SYLVANIA *	
	USE	TYPE	USE	TYPE	TYPE	
V1	Rf Amp.	6BA6	Squelch-Speech Amp.	6FM8		
V2	Mixer-Tune Osc.	6U8A	Output-Modulator	6AQ5A		
V3	Crystal Osc.-1st IF Amp.	6U8A	Transmit Osc.	6FY5		
V4	2nd IF Amp.-AF Amp.	6U8A	Final Amp.	12BY7A		

POWER RECTIFIERS & SIGNAL DIODES

ITEM No.	RECTIFIERS		DIODES		NOTES
	SARKES PART No.	RCA PART No.	SARKES PART No.	RCA PART No.	
X1	93007	1N3194	F6	1N295	HY Doubler HY Doubler Detector (1N295)
X2	93007	1N3194	F6	1N295	
X3	93002				

ELECTROLYTIC CAPACITORS

ITEM No.	RATING		REPLACEMENT DATA				SPRAGUE PART No.
	CAP.	VOLT.	EICO PART No.	AEROVOX PART No.	CORNELL-DUBILIER PART No.	GENERAL ELECTRIC PART No.	
C1A	40	350	24017	AFH3-44	B0450	XC3-40	FP377.1
C1B	40	350			BBR40-250		
C2	25	250	23020	PTT26	NLW25-10	MTI-13	TVL-3787
C3	50	25	23007	PTT65	NLW50-25	MTI-17	TE-1091
C4	4	250	23008	PHS1550	BBR4-250	QTI-2	TE-1209
							TVA-1501

FIXED CAPACITORS

ITEM No.	RATING	REMARKS	REPLACEMENT DATA				SPRAGUE PART No.
			AEROVOX PART No.	CORNELL-DUBILIER PART No.	ELMENCOPART No.	MALLORY PART No.	
C5	7		C1-7	DD-6R8	L10V7	CNO-568	10TCC-V68
C6	18 NPO				C10Q18C	CNO-418	10TCC-Q18
C7	.05		BPD-05	DD-503	CUB6S5	8DP-3-503	6PS-850

FIXED CAPACITORS

ITEM No.	RATING	REMARKS	REPLACEMENT DATA				SPRAGUE PART No.
			AEROVOX PART No.	CORNELL-DUBILIER PART No.	ELMENCOPART No.	MALLORY PART No.	
C8	.005		DI-5000	DD-502	CCD-502	GP250	10TS-D50
C9	12 NPO		DI-5000	TCZ-12	CCTO-120	CNO-412	10TCC-Q12
C10	.005		DI-5000	DD-502	CCD-502	GP250	10TS-D50
C11	18 NPO		DI-5000	TCZ-18	CCTO-180	CNO-418	10TCC-Q18
C12	.005		DI-5000	DD-502	CCD-502	GP250	10TS-D50
C13	.01		BPD-01	DD-103	CCD-103	GP110	10TS-S10
C14	47		NPD-DI 47	TCZ-47	CCTO-470	CNO-447	10TCC-Q47
C15	1 NPO		DI-5000	TCZ-1	CCD-502	GP250	10TS-D50
C16	.002		DI-2000	DD-202	CCD-202	CNO-510	10TCC-V10
C17	5 NPO		NPD-DI 5	TCZ-5	CCTO-050	CNO-547	10TCC-V50
C18	.005		DI-5000	DD-502	CCD-502	GP250	10TS-D50
C19	.005		DI-5000	DD-502	CCD-502	GP250	10TS-D50
C20	12 N750						
C21	39 NPO						
C22	.005	(.00) †	DI-5000	DD-502	CCD-502	GP250	10TS-D50
C23	.005		DI-5000	DD-502	CCD-502	GP250	10TS-D50
C24	.005		DI-5000	DD-502	CCD-502	GP250	10TS-D50
C25	.005		DI-5000	DD-502	CCD-502	GP250	10TS-D50
C26	.01		BPD-01	DD-103	CCD-103	GP110	10TS-S10
C27	220 10%		DI-220	DD-221	CCD-221	GP322	10TS-T22
C28	.01		BPD-01	DD-103	CCD-103	GP110	10TS-S10
C29	.1 100V		2888N-1	DF-104	CUB2F1	GEM-201	5HK-P10
C30	.01		BPD-01	DD-103	CCD-103	GP110	10TS-S10
C31	.05 400V		P488N-05	DD-503	ADP-3-503	GP150	4PS-S50
C32	.01		BPD-01	DD-103	CCD-103	GP110	10TS-S10
C33	.01		BPD-01	DD-103	CCD-103	GP110	10TS-S10
C34	330 10%		DI-330	DD-331	CCD-331	GP333	10TS-T33
C35	220 10%		DI-220	DD-221	CCD-221	GP322	10TS-T22
C36	.01		BPD-01	DD-103	CCD-103	GP110	10TS-S10
C37	.01		BPD-01	DD-103	CCD-103	GP110	10TS-S10
C38	220 10%		DI-220	DD-221	CCD-221	GP322	10TS-T22
C39	220 10%		DI-220	DD-221	CCD-221	GP322	10TS-T22
C40	.01		BPD-01	DD-103	CCD-103	GP110	10TS-S10
C41	100		1459-100	TCZ-10	CM-19-100	MC235	MS-31
C42	10		CI-10	TCZ-10	DD-100	GP410	10TS-Q10
C43	220 5%		1459-220	22R5T22	CM-19-220J	MS-322	MS-322
C44	12 NPO			TCZ-12	CCTO-120	CNO-412	10TCC-Q12
C45	.005		DI-5000	DD-502	CCD-502	GP250	10TS-D50
C46	.005 10%		DI-5000	DD-502	CCD-502	GP250	10TS-D50
C47	.005		DI-5000	DD-502	CCD-502	GP250	10TS-D50
C48	.005		DI-5000	DD-502	CCD-502	GP250	10TS-D50
C49	.001		1469-1000	822-FZ	VCN-20-102	MC255	1FM-21
C50	3-12 NPO	#29500					
C51	80-480	#29509					
C52	.005		DI-5000	DD-502	CCD-502	GP250	10TS-D50
C53	.005		DI-5000	DD-502	CCD-502	GP250	10TS-D50
C54	.005		DI-5000	DD-502	CCD-502	GP250	10TS-D50
C55	.005		DI-5000	DD-502	CCD-502	GP250	10TS-D50
C56	.01	(.005) †	BPD-01	DD-103	CCD-103	GP110	10TS-S10
C57	.01		BPD-01	DD-103	CCD-103	GP110	10TS-S10
C58	.01						

† Alternate Value.
Eico Part Number.

CONTROLS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	USE	RESISTANCE	REPLACEMENT DATA				MALLORY PART No.
			EICO PART No.	CENTRALAB PART No.	CLAROSTAT PART No.	CTS-IRC PART No.	
R1	Volume & Switch	1meg	18059	B-70-S, or (F1)-500K, (F1)-500K, (F1)-500K, (F1)-500K	A47-1meg-Z, SWE-12, KSS-3	Q13-137, 76-1, or (BU2, C F26, SK-1000)	US3, US-26, or (UAI6A, US-41, SK-1000)
R2	Squelch	500K	18076	B-59, or (F2)-1meg, (F2)-1meg, (F2)-1meg, (F2)-1meg	A47-500K-S, KSS-3	Q11-133, or (BU2, C F16, SK-1000)	US5, or (UAS5L, SK-1000)

* "SNA PTROL"

PARTS LIST AND DESCRIPTION (CONTINUED)

RESISTORS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	RATING	REPLACEMENT DATA		ITEM No.	RATING	REPLACEMENT DATA		REMARKS
		IRC PART No.	WORKMAN PART No.			IRC PART No.	WORKMAN PART No.	
R3	1000Ω			R29	1meg			
R4	1meg			R30	1.8meg			
R5	47K			R31	220K			
R6	1000Ω			R32	1meg			
R7	1meg			R33	470K			
R8	100K			R34	470K			
R9	1000Ω			R35	470K			
R10	47K			R36	4700Ω			
R11	47Ω			R37	22K			
R12	22K 1W			R38	470K			
R13	47K			R39	470K			
R14	47K			R40	500Ω 2W			
R15	1meg			R41	100K			
R16	100K			R42	10K			
R17	1000Ω			R43	10K			
R18	1meg			R44	47K			
R19	100K			R45	15K			
R20	1000Ω			R46	47K			
R21	47K			R47	68K			
R22	1meg			R48	4700Ω			
R23	100K			R49	500Ω 5W			
R24	100K			R50	3300Ω 5W			
R25	300K 5%			R51	1300Ω 5W			
R26	470K			R52	22K			
R27	470K			R53	1meg			
R28	1meg			R54				(15Ω) †

† Alternate

COILS (RF-IF)

ITEM No.	USE	REPLACEMENT DATA				NOTES
		EICO PART No.	Merit PART No.	Miller PART No.	Stancor PART No.	
L1	Rec. Ant.	36024				
L2	Mixer (2.4uh)	36025				
L3	Osc. (Tunable)(1.6uh)	36026				
L4	Osc. (Crystal)(6.5uh)	36027	4204			
L5	1st IF	34615				
L6	2nd IF	34616				
L7	3rd IF	34617	6112			
L8	Grid Choke(100uh)	35052				
L9	Trans. Osc.(3.5uh)	36023				
L10	Final Plate (100uh)	35052				
L11	Tank Coil(1.9uh)	35051				

TRANSFORMER (POWER)

ITEM No.	RATING	REPLACEMENT DATA				NOTES
		EICO PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	
T1	117VAC ① .5A ② .068A ③ 1.7A	30035				

TRANSFORMER (AUDIO OUTPUT)

ITEM No.	IMPEDANCE	REPLACEMENT DATA				NOTES
		EICO PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	
T2	7500Ω Tap ③ 6000Ω	32023				

SPEAKER

ITEM No.	TYPE	REPLACEMENT DATA		NOTES
		EICO PART No.	QUAM PART No.	
SPI	3"x 5" PM	55014	35A05	

FUSES

ITEM No.	TYPE	RATING	REPLACEMENT DATA			
			EICO PART No.	LITTELFUSE PART No.	FUSE HOLDER	BUSS PART No.
M1	3AG S/B	1A 250V	91006	97800	341001	MDL1 HCM

MISCELLANEOUS

ITEM No.	PART NAME	EICO PART No.	NOTES
M2	Tuning Cap.	29016	
M3	Crystal	49011	
M4	Switch	60087	15mm Transmit (Order Frequency Desired)
M5	Relay	39002	Channel Selector (Rotary Wafer Type)
	Microphone	57501	Receive-Transmit
	Neon Indicator	97715	2 Used (Power On, Transmit Indicator)

CABINETS & CABINET PARTS

(When Ordering Cabinets & Cabinet Parts, Specify Model, Chassis & Color)

NAME	PART NO.	DESCRIPTION
Knob Cabinet	53034 88093	



TRADE NAME	Globe Models CB-100, CB-100A
MANUFACTURER	Globe Electronics, A Div. of Textron Electronics, Inc., 22-30S. 34th St., Council Bluffs, Iowa
TYPE SET	AC (or) Battery Operated 10 Tube Crystal Controlled Citizens Band Transmitter-Receiver
POWER SUPPLY	110 - 120 Volts AC, 60 Cycles (or) 12 Volt Storage Battery 110 - 120 Volts AC, 60 Cycles (or) 6 Volt Storage Battery
RATING	56 Watts, .5 Amp. @117 Volts AC (or) 5 Amp. @12.6 Volts DC (or) 10 Amp. @6.3 Volts DC
TUNING RANGE	Any 3 of Citizens Band Channels 1 thru 23

GLOBE MODELS
CB-100, A

NOTICE

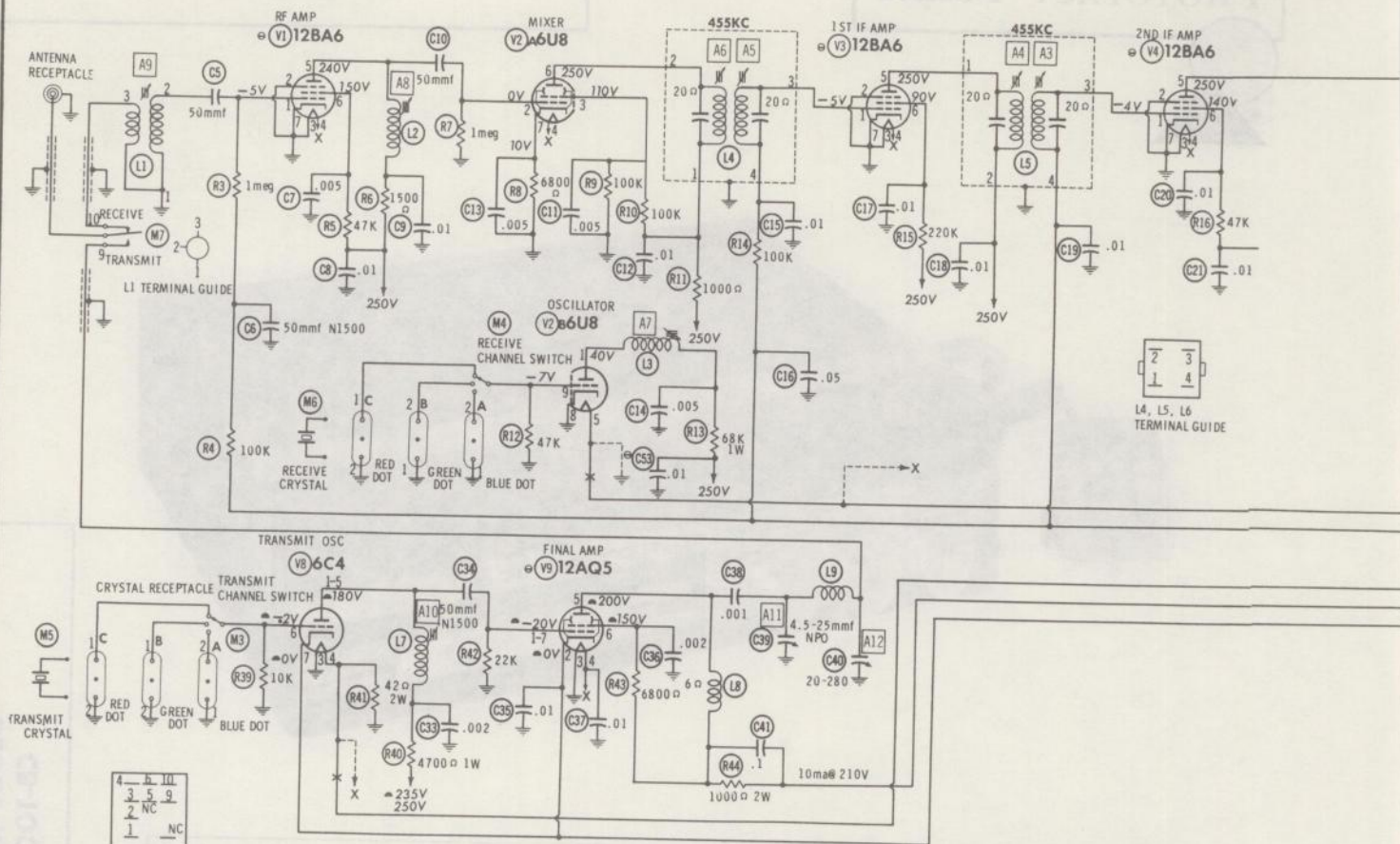
ONLY THOSE PERSONS PROPERLY LICENSED ARE PERMITTED TO MAKE ADJUSTMENTS OR REPAIRS WHICH MAY RESULT IN ILLEGAL OPERATION. (REFER TO FCC RULES & REGULATIONS PART 19, SUBPART D, SECTION 19.71).

HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana



The listing of any available replacement part herein does not constitute in any case a recommendation, warranty or guaranty by Howard W. Sams & Co., Inc., as to the quality and suitability of such replacement part. The numbers of these parts have been compiled from information furnished to Howard W. Sams & Co., Inc., by the manufacturers of LY559

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RECEIVE-TRANSMIT
RELAY TERMINAL
GUIDE (SHOWN IN
RECEIVE POSITION)

RESISTANCE READINGS

ITEM	TUBE	Pin 1	Pin 2	Pin 3	Pin 4	Pin 5	Pin 6	Pin 7	Pin 8	Pin 9
V1	12BA6	3meg	0Ω	FIL	FIL	±1700Ω	±47K	0Ω		
V2	6U8	±68K	1meg	±80K	FIL	FIL	±1200Ω	6800Ω	0Ω	47K
V3	12BA6	2meg	0Ω	FIL	FIL	±240Ω	±220K	0Ω		
V4	12BA6	1.9meg	0Ω	FIL	FIL	±240Ω	±47K	0Ω		
V5	6B8	450K	2.5meg	6800Ω	FIL	FIL	900K	74K	2meg	9K
V6	12AZ7	±255K	540K	30K	FIL	FIL	±520K	2.2meg	±2200Ω	FIL
V7	12AQ5	500K	220Ω	FIL	FIL	±850Ω	±47K	500K		
V8	6C4	4900Ω	NC	FIL	FIL	NC	10K			
V9	12AQ5	22K	≈0Ω	FIL	FIL	±1.8K	±8600Ω	22K		
V10	12BW4	310Ω	NC	NC	FIL	FIL	NC	305Ω		1

ALL MEASUREMENTS MADE IN "RECEIVE" POSITION WITH SQUELCH CONTROL SET AT NORMAL OPERATING POSITION UNLESS OTHERWISE DESIGNATED.

† MEASURED FROM PIN 9 OF V10.

1 THIS READING WILL VARY DEPENDING UPON THE CONDITION OF THE ELECTROLYTIC IN THE CIRCUIT.

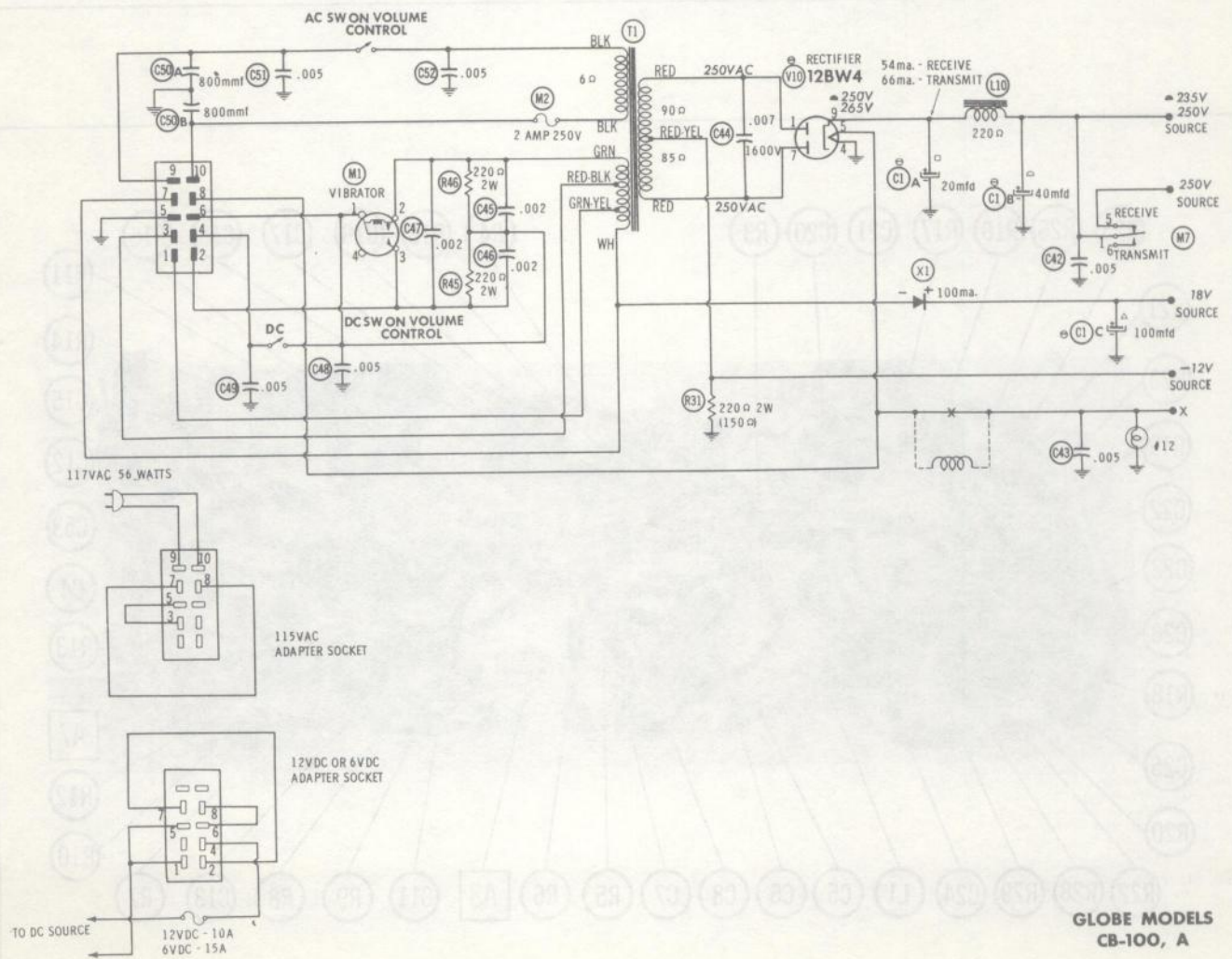
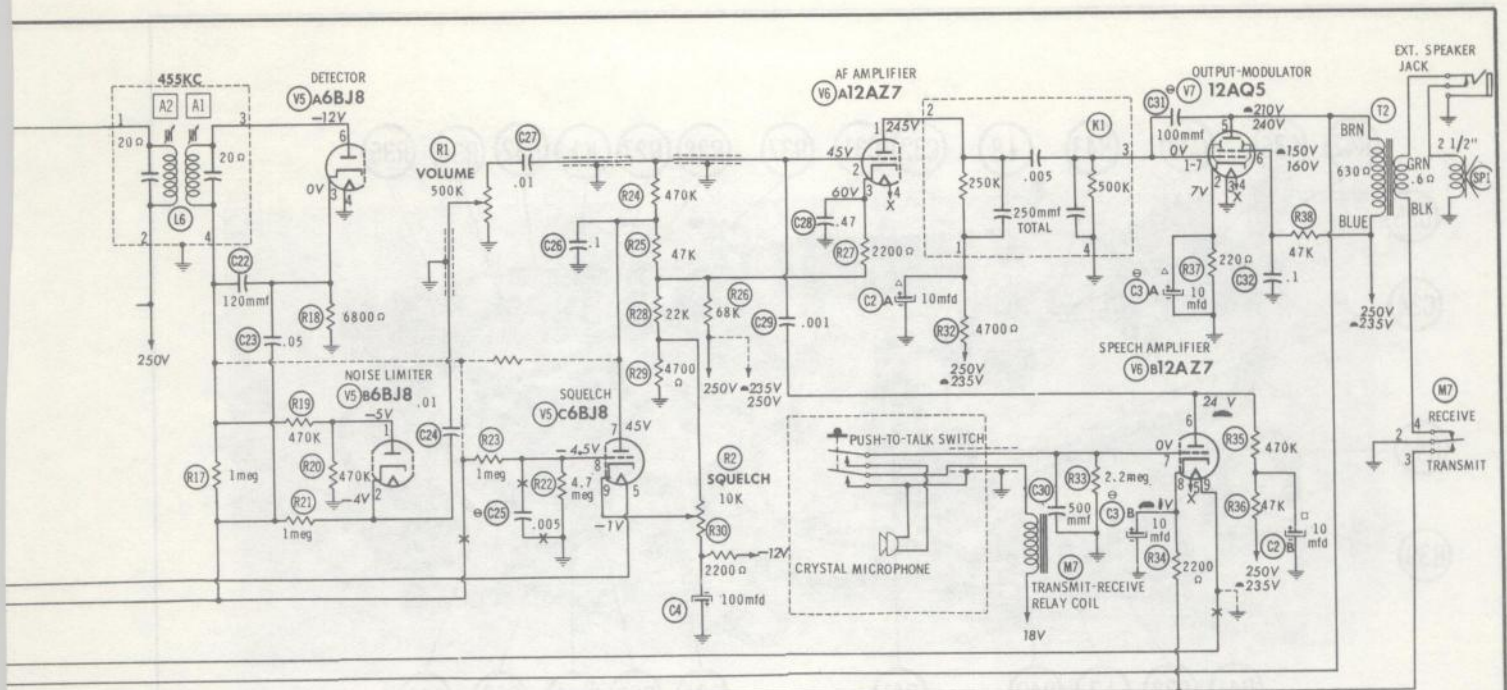
• MEASURED IN "TRANSMIT" POSITION.

NUMBERS ASSIGNED TO COILS, SWITCHES, PLUGS, SOCKETS, AND TRANSFORMERS ARE TO FACILITATE CIRCUIT TRACING OR COMPONENT REPLACEMENT AND MAY NOT NECESSARILY BE FOUND ON THE UNIT.

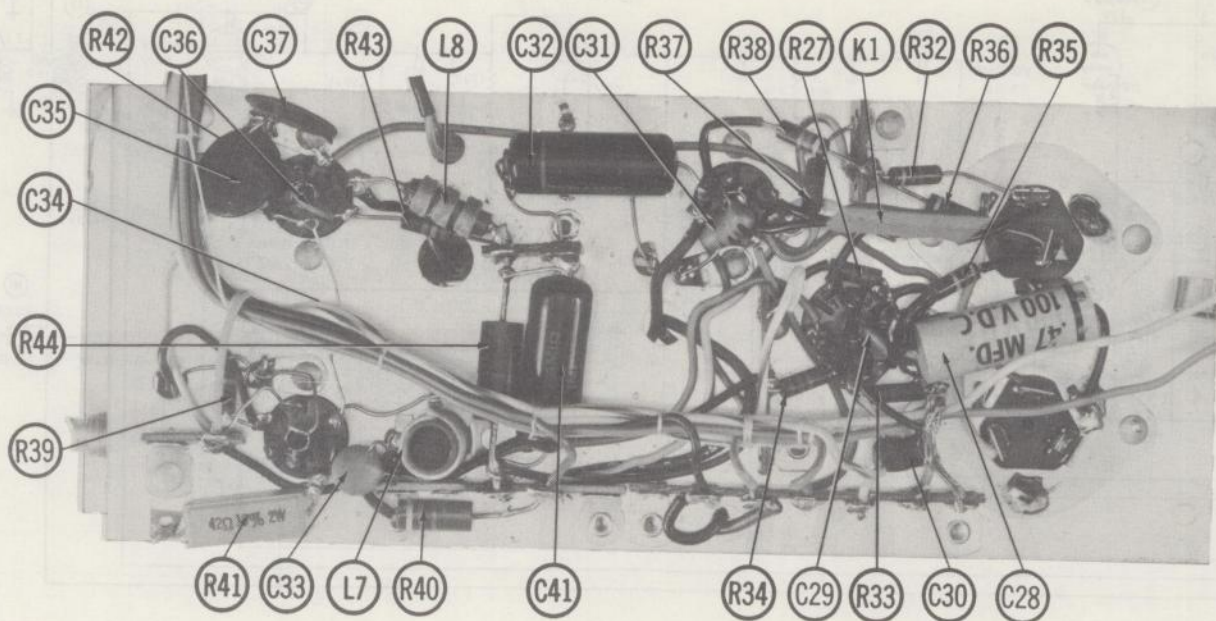
SEE PARTS LIST FOR ALTERNATE VALUE OR APPLICATION

- DC voltage measurements taken with vacuum tube voltmeter; AC voltages measured with 1000 ohm per volt voltmeter.
- Socket connections are shown as bottom views.
- Measured values are from socket pin to common ground.
- Line voltage maintained at 117 volts for voltage readings.
- Nominal tolerance of component values makes possible a variation of ±15% in voltage and resistance readings.
- All controls at minimum, proper output load connected.

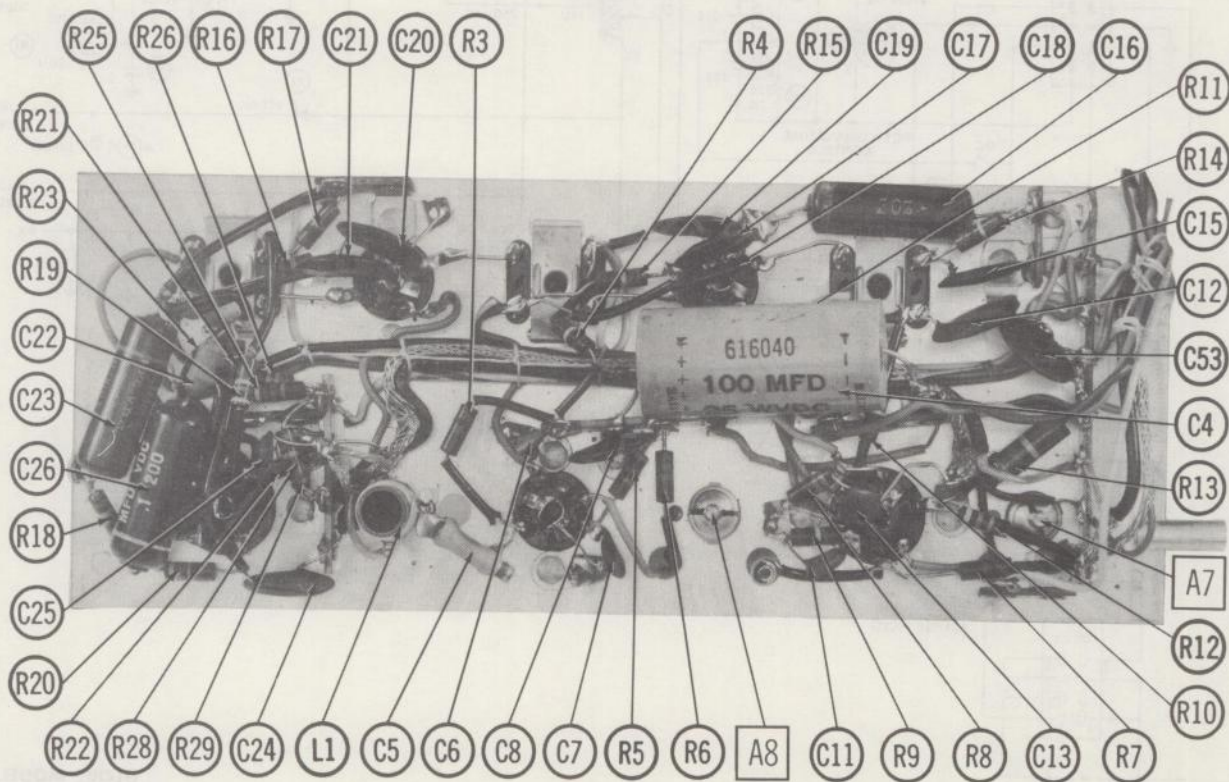
A PHOTOFACIT STANDARD NOTATION SCHEMATIC
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GLOBE MODELS
CB-100, A



TRANSMITTER CHASSIS — BOTTOM VIEW



RECEIVER CHASSIS — BOTTOM VIEW

ALIGNMENT INSTRUCTIONS

ALIGNMENT INSTRUCTIONS—READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT

Use only enough generator output to provide a usable indication.

Suggested Alignment Tools:

A1 Thru A6.....GENERAL CEMENT #8282, 8606, 8606-L, 9295, 9440
 WALSCO #2526, 2543, 2544, 2545
 A7, A8, A9, A10.....GENERAL CEMENT #5003, 8271, 8275, 8276, 8609, 8721, 8722, 9150, 9298
 WALSCO #2516, 2518, 2519
 A11, A12.....GENERAL CEMENT #5004, 5009, 8195, 8274, 8275, 8607, 8728, 8987, 8988, 8989, 9291
 WALSCO #2515, 2520, 2522, 2523, 2531, 2532, 2534, 2537, 2538

RECEIVER ALIGNMENT

Connect DC probe of VTVM to Point Δ , common to chassis.

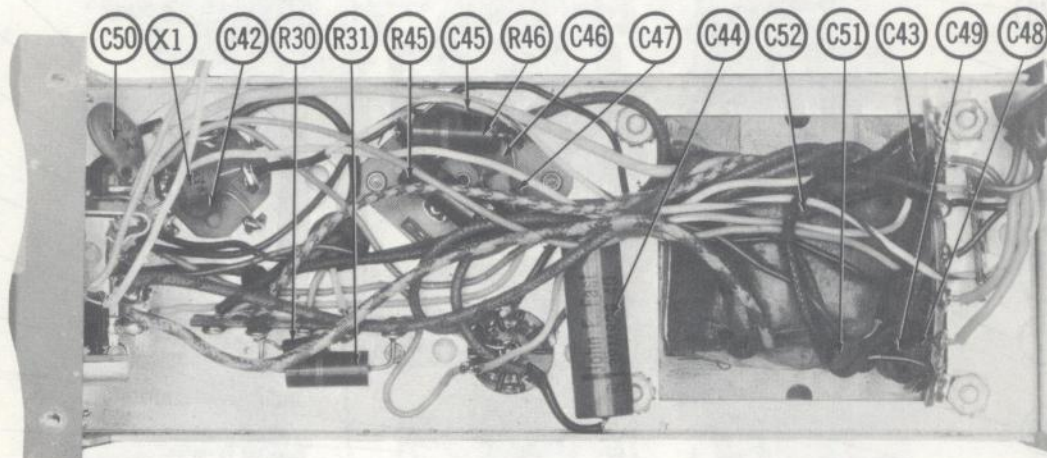
	SIGNAL GENERATOR	CHANNEL	ADJUST	REMARKS
1.	Tune to 455KC (Unmod.) High side thru .001mfd to Pin 2 (grid) of Mixer, common to ground.		A1, A2, A3, A4, A5, A6	Remove Receiver Crystal. Adjust for maximum deflection. Reinsert Crystal.
2.	Tune to Crystal Freq. High side to antenna receptacle, low side to ground.	Highest Channel Used	A7	Adjust for maximum deflection by rocking A7. Note rate of dropoff and set just below peak on side of gradual dropoff.
3.	"	"	A8, A9	Adjust for maximum deflection. Repeat Steps 2 & 3.

TRANSMITTER ALIGNMENT

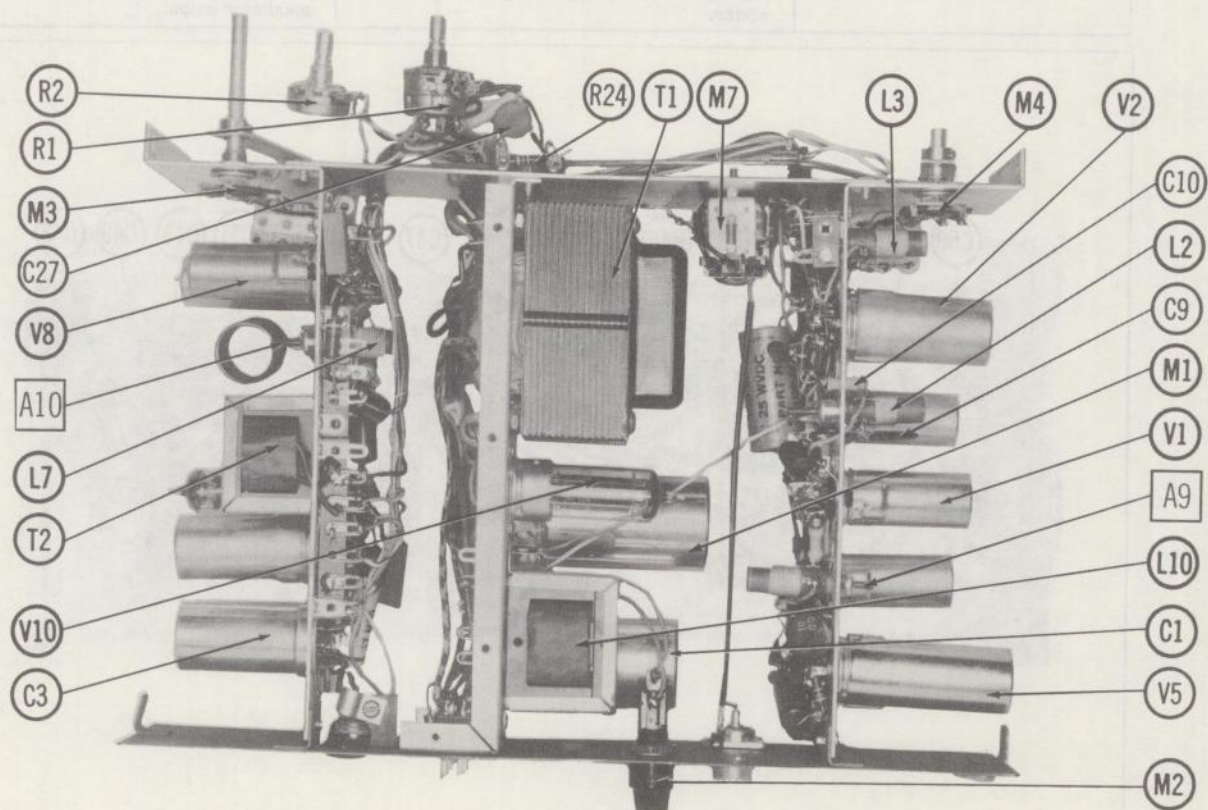
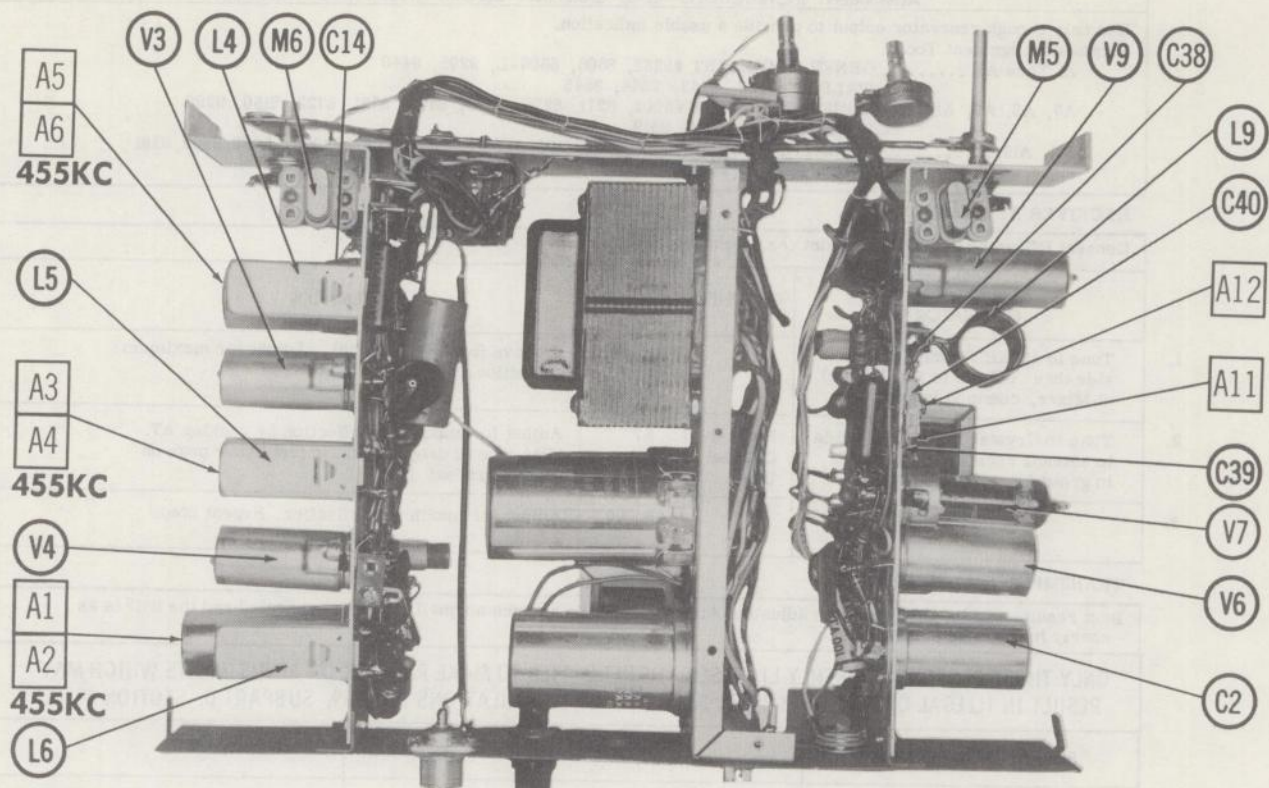
Best results will be obtained when adjusting A11 and A12 if the antenna normally used is connected and the unit is as nearly in the cabinet as possible.

ONLY THOSE PERSONS PROPERLY LICENSED ARE PERMITTED TO MAKE REPAIRS OR ADJUSTMENTS WHICH MAY RESULT IN ILLEGAL OPERATION. (REFER TO FCC RULES & REGULATIONS PART 19, SUBPART D, SECTION 19.71)

	SPECIAL INSTRUCTIONS	INDICATOR	ADJUST	REMARKS
4.	Connect suitable load to antenna receptacle.	VTVM with crystal probe. Connect to pin 1 (grid) of final amp.	A10	Key transmitter. Adjust A10 for MINIMUM of 15V. Key transmitter several times to assure stable Oscillation. Repeat if necessary.
	"	RF Wattmeter or field strength meter.	A11, A12	Key transmitter. Adjust for maximum output.



POWER CHASSIS—BOTTOM VIEW



COMPLETE CHASSIS — SIDE VIEWS

PARTS LIST AND DESCRIPTIONS

WIRING DATA

General-use Hook-up Wire	Use BELDEN No. 8530 (Solid) Available in 12 Colors
Shielded Antenna Lead	Use BELDEN No. 8234 (Stranded) Available in 12 Colors
Coiled Microphone Cable	Use BELDEN No. 8237 (Low Loss (RG-8/U) Type)
Ignition Noise Suppression	Use BELDEN No. 8259 (Stranded) Miniature (RG-58/U)
Bonding Strap	Use BELDEN No. 8487 3 Conductor - 1 Shielded for Press-to-Talk (Neoprene)
	8486 3 Conductor - 1 Shielded for Press-to-Talk (Vinyl)
	7300-Series Spark-Plug Sets
	8661 (3/8 in.)

TUBES

ITEM No.	AMPEREX	GENERAL ELECTRIC	RCA	RAYTHEON	SILVANIA
ITEM No.	TYPE	TYPE	TYPE	USE	TYPE
V1	RF Amplifier	12BA6 (6BA6)*	12AZ7	AF Amp. - Speech Amp.	12AZ7
V2	Mixer-Oscillator	6U8	12AQ5 (6AQ5)*	Output-Modulator	6U8
V3	1st IF Amplifier	12BA6 (6BA6)*	6CA	Transmitter Oscillator	6CA
V4	2nd IF Amplifier	12BA6 (6BA6)*	12AQ5 (6AQ5)*	Final Amplifier	12AQ5 (6AQ5)*
V5	Det.-ANL-Squelch	6BJ8	12BW4 (6BW4)*	Rectifier	12BW4 (6BW4)*

* 6VDC Versions.

POWER RECTIFIERS & SIGNAL DIODES

ITEM No.	CURRENT RATING (Measured)	ORIGINAL Part or Type No.	RECTIFIERS	DIODES	NOTES
ITEM No.	TYPE	TYPE	SARKES TARZIAN PART No.	RAYTHEON PART No.	
X1	.1A	3700-014	1N1763	2F4	Relay DC

ELECTROLYTIC CAPACITORS

ITEM No.	RATING CAP.	VOLT.	GLOBE PART No.	AEROVOX PART No.	CORNELL-DUBILIER PART No.	GENERAL ELECTRIC PART No.	MALLOY PART No.	PYRAMID PART No.	SPRAGUE PART No.
C1A	20	450	1106-023 ①		C1090				TVLS-3744, 4*
C1B	40	450							
C1C	100	25	1106-022	AFH2-36	C0370		FP231	TMD230	TVL-2750*
C2A	10	350							
C2B	10	350	1106-021 ②	AFH3-14	B0210		FP230, 5	TMT3282	TVL-3432, 8
C3A	10	25							
C3B	10	25							
C3C	10	25							
C4	100	25	1106-019	PRSI280	BR100-25	QTL-23	TC2501	TD-100-25	TVA-1207

① In some versions C1C may be a separate unit (Part #1106-019). C1A & B Part #1106-020.

② C3C not used.

* Not normally in distributor's stock. Available thru distributor on order to manufacturer.

FIXED CAPACITORS (cont)

ITEM No.	RATING	REMARKS	AEROVOX PART No.	CORNELL-DUBILIER PART No.	ELMENDO PART No.	MALLOY PART No.	SPRAGUE PART No.
C9	.01		BPD-01	BYA10S1	CCD-103	B-110	5HK-S10
C10	.50		SI 50	LI005	CCD-500	GP450	10TS-Q50
C11	.005		BPD-005	BYA10D5	CCD-502	B-250	5HK-D50
C12	.01		BPD-01	BYA10S1	CCD-103	B-110	5HK-S10
C13	.005		BPD-005	BYA10D5	CCD-502	B-250	5HK-D50
C14	.005		BPD-005	BYA10D5	CCD-103	B-110	5HK-S10
C15	.01		BPD-01	BYA10S1	CCD-502	B-250	5HK-D50
C16	.05	200V	P288N-05	CU2855	4DP-3-503	GEM-415	2TM-S50
C17	.01		BPD-01	BYA10S1	CCD-103	B-110	5HK-S10
C18	.01		BPD-01	BYA10S1	CCD-103	B-110	5HK-S10
C19	.01		BPD-01	BYA10S1	CCD-103	B-110	5HK-S10
C20	.01		BPD-01	BYA10S1	CCD-103	B-110	5HK-S10
C21	.01		SI 120	LI0712	CCD-103	B-110	5HK-S10
C22	.120		P288N-05	CU2855	4DP-3-503	GEM-415	2TM-S50
C23	.05	200V	BPD-01	BYA10S1	CCD-103	B-110	5HK-S10
C24	.005		BPD-005	BYA10D5	CCD-502	B-250	5HK-D50
C25	.005		P288N-1	CU28PI	2DP-3-104	GEM-201	2TM-P10
C26	.1	200V	BPD-01	BYA10S1	CCD-103	B-110	5HK-S10
C27	.01		P288N-47	CU28P47	IDP-4-474	GEM-2047	2TM-P47
C28	.47		BPD-001	BYA10D1	CCD-102	B-210	5HK-D10
C29	.001		SI 500	LI075	CCD-501	GP350	10TS-T50
C30	.500		SI 100	LI075	CCD-101	GP310	10TS-T10
C31	.1	200V	P288N-1	CU28PI	2DP-3-104	GEM-201	2TM-P10
C32	.02		BPD-002	BYA10D2	CCD-202	B-220	5HK-D20
C33	.50	N1500	BPD-01	BYA10S1	CCD-103	B-110	5HK-S10
C34	.01		BPD-002	BYA10D2	CCD-202	B-220	5HK-D20
C35	.002		BPD-01	BYA10S1	CCD-103	B-110	5HK-S10
C36	.01		BPD-01	BYA10S1	CCD-102	B-210	5HK-D10
C37	.001		BPD-001	BYA10D1	CCD-102	B-210	5HK-D10
C38	.001		832-AZ	832-AZ			
C39	4, 5-25 NPO		DF-104	CU28PI	464		
C40	20-280		DF-104	CU28PI	464		
C41	.1	200V	P288N-1	CU28PI	2DP-3-104	GEM-201	2TM-P10
C42	.005		BPD-005	BYA10D5	CCD-502	B-250	5HK-D50
C43	.005		BPD-005	BYA10D5	CCD-502	B-250	5HK-D50
C44	.007	1800V	PI684CM-007	CU28D7	10DP-3-702	GEM-1627	MB-D7
C45	.002		BPD-002	BYA10D2	CCD-202	B-220	5HK-D20
C46	.002		BPD-002	BYA10D2	CCD-202	B-220	5HK-D20
C47	.002		BPD-002	BYA10D2	CCD-202	B-220	5HK-D20
C48	.005		BPD-005	BYA10D5	CCD-502	B-250	5HK-D50
C49	.005		BPD-005	BYA10D5	CCD-502	B-250	5HK-D50
C50A	800		BPD-2X001	BYD6D01	CCD-801	B2X210	5HK-2D10
C51	.005		BPD-005	BYA10D5	CCD-502	B-250	5HK-D50
C52	.005		BPD-005	BYA10D5	CCD-502	B-250	5HK-D50
C53	.01		BPD-01	BYA10S1	CCD-103	B-110	5HK-S10

Note 1. Not used in some versions.

Globe Part Number.

* Not normally in distributor's stock. Available thru distributor on order to manufacturer.

CONTROLS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	USE	RESISTANCE	GLOBE PART No.	CENTRALAB PART No.	CLAROSTAT PART No.	CTS-IRC PART No.	MALLOY PART No.
R1	Volume & Switch	500K	2300-015	B-60-S, or (A-B-60, KR-2, AK-6)	A47-500K-Z, SWE-20, RS-2	Q13-133, or (BUI, CF25, SSI, W/F)*	U48, US27 or (U455A, US42, SL-3500)
R2	Squelch	10K	2300-022	B-14, or (A-B-14, AK-8)	A47-10K-S, RS-2	Q11-116 or (BUI, U20, or (U414, C/F9, SSI, DC1)*	U20, or (U414, SL-3500)

* "SNAPTRON"

FIXED CAPACITORS

ITEM No.	RATING	REMARKS	AEROVOX PART No.	CORNELL-DUBILIER PART No.	ELMENDO PART No.	MALLOY PART No.	SPRAGUE PART No.
C5	50		SI 50	LI005	CCD-500	GP450	10TS-Q50
C6	50	N1500	BPD-005	BYA10D5	CCD-502	B-250	5HK-D50
C7	.005		BPD-01	BYA10S1	CCD-103	B-110	5HK-S10
C8	.01						

PARTS LIST AND DESCRIPTIONS (Continued)

RESISTORS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	RATING	REPLACEMENT DATA		ITEM No.	RATING	REPLACEMENT DATA		REMARKS
		IRC PART No.	WORKMAN PART No.			IRC PART No.	WORKMAN PART No.	
R3	1meg			R25	47K			
R4	100K			R26	68K			
R5	47K			R27	2200Ω			
R6	1500Ω			R28	22K			
R7	1meg			R29	4700Ω			
R8	6800Ω			R30	2200Ω			
R9	100K			R31	220Ω 2W			
R10	100K			R32	4700Ω			
R11	1000Ω			R33	2.2meg			
R12	47K			R34	2200Ω			
R13	68K 1W			R35	470K			
R14	100K			R36	47K			
R15	220K			R37	220Ω			
R16	47K			R38	47K			
R17	1meg			R39	10K			
R18	6800Ω			R40	4700Ω 1W			
R19	470K			R41	42Ω 2W			
R20	470K			R42	22K			
R21	1meg			R43	6800Ω			
R22	4.7meg			R44	1000Ω 2W			
R23	1meg			R45	220Ω 2W			
R24	470K			R46	220Ω 2W			

* Alternate

COILS (RF-IF)

ITEM No.	USE	REPLACEMENT DATA				NOTES
		GLOBE PART No.	Miller PART No.	Stancor PART No.	Workman PART No.	
L1	Ant.	1400-104	TV118	RTC-8568	T232A	
L2	RF	1400-105	TV-118	RTC-8609	T246	
L3	Osc. Plate	1400-103	TV-118	RTC-8609	T246	
L4	1st IF	1205-009	BC-352	RTC-8636	T012	
L5	2nd IF	1205-009	BC-353	RTC-8637	T013	
L6	3rd IF	1205-009	BC-353	RTC-8637	T013	
L7	Osc. Plate	1400-106	TV-118	RTC-8609	T246	
L8	RF (120uh)		TV-118	RTC-8609	T246	
L9	Output Final	1400-107	TV-182	RTC-8508	T307	

FILTER CHOKE

ITEM No.	RATINGS	REPLACEMENT DATA				NOTES
		INDUCTANCE (10 CURRENT 1000 μ)	GLOBE PART No.	Merit PART No.	Stancor PART No.	
L10	DC RES. 220Ω CURRENT .068A	3.2H	1300-017			

TRANSFORMER (POWER)

ITEM No.	RATING	REPLACEMENT DATA				NOTES
		PRI.	SEC. 1	SEC. 2	Triad PART No.	
T1	117VAC 500VCT ③ .5A (.066A)* 12.8V @ 2.2A (.066A)* (Operation)					*Transmit

TRANSFORMER (AUDIO OUTPUT)

ITEM No.	IMPEDANCE	REPLACEMENT DATA				NOTES
		GLOBE PART No.	Merit PART No.	Stancor PART No.	Triad PART No.	
T2	17K 3-4Ω	1203-011				

SPEAKER

ITEM No.	TYPE	REPLACEMENT DATA		NOTES
		SIZE	QUAM PART No.	
SP1	2 1/2" PM 3-4Ω	4002-001	25A07	

COMPONENT COMBINATIONS

ITEM No.	USE	DESCRIPTION	GLOBE PART No.	REPLACEMENT DATA
K1	Audio Coupling	250mmf (Total), .01mf, 250K, 500K	1109-001	Aerovox Centralab PC-81 Sprague T-2

VIBRATOR

ITEM No.	TYPE	INPUT VOLTS-FREQUENCY	REPLACEMENT DATA			NOTES
			GLOBE PART No.	CORNELL-DUBILIER PART No.	MALORY PART No.	
M1	Interrupter Interrupter	12 115% 6 115%	4001-001	G8801 5301*	G1601 1601*	12 Volt Version * 6 Volt Version

FUSES

ITEM No.	TYPE	RATING	REPLACEMENT DATA			
			GLOBE PART No.	LITTELFUSE PART No.	FUSE HOLDER	BUSS PART No.
M2	3AG	2A 250V			312002 (3AG 2A 250V)	AGC 2 HKP-CC

MISCELLANEOUS

ITEM No.	PART NAME	GLOBE PART No.	NOTES
M3	Switch	2100-027	Transmitter Channel (Rotary Wafer Type)
M4	Switch	2100-028	Receiver Channel (Rotary Wafer Type)
M5	Crystal	3700-128	Transmitter
M6	Crystal	3500-015	Receiver
M7	Relay	4000-008	Transmitt-Receive

CABINETS & CABINET PARTS

(When Ordering Cabinets & Cabinet Parts, Specify Model, Chassis & Color)

NAME	PART NO.	DESCRIPTION
Front Panel Cabinet	1800-020 1700-029	



REFERENCE AND INTERLIBRARY LOAN
SUFFOLK COOPERATIVE LIBRARY SYSTEM
627 NORTH SUNRISE SERVICE ROAD
BELLPORT, N.Y. 11713



MODEL G-14 (3430)

GONSET MODELS
G-14 (3430), G-14 (3433)

TRADE NAME	Gonset Models G-14 (3430), G-14 (3433)	
MANUFACTURER	Gonset Division, Young Spring, Wire Corp., 801 S. Main Street, Burbank, California	
TYPE SET	AC-Battery Operated 9 Tube Citizens Band Transmitter-Receiver	
POWER SUPPLY	Model G-14 (3430): 110-120 Volts AC, 60 Cycles (or) 12 Volt Storage Battery Model G-14 (3433): 110-120 Volts AC, 60 Cycles (or) 6 Volt Storage Battery	
RATING	RECEIVE: 71 Watts, .65 Amp. @117 Volts AC 5 Amp. @12.6 Volts DC 10 Amp. @6.3 Volts DC	TRANSMIT: 74 Watts, .68 Amp. @117 Volts AC 5.2 Amp. @12.6 Volts DC 10.4 Amp. @6.3 Volts DC
TUNING RANGE	Any 4 of Citizens Band Channels 1 thru 23	

NOTICE

ONLY THOSE PERSONS PROPERLY LICENSED ARE
PERMITTED TO MAKE REPAIRS OR ADJUSTMENTS
WHICH MAY RESULT IN ILLEGAL OPERATION.
(REFER TO FCC RULES & REGULATIONS PART 19,
SUBPART D, SECTION 19.71.)

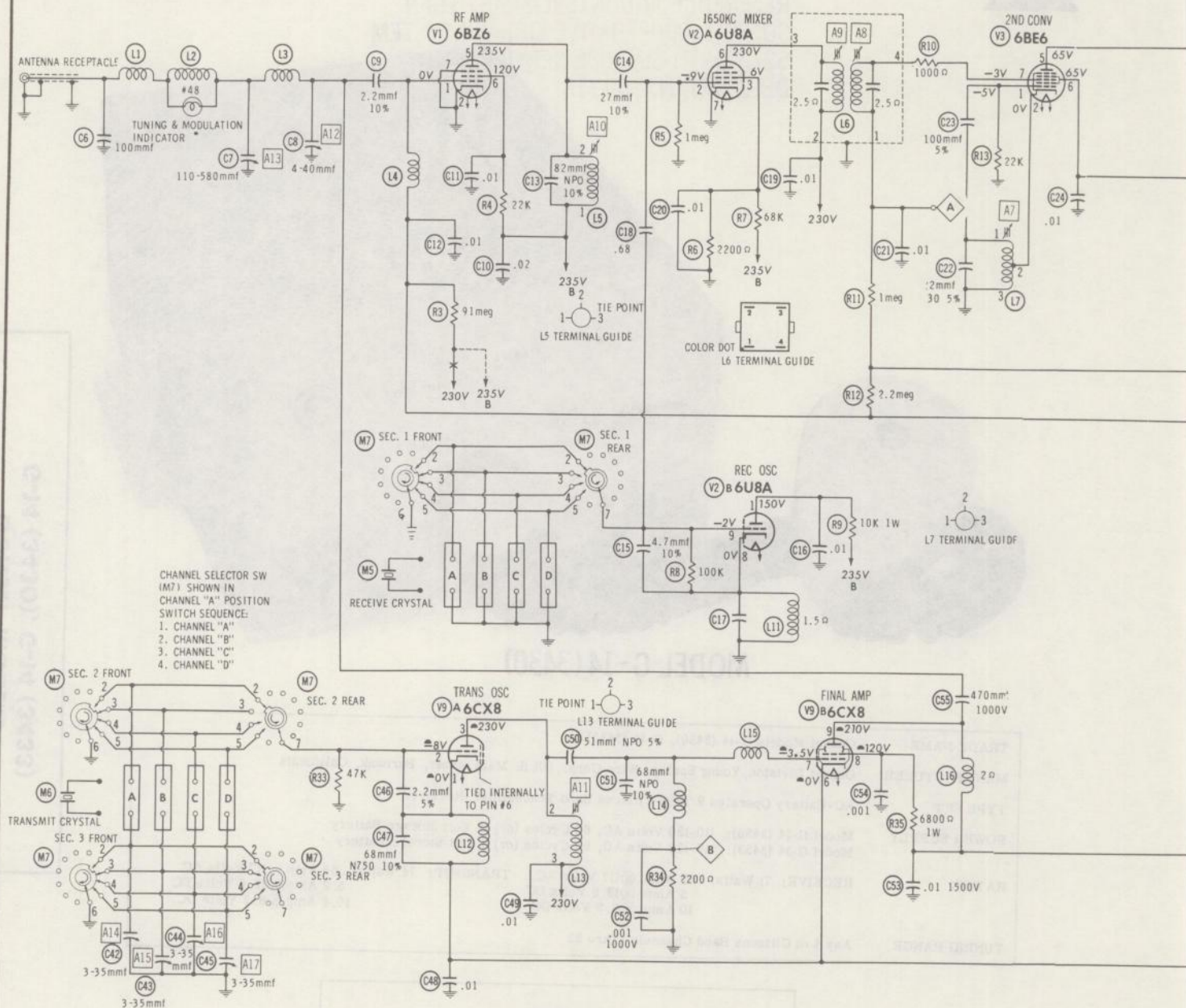
HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana



The listing of any available replacement part herein does not constitute in any case a recommendation, warranty or guaranty by Howard W. Sams & Co., Inc., as to the quality and suitability of such replacement part. The numbers of these parts have been compiled from information furnished to Howard W. Sams & Co., Inc., by the manufacturers of the particular type of replacement LY648

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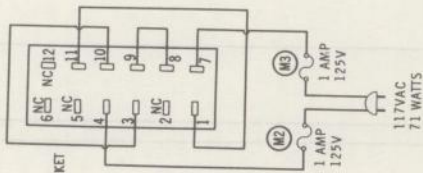


SEE PARTS LIST FOR ALTERNATE VALUE OR APPLICATION

- DC voltage measurements taken with vacuum tube voltmeter; AC voltages measured with 1000 ohm per volt voltmeter.
- Socket connections are shown as bottom views.
- Measured values are from socket pin to common ground.
- Line voltage maintained at 117 volts for voltage readings.
- Nominal tolerance on component values makes possible a variation of $\pm 15\%$ in voltage and resistance readings.

A PHOTOFAC STANDARD NOTATION SCHEMATIC
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ALL READINGS TAKEN IN "RECEIVE" POSITION UNLESS OTHERWISE DESIGNATED.
 ALL CONTROLS SET AT MINIMUM EXCEPT SQUELCH CONTROL WHICH IS SET AT NORMAL POSITION.
 † MEASURED FROM OUTPUT OF X2. † MEASURED IN "TRANSMIT" POSITION. NC NO CONNECTION



ALIGNMENT INSTRUCTIONS

ALIGNMENT INSTRUCTIONS—READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT

Best results are obtained when adjusting A12 and A13 if the antenna normally used is connected and the unit is as nearly in the cabinet as possible.

Suggested Alignment Tools:

A1 thru A7..... GENERAL CEMENT #5097, 8727
WALSCO #2515
A8 thru A11..... GENERAL CEMENT #8282, 8606, 8606-L, 9091
WALSCO #2526, 2541, 2542, 2543, 2544
A12 thru A17..... GENERAL CEMENT #5000, 5003, 5066, 8276, 8290, 9087, 9089
WALSCO #2512, 2525, 2528

RECEIVER ALIGNMENT

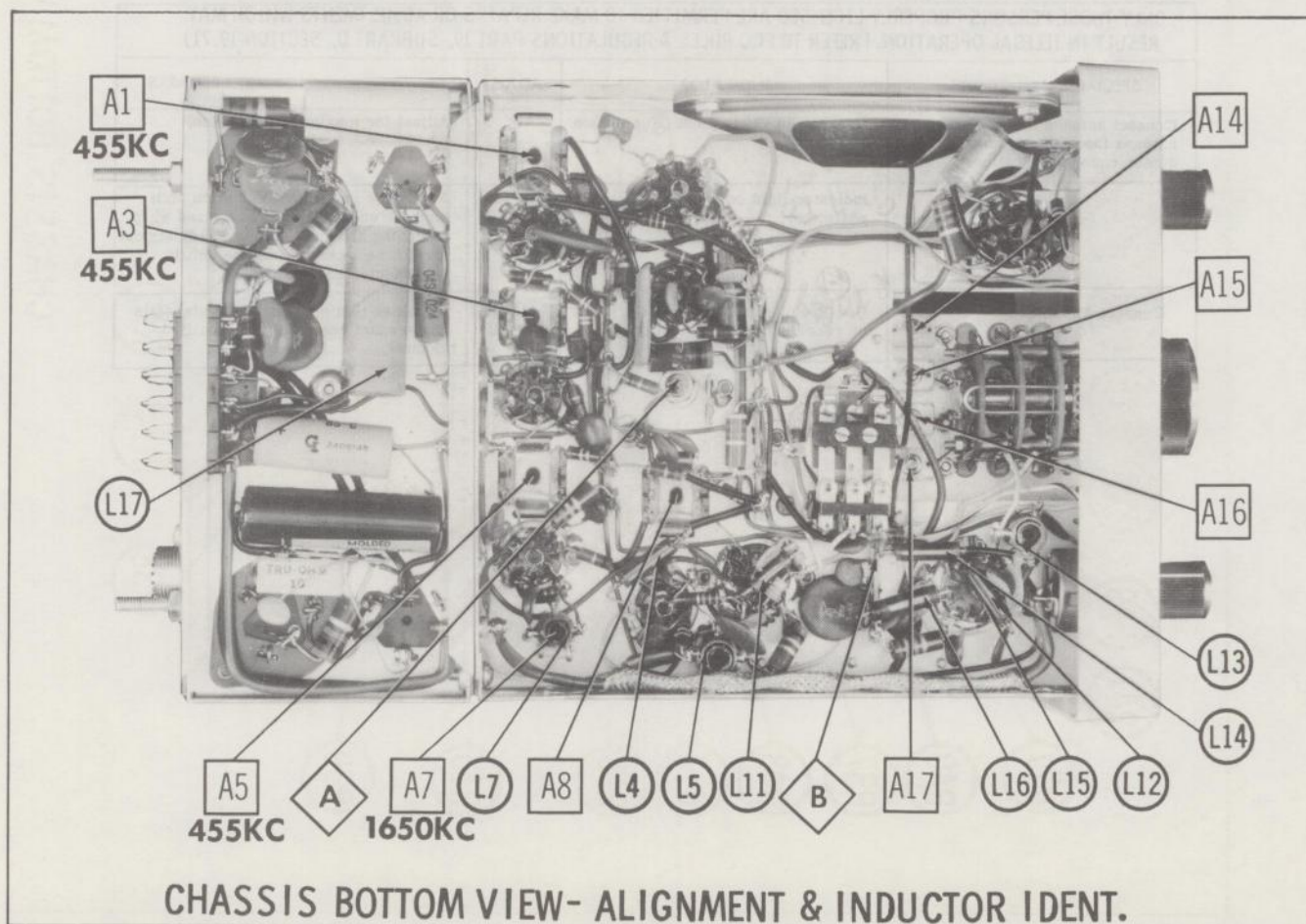
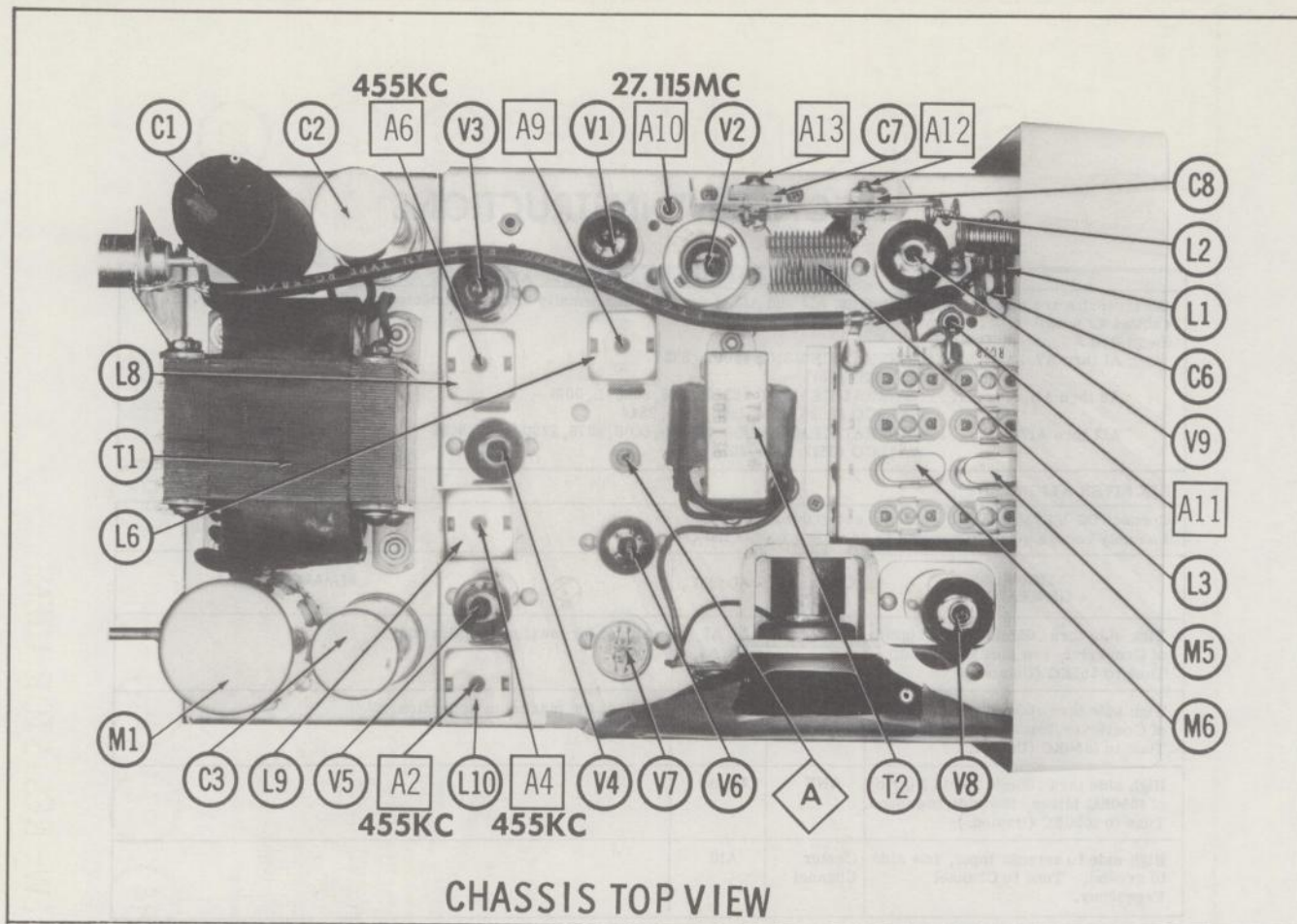
Connect DC VTVM between point $\textcircled{A}$ and ground.
Use only enough generator output to provide a usable indication.

SIGNAL GENERATOR	CHANNEL	ADJUST	REMARKS
High side thru .05mfd to pin 7 (grid) of Converter, low side to ground. Tune to 455KC (Unmod.)	ANY	A1, A2, A3, A4, A5, A6	Adjust for maximum deflection.
High side thru .05mfd to pin 7 (grid) of Converter, low side to ground. Tune to 1650KC (Unmod.)	Center Channel	A7	Adjust for maximum deflection.
High side thru .05mfd to pin 2 (grid) of 1650KC Mixer, low side to ground. Tune to 1650KC (Unmod.)	ANY	A8, A9	"
High side to antenna input, low side to ground. Tune to Channel Frequency.	Center Channel	A10	"

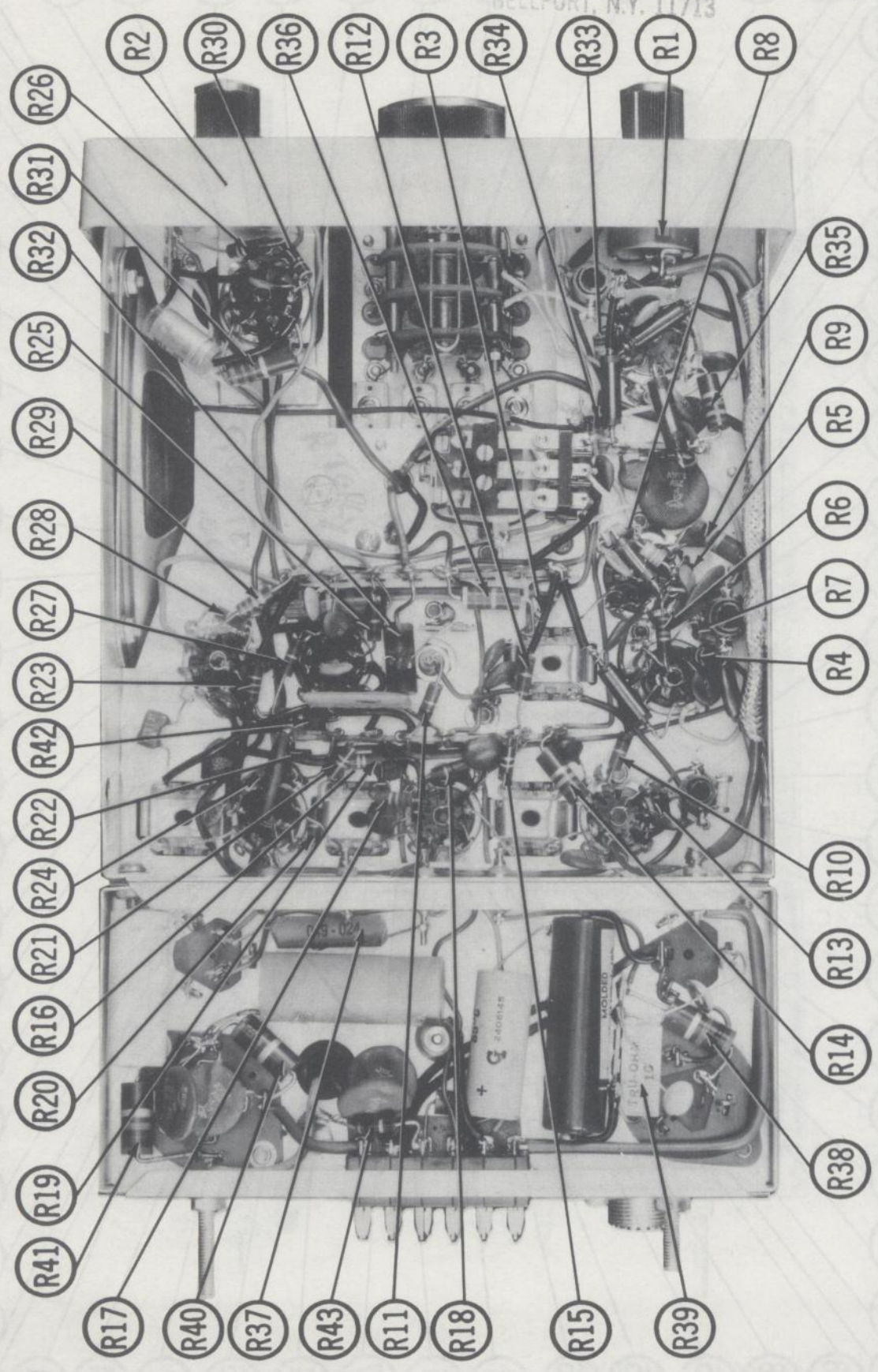
TRANSMITTER ADJUSTMENTS

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RESULT IN ILLEGAL OPERATION. (REFER TO FCC RULES & REGULATIONS PART 19, SUBPART D, SECTION 19.71)

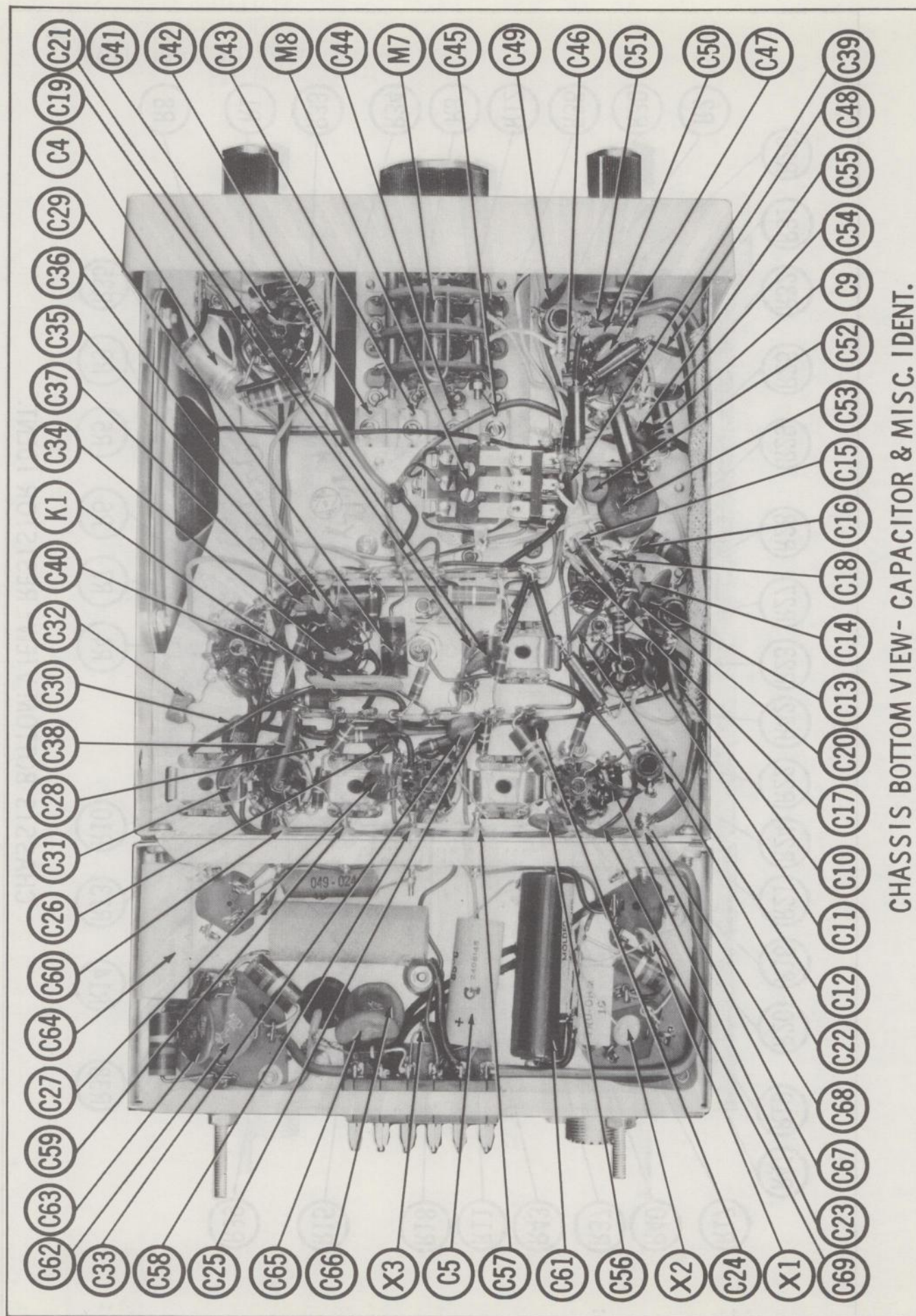
SPECIAL INSTRUCTIONS	INDICATOR	ADJUST	REMARKS
Connect antenna dummy load to antenna input. Set transmitter for center channel operation.	Connect VTVM to point  , common to ground.	All	Adjust for maximum deflection.
"	Indicator light on front panel or RF wattmeter.	A12, A13	Adjust for maximum indication until no difference in output is noticed when switching channels. Slight readjustment may be necessary when the unit is reconnected to the antenna.
Connect Antenna	Use Frequency measuring device or receiver of known accuracy.	A14, A15, A16, A17	Adjust so that associated crystal falls in the exact center of the specified channel.



CHV2212 BOLLOW ALIEM- CV 2401106 8-412C IDENT



CHASSIS BOTTOM VIEW- RESISTOR IDENT.



CHASSIS BOTTOM VIEW- CAPACITOR & MISC. IDENT.

PARTS LIST AND DESCRIPTION

WIRING DATA

General-use Hook-up Wire	Use BELDEN No. 8530 (Solid) Available in 12 Colors
Shielded Antenna Lead	Use BELDEN No. 8524 (Stranded) Available in 12 Colors
Lowest Loss (RG-8/U Type)	8214
Low Loss (RG-8/U)	8237
Miniature (RG-58/U)	8240 (Solid)
Miniature (RG-58/U)	8259 (Stranded)
Miniature (RG-58/U)	8497 3 Conductor - 1 Shielded for Press-to-Talk (Neoprene)
3 Conductor - 1 Shielded for Press-to-Talk (Vinyl)	8496 3 Conductor - 1 Shielded for Press-to-Talk (Vinyl)
Series Spark-Plug Set	7300-Series Spark-Plug Set
Ignition Noise Suppression	Use BELDEN No. 8661 (3/8 In.)
Bonding Strap	Use BELDEN No. 8661 (3/8 In.)

TUBES

ITEM No.	USE	GENERAL ELECTRIC	RAYTHEON	SILVANIA	TYPE
V1	RF Amp.	6B26			6BA6
V2	1650KC Mixer - Rec. Crystal Osc.	6U8A			6AL5
V3	Converter	6BE6			6AV6
V4	1st IF Amp.	6BA6			6CW5
					6CX8

POWER RECTIFIERS & SIGNAL DIODES

ITEM No.	CURRENT RATING (Measured)	ORIGINAL Part or Type No.	RCA	SARKES TARZIAN PART No.	DIODES	NOTES
X1	.150A	474-025	IN3194	F4	HV Rectifier	
X2	.150A	474-025	IN3194	F4	HV Rectifier	
X3	.087A	474-004	IN3194	2F4	LV Relay Control	

ELECTROLYTIC CAPACITORS

ITEM No.	RATING CAP. VOLT.	GENERAL ELECTRIC	CORNELL-DUBILIER PART No.	AEROVOX PART No.	REPLACEMENT DATA	SPRAGUE PART No.
C1	125	200	XA0312	AFH-25-60	XC1-14	TVIS-1470*
C2	125	200	XA0312	AFH-25-60	XC1-14	TVIS-1470*
C3A	30	350	B0310	AFH-25-60	XC3-11	TVL-2628
C4	25	25	NLW25-25	PTT82	MT1-11	TE-1207
C5	50	25	BR50-25	PRS1265	Q1-15	TVA-1206

* Not normally in distributor's stock. Available thru distributor on order to manufacturer.
 ① Model G14(5433) uses 250mfd 50V in this application (Part #073-078).

FIXED CAPACITORS

ITEM No.	RATING	REMARKS	AEROVOX PART No.	CORNELL-DUBILIER PART No.	ELMENDO PART No.	SPRAGUE PART No.
C6	100 5%	#089-024	ADM-15-101	TCZ-100	VCN-20-101	MS-31
C7	110-580	#089-005			467	
C8	4-40				422	
C9	2.2 10%					
C10	.02					
C11	.01					
C12	.01					
C13	82 NPO 10%					
C14	27 10%					
C15	4.7 10%					
C16	.01					
C17	30 NPO 10%					
C18	.68					
C19	.01					

FIXED CAPACITORS (cont)

ITEM No.	RATING	REMARKS	AEROVOX PART No.	CORNELL-DUBILIER PART No.	ELMENDO PART No.	SPRAGUE PART No.
C20	.01		BPD-01	BYA10S1	CCD-103	5HK-S10
C21	.01		BPD-01	BYA10S1	CCD-103	5HK-S10
C22	22 N330 5%	#084-244	ADM-15-101	22R5T1	VCN-20-101	MS-31
C23	100 5%		BPD-01	BYA10S1	CCD-103	5HK-S10
C24	.01		BPD-01	BYA10S1	CCD-103	5HK-S10
C25	.01		BPD-01	BYA10S1	CCD-103	5HK-S10
C26	.01		BPD-01	BYA10S1	CCD-103	5HK-S10
C27	.01		BPD-01	BYA10S1	CCD-103	5HK-S10
C28	.01		BPD-01	BYA10S1	CCD-103	5HK-S10
C29	.01		BPD-01	BYA10S1	CCD-103	5HK-S10
C30	.01		BPD-01	BYA10S1	CCD-103	5HK-S10
C31	.01		BPD-01	BYA10S1	CCD-103	5HK-S10
C32	100 5%		ADM-15-101	22R5T1	VCN-20-101	MS-31
C33	.01		BPD-01	BYA10S1	CCD-103	5HK-S10
C34	.02		BPD-002	BYA10D2	CCD-202	5HK-D20
C35	.002		BPD-002	BYA10D2	CCD-202	5HK-D20
C36	470 10%		DI-470	SR5147	CCS-471	10TS-147
C37	.1 200V		P288N-1	MP2P1	2DP-3-104	2PS-P10
C38	.01		BPD-01	BYA10S1	CCD-103	5HK-S10
C39	.01		BPD-01	BYA10S1	CCD-103	5HK-S10
C40	.01		BPD-01	BYA10S1	CCD-103	5HK-S10
C41	.01		BPD-01	BYA10S1	CCD-103	5HK-S10
C42	3-35	#089-006			403	5HK-D10
C43	3-35	#089-006			403	5HK-D10
C44	3-35	#089-006			403	5HK-D10
C45	3-35	#089-006			403	5HK-D10
C46	2.2 5%					
C47	68 N750 10%		N750-D1 68	C10Q68U	CCTN-680	10TCC-V22
C48	.01		BPD-01	BYA10S1	CCD-103	10TCU-Q68
C49	.01		BPD-01	BYA10S1	CCD-103	5HK-S10
C50	51 NPO 5%		NPO-D1 68	C10Q51C	CCTO-680	10TCC-Q68
C51	68 NPO 10%		BPD-01	BYA10D1	CCD-103	5HK-S10
C52	.01 1000V		BPD-01	BYA10D1	CCD-103	5HK-S10
C53	.01		BPD-01	BYA10D1	CCD-103	5HK-S10
C54	.01		BPD-01	BYA10D1	CCD-103	5HK-S10
C55	470 1000V		1468-00047	BYA10D1	VCN-20-471	5HK-S10
C56	.01		BPD-01	BYA10S1	CCD-103	5HK-S10
C57	.01		EF-001	FT-1000	CCF-102	CT-280
C58	.01		EF-001	FT-1000	CCF-102	CT-280
C59	.01		EF-001	FT-1000	CCF-102	CT-280
C60	.01		EF-001	FT-1000	CCF-102	CT-280
C61	.25 600V 10%		P688N-25	MP6P25	6DP-5-254	6PS-P25
C62	.01 1500V			HVE16S1	16CP-4-103	BL-S10
C63	.01 1500V			HVE16S1	16CP-4-103	BL-S10
C64	1mfd 100V		P288N-1.0	MP2W1	IDP-5-105	BL-S10
C65	.01 1500V			HVE16S1	16CP-4-103	BL-S10
C66	.01 1500V			HVE16S1	16CP-4-103	BL-S10
C67	.01		EF-001	FT-1000	CCF-102	CT-280
C68	.01		EF-001	FT-1000	CCF-102	CT-280
C69	.01		BPD-01	BYA10S1	CCD-103	5HK-S10

Gosnet Part Number.

CONTROLS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	USE	RESISTANCE	GOSNET PART No.	CENTRALAB PART No.	CLAROSTAT PART No.	REPLACEMENT DATA
R1	Volume & Switch	250K	052-081	B-51, KR-1, or (F2-250, KR-1, S1204)	A47-250K-Z, SWE-12, FS-3	Q13-130, 76-1, or (BUL, C F23, SSI, GC)*
R2	Squelch	500K	052-082A	B-59, or (F1-500K, S1204)	A47-500K-S, FS-3	Q11-133, or (BUL, C F16, SSI, DC)*

* "SNAPTROL"

PARTS LIST AND DESCRIPTION (CONTINUED)

RESISTORS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	RATING	REPLACEMENT DATA		ITEM No.	RATING	REPLACEMENT DATA		REMARKS
		IRC PART No.	WORKMAN PART No.			IRC PART No.	WORKMAN PART No.	
R3	91meg			R24	82Ω			
R4	22K			R25	1meg			
R5	1meg			R26	120K			
R6	2200Ω			R27	1meg			
R7	68K			R28	2.2meg			
R8	100K			R29	270K			
R9	10K 1W			R30	470K			
R10	1000Ω			R31	220Ω 2W			
R11	1meg			R32	100Ω 2W			
R12	2.2meg			R33	47K			
R13	22K			R34	2200Ω			
R14	27K 1W			R35	6800Ω 1W			
R15	100K			R36	470Ω 1W	PW5-330	5W-SQ-330	
R16	10K			R37	330Ω 5W	PW5-10	5W-SQ-10	
R17	68K			R38	100Ω 2W			
R18	82Ω			R39	100 5W			
R19	470K			R40	150Ω 2W			
R20	1meg			R41	150Ω 2W			
R21	150K			R42	6.8Ω 1W			
R22	10K			R43	1meg			
R23	68K							

COILS (RF-IF)

* Used in early versions.

ITEM No.	USE	REPLACEMENT DATA		ITEM No.	USE	REPLACEMENT DATA		NOTES
		GONSET PART No.	Merit PART No.			Stancor PART No.	Workman PART No.	
L1	RF (.56uh)	027-077	TV-239	4588	RTC-8513	T958		
L2	Indicator Shunt	011-118A						
L3	RF (5.6uh)	012-512						
L4	RF (5.6uh)	027-028						
L5	Rec. RF	012-414	BC-565	4609	RTC-8519	T959		
L6	1650KC IF	014-032				T216		
L7	Rec. Osc.	012-511						
L8	1st 455KC IF	014-086	BC-352	12-C1	RTC-8632	T607		
L9	2nd 455KC IF	014-086	BC-353	12-C2	RTC-8633	T608		
L10	3rd 455KC IF	014-086	BC-353	12-C2	RTC-8633	T608		
L11	Rec. Osc. Choke	027-004	BC-565	4609	RTC-8519	T959		
L12	Trans. Osc. Choke	027-028				T216		
L13	Osc. Doubler	012-415	BC-565	4609	RTC-8519	T959		
L14	RF (5.6uh)	027-028						
L15	RF (.47uh)	027-073						
L16	RF (16uh)	027-032						
L17	Hash Choke (4uh)							

TRANSFORMER (POWER)

ITEM No.	RATING	REPLACEMENT DATA		ITEM No.	RATING	REPLACEMENT DATA		NOTES
		GONSET PART No.	Merit PART No.			STANCOR PART No.	THORDARSON PART No.	
T1	117VAC @ 115VAC @ 12.6VAC .65A .14ADC @ 2A (.68A) * (.15A) * (or)	271-068E (271-071C) ①						* Transmit ① Alternate Part Number.
	SEC. 1							
	SEC. 2							
	SEC. 3							
	SEC. 4							
	SEC. 5							
	12.6VDC @ 5A (5.2A) *							

TRANSFORMER (AUDIO OUTPUT)

ITEM No.	IMPEDANCE	REPLACEMENT DATA		ITEM No.	IMPEDANCE	REPLACEMENT DATA		NOTES
		GONSET PART No.	Merit PART No.			STANCOR PART No.	THORDARSON PART No.	
T2	11000Ω 3-4Ω Tap @ 3600Ω	273-016						

SPEAKER

ITEM No.	TYPE	REPLACEMENT DATA		NOTES
		GONSET PART No.	QUAM PART No.	
SP1	3"x5" PM 3-4Ω	152-023	35A05	

COMPONENT COMBINATIONS

ITEM No.	USE	DESCRIPTION	GONSET PART No.	REPLACEMENT DATA
K1	Det.-Squelch Net	(3) 100mmf., .01mfd, (2) 220K, (3) 1meg		

VIBRATOR

ITEM No.	TYPE	INPUT VOLTS	FREQUENCY	REPLACEMENT DATA		NOTES
				GONSET PART No.	MALLORY CORNELL-DUBILIER PART No.	
M1	Interrupter	12	115%	117-003	G-1601	Model G-14 (3430)
	Interrupter	6	115%	117-008	5371	Model G-14 (3433)

FUSES

ITEM No.	TYPE	RATING	GONSET PART No.	HOLDER	REPLACEMENT DATA		BUSS PART No.
					FUSE	LITTELFUSE PART No.	
M2	3AG S/B	1A 125V	482-055		313001 (3AG 1A 125V) S/B		MDL 1
M3	3AG S/B	1A 125V	482-055		313001 (3AG 1A 125V) S/B		MDL 1
M4	3AG S/B	10A 32V	482-007 ①		311010 155020 (3AG 10A 32V)		AGC 10
		20A 32V	482-008 ②		307020 155020 (3AG 20A 32V)		AGC 20

① Model G-14 (3430) only.
② Model G-14 (3433) only.

MISCELLANEOUS

ITEM No.	PART NAME	GONSET PART No.	NOTES
M5	Crystal	171-096C	Receive Transmitter
M6	Switch	111-091	Channel Selector (Rotary Wafer Type)
M7	Relay, 12V	111-090	Receive-Transmit
M8	Relay, 6V	113-021	Receive-Transmit
	Microphone	678-031	Ceramic
	Power Cable	678-030	AC
	Power Cable	678-032	12 Volt DC
	Power Cable		6 Volt DC

CABINETS & CABINET PARTS

(When Ordering Cabinets & Cabinet Parts, Specify Model, Chassis & Color)

ITEM No.	NAME	PART NO.	DESCRIPTION
	Knob	211-071	Small
	Knob	211-073	Large
	Cabinet	485-066A	
	Front Panel	441-037	



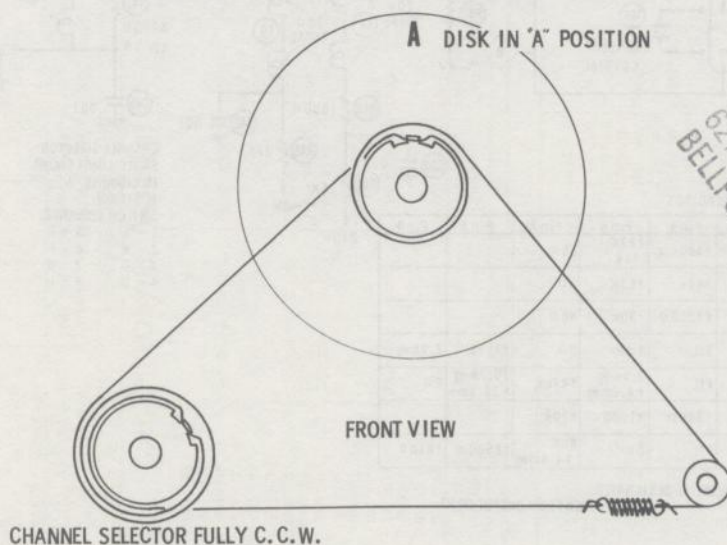
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TRADE NAME	Hallicrafters Model CB-3
MANUFACTURER	The Hallicrafters Co., 4400 W. 45th Street, Chicago 32, Illinois
TYPE SET	AC-Battery Operated 7 Tube Citizens Band Transmitter-Receiver
POWER SUPPLY	110 - 120 Volts AC (or) 12 Volt Storage Battery
RATING	48 Watts, .49 Amp. @117 Volts AC (Receive) 52 Watts, .53 Amp. @117 Volts AC (Transmit) 4.2 Amp. @12.6 Volts DC (Receive) 4.3 Amp. @12.6 Volts DC (Transmit)
TUNING RANGE	Any one of eight Citizens Band Channels 2 thru 23

HALLICRAFTERS
MODEL CB-3

DIAL CORD STRINGING

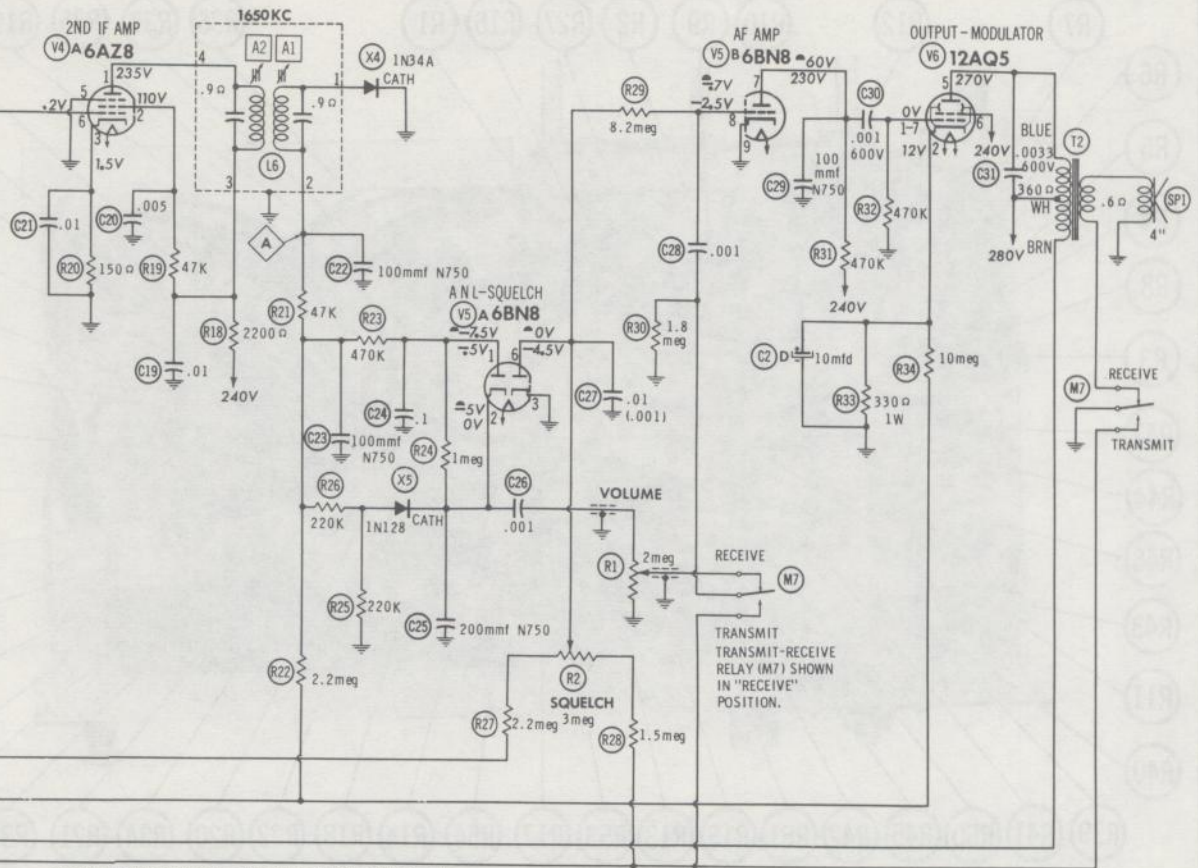


HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana

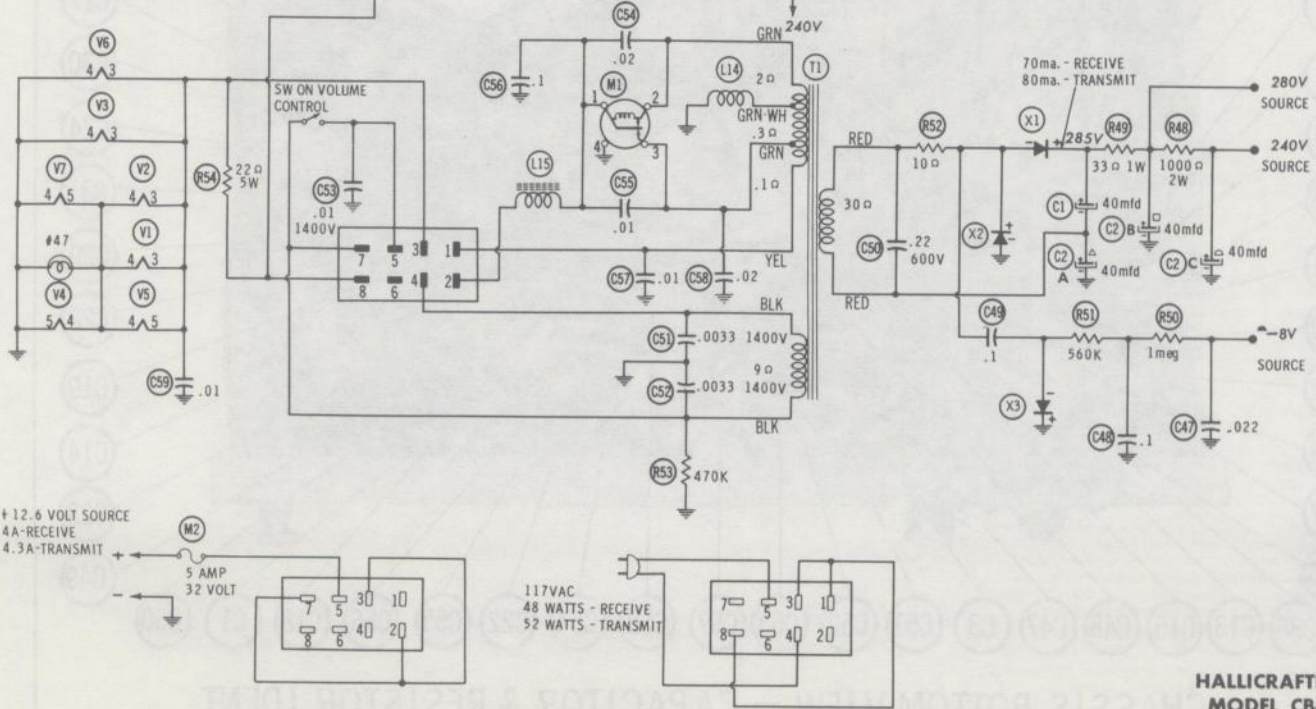
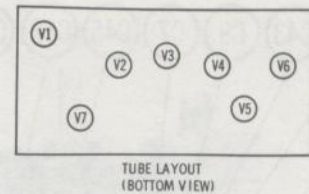
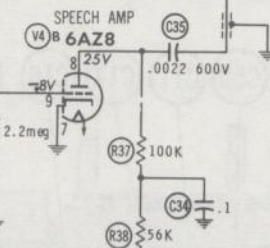
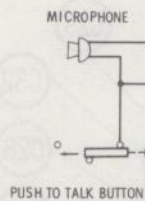


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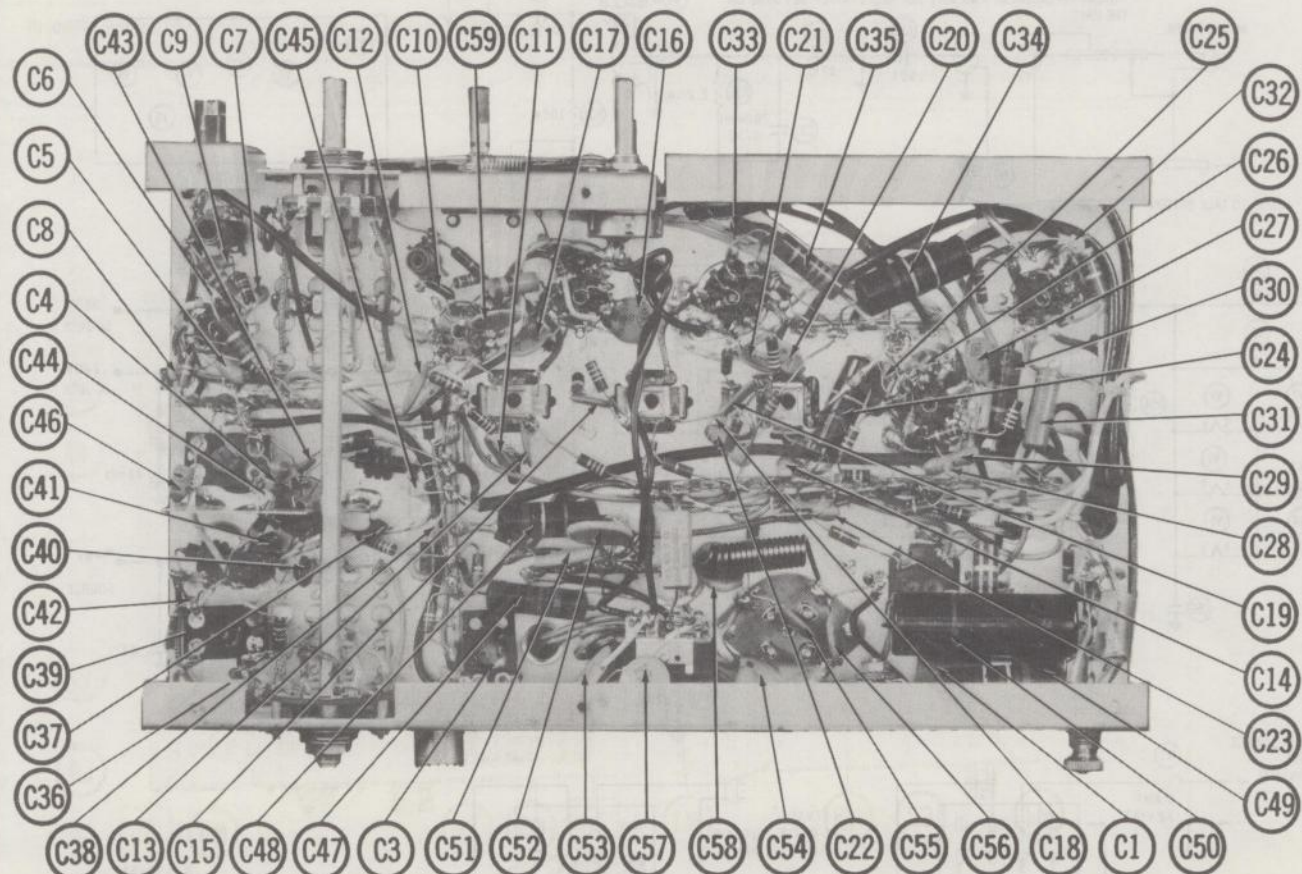
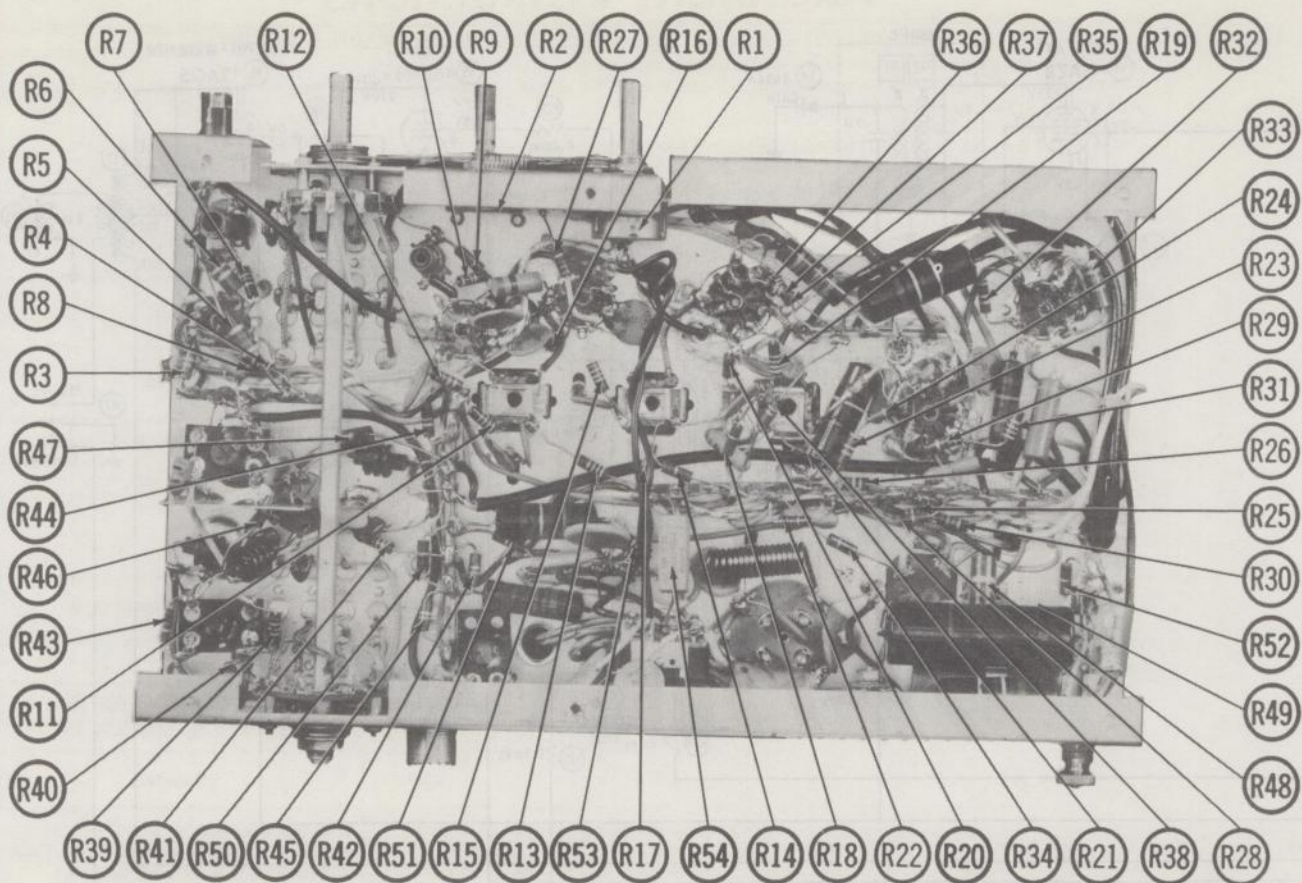
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NUMBERS ASSIGNED TO COILS, SWITCHES, PLUGS, SOCKETS, AND TRANSFORMERS ARE TO FACILITATE CIRCUIT TRACING OR COMPONENT REPLACEMENT AND MAY NOT NECESSARILY BE FOUND ON THE UNIT.



**HALLICRAFTERS
MODEL CB-3**



CHASSIS BOTTOM VIEW - CAPACITOR & RESISTOR IDENT.

ALIGNMENT INSTRUCTIONS

ALIGNMENT INSTRUCTIONS—READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT

Use only enough generator output to provide a usable indication.

Best results will be obtained when adjusting A11 and A12, if the unit is connected to the antenna normally used and the unit is as nearly in the cabinet as possible.

Suggested Alignment Tools:

- A1 thru A6.....GENERAL CEMENT #8607, 9291, 9294
 WALSCO #2520, 2522, 2523, 2524, 2534, 2537, 2538
 A7, A8, A9.....GENERAL CEMENT #8282, 8606, 8606-L, 9295, 9440
 WALSCO #2526, 2543, 2544, 2545
 A10 thru A13.....GENERAL CEMENT #8282, 8606, 8606-L, 9091
 WALSCO #2526, 2541, 2542, 2543, 2544

RECEIVER ALIGNMENT

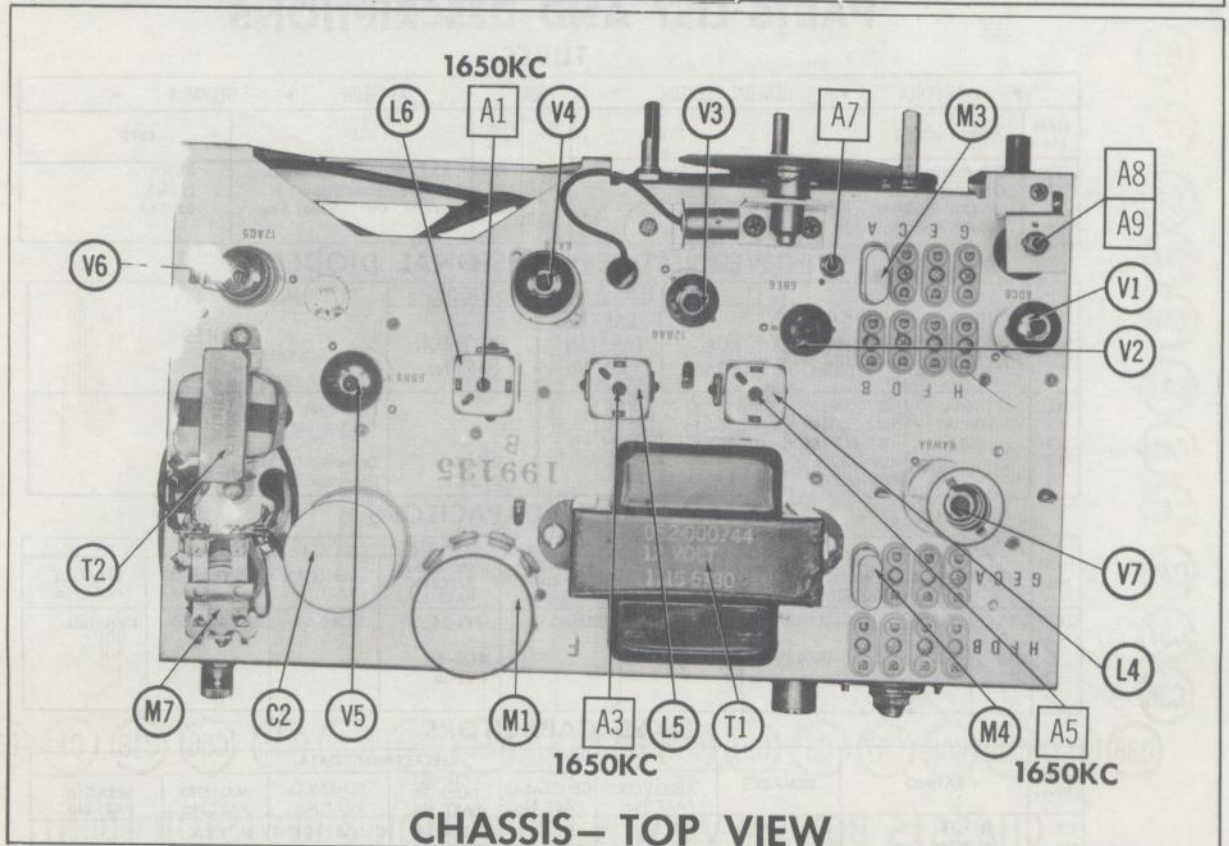
Connect DC probe to $\diamond$ common to ground.

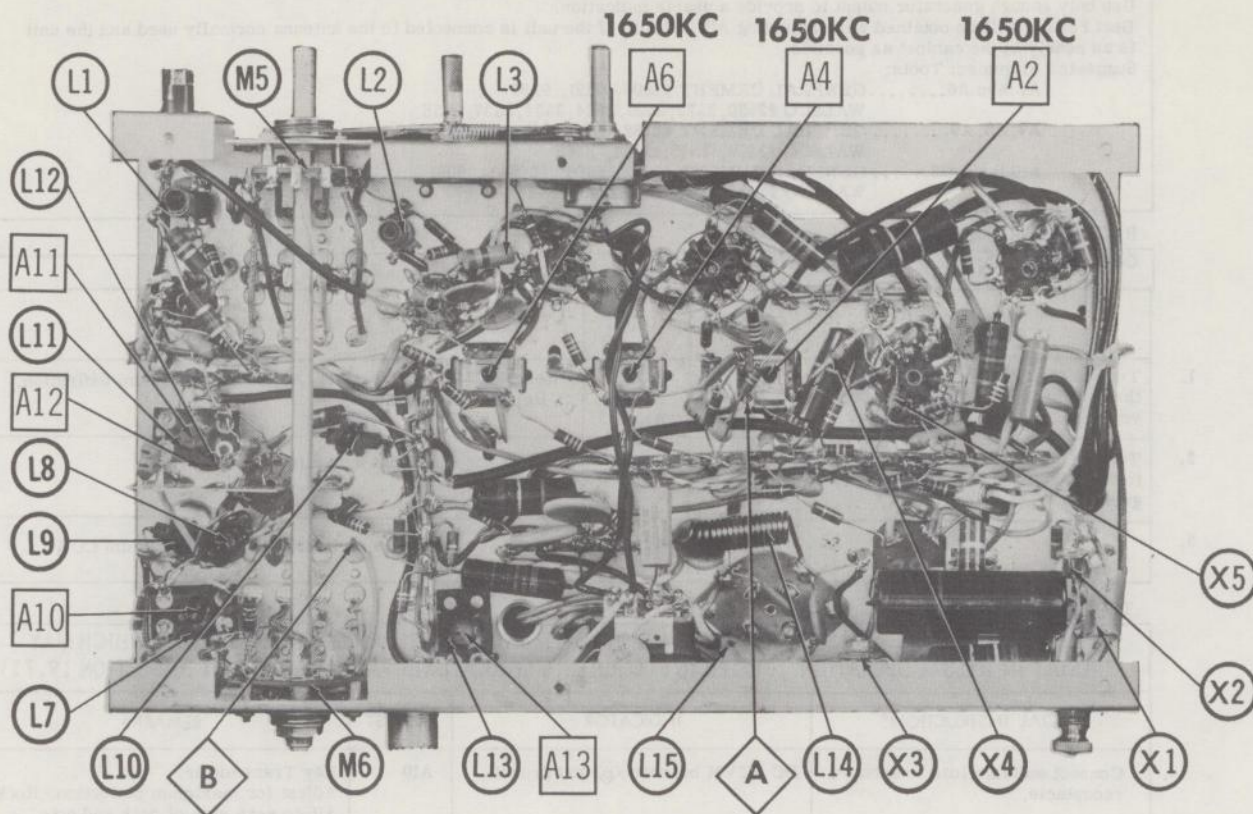
	SIGNAL GENERATOR	CHANNEL	ADJUST	REMARKS
1.	Tune to 1650KC (Unmod.). High side thru .01mfd to pin 7 (grid) of Converter, low side to ground.	Any	A1, A2, A3, A4, A5, A6	Remove Receiver crystal. Adjust for maximum deflection. Reinsert crystal.
2.	Tune to crystal frequency. High side to antenna receptacle, low side to ground.	Highest Channel Used	A7	Adjust for maximum deflection.
3.	"	"	A8, A9	Adjust for maximum on first peak from maximum CCW position.

TRANSMITTER ALIGNMENT

ONLY THOSE PERSONS PROPERLY LICENSED ARE PERMITTED TO MAKE REPAIRS OR ADJUSTMENTS WHICH MAY RESULT IN ILLEGAL OPERATION. (REFER TO FCC RULES & REGULATIONS PART 19, SUBPART D, SECTION 19.71)

	SPECIAL INSTRUCTIONS	INDICATOR	ADJUST	REMARKS
4.	Connect suitable load to antenna receptacle.	DC VTVM between $\diamond$ and ground.	A10	Key Transmitter. Adjust for maximum deflection. Rock A10 to each side of peak and note rate of dropoff. Adjust to point just below peak on side of gradual dropoff.
5.	"	RF Wattmeter or field strength meter	A11, A12,	Adjust for maximum output. Repeat several times.
6.	A13 is adjusted for MINIMUM Transmitter interference on local TV Receivers tuned to Channel 2.			





CHASSIS BOTTOM VIEW - ALIGNMENT, INDUCTOR & MISC. IDENT.

PARTS LIST AND DESCRIPTIONS

TUBES

* AMPEREX *			* GENERAL ELECTRIC *			* RCA *			* RAYTHEON *			* SYLVANIA *		
ITEM No.	USE		TYPE			ITEM No.	USE		TYPE					
V1	RF Amplifier		6DC6			V5	ANL-Squealch-AF Amp.		6EN8					
V2	Converter		6BE6			V6	Output-Modulator		12AQ5					
V3	1st IF Amplifier		12BA6			V7	Trans. Osc. -Final Amp.		6AW8A					
V4	2nd IF Amp. -Speech Amp.		6AZ8											

POWER RECTIFIERS & SIGNAL DIODES

ITEM No.	CURRENT RATING (Measured)	ORIGINAL Part or Type No.	RECTIFIERS		DIODES	NOTES
			RCA PART No.	SARKES TARZIAN PART No.	RAYTHEON PART No.	
X1	.080A	027-000296 †	1N1763 †	2F4 †	IN34A IN128	† Silicon * Selenium Detector (1N34A) Detector (1N128)
X2	.080A	027-000296 †	1N1763 †	2F4 †		
X3	.001A	027-000284 *	1N1763 †	10 *		
X4		019-101918				
X5		019-002718				

ELECTROLYTIC CAPACITORS

ITEM No.	RATING		REPLACEMENT DATA						
	CAP.	VOLT.	Hallcrafters PART No.	AEROVOX PART No.	CORNELL-DUBILIER PART No.	GENERAL ELECTRIC PART No.	MALLORY PART No.	PYRAMID PART No.	SPRAGUE PART No.
C1	40	200	045-000633 045-000632	PRS1580	BR40-250	QT1-14 XC3-40 QT1-15	TC48	TD-40-250	TVA-1511
C2A	40	350							
B	40	350							
C	40	200							
D	10	50							

FIXED CAPACITORS

ITEM No.	RATING	REMARKS	REPLACEMENT DATA					
			AEROVOX PART No.	CENTRALAB PART No.	CORNELL-DUBILIER PART No.	ELMenco PART No.	MALLORY PART No.	SPRAGUE PART No.
C3	24 2%							
C4	5 N750			DTN-5	22R5Q24 C10V5U	CM-15E-240G CCTN-050	MCE220 CN7-550	10TCU-V50

PARTS LIST AND DESCRIPTIONS (Continued)

FIXED CAPACITORS (cont)

ITEM No.	RATING	REMARKS	REPLACEMENT DATA					
			AEROVOX PART No.	CENTRALAB PART No.	CORNELL-DUBIER PART No.	ELMENDO PART No.	MALLORY PART No.	SPRAGUE PART No.
C5	10 N750			DTN-10	C10Q1U	CCTN-100	CN7-410	10TCU-Q10
C6	.001		BPD-001	DD-102	BYA10D1	CCD-102	B-210	5HK-D10
C7	.001		BPD-001	DD-102	BYA10D1	CCD-102	B-210	5HK-D10
C8	.001		BPD-001	DD-102	BYA10D1	CCD-102	B-210	5HK-D10
C9	10 N750			DTN-10	C10Q1U	CCTN-100	CN7-410	10TCU-Q10
C10	22 2%				22R5Q22	CM-15E-220G		
C11	.01		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10
C12	.02		BPD-02	DD-203	BYB6S2	CCD-203	B-120	5HK-S20
C13	.01		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10
C14	.001		BPD-001	DD-102	BYA10D1	CCD-102	B-210	5HK-D10
C15	.01		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10
C16	.01		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10
C17	.01		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10
C18	.001		BPD-001	DD-102	BYA10D1	CCD-102	B-210	5HK-D10
C19	.01		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10
C20	.005		BPD-005	DD-502	BYA10D5	CCD-502	B-250	5HK-D50
C21	.01		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10
C22	100 N750			DTN-100	C10T1U	CCTN-101	CN7-310	10TCU-T10
C23	100 N750			DTN-100	C10T1U	CCTN-101	CN7-310	10TCU-T10
C24	.1 200V		P288N-1	DF-104	CUB2P1	2DP-3-104	GEM-201	2TM-P10
C25	200 N750			DTN-200	C10T2U	CCTN-202	CN7-320	10TCU-T20
C26	.001		BPD-001	DD-102	BYA10D1	CCD-102	B-210	5HK-D10
C27	.01	(.001) †	BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10
C28	.001		BPD-001	DD-102	BYA10D1	CCD-102	B-210	5HK-D10
C29	100 N750			DTN-100	C10T1U	CCTN-101	CN7-310	10TCU-T10
C30	.001 600V		P688N-001	DD-102	CUB6D1	6DP-1-102	GEM-621	6TM-D10
C31	.0033 600V		P688N-0033	DD-332	CUB6D33	6DP-1-332	GEM-6233	6TM-D33
C32	.001		BPD-001	DD-102	BYA10D1	CCD-102	B-210	5HK-D10
C33	200 N750			DTN-200	C10T2U	CCTN-202	CN7-320	10TCU-T20
C34	.1 400V		P488N-1	DF-104	CUB4P1	4DP-3-104	GEM-401	4TM-P10
C35	.0022 600V		P688N-0022	DD-222	CUB6D22	6DP-1-222	GEM-6222	6TM-D22
C36	17 2%				22R5Q18	CM-15E-180G		
C37	12 2%				22R5Q12	CM-15E-120G		
C38	.001		BPD-001	DD-102	BYA10D1	CCD-102	B-210	5HK-D10
C39	.001		BPD-001	DD-102	BYA10D1	CCD-102	B-210	5HK-D10
C40	47 2%				22R5Q47	CM-15E-470G		
C41	40 2%				22R5Q4	CM-15E-390G	MCE223	
C42	.001		BPD-001	DD-102	BYA10D1	CCD-102	B-210	5HK-D10
C43	.001		BPD-001	DD-102	BYA10D1	CCD-102	B-210	5HK-D10
C44	.001		BPD-001	DD-102	BYA10D1	CCD-102	B-210	5HK-D10
C45	.001		BPD-001	DD-102	BYA10D1	CCD-102	B-210	5HK-D10
C46	5 N750			DTN-5	C10V5U	CCTN-050	CN7-550	10TCU-V50
C47	.022 200V		P288N-022	DD-203	CUB4S22	4DP-2-223	GEM-4122	2TM-S22
C48	.1 200V		P288N-1	DF-104	CUB2P1	2DP-1-104	GEM-201	2TM-P10
C49	.1 400V		P488N-1	DF-104	CUB4P1	4DP-3-104	GEM-401	4TM-P10
C50	.22 600V		P688N-22		CUB6P22	6DP-5-224	GEM-6022	6TM-P22
C51	.0033 1400V		DAC-6	DD16-302	HVE16D3		UAC-233	BL-D30
C52	.0033 1400V		DAC-6	DD16-302	HVE16D3		UAC-233	BL-D30
C53	.01 1400V		DAC-27	DD16-103	HVE16S1		UAC-110	BL-S10
C54	.02		BPD-02	DD-203	BYB6S2	CCD-203	B-120	5HK-S20
C55	.01		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10
C56	.1 50V			DDA-104	H-05P1		TA-010	TG-P10
C57	.01		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10
C58	.02		BPD-02	DD-203	BYB6S2	CCD-203	B-120	5HK-S20
C59	.01		BPD-01	DD-103	BYA10S1	CCD-103	B-110	5HK-S10

† Alternate Value

CONTROLS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	USE	RESISTANCE	REPLACEMENT DATA				
			Hallcrafters PART No.	CENTRALAB PART No.	CLAROSTAT PART No.	CTS-IRC PART No.	MALLORY PART No.
R1	Volume & Switch	2meg	025-002048	B-76, KR-1, or (AB-76, KR-1 AK-7)	A47-2meg-Z, FS-3	Q13-139, 76-1, or (BU1, CF27, SSI, GC)*	U56, US-26, or (UA26L, US-41, SL-3500)
R2	Squelch	3meg	025-002047	B-84, or (AB-84, AK-7)	A47-3meg-S, FS-3	Q11-140, or (BU1, CF21, SSI, DC)*	U59, or (UA36L, SL-3500)

* "SNAPTROL"

RESISTORS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	RATING	REPLACEMENT DATA			ITEM No.	RATING	REPLACEMENT DATA		
		IRC PART No.	WORKMAN PART No.	REMARKS			IRC PART No.	WORKMAN PART No.	REMARKS
R3	150K				R29	8.2meg			
R4	470K				R30	1.8meg			
R5	4700Ω 1W				R31	470K			
R6	27K 1W				R32	470K			
R7	27K				R33	330Ω 1W			
R8	68Ω				R34	10meg			
R9	1000Ω				R35	47K			
R10	47K				R36	2.2meg			
R11	47K				R37	100K			
R12	82K				R38	56K			
R13	47K				R39	27K			
R14	2200Ω				R40	2700Ω			
R15	27K				R41	47K			
R16	68Ω				R42	56K			
R17	1meg				R43	1000Ω			
R18	2200Ω				R44	15K			
R19	47K				R45	27K			
R20	150Ω				R46	56Ω			
R21	47K				R47	8200Ω 5% 1W			
R22	2.2meg				R48	1000Ω 2W			
R23	470K				R49	33Ω 1W			
R24	1meg				R50	1meg			
R25	220K				R51	560K			
R26	220K				R52	10Ω			
R27	2.2meg				R53	470K			
R28	1.5meg				R54	22Ω 5W		5W-SQ-22.5	

PARTS LIST AND DESCRIPTIONS (Continued)

COILS (RF-IF)

ITEM No.	USE	REPLACEMENT DATA					NOTES
		Hallcrafters PART No.	Merit PART No.	Miller PART No.	Stancor PART No.	Workman PART No.	
L1	RF	051-002791					
L2	Receiver Osc.	051-003319					
L3	RF (27uh)	053-000647		72F275AP			
L4	1st IF	050-000751					
L5	2nd IF	050-000751					
L6	3rd IF	050-000751					
L7	Transmit. Osc.	051-003312					
L8	RF Choke (500uh)	053-000537					
L9	RF Choke (500uh)	053-000537					
L10	RF Choke (500uh)	053-000537					
L11	Final Pri.	051-003324					
L12	Final Sec.	051-002770					
L13	54MC Trap	053-000564					
L14	Hash Suppressor	051-002785					
L15	Hash Filter	051-002740					

TRANSFORMER (POWER)

ITEM No.	RATING			REPLACEMENT DATA					NOTES
	PRI.	SEC. 1	SEC. 2	Hallcrafters PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.	
T1	117VAC ② .53A or 12.6VDC ② 4.3A	110VAC ② .30A	12.6V ② 1.6A	052-000744					

TRANSFORMER (AUDIO OUTPUT)

ITEM No.	IMPEDANCE		REPLACEMENT DATA					NOTES
	PRI.	SEC.	Hallcrafters PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.	
T2	18K	3-4Ω	055-000433					

SPEAKER

ITEM No.	TYPE			REPLACEMENT DATA		NOTES
	SIZE	FIELD	V. C. IMP.	Hallcrafters PART No.	QUAM PART No.	
SP1	4"	PM	3-4Ω	085-000206	4A07	

VIBRATOR

ITEM No.	TYPE	INPUT VOLTS	FRE-QUENCY	REPLACEMENT DATA				NOTES
				Hallcrafters PART No.	CORNELL-DUBILIER PART No.	MALLORY PART No.	RADIART PART No.	
M1	Interruptor	12V	115v	027-000282	G8801	G1601	G8801	

FUSES

ITEM No.	TYPE	RATING	REPLACEMENT DATA					
			Hallcrafters PART No.		LITTELFUSE PART No.		BUSS PART No.	
			FUSE	HOLDER	FUSE	HOLDER	FUSE	HOLDER
M2	3AG	5A 32V	039-100322	006-000883	311005, (3AG 5A 32V)	155020	AGC 5	HHJ-B

MISCELLANEOUS

ITEM No.	PART NAME	Hallcrafters PART No.	NOTES
M3	Crystal	019-002819	Receive When ordering crystals specify desired channel, Transmit model, and serial number. Receive Transmit Receive-Transmit (DPDT, 12VAC Coll)
M4	Crystal	019-002820	
M5	Switch	062-000194	
M6	Switch	062-000193	
M7	Relay	021-000511	
	Microphone	081-000111	
	RF Indicator Lamp	039-000680	

CABINETS & CABINET PARTS

(When Ordering Cabinets & Cabinet Parts, Specify Model, Chassis & Color)

NAME	PART NO.	DESCRIPTION
Dial Scale	083-000943	Volume Squelch Channel Selector
Knob	015-001680	
Knob	015-001678	
Knob	015-001683	
Cabinet	150-003385	

WIRING DATA

General-use Hook-up Wire Use BELDEN No. 8530 (Solid) Available in 12 Colors 8524 (Stranded) Available in 12 Colors	
Shielded Antenna Lead Use BELDEN No. 8214 Lowest Loss (RG-8/U Type) 8237 Low Loss (RG-8/U) 8240 (Solid) Miniature (RG-58/U) 8259 (Stranded) Miniature (RG-58A/U)	
Coiled Microphone Cable Use BELDEN No. 8497 3 Conductor- 1 Shielded for Press-to-Talk (Neoprene) 8496 3 Conductor- 1 Shielded for Press-to-Talk (Vinyl)	
Ignition Noise Suppression Use BELDEN No. 7300-Series Spark-Plug Sets	
Bonding Strap Use BELDEN No. 8661 (3/8 In.)	



NOTICE

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TRADE NAME	Hallcrafters Model Littlephone CB-4		
MANUFACTURER	The Hallcrafters Co., 4400 W. 45th Street, Chicago 32, Illinois		
TYPE SET	Battery Operated 7 Transistor Portable Citizens Band Transmitter-Receiver		
POWER SUPPLY	12 Volts DC	RATING	13 MA @ 12 Volts DC (Receive, No Signal) 23 MA @ 12 Volts DC (Transmit, No Modulation)
TUNING RANGE	Any One of Citizens Band Channels 2 thru 23		

ALIGNMENT INSTRUCTIONS

ALIGNMENT INSTRUCTIONS—READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT

Use only enough generator output to provide a usable indication.

Suggested Alignment Tools:

- A1, A2, A3.....GENERAL CEMENT #8282, 8606, 8606-L, 9091
WALSCO #2526, 2541, 2542, 2543, 2544
A4, A5, A6.....GENERAL CEMENT #8282, 8606, 8606-L, 9295, 9440
WALSCO #2526, 2543, 2544, 2545

RECEIVER ALIGNMENT

	SIGNAL GENERATOR COUPLING	SIGNAL GENERATOR FREQUENCY	CHANNEL	CONNECT VTVM	ADJUST	REMARKS
1.	Fashion loop of several turns of wire and radiate signal into loop of receiver.	455KC (Unmod.)	Channel 11 (27.085MC)	Across Volume Control	A1, A2, A3	Adjust for maximum deflection.
2.	"	Channel Freq.	Highest Channel Used	"	A4	Adjust for maximum deflection. Rock A4 to each side of peak. Note rate of dropoff. Set A4 just below peak on side of gradual dropoff.
3.	"	"	Center Freq.	"	A5	Adjust for maximum deflection.

TRANSMITTER ALIGNMENT

ONLY THOSE PERSONS PROPERLY LICENSED ARE PERMITTED TO MAKE REPAIRS OR ADJUSTMENTS WHICH MAY RESULT IN ILLEGAL OPERATION. (REFER TO FCC RULES & REGULATIONS PART 19, SUBPART D, SECTION 19.71)

	SPECIAL INSTRUCTIONS	INDICATOR	ADJUST	REMARKS
4.	Connect dummy load, RF watt-meter or antenna.	DC milliammeter in series with supply voltage.	A6	Set supply voltage for 12V DC. Key transmitter and adjust A6 for 22MA.

HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana

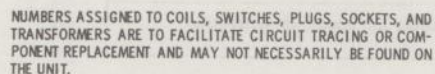
The listing of any available replacement part herein does not constitute in any case a recommendation, warranty or guaranty by Howard W. Sams & Co., Inc., as to the quality and suitability of such replacement part. The numbers of these parts have been compiled from information furnished to Howard W. Sams & Co., Inc., by the manufacturers of LY663

the particular type of replacement part listed. Reproduction or use, without express permission, of editorial or pictorial content, in any manner, is prohibited. No patent liability is assumed with respect to the use of the information contained herein. © 1962 Howard W. Sams & Co., Inc., Indianapolis 6, Indiana. Printed in U.S. of America

HALLICRAFTERS MODEL
LITTLEPHONE CB-4

REFERENCE AND INTERLOCK SYSTEM
SUFFOLK COOPERATIVE LIBRARY SYSTEM
627 NORTH SUNRISE SERVICE ROAD
BELLPORT, N.Y. 11713



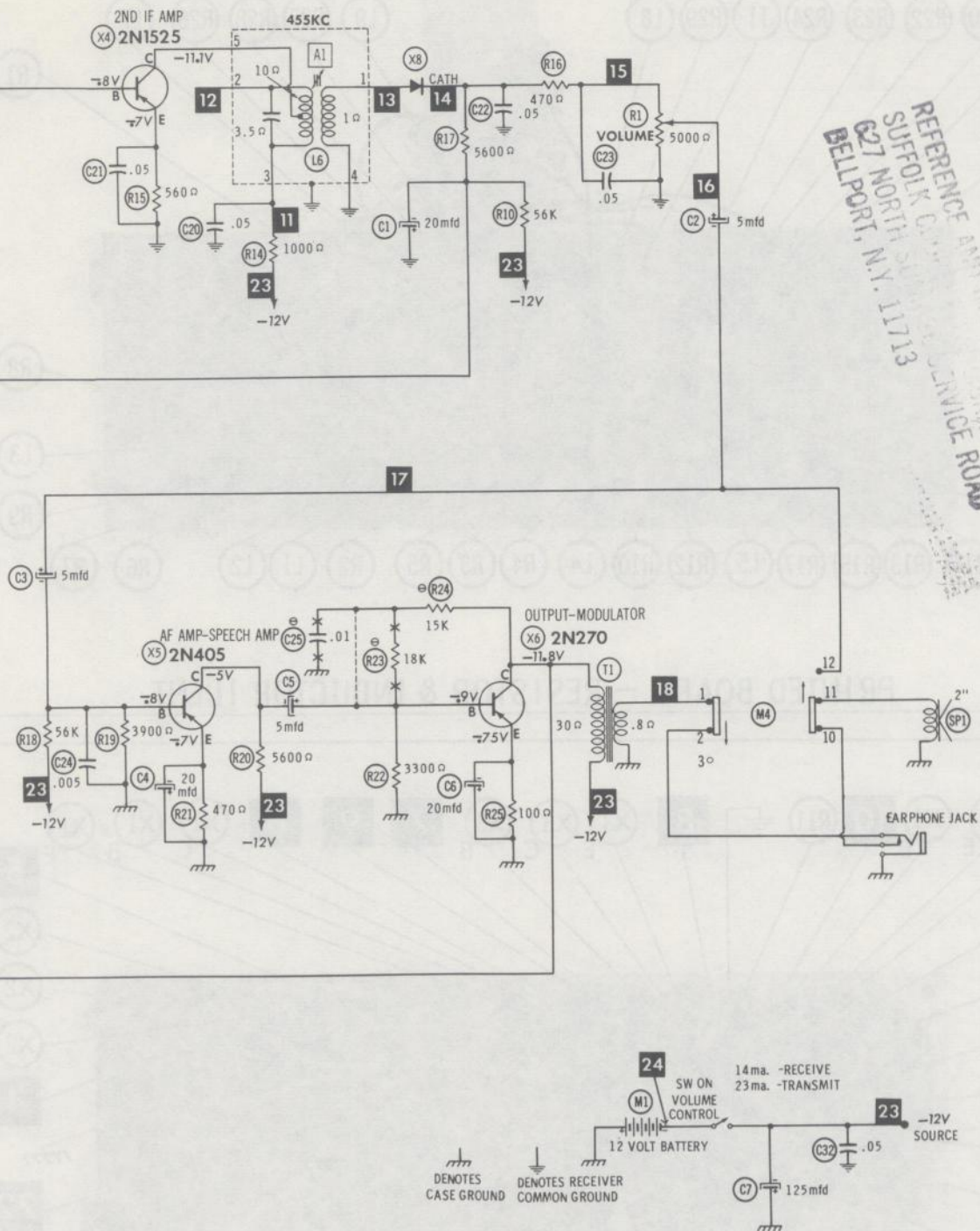


1. DC voltage measurements taken with vacuum tube voltmeter.
2. Socket connections or transistor terminals are shown as bottom views.
3. Measured values are from socket pin or terminal to common ground.
4. Nominal tolerance on component values makes possible a variation of $\pm 15\%$ in voltage and resistance readings.
5. Volume control at maximum, no signal applied for voltage measurements.

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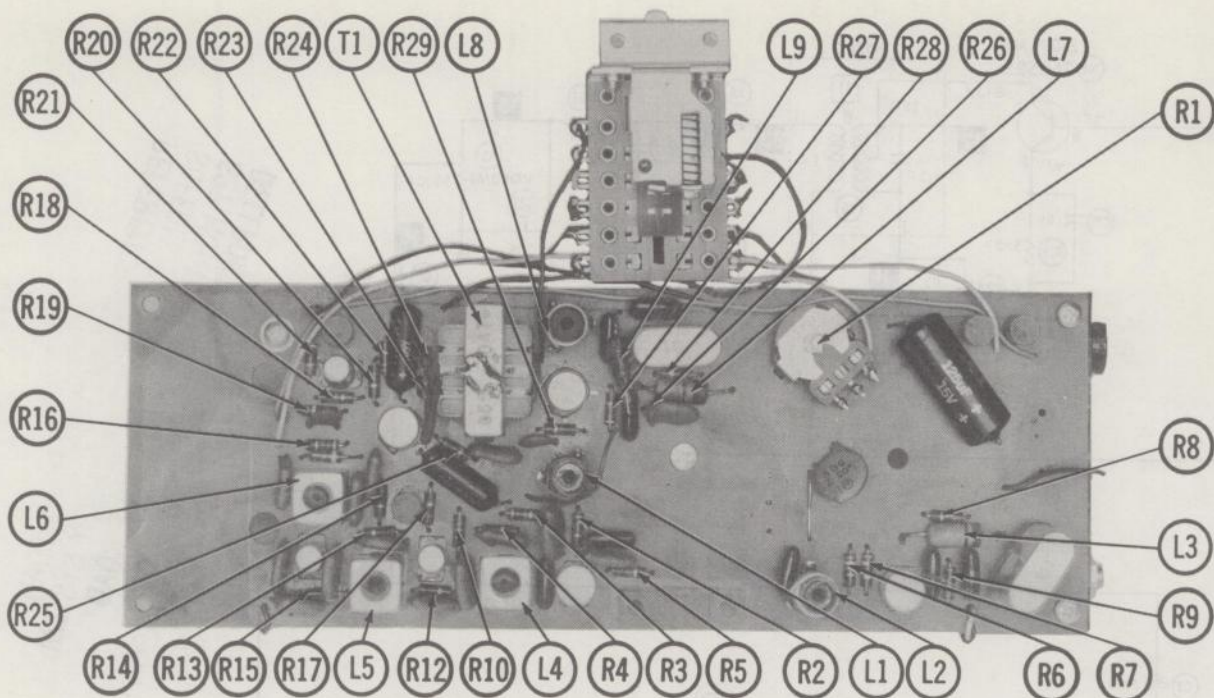
ITEM	TYPE	BASE	EMITTER	COLLECTOR
X1	TA2113	4700 Ω	1000 Ω	1000 Ω
X2	TA2114	13900 Ω	1000 Ω	10 Ω
X3	2N1525	11K	1000 Ω	14 Ω
X4	2N1525	12K	560 Ω	1000 Ω
X5	2N405	13900 Ω	470 Ω	15600 Ω
X6	2N270	13300 Ω	100 Ω	130 Ω
X7	2N1142	4700 Ω	150 Ω	130 Ω

ALL MEASUREMENTS TAKEN IN "RECEIVE" POSITION
UNLESS OTHERWISE DESIGNATED.
● TAKEN IN "TRANSMIT" POSITION.
† MEASURED FROM JUNCTION OF C7 AND SWITCH.
TRANSISTORS REMOVED FOR RESISTANCE MEASUREMENTS.

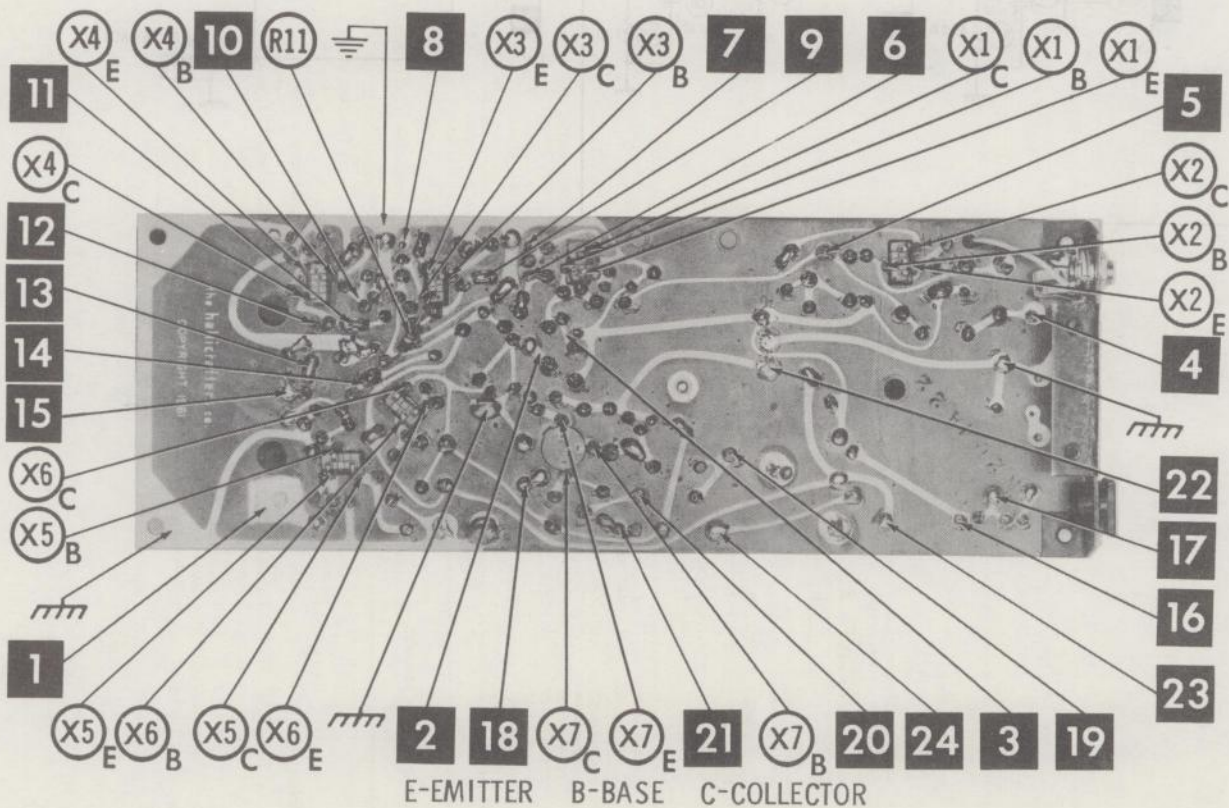


REFERENCE AND INFORMATION SYSTEM
SUFFOLK COUNTY LIBRARY
627 NORTH STREET
BELLPORT, N.Y. 11713

HALLICRAFTERS MODEL
LITTLEPHONE CB-4



PRINTED BOARD – RESISTOR & INDUCTOR IDENT.



PRINTED BOARD – BOTTOM VIEW

PARTS LIST AND DESCRIPTIONS

TRANSISTORS

ITEM No.	ORIG. TYPE	USE	REPLACEMENT DATA			NOTES
			GENERAL ELECTRIC PART No.	RCA PART No.	RAYTHEON PART No.	
X1	TA2113	Receive Mixer	GE-1	2N486	2N486	PNP
X2	TA2114	Receive Oscillator	GE-1	2N481	2N481	PNP
X3	2N1525	1st IF Amplifier	GE-1	2N484	2N484	PNP
X4	2N1525	2nd IF Amplifier	GE-1	2N484	2N484	PNP
X5	2N405	AF Amp.-Speech Amp.	GE-2	2N406	2N362	PNP
X6	2N270	Output-Modulator	GE-2	2N270	2N631	PNP
X7	2N142	Trans. Osc.-Final Amp.	GE-1			PNP

POWER RECTIFIERS & SIGNAL DIODES

ITEM No.	CURRENT RATING (Measured)	ORIGINAL Part or Type No.	RECTIFIERS		NOTES
			RCA PART No.	SARKES TARZIAN PART No.	
				RAYTHEON PART No.	
X8		019-301980		1N295	Detector (1N295)

ELECTROLYTIC CAPACITORS

ITEM No.	RATING CAP.	VOLT.	Hallcrafters PART No.	AEROVOX PART No.	REPLACEMENT DATA		
					CORNELL-DUBILIER PART No.	GENERAL ELECTRIC PART No.	SPRAGUE PART No.
C1	20	10	045-000855	PTT41	ECPB410	MT1-10	VL-1129
C2	5	10	045-000854	PTT37	ECPB405	MT1-3	VL-1124
C3	5	10	045-000854	PTT37	ECPB405	MT1-3	VL-1124
C4	20	10	045-000854	PTT41	ECPB410	MT1-10	VL-1129
C5	5	10	045-000857	PTT37	NLW5-15	MT1-3	TE-1127
C6	20	6	045-000861	BCD4020	NLW20-15	MT1-13	TE-1090
C7	125	15	045-000856		NLW125-15	MT1-23	TE-1163

FIXED CAPACITORS

ITEM No.	RATING	REMARKS	REPLACEMENT DATA			
			AEROVOX PART No.	CORNELL-DUBILIER PART No.	ELMENDO PART No.	SPRAGUE PART No.
C8	.05		C80V503AM	DDA-503	CM-15E-330G	TG-550
C9	33 2%		1469-33	DTZ-33	CM-15E-360G	MS-433
C10	36 2%		1469-36		CM-15C-120J	MS-436
C11	12 2%		1469-12		CM-15C-050J	MS-412
C12	5 2%	±.5mmf	1469-5		CM-15E-360G	MS-55
C13	36 2%		1469-36			MS-436
C14	.05		C80V503AM	DDA-503	TA-150	TG-550
C15	.05		C80V503AM	DDA-503	TA-150	TG-550
C16	.05		C80V503AM	DDA-503	TA-150	TG-550
C17	.05		C80V503AM	DDA-503	TA-150	TG-550
C18	.05		C80V503AM	DDA-503	TA-150	TG-550
C19	.05		C80V503AM	DDA-503	TA-150	TG-550

FIXED CAPACITORS (cont)

ITEM No.	RATING	REMARKS	REPLACEMENT DATA			
			AEROVOX PART No.	CORNELL-DUBILIER PART No.	ELMENDO PART No.	SPRAGUE PART No.
C20	.05		C80V503AM	DDA-503	CM-15E-121G	TG-550
C21	.05		C80V503AM	DDA-503	CM-15E-121G	TG-550
C22	.05		C80V503AM	DDA-503	CM-15E-121G	TG-550
C23	.05		C80V503AM	DDA-503	CM-15E-121G	TG-550
C24	.05		C80V503AM	DDA-503	CM-15E-121G	TG-550
C25	.01		C80V503AM	DDA-503	CM-15E-121G	TG-550
C26	.05		C80V503AM	DDA-503	CM-15E-121G	TG-550
C27	120 2%		1469-120	DTZ-120	CM-15E-121G	MS-312
C28	.005		C80V503AM	DDA-503	CM-15E-121G	MS-312
C29	.05		C80V503AM	DDA-503	CM-15E-121G	MS-312
C30	62 2%		1469-62		CM-15E-121G	MS-462
C31	330 2%		1469-330		CM-15E-331G	MS-333
C32	.05		C80V503AM	DDA-503	CM-15E-331G	TG-550
C33	.05		C80V503AM	DDA-503	CM-15E-331G	TG-550

Note 1. Not used in some versions.

CONTROLS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	USE	RESISTANCE	REPLACEMENT DATA		
			Hallcrafters PART No.	CENTRALAB PART No.	CLAROSTAT PART No.
R1	Volume & Switch	5000Ω	025-002081		

RESISTORS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	RATING	REMARKS	REPLACEMENT DATA		
			IRC PART No.	WORKMAN PART No.	REMARKS
R2	4700Ω				
R3	47K				
R4	1000Ω				
R5	1000Ω				
R6	39K				
R7	3900Ω				
R8	2700Ω				
R9	1000Ω				
R10	56K				
R11	12K				
R12	1000Ω				
R13	1200Ω				
R14	1000Ω				
R15	560Ω				
R16	470Ω				
R17	5600Ω				
R18	56K				
R19	3900Ω				
R20	5600Ω				
R21	470Ω				
R22	3300Ω				
R23	18K				
R24	15K				
R25	100Ω				
R26	47K				
R27	4700Ω				
R28	2200Ω				
R29	150Ω				

Note 1. When R24 is 33K, R23 is not used.

Note 2. Not used in early versions.

PARTS LIST AND DESCRIPTIONS (Continued)

COILS (RF-IF)

ITEM No.	USE	REPLACEMENT DATA				NOTES
		Hallcrafters PART No.	Merit PART No.	Miller PART No.	Stancor PART No.	
L1	Ant. Receiver	081-003411				
L2	Osc. Receiver	081-003412				
L3	RF Choke (lub)	081-000854		4602		
L4	1st IF	080-000805-01				
L5	2nd IF	080-000805-02				
L6	3rd IF	080-000805-01				
L7	RF Choke (lub)	081-000854				
L8	Osc. Transmitt	081-003410		4602		
L9	Ant. Loading	081-003424				

TRANSFORMER (AUDIO OUTPUT)

ITEM No.	IMPEDANCE	REPLACEMENT DATA				NOTES
		Hallcrafters PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	
T1	2000Ω					

SPEAKER

ITEM No.	TYPE	REPLACEMENT DATA		NOTES
		Hallcrafters PART No.	QUAM PART No.	
SP1	2" PM 10-12Ω		085-000220	

BATTERIES

ITEM No.	VOLTAGE	Hallcrafters PART No.	REPLACEMENT DATA			NOTES
			BURGESS	EVEREADY	MALLORY	
M1	12V		"A"	"B"	"B"	
					228	TR289

MISCELLANEOUS

ITEM No.	PART NAME	Hallcrafters PART No.	NOTES
M2	Crystal	019-002887-	Receive (* Insert Channel Desired)
M3	Crystal	019-002820-	Transmit (* Insert Channel Desired)
M4	Switch	080-002462	Receive-Transmit (4 PDT Spring Loaded, Slide Type)
	Antenna	057-000421	Telescoping

CABINETS & CABINET PARTS

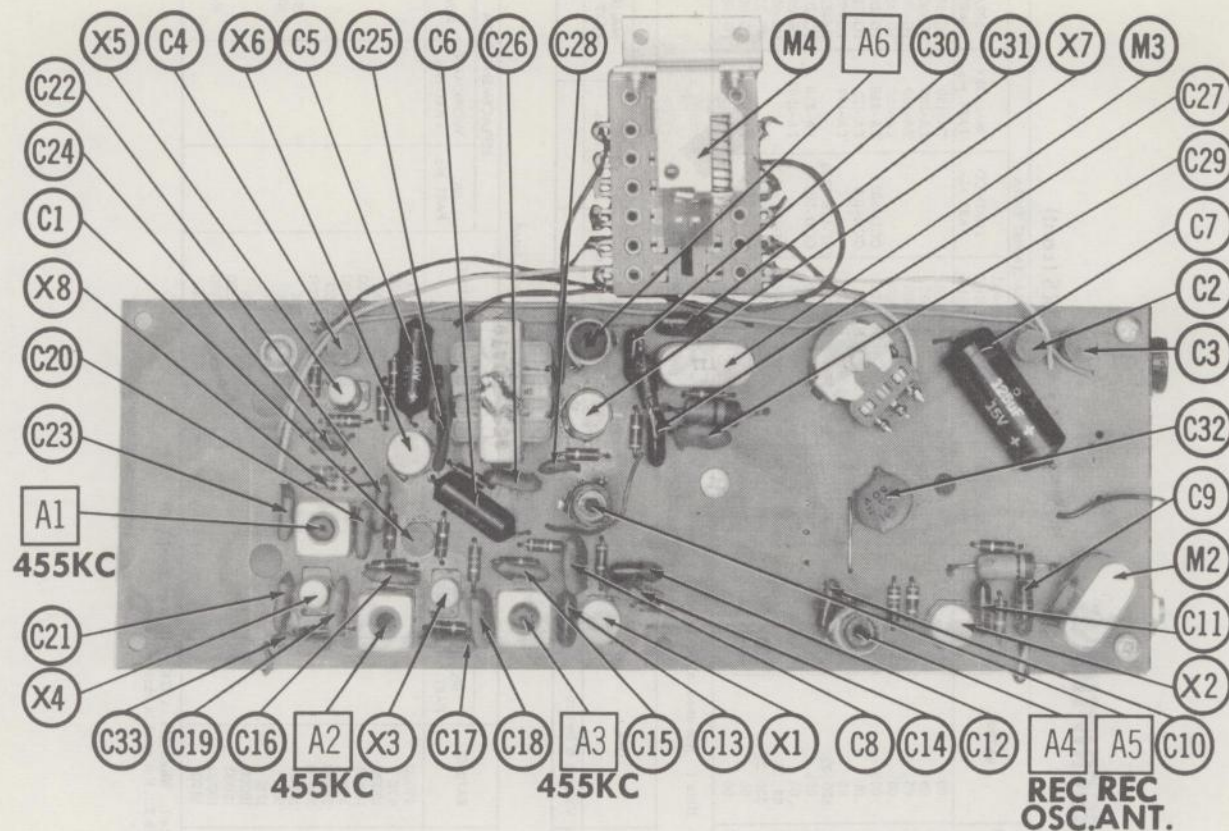
(When Ordering Cabinets & Cabinet Parts, Specify Model, Chassis & Color)

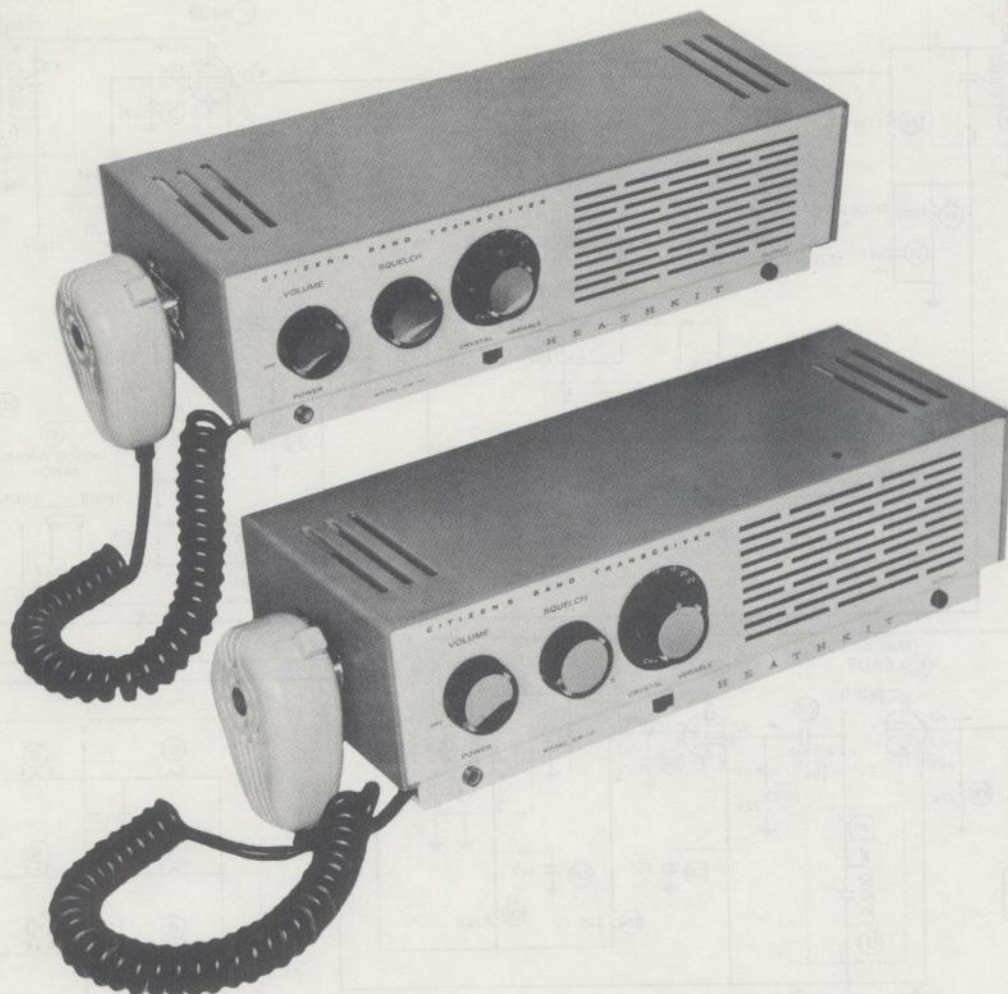
NAME	PART NO.	DESCRIPTION
Bar	073-004352	"Push-to-Talk"
Knob	015-001750	
Cover Assembly	150-004819	
Case	150-004193	Riveting Assembly

WIRING DATA

General-use Hook-up Wire Use Belden No. 8530 (Solid) Available in 12 Colors
 Shielded Antenna Lead Use Belden No. 8524 (Stranded) Available in 12 Colors
 8214 Lowest Loss (RG-8/U Type)
 8237 Low Loss (RG-8/U)
 8240 (Solid) Miniature (RG-58/U)
 8259 (Stranded) Miniature (RG-58A/U)
 Coiled Microphone Cable Use Belden No. 8499 Single Conductor Shielded (Neoprene)
 Ignition Noise Suppression Use Belden No. 7300-Series Spark-Plug Sets
 Bonding Strap Use Belden No. 8861 (3/8 In.)

PRINTED BOARD—TOP VIEW





REFERENCE AND INTERLUDE 1 CAN
SUFFOLK COOPERATIVE LIBRARY SYSTEM
627 NORTH SUNRISE SERVICE ROAD
BELLPORT, N.Y. 11713

HEATH MODELS
GW-10A/D, GWW-10A/D

TRADE NAME	Heath Models GW-10A, GW-10D, GWW-10A, GWW-10D
MANUFACTURER	Heath Co., A Subsidiary of Daystrom, Inc., Benton Harbor, Michigan
TYPE SET	AC (or) Battery Operated 7 Tube Citizens Band Transmitter-Receiver
POWER SUPPLY	Models GW-10A, GWW-10A: 110-120 Volts AC, 60 Cycles GW-10D, GWW-10D: 6 (or) 12 Volt Storage Battery
RATING	Models GW-10A, GWW-10A: 38 Watts, .39 Amp. @117 Volts AC (Receive); 44 Watts, .44 Amp. @117 Volts AC (Transmit) GW-10D, GWW-10D: 3.2 Amp. @12.6 Volts DC (Receive); 3.8 Amp. @12.6 Volts DC (Transmit) or 6.4 Amp. @6.3 Volts DC (Receive); 7.6 Amp. @6.3 Volts DC (Transmit)
TUNING RANGE	TRANSMITTER: Any 3 of Citizens Band Channels 1 thru 23 RECEIVER: Crystal Controlled on any one of Citizens Band Channels 1 thru 23 or Manually Tuneable

NOTICE

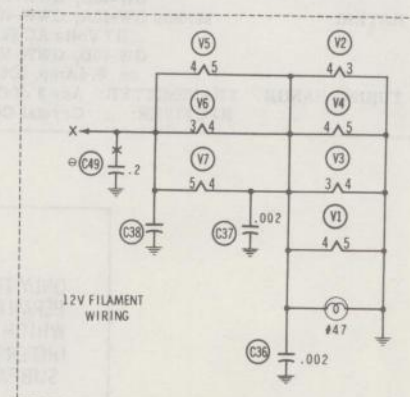
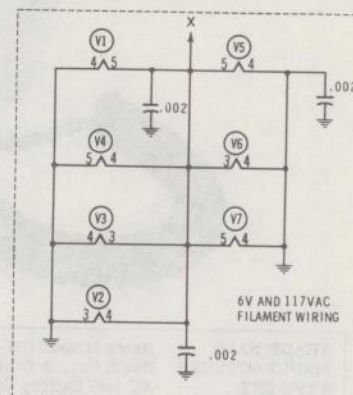
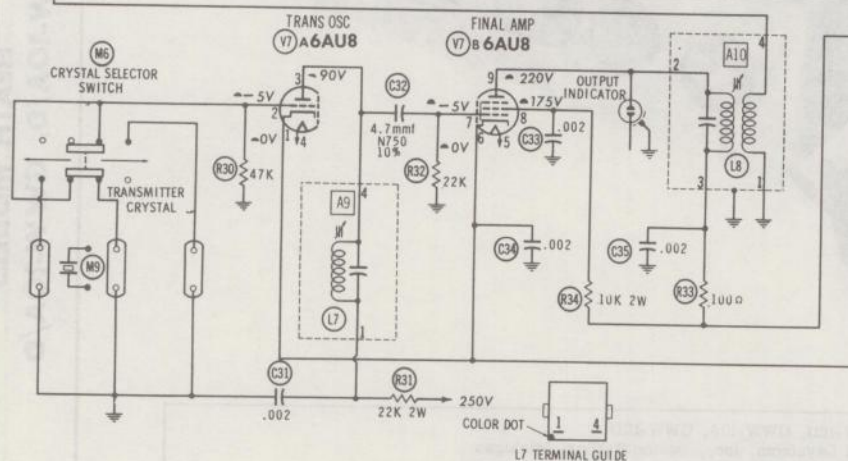
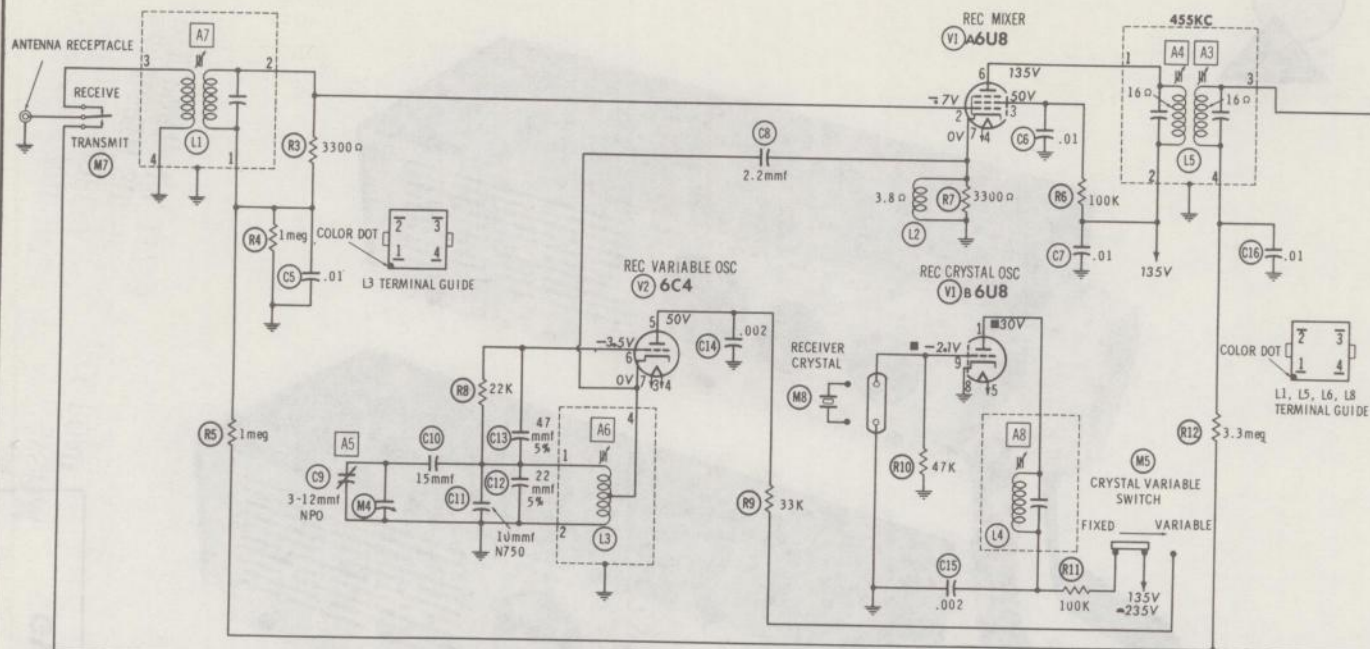
ONLY THOSE PERSONS PROPERLY LICENSED ARE PERMITTED TO MAKE ADJUSTMENTS OR REPAIRS WHICH MAY RESULT IN ILLEGAL OPERATION. (REFER TO FCC RULES & REGULATIONS PART 19, SUBPART D, SECTION 19.71).

HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana



The listing of any available replacement part herein does not constitute in any case a recommendation, warranty or guaranty by Howard W. Sams & Co., Inc., as to the quality and suitability of such replacement part. The numbers of these parts have been compiled from information furnished to Howard W. Sams & Co., Inc., by the manufacturers of LZ140

the particular type of replacement part listed. Reproduction or use, without express permission, of editorial or pictorial content, in any manner, is prohibited. No patent liability is assumed with respect to the use of the information contained herein. © 1962 Howard W. Sams & Co., Inc., Indianapolis 6, Indiana. Printed in U.S. of America



RESISTANCE READINGS

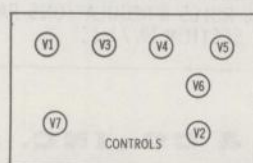
ITEM	TUBE	Pin 1	Pin 2	Pin 3	Pin 4	Pin 5	Pin 6	Pin 7	Pin 8	Pin 9
V1	6U8	+110K	700K	+110K	FIL	FIL	+10K	.1 Ω	0 Ω	47K
V2	6C4	NC	NC	FIL	FIL	+43K	22K	.1 Ω		
V3	6BJ6	4meg	0 Ω	FIL	FIL	+10K	166K	0 Ω		
V4	6BJ7	0 Ω	650K	0 Ω	FIL	FIL	630K	2.3meg	+540K	630K
V5	6AN8	+1480K	10meg	0 Ω	FIL	FIL	+1330K	+1.5meg	270K	1500 Ω
V6	6AQ5A	270K	470 Ω	FIL	FIL	+810 Ω	1330 Ω	270K		
V7	6AU8	+0 Ω	+47K	+22K	FIL	FIL	+0 Ω	22K	+10K	+860 Ω

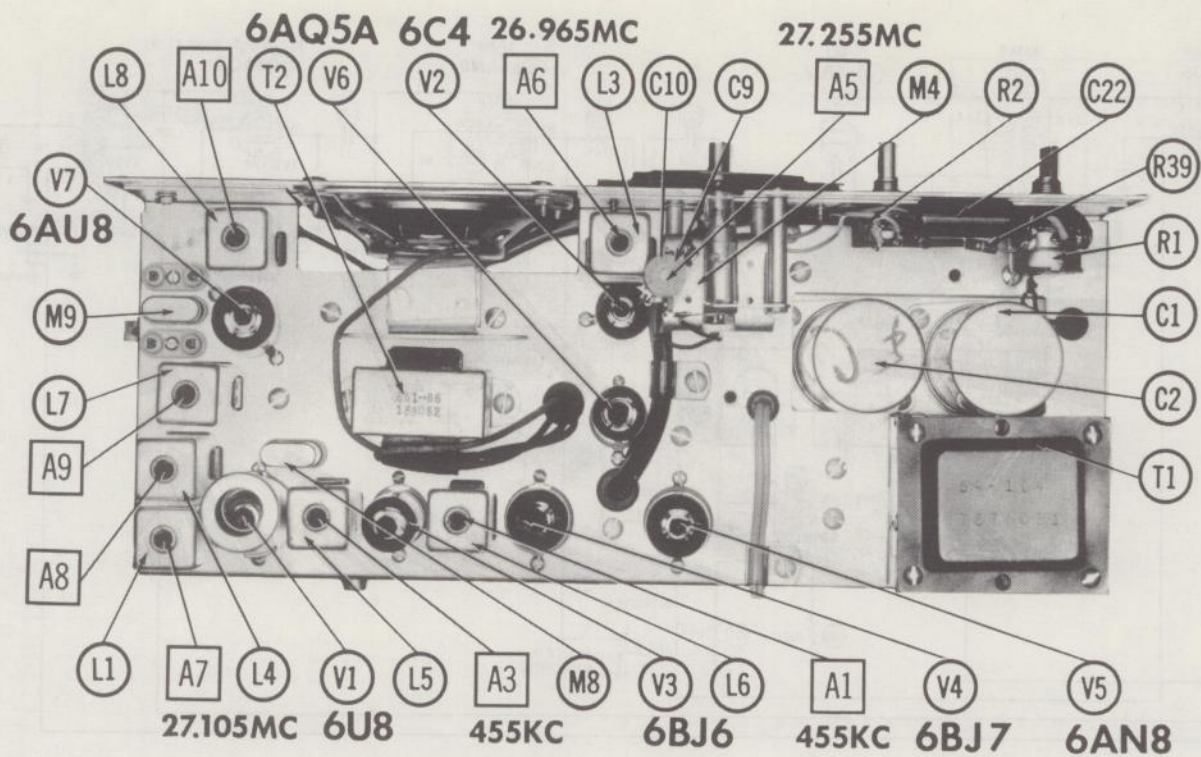
ALL MEASUREMENTS MADE IN "RECEIVE", VARIABLE POSITION UNLESS OTHERWISE DESIGNATED.
 ▲ MEASURED IN "TRANSMIT" POSITION.
 ■ MEASURED IN "FIXED" POSITION.
 † MEASURED FROM OUTPUT OF X1.
 NC NO CONNECTION

SEE PARTS LIST FOR ALTERNATE VALUE OR APPLICATION

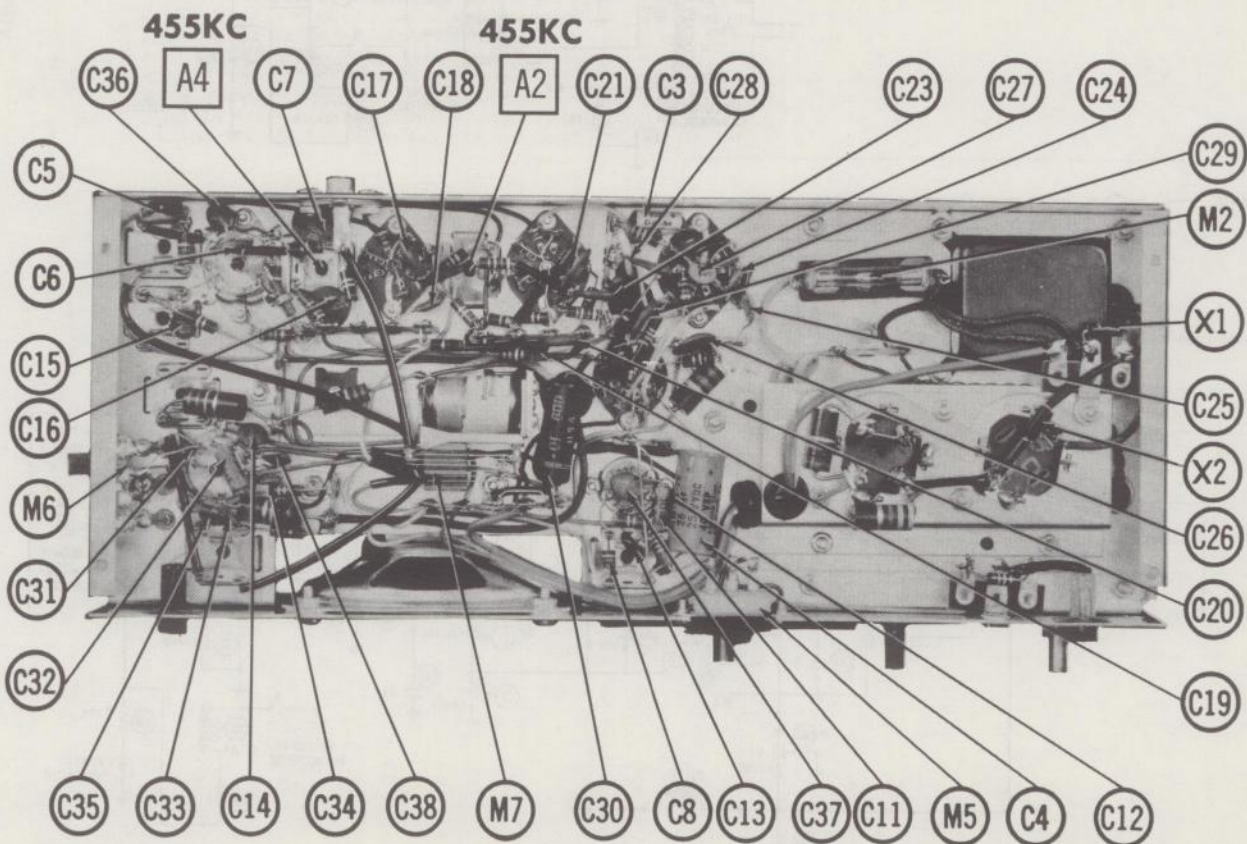
DC COIL RESISTANCE VALUES UNDER ONE OHM NOT SHOWN ON SCHEMATIC DIAGRAM

- DC voltage measurements taken with vacuum tube voltmeter; AC voltages measured with 1000 ohm per volt voltmeter.
- Socket connections are shown as bottom views.
- Measured values are from socket pin to common ground.
- Line voltage maintained at 117 volts for voltage readings.
- Nominal tolerance of component values makes possible a variation of +15% in voltage and resistance readings.
- All controls at minimum, proper output load connected.





CHASSIS - TOP VIEW



CHASSIS BOTTOM VIEW - ALIGNMENT, CAPACITOR & MISC. IDENT.

ALIGNMENT INSTRUCTIONS

ALIGNMENT INSTRUCTIONS—READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT

Use only enough generator output to provide a usable indication.

Suggested Alignment Tools:

A1 thru A4, A6 thru A10. . GENERAL CEMENT #8282, 8606, 8606-L, 9295, 9440
WALSCO #2526, 2543, 2544, 2545
A5..... GENERAL CEMENT #5004, 5008, 5009
WALSCO #2520

RECEIVER ALIGNMENT

Set Squelch control fully counterclockwise.
Set switch to Variable.

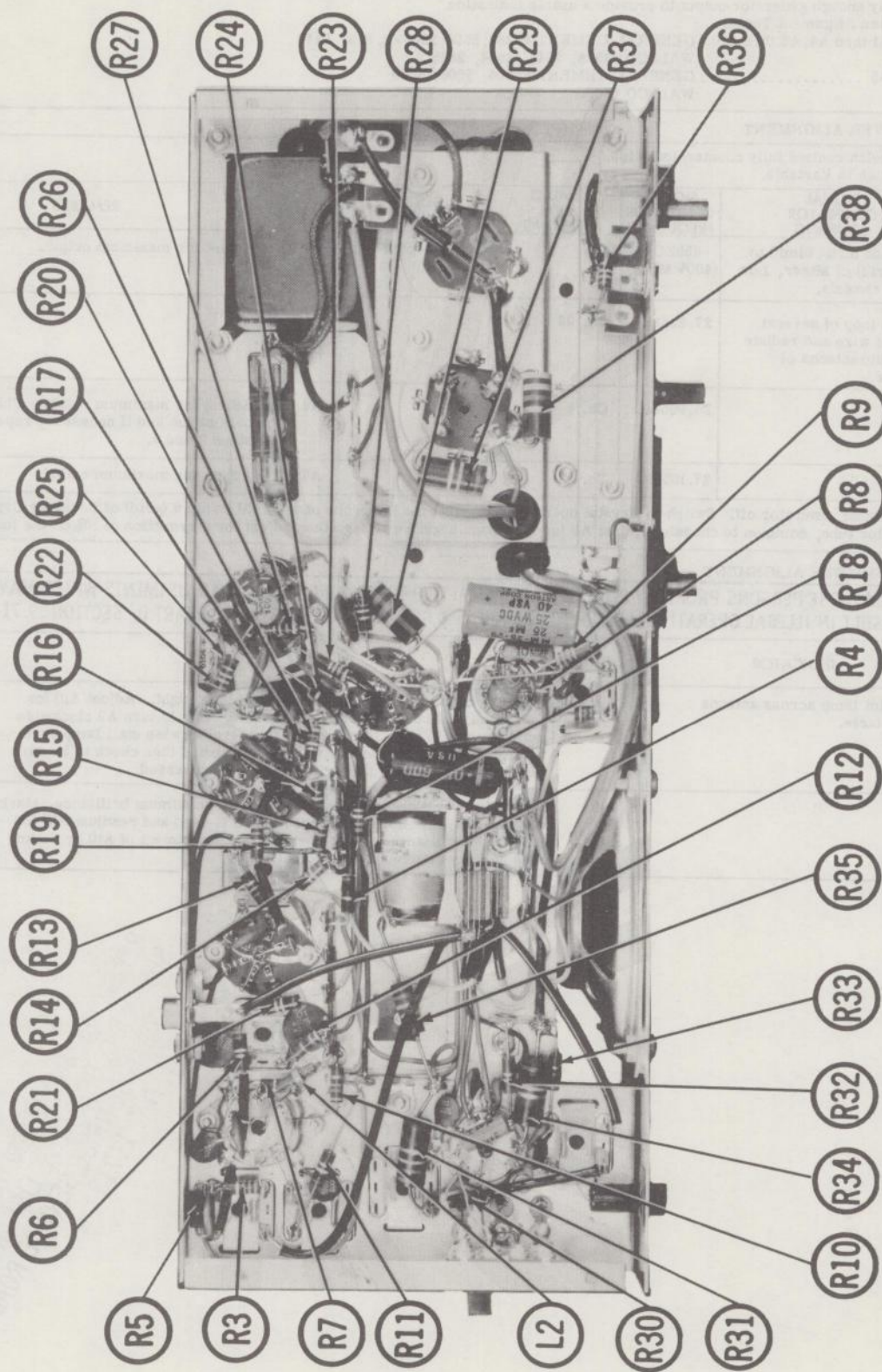
	SIGNAL GENERATOR COUPLING	SIGNAL GENERATOR FREQUENCY	RADIO DIAL SETTING	OUTPUT METER	ADJUST	REMARKS
1.	High side thru .01mfd to pin 2 (grid) of Mixer. Low side to chassis.	455KC (400% Mod.)		Across voice coil.	A1, A2, A3, A4	Adjust for maximum output.
2.	Fashion loop of several turns of wire and radiate signal into antenna of receiver.	27.255MC	Ch. 23	"	A5	"
3.	"	26.965MC	Ch. 1	"	A6	Adjust for maximum output. Check calibration and if necessary repeat steps 2 and 3.
4.	"	27.105MC	Ch. 12	"	A7	Adjust for maximum output.
5.	Turn signal generator off. Switch to Crystal operation. Connect the DC probe of a VTVM to pin 9 (grid) of Receiver Crystal Oscillator tube, common to chassis. Adjust A8 for maximum negative voltage then adjust for a reduction of 10% on the long slope.					

TRANSMITTER ALIGNMENT

ONLY THOSE PERSONS PROPERLY LICENSED ARE PERMITTED TO MAKE REPAIRS OR ADJUSTMENTS WHICH MAY RESULT IN ILLEGAL OPERATION. (REFER TO FCC RULES & REGULATIONS PART 19, SUBPART D, SECTION 19.71)

	INDICATOR	ADJUST	REMARKS
6.	#47 pilot lamp across antenna receptacle.	A9, A10	Depress mike button and adjust A9 until lamp light. Adjust A10 for maximum brilliance of dummy load lamp. Slowly turn A9 clockwise until lamp goes out. Now turn A9 counterclockwise until lamp again is lit. Turn A9 1/4 turn counterclockwise and then check to be sure oscillator starts each time mike button is depressed.
7.	"	A10	Switch to lowest channel and adjust A10 for maximum brilliance. Mark position of slug. Switch to highest channel used and readjust A10 for maximum brilliance. Make compromise adjustment of A10 by setting slug halfway between these two positions.

REFERENCE AND INTERLIBRARY LOAN
SUFFOLK COOPERATIVE LIBRARY SYSTEM
627 NORTH SUNRISE SERVICE ROAD
BELLPORT, N.Y. 11713



CHASSIS BOTTOM VIEW - RESISTOR & INDUCTOR IDENT.

PARTS LIST AND DESCRIPTIONS

TUBES

♦ AMPEREX ♦		♦ GENERAL ELECTRIC ♦		♦ RCA ♦		♦ RAYTHEON ♦		♦ Sylvania ♦	
ITEM No.	USE	TYPE	ITEM No.	USE	TYPE				
V1	Rec. Mixer-Crystal Oscillator	6U8	V4	Det.-Noise Limiter Squelch	6BJ7				
V2	Rec. Variable Oscillator	6C4	V5	AF Amp.-Speech Amp.	6AN8				
V3	IF Amplifier	6B6	V6	Rec. Output-Modulator	6AQ5A				
			V7	Trans. Osc.-Final Amp.	6AU8				

POWER RECTIFIERS & SIGNAL DIODES

ITEM No.	CURRENT RATING (Measured)	ORIGINAL Part or Type No.	RECTIFIERS		DIODES		NOTES
			RCA PART No.	SARKS PART No.	GENERAL ELECTRIC PART No.	RAYTHEON PART No.	
X1	.060A	57-27	1N1763	F6			
X2	.060A	57-27	1N1763	F6			

ELECTROLYTIC CAPACITORS

ITEM No.	RATING CAP. VOL.	HEATH PART No.	REPLACEMENT DATA		SPRAGUE PART No.
			CORNELL-DUBILIER PART No.	GENERAL ELECTRIC PART No.	
C1A	.50	25-58		XC4-55	
C2A	.50	25-93			
C3	.20	25-54		MTI-5	TE-1114
C4	.25	25-44		QTI-11	TVA-1205

FIXED CAPACITORS

ITEM No.	RATING	REMARKS	REPLACEMENT DATA		SPRAGUE PART No.
			AEROVOX PART No.	CORNELL-DUBILIER PART No.	
C5	.01	#31-13	BPD-01	BYA10S1	5HK-S10
C6	.01		BPD-01	BYA10S1	5HK-S10
C7	.01		BPD-01	BYA10S1	5HK-S10
C8	2.2		NPO-SI 2.2	CI0V22C	10TCC-V22
C9	15 5%		1469-000015	22R5Q15	MS-415
C10	10 N750		TCN-10	CI0Q10	10TCC-Q10
C11	22 5%		1469-000022	22R5Q22	MS-422
C12	47 5%		TCZ-47	22R5Q47	MS-447
C13	.002		BPD-002	BYA10D2	5HK-D20
C14	.002		BPD-002	BYA10D2	5HK-D20
C15	.01		BPD-01	BYA10S1	5HK-S10
C16	.01		BPD-01	BYA10S1	5HK-S10
C17	100 N750 10%		N750-D1 100	CI0T10	10TCC-T10
C18	100 N750 10%		N750-D1 100	CI0T10	10TCC-T10
C19	.01		BPD-01	BYA10S1	5HK-S10
C20	.01		BPD-01	BYA10S1	5HK-S10
C21	.01		BPD-01	BYA10S1	5HK-S10
C22	.01		BPD-01	BYA10S1	5HK-S10
C23	.01		BPD-01	BYA10S1	5HK-S10
C24	.01		BPD-01	BYA10S1	5HK-S10
C25	.01		BPD-01	BYA10S1	5HK-S10
C26	.01		BPD-01	BYA10S1	5HK-S10
C27	.01		BPD-01	BYA10S1	5HK-S10
C28	.01		BPD-01	BYA10S1	5HK-S10

FIXED CAPACITORS (cont)

ITEM No.	RATING	REMARKS	REPLACEMENT DATA		SPRAGUE PART No.
			AEROVOX PART No.	CORNELL-DUBILIER PART No.	
C29	.01	Note 1	BPD-01	BYA10S1	5HK-S10
C30	.01		BPD-01	BYA10S1	5HK-S10
C31	.02		BPD-002	BYA10D2	5HK-D20
C32	.02		BPD-002	BYA10D2	5HK-D20
C33	.02		BPD-002	BYA10D2	5HK-D20
C34	.02		BPD-002	BYA10D2	5HK-D20
C35	.02		BPD-002	BYA10D2	5HK-D20
C36	.02		BPD-002	BYA10D2	5HK-D20
C37	.02		BPD-002	BYA10D2	5HK-D20
C38	.02		BPD-002	BYA10D2	5HK-D20
C39	.01		BPD-01	BYA10S1	5HK-S10
C40	.01		BPD-01	BYA10S1	5HK-S10
C41	.01		BPD-01	BYA10S1	5HK-S10
C42	.01		BPD-01	BYA10S1	5HK-S10
C43	.02		BPD-002	BYA10D2	5HK-D20
C44	.02		BPD-002	BYA10D2	5HK-D20
C45	.01		BPD-01	BYA10S1	5HK-S10
C46	.01		BPD-01	BYA10S1	5HK-S10
C47	.01		BPD-01	BYA10S1	5HK-S10
C48	1mfd 200V	Note 1	P288N-1, 0	CUB2W1	2TM-M1
C49	.2 50V		P288N-2	CUB2P22	4TM-P20

Heath Part Number.
Note 1. Not used in some DC operated versions.

CONTROLS

ITEM No.	USE	RESIST-ANCE	HEATH PART No.	REPLACEMENT DATA		MALLORY PART No.
				CENTRALAB PART No.	CLAROSTAT PART No.	
R1	Volume	1meg	19-53	B-70-S, or (AB-70, AK-11, KB-1)	A47-1meg-Z/ FS-3	Q13-137, 76-1, or (BU2, C226, SSI, GC)*
R2	Power Off-On Squelch	100K	10-108	B-40, or (AB-40, AK-11)	SWE-12 A47-100K-Z/ FS-3	US-26 U41

* "SNAPTROL"

RESISTORS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	RATING	REMARKS	REPLACEMENT DATA		REPLACEMENT DATA
			IRC PART No.	WORKMAN PART No.	
R3	3300Ω				
R4	1meg				
R5	1meg				
R6	100K				
R7	3300Ω				
R8	22K				
R9	33K				
R10	47K				
R11	100K				
R12	3.3meg				
R13	56K				
R14	18K				
R15	82K				
R16	680K				
R17	1meg				
R18	680K				
R19	470K				
R20	470K				
R21	100K				
R22	270K				
R23	330K				
R24	1.5meg				
R25	1500Ω				
R26	10meg				
R27	470K				
R28	270K				
R29	470Ω 2W				
R30	47K				
R31	22K 2W				
R32	22K				
R33	100Ω				
R34	10K 2W				
R35	22K 1W				
R36	270K				
R37	10K 2W				
R38	330Ω 2W				
R39	100K				
R40	43Ω 2W				

Note 1. DC operated models only.

PARTS LIST AND DESCRIPTIONS (Continued)

COILS (RF-IF)

ITEM No.	USE	REPLACEMENT DATA					NOTES
		HEATH PART No.	Meritt PART No.	Miller PART No.	Stancor PART No.	Workman PART No.	
L1	Ant.	40-310					① Not used in some versions,
L2	RF Choke (30uh)	45-27					
L3	Osc.	40-313					
L4	Osc. Plate	40-312					
L5	1st IF	52-38	BC-352	12-C1	RTC-8632	T907	
L6	2nd IF	52-39	BC-353	12-C2	RTC-8633	T908	
L7	Osc. Plate	40-312					
L8	Final	40-311					
L9	RF Choke (90uh)	45-7					
L10	Hash Choke						

TRANSFORMER (POWER)

ITEM No.	RATING	REPLACEMENT DATA				NOTES
		HEATH PART No.	Meritt PART No.	Stancor PART No.	Thordanson PART No.	
T1	PRI. SEC. 1 SEC. 2 117V @ 100V @ 6.3V @ .44A .250A 3A	54-104				AC Operation
	PRI. SEC. 1 12-6VCT 100V @ @ 2.3A .250A (or) 6.3VCT @ 4.6A	55-5				DC Operation

TRANSFORMER (AUDIO OUTPUT)

ITEM No.	IMPEDANCE	REPLACEMENT DATA				NOTES
		HEATH PART No.	Meritt PART No.	Stancor PART No.	Thordanson PART No.	
T2	PRI. SEC. 5800Ω 3-4Ω Tap @ 4900Ω	51-45				

SPEAKER

ITEM No.	TYPE	REPLACEMENT DATA		NOTES
		HEATH PART No.	QUAM PART No.	
SP1	3 1/2" PM 3-4Ω	401-21	3A07	

VIBRATOR

ITEM No.	TYPE	INPUT FREQUENCY	REPLACEMENT DATA			NOTES
			HEATH PART No.	CORNELL-DUBILIER PART No.	MALLORY PART No.	
M1	Interrupter	6-12 115%	68-5	6301	G1601	6301

FUSES

ITEM No.	TYPE	RATING	HEATH PART No.		LITTELFUSE PART No.		BUSS PART No.
			FUSE	HOLDER	FUSE	HOLDER	
M2	3AG	1 1/4A 250V 8A 32V	421-1 ①	422-1	31201.5 (3AG 1 1/4 250V) 307008	357001	AGC 1 1/4 4405
M3	SFE		421-4 ②	423-6	SFE 8A 32V	155008	SFE 8 HDH

① AC Operation. ② DC Operation.

MISCELLANEOUS

ITEM No.	PART NAME	HEATH PART No.	NOTES
M4	Tuning Cap	26-66	1 Gang Crystal-Variable (DPTD Slide Type) Crystal Selector (3-Position Slide Type)
M5	Switch	80-4	
M6	Relay	80-10	
M7	Relay	89-14	
M8	Crystal		Receive Transmit
M9	Crystal Microphone	480-14	

CABINETS & CABINET PARTS

(When Ordering Cabinets & Cabinet Parts, Specify Model, Chassis & Color)

NAME	PART NO.	DESCRIPTION
Dial Scale	205-M221F362	
Dial Pointer	100-M270	
Knob	462-78	
Front Panel	100-M271	
Cabinet	90-M131F	

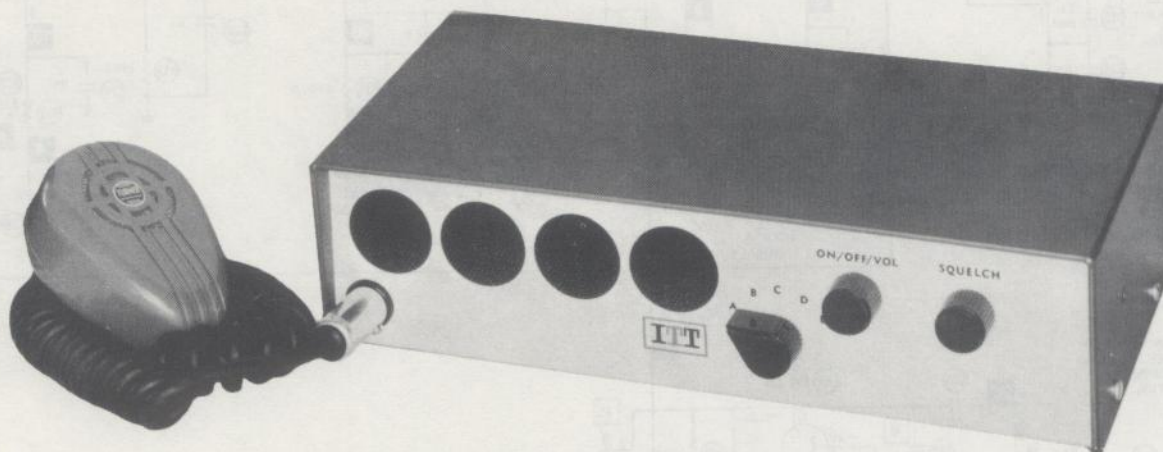
WIRING DATA

General-use Unshielded Hook-up Wire Use BELDEN No. 8530 (Solid) Available in 12 Colors 8524 (Stranded) Available in 12 Colors
Power Cord Use BELDEN No. 17106 (Plastic) or 17126 (Rubber) - 6 Ft. 17109 (Plastic) or 17129 (Rubber) - 8 Ft.
Power Cord (Interlock Type) Use BELDEN No. 8874 (Rubber) or 8895 (Plastic)

PHOTOFACT® Folder

with CIRCUITRACE™

ITT
MODEL 320



ITT
MODEL 320

TRADE NAME	ITT Model 320		
MANUFACTURER	Distributor Products Div., International Telephone & Telegraph Corp., P. O. Box 99, Lodi, N. J.		
TYPE SET	AC-Battery Operated 18 Transistor Citizens Band Transmitter-Receiver		
POWER SUPPLY	110 - 120 Volts AC (or) 12 Volt Storage Battery		
RATING	9 Watts, .105 Amp. @117 Volts AC (Receive)	.36 Amp. @12.6 Volts DC (Receive)	
	17 Watts, .172 Amp. @117 Volts AC (Transmit)	.82 Amp. @12.6 Volts DC (Transmit)	
TUNING RANGE	Any 5 of Citizens Band Channels 1 thru 22		

NOTICE

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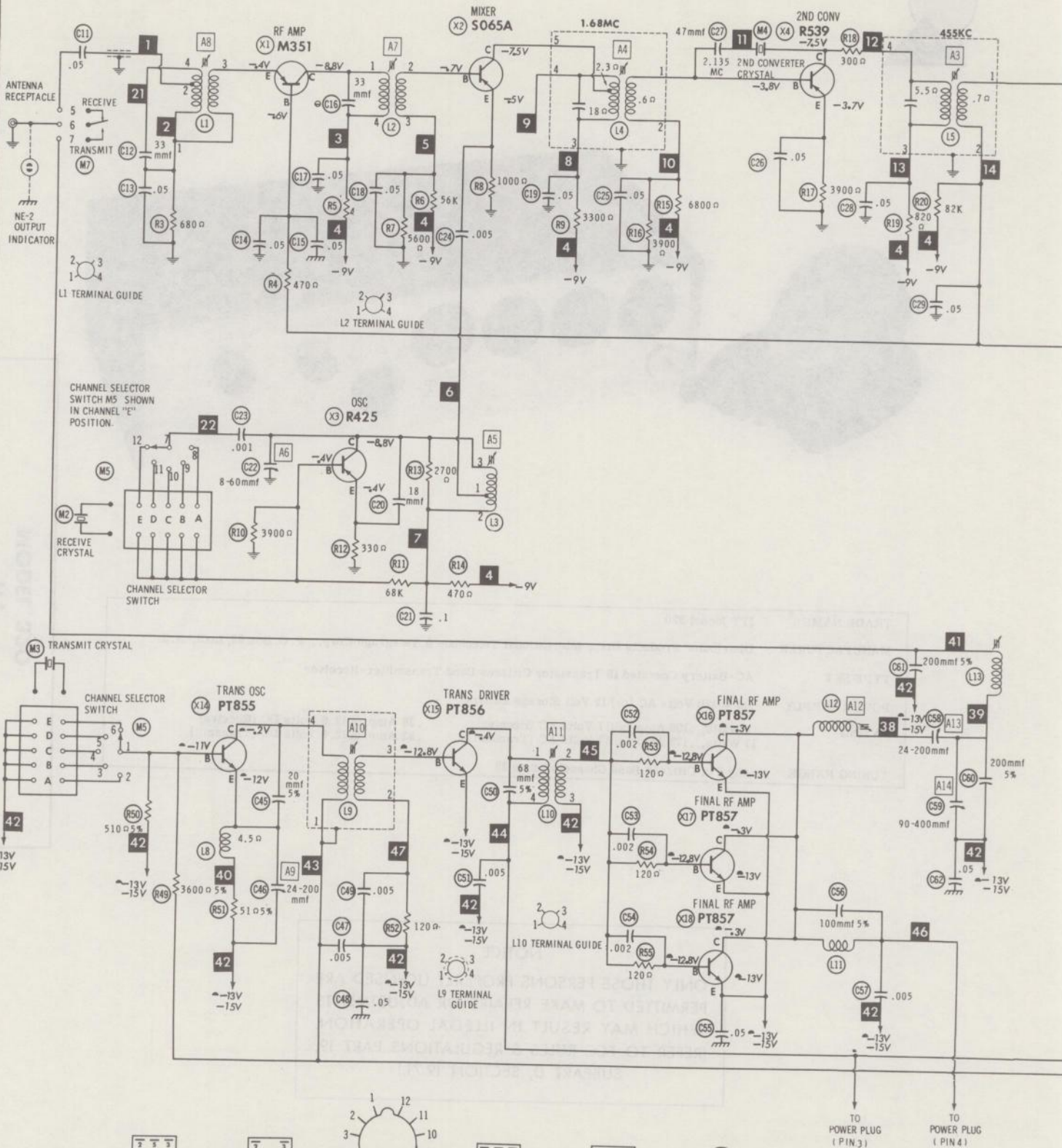
HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana



The listing of any available replacement part herein does not constitute in any case a recommendation, warranty or guaranty by Howard W. Sams & Co., Inc., as to the quality and suitability of such replacement part. The numbers of these parts have been compiled from information furnished to Howard W. Sams & Co., Inc., by the manufacturers of the particular type of replacement LY646

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Printed in U.S. of America



L3 TERMINAL GUIDE

L4 TERMINAL GUIDE

L5 TERMINAL GUIDE

M5 TERMINAL GUIDE (REAR VIEW)

L6 TERMINAL GUIDE

L7 TERMINAL GUIDE

KEY

X1, X2, X3, X7 THRU X11, X14 THRU X18

TERMINAL GUIDE

X12, X13

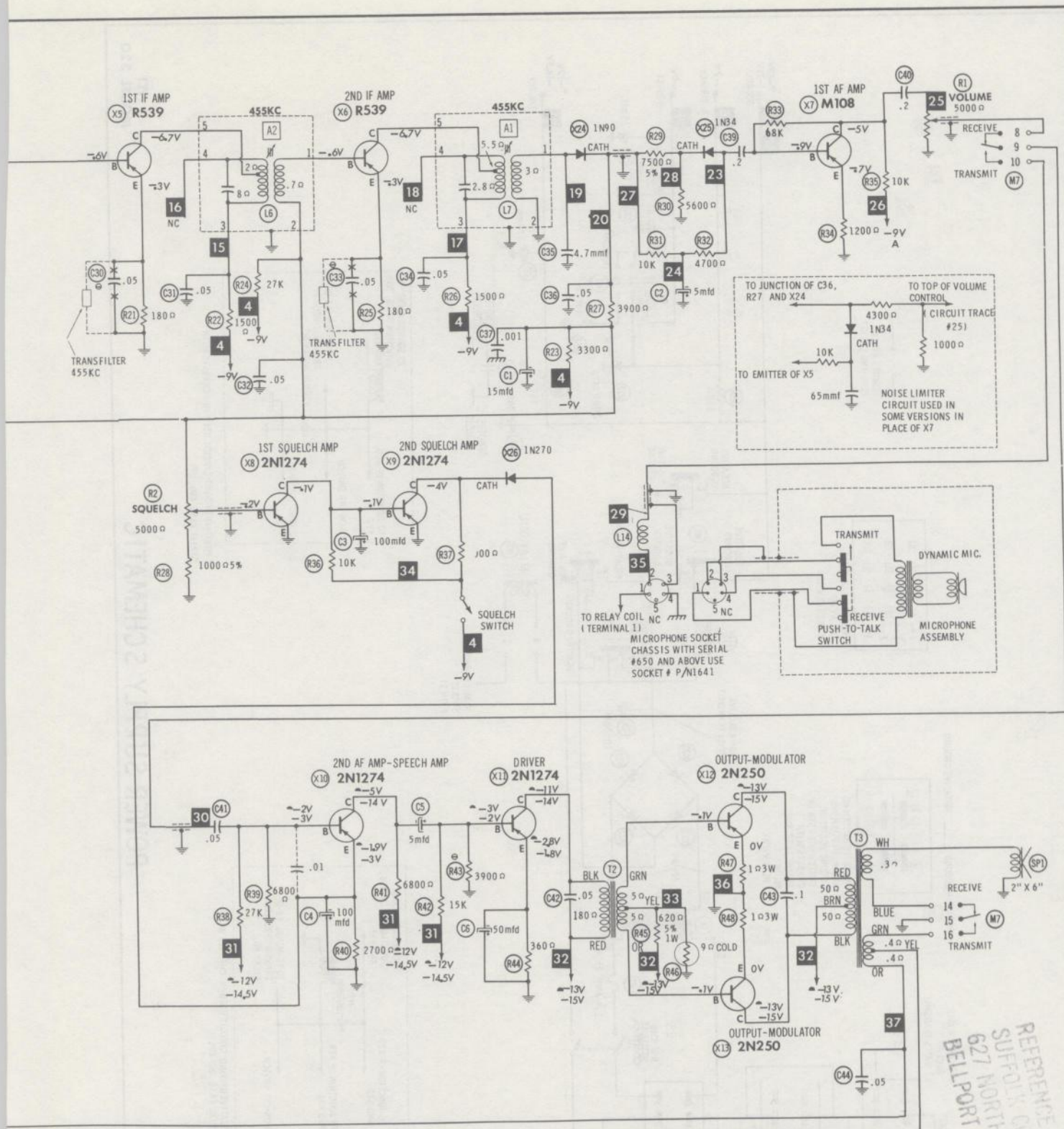
TERMINAL GUIDE

X4 THRU X6

TERMINAL GUIDE

A PHOTOFACIT STANDARD NOTATION SCHEMATIC
with **CIRCUITRACE**

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ALL MEASUREMENTS MADE IN RECEIVE POSITION UNLESS OTHERWISE DESIGNATED
 * MEASURED IN TRANSMIT POSITION

SEE PARTS LIST FOR ALTERNATE
 VALUE OR APPLICATION

NUMBERS ASSIGNED TO COILS, SWITCHES, PLUGS, SOCKETS, AND
 TRANSFORMERS ARE TO FACILITATE CIRCUIT TRACING OR COMPONENT
 REPLACEMENT AND MAY NOT NECESSARILY BE FOUND ON
 THE UNIT.

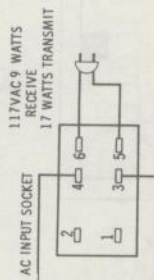
RESISTANCE MEASUREMENTS NOT GIVEN BECAUSE OF THE
 WIDE VARIATION IN INTERNAL TRANSISTOR RESISTANCE.

1. DC voltage measurements taken with vacuum tube voltmeter.
2. Socket connections or transistor terminals are shown as bottom views.
3. Measured values are from socket pin or terminal to common ground.
4. Nominal tolerance on component values makes possible a variation of $\pm 15\%$ in voltage and resistance readings.
5. Volume control at maximum, no signal applied for voltage measurements.

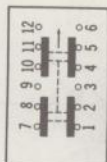
MAIN SCHEMATIC

REFERENCE AND INTERLIBRARY LOAN
 SUFFOLK COUNTY SERVICE ROOM
 627 NORTH SUNRISE SERVICE ROAD
 BELLPORT, N.Y. 11713
 ITT
 MODEL 320

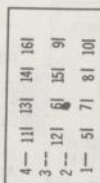
POWER SOCKET
CHASSIS WITH SERIAL
#650 AND ABOVE
USE SOCKET
P/N1641



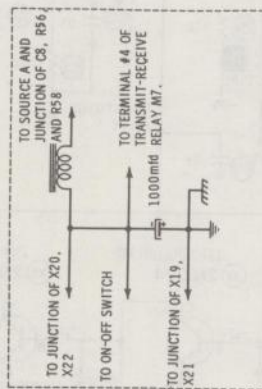
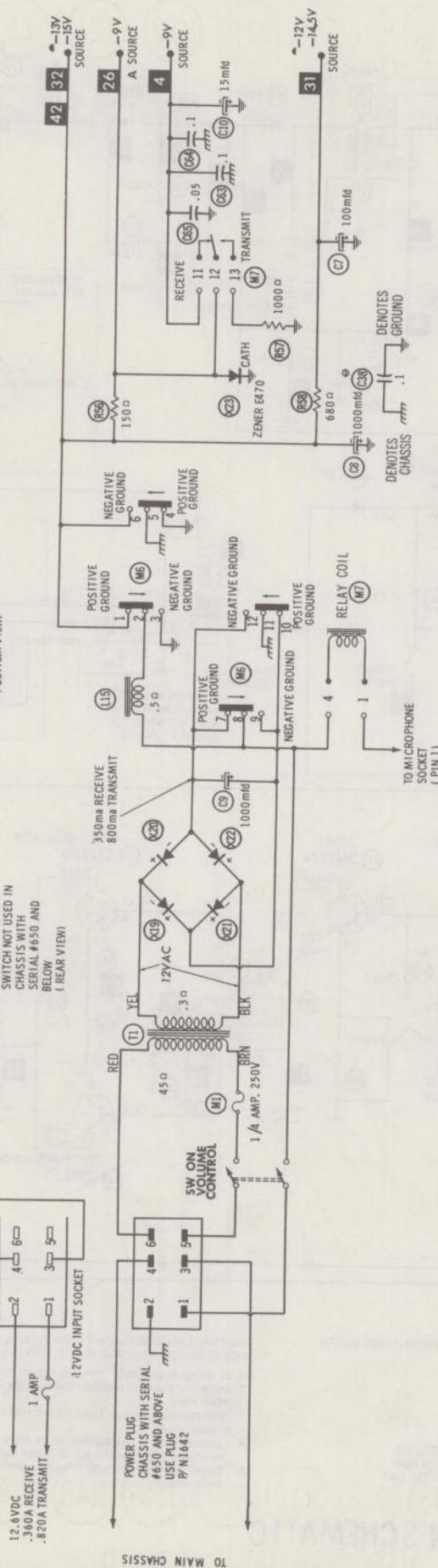
POSITIVE GROUND ——— NEGATIVE GROUND



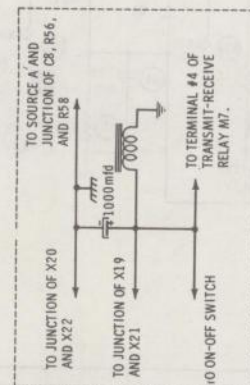
POLARITY SWITCH M6
SHOWN IN POSITIVE
GROUND POSITION.
SWITCH NOT USED IN
CHASSIS WITH
SERIAL #650 AND
BELOW
(REAR VIEW)



RECEIVE-TRANSMIT
RELAY M7
(BOTTOM VIEW)



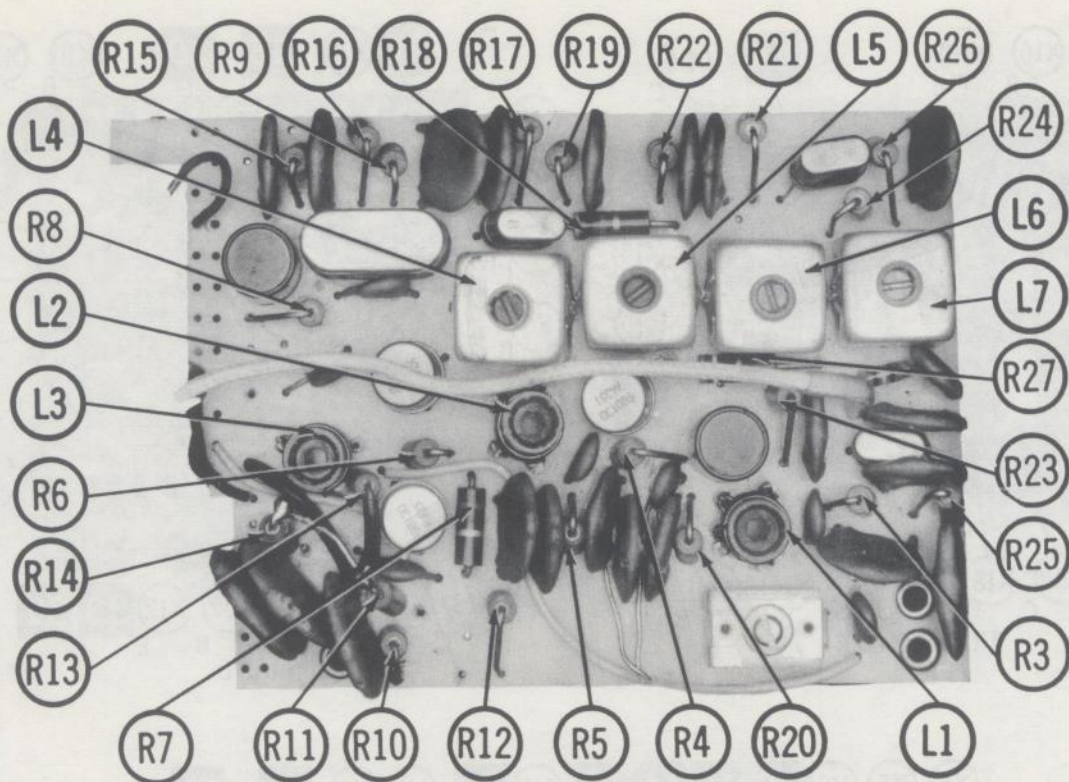
POSITIVE GROUND CIRCUIT USED IN CHASSIS WITH
SERIAL #650 AND UP.



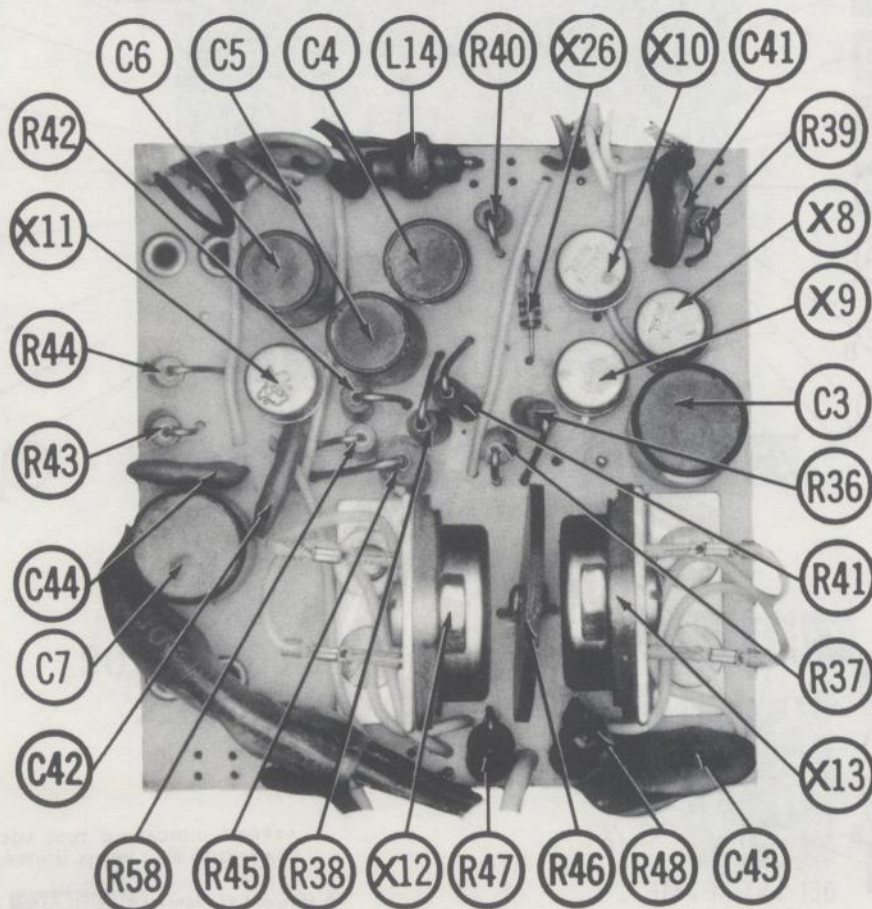
NEGATIVE GROUND CIRCUIT USED IN CHASSIS WITH
SERIAL #650 AND UP.

POWER SUPPLY SCHEMATIC

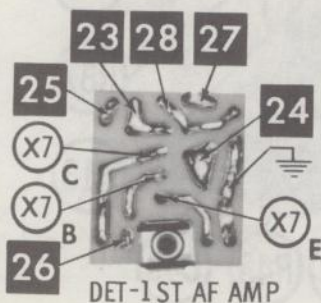
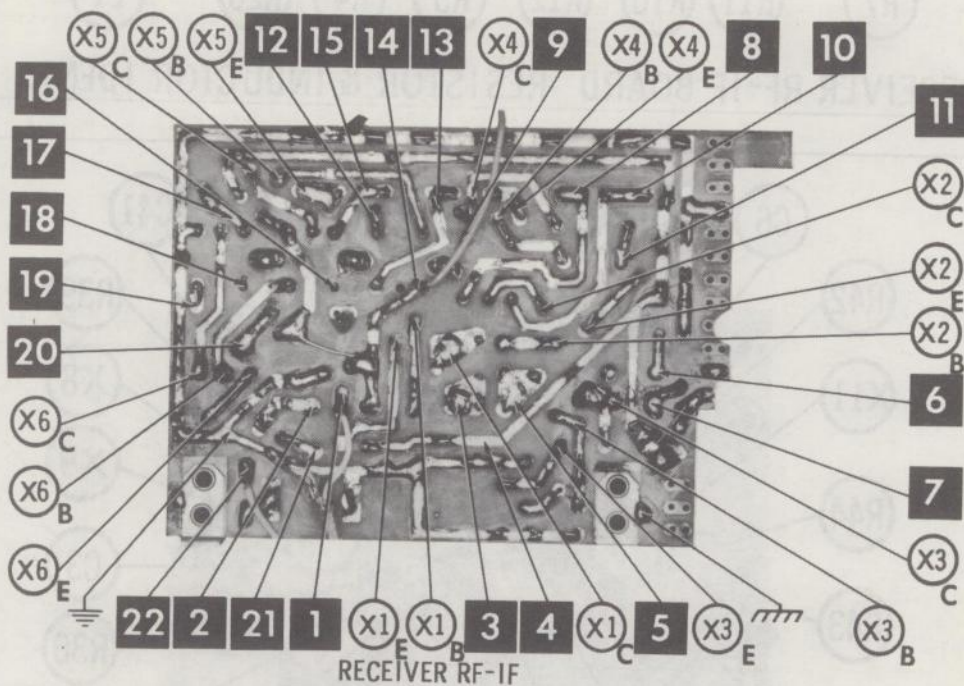
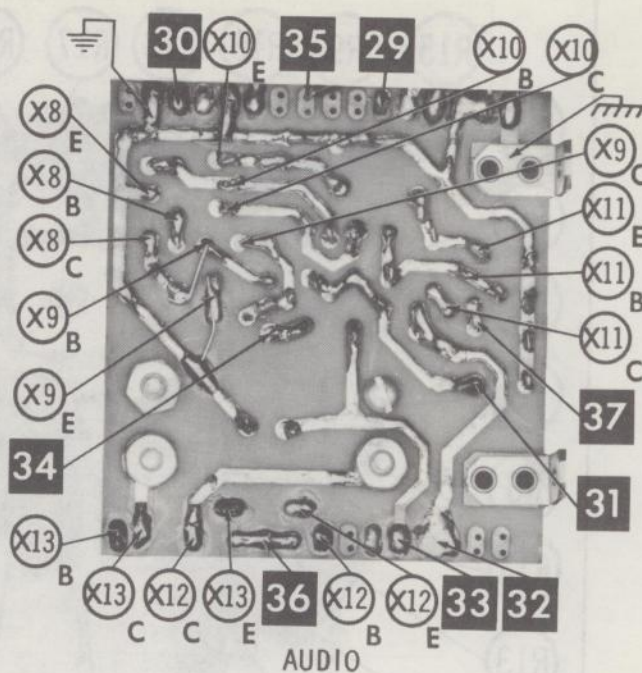
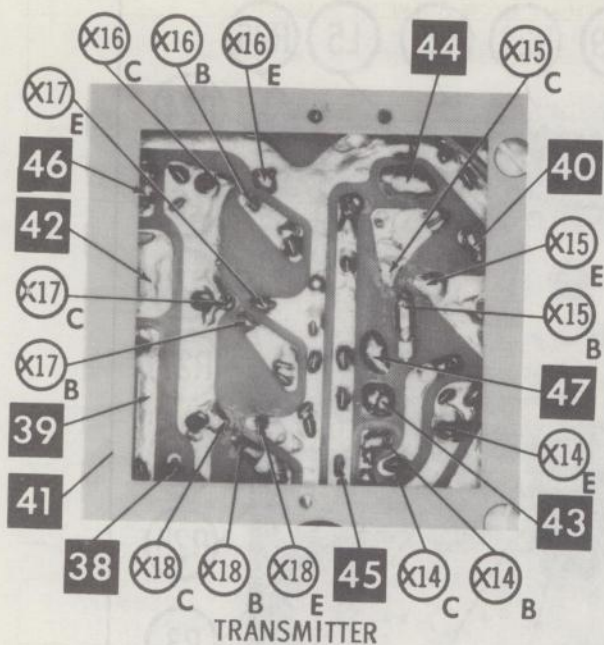
ITT
MODEL 320



RECEIVER RF-IF BOARD RESISTOR & INDUCTOR IDENT.



AUDIO OUTPUT BOARD



B- BASE
C- COLLECTOR
E- EMITTER

ARROWS INDICATING TUBE LOCATIONS ARE
POINTING TO PIN 1 UNLESS OTHERWISE INDICATED

A Howard W. Sams **CIRCUITRACE** Photo

ALIGNMENT INSTRUCTIONS

ALIGNMENT INSTRUCTIONS—READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT

Suggested Alignment Tools:

A1, A2, A3, A4..... GENERAL CEMENT #5009, 8195, 8274, 8275, 8728, 8729, 8987, 8988, 8989
 WALSCO #2515, 2531, 2532
 A5, A7, A8, A10, A11, A14..... GENERAL CEMENT #8282, 8606, 8606-L, 9295, 9440
 WALSCO #2526, 2543, 2544, 2545
 A6, A9, A12, A13..... GENERAL CEMENT #5000, 5003, 5066, 8271, 8272, 8276, 8277, 8290, 8609, 8722, 9150, 9298
 WALSCO #2515, 2516, 2518, 2519, 2525, 2541

RECEIVER ALIGNMENT

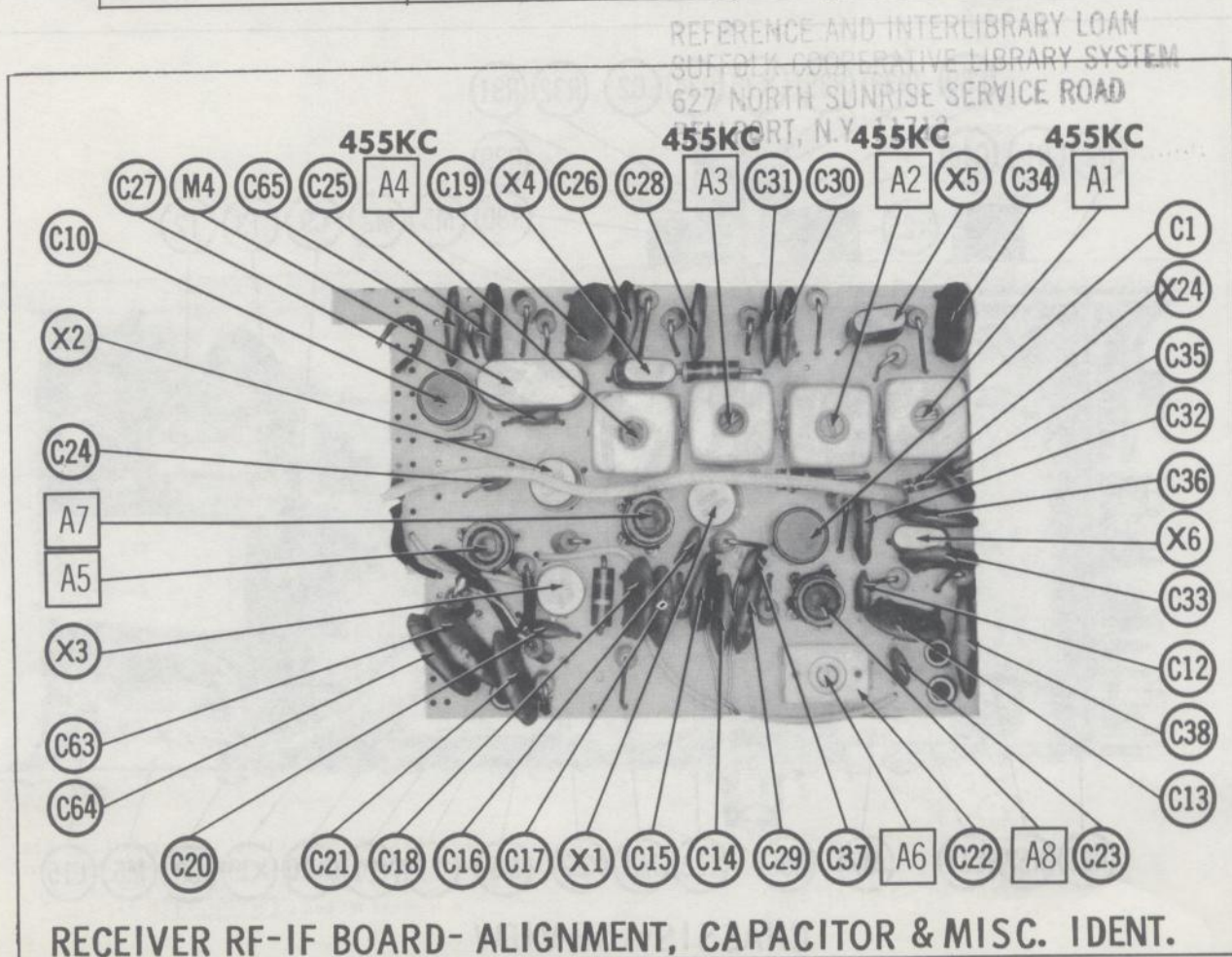
Connect output meter across voice coil.

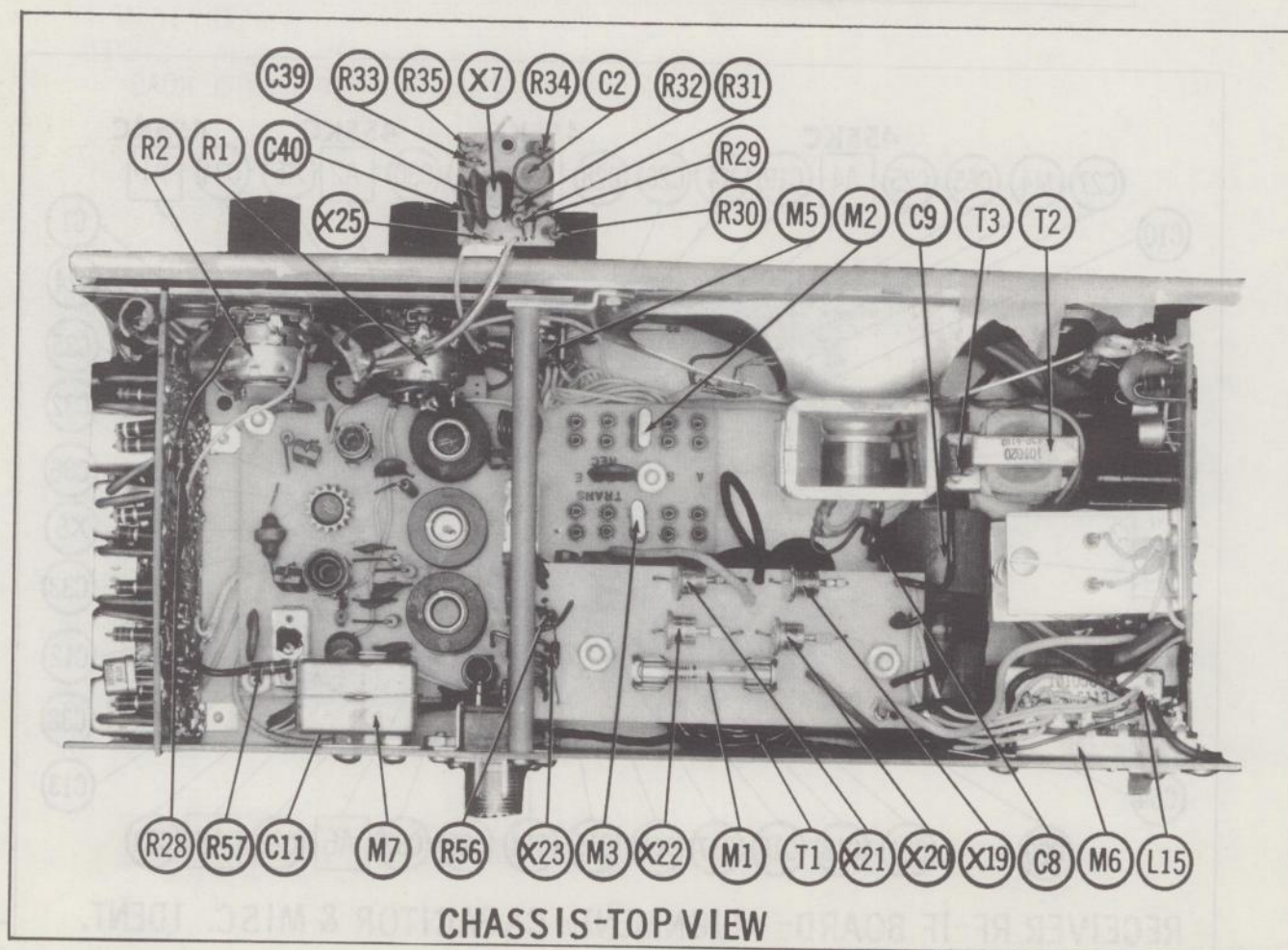
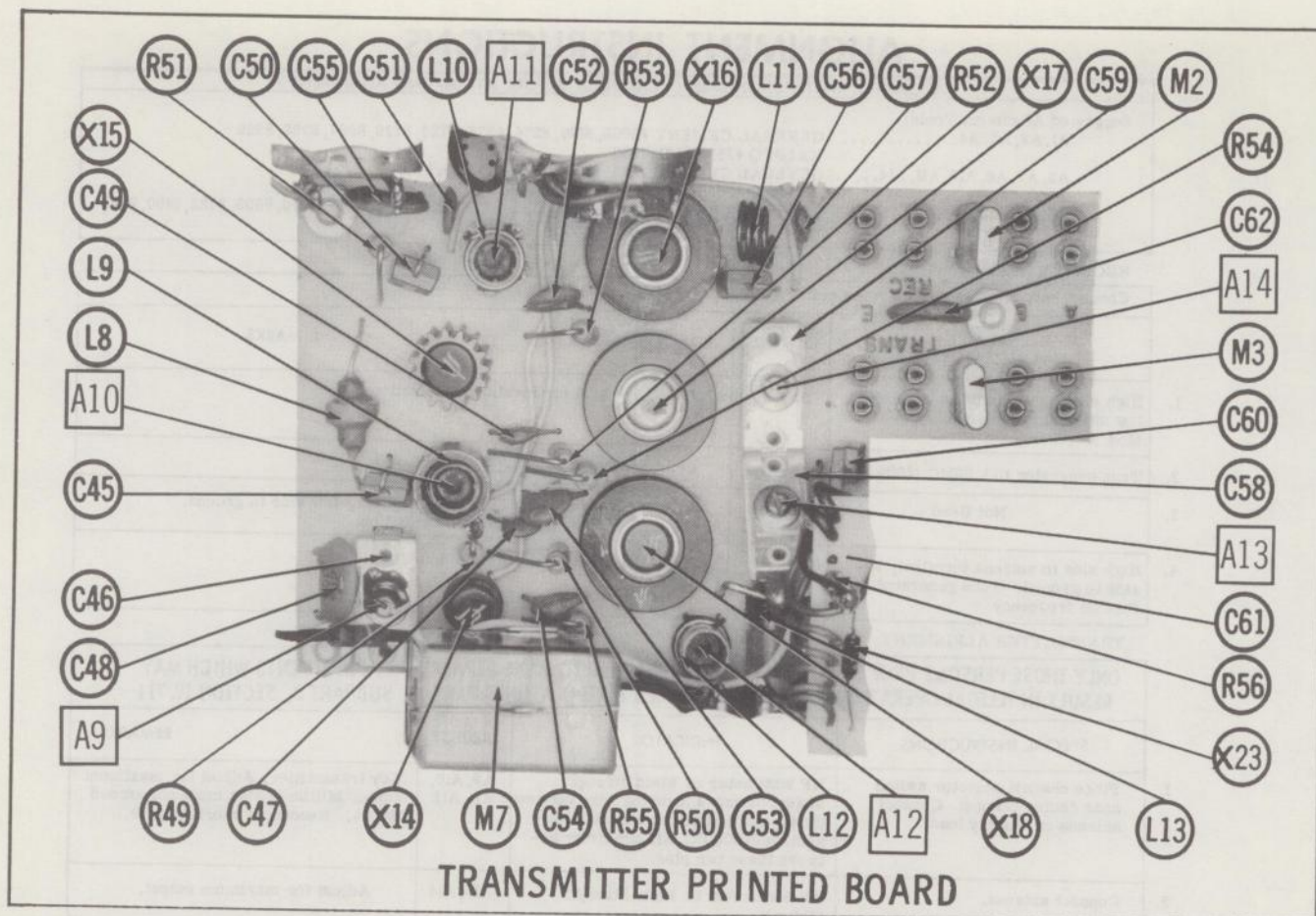
	SIGNAL GENERATOR	CHANNEL	ADJUST	REMARKS
1.	High side thru .05mfd to base of X2, low side to ground. (455KC, 400% Mod.)	Any	A1, A2, A3	Adjust for maximum deflection.
2.	Tune generator to 1.68MC (400% Mod.)	Any	A4	Adjust for maximum deflection.
3.	Not Used	Highest Used	A5, A6	Connect DC VTVM to X2 emitter, low side to ground. Adjust for maximum deflection.
4.	High side to antenna terminal, low side to ground. Tune generator to channel frequency.	Center Channel	A7, A8	Adjust for maximum deflection.

TRANSMITTER ALIGNMENT

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	SPECIAL INSTRUCTIONS	INDICATOR	ADJUST	REMARKS
1.	Place channel selector switch near center channel. Connect antenna or dummy load.	RF Wattmeter or Field Strength Meter. Remove shorting wire between pins 3 and 4 of power socket. Connect an 0-500 DC Milliammeter between these two pins.	A9, A10, A11, A12	Key transmitter. Adjust for maximum output. Milliammeter must not exceed 380MA. Reconnect shorting wire.
2.	Connect antenna.	RF Wattmeter or Field Strength Meter.	A13, A14	Adjust for maximum output.





PARTS LIST AND DESCRIPTION

FIXED CAPACITORS (cont)

ITEM No.	RATING	REMARKS	REPLACEMENT DATA			
			AEROVOX PART No.	CORNELL-DUBILIER PART No.	ELMENCO PART No.	MALLORY PART No.
C19	.05		TTD-05	DDA-503	H-05S5	GP418
C20	18		DI-18	LIQ18	LIQ18	TH-P10
C21	.1		TTD-1	DA-104	H-05P1	TH-P10
C22	8-60	#1417	DI-001	DM-102	H-05D1	5GA-D10
C23	.001		TTD-005	DDA-503	H-05D5	TH-P50
C24	.005		TTD-05	DDA-503	H-05S5	TG-S50
C25	.05		TTD-05	DDA-503	H-05S5	TG-S50
C26	.05		TTD-05	DDA-503	H-05S5	TG-S50
C27	.47		DI-47	LIQ47	LIQ47	5GA-Q47
C28	.05		TTD-05	DDA-503	H-05S5	TG-S50
C29	.05		TTD-05	DDA-503	H-05S5	TG-S50
C30	.05		TTD-05	DDA-503	H-05S5	TG-S50
C31	.05		TTD-05	DDA-503	H-05S5	TG-S50
C32	.05		TTD-05	DDA-503	H-05S5	TG-S50
C33	.05		TTD-05	DDA-503	H-05S5	TG-S50
C34	.05		TTD-05	DDA-503	H-05S5	TG-S50
C35	4.7		DI-4.7	TCZ-4R7	TCZ-4R7	TG-S50
C36	.05		TTD-05	DDA-503	H-05S5	TG-S50
C37	.001		DI-001	DA-102	H-05D1	GP210
C38	.1	(.2) †	TTD-1	DA-104	H-05P1	TH-P10
C39	.2	#1502	TTD-1	UKIO-204	UKIO-204	TG-S50
C40	.2	#1502	TTD-1	UKIO-204	UKIO-204	TG-S50
C41	.05		TTD-05	DDA-503	H-05S5	TG-S50
C42	.05		TTD-05	DDA-503	H-05S5	TG-S50
C43	.05		TTD-05	DDA-503	H-05S5	TG-S50
C44	.05		TTD-05	DDA-503	H-05S5	MS-42
C45	20 9%	#1422	CM-15C-200	TCN-20	23R5Q2	TH-D50
C46	24-200		TTD-05	DDA-503	H-05S5	TH-D50
C47	.005		TTD-05	DDA-503	H-05S5	TH-D50
C48	.05		TTD-05	DDA-503	H-05S5	TH-D50
C49	.005		CM-15E-680	TCN-468	23R5Q68	MS-468
C50	68 9%		TTD-05	DDA-503	H-05D5	TH-D50
C51	.005		TTD-05	DDA-503	H-05D5	TH-D50
C52	.002		DM-202	LIQ22	LIQ22	5GA-D20
C53	.002		DM-202	LIQ22	LIQ22	5GA-D20
C54	.002		DM-202	LIQ22	LIQ22	5GA-D20
C55	.05		TTD-05	DDA-503	H-05S5	TH-D50
C56	100 9%		CM-15E-101	TCN-100	23R5T1	MS-31
C57	.005	#1422	TTD-05	DDA-503	H-05D5	TH-D50
C58	24-200		CM-15E-201	TCN-200	23R5T2	MS-32
C59	90-400		CM-15E-201	TCN-200	23R5T2	MS-32
C60	200 5%		TTD-05	DDA-503	H-05S5	TH-P10
C61	200 5%		TTD-05	DDA-503	H-05S5	TH-P10
C62	.05		TTD-1	DA-104	H-05P1	TH-P10
C63	.1		TTD-1	DA-104	H-05P1	TH-P10
C64	.1		TTD-1	DA-104	H-05P1	TH-P10
C65	.05		TTD-05	DDA-503	H-05S5	TH-P10

ITT Part Number.
† Alternate Value.

CONTROLS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	USE	RESISTANCE	REPLACEMENT DATA			
			ITT PART No.	CORNELL-DUBILIER PART No.	CLAROSTAT PART No.	MALLORY PART No.
R1	Volume Power On-Off	5000Ω	1007	B-11, KR-2 or (F2-5000, SU204, KR-1)	Q13-114, 76-2	U-12, US27 or (UA55A, US42, SF1000)
R2	Squelch Squelch On-Off	5000Ω	1189	B-11, KR-1 or (F2-5000, SU204, KR-2)	Q13-114, 76-1	U-12, US26 or (UA55A, US41, SF1000)

RESISTORS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	RATING	REMARKS	REPLACEMENT DATA			
			ITT PART No.	CORNELL-DUBILIER PART No.	CLAROSTAT PART No.	MALLORY PART No.
R3	660Ω					
R4	470Ω					

TRANSISTORS

ITEM No.	ORIG. TYPE	USE	REPLACEMENT DATA		NOTES
			GENERAL ELECTRIC PART No.	RCA PART No.	
X1	M351	RF Amplifier	GE-1	2N177	PNP
X2	S95A	Mixer	GE-1	2N179	PNP
X3	R425	Oscillator	GE-1	2N178	PNP
X4	R539	2nd Converter	GE-1	2N1426	PNP
X5	R539	1st IF Amplifier	GE-1	2N180	PNP
X6	R539	2nd IF Amplifier	GE-1	2N180	PNP
X7	M108	1st AF Amplifier	GE-2	2N406	PNP
X8	2N127A	1st Squelch Amplifier	GE-2	2N591	PNP
X9	2N127A	2nd Squelch Amplifier	GE-2	2N591	PNP
X10	2N127A	2nd AF Amp. - Speech Amp.	GE-2	2N591	PNP
X11	2N127A	Driver	GE-2	2N591	PNP
X12	2N250	Output-Modulator	GE-3	2N301	PNP
X13	2N250	Transmit-Oscillator	GE-3	2N301	PNP
X14	PT855	Transmit-Driver			
X15	PT857	Final RF Amplifier			
X16	PT857	Final RF Amplifier			
X17	PT857	Final RF Amplifier			
X18	PT857	Final RF Amplifier			

POWER RECTIFIERS & SIGNAL DIODES

ITEM No.	CURRENT RATING (Measured)	ORIGINAL Part or Type No.	RECTIFIERS		NOTES
			SARKES TARZIAN PART No.	DIODES	
X19	.800A	1403	IN3193	10H	AC Rectifier (UN386)
X20	.800A	1403	IN3193	10H	
X21	.800A	1403	IN3193	10H	
X22	.800A	1403	IN3193	10H	
X23		0624			Shunt Regulator (Zener Z470)
X24		1153			Audio Detector (UN40)
X25		1679			Noise Limiter (IN34)
X26		1154			Squelch (UN270)

ELECTROLYTIC CAPACITORS

ITEM No.	RATING CAP.	VOL.	ITT PART No.	REPLACEMENT DATA			
				AEROVOX PART No.	CORNELL-DUBILIER PART No.	GENERAL ELECTRIC PART No.	SPRAGUE PART No.
C1	15	15	1013	BCD15015	ECFB409	MTI-10	VL-1168
C2	5	12	Note 1	BCD121005	ECFB405	MTI-3	VL-1124
C3	100	12	0686	BCD12100	ECFB417	MTI-19	VL-1051
C4	100	3	0689	BCD13100	ECFB417	MTI-22	VL-1051
C5	5	15	1431	BCD15005	ECFB405	MTI-15	VL-1024
C6	5	6	1113	BCD15050	ECFB415	MTI-15	VL-1024
C7	100	12	0686	BCD12100	ECFB417	MTI-19	VL-1051
C8	1000	15	1404	PR12130	BR1000-15	QTI-32	TVA-1163
C9	1000	15	1404	PR12130	BR1000-15	QTI-32	TVA-1163
C10	15	15	1013	BCD15015	ECFB409	MTI-10	VL-1168

Note 1. Not used in some versions.

FIXED CAPACITORS

ITEM No.	RATING	REMARKS	REPLACEMENT DATA			
			AEROVOX PART No.	CORNELL-DUBILIER PART No.	ELMENCO PART No.	SPRAGUE PART No.
C11	.05		TTD-05	DDA-503	H-05S5	TG-S50
C12	.33		DI-33	LIQ33	LIQ33	5GA-Q33
C13	.05		TTD-05	DDA-503	H-05S5	TG-S50
C14	.05		TTD-05	DDA-503	H-05S5	TG-S50
C15	.05		TTD-05	DDA-503	H-05S5	5GA-Q33
C16	.33		DI-33	LIQ33	LIQ33	TG-S50
C17	.05		TTD-05	DDA-503	H-05S5	TG-S50
C18	.05		TTD-05	DDA-503	H-05S5	TG-S50

PARTS LIST AND DESCRIPTION (CONTINUED)

RESISTORS (cont)

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	RATING	REPLACEMENT DATA		ITEM No.	RATING	REPLACEMENT DATA		REMARKS
		IRC PART No.	WORKMAN PART No.			IRC PART No.	WORKMAN PART No.	
R7	56000			R33	68K			
R8	10000			R34	12000			
R9	33000			R35	10K			
R10	39000			R36	10K			
R11	68K			R37	30000			
R12	3300			R38	27K			
R13	27000			R39	68000			
R14	4700			R40	27000			
R15	68000			R41	68000			
R16	39000			R42	15K			
R17	39000			R43	39000			
R18	3000			R44	3600			
R19	8200			R45	6200 5% 1W			(27000) †
R20	82K			R46	90 Cold			
R21	1800			R47	10 3W			
R22	15000			R48	10 3W			
R23	33000			R49	36000 5%			
R24	27K			R50	5100 5%			
R25	1800			R51	510 5%			
R26	15000			R52	1200			
R27	39000			R53	1200			
R28	10000 5%			R54	1200			
R29	75000 5%			R55	1200			
R30	56000			R56	1500			
R31	10K			R57	10000			
R32	47000			R58	6800			

† ITT Part Number.

‡ Alternate Value.

COILS (RF-IF)

ITEM No.	USE	REPLACEMENT DATA			ITEM No.	USE	REPLACEMENT DATA			NOTES
		ITT PART No.	Merit PART No.	Stancor PART No.			ITT PART No.	Merit PART No.	Stancor PART No.	
L1	Ant.	1396								
L2	RF	1397								
L3	Receiver Osc.	1398								
L4	1.68MC IF	1399								
L5	1st 455KC IF	1400								
L6	2nd 455KC IF	1018								
L7	3rd 455KC IF	1019								
L8	RF Choke (50uh)	1424								
L9	Transmit Osc.	1425								
L10	Transmit Driver	1426								
L11	Final	1427								
L12	Ant. Load	1428								
L13	Ant. Load	1429								
L14	RF Choke (50uh)	1424								

FILTER CHOKE

ITEM No.	RATINGS	REPLACEMENT DATA			ITEM No.	RATINGS	REPLACEMENT DATA			NOTES
		CURRENT (Measured)	DC RES.	INDUCTANCE (10 CURRENT 1000-)			ITT PART No.	Merit PART No.	Stancor PART No.	
L15	.800A		50	175MH			1056			

TRANSFORMER (POWER)

ITEM No.	RATING	REPLACEMENT DATA			ITEM No.	RATING	REPLACEMENT DATA			NOTES
		ITT PART No.	Merit PART No.	Stancor PART No.			ITT PART No.	Merit PART No.	Stancor PART No.	
T1	117V @ 12V @ 1.05A (.172A) *						1110			* Transmit

TRANSFORMER (DRIVER)

ITEM No.	TURNS RATIO	REPLACEMENT DATA			ITEM No.	TURNS RATIO	REPLACEMENT DATA			NOTES
		ITT PART No.	Merit PART No.	Stancor PART No.			ITT PART No.	Merit PART No.	Stancor PART No.	
T2	4 1	1020								

TRANSFORMER (AUDIO OUTPUT)

ITEM No.	IMPEDANCE	REPLACEMENT DATA			ITEM No.	IMPEDANCE	REPLACEMENT DATA			NOTES
		ITT PART No.	Merit PART No.	Stancor PART No.			ITT PART No.	Merit PART No.	Stancor PART No.	
T3	1000 CT	1021								

SPEAKER

ITEM No.	TYPE	REPLACEMENT DATA			ITEM No.	TYPE	REPLACEMENT DATA			NOTES
		SIZE	FIELD	V. C. IMP.			ITT PART No.	GUAM PART No.		
SP1	2 1/2" 8"	PM	3-40				1025			

FUSES

ITEM No.	TYPE	RATING	REPLACEMENT DATA			ITEM No.	TYPE	RATING	REPLACEMENT DATA		
			ITT PART No.	FUSE	HOLDER				LITTELFUSE PART No.	FUSE	HOLDER
M1	3AG S/B	1/4A 125V 1A	1095 1437	101094					313 250	121004	MDL 1/4 4405

① AC Power Supply.
② DC Power Supply.

MISCELLANEOUS

ITEM No.	PART NAME	ITT PART No.	NOTES
M2	Crystal		Receive
M3	Crystal		Transmit
M4	Crystal		Specify Channel
M5	Switch	1116	2nd Converter (2.135MC)
M6	Relay	1028	Channel Selector (Rotary Type)
M7	Microphone	1121	Polarity (2 Position Slide Type)
		1024	Receive-Transmit (1850, 12VDC)
		1682	

WIRING DATA

General-use Hook-up Wire Use BELDEN No. 8530 (Solid) Available in 12 Colors
Shielded Antenna Lead Use BELDEN No. 8524 (Stranded) Available in 12 Colors
8214 Lowest Loss (RG-8/U Type)
8237 Low Loss (RG-8/U)
8240 (Solid) Miniature (RG-58/U)
8259 (Stranded) Miniature (RG-58/U)
8497 3 Conductor- 1 Shielded for Press-to-Talk (Neoprene)
Ignition Noise Suppression Use BELDEN No. 8496 3 Conductor- 1 Shielded for Press-to-Talk (Vinyl)
Bonding Strap Use BELDEN No. 7300-Series Spark-Plug Sets
8661 (3/8 In.)



NOTICE

ONLY THOSE PERSONS PROPERLY LICENSED ARE PERMITTED TO MAKE REPAIRS OR ADJUSTMENTS WHICH MAY RESULT IN ILLEGAL OPERATION. (REFER TO FCC RULES & REGULATIONS PART 19, SUBPART D, SECTION 19.71.)

REFERENCE AND INTERLIBRARY LOAN
SUFFOLK COOPERATIVE LIBRARY SYSTEM
627 NORTH SUNRISE SERVICE ROAD
BELLPORT, N.Y. 11713

TRADE NAME Lafayette Model HE-29A
SUPPLIER Lafayette Radio, 165-08 Liberty Ave., Jamaica 33, N. Y.
TYPE SET Battery Operated 9 Transistor Portable Citizens Band Transmitter-Receiver
POWER SUPPLY 12 Volts DC
RATING Receive: 9MA @ 12 Volts DC (No Signal, Min. Volume)
14MA @ 12 Volts DC (Signal, Normal Volume)
Transmit: 17MA @ 12 Volts DC
TUNING RANGE Any One of Citizens Band Channels 1 thru 22

ALIGNMENT INSTRUCTIONS

ALIGNMENT INSTRUCTIONS—READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT

Best results will be obtained when adjusting A5, A7 and A8 if the antenna normally used is connected and the unit is as nearly in the cabinet as possible.

Suggested Alignment Tools: A1, A2, A3... GENERAL CEMENT #5000, 5003, 5066, 8276, 8290, 9087, 9089
WALSCO #2512, 2525, 2528
A4 thru A8... GENERAL CEMENT #8282, 8606, 8606-L, 9091
WALSCO #2526, 2541, 2542, 2543, 2544

RECEIVER ALIGNMENT

Connect DC VTVM across volume control.

	SIGNAL GENERATOR	CHANNEL	ADJUST	REMARKS
1.	Fashion loop of several turns of wire and radiate signal into loop of receiver. Tune to 455KC (Unmod.)	Any	A1, A2, A3	Adjust for maximum deflection.
2.	Fashion loop of several turns of wire and radiate signal into loop of receiver. Tune to channel frequency.	Highest Channel Used	A4	Adjust for maximum deflection. Rock A4 to each side of peak noting rate of dropoff. Set A4 just below peak on side of gradual dropoff.
3.	"	"	A5	Adjust for maximum deflection.

TRANSMITTER ALIGNMENT

ONLY THOSE PERSONS PROPERLY LICENSED ARE PERMITTED TO MAKE REPAIRS OR ADJUSTMENTS WHICH MAY RESULT IN ILLEGAL OPERATION. (REFER TO FCC RULES & REGULATIONS PART 19, SUBPART D, SECTION 19.71)

	SPECIAL INSTRUCTIONS	INDICATOR	ADJUST	REMARKS
1.	Connect dummy load or antenna to antenna receptacle.	Connect DC VTVM across R30.	A6	Key transmitter. Adjust A6 for maximum deflection. Rock A6 to each side of peak, noting rate of dropoff. Set A6 just below peak on side of gradual dropoff.
2.	"	"	A7	Key transmitter. Adjust A7 for MINIMUM deflection on VTVM and maximum indication of RF Wattmeter.
3.	"	RF Wattmeter or Field Strength Meter.	A8	Adjust for maximum indication.

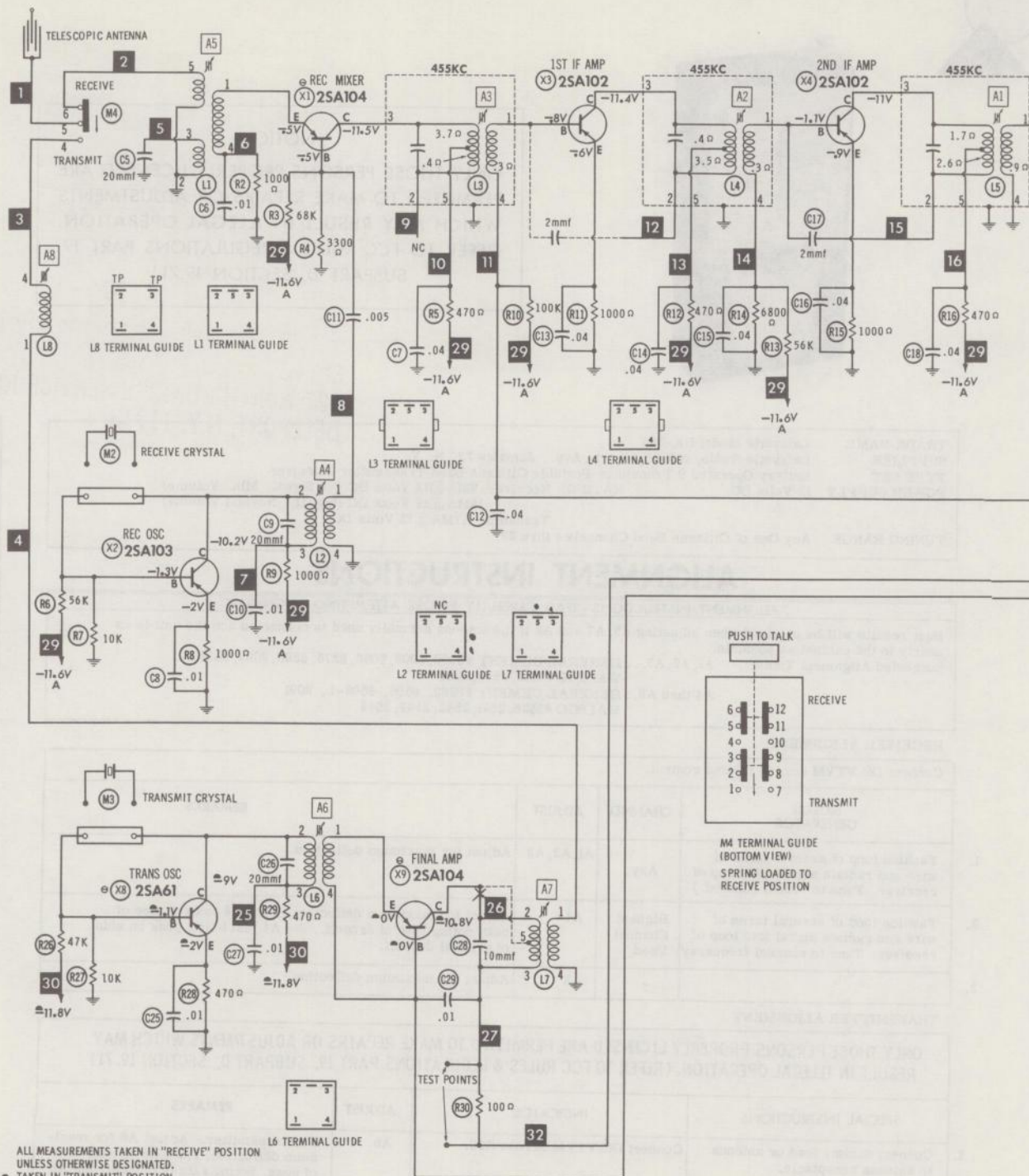
HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana



The listing of any available replacement part herein does not constitute in any case a recommendation, warranty or guaranty by Howard W. Sams & Co., Inc., as to the quality and suitability of such replacement part. The numbers of these parts have been compiled from information furnished to Howard W. Sams & Co., Inc., by the manufacturers of LF644

the particular type of replacement part listed. Reproduction or use, without express permission, of editorial or pictorial content, in any manner, is prohibited. No patent liability is assumed with respect to the use of the information contained herein. © 1962 Howard W. Sams & Co., Inc., Indianapolis 6, Indiana. Printed in U.S. of America

LAFAYETTE
MODEL HE-29A



ALL MEASUREMENTS TAKEN IN "RECEIVE" POSITION
UNLESS OTHERWISE DESIGNATED.
▲ TAKEN IN "TRANSMIT" POSITION.

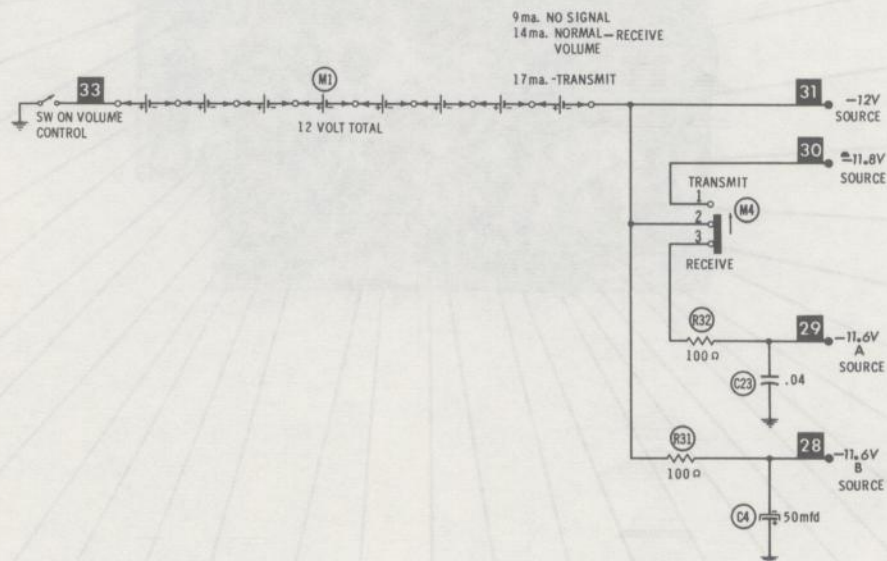
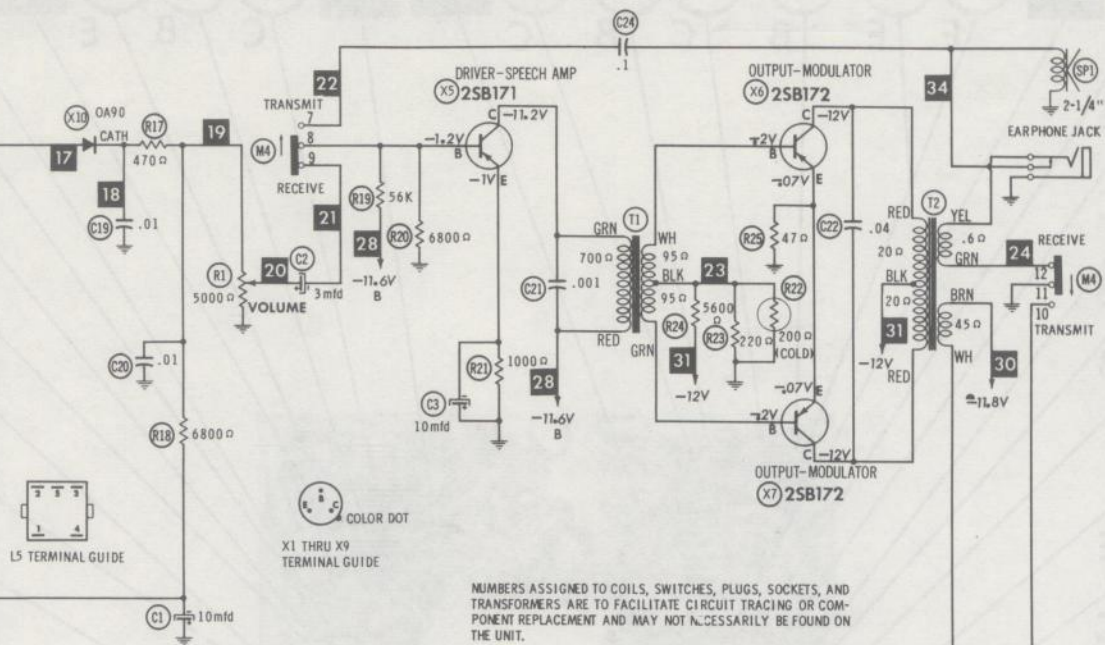
RESISTANCE MEASUREMENTS NOT GIVEN BECAUSE OF THE
WIDE VARIATION IN INTERNAL TRANSISTOR RESISTANCE.

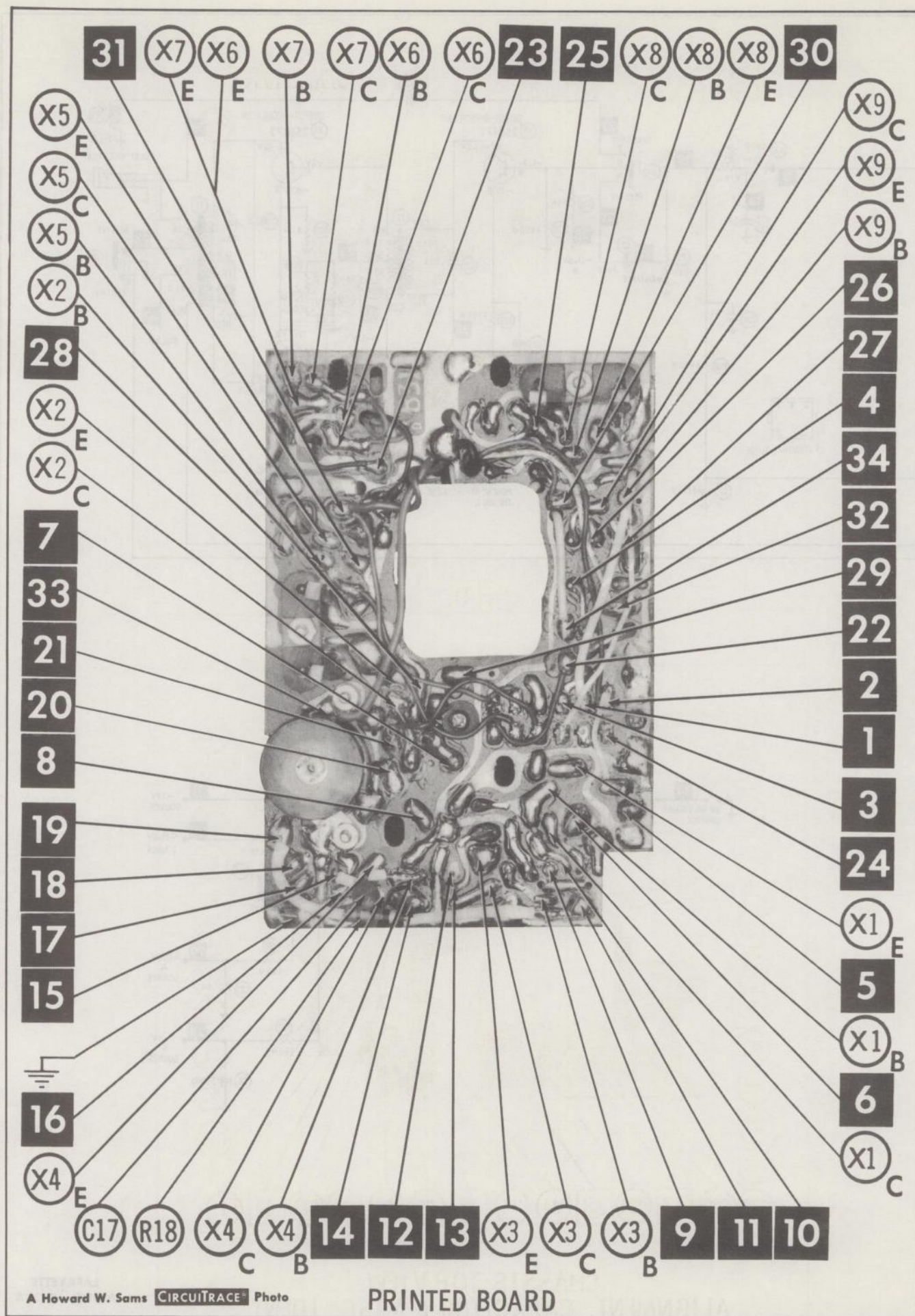
● SEE PARTS LIST FOR ALTERNATE
VALUE OR APPLICATION

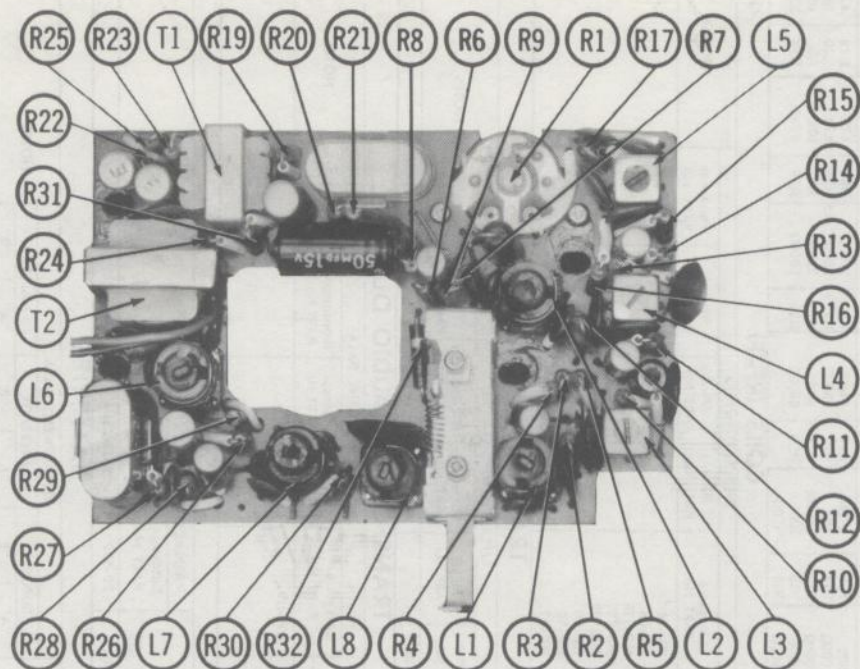
1. DC voltage measurements taken with vacuum tube voltmeter.
2. Socket connections or transistor terminals are shown as bottom views.
3. Measured values are from socket pin or terminal to common ground.
4. Nominal tolerance on component values makes possible a variation of $\pm 15\%$ in voltage and resistance readings.
5. Volume control at maximum, no signal applied for voltage measurements.

A PHOTOFAC STANDARD NOTATION SCHEMATIC
with CIRCUITTRACE

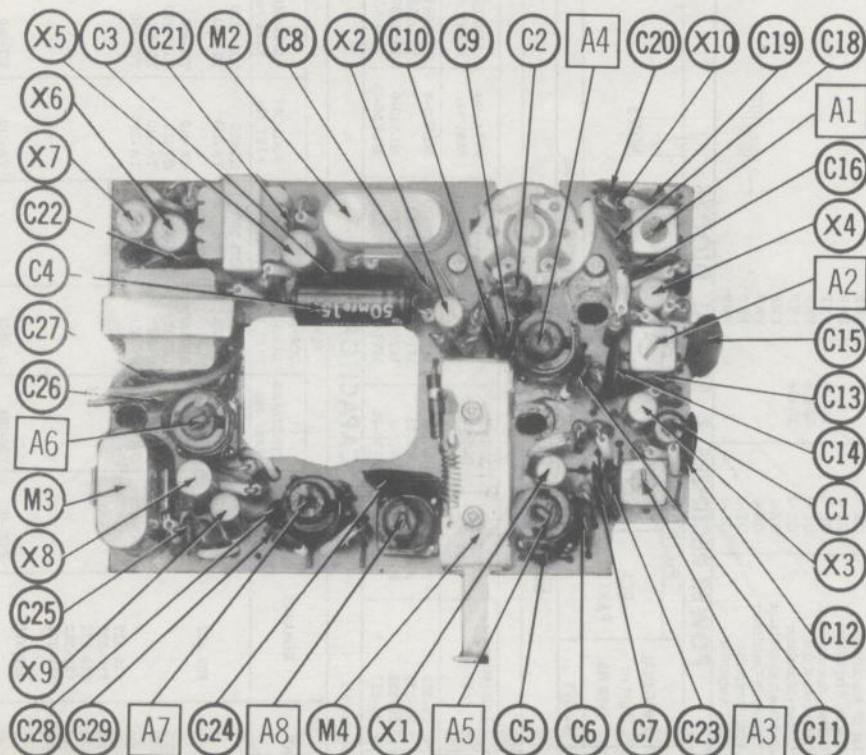
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**CHASSIS-TOP VIEW
RESISTOR & INDUCTOR IDENT.**



**CHASSIS-TOP VIEW
ALIGNMENT, CAPACITOR & MISC. IDENT.**

REFERENCE AND INTERLIBRARY LOAN
SUFFOLK COOPERATIVE LIBRARY SYSTEM
627 NORTH SUNRISE SERVICE ROAD
BELLPORT, N.Y. 11713

WIRING DATA

PARTS LIST AND DESCRIPTIONS

CONTROLS

All wattages 1/2 watt, or less, unless otherwise listed.

General-use Unshielded Hook-up Wire		Use BELDEN No. 8530 (Solid 22AWG)	Available in 12 Colors
		8524 (Stranded 22AWG)	
		8570 (Stranded 20AWG)	

TRANSISTORS

ITEM No.	ORIG. TYPE	USE	REPLACEMENT DATA		NOTES
			GENERAL ELECTRIC PART No.	RCA PART No.	
X1	2SA104	Receive Mixer	GE-1		PNP
X2	2SA103	Receive Mixer	GE-1		PNP
X3	2SA102	Receive Oscillator	GE-1		PNP
X4	2SA102	1st IF Amplifier	GE-1		PNP
X5	2SB171	2nd IF Amplifier	GE-2	2N406	PNP
X6	2SB172	Driver-Speech Amp.	GE-2	2N408	PNP
X7	2SB172	Output-Modulator	GE-2	2N408	PNP
X8	2SA61	Transmit-Modulator	GE-1		PNP
X9	2SA104	Transmit-Oscillator	GE-1		PNP
X10	2SA104	Final Amplifier	GE-1		PNP

POWER RECTIFIERS & SIGNAL DIODES

ITEM No.	CURRENT RATING (Measured)	ORIGINAL Part or Type No.	RECTIFIERS		NOTES
			RCA PART No.	SARKES TARZIAN PART No.	
X10		2B-505			Detector (OA90)

ELECTROLYTIC CAPACITORS

ITEM No.	RATING CAP. VOLT.	Lafayette PART No.	REPLACEMENT DATA			
			AEROVOX PART No.	CORNELL-DUBILIER PART No.	GENERAL ELECTRIC PART No.	SPRAGUE PART No.
C1	10	2B-525	PTT23	NLW10-4	MTI-5	TE-1087
C2	3	2B-523	PTT3	NLW3-25	MTI-5	TE-1082
C3	10	2B-526	PTT23	NLW10-4	MTI-5	TE-1087
C4	50	2B-527		NLW50-15	MTI-16	TE-1160

* May be 3 or 6 volt unit.

FIXED CAPACITORS

ITEM No.	RATING	REMARKS	REPLACEMENT DATA				
			AEROVOX PART No.	CENTRALAB PART No.	CORNELL-DUBILIER PART No.	ELMENDO PART No.	SPRAGUE PART No.
C5	20	#29-522	TTD-01	DM-103	L10Q2	CCD-200	5GA-Q20
C6	.01				H-05SI		TG-S10
C7	.04				H-05SI		TG-S10
C8	.01		TTD-01	DM-103	L10Q2	CCD-200	5GA-Q20
C9	20		TTD-01	DM-103	L10Q2	CCD-200	5GA-Q20
C10	.01	#29-522	TTD-01	DM-103	H-05SI	CCD-502	TG-D50
C11	.005				H-05SI		
C12	.04				H-05SI		
C13	.04				H-05SI		
C14	.04				H-05SI		
C15	.04	#29-522	TTD-01	DM-103	L10Q2	CCD-200	5GA-Q20
C16	.04				H-05SI		
C17	2				H-05SI		
C18	.04				H-05SI		
C19	.01		TTD-01	DM-103	L10Q2	CCD-200	5GA-Q20
C20	.01	#29-522	TTD-01	DM-103	L10Q2	CCD-200	5GA-Q20
C21	.001				H-05SI		
C22	.04				H-05SI		
C23	.04				H-05SI		
C24	.1				H-05SI		
C25	.01	#29-522	TTD-01	DM-103	L10Q2	CCD-200	5GA-Q20
C26	20		TTD-01	DM-103	L10Q2	CCD-200	5GA-Q20
C27	.01				H-05SI		
C28	10				H-05SI		
C29	.01		TTD-01	DM-103	L10Q2	CCD-200	5GA-Q20

Lafayette Part Number.

ITEM No.	USE	RESISTANCE	REPLACEMENT DATA			
			Lafayette PART No.	CENTRALAB PART No.	CLAROSTAT PART No.	MALLORY PART No.
R1	Volume & Switch	5000Ω	29-512			

RESISTORS (IRC, WORKMAN OR EQUIVALENT)

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	RATING	ITEM No.	RATING	ITEM No.	RATING	ITEM No.	RATING	ITEM No.	RATING	ITEM No.	RATING
R2	1000Ω	R7	10K	R12	470Ω	R17	470Ω	R21	1000Ω	R25	47Ω
R3	68K	R8	1000Ω	R13	56K	R18	6800Ω	R22	200Ω Cold	R26	47K
R4	3300Ω	R9	1000Ω	R14	6800Ω	R19	56K	R23	220Ω	R27	10K
R5	470Ω	R10	100Ω	R15	1000Ω	R20	6800Ω	R24	5600Ω	R28	470Ω
R6	56K	R11	1000Ω	R16	470Ω					R29	470Ω

COILS (RF-IF)

ITEM No.	USE	RATING	ITEM No.	RATING	ITEM No.	RATING	ITEM No.	RATING	ITEM No.	RATING	ITEM No.	RATING
L1	Antenna		HP-86									
L2	Receive Osc.		HP-88									
L3	1st IF		MS-776									
L4	2nd IF		MS-777									
L5	3rd IF		MS-778									
L6	Trans. Osc.		HP-69									
L7	Final		HP-70									
L8	Ant. Load		HP-87									

TRANSFORMER (DRIVER)

ITEM No.	TURNS RATIO	PRI. SEC.	REPLACEMENT DATA				NOTES
			Lafayette PART No.	MERIT PART No.	STANCOR PART No.	THORDARSON PART No.	
T1	1.6	1	TR-118				

TRANSFORMER (AUDIO OUTPUT)

ITEM No.	IMPEDANCE	PRI. SEC.	REPLACEMENT DATA				NOTES
			Lafayette PART No.	MERIT PART No.	STANCOR PART No.	THORDARSON PART No.	
T2	500Ω CT	6-8Ω	TR-119				
		200Ω					

SPEAKER

ITEM No.	TYPE	SIZE	FIELD	V. C. IMP.	REPLACEMENT DATA		NOTES
					Lafayette PART No.	QUAM PART No.	
SPI	2 1/4"	PM	6-8Ω	29-539	22A0628		

BATTERIES

ITEM No.	VOLTAGE	Lafayette PART No.	REPLACEMENT DATA				NOTES
			BURGESS	EVEREADY	MALLORY		
M1	1.5V	BA-155	"A"	"B"	"A"	"B"	8 Required

MISCELLANEOUS

ITEM No.	PART NAME	Lafayette PART No.	NOTES
M2	Crystal		Receive } Specify Channel Transmit } Receive-Transmit (Spring Loaded, Slide Type, Normally in Receive Position) Telescoping
M3	Crystal Switch	SW-102	
M4	Antenna	F-703	

Receive Transmit Receive-Transmit (Spring Loaded, Slide Type, Normally in Receive Position)

PHOTOFACT® Folder



La SALLE
MODELS LA101, LA101-A



MODEL LA-101-A

La SALLE
MODELS LA101, LA101-A

TRADE NAME	LaSalle Models LA-101, LA-101-A
MANUFACTURER	Biggs Electronics, Inc., 1328 Pulaski Street, Peru, Illinois
TYPE SET	AC-Battery Operated 10 Tube 5 Channel Transmitter-Receiver
POWER SUPPLY	105 - 125 Volts AC (or) 6 Volt Storage Battery (or) 12 Volt Storage Battery
RATING	57 Watts, .56 Amp. @117 Volts AC (Receive); 75 Watts, .7 Amp. @117 Volts AC (Transmit) 3.8 Amp. @12.6 Volts DC (Receive); 6.2 Amp. @12.6 Volts (Transmit)
TUNING RANGE	Any 5 of Citizens Band Channels 1 thru 22

NOTICE

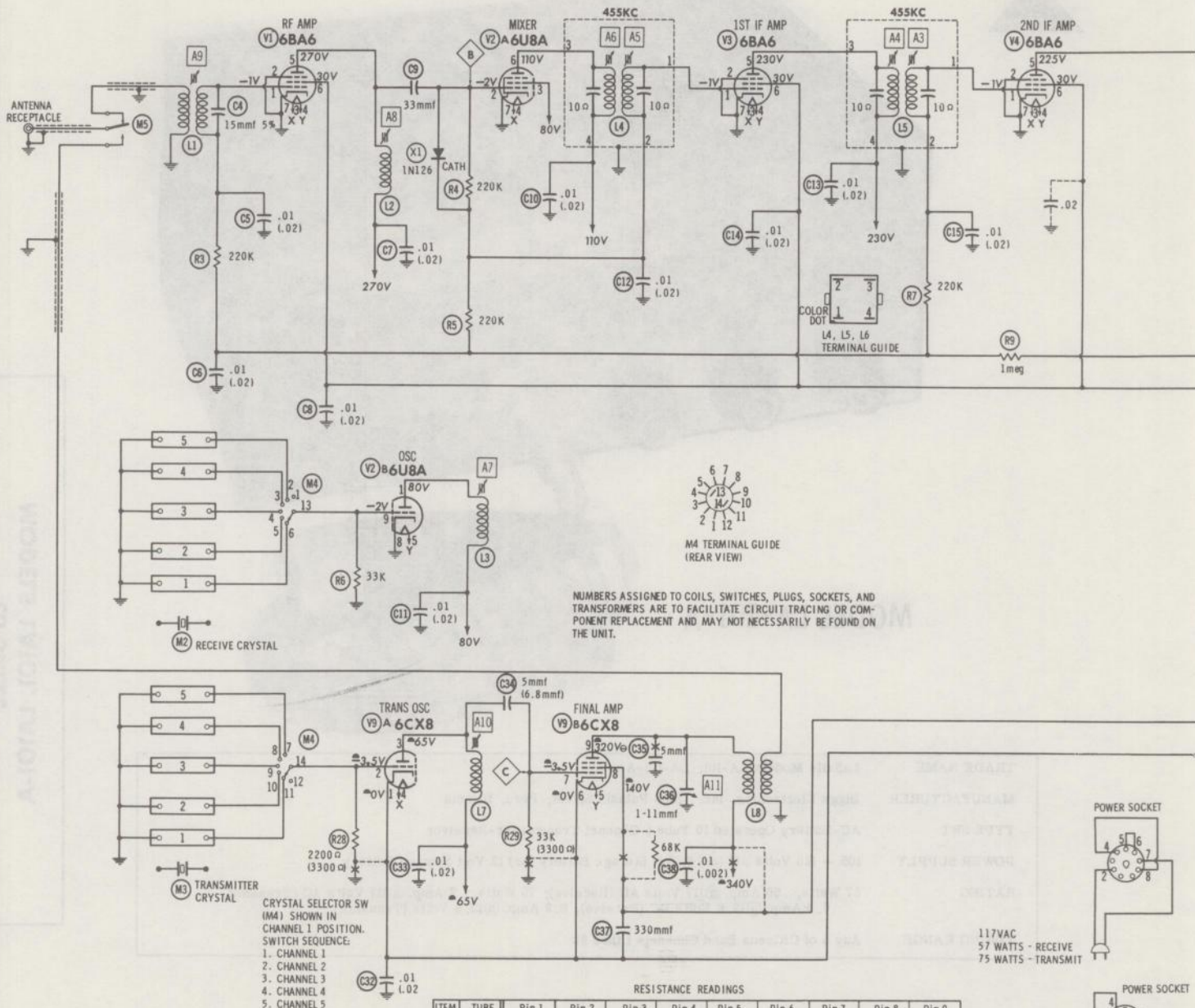
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HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana



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NUMBERS ASSIGNED TO COILS, SWITCHES, PLUGS, SOCKETS, AND TRANSFORMERS ARE TO FACILITATE CIRCUIT TRACING OR COMPONENT REPLACEMENT AND MAY NOT NECESSARILY BE FOUND ON THE UNIT.

RESISTANCE READINGS

ITEM	TUBE	Pin 1	Pin 2	Pin 3	Pin 4	Pin 5	Pin 6	Pin 7	Pin 8	Pin 9
V1	6BA6	1.9meg	0Ω	FIL	FIL	†15K	†235K	0Ω		
V2	6U8A	†48K	2.1meg	†48K	FIL	FIL	†100K	0Ω	0Ω	33K
V3	6BA6	1.9meg	0Ω	FIL	FIL	†33K	†235K	0Ω		
V4	6BA6	1.9meg	0Ω	FIL	FIL	†36K	†235K	0Ω		
V5	6AL5	0Ω	470K	FIL	FIL	2.7meg	0Ω	690K		
V6	12AX7	†250K	†2.2meg	750K	FIL	FIL	†250K	1meg	0Ω	0Ω
V7	6AQ5A	470K	330Ω	FIL	FIL	†300Ω	†33K	470K		
V8	12AU6A	†320K	4.7meg	†19K	FIL	FIL	†250K	4.7meg	†19K	FIL
V9	6CX8	†19K	2200Ω	†33K	FIL	FIL	†19K	33K	†33K	†10Ω
V10	6X4	†100Ω	FIL	FIL	FIL	TP	†100Ω	†		

ALL MEASUREMENTS TAKEN IN "RECEIVE" POSITION UNLESS OTHERWISE DESIGNATED. TP TIE POINT
† MEASURED FROM PIN 7 OF V10.

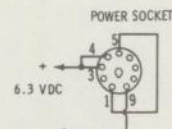
THIS READING WILL VARY DEPENDING UPON THE CONDITION OF THE ELECTROLYTIC IN THE CIRCUIT.

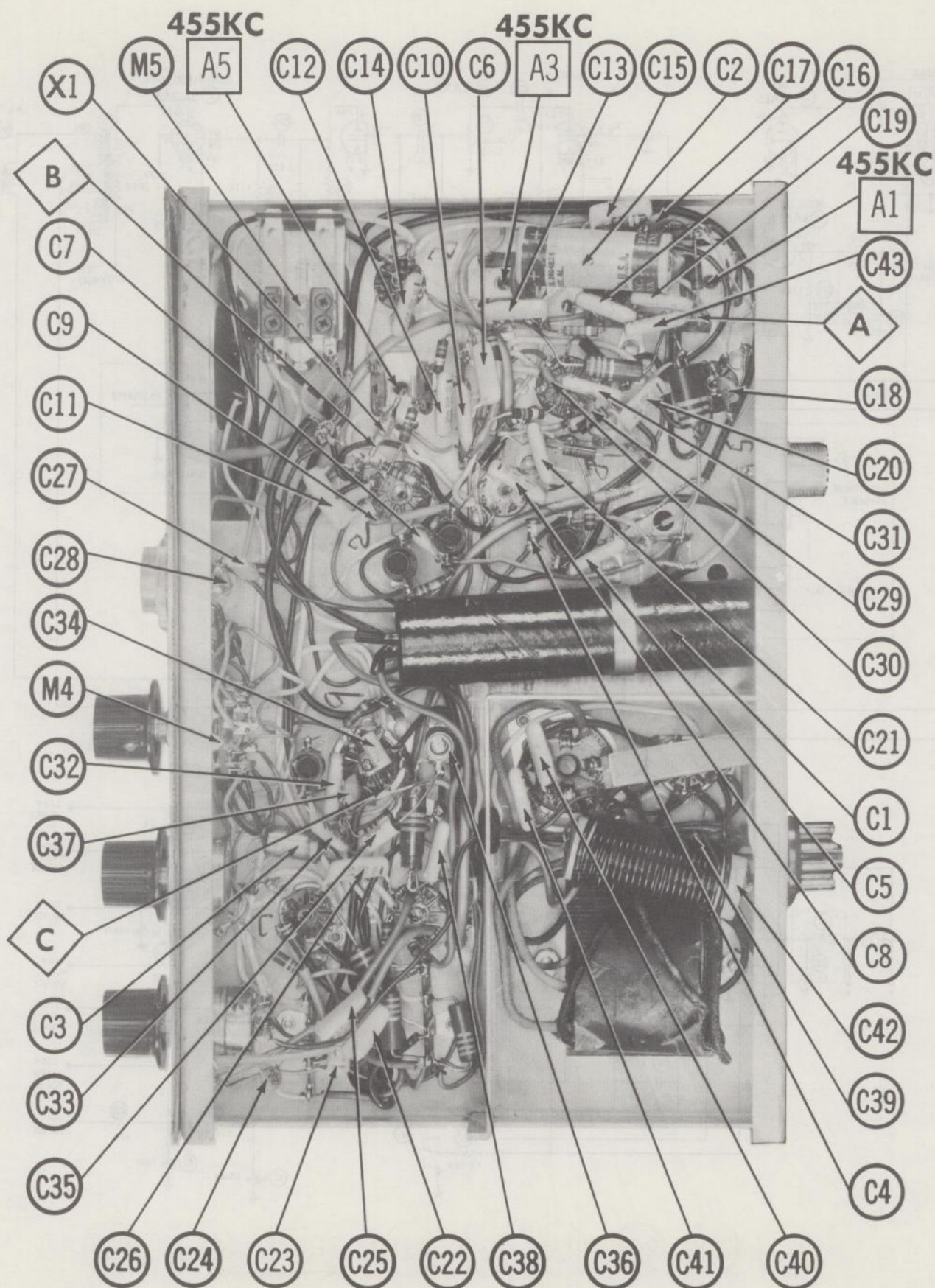
- TAKEN IN "TRANSMIT" POSITION.
- SEE PARTS LIST FOR ALTERNATE VALUE OR APPLICATION

- DC voltage measurements taken with vacuum tube voltmeter; AC voltages measured with 1000 ohm per volt voltmeter.
- Socket connections are shown as bottom views.
- Measured values are from socket pin to common ground.
- Line voltage maintained at 117 volts for voltage readings.
- Nominal tolerance on component values makes possible a variation of ±15% in voltage and resistance readings.
- Volume control at maximum, no signal applied for voltage measurements.

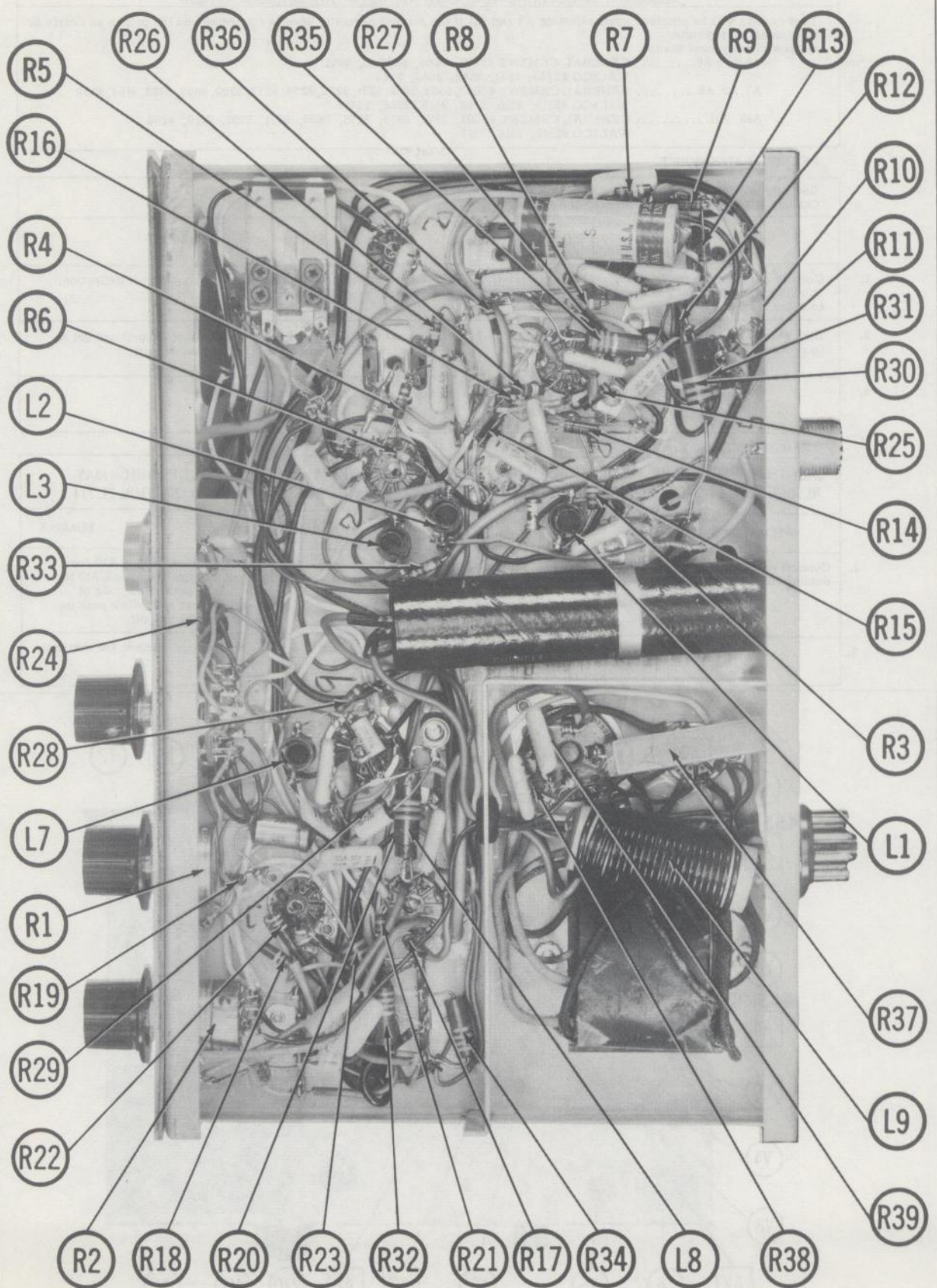
A PHOTOFACT STANDARD NOTATION SCHEMATIC
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12.6 VDC
3.8 AMP - RECEIVE
6.2 AMP - TRANSMIT





CHASSIS BOTTOM VIEW - ALIGNMENT, CAPACITOR & MISC. IDENT.



CHASSIS BOTTOM VIEW — RESISTOR & INDUCTOR IDENT.

ALIGNMENT INSTRUCTIONS

ALIGNMENT INSTRUCTIONS—READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT

Best results will be obtained when adjusting A9 and A11 if the antenna normally used is connected and the unit is as nearly in the cabinet as possible.

Suggested Alignment Tools:

A1 thru A6..... GENERAL CEMENT #8282, 8606, 8606-L, 9091
 WALSCO #2526, 2541, 2542, 2543, 2544
 A7, A8, A9..... GENERAL CEMENT #5000, 5003, 5066, 8271, 8272, 8276, 8277, 8290, 8609, 8722, 9150, 9298
 WALSCO #2515, 2516, 2518, 2519, 2525, 2541
 A10, A11..... GENERAL CEMENT #5003, 8271, 8275, 8276, 8609, 8721, 8722, 9150, 9298
 WALSCO #2516, 2518, 2519

RECEIVER ALIGNMENT

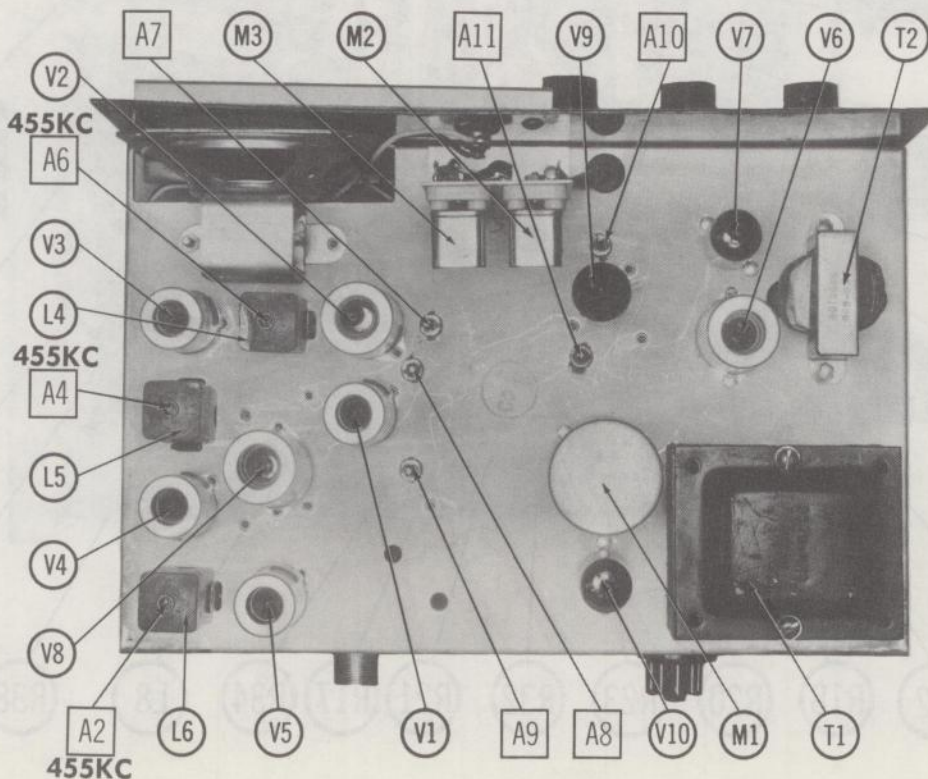
Use only enough generator output to provide a usable indication.
 Connect DC VTVM between Point $\diamond$ and ground.

	SIGNAL GENERATOR	CHANNEL	ADJUST	REMARKS
1.	Connect generator thru .05mfd to Pin 2 (grid) of V2. Set generator to 455KC (unmod.).	Not Used	A1, A2, A3, A4, A5, A6	Remove Receiver crystals. Adjust for maximum deflection. Reinsert crystals.
2.	High side to antenna input, common to ground. Tune to channel Freq.	Highest Channel Used.	A7	Rock A7 to each side of peak. Note rate of dropoff and set to point just below peak on side of gradual dropoff.
3.	"	Center Channel Freq.	A8, A9	Adjust for maximum deflection.

TRANSMITTER ALIGNMENT

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	SPECIAL INSTRUCTIONS	INDICATOR	ADJUST	REMARKS
1.	Connect antenna, RF Wattmeter or dummy load to antenna receptacle.	DC VTVM between Point $\diamond$ and ground.	A10	Key transmitter. Adjust A10 for maximum deflection. Rock A10 to each side of peak. Note rate of dropoff and set just below peak on side of gradual dropoff.
2.	"	RF Wattmeter or field strength meter.	A11	Key transmitter. Adjust for maximum output.



CHASSIS—TOP VIEW

PARTS LIST AND DESCRIPTIONS

WIRING DATA

General-use Hook-up Wire	Use BELDEN No. 8530 (Solid) Available in 12 Colors
Shielded Antenna Lead	Use BELDEN No. 8524 (Stranded) Available in 12 Colors
	8214 Lowest Loss (RG-8/U Type)
	8237 Low Loss (RG-8/U)
	8240 (Solid) Miniature (RG-58/U)
	8259 (Stranded) Miniature (RG-58A/U)
Coiled Microphone Cable	Use BELDEN No. 8497 3 Conductor-1 Shielded for Press-to-Talk (Neoprene)
	8496 3 Conductor-1 Shielded for Press-to-Talk (Vinyl)
Ignition Noise Suppression	Use BELDEN No. 7300-Series Spark-Plug Sets
Bonding Strap	Use BELDEN No. 8661 (3/8 In.)

TUBES

AMPEREX			GENERAL ELECTRIC			RAYTHEON			SYLVANIA		
ITEM No.	USE		TYPE			ITEM No.	USE		TYPE		
V1	RF Amplifier		6BA6			V6	Squelch-AF Amp.		12AX7		
V2	Mixer-Osc.		6U8A			V7	Output-Modulator		6AQ5A		
V3	1st IF Amplifier		6BA6			V8	Speech Amp.		12AU7A		
V4	2nd IF Amplifier		6BA6			V9	Transmit Osc. -Final		6CX8		
V5	Det.-Noise Limiter		6AL5			V10	Rectifier		6X4		

* Alternate.

POWER RECTIFIERS & SIGNAL DIODES

ITEM No.	CURRENT RATING (Measured)	ORIGINAL Part or Type No.	RECTIFIERS		DIODES		NOTES
			RCA PART No.	SARKES TARZIAN PART No.	RAYTHEON PART No.		
X1		1N126			1N126		Overload

ELECTROLYTIC CAPACITORS

ITEM No.	RATING		La Salle PART No.	REPLACEMENT DATA					
	CAP.	VOLT.		AEROVOX PART No.	CORNELL-DUBILIER PART No.	GENERAL ELECTRIC PART No.	MALLORY PART No.	PYRAMID PART No.	SPRAGUE PART No.
C1A	40	450	Note 1	PRS2420	BBRD4445	QT2-8	TCDF78	TDL3-31	TVA-2740
B	40	450				QT1-4	TC70		
C2	5	450				MT1-5	TC22		
C3	10	25		PTT82	NLW10-25			MLV10-25	TE-1204

Note 1. Not used in some versions.

FIXED CAPACITORS

ITEM No.	RATING	REMARKS	REPLACEMENT DATA					
			AEROVOX PART No.	CENTRALAB PART No.	CORNELL-DUBILIER PART No.	ELMENDO PART No.	MALLORY PART No.	SPRAGUE PART No.
C4	15 5%		P488N-01	D6-103	22R5Q15	CM-20C-150	GEM-411	4TM-S10
C5	.01	(.02) †	P488N-01	D6-103	PM-4S1	4DP-1-103	GEM-411	4TM-S10
C6	.01	(.02) †	P488N-01	D6-103	PM-4S1	4DP-1-103	GEM-411	4TM-S10
C7	.01	(.02) †	P488N-01	D6-103	PM-4S1	4DP-1-103	GEM-411	4TM-S10
C8	.01	(.02) †	P488N-01	D6-103	PM-4S1	4DP-1-103	GEM-411	4TM-S10
C9	.33		BPD-33	DD-330	L10Q33	CCD-330	GP433	5GA-Q33
C10	.01	(.02) †	P488N-01	D6-103	PM-4S1	4DP-1-103	GEM-411	4TM-S10
C11	.01	(.02) †	P488N-01	D6-103	PM-4S1	4DP-1-103	GEM-411	4TM-S10
C12	.01	(.02) †	P488N-01	D6-103	PM-4S1	4DP-1-103	GEM-411	4TM-S10
C13	.01	(.02) †	P488N-01	D6-103	PM-4S1	4DP-1-103	GEM-411	4TM-S10
C14	.01	(.02) †	P488N-01	D6-103	PM-4S1	4DP-1-103	GEM-411	4TM-S10
C15	.01	(.02) †	P488N-01	D6-103	PM-4S1	4DP-1-103	GEM-411	4TM-S10
C16	.01	(.02) †	P488N-01	D6-103	PM-4S1	4DP-1-103	GEM-411	4TM-S10
C17	.33		BPD-33	DD-330	L10Q33	CCD-330	GP433	5GA-Q33
C18	.330		BPD-330	DD-331	L10T33	CCD-331	GP333	5GA-T33
C19	.01	(.02) †	P488N-01	D6-103	PM-4S1	4DP-1-103	GEM-411	4TM-S10
C20	.01	(.005) †	P488N-01	D6-103	PM-4S1	4DP-1-103	GEM-411	4TM-S10
C21	.01	(.02) †	P488N-01	D6-103	PM-4S1	4DP-1-103	GEM-411	4TM-S10
C22	.01	(.02) †	P488N-01	D6-103	PM-4S1	4DP-1-103	GEM-411	4TM-S10
C23	.01	(.02) †	P488N-01	D6-103	PM-4S1	4DP-1-103	GEM-411	4TM-S10
C24	.001		BPD-001	DD-102	L10D1	CCD-102	GP210	5GA-D10
C25	.01	(.02) †	P488N-01	D6-103	PM-4S1	4DP-1-103	GEM-411	4TM-S10
C26	.01	(.02) †	P488N-01	D6-103	PM-4S1	4DP-1-103	GEM-411	4TM-S10
C27	.01	(.02) †	P488N-01	D6-103	PM-4S1	4DP-1-103	GEM-411	4TM-S10
C28	.330	(470) †	BPD-330	DD-331	L10T33	CCD-331	GP333	5GA-T33
C29	.001		BPD-001	DD-102	L10D1	CCD-102	GP210	5GA-D10
C30	.001	(.005) †	BPD-001	DD-102	L10D1	CCD-102	GP210	5GA-D10
C31	.01	(.02) †	P488N-01	D6-103	PM-4S1	4DP-1-103	GEM-411	4TM-S10
C32	.01	(.02) †	P488N-01	D6-103	PM-4S1	4DP-1-103	GEM-411	4TM-S10
C33	.01	(.02) †	P488N-01	D6-103	PM-4S1	4DP-1-103	GEM-411	4TM-S10
C34	5	(6, 8) †	ADM-15-050		22R5V5	VCM-20-050		
C35	5	Note 1	ADM-15-050		22R5V5	VCM-20-050		
C36	1-11							
C37	.330		BPD-330	DD-331	L10T33	CCD-331	GP333	5GA-T33
C38	.01	(.002) †	P488N-01	D6-103	PM-4S1	4DP-1-103	GEM-411	4TM-S10
C39	.01	Note 1	P488N-01	D6-103	PM-4S1	4DP-1-103	GEM-411	4TM-S10
C40	.01	(.02) †	P488N-01	D6-103	PM-4S1	4DP-1-103	GEM-411	4TM-S10
C41	.01	(.02) †	P488N-01	D6-103	PM-4S1	4DP-1-103	GEM-411	4TM-S10
C42	.47		P688N-47		PM-6P47	6DP-6-474	GEM-6047	6TP-P47
C43	.01	Note 1	P488N-01	D6-103	PM-4S1	4DP-1-103	GEM-411	4TM-S10

Note 1. Not used in some versions.

† Alternate Value

CONTROLS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	USE	RESIST-ANCE	REPLACEMENT DATA				
			LaSalle PART No.	CENTRALAB PART No.	CLAROSTAT PART No.	CTS-IRC PART No.	MALLORY PART No.
R1	Volume & Switch	500K	(W7270)	AB-60, KR-1, AK-9 or (F2-500K, KR-1, SU204)	A47-500K, SWE-12, RS-3	(BU2, CF25, SS5, GC) *	U48, U8-26, or (UA55A, U841, SL2500)
R2	Squelch	100K	(W7269)	B-40, or (AB-40, AK-9)	A47-100K-S, RS-3		U41 or (UA15A, SL2500)

* "SNAPTROL".

PARTS LIST AND DESCRIPTIONS (Continued)

RESISTORS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	RATING	REPLACEMENT DATA			ITEM No.	RATING	REPLACEMENT DATA		
		IRC PART No.	WORKMAN PART No.	REMARKS			IRC PART No.	WORKMAN PART No.	REMARKS
R3	220K				R22	470K			
R4	220K				R23	330Ω 2W			
R5	220K				R24	33K			Note 1
R6	33K				R25	4.7meg			
R7	220K				R26	220K			
R8	2200Ω			(3300Ω) †	R27	4.7meg			(1meg) †
R9	1meg				R28	2200Ω			(3300Ω) †
R10	220K				R29	33K			(3300Ω) †
R11	470K				R30	33K 2W			
R12	1meg				R31	33K 2W			Note 1
R13	1meg				R32	33K 1W			
R14	1meg				R33	33K			
R15	1meg				R34	33K 1W			(220K) †
R16	220K				R35	33K 1W			
R17	220K				R36	68K			
R18	680K				R37	2Ω 10W	10W-SQ-2	PW10-2	Note 1
R19	33K			Note 1	R38	120Ω			
R20	1meg				R39	120Ω			
R21	220K								

Note 1. Not used in some versions.

† Alternate Value.

COILS (RF-IF)

ITEM No.	USE	REPLACEMENT DATA					NOTES
		LaSalle PART No.	Merit PART No.	Miller PART No.	Stancor PART No.	Workman PART No.	
L1	Receive Ant.						
L2	Receive RF						
L3	Receive Osc.		TV-118 ①	6171A ①	RTC-8609 ①	T216A	① Enlarge Mounting Hole
L4	1st IF		TV-118 ①	6171A ①	RTC-8609 ①	T216A	
L5	2nd IF		BC-352	12-C9	RTC-8636	T612	
L6	3rd IF		BC-353	12-C10	RTC-8637	T613	
L7	Trans. Osc.		BC-353	12-C10	RTC-8637	T613	
L8	Final		TV-118 ①	6171A ①	RTC-8609 ①	T216A	
L9	Hash Choke						

TRANSFORMER (POWER)

ITEM No.	RATING			REPLACEMENT DATA					NOTES
	PRI.	SEC. 1	SEC. 2	LaSalle PART No.	MERIT PART No.	STANCOR PART No.	THORDARSON PART No.	TRIAD PART No.	
T1	117V @ .56A (.72A)* 12.6V @ 3.8A (6.2A)* SEC. 3 6.3V @ 4.2A	620VCT @.050A (.095A)*	11V @ 1.7A (2.7A)*						* Transmit

TRANSFORMER (AUDIO OUTPUT)

ITEM No.	IMPEDANCE		REPLACEMENT DATA					NOTES
	PRI.	SEC.	LaSalle PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.	
T2	6000Ω	3-4Ω						

SPEAKER

ITEM No.	TYPE			REPLACEMENT DATA		NOTES
	SIZE	FIELD	V. C. IMP.	LaSalle PART No.	QUAM PART No.	
SP1	3 1/2"	PM	3-4Ω		3A07	

VIBRATOR

ITEM No.	TYPE	INPUT VOLTS	FRE-QUENCY	REPLACEMENT DATA				NOTES
				LaSalle PART No.	CORNELL-DUBILIER PART No.	MALLORY PART No.	RADIART PART No.	
M1	Interrupter	6V			5301	1601	5301	

MISCELLANEOUS

ITEM No.	PART NAME	LaSalle PART No.	NOTES
M2	Crystal		Receive
M3	Crystal		Transmit
M4	Switch		Specify Channel and Frequency Desired
M5	Relay		Channel Selector
			Receive - Transmit



NOTICE

ONLY THOSE PERSONS PROPERLY LICENSED ARE PERMITTED TO MAKE ADJUSTMENTS OR REPAIRS WHICH MAY RESULT IN ILLEGAL OPERATION. (REFER TO FCC RULES & REGULATIONS PART 19, SUBPART D, SECTION 19.71).

TRADE NAME	Magnavox Model WT101		
MANUFACTURER	The Magnavox Co., 2131 Bueter Road, Fort Wayne 4, Indiana		
TYPE SET	Battery Operated 8 Transistor Single Band Portable Citizens Band Transmitter-Receiver		
POWER SUPPLY	18 Volts DC	RATING	12MA @ 18 Volts DC (Receive) 20MA @ 18 Volts DC (Transmit)
TUNING RANGE	Any One of Citizens Band Channels 1 thru 23		

ALIGNMENT INSTRUCTIONS

ALIGNMENT INSTRUCTIONS—READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT

Best results will be obtained when adjusting A6 and A7 if the antenna normally used is connected, and the unit is as nearly in the cabinet as possible.

Suggested Alignment Tools:

A1, A2, A3..... GENERAL CEMENT #8607, 9291, 9294
WALSCO #2520, 2522, 2523, 2524, 2534, 2537, 2538

RECEIVER ALIGNMENT

Connect VTVM across Volume Control.

	SIGNAL GENERATOR	CHANNEL	ADJUST	REMARKS
1.	Tune to 455KC (Unmod.) . Fashion loop of several turns of wire and radiate signal into loop of receiver.	Unused Channel	A1, A2, A3	Adjust for maximum deflection.
2.	Tune to Crystal Frequency. Fashion loop of several turns of wire and radiate signal into loop of receiver.	Channel Frequency	A4	"

TRANSMITTER ALIGNMENT

ONLY THOSE PERSONS PROPERLY LICENSED ARE PERMITTED TO MAKE REPAIRS OR ADJUSTMENTS WHICH MAY RESULT IN ILLEGAL OPERATION. (REFER TO FCC RULES & REGULATIONS PART 19, SUBPART D, SECTION 19.71)

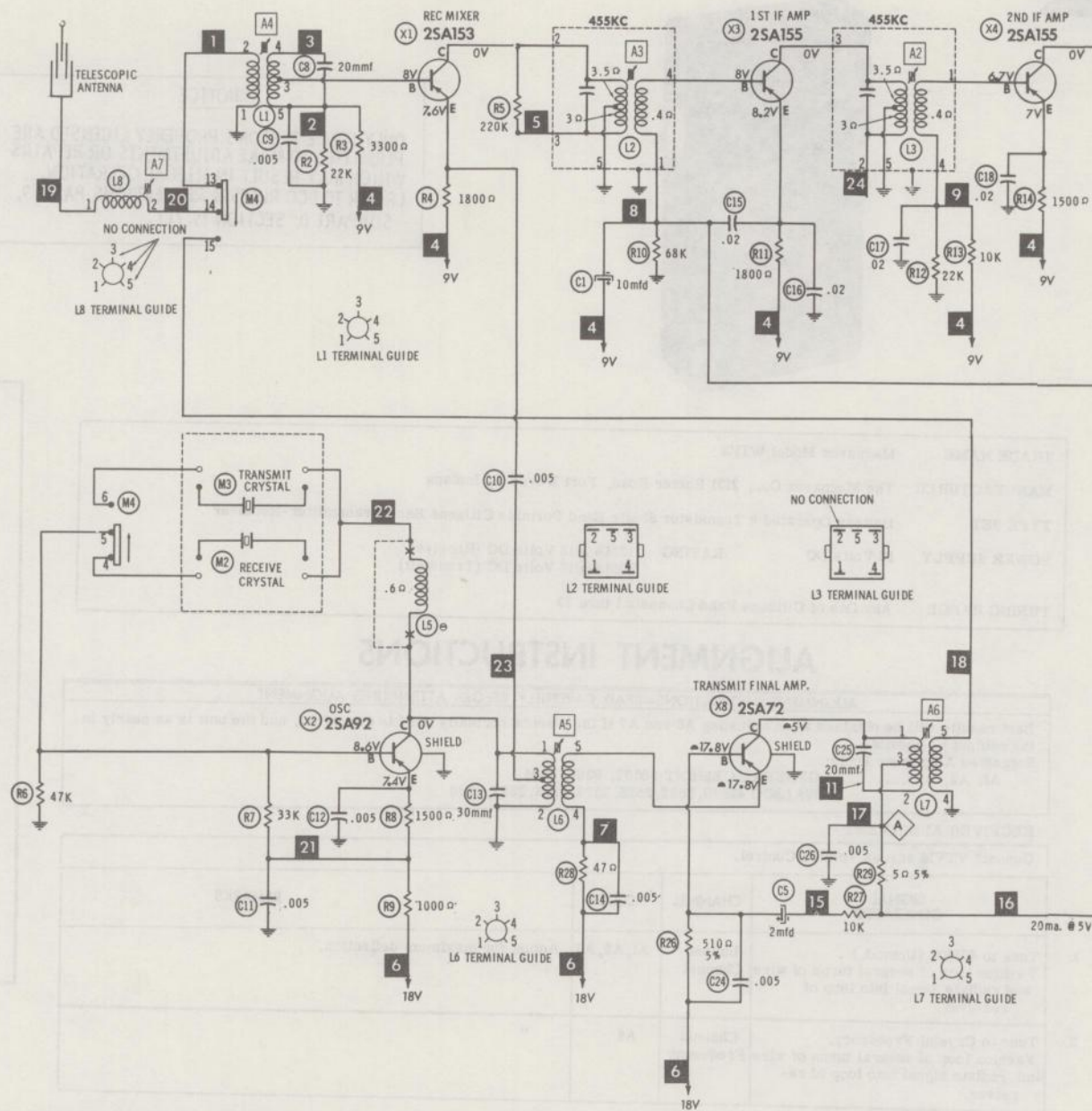
	SPECIAL INSTRUCTIONS	INDICATOR	ADJUST	REMARKS
3.	Connect suitable load to antenna receptacle.	DC VTVM between point A and ground.	A5	Adjust for maximum deflection while rocking A5, Note rate of dropoff. Set just below peak on side of gradual dropoff.
4.	"	RF Wattmeter or field strength meter.	A6, A7	Adjust for maximum deflection. Repeat adjustments.

HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana



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RESISTANCE MEASUREMENTS NOT GIVEN BECAUSE OF THE WIDE VARIATION IN INTERNAL TRANSISTOR RESISTANCE.

NUMBERS ASSIGNED TO COILS, SWITCHES, PLUGS, SOCKETS, AND TRANSFORMERS ARE TO FACILITATE CIRCUIT TRACING OR COMPONENT REPLACEMENT AND MAY NOT NECESSARILY BE FOUND ON THE UNIT.

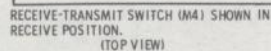
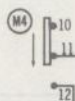
• MEASURED IN TRANSMIT POSITION.

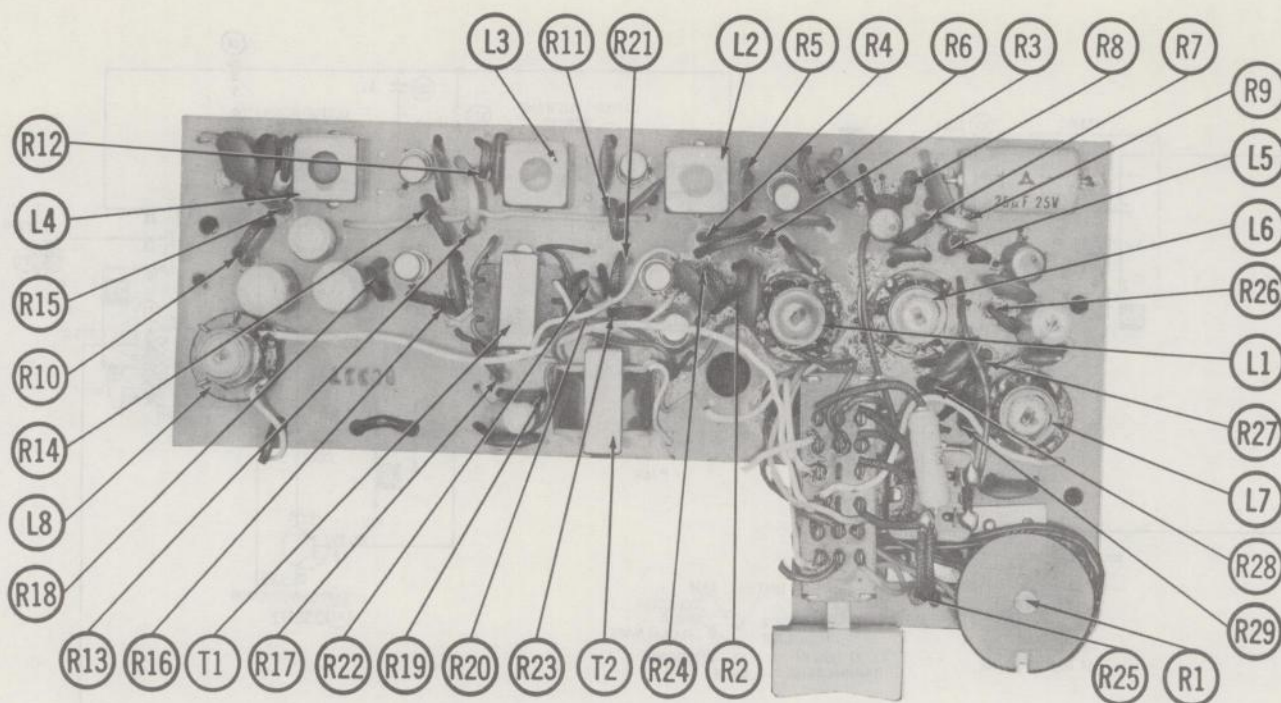
• SEE PARTS LIST FOR ALTERNATE VALUE OR APPLICATION

1. DC voltage measurements taken with vacuum tube voltmeter.
2. Socket connections or transistor terminals are shown as bottom views.
3. Measured values are from socket pin or terminal to common ground.
4. Nominal tolerance on component values makes possible a variation of $\pm 15\%$ in voltage and resistance readings.
5. Volume control at maximum, no signal applied for voltage measurements.

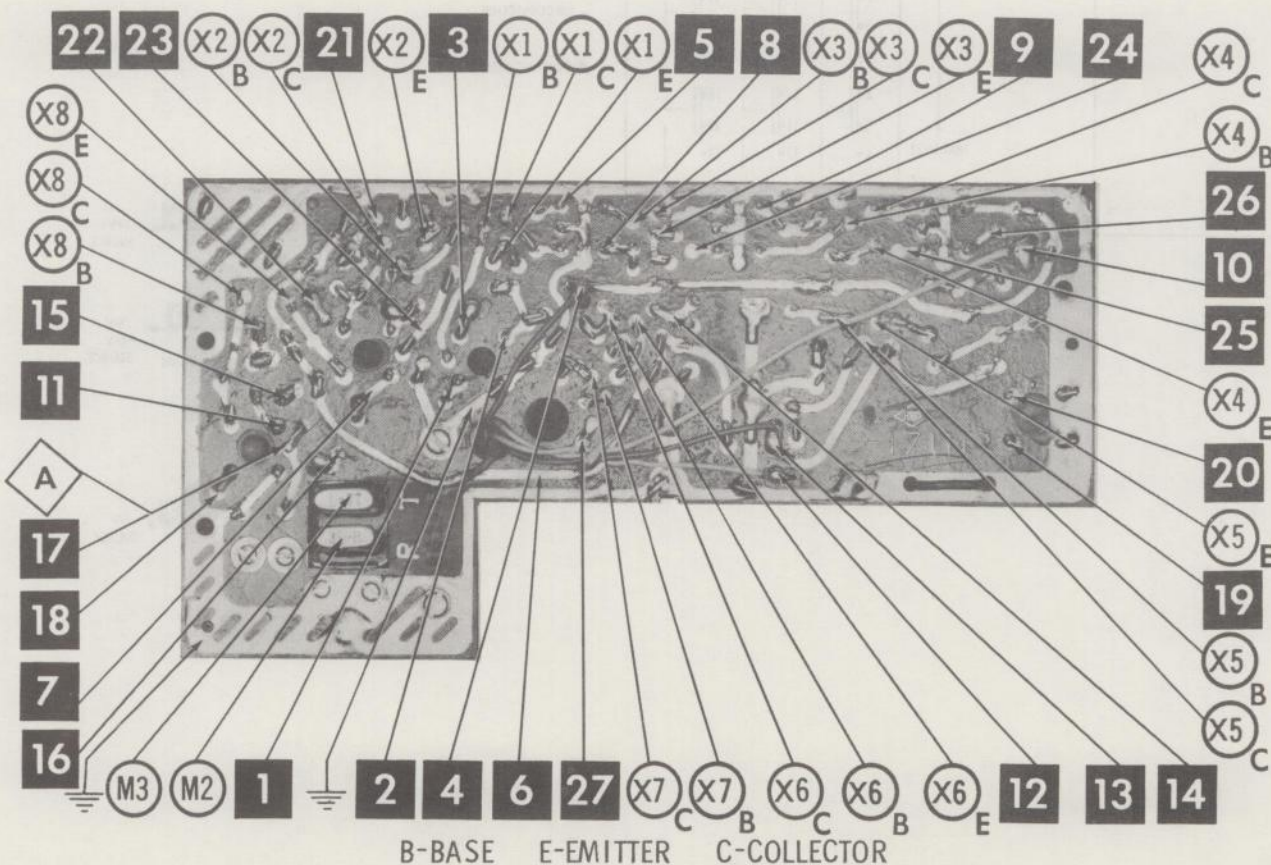
A PHOTOFACIT STANDARD NOTATION SCHEMATIC with **CircuitTrace**

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CHASSIS TOP VIEW - RESISTOR & INDUCTOR IDENT.



B-BASE E-EMITTER C-COLLECTOR

A Howard W. Sams CIRCUITRACE® Photo

CHASSIS - BOTTOM VIEW

PARTS LIST AND DESCRIPTIONS

TRANSISTORS

ITEM No.	ORIG. TYPE	USE	REPLACEMENT DATA			NOTES
			GENERAL ELECTRIC PART No.	RCA PART No.	RAYTHEON PART No.	
X1	2SA153	Rec. Mixer	GE-1	2N465	2N465	PNP
X2	2SA155	Oscillator	GE-1	2N461	2N461	PNP
X3	2SA155	1st IF Amplifier	GE-1	2N463	2N463	PNP
X4	2SA155	2nd IF Amplifier	GE-1	2N463	2N463	PNP
X5	2SB112	Driver-Speech Amp.	GE-2	2N408	2N408	PNP
X6	2SB112	Output-Modulator	GE-2	2N408	2N408	PNP
X7	2SB112	Output-Modulator	GE-2	2N408	2N408	PNP
X8	2SA174	Trans. Final	GE-2	2N408	2N408	PNP

POWER RECTIFIERS & SIGNAL DIODES

ITEM No.	CURRENT RATING (Measured)	ORIGINAL Part or Type No.	RECTIFIERS		NOTES
			SARKES RCA PART No.	RAYTHEON PART No.	
X9		SD46		IN60	Detector

ELECTROLYTIC CAPACITORS

ITEM No.	CAP.	RATING VOLT.	REPLACEMENT DATA				
			MAGNAVOX PART No.	AEROVOX PART No.	CORNELL-DUBILIER PART No.	GENERAL ELECTRIC PART No.	SPRAGUE PART No.
C1	10	15	270062-2	BCD15010	ECFB408	MTI-5	VL-1187
C2	3	15	270062-1	BCD15003	ECFB403	MTI-3	VL-1182
C3	30	15	270062-3	BCD15035	ECFB412	MTI-16	VL-1172
C4	5	10	270046-2	PTT34	NLW1-50	MTI-1	TE-1120
C5	2	25	270061-1	PTT75	NLW2-50	MTI-1	TE-1201
C6	30	15	270062-3	BCD15035	ECFB412	MTI-16	VL-1172
C7	25	25	270061-2	PTT82	NLW25-25	MTI-11	TE-1207

FIXED CAPACITORS

ITEM No.	RATING	REMARKS	REPLACEMENT DATA				
			AEROVOX PART No.	CORNELL-DUBILIER PART No.	ELMOCO PART No.	MALLORY PART No.	SPRAGUE PART No.
C8	20		DI-20	DD-200	L10Q2	GP420	10TS-Q20
C9	.005		BPD-005	DM-502	H-05D5	CCD-502	TG-D50
C10	.005		BPD-005	DM-502	H-05D5	CCD-502	TG-D50
C11	.005		BPD-005	DM-502	H-05D5	CCD-502	TG-D50
C12	.005		BPD-005	DM-502	H-05D5	CCD-502	TG-D50
C13	30		DI-30	DD-300	L10Q3	GP430	10TS-Q30
C14	.005		BPD-005	DM-502	H-05D5	CCD-502	TG-D50

FIXED CAPACITORS (cont)

ITEM No.	RATING	REMARKS	REPLACEMENT DATA				
			AEROVOX PART No.	CORNELL-DUBILIER PART No.	ELMOCO PART No.	MALLORY PART No.	SPRAGUE PART No.
C15	.02		C80Y203AM	DDM-203	H-06S2	TA-120	TG-820
C16	.02		C80Y203AM	DDM-203	H-06S2	TA-120	TG-820
C17	.02		C80Y203AM	DDM-203	H-06S2	TA-120	TG-820
C18	.02		C80Y203AM	DDM-203	H-06S2	TA-120	TG-820
C19	.02		C80Y203AM	DDM-203	H-06S2	TA-120	TG-820
C20	.005	Note 1	BPD-005	DM-502	H-06D5	TA-250	TG-D60
C21	.005		BPD-005	DM-502	H-06D5	TA-250	TG-D60
C22	.005		C80Y103AM	DDM-103	H-06S1	TA-250	TG-D60
C23	.01		BPD-005	DM-502	H-06D5	TA-250	TG-D60
C24	.005		DI-20	DD-200	L10Q2	GP420	10TS-Q20
C25	.005		BPD-005	DM-502	H-06D5	TA-250	TG-D60
C26	.005		BPD-005	DM-502	H-06D5	TA-250	TG-D60
C27	.005		BPD-005	DM-502	H-06D5	TA-250	TG-D60

Note 1. Not used in some versions.

CONTROLS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	USE	RESIST-ANCE	REPLACEMENT DATA		
			MAGNAVOX PART No.	CORNELL-DUBILIER PART No.	MALLORY PART No.
R1	Volume & Switch	10K	220180-1Q		

RESISTORS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	RATING	REMARKS	REPLACEMENT DATA		
			IRC PART No.	WORKMAN PART No.	REMARKS
R2	22K				
R3	3300Q				
R4	1800Q				
R5	220K				
R6	47K				
R7	33K				
R8	1500Q				
R9	1000Q				
R10	68K				
R11	1800Q				
R12	22K				
R13	10K				
R14	1500Q				
R15	8200Q				
R16	33K				
R17	10K				
R18	3300Q				
R19	2200Q				
R20	18K				
R21	270Q				
R22	225Q Cold				
R23	20Q 5%				
R24	22K				
R25	1000Q				
R26	510Q 5%				
R27	10K				
R28	47Q				
R29	5Q 5%				

Q Some versions may use Part #220180-1.

PARTS LIST AND DESCRIPTIONS (Continued)

COILS (RF-IF)

ITEM No.	USE	REPLACEMENT DATA				NOTES
		MAGNAVOX PART No.	Merit PART No.	Miller PART No.	Stancor PART No.	
L1	Rec. Antenna	380932-1	BC-574			
L2	1st IF	380934-1	BC-574			
L3	2nd IF	380934-1	BC-574			
L4	3rd IF	380934-1	BC-574			
L5	RF	380930-1				
L6	Osc.	380931-1				
L7	Final	380931-1				
L8	Antenna Load	380933-1				

TRANSFORMER (DRIVER)

ITEM No.	TURNS RATIO	REPLACEMENT DATA				NOTES
		MAGNAVOX PART No.	Merit PART No.	Thordarson PART No.	Triad PART No.	
T1	1.5 1	320103-1				

TRANSFORMER (AUDIO OUTPUT)

ITEM No.	IMPEDANCE	REPLACEMENT DATA				NOTES
		MAGNAVOX PART No.	Merit PART No.	Thordarson PART No.	Triad PART No.	
T2	12K 54000 Tap ⑤ 6-8K	320104-1				

SPEAKER

ITEM No.	TYPE	REPLACEMENT DATA		NOTES
		MAGNAVOX PART No.	QUAM PART No.	
SPI	2 1/2" PM 8-8K	570013-1		

BATTERIES

ITEM No.	VOLTAGE	MAGNAVOX PART No.	REPLACEMENT DATA				NOTES
			BURGESS	EVEREADY	MALLORY		
M1	9V	530075-1	"A"	"B"	"A"	"B"	
			P8	226	M-1800	2 Required	

MISCELLANEOUS

ITEM No.	PART NAME	MAGNAVOX PART No.	NOTES
M2	Crystal	530076-1	Specify Desired Channel Receive-Transmit Telescoping
M3	Crystal	530077-1	
M4	Switch	100356-1	
	Antenna	461003-1	

CABINETS & CABINET PARTS

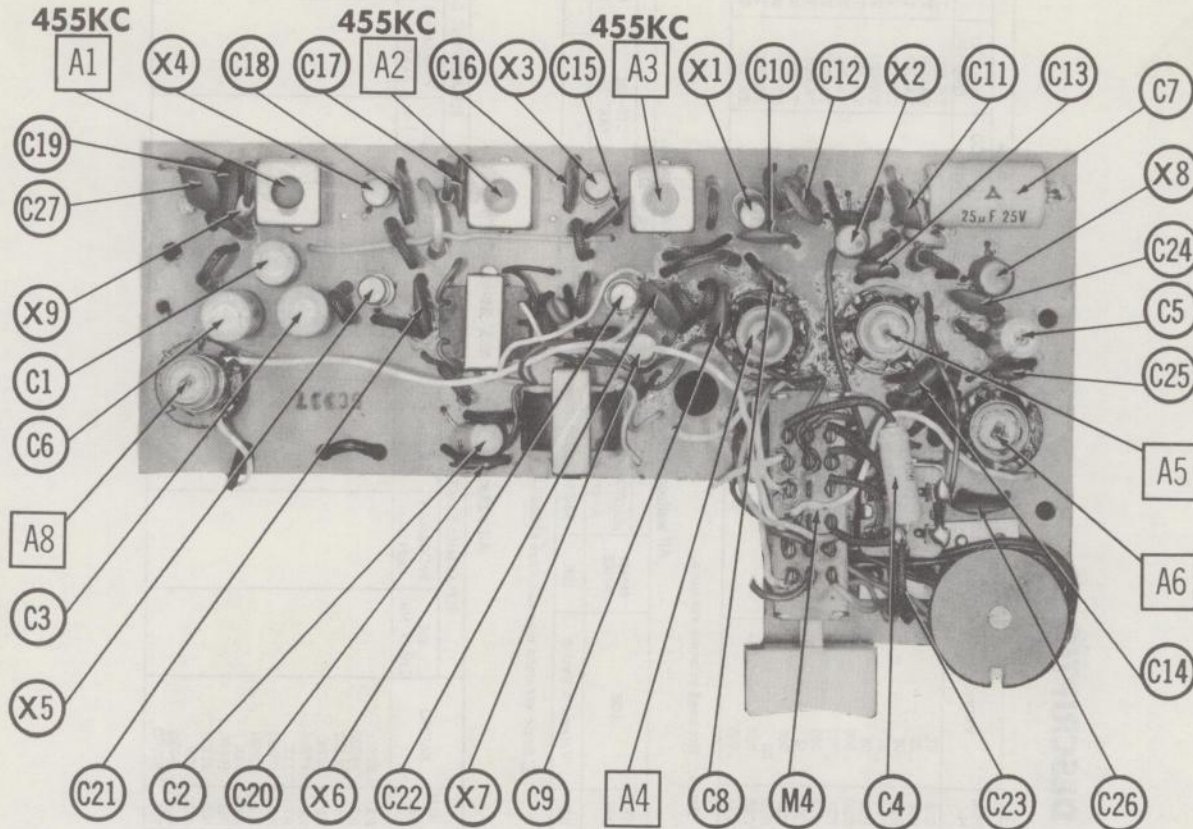
(When Ordering Cabinets & Cabinet Parts, Specify Model, Chassis & Color)

NAME	PART NO.	DESCRIPTION
Knob, Volume	140565-1	
Cabinet Front	140566-1	
Cabinet Back	140567-1	

WIRING DATA

General-use Unshielded Hook-up Wire	Use BELDEN No. 8530 (Solid 22AWG) 8524 (Stranded 22AWG) 8570 (Stranded 28AWG)	Available in 12 Colors
-------------------------------------	---	------------------------

CHASSIS—TOP VIEW



PHOTOFACT® Folder



**PHILMORE MODELS CC-1/-1W,
CPA-1/-1W, CPM-1/-1W, CT-1/-1W**



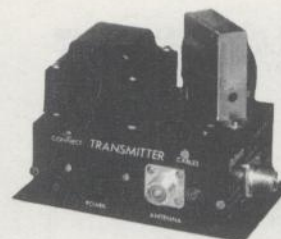
MODEL
CC-1



MODEL
CPM-1



MODEL
CT-1



MODEL
CPA-1

**PHILMORE MODELS CC-1/-1W,
CPA-1/-1W, CPM-1/-1W, CT-1/-1W**

TRADE NAME	Philmore	CC-1, CC-1W (2 Tube Citizens Band Converter) CT-1, CT-1W (3 Tube Citizens Band Transmitter) CPA-1, CPA-1W (AC Power Supply) CPM-1, CPM-1W (2 Transistor DC Power Supply)
MANUFACTURER	Philmore Manufacturing Co., Inc., 130-01 Jamaica Ave., Richmond Hill 18, N. Y.	
POWER SUPPLY	110 - 120 Volts AC, 60 Cycles (or) 12 Volt Storage Battery	
RATING	38 Watts, .48 Amp. @117 Volts AC (Receive) 3.2 Amp. @12.6 Volts DC (Receive) 60 Watts, .66 Amp. @117 Volts AC (Transmit) 4.5 Amp. @12.6 Volts DC (Transmit)	
FREQ. RANGE	Any one of Citizens Band Channels 1 thru 22	

NOTICE

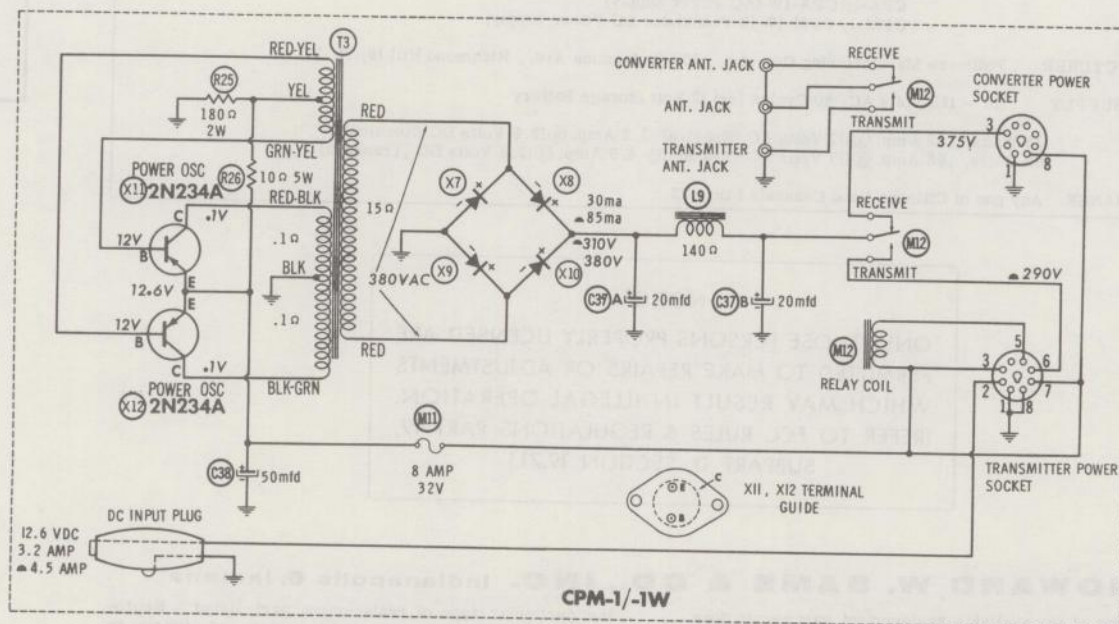
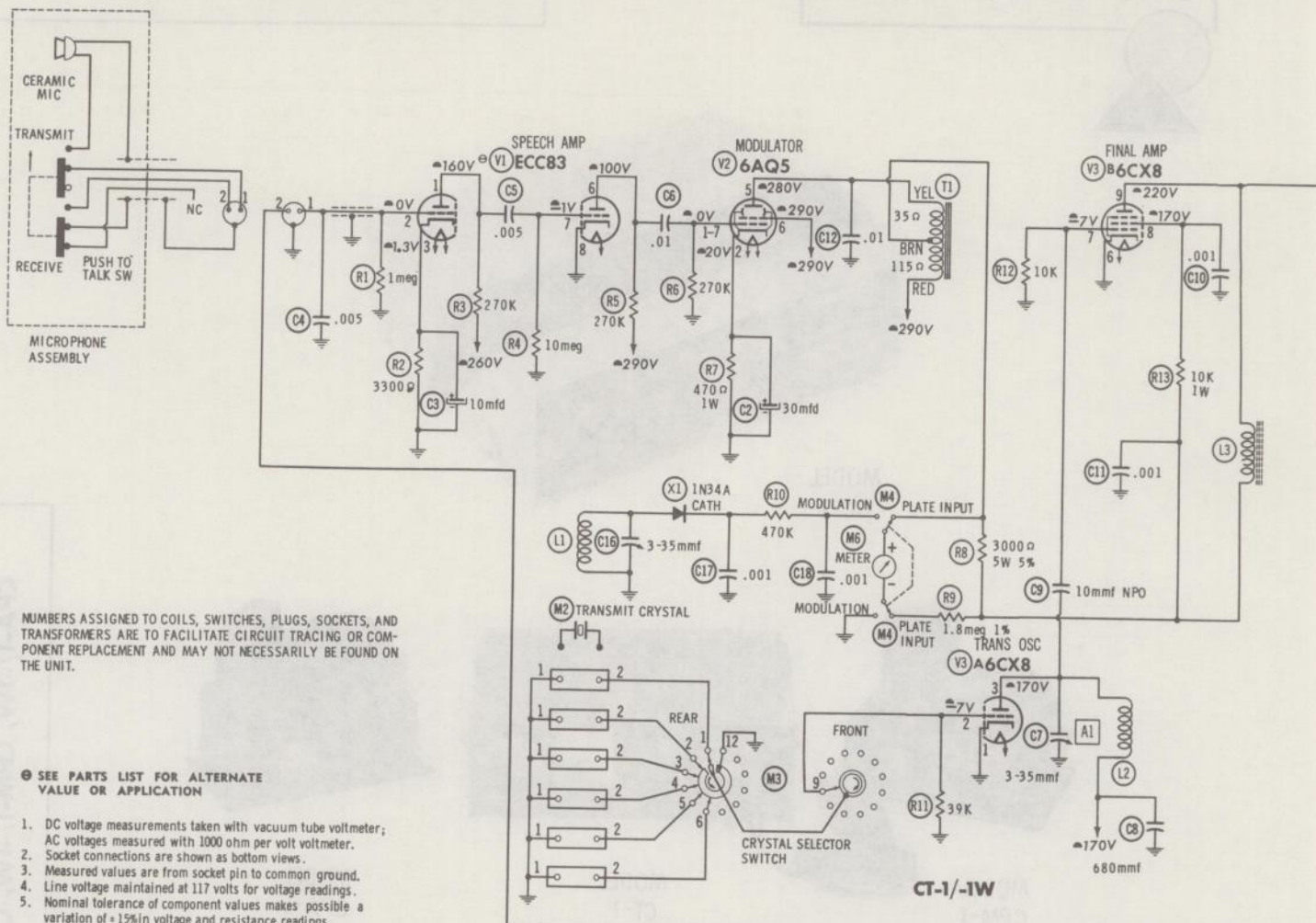
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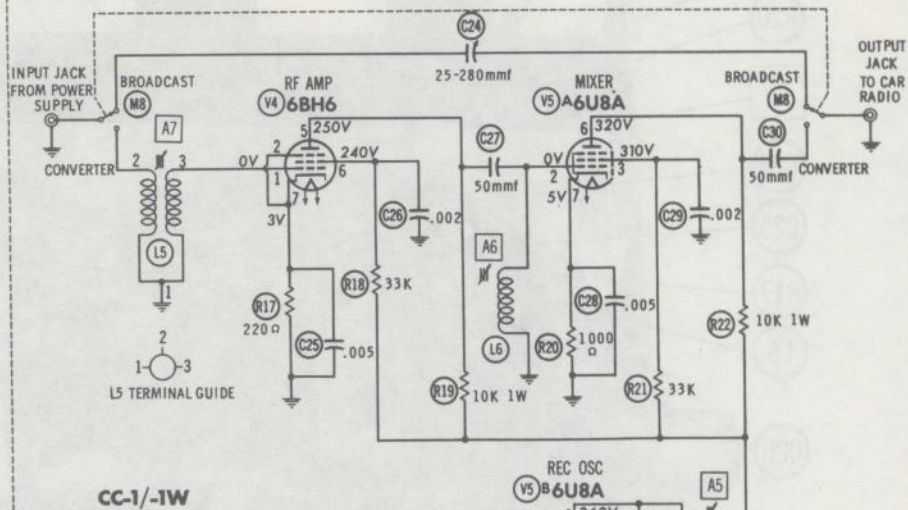
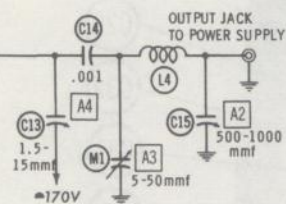
HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana



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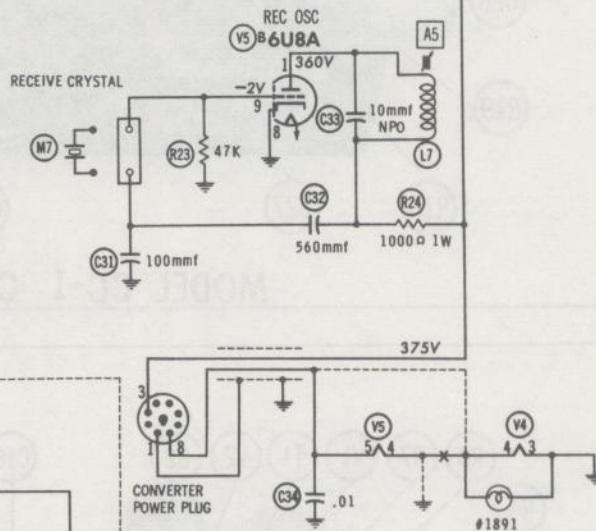
CC-1/-1W

RESISTANCE READINGS

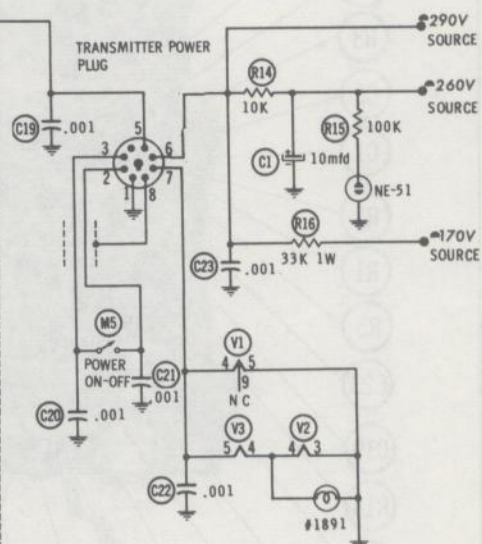
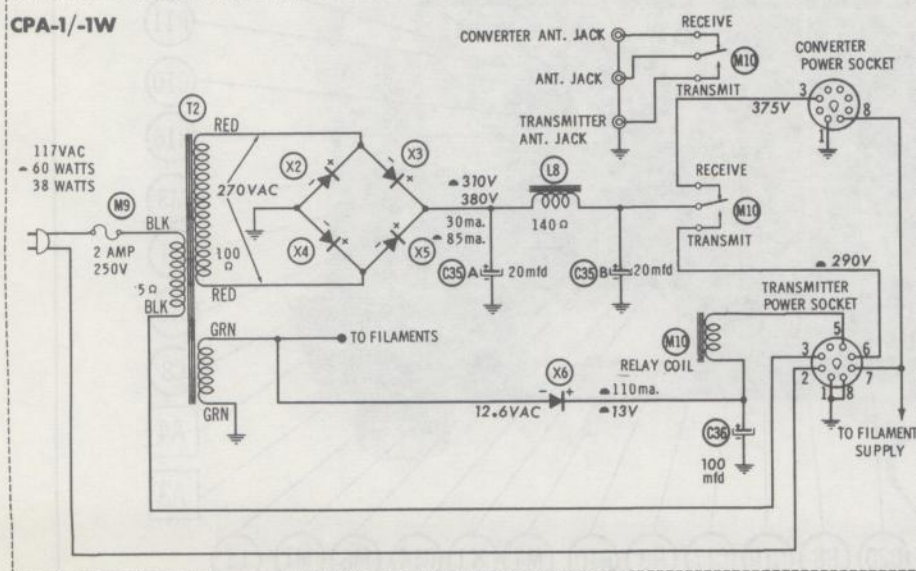
ITEM	TUBE	Pin 1	Pin 2	Pin 3	Pin 4	Pin 5	Pin 6	Pin 7	Pin 8	Pin 9
V1	ECC83	1280K	1meg	3300Ω	2Ω	0Ω	1270K	10meg	0Ω	4Ω
V2	6AQ5A	270K	470Ω	5Ω	1.2Ω	150Ω	10Ω	270K		
V3	6CX8	0Ω	39K	133K	1.2Ω	2Ω	0Ω	10K	1.3K	13100Ω
V4	6BH6	0Ω	220Ω	0Ω	3Ω	10K	33K	220Ω		
V5	6U8A	1000Ω	0Ω	33K	3Ω	6Ω	10K	1000Ω	0Ω	47K

ALL READINGS TAKEN IN "RECEIVE" POSITION UNLESS OTHERWISE DESIGNATED.
 * TAKEN IN "TRANSMIT" POSITION.
 † MEASURED FROM PIN 6 OF POWER PLUG.
 ‡ MEASURED FROM PIN 3 OF POWER PLUG.

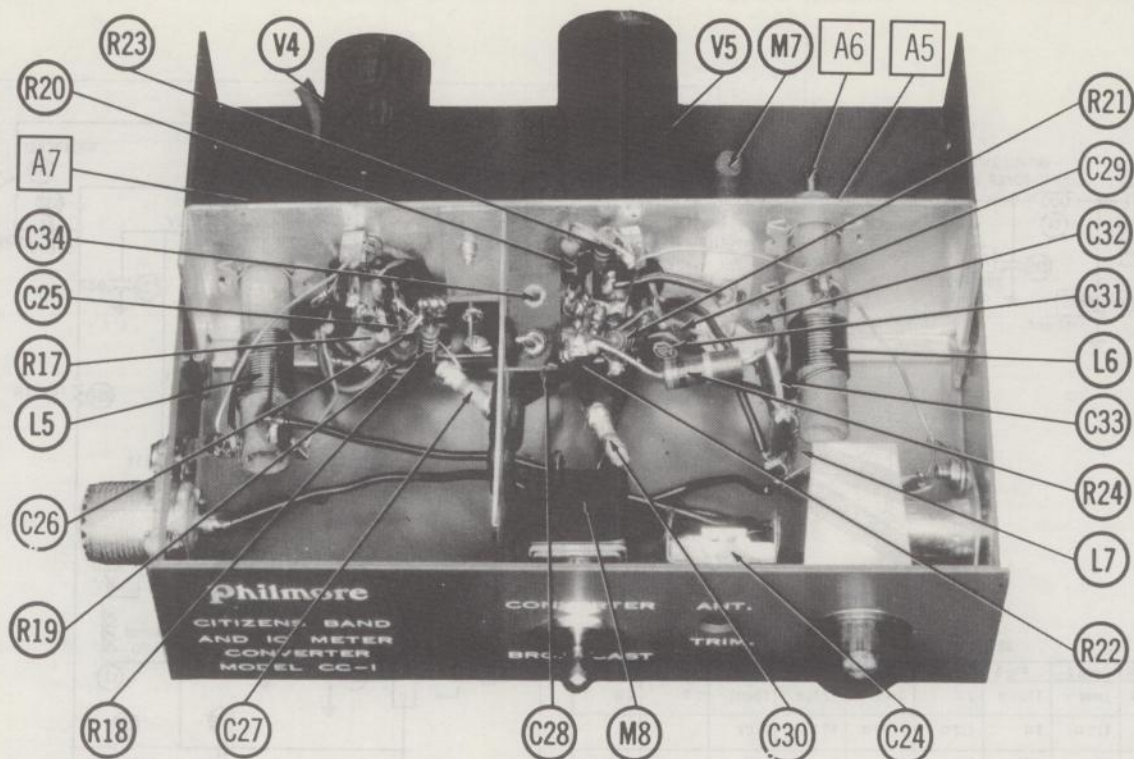
TRANSISTOR RESISTANCE MEASUREMENTS NOT GIVEN BECAUSE OF THE WIDE VARIATION IN INTERNAL TRANSISTOR RESISTANCE.



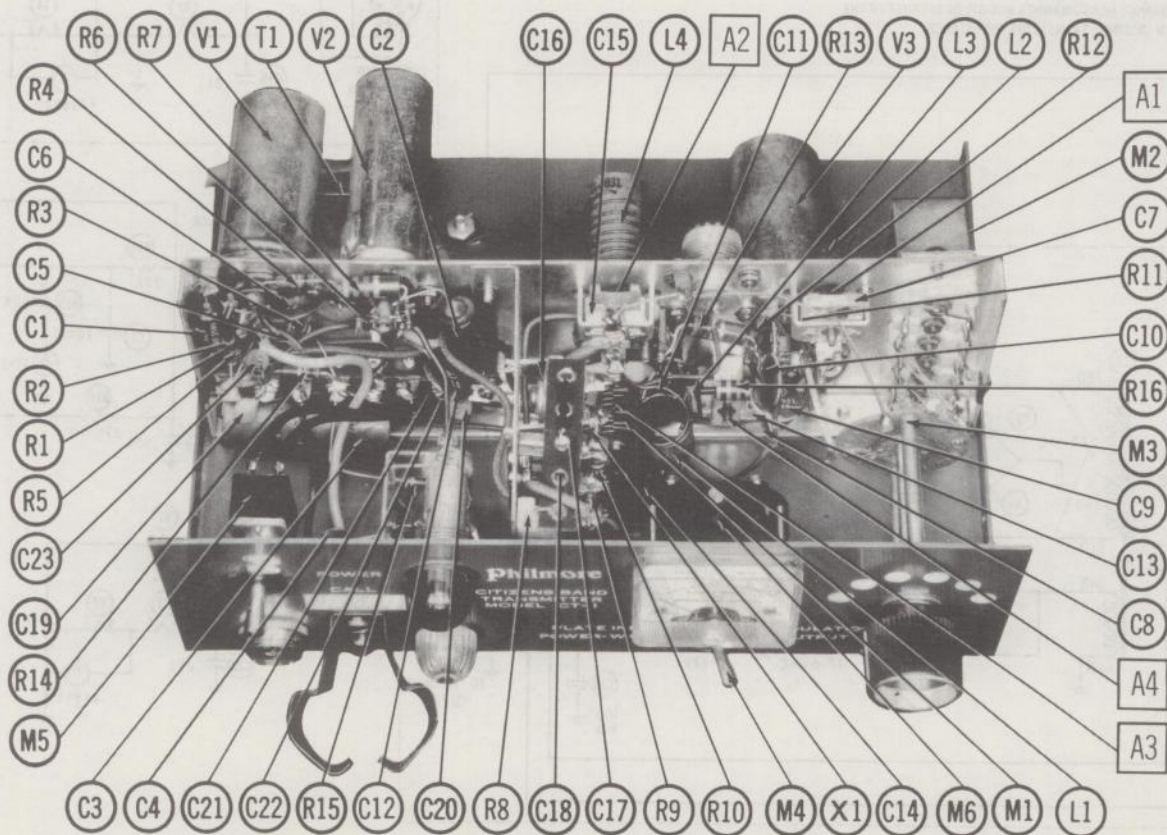
CPA-1/-1W



PHILMORE MODELS CC-1/-1W, CPA-1/-1W, CPM-1/-1W, CT-1/-1W



MODEL CC-1 CONVERTER CHASSIS



MODEL CT-1 TRANSMITTER CHASSIS

ALIGNMENT INSTRUCTIONS

ALIGNMENT INSTRUCTIONS—READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT

Best results will be obtained when adjusting A2 and A3 if the antenna normally used is connected and the unit is as nearly in the cabinet as possible.

Suggested Alignment Tools:

A1 thru A7.....GENERAL CEMENT #5000, 5003, 5066, 8271, 8272, 8276, 8277, 8290, 8609, 8722, 9150, 9298
WALSCO #2515, 2516, 2518, 2519, 2525, 2541

TRANSMITTER ALIGNMENT

ONLY THOSE PERSONS PROPERLY LICENSED ARE PERMITTED TO MAKE REPAIRS OR ADJUSTMENTS WHICH MAY RESULT IN ILLEGAL OPERATION. (REFER TO FCC RULES & REGULATIONS PART 19, SUBPART D, SECTION 19.71)

If panel meter is used, connect a 1000Ω resistor across meter terminals to prevent damage. Switch should be in "Plate Input Power" for adjustments. Remove resistor after completing adjustments.

	SPECIAL INSTRUCTIONS	INDICATOR	ADJUST	REMARKS
1.	Channel Selector to highest channel used. Connect dummy load or antenna.	RF Wattmeter or built-in meter.	A1	Key Transmitter. Adjust for maximum deflection on wattmeter. Rock A1 to each side of peak noting rate of dropoff. Set just below peak on side of gradual dropoff. Panel meter will dip.
2.	Channel Selector to mid frequency used.	"	A2, A3	Key Transmitter. Adjust for maximum deflection on wattmeter. Panel meter will dip. Repeat Steps 1 and 2.
3.	Channel Selector to highest channel used.	RF Wattmeter.	A4	Key Transmitter. Rotate A3 from full open to full mesh, noting 2 meter peaks. Tune to highest peak. Adjust A4 for maximum deflection. Readjust A3 from full open to full mesh, again noting the 2 peaks. Tune for the highest peak. Repeat adjustments of A3 and A4 until one peak of A3 is sharply reduced.
4.	Set meter switch to modulation output. Key Transmitter and adjust C15 for a meter reading of approximately 3.			

CONVERTER ALIGNMENT MODEL CC-1

Connect converter to auto radio antenna input.

	SIGNAL GENERATOR COUPLING	SIGNAL GENERATOR FREQUENCY	RADIO DIAL SETTING	INDICATOR	ADJUST	REMARKS
1.	Not used.			Connect VTVM across R24	A5	Adjust for MINIMUM meter indication.
2.	High side to antenna input, low side to ground.	27.03MC (400% Mod.)	Approximately 635KC on AM receiver.	Across voice coil on auto radio.	A6, A7	Adjust for maximum deflection.

PARTS LIST AND DESCRIPTIONS

TUBES

ITEM No.	AMPEREX	GENERAL ELECTRIC	RCA	RAYTHEON	SYLVANIA	
ITEM No.	USE	TYPE	ITEM No.	USE	TYPE	
V1	Speech Amp. Modulator	BCC83 (12AX7)*	V3	Transmit Osc. - Final Amp.	6CX8	
V2		6AQ5A				

* Alternate

POWER RECTIFIERS & SIGNAL DIODES

ITEM No.	CURRENT RATING (Measured)	ORIGINAL Part or Type No.	RECTIFIERS	DIODES	NOTES
			SARKES TARZIAN PART No.		
X1		CT1034	RCA PART No.		Meter Signal (1N34A or 1N285)

ELECTROLYTIC CAPACITORS

ITEM No.	RATING	PHILMORE PART No.	AEROVOX PART No.	CORNELL DUBILIER PART No.	GENERAL ELECTRIC PART No.	MALLORY PART No.	PYRAMID PART No.	SPRAGUE PART No.
C1	10 .005	CT1021	PTT79	NLW10-25	MTI-5	TT25X10	MLV10-25	TE-1204
C2	30 .01	CT1023	PTT83	NLW30-25	MTI-14	TT150X35	TD-30-150	TE-1208
C3	10 300	CT1022	PRS1030	BR10-450	QTI-8	TC82	TD-10-450	TYA-1604

FIXED CAPACITORS

ITEM No.	RATING	REMARKS	AEROVOX PART No.	CENTRALAB PART No.	CORNELL DUBILIER PART No.	ELMENDO PART No.	MALLORY PART No.	SPRAGUE PART No.
C4	.005		BPD-005	DD-502	L10D5	CCD-502	GP250	5GA-D50
C5	.01		BPD-005	DD-502	L10D5	CCD-502	GP250	5GA-D50
C6	.01	#CT1025	BPD-01	DD-103	BYA10S1	CCD-103	GP110	5GA-S10
C7	2-35					403		
C8	880		BPD-680	DD-681	L10T68	CCD-681	GP368	5GA-T68
C9	10 NPO			TCZ-10	C10Q1C	CCD-100	CNO-410	10TCC-Q10
C10	.001		BPD-001	DD-102	L10D1	CCD-102	GP210	5GA-D10
C11	.001		BPD-001	DD-102	L10D1	CCD-102	GP210	5GA-D10
C12	.01		BPD-001	DD-103	L10D1	CCD-103	GP110	5GA-S10
C13	1.5-15	#CT1024	BPD-01	DD-103	BYA10S1	CCD-103	GP110	5GA-S10
C14	.001					402		
C15	500-1000	#CT1026	BPD-001	DD-102	L10D1	CCD-102	GP210	5GA-D10
C16	3-35	#CT1025				403		
C17	.001		BPD-001	DD-102	L10D1	CCD-102	GP210	5GA-D10
C18	.001		BPD-001	DD-102	L10D1	CCD-102	GP210	5GA-D10
C19	.001		BPD-001	DD-102	L10D1	CCD-102	GP210	5GA-D10
C20	.001		BPD-001	DD-102	L10D1	CCD-102	GP210	5GA-D10
C21	.001		BPD-001	DD-102	L10D1	CCD-102	GP210	5GA-D10
C22	.001		BPD-001	DD-102	L10D1	CCD-102	GP210	5GA-D10
C23	.001		BPD-001	DD-102	L10D1	CCD-102	GP210	5GA-D10

Philmore Part Number.

RESISTORS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	RATING	REPLACEMENT DATA	ITEM No.	RATING	REPLACEMENT DATA
		IRC PART No.	WORKMAN PART No.		REMARKS
R1	1meg				
R2	3300Ω				
R3	270K				
R4	10meg				
R5	270K				
R6	270K				
R7	470Ω 1W				
R8	3000Ω 5W 5%	PW5-3000	5W-SQ-3000		
R9	1.8meg				
R10	470K				
R11	39K				
R12	10K				
R13	10K 1W				
R14	10K				
R15	100K				
R16	33K 1W				

COILS (RF-IF)

ITEM No.	USE	REPLACEMENT DATA	ITEM No.	USE	REPLACEMENT DATA
		PHILMORE PART No.	Miller PART No.		Workman PART No.
L1	Meter Coil	CT1032			
L2	Osc.	CT1030			
L3	RF Choke (2.2uh)	CT1033			
L4	Ant. Load	CT1031			

TRANSFORMER (MOD.)

ITEM No.	REPLACEMENT DATA	ITEM No.	REPLACEMENT DATA
	PHILMORE PART No.		STANCOR THORDARSON PART No.
T1	CT1035		

MISCELLANEOUS

ITEM No.	PART NAME	PHILMORE PART No.	NOTES
M1	Tuning Cap.	CT1028	One Gang 5-50mmf
M2	Crystal	CT1041	Transmit (27.105MC)
M3	Switch	CT1047	Crystal Selector (Rotary Wafer Type)
M4	Switch	CT1046	Meter (DPDT Toggle Type)
M5	Switch	CT1045	Power (SPST Toggle Type)
M6	Meter	CT1044	Modulation-Power
	Microphone	CT1042	

WIRING DATA

General-use Hook-up Wire	Use BELDEN No. 8530 (Solid) Available in 12 Colors
Shielded Antenna Lead	Use BELDEN No. 8534 (Stranded) Available in 12 Colors
Lowest Loss (RG-8/U Type)	8214
Low Loss (RG-8/U Type)	8237
(Solid) Miniature (RG-58/U)	8259
Coiled Microphone Cable	Use BELDEN No. 8497 3 Conductor - 1 Shielded for Press-to-Talk (Neoprene)
Ignition Noise Suppression	Use BELDEN No. 7300-Series Spark-Plug Sets
Bonding Strap	Use BELDEN No. 8661 (3/8 in.)

PARTS LIST AND DESCRIPTIONS

WIRING DATA

General-use Unshielded Hook-up Wire		Use BELDEN No. 8530 (Solid 22AWG) 8524 (Stranded 22AWG) 8570 (Stranded 26AWG)	Available in 12 Colors
---	--	---	---------------------------

TUBES

ITEM No.	USE	TYPE	GENERAL ELECTRIC		RCA	RAYTHEON	SYLVANIA	TYPE
			ITEM No.	USE				
V4	RF Amp.	6BH6	V5	Mixer - Receiver Osc.				6UBA

FIXED CAPACITORS

ITEM No.	RATING	REMARKS	REPLACEMENT DATA				
			AEROVOX PART No.	CENTRALAB PART No.	CORNELL-DUBILIER PART No.	ELMENDO PART No.	MALLORY PART No.
C24	25-280	#CC1015	BPD-005	DD-502	L10D5	464	GP250
C25	.005		BPD-002	DD-202	L10D2	CCD-502	5GA-D50
C26	.002		BPD-50	DD-500	L10Q5	CCD-202	5GA-D20
C27	50		BPD-005	DD-502	L10D5	CCD-500	5GA-Q50
C28	.005		BPD-002	DD-202	L10D2	CCD-502	5GA-D50
C29	.002		BPD-50	DD-500	L10Q5	CCD-500	5GA-D20
C30	50		BPD-100	DD-101	L10T1	CCD-561	5GA-Q50
C31	100			DD-561	L10T56	CCD-101	5GA-T10
C32	560			TC2-10	C10QIC	CCCTO-100	5GA-T56
C33	10 NPO			DD-103	BYAUSI	CCD-103	10TCC-Q10
C34	.01		BPD-01				5GA-S10

* Philmore Part Number.

RESISTORS

All wattages 1/2 watt, or less, unless otherwise listed.

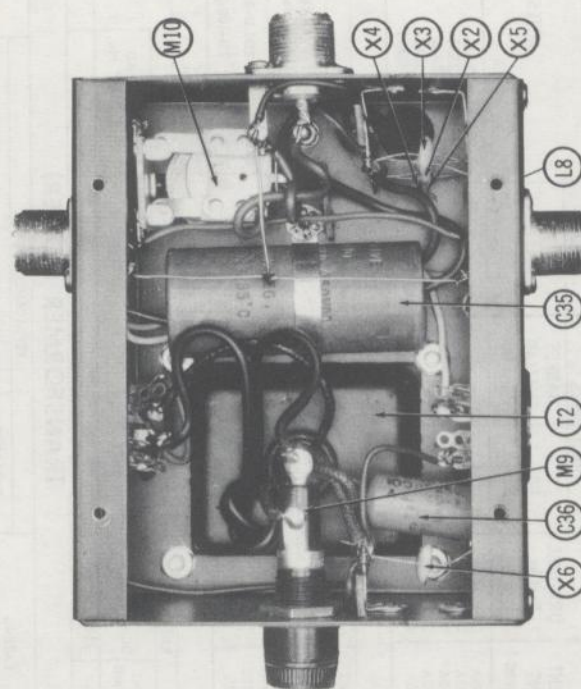
ITEM No.	RATING	REPLACEMENT DATA		ITEM No.	RATING	REPLACEMENT DATA	
		IRC PART No.	WORKMAN PART No.			IRC PART No.	WORKMAN PART No.
R17	220Ω			R21	33K		
R18	33K			R22	10K 1W		
R19	10K 1W			R23	47K		
R20	1000Ω			R24	1000Ω 1W		

COILS (RF-IF)

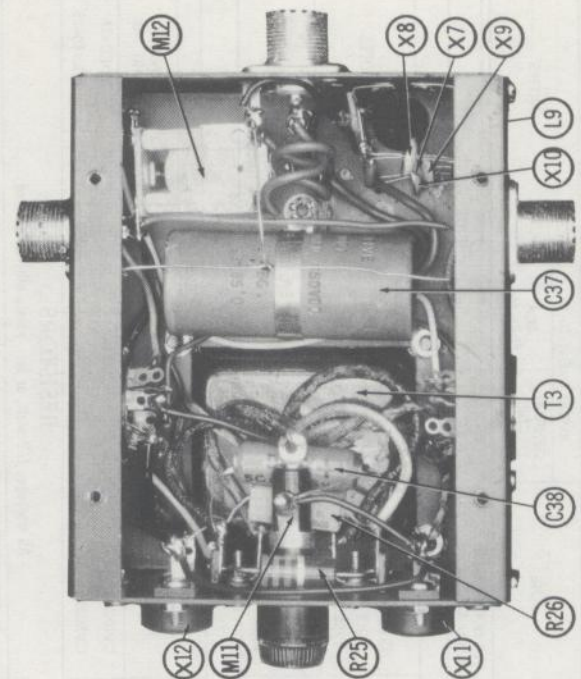
ITEM No.	USE	REPLACEMENT DATA			NOTES
		PHILMORE PART No.	Merit PART No.	Stancor PART No.	
L5	RF Input Mixer	CC1018			
L6		CC1019			
L7	Osc.	CC1020			

MISCELLANEOUS

ITEM No.	PART NAME	PHILMORE PART No.	NOTES
M7	Crystal Switch	CC1024	Receive (8.8MC)
M8		CC1025	Converter-Broadcast (DPDT Toggle Type)



CPA-1/-1W



CPM-1/-1W

PARTS LIST AND DESCRIPTIONS

POWER RECTIFIERS & SIGNAL DIODES

ITEM No.	CURRENT RATING (Measured)	ORIGINAL Type No.	RECTIFIERS		NOTES
			RCA PART No.	SARKES TARZIAN PART No.	
X2	.085A	CP1006	2N3194	2F4	HV Rectifier (2E4)
X3	.085A	CP1006	2N3194	2F4	HV Rectifier (2E4)
X4	.085A	CP1006	2N3194	2F4	HV Rectifier (2E4)
X5	.085A	CP1006	2N3194	2F4	HV Rectifier (2E4)
X6	.110A	CP1006	2N3194	2F4	Relay Control (2E4)

ELECTROLYTIC CAPACITORS

ITEM No.	RATING	CAP. VOL.	REPLACEMENT DATA				NOTES
			PHILMORE PART No.	AEROVOX PART No.	CORNELL-DUBILIER PART No.	GENERAL ELECTRIC PART No.	
C35A	20	450	CP1001	PRS2390	BBRD2245	Q72-6	SPRAGUE PYRAMID PART No. TD1D-28
C36	100	25	CP1002	PTT86	NLW100-25	MT1-20	TVA-2730

FILTER CHOKE

ITEM No.	RATING	REPLACEMENT DATA				NOTES
		PHILMORE PART No.	INDUCTANCE (1000-)	STANCOR PART No.	THORADSON PART No.	
L8	.085A	150Q	4.8 HY	CP1004	CP1005	

TRANSFORMER (POWER)

ITEM No.	RATING	REPLACEMENT DATA				NOTES
		PHILMORE PART No.	INDUCTANCE (1000-)	STANCOR PART No.	THORADSON PART No.	
T2	117VAC @ 270VAC	CP1004	12.6V @ 1.4A	CP1004	CP1005	

FUSES

ITEM No.	TYPE	RATING	REPLACEMENT DATA				NOTES
			PHILMORE PART No.	INDUCTANCE (1000-)	STANCOR PART No.	THORADSON PART No.	
M9	3AG	2A	CP1046	312002 (3AG 2A 250V)	CP1011	AGC 2	HOLDER

MISCELLANEOUS

ITEM No.	PART NAME	PHILMORE PART No.	NOTES
M10	Relay	CP1008	Receive-Transmit (DPDT 12V DC)

WIRING DATA

General-use Unshielded Hook-up Wire	Use BELDEN No. 8530 (Solid) Available in 12 Colors
Power Cord	8524 (Stranded) Available in 12 Colors
Power Cord (Interlock Type)	17106 (Plastic) or 17126 (Rubber) - 6 Ft.
	17109 (Plastic) or 17129 (Rubber) - 9 Ft.
	Use BELDEN No. 8874 (Rubber) or 8895 (Plastic)

WIRING DATA

General-use Unshielded Hook-up Wire	Use BELDEN No. 8530 (Solid) Available in 12 Colors
Shielded Hook-up Wire	8524 (Stranded) Available in 12 Colors
Rear Seat Speaker Extension Cable	Use BELDEN No. 8885
Bonding Strap	Use BELDEN No. 8783 (Stranded) Coded Parallel Leads
	Use BELDEN No. 8661 (3/8 in.) or 8670 (3/4 in.)

TRANSISTORS

ITEM No.	ORIG. TYPE	USE	REPLACEMENT DATA		NOTES
			GENERAL ELECTRIC PART No.	RCA PART No.	
X11	2N234A	Power Oscillator	GE-3		PNP
X12	2N234A	Power Oscillator	GE-3		PNP

POWER RECTIFIERS & SIGNAL DIODES

ITEM No.	CURRENT RATING (Measured)	ORIGINAL Type No.	RECTIFIERS		NOTES
			RCA PART No.	SARKES TARZIAN PART No.	
X7	.085A	CP1006	2N3194	2F4	HV Rectifier (2E4)
X8	.085A	CP1006	2N3194	2F4	HV Rectifier (2E4)
X9	.085A	CP1006	2N3194	2F4	HV Rectifier (2E4)
X10	.085A	CP1006	2N3194	2F4	HV Rectifier (2E4)

ELECTROLYTIC CAPACITORS

ITEM No.	RATING	CAP. VOL.	REPLACEMENT DATA				NOTES
			PHILMORE PART No.	AEROVOX PART No.	CORNELL-DUBILIER PART No.	GENERAL ELECTRIC PART No.	
C37A	20	450	CP1001	PRS2390	BBRD2245	Q72-6	SPRAGUE PYRAMID PART No. TD1D-28
C38	50	25	CPM201	PTT85	NLW50-25	MT1-20	MLV50-25

RESISTORS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	RATING	REPLACEMENT DATA				REPLACEMENT DATA
		PHILMORE PART No.	INDUCTANCE (1000-)	STANCOR PART No.	THORADSON PART No.	
R25	180Q 2W					

FILTER CHOKE

ITEM No.	RATING	REPLACEMENT DATA				NOTES
		PHILMORE PART No.	INDUCTANCE (1000-)	STANCOR PART No.	THORADSON PART No.	
L9	.085A	140Q	4.8 HY	CP1005		

TRANSFORMER (POWER)

ITEM No.	RATING	REPLACEMENT DATA				NOTES
		PHILMORE PART No.	INDUCTANCE (1000-)	STANCOR PART No.	THORADSON PART No.	
T3	12.6VDC	380VAC				

FUSES

ITEM No.	TYPE	RATING	REPLACEMENT DATA				NOTES
			PHILMORE PART No.	INDUCTANCE (1000-)	STANCOR PART No.	THORADSON PART No.	
M11	3AG	8A	CPM222	CP1011	312008 (3AG 8A 32V)	AGC 8	HOLDER

MISCELLANEOUS

ITEM No.	PART NAME	PHILMORE PART No.	NOTES
M12	Relay	CP1008	Receive-Transmit (DPDT 12V DC)

PHOTOFACT® Folder



**PHILMORE MODELS TC-11,
TC-11W, TC-612, TC-612W**



TRADE NAME	Philmore Models TC-11, TC-11W, TC-612, TC-612W		
MANUFACTURER	Philmore Manufacturing Co., Inc., 130-01 Jamaica Ave., Richmond Hill 18, N. Y.		
TYPE SET	AC (or) Battery Operated 6 Tube Citizens Band Transmitter-Receiver		
POWER SUPPLY	TC-11 (W): 110-120 Volts AC, 60 Cycles TC-612 (W): 6 or 12 Volt Storage Battery	RATING	35 Watts, .32 Amp. @117 Volts AC (Receive) 41 Watts, .38 Amp. @117 Volts AC (Transmit) 3.5 Amp. @6.3 Volts DC (Receive) 3.7 Amp. @6.3 Volts DC (Transmit) 2.8 Amp. @12.6 Volts DC (Receive) 3.2 Amp. @12.6 Volts DC (Transmit)
FREQ. RANGE	Any 3 of Citizens Band Channels 1 thru 22		

NOTICE

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REFERENCE AND INTERLIBRARY LOAN
SUFFOLK COOPERATIVE LIBRARY SYSTEM
627 NORTH SUNRISE SERVICE ROAD
BELLPORT, N.Y. 11713

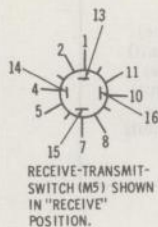
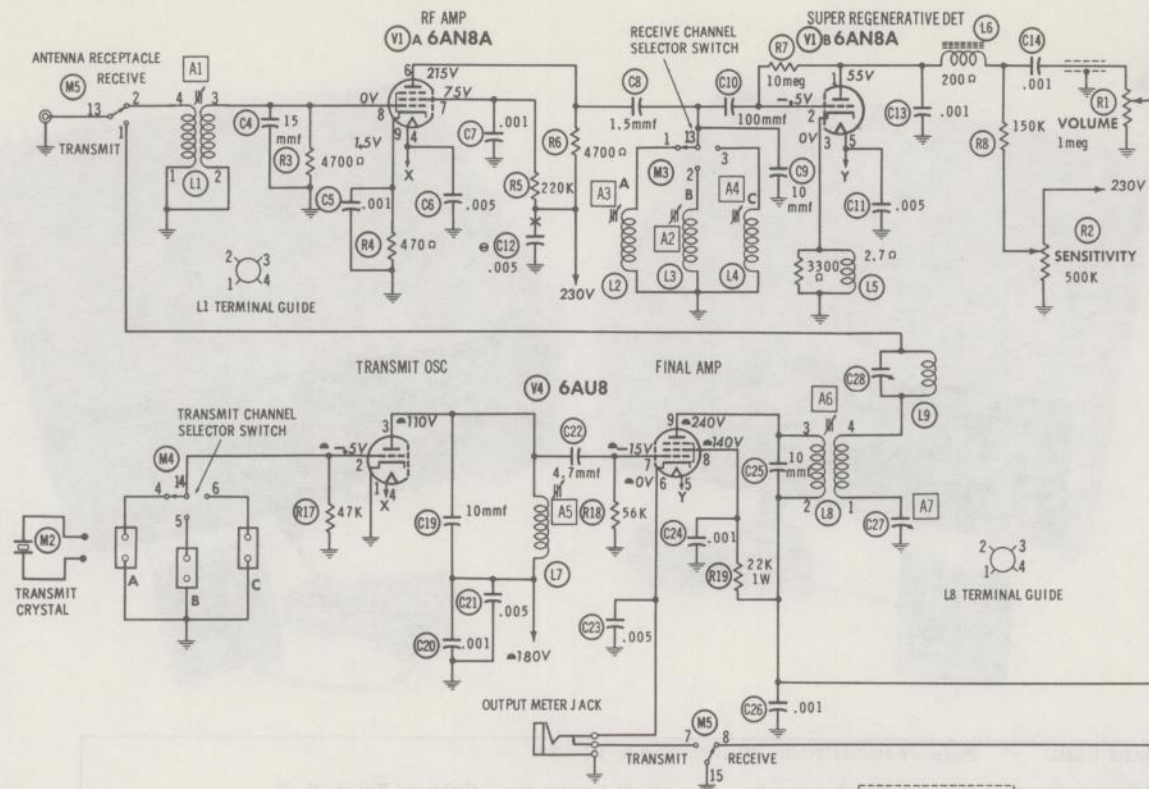
HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana



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**PHILMORE MODELS TC-11,
TC-11W, TC-612, TC-612W**



RESISTANCE READINGS

ITEM	TUBE	Pin 1	Pin 2	Pin 3	Pin 4	Pin 5	Pin 6	Pin 7	Pin 8	Pin 9
V1	6AN8A	† 200K	† 10meg	2.7Ω	FIL	FIL	† 15K	† 230K	0Ω	470Ω
V2	12AX7	† 220K	† 1meg	3300Ω	FIL	FIL	† 230K	0Ω	3300Ω	FIL
V3	6AQ5A	270K	470Ω	FIL	FIL	† 265Ω	† 0Ω	270K		
V4	6AU8	0Ω	47K	† 10K	FIL	FIL	56K	† 22K	† 375Ω	
V5	6X4	215Ω	NC	FIL	FIL	NC	225Ω	†		
V6	6X4	170Ω	NC	FIL	FIL	NC	170Ω	†		

ALL READINGS TAKEN IN "RECEIVE" POSITION UNLESS OTHERWISE DESIGNATED.

† THIS READING WILL VARY DEPENDING UPON THE CONDITION OF THE ELECTROLYTIC IN THE CIRCUIT.

† MEASURED FROM PIN 6 OF POWER INPUT SOCKET.

• MEASURED IN "TRANSMIT" POSITION.

NC NO CONNECTION

© SEE PARTS LIST FOR ALTERNATE VALUE OR APPLICATION

- DC voltage measurements taken with vacuum tube voltmeter; AC voltages measured with 1000 ohm per volt voltmeter.
- Socket connections are shown as bottom views.
- Measured values are from socket pin to common ground.
- Line voltage maintained at 117 volts for voltage readings.
- Nominal tolerance of component values makes possible a variation of ±15% in voltage and resistance readings.
- All controls at minimum, proper output load connected.

A PHOTOFACT STANDARD NOTATION SCHEMATIC

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ALIGNMENT INSTRUCTIONS

ALIGNMENT INSTRUCTIONS—READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT

Best results will be obtained when adjusting A1 and A6 if the antenna normally used is connected and the unit is as nearly in the cabinet as possible.

Suggested Alignment Tools:

A1 thru A6..... GENERAL CEMENT #5003, 8271, 8275, 8276, 8609, 8721, 8722, 9150, 9298
WALSCO #2516, 2518, 2519

A7..... GENERAL CEMENT #5000, 5003, 5066, 8271, 8272, 8276, 8277, 8290, 8609, 8722, 9150, 9298
WALSCO #2515, 2516, 2518, 2519, 2525, 2541

RECEIVER ALIGNMENT

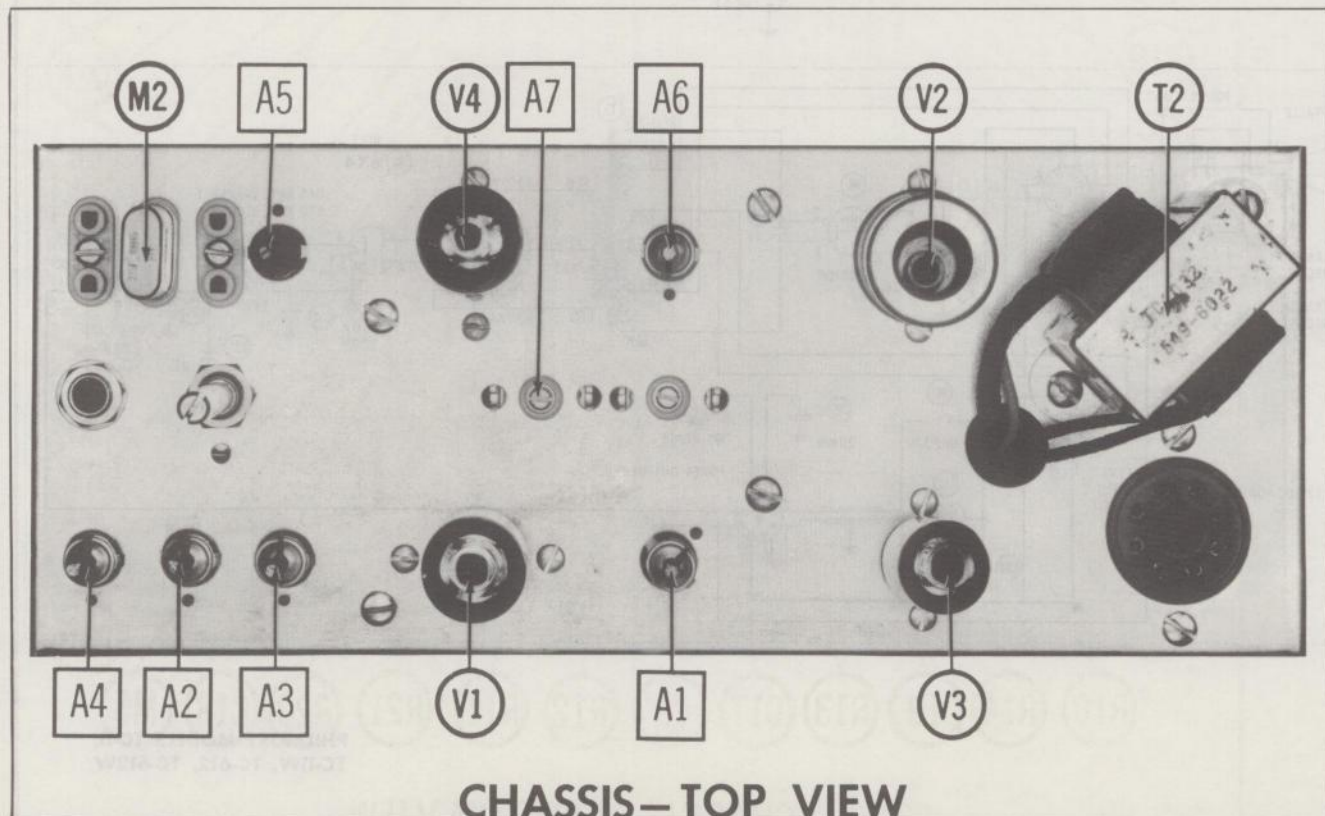
Connect output meter across voice coil.

	SIGNAL GENERATOR	CHANNEL	ADJUST	REMARKS
1.	High side to antenna terminal, low side to ground. Tune to center channel frequency (400% Mod.).	Center Channel Freq.	A1, A2	Rotate sensitivity control fully clockwise. Adjust for maximum deflection.
2.	Tune to channel frequency.	Channel 1	A3	Adjust for maximum deflection.
3.	"	Channel 3	A4	"

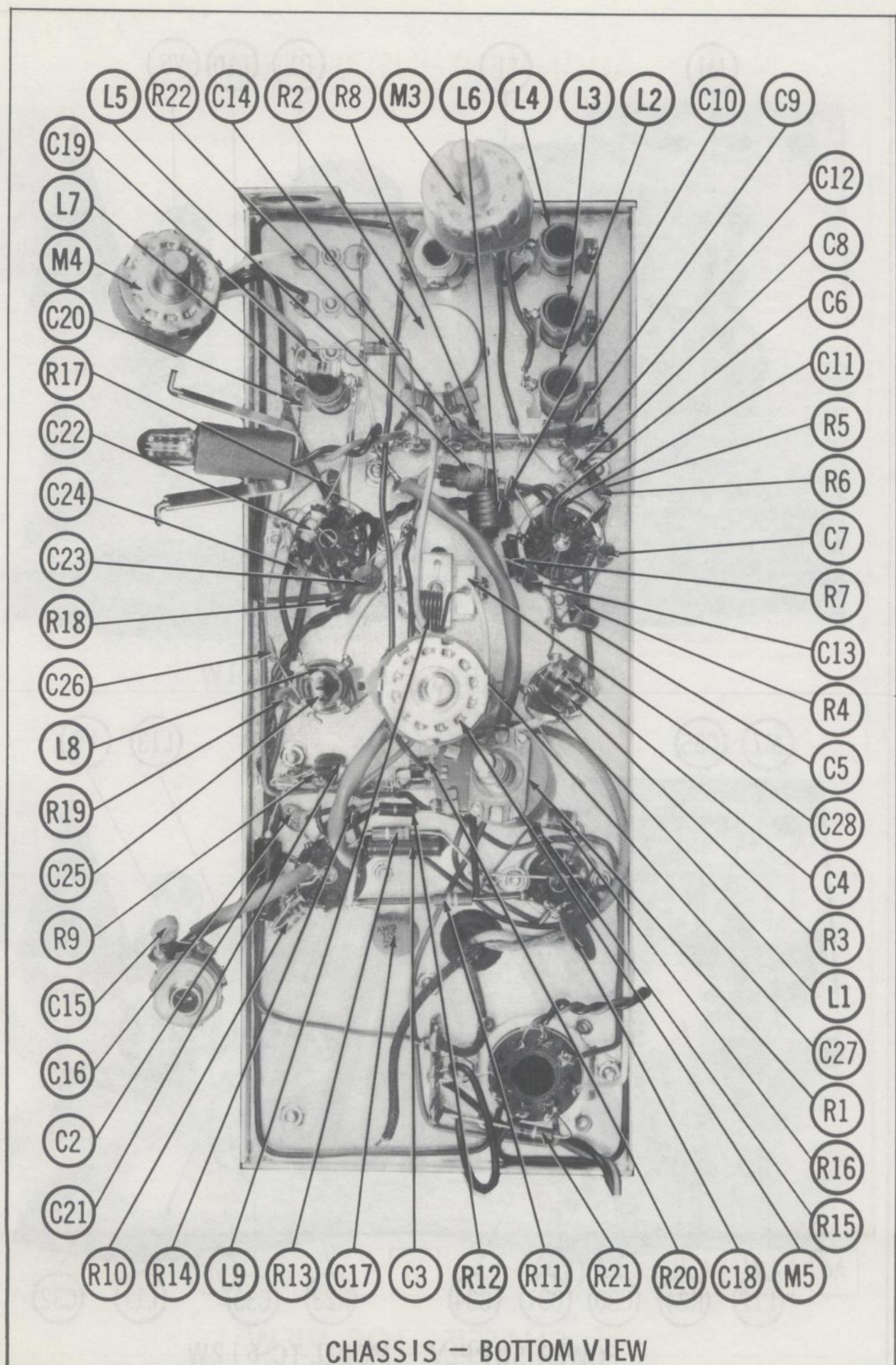
TRANSMITTER ALIGNMENT

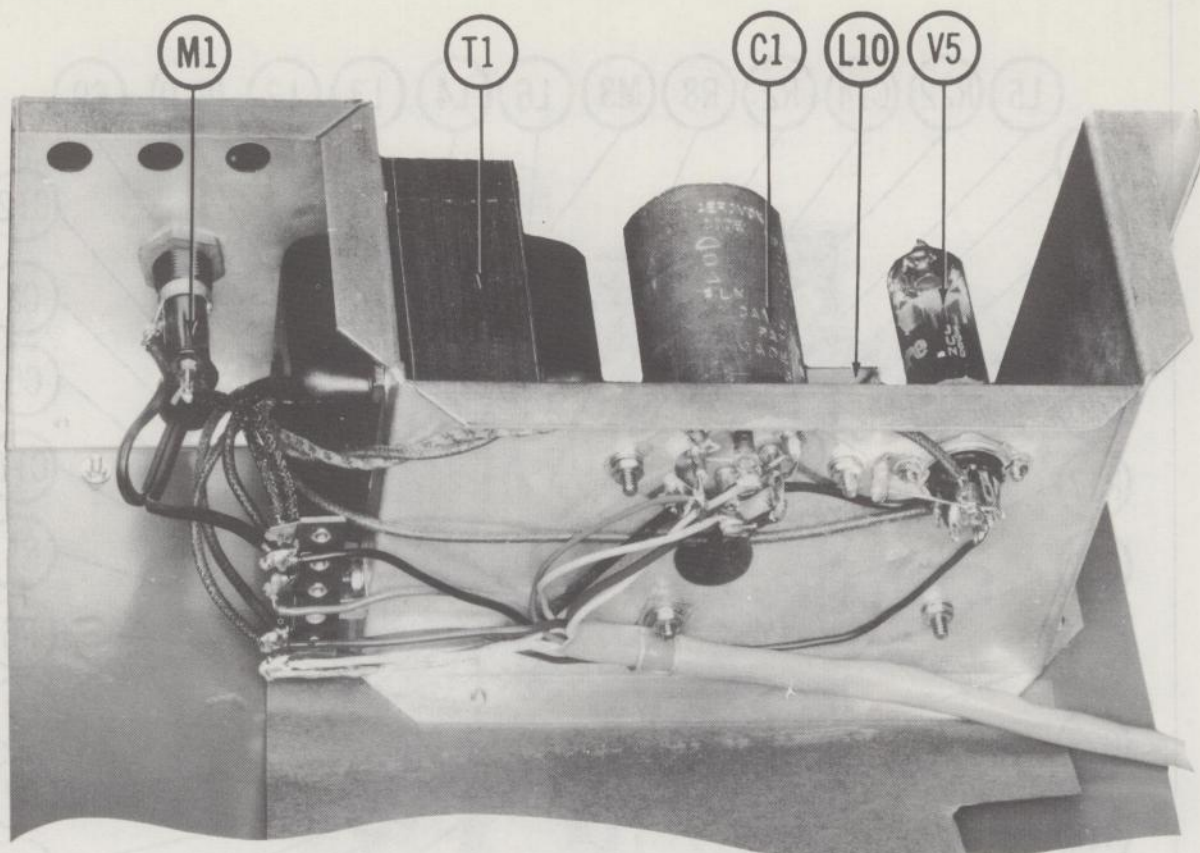
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	SPECIAL INSTRUCTIONS	INDICATOR	ADJUST	REMARKS
1.	Place transmit channel selector in the center channel position.	Connect dummy load or antenna and RF wattmeter to antenna terminal. Connect DC VTVM between pin 7 (grid) of V4 and ground.	A5	Adjust A5 for maximum VTVM deflection. Rock A5 to each side of peak, noting rate of dropoff. Set just below peak on side of gradual dropoff. Disconnect VTVM.
2.	"	"	A6, A7	Adjust for maximum output.

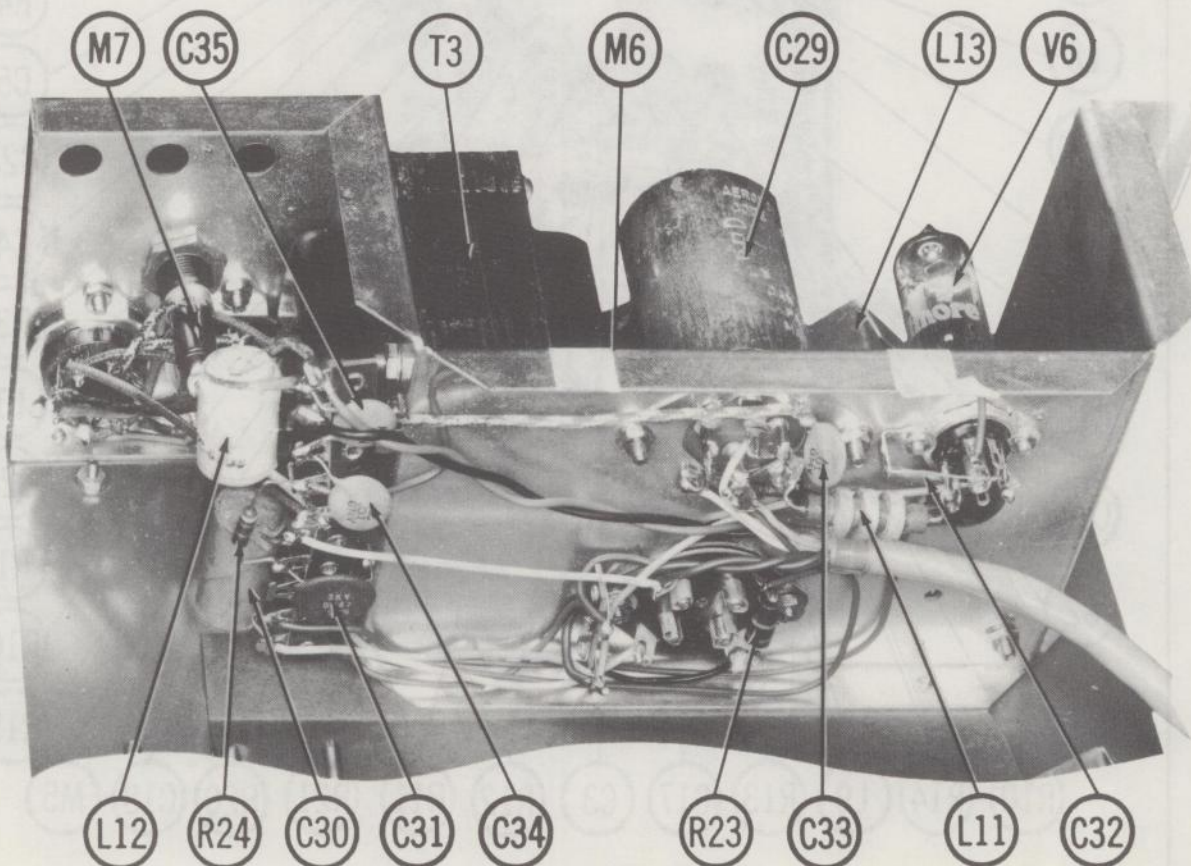


CHASSIS—TOP VIEW





POWER SUPPLY — MODEL TC-11W



POWER SUPPLY — MODEL TC-612W

PARTS LIST AND DESCRIPTIONS

WIRING DATA

General-use Hook-up Wire Use BELDEN No. 8530 (Solid) Available in 12 Colors	
Shielded Antenna Lead Use BELDEN No. 8254 (Stranded) Available in 12 Colors	
8254 Lowest Loss (RG-8/U Type)	
8237 Low Loss (RG-8/U)	
8240 (Solid) Miniature (RG-58/U)	
8259 (Stranded) Miniature (RG-58/U)	
Coiled Microphone Cable Use BELDEN No. 8499 Single Conductor Shielded (Neoprene)	
8498 Single Conductor Shielded (Vinyl)	
Ignition Noise Suppression Use BELDEN No. 7300-Series Spark-Plug Sets	
Bonding Strap Use BELDEN No. 8681 (3/8 In.)	

TUBES

ITEM No.	AMPEREX	GENERAL ELECTRIC	RCA	RANTHON	SYLVANIA	TYPE
V1	RF Amp. - Super-Regenerative Det.	6AN8A		Output - Modulator	6AQ5A	8AU8
V2	A F Amp. - Speech Amp.	12AX7 (ECC83)*		Transmit Osc. - Final Rectifier	6X4	

* Alternate

ELECTROLYTIC CAPACITORS

ITEM No.	RATING	PHILMORE PART No.	AEROVOX PART No.	CORNELL-DUBIER PART No.	GENERAL ELECTRIC PART No.	MALLORY PART No.	PYRAMID PART No.	SPRAGUE PART No.
C1A	20 450		A FH4-67	D0520	XC4-48	FP430. 97	TMQ-4514	TVL-4724. 2
C1B	20 450	TC1100			MTL-5	TT25X10	MLV10-25	TE-1204
C1C	20 450	TC1027	PTT79	NLW10-25	MTL-5	TT25X10	MLV10-25	TE-1204
C2	10 25		PTT79	NLW10-25	MTL-5			
C3	10 25	TC1027						

FIXED CAPACITORS

ITEM No.	RATING	REMARKS	AEROVOX PART No.	CORNELL-DUBIER PART No.	ELMENCOR PART No.	MALLORY PART No.	SPRAGUE PART No.
C4	15 .001		CC20UP150G	DD-150	CCD-150	GP415	SGA-Q15
C5	.005		BPD-001	DD-102	CCD-102	GP210	SGA-D10
C6	.005		BPD-005	DD-502	CCD-502	GP250	SGA-D50
C7	.001		BPD-001	DD-102	CCD-102	GP210	SGA-D10
C8	1.5	#TC1018	CC20UK1R5C				
C9	10 100		BPD-10	DD-100	CCD-100	GP410	SGA-Q10
C10	100 100		BPD-100	DD-101	CCD-101	GP310	SGA-T10
C11	.005		BPD-005	DD-502	CCD-502	GP250	SGA-D50
C12	.005	Note 1	BPD-005	DD-502	CCD-502	GP250	SGA-D50
C13	.001		BPD-001	DD-102	CCD-102	GP210	SGA-D10
C14	.001		BPD-001	DD-102	CCD-102	GP210	SGA-D10
C15	.005		BPD-005	DD-502	CCD-502	GP250	SGA-D50
C16	.005		BPD-005	DD-502	CCD-502	GP250	SGA-D50
C17	.01		BPD-01	DD-103	CCD-103	GP110	SGA-S10
C18	.01		BPD-01	DD-103	CCD-103	GP110	SGA-S10
C19	10 .001		BPD-10	DD-100	CCD-100	GP410	SGA-Q10
C20	.001		BPD-001	DD-102	CCD-102	GP210	SGA-D10
C21	.005		BPD-005	DD-502	CCD-502	GP250	SGA-D50
C22	4.7	#TC1019					
C23	.005		BPD-005	DD-502	CCD-502	GP250	SGA-D50
C24	.001		BPD-001	DD-102	CCD-102	GP210	SGA-D10
C25	10 .001		CC20UJ100C	DD-100	CCD-100	GP410	SGA-Q10
C26	.001		BPD-001	DD-102	CCD-102	GP210	SGA-D10
C27		#TC1028					
C28		#TC1028					

Philmore Part Number.

Note 1. Not used in some versions.

CONTROLS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	USE	RESISTANCE	PHILMORE PART No.	CENTRALAB PART No.	CLAROSTAT PART No.	CTS-IRC PART No.	MALLORY PART No.
R1	Volume, Switch	Imeg	TC1016	B-70-S, or (F2-Imeg, KR-1, SU204)	A47-Imeg-Z, RS-2, SWE-12	Q13-137, 76-1, or (BU1, C F26, SS5 (C)*)	U53, U58, or (UA18A, UA41, SL3500)
R2	Sensitivity	500K	TC1017	B-60, or (F2-500K, SU204)	A47-500K-Z, RS-2	Q13-133, or (BU1, C F25, SS5, DC)*)	U48, or (UA55A, SL3500)

* "SNAPTROL"

RESISTORS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	RATING	IRC PART No.	WORKMAN PART No.	REMARKS	ITEM No.	RATING	IRC PART No.	WORKMAN PART No.	REMARKS
R3	4700Ω				R13	3300Ω			
R4	470Ω				R14	220K			
R5	220K				R15	270K			
R6	4700Ω				R16	470Ω 1W			
R7	10meg				R17	47K			
R8	150K				R18	56K			
R9	Imeg				R19	22K 1W			
R10	3500Ω				R20	10K 1W			
R11	220K				R21	Imeg			
R12	Imeg				R22	Imeg			

COILS (RF-IF)

ITEM No.	USE	PHILMORE PART No.	Merit PART No.	Miller PART No.	Stancor PART No.	Workman PART No.	NOTES
L1	RF Coil	TC1033					
L2	Rec. Tuning (1.5uh)	TC1034					
L3	Rec. Tuning (1.5uh)	TC1034					
L4	Rec. Tuning (1.5uh)	TC1034					
L5	Cath. Choke (37uh)	TC1030*					
L6	RF Choke (75uh)	TC1031					
L7	Transmit Osc. (2.5uh)	TC1035					
L8	Final	TC1033					
L9	Ant. Load (1.3uh)	TC1036					* Wound on 3300Ω 1W

FILTER CHOKES

ITEM No.	CURRENT (Measured)	DC RES. (Ω)	INDUCTANCE (μH)	PHILMORE PART No.	Merit PART No.	STANCOR PART No.	THORADSON PART No.	TRIAD PART No.	NOTES
L10	.055A	235Ω	8HY	TC1102					

TRANSFORMER (POWER)

ITEM No.	RATING	PHILMORE PART No.	Merit PART No.	STANCOR PART No.	THORADSON PART No.	TRIAD PART No.	NOTES
T1	PRI. 117V @ .38A SEC. 1 480VCT SEC. 2 6.3V @ 2.3A		TC1101				

TRANSFORMER (AUDIO OUTPUT)

ITEM No.	IMPEDANCE	PHILMORE PART No.	Merit PART No.	STANCOR PART No.	THORADSON PART No.	TRIAD PART No.	NOTES
T2	500Ω		TC1032				

PARTS LIST AND DESCRIPTIONS (Continued)

MISCELLANEOUS

ITEM No.	REPLACEMENT DATA		NOTES
	TYPE	PHILMORE PART No.	
SP1	3 1/2" PM	TC1038 3A07	

SPEAKER

FUSES

ITEM No.	TYPE	RATING	REPLACEMENT DATA			
			PHILMORE PART No.	LITTELFUSE PART No.	BUSS PART No.	
M1	3AG	2A 250V	TC1110	FUSE	HOLDER	BUSS PART No.
				TC1104	155020	AGC 2
					(3AG 2A 250V)	HKP

MODEL TC-612W

TUBES

ITEM No.	USE	TYPE	ITEM No.	USE	TYPE
V8	Rectifier	6X4			

POWER SUPPLY

MODEL TC-612W

FILTER CHOKE

ITEM No.	RATINGS	REPLACEMENT DATA				NOTES
		CURRENT (Measured)	DC RES (1000-)	INDUCTANCE	PHILMORE PART No.	
L13	.040A 235Ω	8HY	TC1102			

ELECTROLYTIC CAPACITORS

ITEM No.	RATING	CAP. VOL.	PHILMORE PART No.	AEROVOX PART No.	CORNELL-DUBILIER PART No.	GENERAL ELECTRIC PART No.	MALLORY PART No.	PYRAMID PART No.	SPRAGUE PART No.
C29A	20	450							
B	20	450							
C	20	450							
D	20	25							

FIXED CAPACITORS

ITEM No.	RATING	REMARKS	REPLACEMENT DATA					
			AEROVOX PART No.	CORNELL-DUBILIER PART No.	GENERAL ELECTRIC PART No.	MALLORY PART No.	PYRAMID PART No.	SPRAGUE PART No.
C30	.47 100V		BF2P47	CUB2P47	2CP-6-474	GEM-2047	3HY-247	2P8-P47
C31	.0047 3KV		BPD-01	BYA10SL	CCD-103	CCD-103	CCD-103	30GA-D47
C32	.01		BPD-01	BYA10SL	CCD-103	CCD-103	CCD-103	5GA-S10
C33	.01		BPD-01	BYA10SL	CCD-103	CCD-103	CCD-103	5GA-S10
C34	.01		BPD-01	BYA10SL	CCD-103	CCD-103	CCD-103	5GA-S10
C35	.01		BPD-01	BYA10SL	CCD-103	CCD-103	CCD-103	5GA-S10

RESISTORS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	RATING	REMARKS	REPLACEMENT DATA			
			IRC PART No.	WORKMAN PART No.	RATING	REMARKS
R23	47Ω 1W				4700Ω	

COILS (RF-IF)

ITEM No.	USE	PHILMORE PART No.	REPLACEMENT DATA		NOTES
			Merit PART No.	Stancor PART No.	
L11	RF Choke (1.1MH)	TC6107			
L12	Hash Choke (3uh)	TC6106			

CABINETS & CABINET PARTS

(When Ordering Cabinets & Cabinet Parts, Specify Model, Chassis & Color)

NAME	PART No.	DESCRIPTION
Knob	TC1063	With Line
Knob	TC1064	Receive-Transmit
Panel	TC1058	With Cabinet Bottom
Cabinet Cover	TC1062	

MODEL TC-612W

FILTER CHOKE

ITEM No.	RATINGS	REPLACEMENT DATA				NOTES
		CURRENT (Measured)	DC RES (1000-)	INDUCTANCE	PHILMORE PART No.	
L13	.040A 235Ω	8HY	TC1102			

TRANSFORMER (POWER)

ITEM No.	RATING	PHILMORE PART No.	REPLACEMENT DATA		NOTES
			MERIT PART No.	STANCOR THORDARSON PART No.	
T3	12.6VDC 660VAC 3.2A @ .040A (or) 6.3VDC 3.7A	TC6105			

VIBRATOR

ITEM No.	TYPE	INPUT VOLTS	FREQ. QUENCY	REPLACEMENT DATA		NOTES
				PHILMORE PART No.	CORNELL-DUBILIER PART No.	
M6	Interruptor	6 or 12V	115%	TC6112	1501	

FUSES

ITEM No.	TYPE	RATING	REPLACEMENT DATA			
			PHILMORE PART No.	HOLDER	LITTELFUSE PART No.	BUSS PART No.
M7	3AG	8A 32V	TC6102	TC1104	312008 (3AG 8A 32V)	155020
						AGC 8
						HKP

WIRING DATA

General-use Hook-up Wire Use BELDEN No. 8530 (Solid) Available in 12 Colors
8524 (Stranded) Available in 12 Colors)
Shielded Antenna Lead Use BELDEN No. 8237 Low Loss (RG-8/U Type)
8237 Low Loss (RG-8/U Type)
8240 (Solid) Miniature (RG-58/U)
8250 (Stranded) Miniature (RG-58A/U)
8498 Single Conductor Shielded (Neoprene)
Ignition Noise Suppression Use BELDEN No. 7300-Series Spark-Plug Sets
Bonding Strap Use BELDEN No. 8661 (3/8 in.)



MODEL PC-N-12

TRADE NAME	Poly-Comm Models PC-N-6, PC-N-12		
MANUFACTURER	Polytronics Laboratory Inc., 388 Getty Ave., Clifton, N. J.		
TYPE SET	AC-Battery Operated 11 Tube Citizens Band Transmitter-Receiver		
POWER SUPPLY	110 - 120 Volts AC, 60 Cycles (or) 6 Volt Storage Battery (or) 12 Volt Storage Battery		
RATING	Receive: 60 Watts, .55Amp. @117 Volts AC 4.2Amp. @12.6 Volts DC 8.4Amp. @6.3 Volts DC	Transmit: 80 Watts, .70 Amp. @117 Volts AC 5.6 Amp. @12.6 Volts DC 11.2 Amp. @6.3 Volts DC	
TUNING RANGE	Any 4 of Citizens Band Channels 1 thru 22		

POLY-COMM MODELS
PC-N-6, PC-N-12

NOTICE

ONLY THOSE PERSONS PROPERLY LICENSED ARE PERMITTED TO MAKE REPAIRS OR ADJUSTMENTS WHICH MAY RESULT IN ILLEGAL OPERATION. (REFER TO FCC RULES & REGULATIONS PART 19, SUBPART D, SECTION 19.71.)

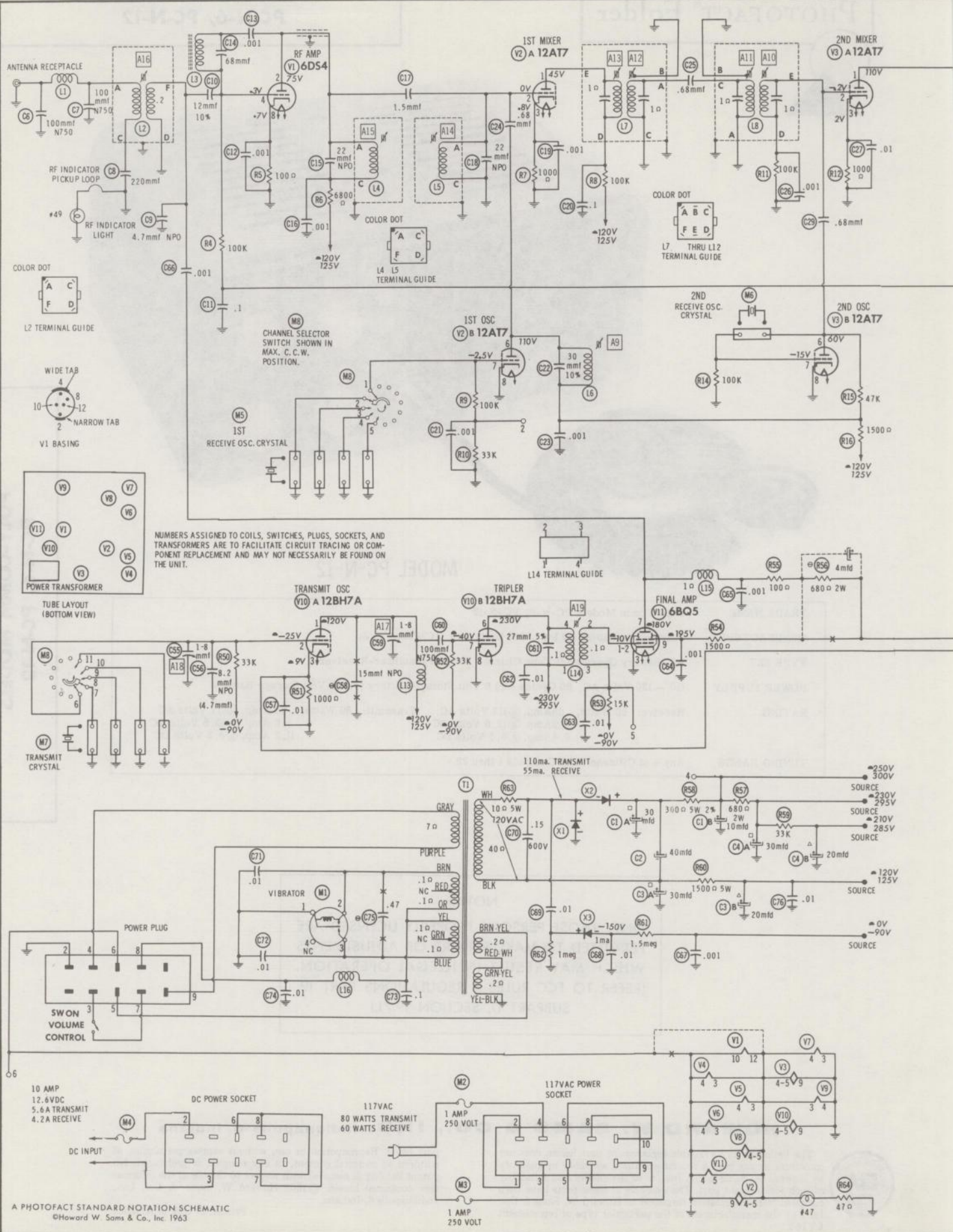
HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana

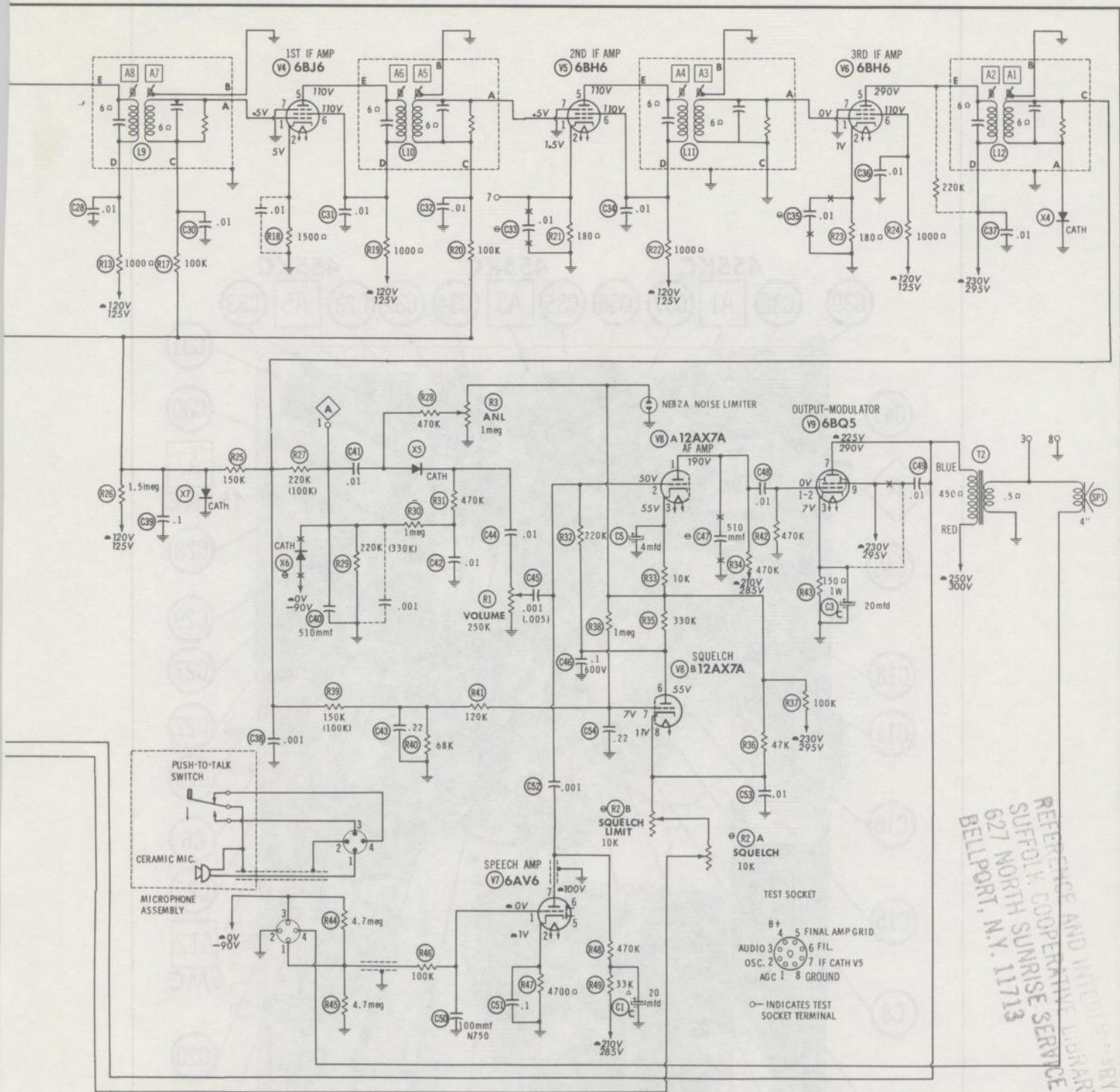


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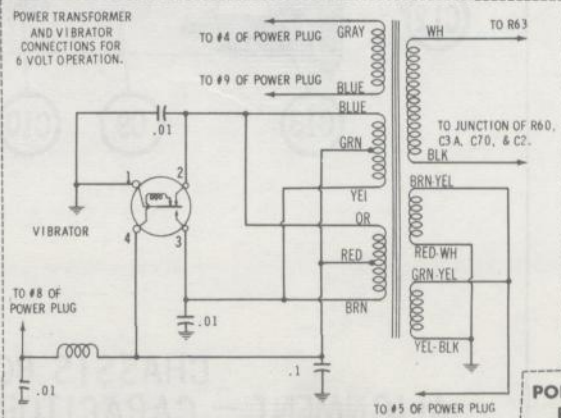


REFERENCE AND INTERFERENCE UNIT
SUFFOLK COOPERATIVE SERVICE ROAD
627 NORTH SUNRISE DRIVE
BELLPORT, N.Y. 11713

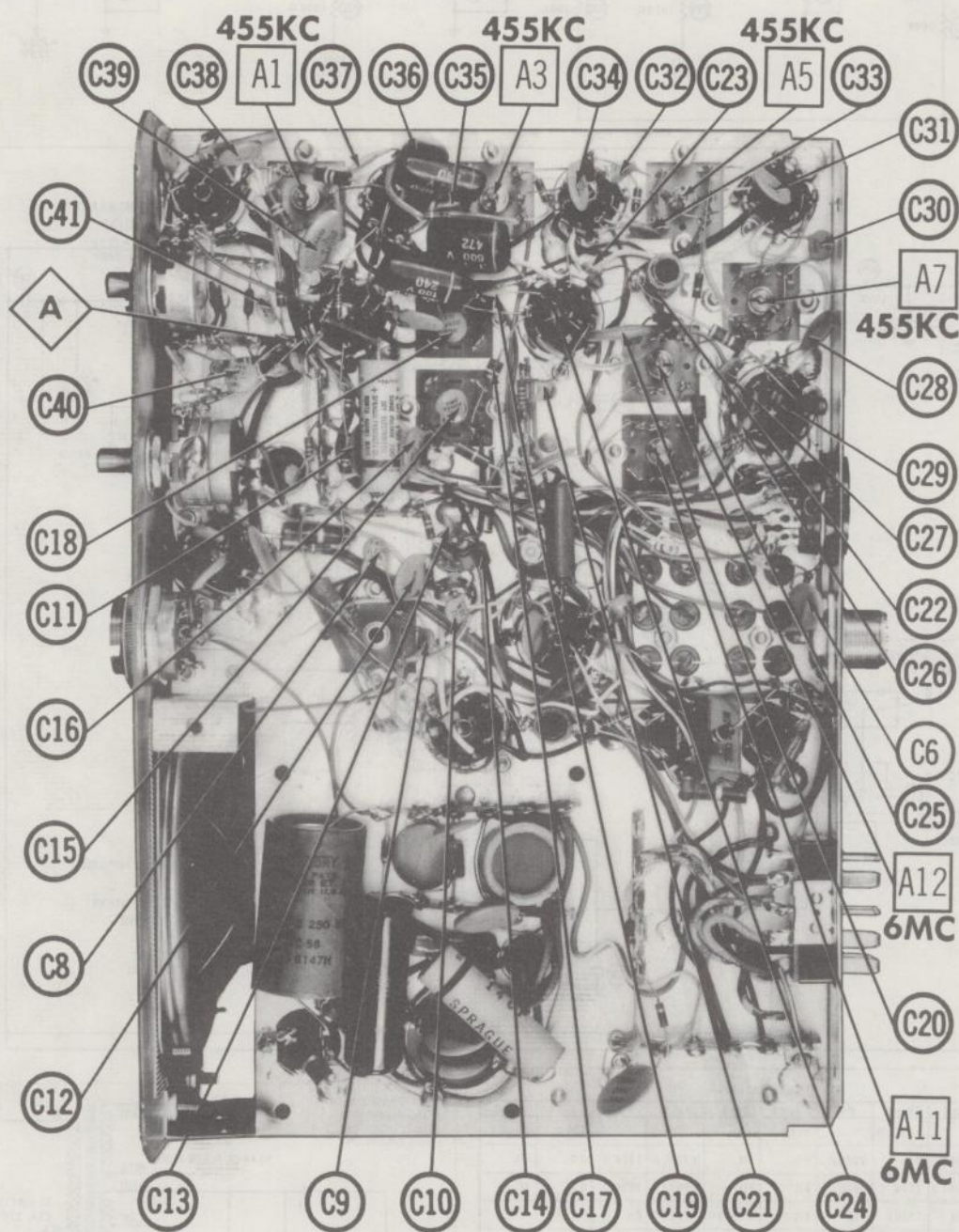
RESISTANCE READINGS

ITEM	TUBE	Pin 1	Pin 2	Pin 3	Pin 4	Pin 5	Pin 6	Pin 7	Pin 8	Pin 9
V1	6DS4	+8300Ω			468K				100Ω	
V2	12AT7	+100K	0Ω	1000Ω	FIL	FIL	+3000Ω	133K	0Ω	FIL
V3	12AT7	+2500Ω	100K	1000Ω	FIL	FIL	+50K	100K	0Ω	FIL
V4	6BJ6	450K	1500Ω	FIL	FIL	+2500Ω	+2500Ω	0Ω		
V5	6BH6	450K	180Ω	FIL	FIL	+2500Ω	+2500Ω	0Ω		
V6	6BH6	6Ω	180Ω	FIL	FIL	+1000Ω	+2500Ω	0Ω		
V7	6AV6	4.8meg	4700Ω	FIL	FIL	NC	NC	+530K		
V8	12AX7A	+1500K	+1650K	1meg	FIL	FIL	+430K	188K	16K	FIL
V9	6BQ5	NC	470K	150Ω	FIL	FIL	NC	+750Ω	NC	+1000Ω
V10	12BH7A	+1500Ω	+33K	1000Ω	FIL	FIL	+1000Ω	+33K	0Ω	FIL
V11	6BQ5	NC	+15K	0Ω	FIL	FIL	NC	12000Ω	NC	+2200Ω

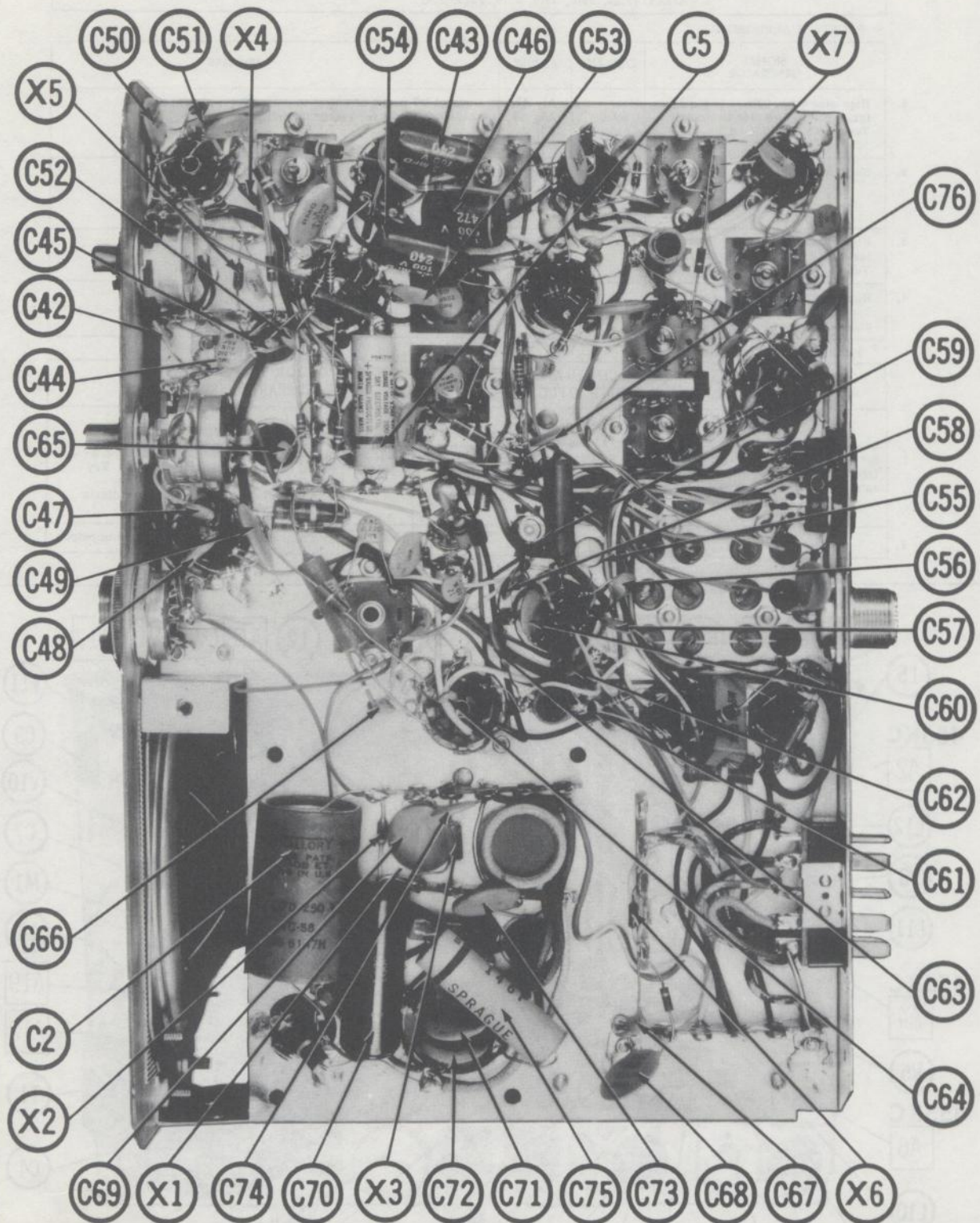
ALL READINGS MADE IN "RECEIVE" POSITION UNLESS OTHERWISE DESIGNATED.
 * TAKEN IN "TRANSMIT" POSITION, SQUELCH CONTROL FULLY COUNTERCLOCKWISE. NC NO CONNECTION
 † MEASURED FROM OUTPUT OF X2. ‡ MEASURED FROM JUNCTION OF R60, C3A.



POLY-COMM MODELS
PC-N-6, PC-N-12



CHASSIS BOTTOM VIEW
ALIGNMENT — CAPACITOR IDENT. (C6, C8 THRU C41)



CHASSIS - BOTTOM VIEW
DIODE & CAPACITOR IDENT. (C2, C5, C42 THRU C76)

ALIGNMENT INSTRUCTIONS

ALIGNMENT INSTRUCTIONS—READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT

Best results will be obtained when adjusting A16 if the antenna normally used is connected and the chassis is as nearly in the cabinet as possible.

Suggested Alignment Tools:

A1 thru A19.....GENERAL CEMENT #5000, 5003, 5066, 8271, 8272, 8276, 8277, 8290, 8609, 8722, 9150, 9298
WALSCO #2515, 2516, 2518, 2519, 2525, 2541

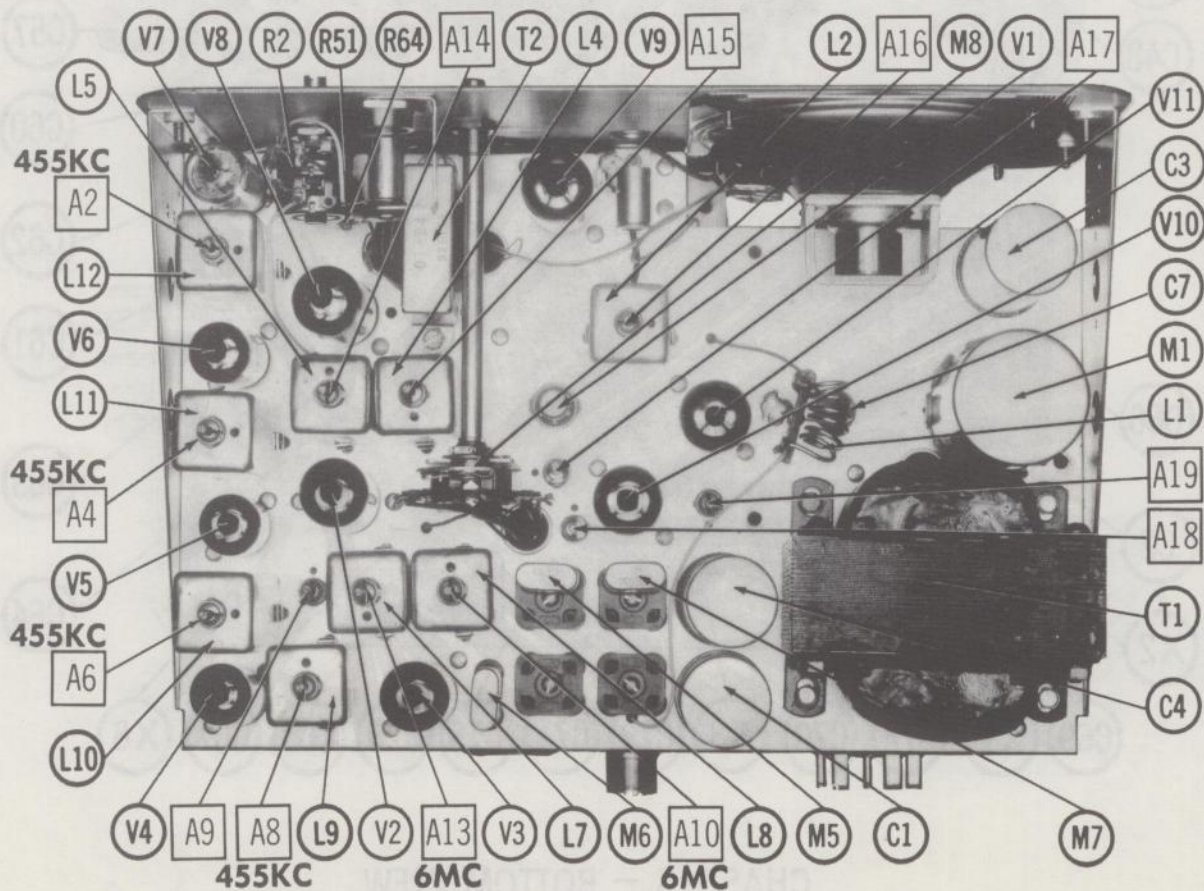
RECEIVER ALIGNMENT

	SIGNAL GENERATOR	CHANNEL	ADJUST	REMARKS
1.	High side thru .001mfd to pin 2 (grid) of V3, low side to chassis. Tune to 455KC (Unmod.)	Near Center Channel	A1, A2, A3, A4, A5, A6, A7, A8	Connect DC probe of VTVM to point Δ , common to chassis. Adjust for maximum deflection.
2.	Not Used.	"	A9	Connect DC probe of VTVM to pin 7 of V2, common to chassis. Adjust A9 for maximum deflection. Rock A9 to each side of peak. Note rate of dropoff. Set just below peak on side of gradual dropoff.
3.	High side thru .001mfd to pin 2 (grid) of V2, low side to chassis. Tune to 6MC (Unmod.)	"	A10, A11, A12, A13	Connect DC probe of VTVM to point Δ , common to chassis. Adjust for maximum deflection.
4.	High side to antenna terminal, low side to chassis. Tune to channel frequency.	"	A14, A15, A16	Connect DC probe of VTVM to point Δ , common to chassis. Adjust for maximum deflection.

TRANSMITTER ALIGNMENT

ONLY THOSE PERSONS PROPERLY LICENSED ARE PERMITTED TO MAKE REPAIRS OR ADJUSTMENTS WHICH MAY RESULT IN ILLEGAL OPERATION. (REFER TO FCC RULES & REGULATIONS PART 19, SUBPART D, SECTION 19.71)

	SPECIAL INSTRUCTIONS	INDICATOR	ADJUST	REMARKS
1.	Set channel selector near center frequency. Connect dummy load or antenna.	RF wattmeter and front panel. Transmitter indicator light.	A17, A18	Connect common probe of VTVM to pin 2 (Grid) of V2. DC probe to chassis. Key transmitter. Adjust A17 and A18 for maximum output. VTVM should indicate ~25 V. Disconnect VTVM.
2.	"	"	A19	Key Transmitter. Adjust for maximum output.



CHASSIS—TOP VIEW

PARTS LIST AND DESCRIPTION

TUBES

ITEM No.	AMPEREX	GENERAL ELECTRIC	RCA	RAYTHEON	SYLVANIA	ITEM No.	USE	TYPE
V1	RF Amp.	6DS4		Speech Amp.	6AV6	V7	AF Amp., Squelch	12AX7A
V2	1st Mixer-Osc.	12AT7		Output-Modulator	6BQ3	V8	Trans. Osc., Tripler	6BQ3
V3	2nd Mixer-Osc.	6BJ6		Final Amp.	6BQ3	V9		
V4	1st IF Amp.	6BH6				V10		
V5	2nd IF Amp.	6BH6				V11		
V6	3rd IF Amp.	6BH6						

POWER RECTIFIERS & SIGNAL DIODES

ITEM No.	CURRENT RATING (Measured)	RECTIFIERS		NOTES
		ORIGINAL Part or Type No.	SARKES RCTARZIAN Part No.	
X1	.110A	PA071	IN3195	F6 HV Rectifier
X2	.090A	PA071	IN3195	F6 HV Rectifier
X3	.001A	PA071	IN3194	Bias Detector
X4		HD6226		ANL.
X5		HD6226		ANL.
X6		HD6226		ANL. (Not used in some versions)
X7		HD6226		AVC

ELECTROLYTIC CAPACITORS

ITEM No.	RATING CAP.	VOLTS.	REPLACEMENT DATA			
			AEROVOX PART No.	CORNELL-DUBILIER PART No.	GENERAL ELECTRIC PART No.	SPRAGUE PART No.
C1A	30	350	AFH3-28-30	C0225	XC3-11	TVL-3639, 8
B	10	350	PR51580	BR40-250	QTL-14	TVA-1511
C	20	350				TVA-1511
C2A	30	350	AFH3-109	C0830	XC3-25	TVL-3636
B	20	25				
C	30	350	AFH3-109	C0830	XC3-25	TVL-3636
C4A	30	350	PR51400	BBR4-150	QTL-3	TVA-1402
B	20	25				
C	20	150				
C5	4					

FIXED CAPACITORS

ITEM No.	RATING	REMARKS	REPLACEMENT DATA					
			AEROVOX PART No.	CORNELL-DUBILIER PART No.	CENTRALAB PART No.	ELMENDO PART No.	MALLORY PART No.	SPRAGUE PART No.
C6	100 N750		N750-D1 100	TCN-100	TCN-100	CCTN-101	CNT-310	10TCC-U110
C7	100 N750		DI-220	DD-221	DD-221	CCTN-101	CNT-310	10TCC-U110
C8	220		NPO-D1 4, 7	TCZ-4, 7	TCZ-4, 7	CCTC-4R7	CNO-547	10TCC-Q27
C9	4, 7 NPO		DI-12	DD-120	DD-120	CCTC-4R7	CNO-547	10TCC-Q27
C10	12, 105		DI-12	DD-120	DD-120	CCTC-4R7	CNO-547	10TCC-Q27
C11	1, 100V		DI-1000	DD-1000	DD-1000	CCD-102	GEM-201	10TCC-Q27
C12	.001		DI-1000	DD-1000	DD-1000	CCD-102	GEM-201	10TCC-Q27
C13	.001		DI-1000	DD-1000	DD-1000	CCD-102	GEM-201	10TCC-Q27
C14	68		DI-1000	DD-1000	DD-1000	CCD-102	GEM-201	10TCC-Q27
C15	22 NPO		DI-1000	DD-1000	DD-1000	CCD-102	GEM-201	10TCC-Q27
C16	.001		DI-1000	DD-1000	DD-1000	CCD-102	GEM-201	10TCC-Q27
C17	22 NPO		DI-1000	DD-1000	DD-1000	CCD-102	GEM-201	10TCC-Q27
C18	22 NPO		DI-1000	DD-1000	DD-1000	CCD-102	GEM-201	10TCC-Q27
C19	.001		DI-1000	DD-1000	DD-1000	CCD-102	GEM-201	10TCC-Q27
C20	.1 500V		DI-1000	DD-1000	DD-1000	CCD-102	GEM-201	10TCC-Q27
C21	.001		DI-1000	DD-1000	DD-1000	CCD-102	GEM-201	10TCC-Q27
C22	30 105		DI-1000	DD-1000	DD-1000	CCD-102	GEM-201	10TCC-Q27
C23	.001		DI-1000	DD-1000	DD-1000	CCD-102	GEM-201	10TCC-Q27
C24	.68		DI-1000	DD-1000	DD-1000	CCD-102	GEM-201	10TCC-Q27
C25	.68		DI-1000	DD-1000	DD-1000	CCD-102	GEM-201	10TCC-Q27
C26	.001		DI-1000	DD-1000	DD-1000	CCD-102	GEM-201	10TCC-Q27
C27	.01 100V		DI-1000	DD-1000	DD-1000	CCD-102	GEM-201	10TCC-Q27
C28	.01		DI-1000	DD-1000	DD-1000	CCD-102	GEM-201	10TCC-Q27

FIXED CAPACITORS (cont)

ITEM No.	RATING	REMARKS	REPLACEMENT DATA					
			AEROVOX PART No.	CORNELL-DUBILIER PART No.	CENTRALAB PART No.	ELMENDO PART No.	MALLORY PART No.	SPRAGUE PART No.
C29	.68		NPO-SI .68	TCZ-R68	DD-103	CCD-103	GPI10	10TSS-S10
C30	.01		BPD-01	DD-103	DD-103	CCD-103	GPI10	10TSS-S10
C31	.01		BPD-01	DD-103	DD-103	CCD-103	GPI10	10TSS-S10
C32	.01		BPD-01	DD-103	DD-103	CCD-103	GPI10	10TSS-S10
C33	.01		BPD-01	DD-103	DD-103	CCD-103	GPI10	10TSS-S10
C34	.01		BPD-01	DD-103	DD-103	CCD-103	GPI10	10TSS-S10
C35	.01		BPD-01	DD-103	DD-103	CCD-103	GPI10	10TSS-S10
C36	.01		BPD-01	DD-103	DD-103	CCD-103	GPI10	10TSS-S10
C37	.01		BPD-01	DD-103	DD-103	CCD-103	GPI10	10TSS-S10
C38	.01		BPD-01	DD-103	DD-103	CCD-103	GPI10	10TSS-S10
C39	.1		DI-1000	DD-103	DD-103	CCD-103	GPI10	10TSS-S10
C40	.1		DI-1000	DD-103	DD-103	CCD-103	GPI10	10TSS-S10
C41	.01		DI-1000	DD-103	DD-103	CCD-103	GPI10	10TSS-S10
C42	.01		DI-1000	DD-103	DD-103	CCD-103	GPI10	10TSS-S10
C43	.22 100V		PI88N-22	DD-103	DD-103	CCD-103	GPI10	10TSS-S10
C44	.01		BPD-01	DD-103	DD-103	CCD-103	GPI10	10TSS-S10
C45	.01		BPD-01	DD-103	DD-103	CCD-103	GPI10	10TSS-S10
C46	.1 600V		PI88N-1	DD-103	DD-103	CCD-103	GPI10	10TSS-S10
C47	.510		DI-500	DD-103	DD-103	CCD-103	GPI10	10TSS-S10
C48	.01		DI-500	DD-103	DD-103	CCD-103	GPI10	10TSS-S10
C49	.01		DI-500	DD-103	DD-103	CCD-103	GPI10	10TSS-S10
C50	.100 N750		DI-1000	DD-103	DD-103	CCD-103	GPI10	10TSS-S10
C51	.1		DI-1000	DD-103	DD-103	CCD-103	GPI10	10TSS-S10
C52	.01		DI-1000	DD-103	DD-103	CCD-103	GPI10	10TSS-S10
C53	.01		DI-1000	DD-103	DD-103	CCD-103	GPI10	10TSS-S10
C54	.22 100V		PI88N-22	DD-103	DD-103	CCD-103	GPI10	10TSS-S10
C55	1-8		NPO-DI 8, 2	DD-103	DD-103	CCD-103	GPI10	10TSS-S10
C56	8, 2 NPO		NPO-DI 15	DD-103	DD-103	CCD-103	GPI10	10TSS-S10
C57	.01		NPO-DI 15	DD-103	DD-103	CCD-103	GPI10	10TSS-S10
C58	15 NPO		N750-DI 100	DD-103	DD-103	CCD-103	GPI10	10TSS-S10
C59	1-8		N750-DI 100	DD-103	DD-103	CCD-103	GPI10	10TSS-S10
C60	27 5%		DI-27	DD-103	DD-103	CCD-103	GPI10	10TSS-S10
C61	.01		BPD-01	DD-103	DD-103	CCD-103	GPI10	10TSS-S10
C62	.01		BPD-01	DD-103	DD-103	CCD-103	GPI10	10TSS-S10
C63	.01		BPD-01	DD-103	DD-103	CCD-103	GPI10	10TSS-S10
C64	.01		DI-1000	DD-103	DD-103	CCD-103	GPI10	10TSS-S10
C65	.01		DI-1000	DD-103	DD-103	CCD-103	GPI10	10TSS-S10
C66	.01		DI-1000	DD-103	DD-103	CCD-103	GPI10	10TSS-S10
C67	.01		DI-1000	DD-103	DD-103	CCD-103	GPI10	10TSS-S10
C68	.01		DI-1000	DD-103	DD-103	CCD-103	GPI10	10TSS-S10
C69	.01		DI-1000	DD-103	DD-103	CCD-103	GPI10	10TSS-S10
C70	.15 600V		PI88N-15	DD-103	DD-103	CCD-103	GPI10	10TSS-S10
C71	.01		BPD-01	DD-103	DD-103	CCD-103	GPI10	10TSS-S10
C72	.01		BPD-01	DD-103	DD-103	CCD-103	GPI10	10TSS-S10
C73	.1		DI-1000	DD-103	DD-103	CCD-103	GPI10	10TSS-S10
C74	.01		DI-1000	DD-103	DD-103	CCD-103	GPI10	10TSS-S10
C75	.47 200V		PI88N-47	DD-103	DD-103	CCD-103	GPI10	10TSS-S10
C76	.01		BPD-01	DD-103	DD-103	CCD-103	GPI10	10TSS-S10

Note 1. Not used in some versions.

† Alternate Value.

Note 2. Not used if 13MC Series crystal are used.

CONTROLS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	USE	RESISTANCE	REPLACEMENT DATA			
			Poly-Comm PART No.	CENTRALAB PART No.	CLAROSTAT PART No.	CTS-IRC PART No.
R1	Volume & Switch	250K	LC250MPOA	CB-51, KR-1 or FZ-250K, KR-1, SU204	A47-250K-Z, SWE-12, RS-2, GC*	Q13-130, 76-1, or U44, US-26, or (U4254A, US-41, SL2500)
R2A	Squelch Control	10K				
R3	Squelch Control	10K				

Some versions may use 5000Ω in this application.

* Snaprol.

PARTS LIST AND DESCRIPTION (CONTINUED)

RESISTORS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	RATING	REPLACEMENT DATA		ITEM No.	RATING	REPLACEMENT DATA		REMARKS
		IRC PART No.	WORKMAN PART No.			IRC PART No.	WORKMAN PART No.	
R4	100K			R35	330K			
R5	100K			R36	47K			
R6	6800Ω			R37	100K			
R7	1000Ω			R38	1meg			
R8	100K			R39	150K			
R9	100K			R40	68K			
R10	33K			R41	120K			
R11	100K			R42	470K			
R12	1000Ω			R43	1500Ω			
R13	1000Ω			R44	4.7meg			
R14	100K			R45	4.7meg			
R15	47K			R46	100K			
R16	1500Ω			R47	4700Ω			
R17	100K			R48	470K			
R18	1500Ω			R49	33K			
R19	1000Ω			R50	1000Ω			
R20	100K			R51	33K			
R21	180Ω			R52	15K			
R22	1000Ω			R53	15K			
R23	180Ω			R54	1500Ω			
R24	1000Ω			R55	100Ω			
R25	150K			R56	6800Ω			
R26	1.5meg			R57	6800Ω			
R27	220K			R58	3000Ω			
R28	470K			R59	33K			
R29	220K			R60	15000Ω			
R30	1meg			R61	1.5meg			
R31	470K			R62	1meg			
R32	220K			R63	100Ω			
R33	10K			R64	47Ω			
R34	470K							

Note 1. Value varies, selected for 4.9 Watts input. † Alternate Value.

COILS (RF-IF)

ITEM No.	USE	REPLACEMENT DATA			ITEM No.	USE	REPLACEMENT DATA			NOTES
		Poly-Comm PART No.	Merit PART No.	Miller PART No.			Poly-Comm PART No.	Stancor PART No.	Workman PART No.	
L1	Harmonic Filter									
L2	Ant. Choke									
L3	Choke									
L4	RF									
L5	RF									
L6	Osc. Plate									
L7	1st 6MC IF									
L8	2nd 6MC IF									
L9	1st 455KC IF									
L10	2nd 455KC IF									
L11	3rd 455KC IF									
L12	4th 455KC IF									
L13	Plate Choke									
L14	Tripler Plate									
L15	Final Plate									
L16	Hash Choke									

TRANSFORMER (POWER)

ITEM No.	RATING	REPLACEMENT DATA				ITEM No.	NOTES
		PRI.	SEC. 1	SEC. 2	Poly-Comm PART No.		
T1	117VAC ② .55A (.7A*) or (.41A*)	120VAC ② .260A (.41A*)	6.3VAC ② 1.8A		P128D		* Transmit

TRANSFORMER (AUDIO OUTPUT)

ITEM No.	IMPEDANCE	REPLACEMENT DATA				NOTES
		PRI.	SEC.	Poly-Comm PART No.	Stancor PART No.	
T2	5000Ω		3-4Ω	OT-246		

SPEAKER

ITEM No.	TYPE	REPLACEMENT DATA		NOTES
		SIZE	Poly-Comm PART No.	
SP1	4" PM	3-4Ω	4C921	

VIBRATOR

ITEM No.	TYPE	INPUT VOLTS	FREQUENCY	REPLACEMENT DATA		NOTES
				Poly-Comm PART No.	Mallory PART No.	
M1	Interrupter	12V	115%		G8801	
	Interrupter	6V	115%		1801	

FUSES

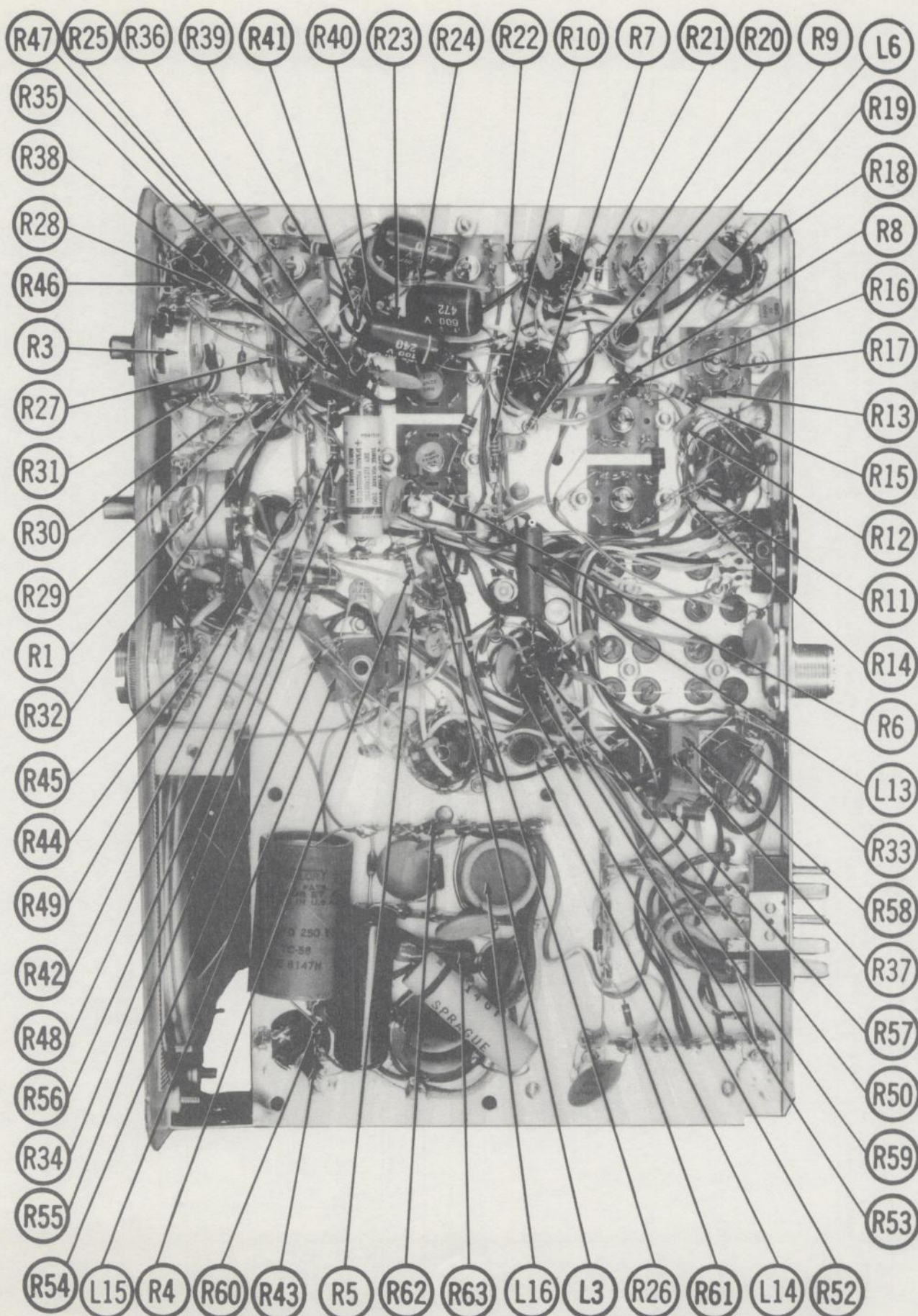
ITEM No.	TYPE	RATING	REPLACEMENT DATA		BUSS PART No.
			Poly-Comm PART No.	LITTELFUSE PART No.	
M2	AGC	1A		31200L	
M3	AGC	250V		(AGC 1A 250V)	
M4	AGC	10A		31200L	
				(AGC 1A 250V)	
				311010	
				(AGC 10A)	

MISCELLANEOUS

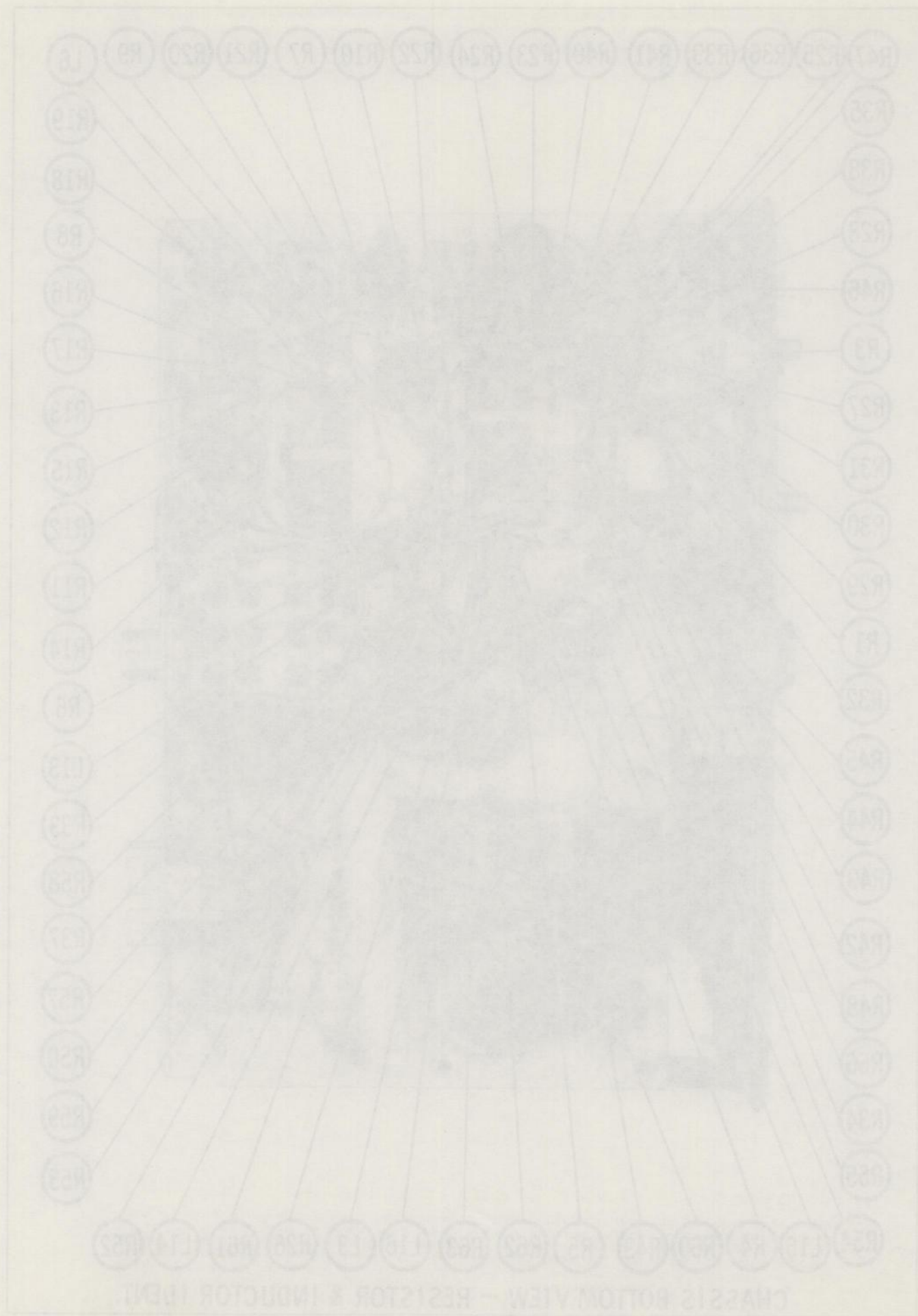
ITEM No.	PART NAME	Poly-Comm PART No.	NOTES
M5	Crystal		Receive Osc. (Specify Channel and Frequency Desired)
M6	Crystal		Receive Osc. (5545KC)
M7	Crystal		Transmit (Specify Channel and Frequency Desired)
M8	Switch		Channel Selector

WIRING DATA

General-use Hook-up Wire Use BELDEN No. 8530 (Solid) Available in 12 Colors	
Shielded Antenna Lead Use BELDEN No. 8524 (Stranded) Available in 12 Colors	
8237 Low Loss (RG-8/U)	
8240 (Solid) Miniature (RG-58/U)	
8259 (Stranded) Miniature (RG-58/U)	
8497 3 Conductor- 1 Shielded for Press-to-Talk (Neoprene)	
Ignition Noise Suppression Use BELDEN No. 7300-Series Spark-Plug Sets	
Bonding Strap Use BELDEN No. 8961 (3/8 In.)	



CHASSIS BOTTOM VIEW — RESISTOR & INDUCTOR IDENT.





VOCALINE MODEL
COMMAIRE PT-27

TRADE NAME	Vocaline Model Commaire PT-27
MANUFACTURER	Vocaline Company of America, Inc., Old Saybrook, Conn.
TYPE SET	AC-Battery Operated 2 Tube - 18 Transistor Portable Citizens Band Transmitter-Receiver
POWER SUPPLY	110 - 120 Volts AC, 60 Cycles (or) 15 volts DC (Internal or External Supply)
RATING	10MA @15 Volts DC (Receive, No Signal) 550MA @15 Volts DC (Transmit, No Modulation)
TUNING RANGE	BROADCAST: 530 - 1600KC CITIZENS BAND: Any 4 of Channels 2 thru 23. Receiver may be tuned manually to any channel.

NOTICE

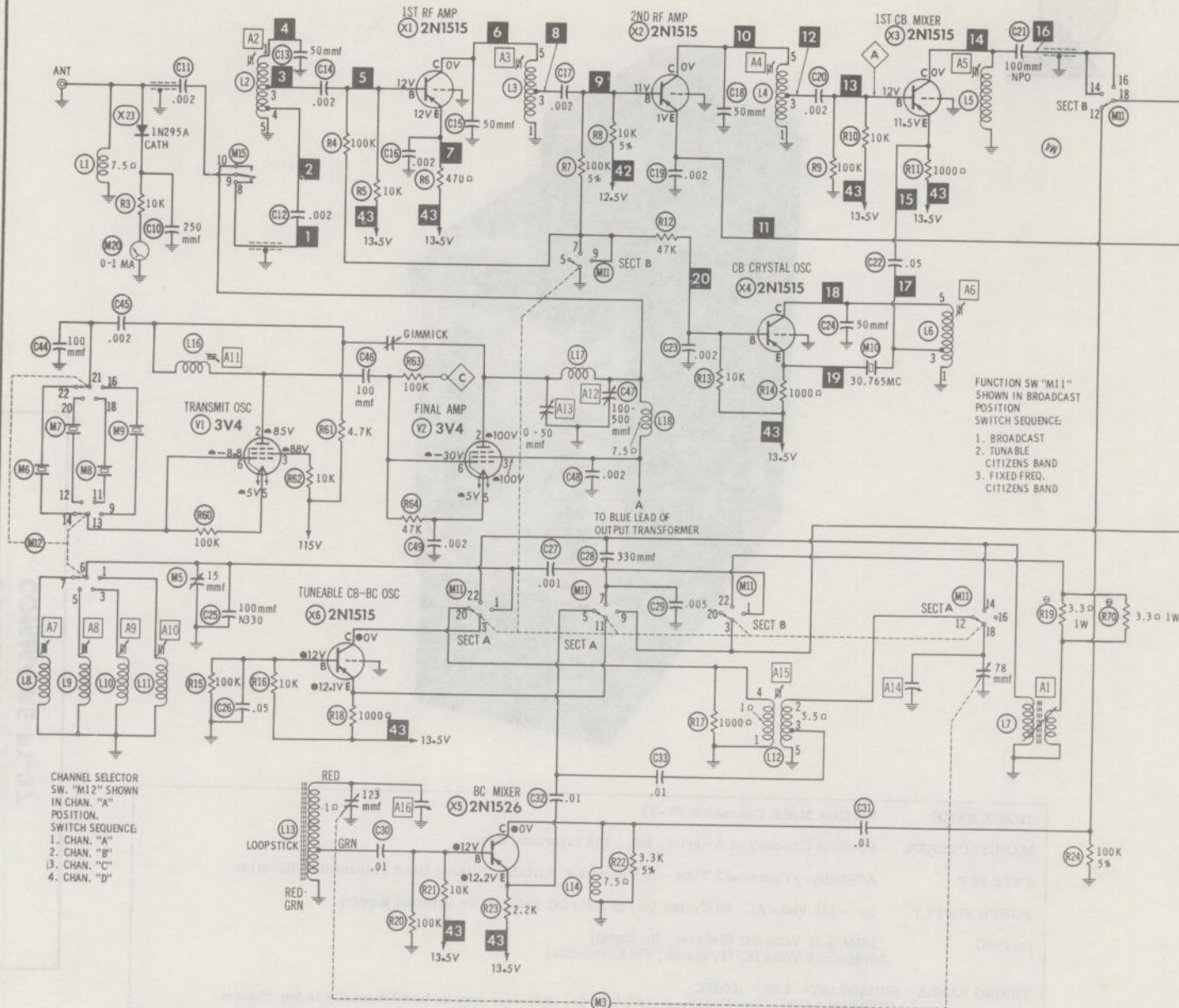
ONLY THOSE PERSONS PROPERLY LICENSED ARE PERMITTED TO MAKE REPAIRS OR ADJUSTMENTS WHICH MAY RESULT IN ILLEGAL OPERATION. (REFER TO FCC RULES & REGULATIONS PART 19, SUBPART D, SECTION 19.71.)

HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana



The listing of any available replacement part herein does not constitute in any case a recommendation, warranty or guaranty by Howard W. Sams & Co., Inc., as to the quality and suitability of such replacement part. The numbers of these parts have been compiled from information furnished to Howard W. Sams & Co., Inc., by the manufacturers of L2531

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FUNCTION SW "M11" SHOWN IN BROADCAST POSITION
SWITCH SEQUENCE:
1. BROADCAST
2. TUNABLE
CITIZENS BAND
3. FIXED FREQ.
CITIZENS BAND

CHANNEL SELECTOR SW. "M12" SHOWN IN CHAN. "A" POSITION.
SWITCH SEQUENCE:
1. CHAN. "A"
2. CHAN. "B"
3. CHAN. "C"
4. CHAN. "D"

RESISTANCE READINGS

ITEM	TUBE	Pin 1	Pin 2	Pin 3	Pin 4	Pin 5	Pin 6	Pin 7
V1	3V4	14Ω	14800Ω	†10K	NC	20Ω	100K	25Ω
V2	3V4	0Ω	†950Ω	†950Ω	NC	85Ω	47K	14Ω

ALL MEASUREMENTS TAKEN IN TRANSMIT POSITION.
† MEASURED FROM OUTPUT OF X21 AND X22.

NC NO CONNECTION

ALL VOLTAGES MEASURED IN CB TUNABLE POSITION UNLESS OTHERWISE SPECIFIED
NO SIGNAL APPLIED
14 VOLT BATTERY CONDITION

- MEASURED IN AM POSITION
- MEASURED IN TRANSMIT
- MEASURED WITH SQUELCH ON

TERMINAL VIEW M15 - BOTTOM VIEW

16	9	10
14	15	8
13	6	7
11	12	5
14	1	

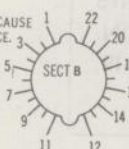
RESISTANCE MEASUREMENTS NOT GIVEN FOR X1 THRU X18 BECAUSE OF THE WIDE VARIATION IN INTERNAL TRANSISTOR RESISTANCE.

SEE PARTS LIST FOR ALTERNATE VALUE OR APPLICATION

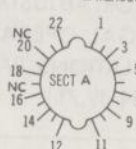
- DC voltage measurements taken with vacuum tube voltmeter.
- Socket connections or transistor terminals are shown as bottom views.
- Measured values are from socket pin or terminal to common ground.
- Nominal tolerance on component values makes possible a variation of ±15% in voltage and resistance readings.
- Volume control at maximum, no signal applied for voltage measurements.

A PHOTOFAC STANDARD NOTATION SCHEMATIC with CIRCUITACE

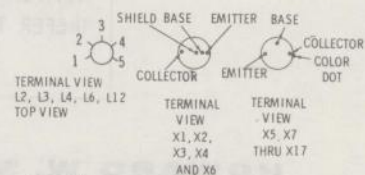
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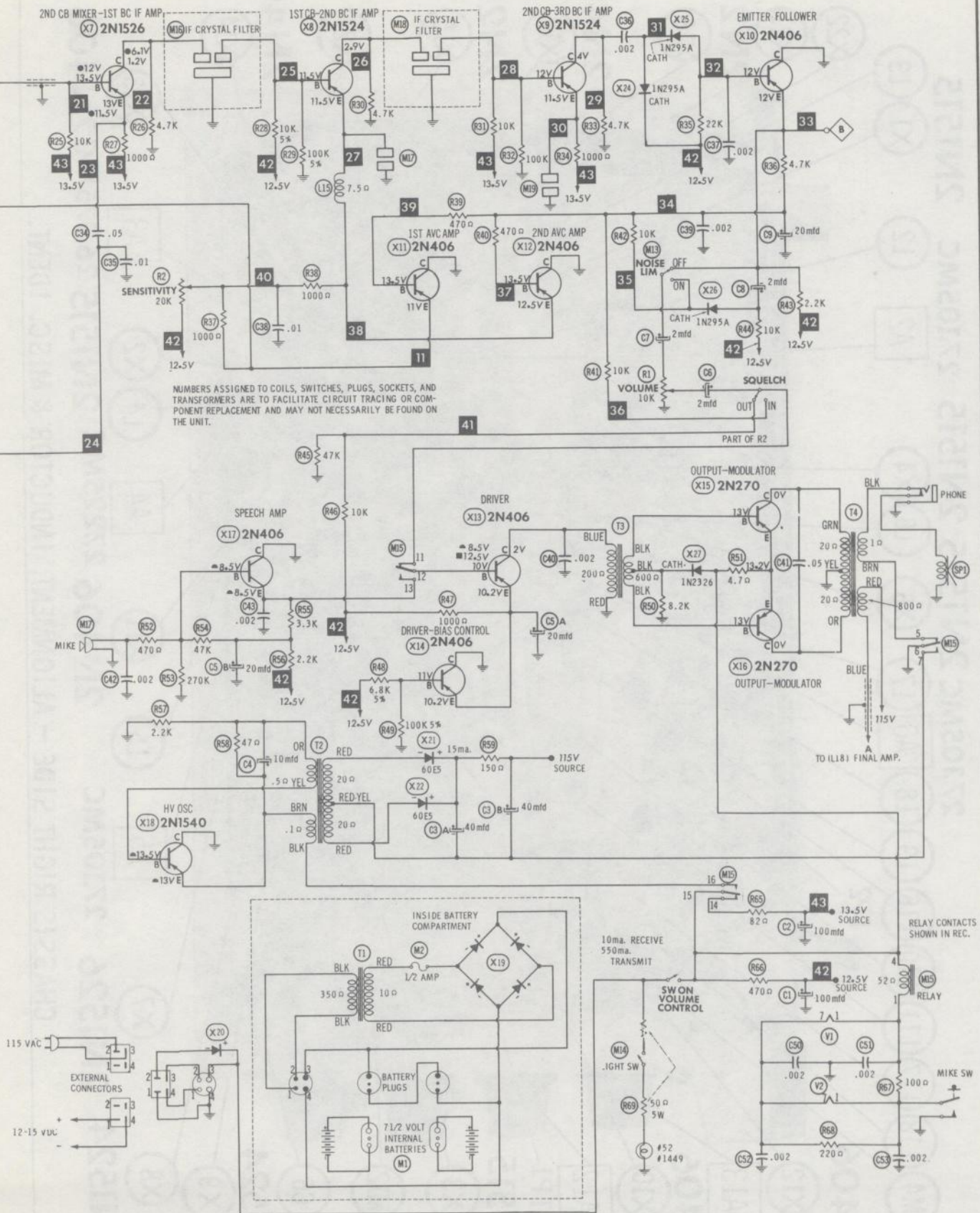
M11 TERMINAL GUIDE



M12 TERMINAL GUIDE

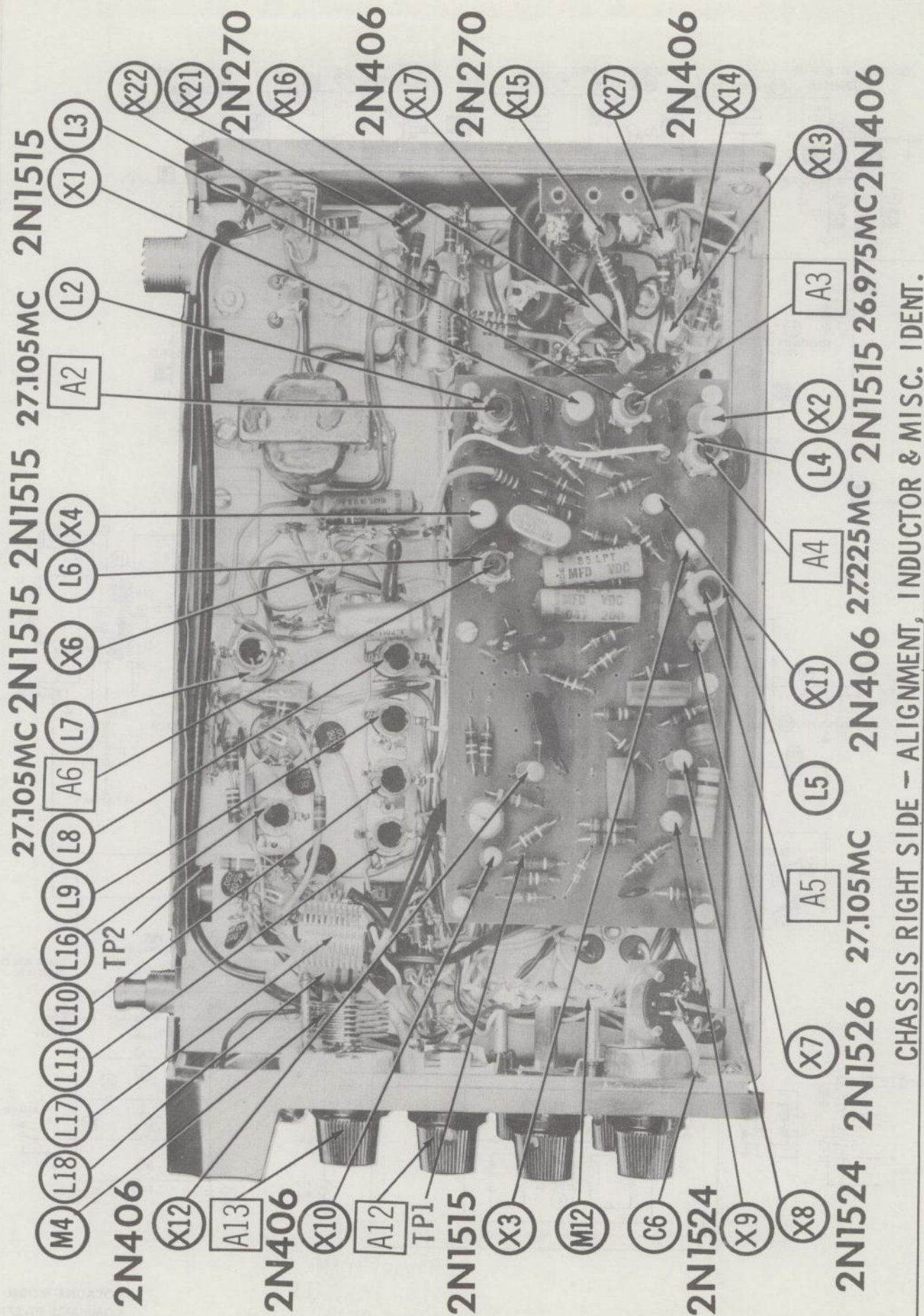


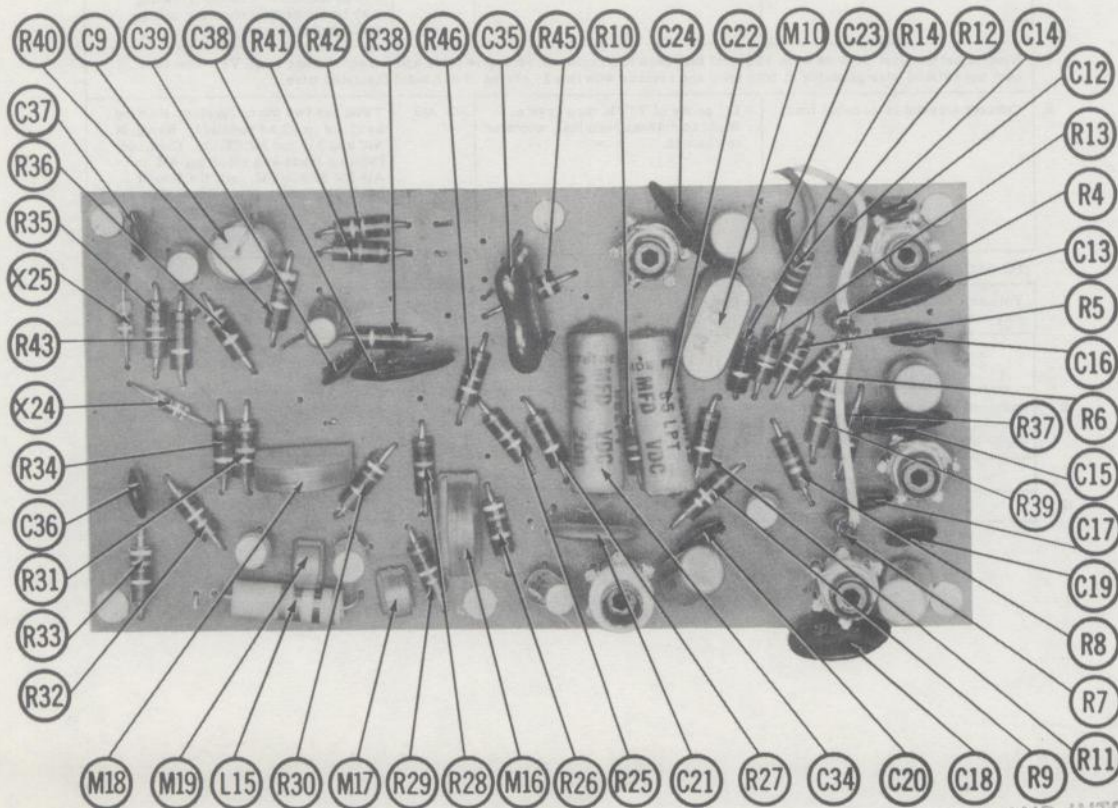
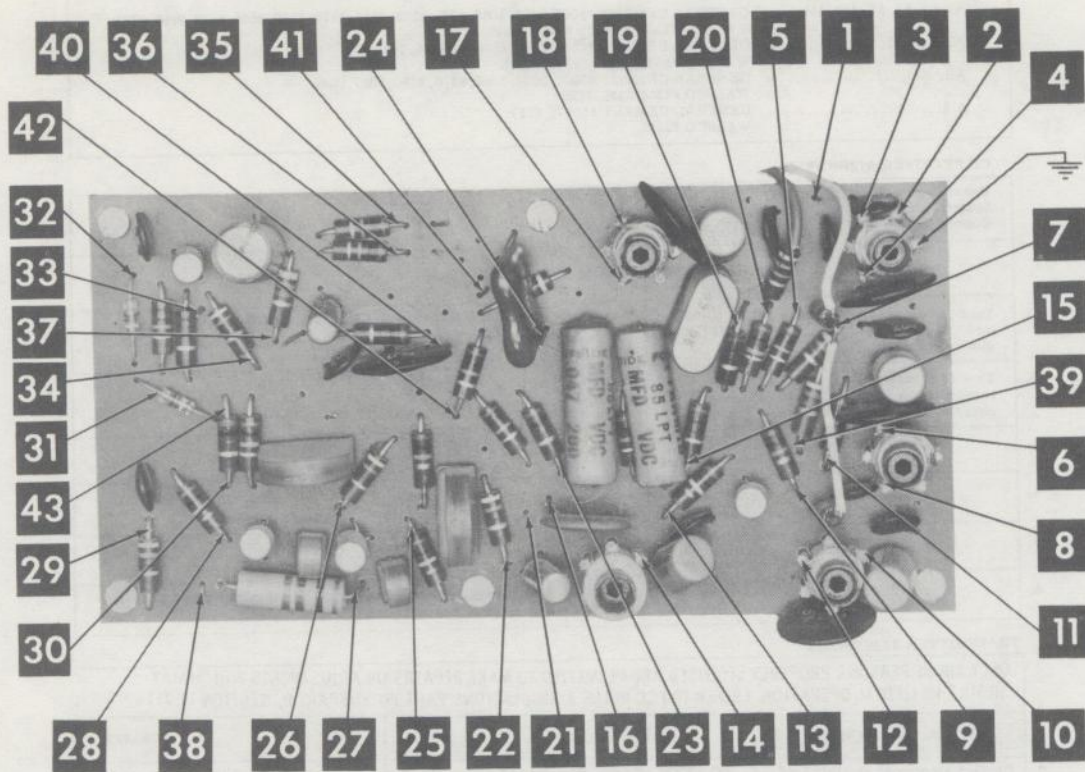
TERMINAL VIEW X18



LIBRARY LOAN
LIBRARY SYSTEM
627 NORTH SUNRISE SERVICE ROAD
BELLPORT, N.Y. 11713

VOCALINE MODEL
COMMAIRE PT-27





A Howard W. Sams CIRCUITRACE® Photo

PRINTED-BOARD

REFERENCE AND INTERLIBRARY LOAN
SUNY STATE LIBRARY SYSTEM
627 NORTH SUNRISE SERVICE ROAD
BELLPORT, N.Y. 11713

ALIGNMENT INSTRUCTIONS

ALIGNMENT INSTRUCTIONS—READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT

Suggested Alignment Tools:

A1, A7, A8, A9, A10, A14.....	GENERAL CEMENT #5000, 5003, 5066, 8271, 8272, 8276, 8277, 8290, 8609, 8722, 9150, 9298
A2 thru A6.....	WALSCO #2515, 2516, 2518, 2519, 2525, 2541
A11, A13.....	GENERAL CEMENT #8282, 8606, 8606-L, 9295, 9440
A12.....	WALSCO #2526, 2543, 2544, 2545
	GENERAL CEMENT #5000, 5003, 5066, 8276, 8290, 9087, 9089
	WALSCO #2512, 2525, 2528
	GENERAL CEMENT #5097, 8727
	WALSCO #2515

CB RECEIVER ALIGNMENT

Use only enough generator output to provide a usable indication.
Squeech Off.
Connect DC VTVM between point $\oplus$ and 12.5V source.

	SIGNAL GENERATOR	CHANNEL	ADJUST	REMARKS
1.	Tune to channel freq. High side thru .05mfd to point $\oplus$. Low side to chassis.	12 (27.105MC)	A1	Place selector switch in CB tunable position. Adjust for maximum deflection.
2.	Tune to channel freq. High side to antenna terminal. Low side to chassis.	12 (27.105MC)	A2, A3, A4, A5, A6	"
3.	"	2 (26.975MC)	A3	"
4.	"	12 (27.105MC)	A2, A5	"
5.	"	22 (27.225MC)	A4	"
6.	"	Channel Desired	A7, A8, A9, A10	Set selector switch to fixed CB. Adjust each for maximum deflection on channel A, B, C, D respectively.

TRANSMITTER ALIGNMENT

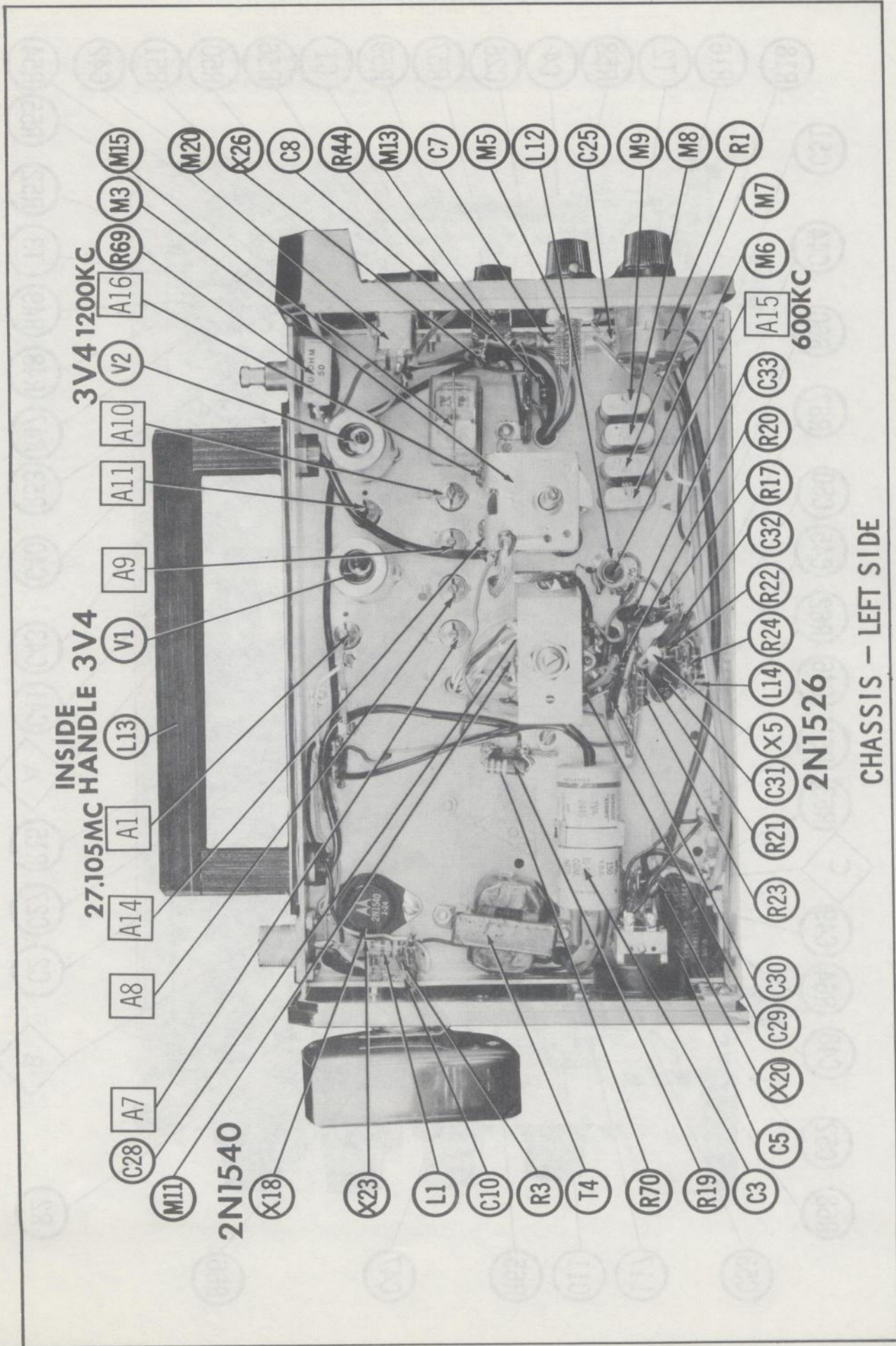
ONLY THOSE PERSONS PROPERLY LICENSED ARE PERMITTED TO MAKE REPAIRS OR ADJUSTMENTS WHICH MAY RESULT IN ILLEGAL OPERATION. (REFER TO FCC RULES & REGULATIONS PART 19, SUBPART D, SECTION 19.71)

	SPECIAL INSTRUCTIONS	INDICATOR	ADJUST	REMARKS
7.	Connect antenna or suitable load.	DC VTVM between point $\oplus$ and ground.	A11	Key transmitter. Adjust A11 clockwise until there is no meter indication. Then slowly adjust A11 CCW until a reading of -25V is obtained. Check reading for all four channels.
8.	"	"	A12, A13	Key transmitter. Adjust A12 for a meter deflection. Then turn A13 for maximum meter indication. Repeat this procedure. SLIGHT retuning may be necessary when the unit is connected to the antenna.
Neutralization must be done when either of the tubes are replaced. Remove plate and screen voltage from V2. Disconnect the twisted wire gimmick at both ends and replace with two 3" pieces of #22 solid insulated wire.				
9.	Connect antenna or suitable load.	DC probe of VTVM thru crystal diode to antenna terminal, common to chassis.	A12, A13	Twist the two wires together starting as close to V2 as possible. Readjust A12 and A13 for MINIMUM. Continue twisting leads and adjusting A12 and A13 for MINIMUM, until the lowest possible reading is obtained. Clip the excess lead lengths and bend the gimmick toward the front panel. Reconnect voltage to V2.

BC RECEIVER ALIGNMENT

Volume control should be at maximum position. Output of signal generator should be no higher than necessary to obtain an output reading.

	SIGNAL GENERATOR COUPLING	SIGNAL GENERATOR FREQUENCY	RADIO DIAL SETTING	INDICATOR	ADJUST	REMARKS
10.	Fashion loop of several turns of wire and radiate signal into loop of receiver.	535KC (Unmod.)	AM Tuning gang fully closed.	VTVM to point $\oplus$, common to 12.5V.	A14	Adjust for maximum deflection.
11.	"	600KC	600KC	"	A15	"
12.	"	1200KC	1200KC	"	A16	"



CHASSIS - LEFT SIDE

PARTS LIST AND DESCRIPTIONS

WIRING DATA

General-use Hook-up Wire	Use BELDEN No. 8530 (Solid) Available in 12 Colors
Shielded Antenna Lead	8524 (Stranded) Available in 12 Colors
8237 Low Loss (RG-8/U)	8237 Low Loss (RG-8/U)
8240 (Solid) Miniature (RG-58/U)	8240 (Solid) Miniature (RG-58/U)
8259 (Stranded) Miniature (RG-58/U)	8259 (Stranded) Miniature (RG-58/U)
8497 3 Conductor-1 Shielded for Press-to-Talk (Neoprene)	8497 3 Conductor-1 Shielded for Press-to-Talk (Neoprene)
8498 3 Conductor-1 Shielded for Press-to-Talk (Vinyl)	8498 3 Conductor-1 Shielded for Press-to-Talk (Vinyl)
Ignition Noise Suppression	Use BELDEN No. 7300-Series Spark-Plug Sets
Bonding Strap	Use BELDEN No. 8661 (3/8 In.)

TUBES

ITEM No.	AMPEREX	GENERAL ELECTRIC	RCA	RAYTHEON	SYLVANIA	TYPE
V1	Transmit Oscillator	3V4		Final Amplifier		3V4

TRANSISTORS

ITEM No.	ORIG. TYPE	USE	REPLACEMENT DATA		NOTES
			GENERAL ELECTRIC PART No.	RAYTHEON PART No.	
X1	2N1515	1st CB RF Amplifier	GE-1		PNP CB-Citizens Band
X2	2N1515	2nd CB RF Amplifier	GE-1		PNP BC-Standard Broadcast
X3	2N1515	1st CB Mixer	GE-1		PNP
X4	2N1515	CB Crystal Oscillator	GE-1		PNP
X5	2N1515	BC Mixer	GE-1	2N484	PNP
X6	2N1515	Tune CB-BC Osc.	GE-1		PNP
X7	2N1515	2nd CB Mixer-1st BC IF Amplifier	GE-1	2N484	PNP
X8	2N1524	1st CB-2nd BC Amplifier	GE-1	2N483	PNP
X9	2N1524	2nd CB-3rd BC Amplifier	GE-1	2N483	PNP
X10	2N406	Emitter Follower	GE-2	2N406	PNP
X11	2N406	1st AVC Amplifier	GE-2	2N406	PNP
X12	2N406	2nd AVC Amplifier	GE-2	2N406	PNP
X13	2N406	Driver	GE-2	2N406	PNP
X14	2N406	Driver Bias Control	GE-2	2N406	PNP
X15	2N270	Output-Modulator	GE-2	2N270	PNP
X16	2N406	Speech Amplifier	GE-2	2N406	PNP
X17	2N406	HV Oscillator	GE-3	2N301	PNP
X18	2N1540				

POWER RECTIFIERS & SIGNAL DIODES

ITEM No.	CURRENT RATING (Measured)	ORIGINAL Part or Type No.	RECTIFIERS		DIODES	NOTES
			SARKES TARZIAN PART No.	RCA PART No.		
M19	.140A	485-15		IN3195 *	154B	LV Supply Bridge, * 4 Required
M20	.0075A	485-16		IN3194	F-2	External Battery Polarity Protection
M21	.0075A	85-5		IN3194	F-4	HV Rectifier
M22	.0075A	85-5		IN3194	F-4	HV Rectifier
M23		85-12		IN295A		Meter Output Rectifier (IN295A)
M24		85-12		IN295A		Audio Detector (IN295A)
M25		85-12		IN295A		Audio Detector (IN295A)
M26		85-12		IN295A		Noise Limiter (IN295A)
M27		85-14		IN295A		Output Bias (IN295A)

ELECTROLYTIC CAPACITORS

ITEM No.	BATING CAP.	VOLTAINE PART No.	AEROVOX PART No.	CORNEILL-DUBIER PART No.	GENERAL ELECTRIC PART No.	MALLORY PART No.	PYRAMID PART No.	SPRAGUE PART No.
C1	100	77-89	PTT73	NLW100-15	MTI-19	TT15X100	MLV100-15	TE-1162
C2	100	77-89	PTT73	NLW100-15	MTI-19	TT15X100	MLV100-15	TE-1162
C3A	40	77-100	PRS2195	BRD415	Q72-9	TC948	TDLD-7	TVA-2445
C3B	40	77-100	PTT72	NLW100-50	MTI-6	TT50X10	MLV100-50	TE-1304
C4	10	50						

ELECTROLYTIC CAPACITORS (cont)

ITEM No.	RATING CAP.	VOLTAINE PART No.	AEROVOX PART No.	CORNEILL-DUBIER PART No.	MALLORY PART No.	PYRAMID PART No.	SPRAGUE PART No.	NOTES
C5A	20	77-24	PRS2075	BRD2202	Q72-5	TC266	TDLD-3	TVA-2428
C6	20	77-85	PTT62	NLW2-50	MTI-1	TT150X2	MLV2-50	TE-1149
C7	2	77-85	PTT62	NLW2-50	MTI-1	TT150X2	MLV2-50	TE-1149
C8	2	77-85	PTT62	NLW2-50	MTI-1	TT150X2	MLV2-50	TE-1149
C9	20	77-109	PTT81	NLW20-50	MTI-11	TT25X20	MLV25-25	TE-1206

FIXED CAPACITORS

ITEM No.	RATING	REMARKS	AEROVOX PART No.	CORNEILL-DUBIER PART No.	ELMENDO PART No.	MALLORY PART No.	SPRAGUE PART No.
C10	250		DI-250	DD-251	CCD-251	GP325	10T5-T25
C11	.002		BPD-002	DD-202	CCD-202	B-220	SHK-D20
C12	.002		BPD-002	DD-202	CCD-202	B-220	SHK-D20
C13	50 5%		DI-50	DD-500	CCD-500	GP450	10T5-450
C14	.002		BPD-002	DD-202	CCD-202	B-220	SHK-D20
C15	50 5%		DI-50	DD-500	CCD-500	GP450	10T5-450
C16	.002		BPD-002	DD-202	CCD-202	B-220	SHK-D20
C17	.002		DI-50	DD-500	CCD-500	GP450	10T5-450
C18	50 5%		BPD-002	DD-202	CCD-202	B-220	SHK-D20
C19	.002		BPD-002	DD-202	CCD-202	B-220	SHK-D20
C20	.002		NPD-DI 100	DTZ-100	CCTO-101	CNO-310	10TCC-T10
C21	100 200V		P88N-047	DD-202	CUB2547	GEM-4147	2TM-S47
C22	.002		BPD-002	DD-202	CCD-202	B-220	SHK-D20
C23	.002		DI-50	DD-500	CCD-500	GP450	10T5-450
C24	50 5%		P88N-05	DD-503	GEM-415		2TM-S50
C25	100 200V		1469-1000	DD-503	CM-208-331J	MCJ255	MS-21
C26	.001 5%		1469-330	DD-503	CM-208-331J	MCJ255	MS-333
C27	330 5%		BPD-005	DD-503	CCD-103	B-250	SHK-D50
C28	.008		BPD-01	DD-103	CCD-103	B-110	SHK-S10
C29	.01		BPD-01	DD-103	CCD-103	B-110	SHK-S10
C30	.01		BPD-01	DD-103	CCD-103	B-110	SHK-S10
C31	.01		BPD-01	DD-103	CCD-103	B-110	SHK-S10
C32	.01		BPD-01	DD-103	CCD-103	B-110	SHK-S10
C33	.01		P88N-047	DD-503	GEM-4147		2TM-S47
C34	.047 200V		1469-10000	DD-503	CM-35B-103J	MCE475	MS-11
C35	.01 5%		BPD-002	DD-202	CCD-202	B-220	SHK-D20
C36	.002		BPD-002	DD-202	CCD-202	B-220	SHK-D20
C37	.002		BPD-01	DD-103	CCD-103	B-110	SHK-S10
C38	.01		BPD-01	DD-103	CCD-103	B-110	SHK-S10
C39	.002		BPD-002	DD-202	CCD-202	B-220	SHK-D20
C40	.002		BPD-002	DD-202	CCD-202	B-220	SHK-D20
C41	.047 200V		P88N-047	DD-503	GEM-4147		2TM-S47
C42	.002		BPD-002	DD-202	CCD-202	B-220	SHK-D20
C43	.002		BPD-002	DD-202	CCD-202	B-220	SHK-D20
C44	100 5%		1469-100	DD-202	CCD-202	B-220	SHK-D20
C45	.002		BPD-002	DD-202	CCD-202	B-220	SHK-D20
C46	100 5%		1469-100	DD-202	CCD-202	B-220	SHK-D20
C47	100-500	#77-102	BPD-002	DD-202	CCD-202	B-220	SHK-D20
C48	.002		BPD-002	DD-202	CCD-202	B-220	SHK-D20
C49	.002		BPD-002	DD-202	CCD-202	B-220	SHK-D20
C50	.002		BPD-002	DD-202	CCD-202	B-220	SHK-D20
C51	.002		BPD-002	DD-202	CCD-202	B-220	SHK-D20
C52	.002		BPD-002	DD-202	CCD-202	B-220	SHK-D20
C53	.002		BPD-002	DD-202	CCD-202	B-220	SHK-D20

* Not normally in distributor's stock. Available thru distributor on order to manufacturer.

Vocaine Part Number.

CONTROLS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	USE	RESISTANCE	VOCALINE PART No.	CENTRALAB PART No.	CLAROSTAT PART No.	CTS-IRC PART No.	MALLORY PART No.
R1	Volume, Power	10K		B13-116, SK7			
R2	Sensitivity, Squelch Switch	20K	79-124 79-123				

PARTS LIST AND DESCRIPTIONS (Continued)

RESISTORS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	RATING	REPLACEMENT DATA		ITEM No.	RATING	REPLACEMENT DATA	
		WORKMAN PART No.	REMARKS			IRC PART No.	REMARKS
R3	10K			R37	1000Ω		
R4	100K			R38	1000Ω		
R5	10K			R39	470Ω		
R6	470Ω			R40	470Ω		
R7	100K 5%			R41	10K		
R8	10K 5%			R42	10K		
R9	100K 5%			R43	2200Ω		
R10	10K			R44	10K 5%		
R11	1000Ω			R45	47K		
R12	47K			R46	10K		
R13	10K			R47	1000Ω		
R14	1000Ω			R48	6800Ω 5%		
R15	100K			R49	100K 5%		
R16	10K			R50	8200Ω		
R17	1000Ω			R51	4.7Ω		
R18	1000Ω			R52	470Ω		
R19	3.3Ω 1W			R53	270K		
R20	100K 5%			R54	47K		
R21	10K 5%			R55	3300Ω		
R22	3300Ω 5%			R56	2200Ω		
R23	2200Ω			R57	2200Ω		
R24	100K 5%			R58	47Ω		
R25	10K 5%			R59	150Ω		
R26	4700Ω			R60	100Ω		
R27	1000Ω			R61	1000Ω		
R28	10K 5%			R62	10K		
R29	100K 5%			R63	100K		
R30	4700Ω			R64	47K		
R31	10K			R65	82Ω		
R32	100K 5%			R66	470Ω		
R33	4700Ω			R67	100Ω		
R34	1000Ω			R68	220Ω		
R35	22K			R69	50Ω 5W	PW5-50	
R36	4700Ω			R70	3.3Ω 1W	SQ-SW-50	(510) † Note 1

Note 1

Note 1. When R19 is 1.5Ω, R70 is not used.
† Value used in early versions.

COILS (RF-IF)

ITEM No.	USE	REPLACEMENT DATA					NOTES
		VOCALINE PART No.	Merit PART No.	Miller PART No.	Stancor PART No.	Workman PART No.	
L1	RF Choke (1MH)	88-13					
L2	Rec. Ant.	88-81					
L3	1st RF	88-82					
L4	2nd RF	88-82					
L5	Mixer Plate	88-84					
L6	1st CB Osc.	88-85					
L7	2nd CB Osc.	486-88					
L8	Channel A Osc.	88-68					
L9	Channel B Osc.	88-68					
L10	Channel C Osc.	88-68					
L11	Channel D Osc.	88-68					
L12	BC Osc.	88-86					
L13	Loopstick	88-87					
L14	RF Choke (1MH)	88-13					
L15	RF Choke (1MH)	88-13					
L16	Transmit Osc.	88-68					
L17	Final Plate	88-18					
L18	RF Choke (1MH)	88-13					

TRANSFORMER (POWER)

TRANSFORMER (POWER)									
ITEM No.	RATING			REPLACEMENT DATA					NOTES
	PRI.	SEC. 1	SEC. 2	VOCALINE PART No.	MERIT PART No.	STANCOR PART No.	THORDARSON PART No.	TRIAD PART No.	
T1	117V @ .040A	13VAC ⑧ .175A		99-55					

TRANSFORMER (POWER)

ITEM No.	RATING	REPLACEMENT DATA			ITEM No.	RATING	REPLACEMENT DATA		
		VOCALINE PART No.	Merit PART No.	Stancor PART No.			VOCALINE PART No.	Merit PART No.	Stancor PART No.
T2	14VDC ①.458A ②.018A ③.15MA	99-52							NOTES

TRANSFORMER (DRIVER)

ITEM No.	TURNS RATIO	REPLACEMENT DATA			ITEM No.	TURNS RATIO	REPLACEMENT DATA		
		VOCALINE PART No.	Merit PART No.	Stancor PART No.			VOCALINE PART No.	Merit PART No.	Stancor PART No.
T3	1 1	99-53							NOTES

TRANSFORMER (AUDIO OUTPUT)

ITEM No.	IMPEDANCE	REPLACEMENT DATA			ITEM No.	IMPEDANCE	REPLACEMENT DATA		
		VOCALINE PART No.	Merit PART No.	Stancor PART No.			VOCALINE PART No.	Merit PART No.	Stancor PART No.
T4	2700Ω	99-54							NOTES

SPEAKER

ITEM No.	TYPE	REPLACEMENT DATA		ITEM No.	TYPE	REPLACEMENT DATA	
		VOCALINE PART No.	QUAM PART No.			VOCALINE PART No.	QUAM PART No.
SP1	4" PM	98-3	4A07				

BATTERIES

ITEM No.	VOLTAGE	VOCALINE PART No.	REPLACEMENT DATA			ITEM No.	VOLTAGE	VOCALINE PART No.	REPLACEMENT DATA		
			BURGESS	EVEREADY	MALLORY				BURGESS	EVEREADY	MALLORY
M1	7.1V	4125-3	"A"	"B"	"B"				"A"	"B"	"B"

FUSES

ITEM No.	TYPE	RATING	REPLACEMENT DATA			ITEM No.	TYPE	RATING	REPLACEMENT DATA		
			VOCALINE PART No.	FUSE	HOLDER				VOCALINE PART No.	FUSE	HOLDER
M2	3AG Sio Blo Pigtail	1/2 Amp 125V	4118-28								

MISCELLANEOUS

ITEM No.	PART NAME	VOCALINE PART No.	REPLACEMENT DATA			ITEM No.	PART NAME	VOCALINE PART No.	REPLACEMENT DATA		
			77-107	77-101	77-105				77-107	77-101	77-105
M3	Tuning Cap.					M4	Tuning Cap.				
M5	Crystal					M6	Crystal				
M7	Crystal					M8	Crystal				
M9	Crystal					M10	Crystal				
M11	Switch					M12	Switch				
M13	Switch					M14	Switch				
M15	Relay					M16	455KC IF				
M17	455KC IF Bypass					M18	455KC IF Bypass				
M19	455KC IF Bypass					M20	Microphone				
	Meter						Printed Board				

2 Gang (Ant. 123mm Max. Oac. 76mm Max.)
1 Section, Transmit Final (0-50mm)
1 Section, CB, Fine Tuning (2.3-14.2mm)
Transmit Oscillator
Transmit Oscillator
Transmit Oscillator
First CB Oscillator
Function (Rotary Wafer Type)
Channel Selector (Rotary Wafer Type)
Noise Limiter (DPST Slide Type)
Lamp (Spring Loaded Normally Off, Push-Button Type)
Transmit-Receive

RF Output



NOTICE

ONLY THOSE PERSONS PROPERLY LICENSED ARE PERMITTED TO MAKE REPAIRS OR ADJUSTMENTS WHICH MAY RESULT IN ILLEGAL OPERATION. (REFER TO FCC RULES & REGULATIONS PART 19, SUBPART D, SECTION 19.71)

TRADE NAME	Webcor Model ET-350		
MANUFACTURER	Webcor Inc., 912 W. North Ave., Chicago 22, Illinois		
TYPE SET	Battery Operated Transistorized Portable Single Channel Citizens Band Transmitter-Receiver		
POWER SUPPLY	9 Volts DC	RATING	15 MA @ 9 Volts DC (Receive) 20 MA @ 9 Volts DC (Transmit)
TUNING RANGE	Any one of Citizens Band Channels 1 thru 23.		

ALIGNMENT INSTRUCTIONS

ALIGNMENT INSTRUCTIONS—READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT

Best results will be obtained when adjusting A5, A7 and A8 if the antenna normally used is connected to the unit and the unit is as nearly in the cabinet as possible.

Suggested Alignment Tools: GENERAL CEMENT #5000, 5003, 5066, 8276, 8290, 9087, 9089
WALSCO #2512, 2525, 2528

RECEIVER ALIGNMENT

Connect DC probe of VTVM to Point A, common to chassis.
Use only enough generator output to provide a usable indication.

	SIGNAL GENERATOR	CHANNEL	ADJUST	REMARKS
1.	High side to base of X1 (Mixer), Low side to chassis. Tune to 455KC (unmod.)		A1, A2, A3	Remove receiver crystal to disable oscillator. Adjust for maximum deflection. Reinsert crystal.
2.	High side to antenna receptacle, low side to chassis. Tune to channel frequency.	Channel Freq. Used	A4	Turn A4 clockwise until oscillator stops, then turn counterclockwise for maximum deflection. Continue turning counterclockwise 1/2 turn.
3.	Connect 3-foot length of wire to generator. Radiate signal into extended antenna.	"	A5	Adjust for maximum output.

TRANSMITTER ALIGNMENT

Output Frequency should be checked by an accurately calibrated secondary frequency standard to be sure frequency is within .005%.

ONLY THOSE PERSONS PROPERLY LICENSED ARE PERMITTED TO MAKE REPAIRS OR ADJUSTMENTS WHICH MAY RESULT IN ILLEGAL OPERATION. (REFER TO FCC RULES & REGULATIONS PART 19, SUBPART D, SECTION 19.71)

	SPECIAL INSTRUCTIONS	INDICATOR	ADJUST	REMARKS
4.	Connect dummy load or antenna to antenna receptacle.	DC probe to point B.	A6	Adjust for maximum deflection while rocking A6. Note rate of drop-off on each side of peak and set just below peak on side of gradual drop-off.
5.	"	RF Wattmeter or field strength meter.	A7, A8	Adjust for maximum output. Repeat adjustments until no further improvement is noted.

HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana

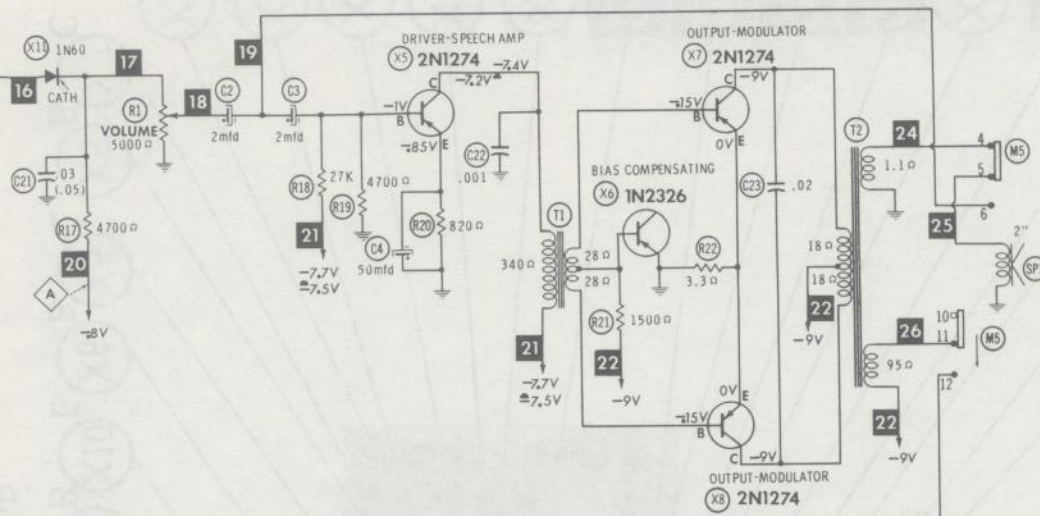
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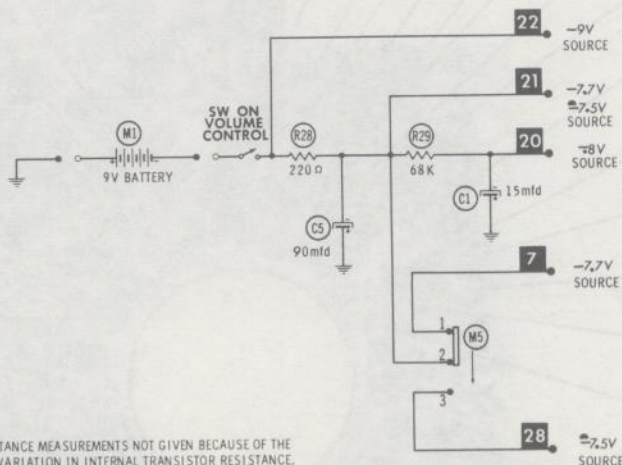
WEBCOR MODEL
ET-350

REPAIRS AND INTERLIBRARY LOAN
SUFFOLK CO. OPERATIVE LIBRARY SY
627 NORTH SUNRISE SERVICE ROAD
BELLPORT, N.Y. 11713





RECEIVE-TRANSMIT SW
IMS1 SHOWN IN
"RECEIVE" POSITION.



RESISTANCE MEASUREMENTS NOT GIVEN BECAUSE OF THE
WIDE VARIATION IN INTERNAL TRANSISTOR RESISTANCE.

NUMBERS ASSIGNED TO COILS, SWITCHES, PLUGS, SOCKETS, AND
TRANSFORMERS ARE TO FACILITATE CIRCUIT TRACING OR COM-
PONENT REPLACEMENT AND MAY NOT NECESSARILY BE FOUND ON
THE UNIT.

ALL MEASUREMENTS MADE IN "RECEIVE" POSITION UNLESS OTHERWISE DESIGNATED.
▲ MEASURED IN "TRANSMIT" POSITION.

⊗ SEE PARTS LIST FOR ALTERNATE
VALUE OR APPLICATION

1. DC voltage measurements taken with vacuum tube voltmeter.
2. Socket connections or transistor terminals are shown as bottom views.
3. Measured values are from socket pin or terminal to common ground.
4. Nominal tolerance on component values makes possible a variation of +15% in voltage and resistance readings.
5. Volume control at maximum, no signal applied for voltage measurements.

A PHOTOFACIT STANDARD NOTATION SCHEMATIC
with **CIRCUITRACE**

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WEBCOR MODEL
ET-350



PARTS LIST AND DESCRIPTIONS

WIRING DATA

General-use Unshielded Hook-up Wire	Use BELDEN No. 8530 (Solid 22AWG) 8524 (Stranded 22AWG) 8570 (Stranded 28AWG)	Available in 12 Colors
---	---	------------------------------

TRANSISTORS

ITEM No.	ORIG. TYPE	USE	REPLACEMENT DATA		NOTES
			RCA PART No.	RAYTHEON PART No.	
X1	5055A	Rec. Mixer	2N1179	PNP	
X2	R440	Rec. Osc.	2N1178	PNP	
X3	2N1108	1st IF Amplifier	2N1425	PNP	
X4	2N1110	2nd IF Amplifier	2N1425	PNP	
X5	2N1274	Driver-Speech Amp.	2N362	PNP	
X6	IN2326	Bias Compensating	IN2326	PNP	
X7	2N1274	Output-Modulator	2N360	PNP	
X8	2N1274	Output-Modulator	2N360	PNP	
X9	M350	Trans. Osc.	2N1178	PNP	
X10	R424	Final Amp.	2N1177	PNP	

POWER RECTIFIERS & SIGNAL DIODES

ITEM No.	CURRENT RATING (Measured)	ORIGINAL Part or Type No.	RECTIFIERS		NOTES
			RCA PART No.	RAYTHEON PART No.	
X11		IN60		1N80	Detector

ELECTROLYTIC CAPACITORS

ITEM No.	RATING CAP. VOLT.	REPLACEMENT DATA				
		WEBCOR PART No.	AEROVOX PART No.	CORNELL-DUBILIER PART No.	GENERAL ELECTRIC PART No.	MALLORY PART No.
C1	15 10	30P437	BCD12015	ECBP409	MTI-10	TT10X15
C2	2 10	30P434	BCD12002	ECBP402	MTI-1	PET1930
C3	2 10	30P434	BCD12002	ECBP402	MTI-1	PET1930
C4	50 5	30P435	BCD3050	ECBP15		TT6X50
C5	90 10	30P446				

CONTROLS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	USE	REPLACEMENT DATA			
		RESISTANCE	WEBCOR PART No.	CENTRALAB PART No.	CTS-IRC PART No.
R1	Volume & Switch	5000Ω	31P201		

FIXED CAPACITORS

ITEM No.	RATING	REMARKS	REPLACEMENT DATA				
			AEROVOX PART No.	CENTRALAB PART No.	CORNELL-DUBILIER PART No.	EUMENCO PART No.	MALLORY PART No.
C6	33 NPO 10%	(.05) ↑	NPO-DI 33	DTZ-33	C10Q33C	CC-TO-330	CNO-433
C7	.005 50V	#30P439	C80V503AM	UK10-503	H-0585	CCD-502	TA-150
C8	.005 50V	#30P439	C80V503AM	UK10-503	H-0585	CCD-502	TA-250
C9	33 N1500 10%	(.05) ↑	C80V503AM	UK10-503	H-0585		TA-150
C10	.03 10V	(.05) ↑	C80V503AM	UK10-503	H-0585		TA-150
C11	33 N1500 10%	(.05) ↑	C80V503AM	UK10-503	H-0585		TA-150
C12	.03 10V	(.05) ↑	C80V503AM	UK10-503	H-0585		TA-150
C13	.05 10V	(.05) ↑	C80V503AM	UK10-503	H-0585		TA-150
C14	.05 10V	(.05) ↑	C80V503AM	UK10-503	H-0585		TA-150
C15	.05 10V	(.05) ↑	C80V503AM	UK10-503	H-0585		TA-150
C16	.05 10V	(.05) ↑	C80V503AM	UK10-503	H-0585		TA-150
C17	.05 10V	(.05) ↑	C80V503AM	UK10-503	H-0585		TA-150
C18	.05 10V	(.05) ↑	C80V503AM	UK10-503	H-0585		TA-150
C19	.05 10V	(.05) ↑	C80V503AM	UK10-503	H-0585		TA-150
C20	.05 10V	(.05) ↑	C80V503AM	UK10-503	H-0585		TA-150
C21	.03 10V	(.05) ↑	C80V503AM	UK10-503	H-0585		TA-150
C22	.001 500V		BPD-101	DD-102	BYALD1		B-210
C23	.02 30V	#30P441	C80V203AM	DA-203	H-0582		TA-120
C24	56 N1500 10%	(.05) ↑	C80V503AM	UK10-503	H-0585		TA-150
C25	20 N1500 10%	(.05) ↑	C80V503AM	UK10-503	H-0585		TA-150
C26	.03 10V	(.05) ↑	C80V503AM	UK10-503	H-0585		TA-150
C27	.03 10V	(.05) ↑	C80V503AM	UK10-503	H-0585		TA-150
C28	.05 10V	(.05) ↑	C80V503AM	UK10-503	H-0585		TA-150
C29	33 N1500 10%	#30P439	C80V503AM	DM-502	H-05D6	CCD-502	TA-250
C30	.005 50V		C80V503AM				

* Not normally in distributor's stock. Available thru distributor on order to manufacturer.

† Alternate Value.

‡ Webcor Part Number.

§ Other versions use .01mfd.

Note 1. Not used in some versions.

† Alternate Value.

RESISTORS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	RATING	REPLACEMENT DATA		ITEM No.	RATING	REPLACEMENT DATA	
		IRC PART No.	WORKMAN PART No.			IRC PART No.	WORKMAN PART No.
R2	1500Ω			R18	220Ω		
R3	2700Ω			R17	4700Ω		
R4	68K			R16	27K		
R5	3300Ω			R19	4700Ω		
R6	330Ω			R20	820Ω		
R7	470Ω			R21	1500Ω		
R8	680Ω			R22	3.3Ω		
R9	33K			R23	68K		
R10	4700Ω			R24	5600Ω		
R11	470Ω			R25	120Ω		
R12	1000Ω			R26	1000Ω		
R13	27K			R27	39Ω		
R14	3300Ω			R28	220Ω		
R15	560Ω			R29	68K		

Note 1. Not used in some versions.

REFERENCE
SUFFOLK COUNTY
627 NORTH SUNRISE SERVICE ROAD
BELLPORT, N.Y. 11713

PARTS LIST AND DESCRIPTIONS (Continued)

COILS (RF-IF)

ITEM No.	USE	REPLACEMENT DATA				NOTES
		WEBCOR PART No.	Merit PART No.	Miller PART No.	Stancor PART No.	
L1	Receiver Ant.	65P176				
L2	Receiver Osc.	65P177				
L3	1st IF	69P023-D				
L4	2nd IF	69P024-D				
L5	3rd IF	69P025-D				
L6	Transmitter Osc.	65P179				
L7	Final	65P179				
L8	Transmitter Ant.	65P175				

TRANSFORMER (DRIVER)

ITEM No.	TURNS RATIO	REPLACEMENT DATA				NOTES
		WEBCOR PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	
T1	PRI. SEC. 1 2, 4 1	67P098				

TRANSFORMER (AUDIO OUTPUT)

ITEM No.	IMPEDANCE	REPLACEMENT DATA				NOTES
		WEBCOR PART No.	Merit PART No.	Stancor PART No.	Thordarson PART No.	
T2	PRI.	67P098				
	SEC. 1					
	SEC. 2					
	5000 CT					
	10-120					
	5000					

SPEAKER

ITEM No.	TYPE	REPLACEMENT DATA		NOTES
		WEBCOR PART No.	QUAM PART No.	
SP1	SIZE FIELD V. C. IMP. PM 2" 10-120	76P118	4A0728	

BATTERIES

ITEM No.	VOLTAGE	WEBCOR PART No.	REPLACEMENT DATA			NOTES
			BURGESS	EVEREADY	MALLORY	
M1	9V	A2969	"A" "B" "C" 210	"A" "B" "C" 210	"A" "B" "C" M-1604	

MISCELLANEOUS

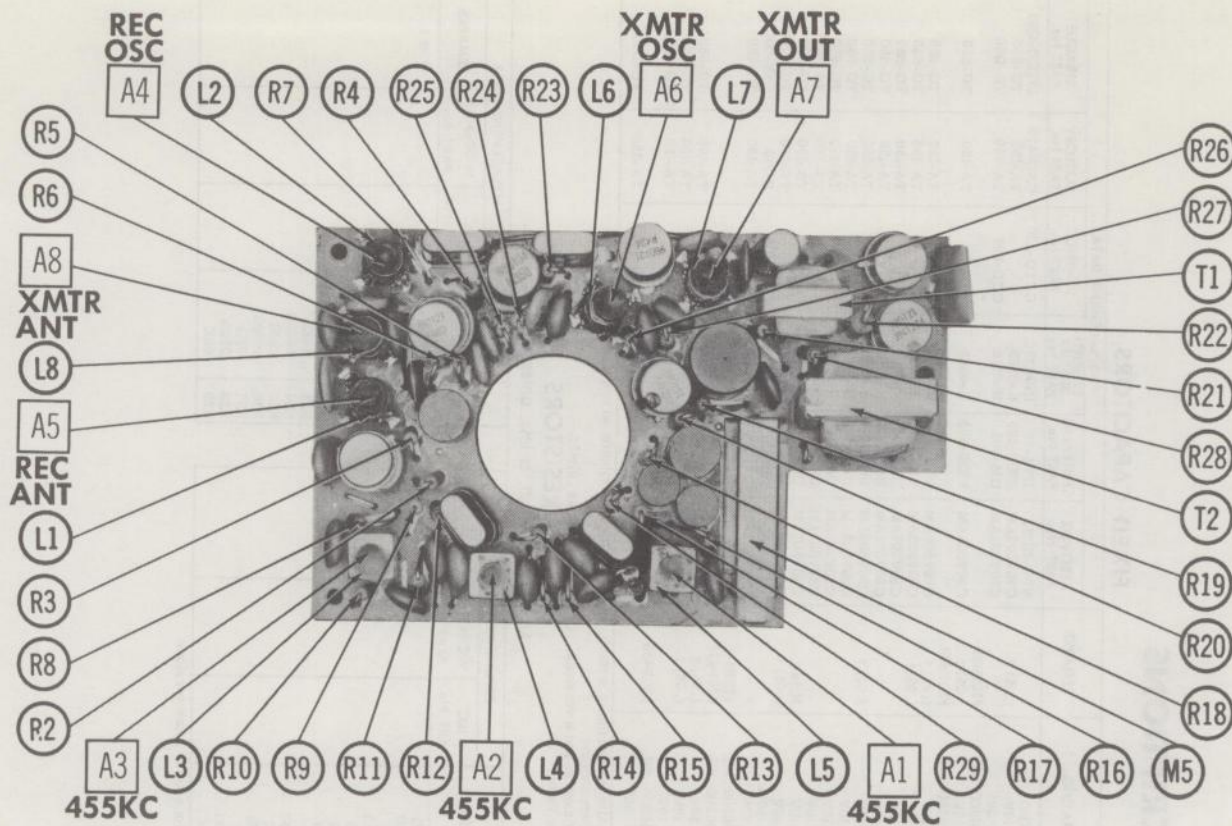
ITEM No.	PART NAME	WEBCOR PART No.	NOTES
M2	Antenna	65P178	Telescopic Receiver (Replace * with Channel Number Desired) Transmitter (Replace * with Channel Number Desired) With Return Spring (Early Versions) With Return Spring (Later Versions) Crystal (Fits over Crystal Pins)
M3	Crystal	65P181-R	
M4	Crystal	65P180-T	
M5	Switch	32P189	
	Switch	32P191	
	Insulator	61P515	

CABINETS & CABINET PARTS

(When Ordering Cabinets & Cabinet Parts, Specify Model, Chassis & Color)

NAME	PART NO.	DESCRIPTION
Knob	49P381	On-Off Volume
Button	48P105	Talk-Listen
Cover Ass'y, Escutcheon	11X2565	
	78P903	Wrap-a-round

CHASSIS—TOP VIEW



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CITIZENS BAND RADIO MANUAL

The growing and widespread popularity of Citizens-band radio has opened an entire new field in communications. Since the introduction of the Class-D service several years ago, there has been an increasing demand for additional servicing facilities to handle this type of two-way equipment. Thus, there are excellent opportunities awaiting qualified technicians who want to build a more profitable business by expanding into the Citizens-band field.

The primary purpose of this manual is to provide data needed by the user or technician. An introductory editorial section at the front describes typical CB equipment, the type of test equipment needed, license qualifications for servicing, and a number of helpful troubleshooting hints.

Complete PHOTOFACT® service data have been included for 34 popular models. The coverage includes schematics, photos showing component layout and identification, alignment instructions, complete parts lists and replacement data, and other valuable information which will make CB servicing easier and more profitable.

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