



PHOTOFACT[®] with

CIRCUITRACE[®]

For Supplier Address See PHOTOFACT Index

NOTE

Repair or adjustment of transmitter circuits must be under supervision of a person with first-or second-class radiotelephone license.

(Refer to FCC Rules and Regulations Part 95, Subpart C & D.)

The frequency of the transmitter should be checked periodically with a secondary frequency standard to insure proper and legal operation.

Best results will be obtained when adjusting the final RF output circuit if the antenna normally used is connected and the chassis is as nearly in the cabinet as possible.

Connect either 50-ohm dummy load or the normally used antenna system.



MODEL 619

MANUFACTURER'S SPECIFICATIONS

RECEIVER

- | | |
|---------------------------|--------------------------------------|
| 1. Frequency Range (MHz) | : 26.965—27.405 |
| 2. Sensitivity | : 0.5 μ V for 10 dB S + N/N |
| 3. Selectivity | : 5 KHz minimum at 6 dB down |
| 4. Adj. channel rejection | : More than 60 dB |
| 5. Audio power output | |
| at 8 ohms | : More than 2.5 W at 10 % distortion |
| at 4 ohms | : More than 4 W at 10 % distortion |
| 6. Audio fidelity | : 400Hz—2000Hz |
| (1KHz=0dB, 6dB down) | |
| 7. AGC figure of merit | : More than 80 dB |
| 8. Squelch Sensitivity | : Less than 0.5 μ V |
| (Threshold) | |
| 9. Spurious Rejection | : More than 45 dB |

TRANSMITTER

- | | |
|--------------------------|-------------------|
| 1. Frequency Range (MHz) | : 26.965—27.405 |
| 2. RF Power Output | : 4 W |
| 3. Modulation Capability | : More than 80 % |
| 4. Spurious Suppression | : More than 60 dB |
| 5. Frequency Tolerance | : $\pm$ 0.005 % |

ROYCE MODEL 619

Courtesy of the Manufacturer

HOWARD W. SAMS & CO., INC. Indianapolis, Indiana 46206

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9CE982

ALIGNMENT INSTRUCTIONS

CAUTION: Use isolation transformer or observe polarity when connecting test equipment. Maintain line voltage at 120V AC. Allow a 15-minute warm-up period. Adjust VR501 for 13.8 volts DC output at TP5 (Q502 Emitter). Connect low sides of test equipment to ground unless specified otherwise. Connect 50-ohm dummy load or antenna before keying transmitter. Connect microphone.

Suggested Alignment Tools: GC ELECTRONICS:
T101, T102 9440
T301, T302, L303 8728, 9304, 9089
T601 5000, 5009, 8276, 8728, 9089

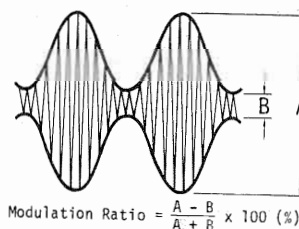


FIGURE 1

SYNTHESIZER ALIGNMENT

TEST EQUIPMENT	TRANSCEIVER	ADJUST	REMARKS
Input of frequency counter to TP1 (PLL Pin 1).	Ch. 19		Check for 10.240MHz.
Input of frequency counter to TP2 (PLL Pin 11).	Ch. 19		Check for 37.660MHz. Check all channels. (See Truth Chart for correct frequencies.)
Input of frequency counter to TP3 (PLL Pin 14).	Ch. 1, XMT		Check for 26.965MHz. Check all channels. (See Truth Chart for correct frequencies.)

RECEIVER ALIGNMENT

Connect an AC VTVM or AF wattmeter across speaker voice coil. Adjust volume control to obtain a suitable indication. Set generator output low enough to prevent AGC limiting. Preset controls as follows, unless otherwise noted:
RF Gain Maximum, Squelch MINIMUM, ANL Off

TEST EQUIPMENT	TRANSCEIVER	ADJUST	REMARKS
Output of signal generator thru .01uF to TP4 (Q101 Pin 17). 455kHz, 1000Hz @ 30% modulation.	Ch. 19	T601	Adjust for maximum output.
Output of signal generator thru .01uF to antenna input. 27.185MHz, 1000Hz @ 30% modulation.	Ch. 19	T102, T101	Adjust for maximum output. Readjust T601 for maximum.

ALIGNMENT (Continued)

RECEIVER ADJUSTMENTS

Connect an AC VTVM or AF wattmeter across speaker voice coil.
Adjust volume control to obtain a suitable indication.
Preset controls as follows, unless otherwise noted:
RF Gain Maximum, Squelch MINIMUM, ANL Off

TEST EQUIPMENT	TRANSCEIVER	ADJUST	REMARKS
Output of signal generator thru .01uF to antenna input. 27.185MHz, 1000Hz @ 30% modulation. Output 1uV.	Ch. 19, Volume Maximum	VR101	RF GAIN RANGE Adjust for 2.00 volts RMS (.5 watt) audio output.
Output of signal generator thru .01uF to antenna input. 27.185MHz, 1000Hz @ 30% modulation. Output 1000uV.	Ch. 19, Squelch Maximum	VR102	SQUELCH RANGE Adjust so squelch just breaks.
Output of signal generator thru .01uF to antenna input. 27.185MHz, 1000Hz @ 30% modulation. Output 100uV.	Ch. 19	VR104	SIGNAL METER Adjust for 9 on SIGNAL scale of meter.

ROYCE MODEL 619

TRANSMITTER ALIGNMENT

Connect a 50-ohm, 25-watt dummy load to antenna connector.
NOTE: Be sure to check transmit frequency and power on all active channels after alignment of transmitter.
See page 4 for channel frequencies.

TEST EQUIPMENT	TRANSCEIVER	ADJUST	REMARKS
Input of RF wattmeter to antenna input.	Ch. 19	T301, T302	Adjust for maximum RF output.
Input of RF wattmeter to antenna input.	Ch. 19	L303	Adjust for 4.0 watts RF output maximum.

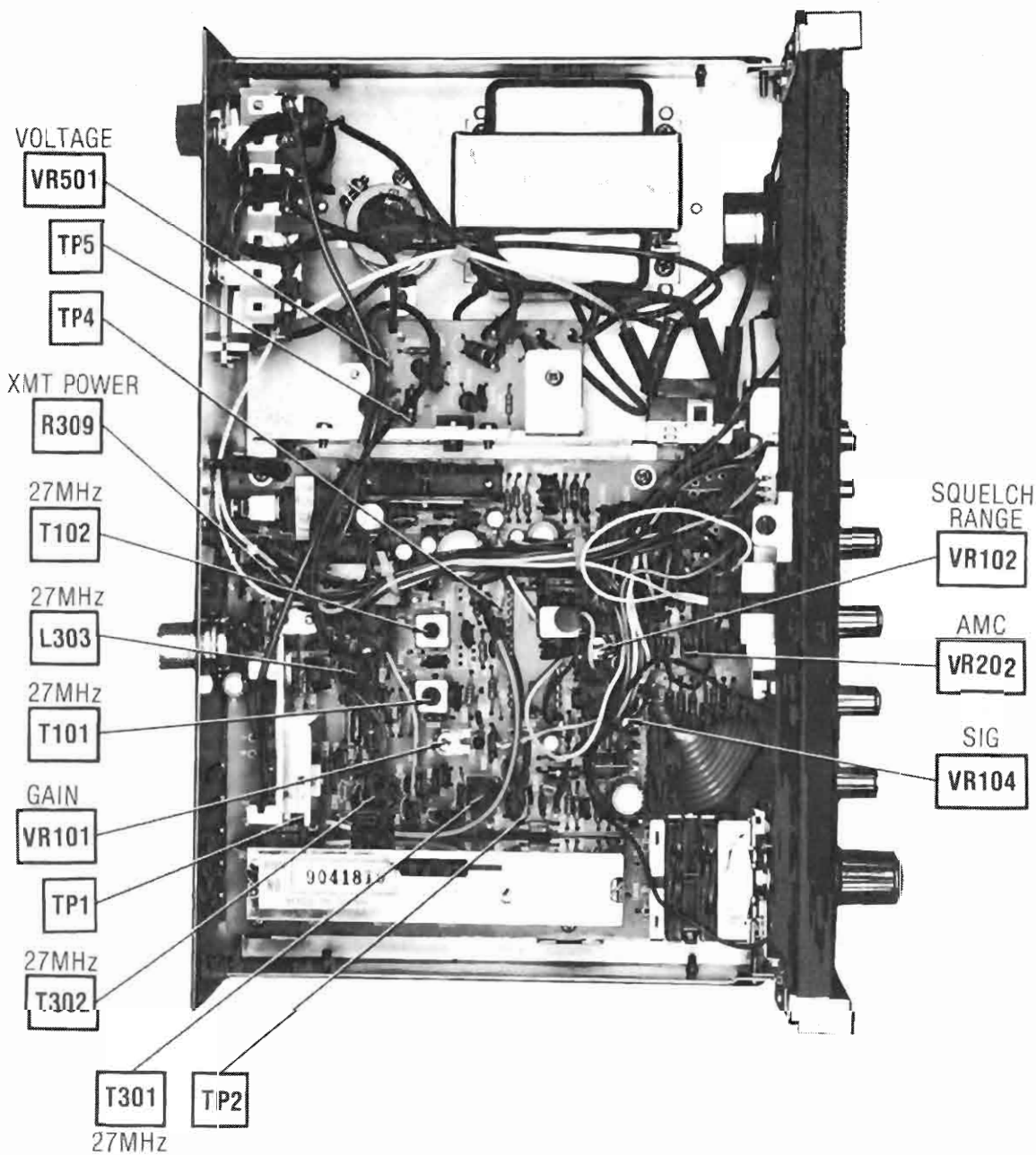
TRANSMITTER ADJUSTMENTS

Connect a 50-ohm, 25-watt dummy load to antenna connector.
NOTE: Be sure to check transmit frequency and power on all active channels after adjustment of transmitter.
See page 4 for channel frequencies.

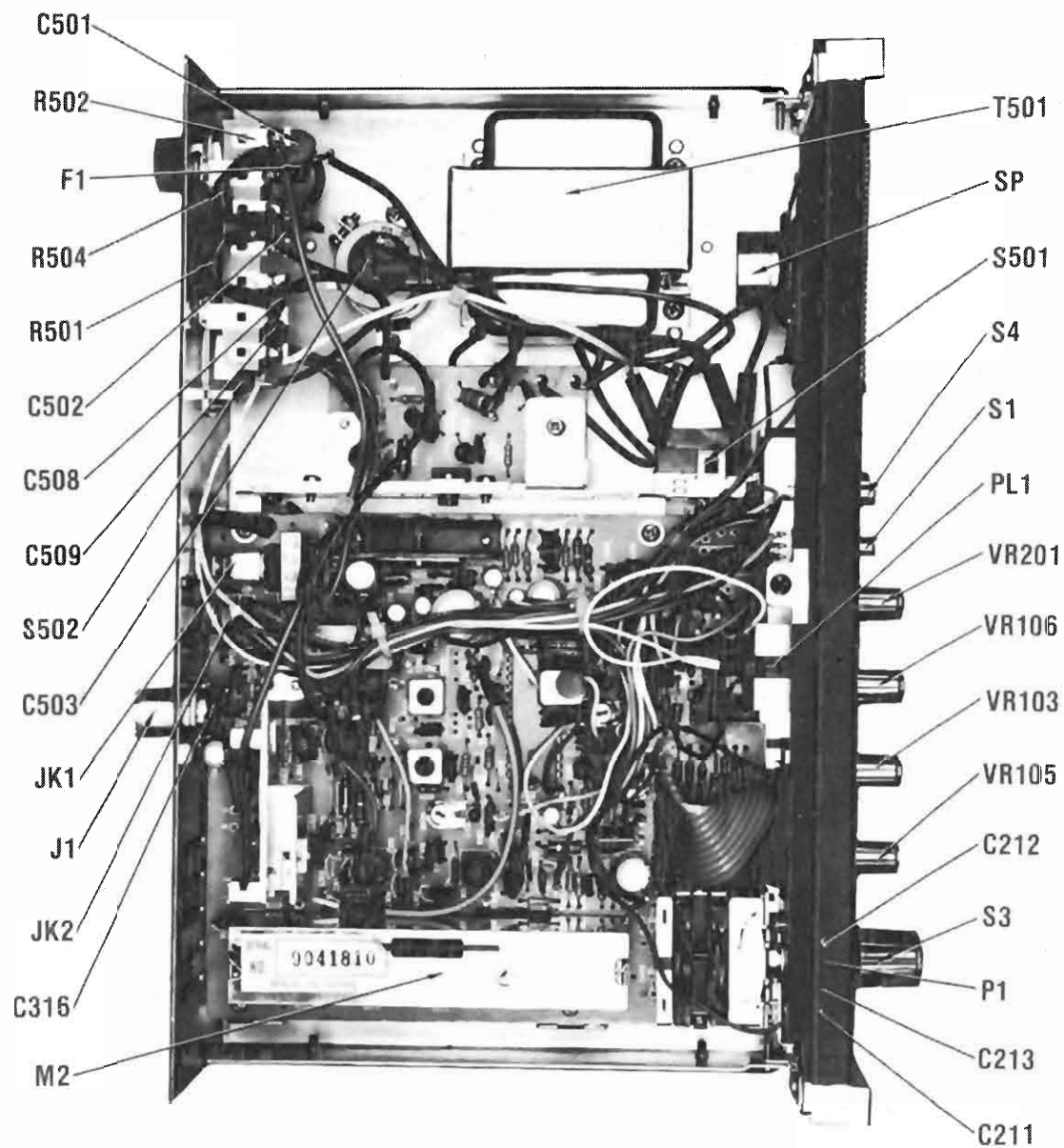
TEST EQUIPMENT	TRANSCEIVER	ADJUST	REMARKS
Input of oscilloscope or modulation meter to antenna input. Inject a 1000Hz, 30mV audio signal at Mic input.	Ch. 19 Mic Gain Maximum	VR202	AMC Adjust for 90% modulation maximum. (See Figure 1.)
Input of RF wattmeter to antenna input.	Ch. 19 Mic Gain MINIMUM	R309	TRANSMIT POWER METER At 4.0 watts RF output, adjust so needle rests at leading edge of red area on Transmit Power scale of meter.

TRUTH CHART

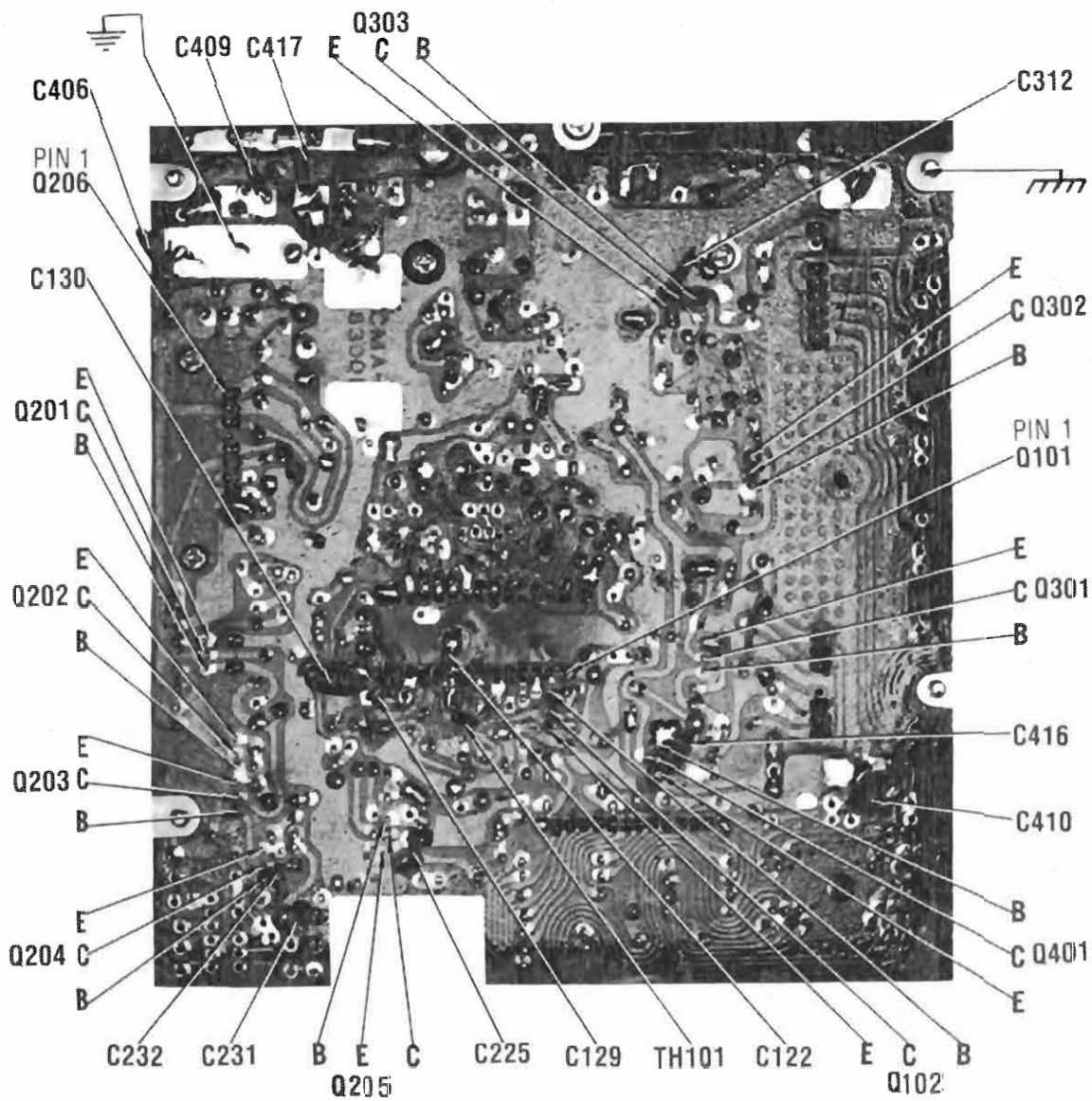
C H A N N E L	1 = 6.00 Volts 0 = 0 Volts CHANNEL INPUT CODES PROGRAM DIVIDER PLL UNIT								REC SYNTHESIZER OUTPUT IN MHz AT TP2	XMT SYNTHESIZER OUTPUT IN MHz AT TP3	
	PINS										
	3	4	5	6	7	8					
1	0	0	0	0	0	0			37.660	26.965	
2	0	0	0	0	0	1			37.670	26.975	
3	0	0	0	0	1	0			37.680	26.985	
4	0	0	0	1	0	0			37.700	27.005	
5	0	0	0	1	0	1			37.710	27.015	
6	0	0	0	1	1	0			37.720	27.025	
7	0	0	0	1	1	1			37.730	27.035	
8	0	0	1	0	0	1			37.750	27.055	
9	0	0	1	0	1	0			37.760	27.065	
10	0	0	1	0	1	1			37.770	27.075	
11	0	0	1	1	0	0			37.780	27.085	
12	0	0	1	1	1	0			37.800	27.105	
13	0	0	1	1	1	1			37.810	27.115	
14	0	1	0	0	0	0			37.820	27.125	
15	0	1	0	0	0	1			37.830	27.135	
16	0	1	0	0	1	1			37.850	27.155	
17	0	1	0	1	0	0			37.860	27.165	
18	0	1	0	1	0	1			37.870	27.175	
19	0	1	0	1	1	0			37.880	27.185	
20	0	1	1	0	0	0			37.900	27.205	
21	0	1	0	0	0	1			37.910	27.215	
22	0	1	0	0	1	0			37.920	27.225	
23	0	1	0	1	0	1			37.950	27.255	
24	0	1	0	0	1	1			37.930	27.235	
25	0	1	0	1	0	0			37.940	27.245	
26	0	1	0	1	1	0			37.960	27.265	
27	0	1	0	1	1	1			37.970	27.275	
28	1	0	1	0	0	0			37.980	27.285	
29	1	0	0	0	0	1			37.990	27.295	
30	1	0	0	0	1	0			38.000	27.305	
31	1	0	0	0	1	1			38.010	27.315	
32	1	0	0	1	0	0			38.020	27.325	
33	1	0	0	1	0	1			38.030	27.335	
34	1	0	0	1	1	0			38.040	27.345	
35	1	0	0	1	1	1			38.050	27.355	
36	1	0	1	0	0	0			38.060	27.365	
37	1	0	1	0	0	1			38.070	27.375	
38	1	0	1	0	1	0			38.080	27.385	
39	1	0	1	0	1	1			38.090	27.395	
40	1	0	1	1	0	0			38.100	27.405	



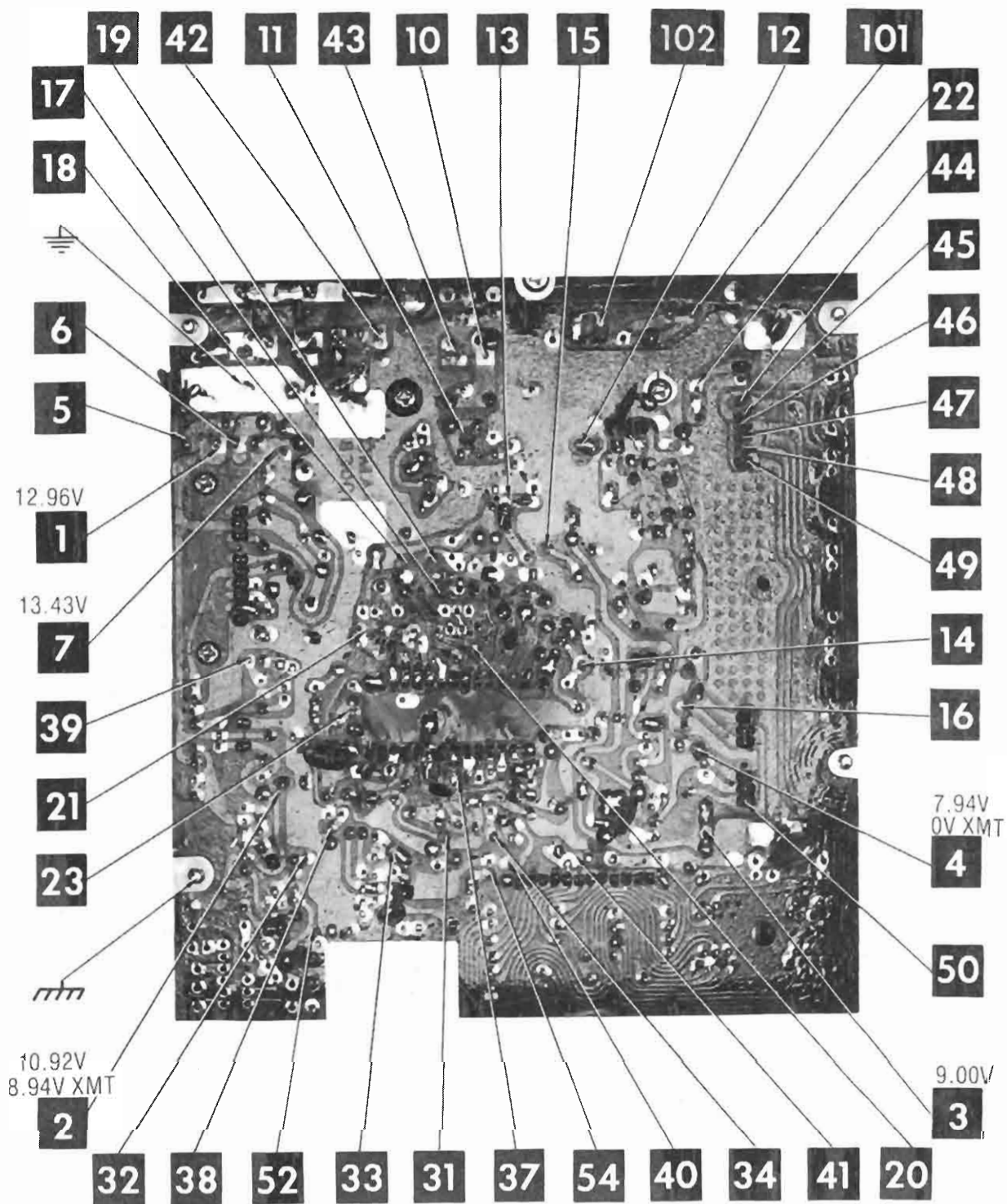
CHASSIS - TOP



CHASSIS - TOP



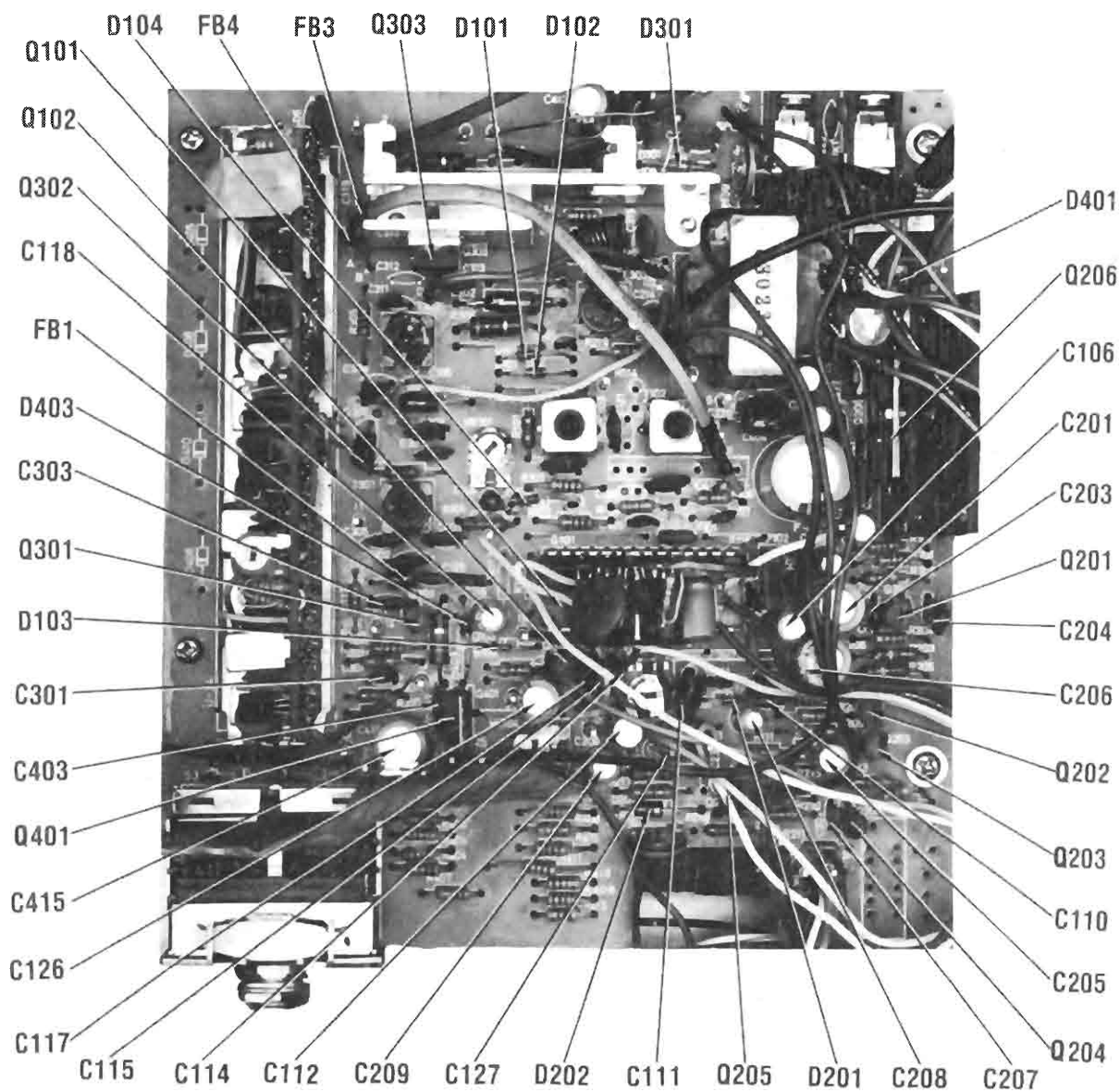
MAIN BOARD



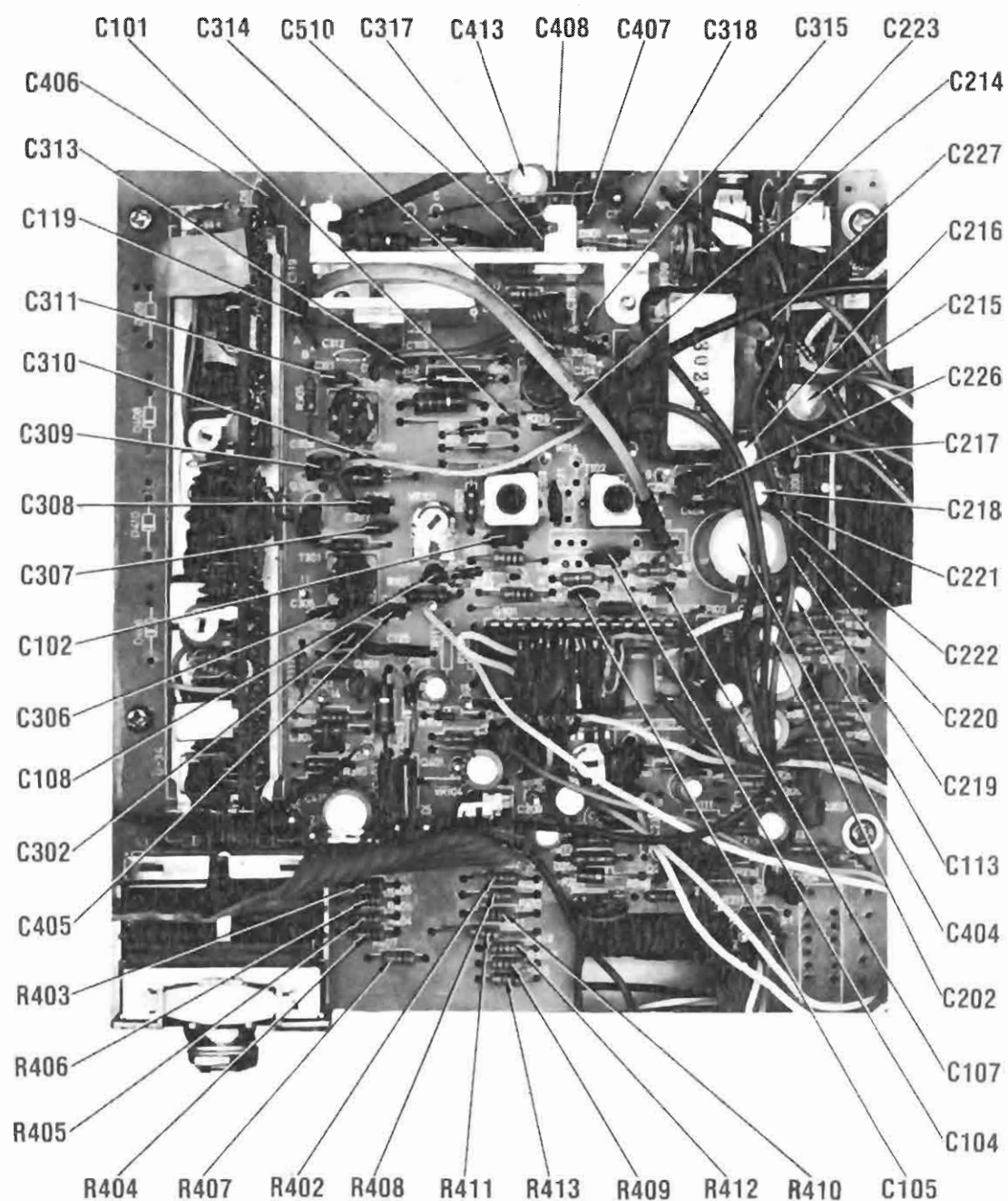
MAIN BOARD



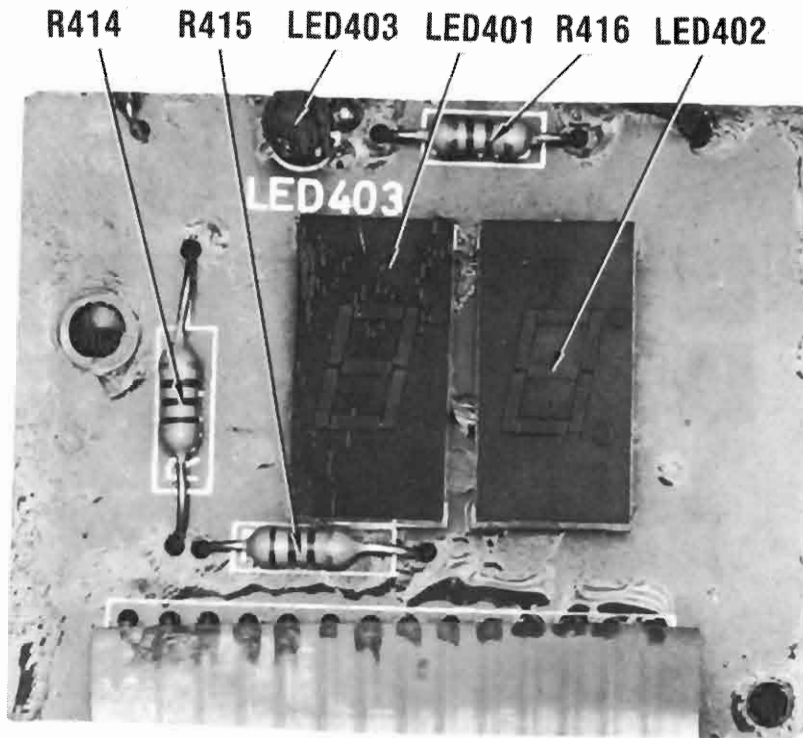
63



MAIN BOARD



MAIN BOARD



9.00V

3

100

7.94V
0V XMT

4

98

83

76

97

85

87

93

95

91

89

78

75

80

71

70

73

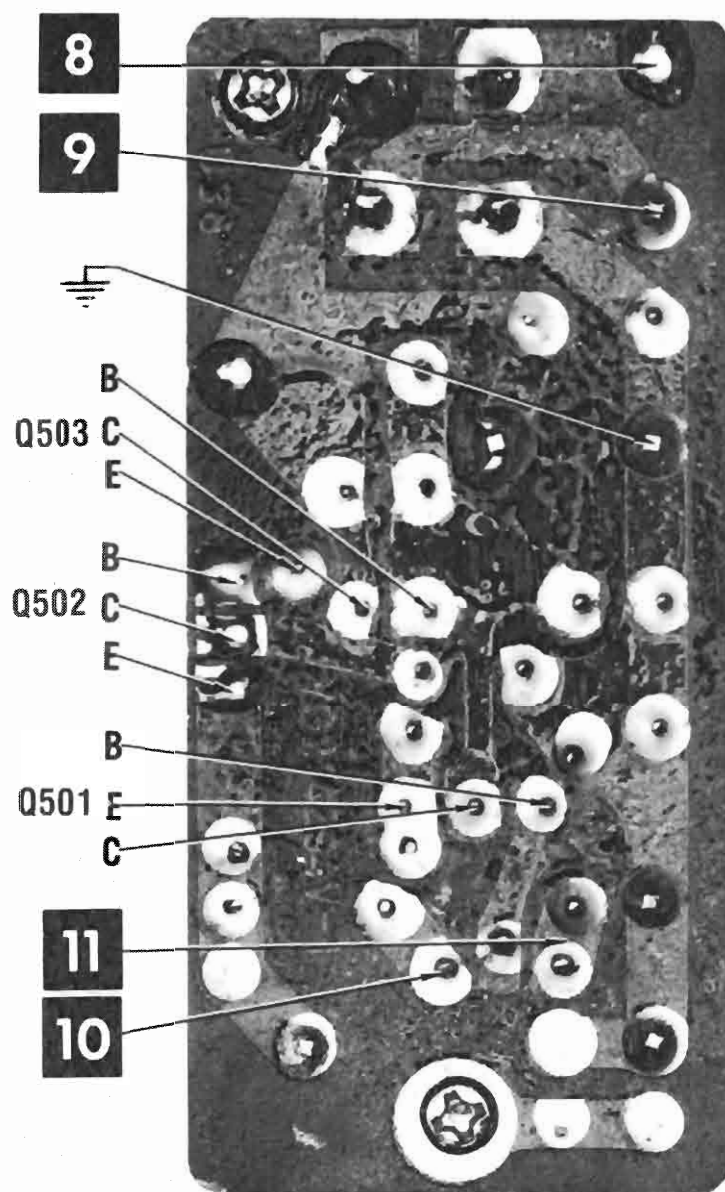
12.96V

1

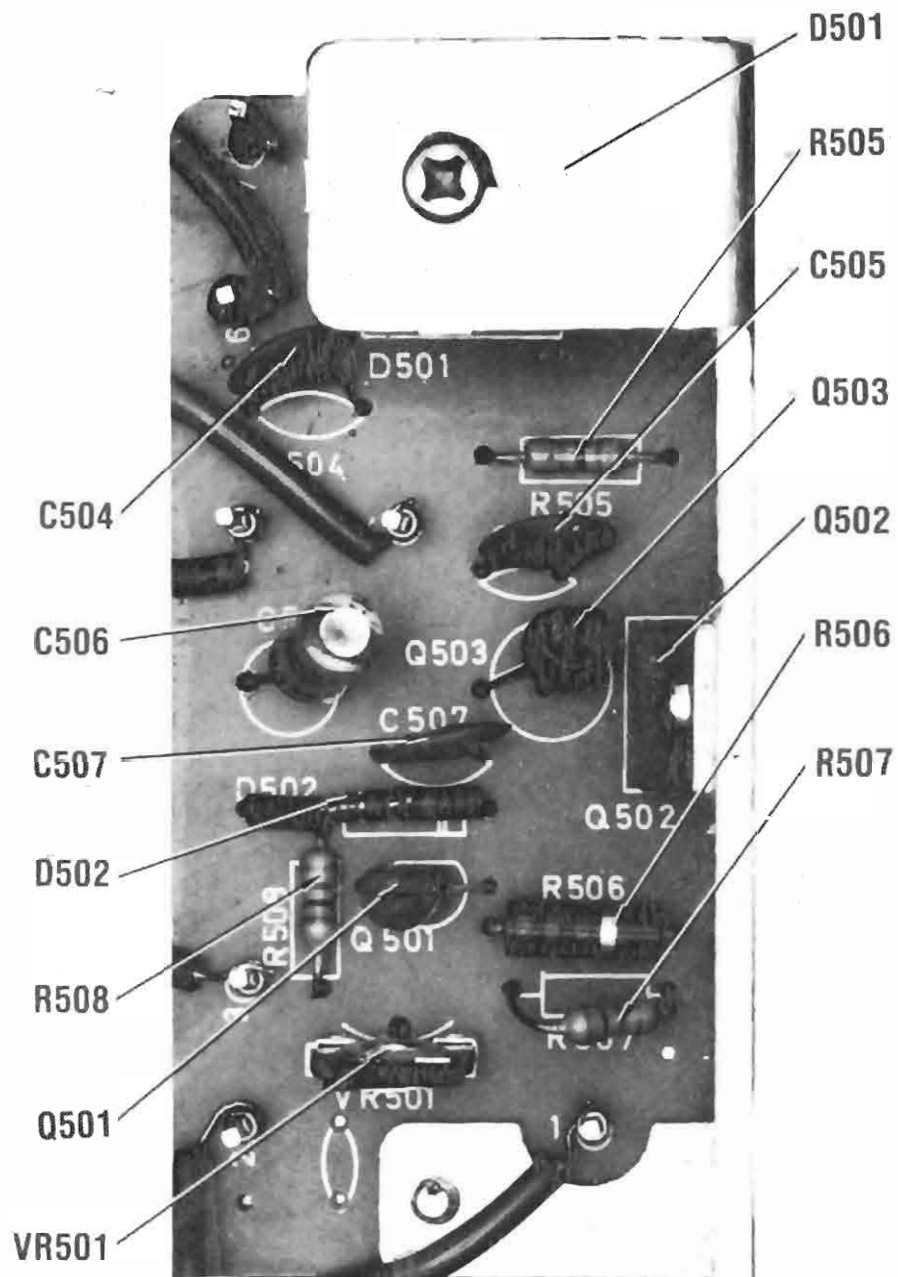
82

READOUT BOARD

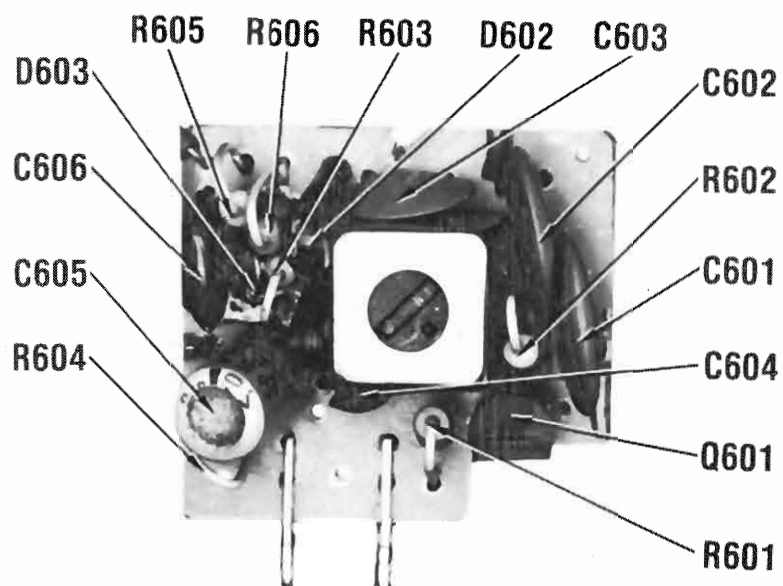
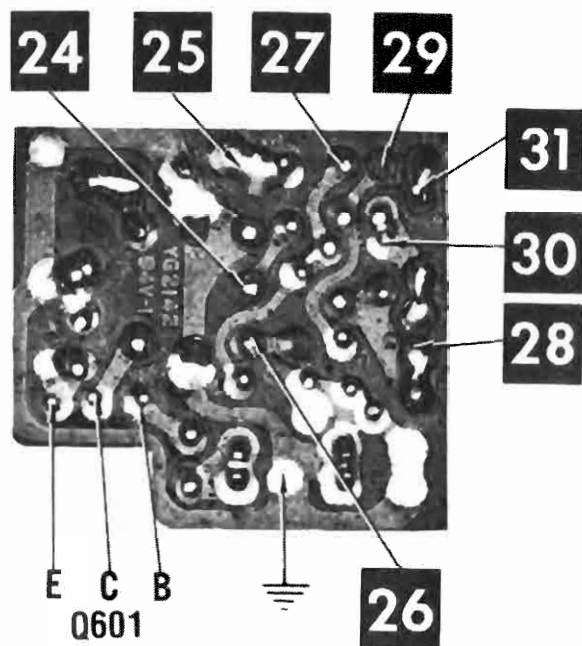
ROYCE MODEL 619



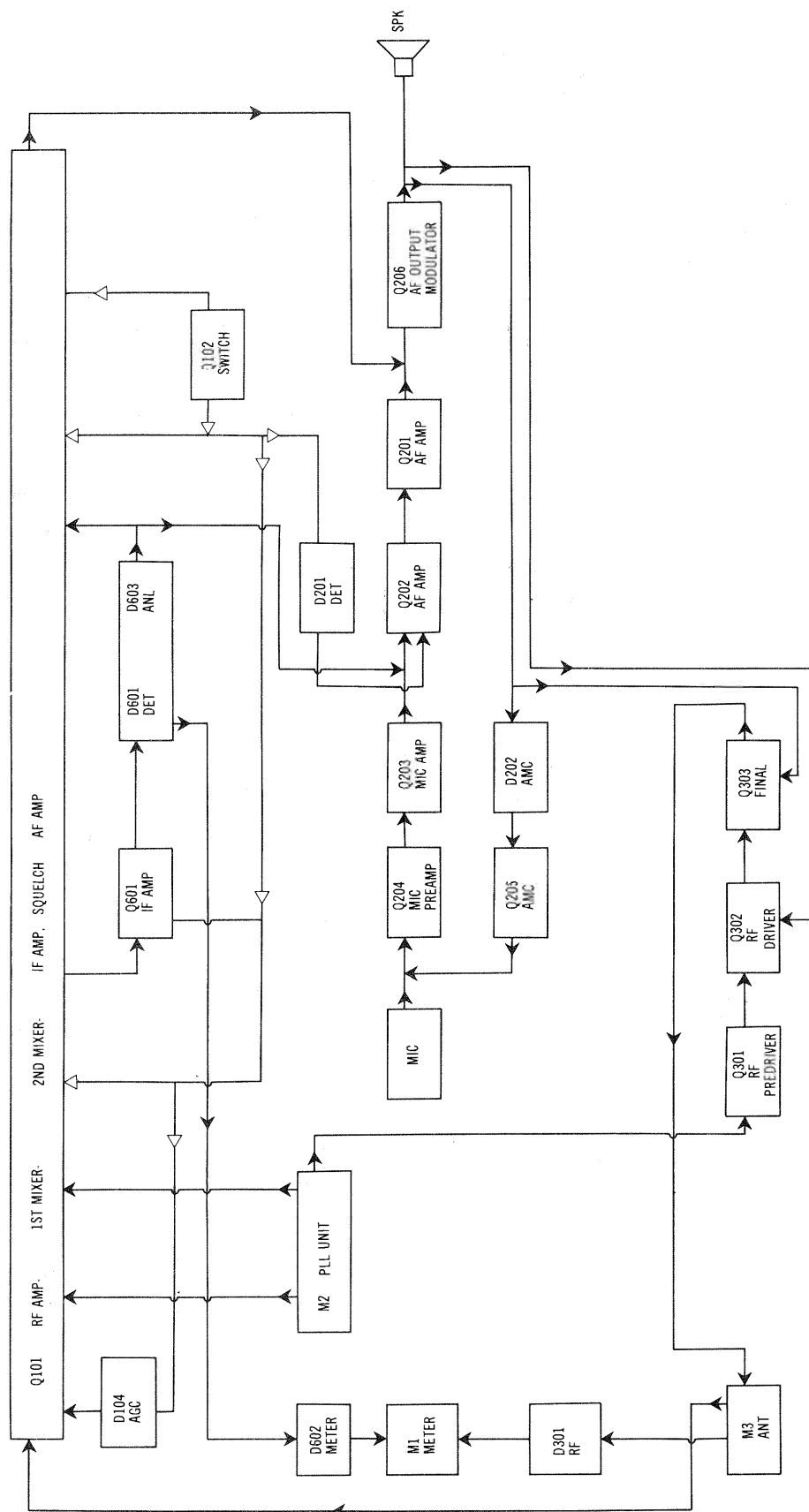
POWER SUPPLY BOARD



POWER SUPPLY BOARD

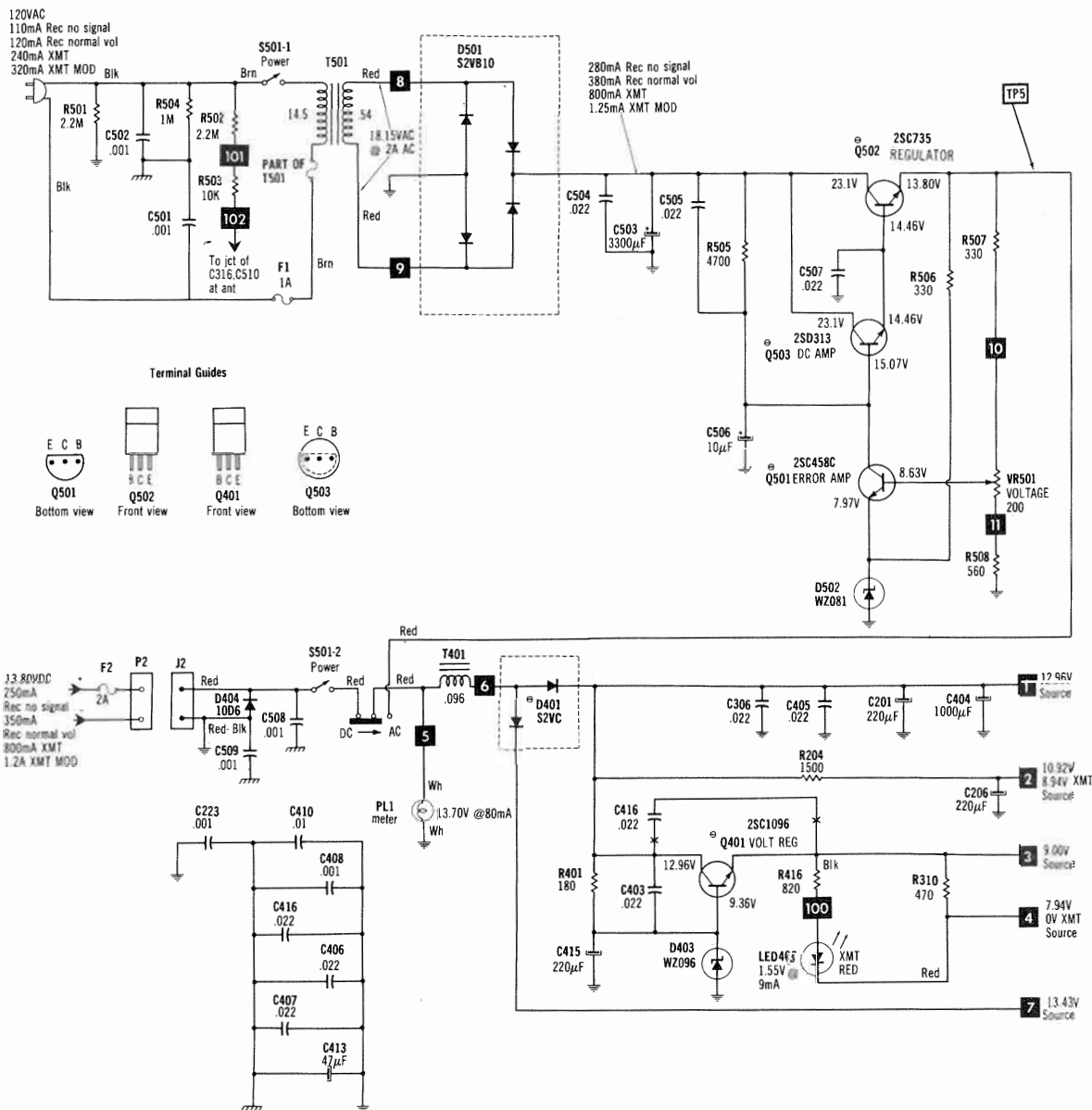


IF AMP/ANL BOARD



BLOCK DIAGRAM

ROYCE MODEL 619

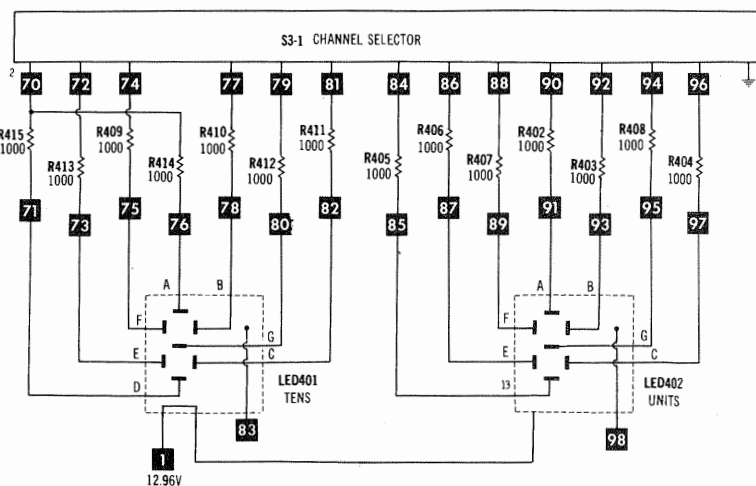


- Circuitry not used in some versions
- - - Circuitry used in some versions
- ⊙ See parts list
- ⊗ Nominal value
- ⊕ Ground
- ⏏ Chassis
- ⏏ Common tie point
- ⏏ Signal path
- ⏏ Voltage path
- Measurements made in Channel 1 with switching as shown unless noted.
- Item numbers in rectangles appear in the alignment/adjustment instructions.
- Supply voltage maintained as shown at input.
- Voltages measured with digital meter, no signal.
- Controls adjusted for normal operation.
- Arrow at control indicates direction of advance.
- Terminal identification may not be found on unit.
- Resistors are 1/2W or less, 5% unless noted.
- Value in () used in some versions.

A PHOTOFAC STANDARD NOTATION SCHEMATIC

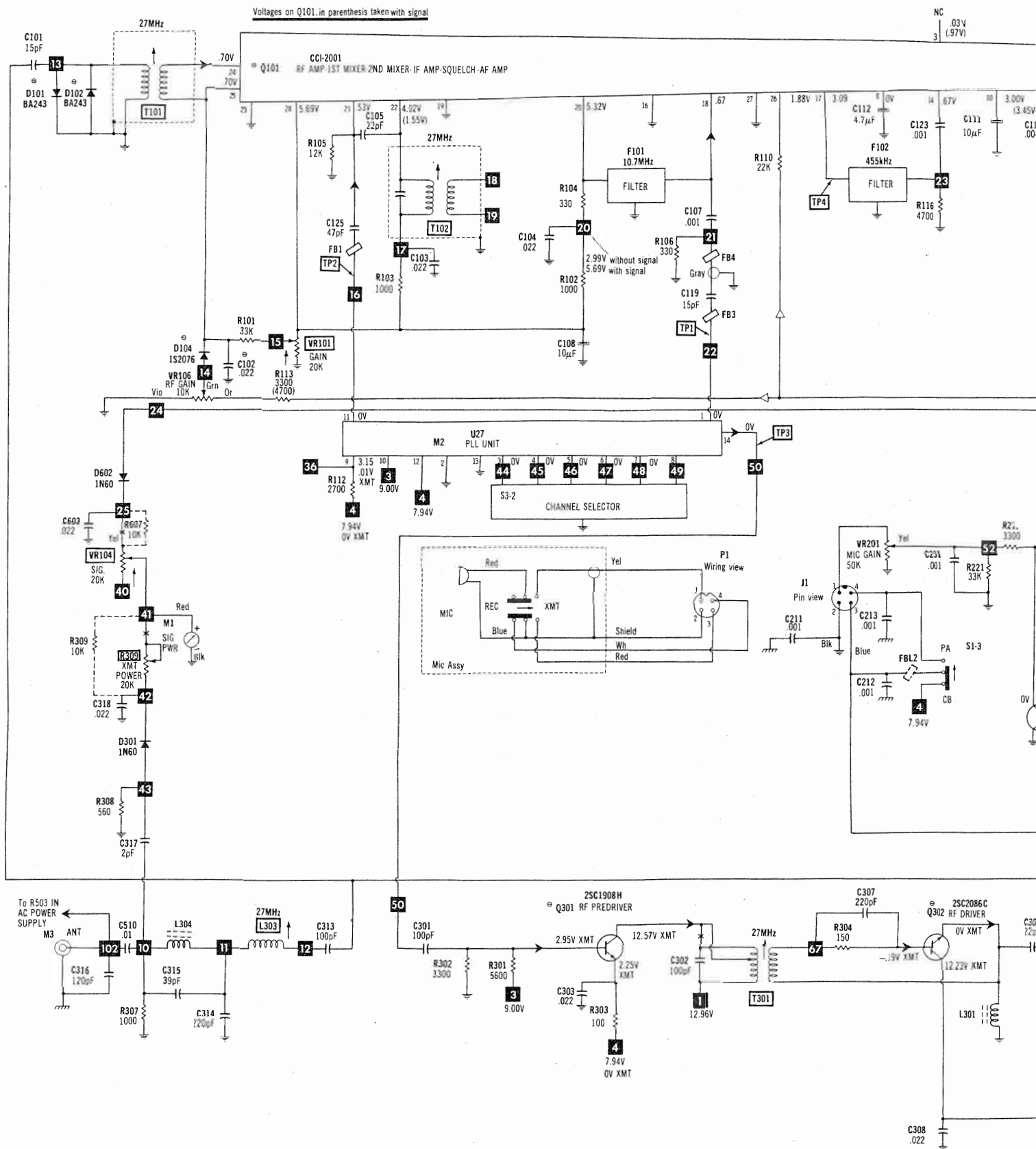
WITH **CIRCUITRACE**

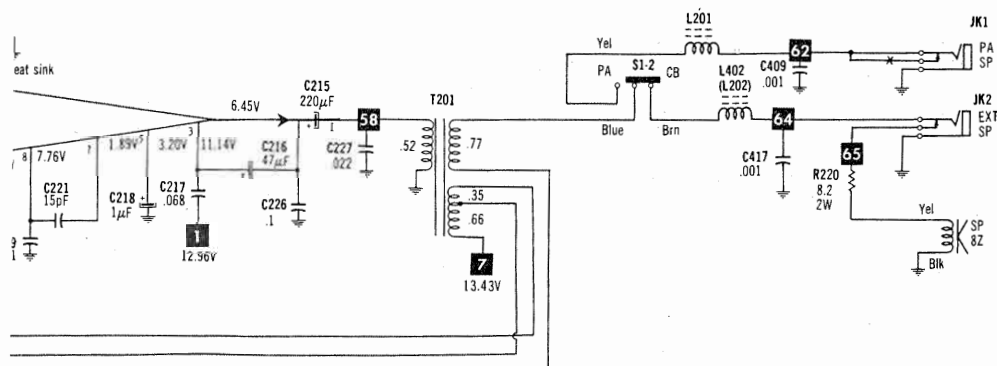
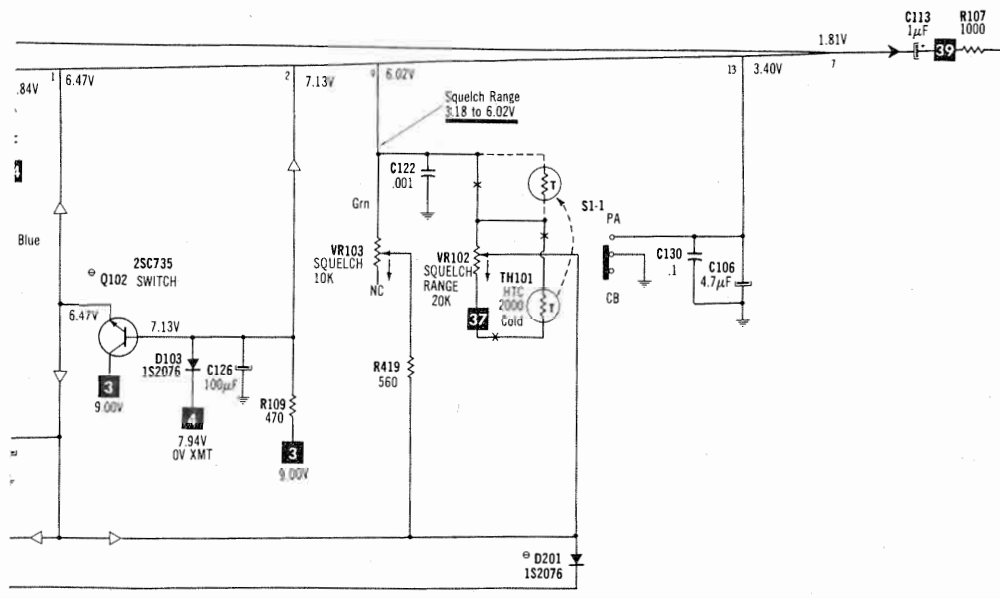
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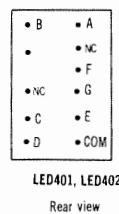
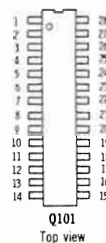
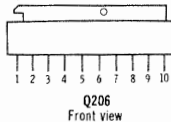
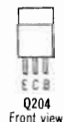
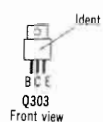
Each segment of LED401, LED402 supplied 1.60V@11mA

POWER SUPPLY SCHEMATIC





Terminal Guides



PARTS LIST AND DESCRIPTION (CONTINUED)

(When ordering parts, state Model, Part Number, and Description.)

PARTS

(When orde

CAPAC

SEMICONDUCTORS (Select replacement transistor for best results)

ITEM No.	TYPE No.	MFR. PART No.	REPLACEMENT DATA										ITEM No.
			GENERAL ELECTRIC PART No.	MALLORY PART No.	MOTOROLA PART No.	RAYTHEON PART No.	RCA PART No.	SPRAGUE PART No.	SYLVANIA PART No.	THORDARSON PART No.	WORKMAN PART No.	ZENITH PART No.	
D101	BA243		GE-514	PTC214	HEPR9137	REN 177	SK3100	RT-218	ECG519	TM519	WEP925	103-287	C101
	BA244		GE-514	PTC214	HEPR9137	REN 177	SK3100	RT-218	ECG519	TM519	WEP925	103-287	C102
	MC301		GE-514	PTC214	HEPR9137	REN 177	SK3100	RT-218	ECG519	TM519	WEP925	103-287	C103
D102	BA243		GE-514	PTC214	HEPR9137	REN 177	SK3100	RT-218	ECG519	TM519	WEP925	103-287	C104
	BA244		GE-514	PTC214	HEPR9137	REN 177	SK3100	RT-218	ECG519	TM519	WEP925	103-287	C105
	MC301		GE-514	PTC214	HEPR9137	REN 177	SK3100	RT-218	ECG519	TM519	WEP925	103-287	C107
D103	1S1588		GE-514	PTC214	HEPR9137	REN 177	SK3100	RT-218	ECG519	TM519	WEP925	103-287	C110
	1S2076		GE-514	PTC214	HEPR9137	REN 177	SK3100	RT-218	ECG519	TM519	WEP925	103-287	C114
D104	1S1588		GE-514	PTC214	HEPR9137	REN 177	SK3100	RT-218	ECG519	TM519	WEP925	103-287	C115
	1S2076		GE-514	PTC214	HEPR9137	REN 177	SK3100	RT-218	ECG519	TM519	WEP925	103-287	C117
D201	1S1588		GE-514	PTC214	HEPR9137	REN 177	SK3100	RT-218	ECG519	TM519	WEP925	103-287	C119
	1S2076		GE-514	PTC214	HEPR9137	REN 177	SK3100	RT-218	ECG519	TM519	WEP925	103-287	C122
D202	1001		GE-504A	PTC201	HEPR0052	REN 116	SK3311	RT-213	ECG116	TM116	WEP156	212-76-02	C125
D301	1N60		1N60	PTC206	HEPR9135	REN 109	SK3088	RT-263	ECG109	TM109/**	WEP134	103-29001	C127
D401	52VC		GE-510(2)	PTC205(2)	HEPR0078(2)	REN 125(2)	SK3081(2)	RT-201(2)	ECG125(2)	TM125(2)	WEP170(2)	212-79000(2)	C129
	52VCR		GE-510(2)	PTC205(2)	HEPR0078(2)	REN 125(2)	SK3081(2)	RT-201(2)	ECG125(2)	TM125(2)	WEP170(2)	212-79000(2)	C130
D403	W2096		GE-504A	PTC201	HEPR0052	REN 116	SK3311	RT-213	ECG116	TM116	WEP156	212-76-02	C203
D404	1006		GE-504A	PTC201	HEPR0052	REN 116	SK3311	RT-213	ECG116	TM116	WEP156	212-76-02	C204
D501	52VB10		GE-504A	PTC201	HEPR0052	REN 116	SK3311	RT-213	ECG116	TM116	WEP156	212-76-02	C207
D502	W2081		GE-504A	PTC201	HEPR0052	REN 116	SK3311	RT-213	ECG116	TM116	WEP156	212-76-02	C211
D601	1N60		1N60	PTC206	HEPR9135	REN 109	SK3088	RT-263	ECG109	TM109/**	WEP134	103-29001	C212
D602	1N60		1N60	PTC206	HEPR9135	REN 109	SK3088	RT-263	ECG109	TM109/**	WEP134	103-29001	C213
D603	1S2075X		GE-514	PTC214	HEPR9137	REN 177	SK3100	RT-218	ECG519	TM519	WEP925	103-287	C217
Q101	CC1-20G1		GE-210	PTC123*	HEPS0014*	REN 289	SK3122	RT-308*	ECG289	TM289/**	WEP735A	121-29000A*	C219
Q102	25C735		GE-210	PTC123*	HEPS0014*	REN 289	SK3122	RT-308*	ECG289	TM289/**	WEP735A	121-29000A*	C220
Q201	25C711		GE-62*	PTC121*	HEPS0009*	REN 289	SK3122	RT-187	ECG289	TM289/**	WEP735A	121-29000A*	C221
Q202	25C458		GE-210	PTC121*	HEPS0009*	REN 289	SK3122	RT-187	ECG289	TM289/**	WEP735A	121-29000A*	C222
Q203	25C711		GE-62*	PTC121*	HEPS0009*	REN 289	SK3122	RT-187	ECG289	TM289/**	WEP735A	121-29000A*	C223
Q204	25C458		GE-210	PTC121*	HEPS0009*	REN 289	SK3122	RT-187	ECG289	TM289/**	WEP735A	121-29000A*	C225
Q205	25A733		GE-48	PTC127	HEPS0019*	REN 294	SK3138	RT-303	ECG294	TM294/**	WEP911	121-952	C226
Q206	25A696		GE-272	PTC103	HEPS0019*	REN 298	SK3450	RT-126A	ECG298	TM298	WEP911	121-952	C227
Q301	25C2086C		GE-244	PTC103	HEPS0019*	REN 159	SK3466	RT-126A	ECG159	TM159	WEP62	121-29003	C231
Q302	25C2086C		GE-20*	PTC136*	HEPS0015*	REN 229	SK3124	RT-107A*	ECG229*	TM229*	WEP535*	121-29021*	C232
Q303	25C2166C		GE-20*	PTC136*	HEPS0015*	REN 229	SK3124	RT-107A*	ECG229*	TM229*	WEP535*	121-29021*	C301
Q401	25C1096		GE-47*	PTC143*	HEPS3001*	REN 293*	SK3842	RT-146	ECG293*	TM293*	WEP914	121-29039	C302
Q501	25C1173		GE-47*	PTC143*	HEPS3001*	REN 293*	SK3842	RT-146	ECG293*	TM293*	WEP914	121-29039	C303
Q502	25C458C		GE-215	PTC186	HEPS0009*	REN 235	SK3197	RT-146	ECG235	TM235	WEP736*	121-29039	C306
Q503	25C458		GE-215	PTC186	HEPS0009*	REN 235	SK3197	RT-146	ECG235	TM235	WEP736*	121-29039	C307
Q601	25C711		GE-210	PTC121*	HEPS0009*	REN 289	SK3122	RT-187	ECG289	TM289/**	WEP736*	121-29039	C308
	25C458C		GE-210	PTC121*	HEPS0009*	REN 289	SK3122	RT-187	ECG289	TM289/**	WEP736*	121-29039	C309
	25C458		GE-210	PTC121*	HEPS0009*	REN 289	SK3122	RT-187	ECG289	TM289/**	WEP736*	121-29039	C310
	25C735		GE-210	PTC121*	HEPS0009*	REN 289	SK3122	RT-187	ECG289	TM289/**	WEP736*	121-29039	C311
	25D526		GE-210	PTC121*	HEPS0009*	REN 289	SK3122	RT-187	ECG289	TM289/**	WEP736*	121-29039	C312
	25D313		GE-210	PTC121*	HEPS0009*	REN 289	SK3122	RT-187	ECG289	TM289/**	WEP736*	121-29039	C313
	25C735		GE-210	PTC121*	HEPS0009*	REN 289	SK3122	RT-187	ECG289	TM289/**	WEP736*	121-29039	C314
	25C711		GE-210	PTC121*	HEPS0009*	REN 289	SK3122	RT-187	ECG289	TM289/**	WEP736*	121-29039	C315
	25C458C		GE-210	PTC121*	HEPS0009*	REN 289	SK3122	RT-187	ECG289	TM289/**	WEP736*	121-29039	C316
	25C458		GE-210	PTC121*	HEPS0009*	REN 289	SK3122	RT-187	ECG289	TM289/**	WEP736*	121-29039	C317
	25C711		GE-210	PTC121*	HEPS0009*	REN 289	SK3122	RT-187	ECG289	TM289/**	WEP736*	121-29039	C318
	25C458C		GE-210	PTC121*	HEPS0009*	REN 289	SK3122	RT-187	ECG289	TM289/**	WEP736*	121-29039	C319

(1) +5% Tol.

* Lead configuration may vary from original.

** Also available as exact type replacement.

(2) Two required.

ELECTROLYTIC CAPACITORS

ITEM No.	RATING	REPLACEMENT DATA			
		MFR. PART No.	CORNELL-DUBILIER PART No.	MALLORY PART No.	SPRAGUE PART No.
C106	4.7 16V		PC5-50	VT14R7B5C	QV1-31
C108	10 10V		PC5-50	VT14R7B5C	QV1-64
C111	10 10V		PC5-50	VT14R7B5C	QV1-64
C112	4.7 25V		PC5-50	VT14R7B5C	QV1-31
C113	1 50V		PC1-50	VT11A50	QV1-11
C118	1 50V		PC1-50	VT11A50	QV1-11
C126	100 10V		PC100-10	VT1100L10	QV1-93
C201	220 16V		PC250-25	VT1220H16	QV1-117
C202	.22 50V		PC1-50	VT11A50	QV1-11
C205	1 50V		PC1-50	VT11A50	QV1-11
C206	220 16V		PC250-25	VT1220H16	QV1-117
C208	.1 50V		PC50-16	VT47D16	QV1-73
C209	47 10V		PC50-16	VT47D16	QV1-73
C214	.22 50V		PC250-25	VT220H16	QV1-117
C215	220 16V		PC50-16	VT47D16	QV1-73
C216	47 10V		PC1-50	VT11A50	QV1-73
C218	1 50V		PC1000-16	VT1100L16	QV1-183
C404	1000 16V		PC50-16	VT47D16	QV1-73
C413	47 16V		PC250-25	VT220H16	QV1-117
C415	220 16V		PC10-25	VTT10B25	QV1-41
C503	3300 35V		PC1-50	VTT47A63	QV1-3
C506	10 16V				
C605	.47 50V				

*Not norma

CONTR

ITEM No.	
R309	XM1
V101	Ca1
V102	Sq1
V103	Sq1
V104	S10
V105	Vo1
V106	RF
V201	M10
V202	AMK
V501	Vo1

(2) Cut off

PARTS LIST AND DESCRIPTION (CONTINUED)

(When ordering parts, state Model, Part Number, and Description.)

CAPACITORS

ITEM No.	RATING	MFR. PART No.	REPLACEMENT DATA			
			CENTRALAB PART No.	CORNELL-DUBILIER PART No.	MALLORY PART No.	SPRAGUE PART No.
						Q-LINE GENERAL LINE
C101	15 N220				*	10TCR-Q15
C102	.022				M192P2239R8	192P2239R8
C103	.022				M192P2239R8	192P2239R8
C104	.022				M192P2239R8	192P2239R8
C105	22 NPO 10%		DTZ-22	NPO22	CN0422	10TCC-Q22
C107	.001		DD-102		GP210	10TS-D10
C110	.022 50V 10%			DPMS2S22	M192P2239R8	1FT-S22
C114	.0047		DD-472	GP4700	GP247	5GA-D47
C115	.0047		DD-472	GP4700	GP247	5GA-D47
C117	.01 50V 10%			WMF1S1	M192P1039R8	1FT-S10
C119	15 N220				*	10TCR-Q15
C122	.001		DD-102		GP210	10TS-D10
C123	.001		DD-102		GP210	10TS-D10
C125	47 N220				*	10TCR-Q47
C127	.047 50V 10%			DPMS2S47	M192P4739R8	1FT-S47
C129	15 N220				*	10TCR-Q15
C130	.1 50V 10%					
C203	.0068 50V 10%			WMF1D68	M192P6829R8	1FT-D68
C204	.015 50V 10%			WMF1S15	M192P1539R8	1FT-S15
C207	560		DD-561		GP356	10TS-T56
C211	.001		DD-102		GP210	10TS-D10
C212	.001		DD-102		GP210	10TS-D10
C213	.001		DD-102		GP210	10TS-D10
C217	.068 50V 10%			WMF1S68	EWFA168	1PB-S68
C219	.001		DD-102		GP210	10TS-D10
C220	.0047		DD-472	GP4700	GP247	5GA-D47
C221	15 N220					
C222	300		DD-301	GP300	GP330	10TS-T30
C223	.001		DD-102		GP210	10TS-D10
C225	.001		DD-102		GP210	10TS-D10
C226	.1 50V 10%			WMF05P1	M192P1049R8	1FT-P10
C227	.022				M192P2239R8	192P2239R8
C231	.001		DD-102		GP210	10TS-D10
C232	.001		DD-102		GP210	10TS-D10
C301	100 N750 10%		DTN-100	N100	CN7310	10TCU-T10
C302	100 N220					
C303	.022				M192P2239R8	192P2239R8
C306	.022				M192P2239R8	192P2239R8
C307	220 N750		DTN-220	N220	CN7322	10TCU-T22
C308	.022				M192P2239R8	192P2239R8
C309	22 NPO		DTZ-22	NPO22	CN0422	10TCC-Q22
C310	22 N750		DTN-22	N22	CN7422	10TCU-Q22
C311	560		DD-561		GP356	10TS-T56
C312	.022				M192P2239R8	192P2239R8
C313	100 N750		DTN-100	N100	CN7310	10TCU-T10
C314	220 N750		DTN-220	N220	CN7322	10TCU-T22
C315	39 N220				*	10TCR-Q39
C316	120 N750		DTN-120			10TCU-T12
C317	2		DTZ-2R2	NFO2P2	CN0522	10TCC-V22
C318	.022				M192P2239R8	192P2239R8
C403	.022				M192P2239R8	192P2239R8
C405	.022				M192P2239R8	192P2239R8
C406	.022				M192P2239R8	192P2239R8
C407	.022				M192P2239R8	192P2239R8
C408	.001		DD-102		GP210	10TS-D10
C409	.001		DD-102		GP210	10TS-D10
C410	.01		UK50-1C3		MAG5011	
C416	.022				M192P2239R8	192P2239R8
C417	.001		DD-102		GP210	10TS-D10
C501	.001 125V AC		CI-102		UAC210	125L-D10
C502	.001 125V AC		CI-102		UAC210	125L-D10
C504	.022				M192P2239R8	192P2239R8
C505	.022				M192P2239R8	192P2239R8
C507	.022				M192P2239R8	192P2239R8
C508	.001		DD-102		GP210	10TS-D10
C509	.001		DD-102		GP210	10TS-D10
C510	.01		UK50-1C3		MAG5011	
C601	.01		UK50-1C3		MAG5011	
C602	.039				M192P3939R8	192P3939R8
C603	.022				M192P2239R8	192P2239R8
C604	.001		DD-102		GP210	10TS-D10
C606	.022 50V 10%			DPMS2S22	M192P2239R8	1FT-S22

ROYCE MODEL 619

*Not normally in distributor's stock. Available thru distributor on order to manufacturer.

CONTROLS (All wattages 1/2 watt, or less, unless listed)

ITEM No.	FUNCTION	RESIST-ANCE	REPLACEMENT DATA			
			MFR. PART No.	CENTRALAB PART No.	MALLORY PART No.	TRW PART No.
VR309	XMT Power	20K				U260R253B
VR101	Gain	20K				U260R253B
VR102	Squelch Range	20K				U260R253B
VR103	Squelch	10K				
VR104	SIG	20K				U260R253B
VR105	Volume	10K				
VR106	RF Gain	10K				
VR201	Mic Gain	50K				
VR202	AMC	50K				
VR501	Voltage	200				
				T-50K1(2) T-200(2)	MTCS4L1(2) MTCS2L1(2)	X201R503B(2) X201R251B(2)

(2) Cut off one of the end terminals and bend to fit PC board.

PARTS LIST AND DESCRIPTION (CONTINUED)

(When ordering parts, state Model, Part Number, and Description.)

RESISTORS (Power and Special)

ITEM No.	RATING	REPLACEMENT DATA		ITEM No.	RATING	REPLACEMENT DATA	
		MFGR. PART No.	WORKMAN PART No.			MFGR. PART No.	WORKMAN PART No.
TH101	2000 Cold NTC		FR-1014				

COILS (RF-IF)

ITEM No.	FUNCTION	REPLACEMENT DATA			REMARKS
		PART No.	OTHER IDENTIFICATION	MILLER PART No.	
L201 L202 L301 L302 L303 L304 T101 T102 T301 T302 T601	RF Choke RF Choke RF Driver Final Loading Final PI Filter Antenna Tuning RF Amplifier (27MHz) RF Predriver (27MHz) RF Driver (27MHz) IF Amplifier (455kHz)				

FILTER CHOKE

ITEM No.	RATINGS			REPLACEMENT DATA			NOTES
	CURRENT (Measured)	DC RES.	INDUCTANCE (0 CURRENT 1000~)	MFGR. PART No.	THORDARSON PART No.	TRIAD PART No.	
T401	1.25A	.096	1.3mH	1002(1)	TR509		(1) Number on unit.

TRANSFORMER (Audio Output)

ITEM No.	IMPEDANCE		REPLACEMENT DATA			NOTES
	PRI.	SEC.	MFGR. PART No.	THORDARSON PART No.	TRIAD PART No.	
T201	22	1 8 2 20	83J23B (1)			(1) Number on unit.

TRANSFORMER (Power)

ITEM No.	RATING		REPLACEMENT DATA			NOTES
	PRI.	SEC. 1	MFGR. PART No.	THORDARSON PART No.	TRIAD PART No.	
T501	120V AC @ .32A	18.15V AC @ 1.25A DC	ETT-710186(1)		(2) PCB-3	(1) Number on unit. (2) Requires new mounting holes.

PARTS LIST AND DESCRIPTION (CONTINUED)

(When ordering parts, state Model, Part Number, and Description.)

SPEAKER

ITEM No.	TYPE	REPLACEMENT DATA		NOTES
		MFGR. PART No.	QUAM PART No.	
SP	3" PM 8 Ohms		30A05Z8R	

FUSE DEVICES

ITEM No.		DESCRIPTION	REPLACEMENT DATA						
			PART No.		BUSS PART No.		LITTELFUSE PART No.		WORKMAN PART No.
			DEVICE	HOLDER	DEVICE	HOLDER	DEVICE	HOLDER	DEVICE
F1		1A 125V Quick Acting			AGC1	HRK	312001	341001A	FG1-2
F2		2A 250V Quick Acting			AGC2	HDJA	312002	150145	FG2-2

MICROPHONE

ITEM No.	REPLACEMENT DATA				CONNECTION DATA							
	MFGR. PART No.	GC PART No.	GC NOISE CANCEL	GC POWER	GC CONNECTOR	GC Red	GC Shield	GC Yellow	GC Blue	GC White	GC Black	
Mic		18-032	18-034	18-010	18-092	1	2	3	4	NC	2	

MISCELLANEOUS

ITEM No.	PART NAME	PART No.	NOTES
F101	Filter		10.7MHz
F102	Filter		455kHz
LED401	LED		Tens
LED402	LED		Units
LED403	LED		Transmitter (1.55' @ 9mA)
M1	Meter		Signal Power
S1	Switch		PA/CB
S3	Switch		Channel Selector
S4	Switch		ARL On/Off
S501	Switch		Power On/Off
S502	Switch		AC/DC

WIRING DATA

General-use Hook-up Wire (available in 5 colors)	BELDEN No. 8523	Coiled Microphone Cable	
Shielded Hook-up Wire (spiral wrapped)	BELDEN No. 8421	3-conductor (1 shielded) 23AWG	BELDEN No. 9471 (5')
(braided)	BELDEN No. 8401		BELDEN No. 8497 (6')
Speaker Cable (available in 4 colors)	BELDEN No. 8782		BELDEN No. 9472 (7-1/2')
Bonding Strap	BELDEN No. 8672		28AWG BELDEN No. 9466 (6')
AC Power Cord	(6') BELDEN No. 17106		31AWG BELDEN No. 9468 (10')
	(9') BELDEN No. 17109	4-conductor (unshielded) 23AWG	BELDEN No. 8415 (6')
		5-conductor (1 shielded) 28AWG	BELDEN No. 9467 (6')
			BELDEN No. 9465 (7-1/2')

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